

ULTRASTOCK®

MDF Panels

All Panels Produced With 100% NAF Resin
AND At Least MR10 Moisture Resistance



Versatile, Machinable, and Now Produced With 100% NAF Resin

The performance and value manufacturers have come to expect from UltraStock® MDF are now the result of a **production process using 100% NAF resin**. That means you no longer have to request UltraStock-FREE products to get their positive environmental contributions. In fact, that name is no longer used in the UltraStock family of panels.

Simply specify UltraStock MDF by the physical characteristics you need, and the clean, green benefits of a product made with NAF resin are automatic in every panel, every day.

SELECT, PREMIUM, AND LITE GRADE CHOICES

Smooth and consistent, UltraStock Select and UltraStock Premium medium density fiberboard (MDF) panels are designed for outstanding machining and finishing. UltraStock Lite offers the additional benefit of reduced product weight to the mix.

ULTRASTOCK® MR

Engineered to resist elevated moisture and humidity while providing the workability and physical characteristics of our premium board, UltraStock MR meets the thickness swell and bond integrity criteria required for the MR50¹ designation. All other UltraStock grades meet the criteria for MR10¹ and offer that extra feature without added cost.

ULTRASTOCK® EMBOSSING, ULTRASTOCK® MOULDING

Produced with an optimized light weight and surface smoothness, UltraStock Embossing works especially well for heated, die-press applications and UltraStock Moulding provides excellent high-volume results for machining and shaping.

1. ANSI A208.2 - 2016 section 3.6

DIMENSIONS

UltraStock Select:

THICKNESSES: 1/4" - 1 1/8"
WIDTHS: To 5' LENGTHS: To 16'

UltraStock Premium:

THICKNESSES: 1/4" - 1 1/2"
WIDTHS: To 5' LENGTHS: To 16'

UltraStock Lite, UltraStock Embossing, UltraStock Moulding:

THICKNESSES: 3/8" - 3/4"
WIDTHS: To 5' LENGTHS: To 16'

UltraStock MR:

THICKNESSES: 1/4" - 1 1/2"
WIDTHS: To 5' LENGTHS: To 16'

APPLICATIONS

- Moulding and millwork
- Cabinets and fixtures
- Home and office furniture
- Laminate flooring
- Architectural wall panels

ULTRASTOCK®

MDF Panels

All Panels Produced With 100% NAF Resin
AND At Least MR10 Moisture Resistance

TOLERANCES

Length & Width:	± 1/16" per panel
Squareness:	± 1/64" per ft. of length
Straightness:	± 1/64" per ft. of length
Thickness: (within panel)	≤ 0.005"
Thickness: (panel to panel)	≤ 0.005"

ECC CERTIFICATION

UltraStock MDF products produced in the Georgia-Pacific facility in Mt. Jewett, Pennsylvania, have been awarded the Composite Panel Association (CPA) Eco-Certified Composite (ECC) grademark, signifying compliance with the highest industry measure of environmental responsibility.

FSC® CERTIFICATION

UltraStock MDF that is certified to conform to the requirements of Forest Stewardship Council® standards for FSC Mix Chain of Custody and Controlled Wood manufacturing is available by special order.

FORMALDEHYDE EMISSIONS

All UltraStock MDF panels are recognized by the California Air Resources Board (CARB) as no added formaldehyde (NAF) products by Executive Order N-15-021a.

ENVIRONMENTAL CREDITS

Refer to our website for current information regarding environmental credits and green rating system contributions.

MR10 AND MR50

Based on ANSI A208.2-2016 section 3.6, a summary of criteria for the MR10 and MR50 board designations are:

- MR10:** Meets the 24-hour thickness swell test value of 5.5% or less.
- MR50:** Meets the 24-hour thickness swell test value of 5.5% or less AND the advanced bond value of 50% of original MOR after accelerated aging.



PHYSICAL PROPERTIES	ULTRASTOCK® SELECT		ULTRASTOCK® PREMIUM			
Min Panel Averages ¹	1/4" to < 1/2"	1/2" to 1 1/8"	< 3/8"	3/8" to < 1/2"	1/2" to 3/4"	> 3/4"
MOR-Modulus of Rupture (psi)	4500 ³	4050	4050	3130	3130	3130
MOE-Modulus of Elasticity (kpsi)	450 ³	405	405	313	313	313
IB-Internal Bond (psi)	120	120	110	100	90	85
Face Screw Holding Capacity (lbs)	270	270	235	235	235	235
Edge Screw Holding Capacity ² (lbs)	NA	250	NA	NA	215	205
Formaldehyde Emissions CARB II Compliant	✓	✓	✓	✓	✓	✓
24-Hour Thickness Swell	≤ 0.065"	≤ 5.5%	≤ 0.065"	≤ 0.065"	≤ 5.5%	≤ 5.5%

1. One-panel minimum average per ANSI 208.2 2. Not applicable for thinner than 5/8"

PHYSICAL PROPERTIES	ULTRASTOCK® LITE		ULTRASTOCK® MR (MR50)		
Min Panel Averages ¹	3/8" to < 1/2"	1/2" to 3/4"	1/4" to < 1/2"	1/2" to 3/4"	> 3/4"
MOR-Modulus of Rupture (psi)	2800	2800	4050	4050	4050
MOE-Modulus of Elasticity (kpsi)	280	280	405	405	405
IB-Internal Bond (psi)	100	90	130	120	110
Face Screw Holding Capacity (lbs)	222	222	250	270	270
Edge Screw Holding Capacity ² (lbs)	NA	215	NA	250	250
Formaldehyde Emissions CARB II Compliant	✓	✓	✓	✓	✓
24-Hour Thickness Swell	≤ 0.065"	≤ 5.5%	≤ 5.5%	≤ 5.5%	≤ 5.5%

1. One-panel minimum average per ANSI 208.2 2. Not applicable for thinner than 5/8"

PHYSICAL PROPERTIES	ULTRASTOCK® EMBOSSEING		ULTRASTOCK® MOULDING		
Min Panel Averages ¹	3/8" to < 1/2"	1/2" to 3/4"	< 3/8"	3/8" to < 1/2"	1/2" to 3/4"
MOR-Modulus of Rupture (psi)	3000	3000	4050	3130	3130
MOE-Modulus of Elasticity (kpsi)	250	250	405	313	313
IB-Internal Bond (psi)	130	125	115	115	115
Face Screw Holding Capacity (lbs)	225	225	235	235	235
Edge Screw Holding Capacity ² (lbs)	NA	175	NA	NA	215
Formaldehyde Emissions CARB II Compliant	✓	✓	✓	✓	✓
24-Hour Thickness Swell	≤ 0.065"	≤ 5.5%	≤ 0.065"	≤ 0.065"	≤ 5.5%

1. One-panel minimum average per ANSI 208.2 2. Not applicable for thinner than 5/8"