

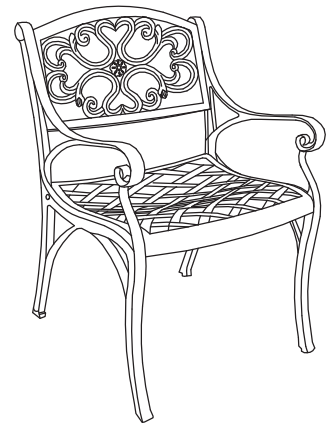
# 88 5555 80 Arm Chair

## IMPORTANT NOTE

Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damages occurring to the wood parts.

We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.

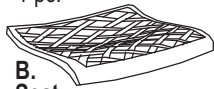
Home  
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## Part List



**A.**  
Back  
1 pc.



**B.**  
Seat  
1 pc.



**C.**  
Side Frame  
1 pc.



**D.**  
Side Frame  
1 pc.

## Hardware List



Key Wrench  
(small)  
1 pc.



Bolt (small)  
4 pcs.(+1 extra)



Spring  
Washer (small)  
4 pcs.(+1 extra)



Flat  
Washer (small)  
4 pcs.(+1 extra)



Nut (small)  
4 pcs.(+1 extra)



Nut Cap (small)  
4 pcs.(+1 extra)



Key Wrench  
(large)  
1 pc.



Bolt (large)  
4 pcs.(+1 extra)



Spring  
Washer (large)  
4 pcs.(+1 extra)



Flat  
Washer (large)  
4 pcs.(+1 extra)



Nut (large)  
4 pcs.(+1 extra)



Nut Cap (large)  
4 pcs.(+1 extra)

## IMPORTANT

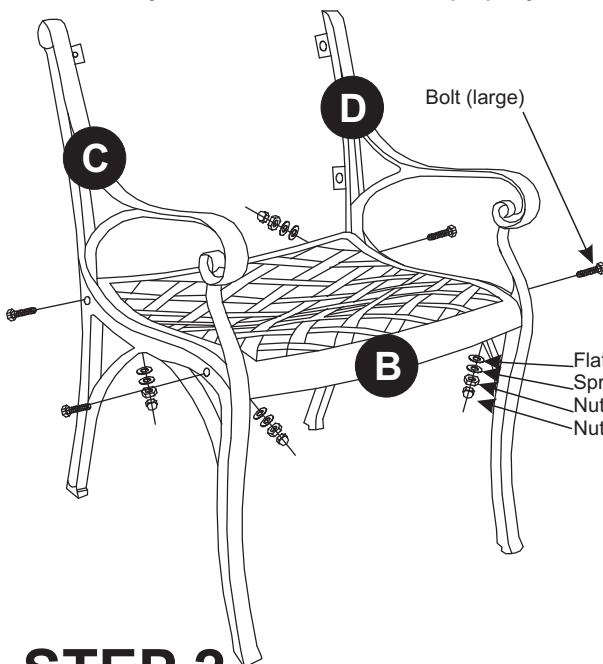
\* Do not tighten up all the screws until each part is properly assembled.

\* After assembly, item must be level to work properly. Use the included adjustable levelers to level.

## STEP 1

Attach Side Frame (C) and (D) to Seat (B) with Bolts, Spring Washers, Flat Washers and Nuts.

Tighten all Bolts with Key Wrench.  
Cover all Nuts with Nut Caps.



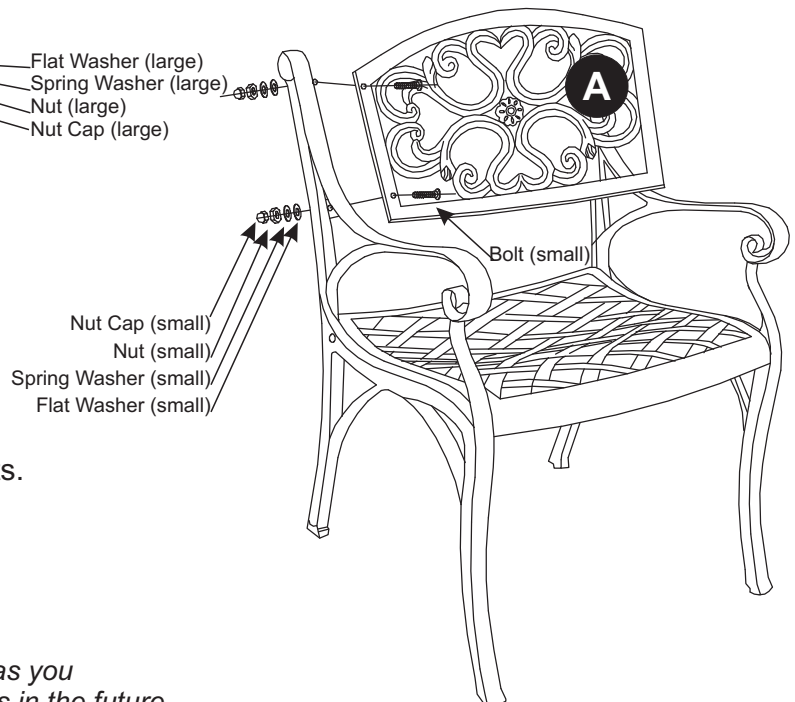
Flat Washer (large)  
Spring Washer (large)  
Nut (large)  
Nut Cap (large)

## STEP 2

Attach Back (A) to unit with Bolts, Spring Washers, Flat Washers and Nuts.

