



QCA Spas

"A Step Ahead Since 1966"

Carolina



(Model 23LA)

SPECIFICATIONS & EQUIPMENT



- 6-person Spa with Ultra Wave Lounger™
- 4 contoured bucket seats, non-float lounger and extra large footwell
- 93 therapeutic, variable-flow jets (includes 14 Jet Turbo Massage)
- Patented Dura-Bond™ acrylic 3-layer shell strengthening system
- Ultra Wave Lounge™ with 52 jets, 7 wave patterns, 3 speeds with pause
- Soft-Touch™ Controls
- Energy Saver™ Systems
- Dura-Frame™ Maintenance-Free Redwood Color Cabinet
- iPod/MP3 ready stereo with 2 built in, marine grade speakers
- Cascading waterfall
- Polar Insulation
- Insulated Lockable Teak Hard Cover

The Ultra Wave Lounger™

Sure to relax even the most tense muscles with 52 jets programmed with 7 wave patterns that move up your entire body one or two rows at a time at 3 different speeds with pause.

Dimensions (with cabinet):

87" x 87" x 36" D

Gallons: 500(U.S.)

Pumps: (2) 5.2 HP BT* (3.0 HP CD)** Hi- Flow Pumps

Heater: 4.0 Kilowatts

Light: 12 Volt Starburst LED (Rainbow of Colors)

Ozone: Factory Installed

Voltage: 240-Volt System, requires 60-amp GFCI (not included)

Controls: Balboa Digital Electronics with LCD temperature read-outs. The heat and humidity resistant microprocessor requires no programming.

BT*= Brake Torque

CD**= Continuous Duty



Directional Hurricane Spa Jet

State of the art hydrotherapy performance! These jets feature total directional control and adjustable dial for various water flow levels.

Massage Hurricane

A14 jet system that provides superior performance. Pamper yourself with a powerful, multi-level master massage.

3" Vari Swirl Hurricane Jet

A single 3/4" nozzle jet is adjustable to an angle of 26° for a large, 360° massage area.

2" Directional Posi-Flow Jet

Allows the user to adjust the narrow stream of water to position it on specific muscles or areas of the body.

Posi Flow Jet

Creates the powerful massage that is most popular in spas.

Waterfall

A single, wide waterfall that provides a romantic flow of water to set the mood for a relaxing rendezvous. Fully adjustable.

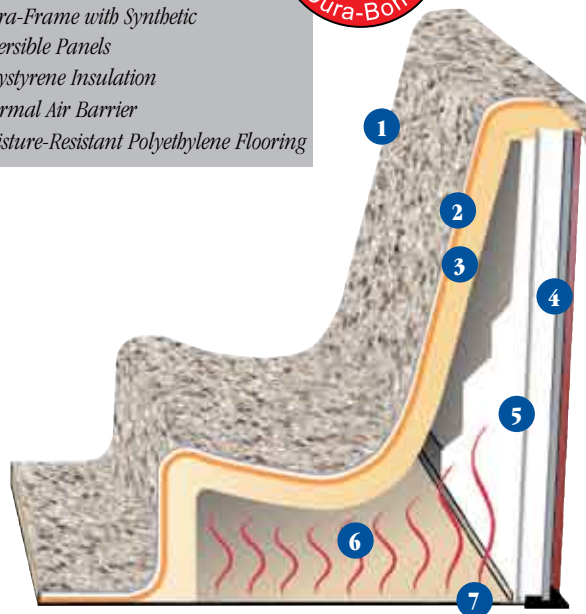
DURA-BOND™

This three-layer, patented, strengthening process combines the beauty of Lucite Plus Acrylic™ with a layer of ABS for shell strength and integrity. Then a double strengthening material is applied. This high density material has all the strengthening properties of fiberglass without the environmental concerns.

ENERGY SAVER SYSTEM™

Heat is generated by the spa's power equipment inside the cabinet. This heated air is captured and returned to the spas water. This continually helps maintain the water temperature without running the heater as often. The heat recovery system saves you money by reducing electrical cost.

1. Acrylic Plus™
2. ABS
3. Dura-Bond™ with Foam Insulation
4. Dura-Frame with Synthetic Reversible Panels
5. Polystyrene Insulation
6. Thermal Air Barrier
7. Moisture-Resistant Polyethylene Flooring



MAINTENANCE FREE DURA-FRAME™ CABINET

Select model spas feature our Maintenance Free, Patent Pending, Dura Frame™ cabinets. These powder coated galvanized steel frame cabinets with redwood panels are known for their rich, beautiful appearance and long-lasting durability. Access panel makes service easy.

SOFT-TOUCH™ CONTROLS

State-of-the-art digital electronic control with LCD temperature and filtration readout. All functions are conveniently located at your fingertips.



QCA LIMITED WARRANTY

One Year Shell*

The shell is warranted against water leakage caused by a defect in material for one year from the original date of purchase.

One Year Surface*

QCA warrants the Acrylic Plus™ surface against blistering, cracking, or delaminating for one year from the original date of purchase.

***For complete warranty details, see the warranty performance and coverage page located in the owner's manual.**

QCA Spas reserves the right to change models, equipment, jet configuration and styles, color and cabinetry without notice.

One Year Plumbing*

Spa plumbing, fittings, pipe, drains, and fixtures are warranted against leaking due to defects in materials for one year from the original date of purchase.

One Year Equipment*

QCA warrants the spa equipment (heater and spa electrical equipment) against defects in the material for one year from the original date of purchase.

One Year Pump*

QCA warrants the spa pump and pump motor for one year from the original date of purchase.