



# STOPS RUST HAMMERED SPRAYS

## DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Hammered Sprays are designed to provide a durable protective coating with excellent resistance to rust, and excellent resistance to abrasion, fading, chipping, and dulling. These sprays apply easily, provide excellent coverage and dry fast to a tough attractive finish. Rust-Oleum Stops Rust Hammered Sprays are ideal for ferrous, non-ferrous metal and wood surfaces. Not for use on galvanized metal.

## PRODUCTS

SKU (12 ounces)	Description
7210830	Gold Rush
7211830	Deep Green
7212830	Light Blue
7213830	Silver
7214830	Gray
7215830	Black
7216830	Deep Blue
7217830	Bright Red
7218830	Dark Bronze
7219830	Verde Green
210849	Copper
210880	Brown
248072	White
250898	Ivory

## PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces, when heated, exceed 200°F (93°C). Do not apply to galvanized steel. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

## PRODUCT APPLICATION

### SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

## PRODUCT APPLICATION (cont.)

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### PRIMING

Use of a Rust-Oleum primer provides added corrosion protection, excellent adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended.

7769830	Rusty Metal Primer
7780830	Clean Metal Primer
2081830	Light Gray Auto Primer
2067830	Red Auto Primer
2089830	Dark Gray Auto Primer

### APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle **DO NOT STRIKE CAN**. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply two or more light coats a few minutes apart to avoid drips and runs. Do not use near open flame.

### DRY AND RECOAT

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 15 minutes and is fully dry in 24 hours. Recoat before 1 hour or after 48 hours.

### CLEAN UP

Wipe off tip before storing. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

### CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



## TECHNICAL DATA

# STOPS RUST HAMMERED SPRAYS

### PHYSICAL PROPERTIES

		HAMMERED SPRAYS
Resin Type		Oil Modified Alkyd
Pigment Type		Varies with color
MIR		1.9 Max
Fill Weight		12 ounces
Solvents		Acetone Aromatic Hydrocarbons, Xylene
Recommended Dry Film Thickness (DFT) Per Coat		1.0-2.0 mils (25-50 $\mu$ )
Practical Coverage at Recommended DFT (assumes 15% material loss)		4-6 sq.ft./can (requires two coats) (0.37-0.56 m <sup>2</sup> /can)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	15 minutes
	Fully Dry	24 hours
	Recoat	Before 1 hour or after 24 hours
Dry Heat Resistance		200°F (93°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see SDS

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