Tighten all Bolts with Key Wrench.  
Cover all Nuts with Nut Caps.

Nut Cap (small)  
Nut (small)  
Spring Washer (small)  
Flat Washer (small)



Please keep the Key Wrench as you may need to retighten the Bolts in the future.

Tools required for assembly : **Phillips** screwdriver

Home Styles Consumer Assistance Line 888-680-7460 and 877-831-0319

[servicedesk@homestyles-furniture.com](mailto:servicedesk@homestyles-furniture.com)

Revised 17Mar2011

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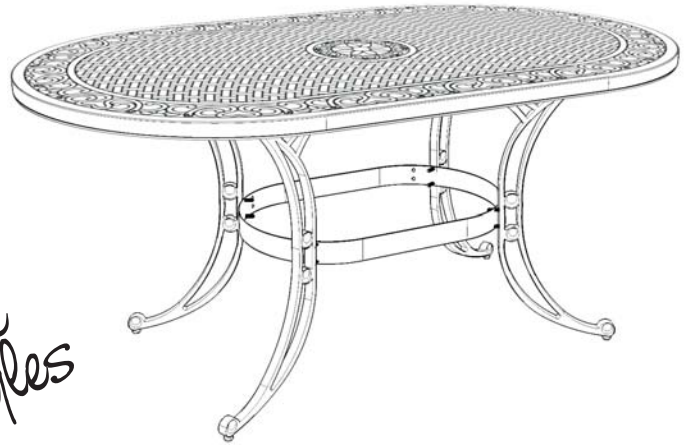
## Biscayne Metal 42"x72" Oval Dining Table

### IMPORTANT NOTE

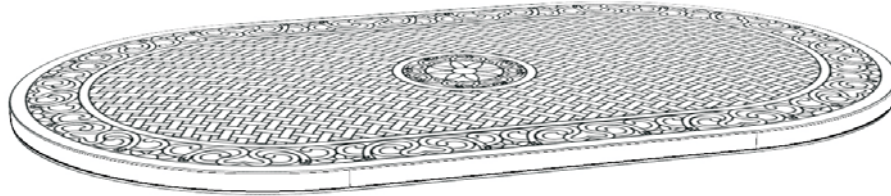
Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damages occurring to the parts.

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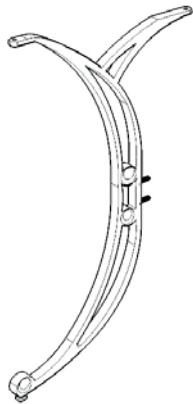
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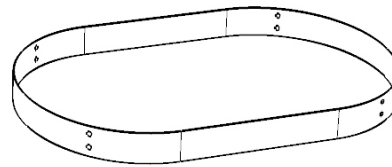
## Part List



A.  
Top  
1 pc.



B.  
Leg  
4 pcs.



C.  
Stretcher  
1 pc.

## Hardware List



Key Wrench  
1 pc.



Spring  
Washer  
16 pcs.(+1 extra)



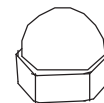
Nut  
16 pcs.(+1 extra)



Bolt  
8 pcs.(+1 extra)



Flat  
Washer  
16 pcs.(+1 extra)



Nut Cap  
16 pcs.(+1 extra)

Tools required for assembly : **Slotted** screwdriver

Tools recommended for assembly : Level

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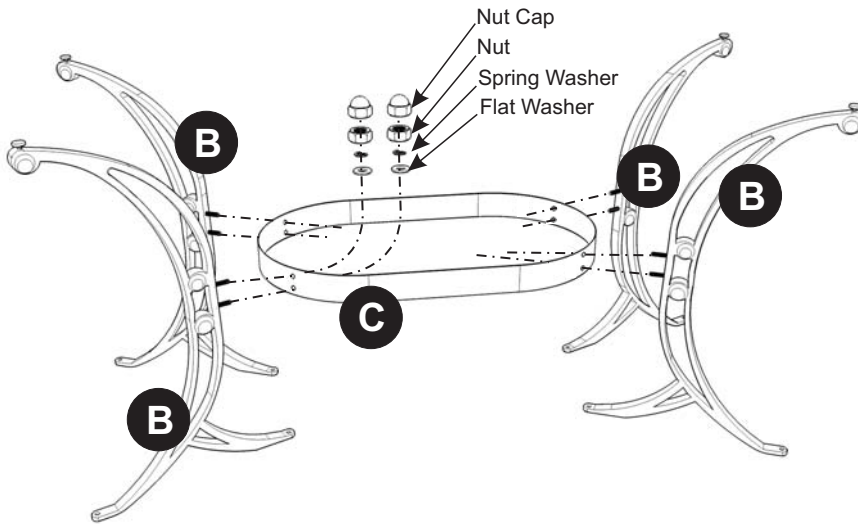
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# Assembly Instructions

## IMPORTANT

- \* Do not tighten up all the screws until each part is properly assembled.
- \* You should keep Key Wrench in a safe place as you may need to tighten up the Head Cap Bolts in the future.
- \* After assembly, item must be level to work properly. Use the included adjustable levelers to level.



## STEP 1

Attach Legs (B) to Stretcher (C) with Flat Washers, Spring Washers, Nuts and Nut Caps.

## STEP 2

Place Top (A) upside down on a soft cloth.

Insert all Bolts into the pre-drilled holes of Top (A). (See figure 1)

Attach unit from Step 1 to Top (A) with Flat Washers, Spring Washers, Nuts and Nut Caps.

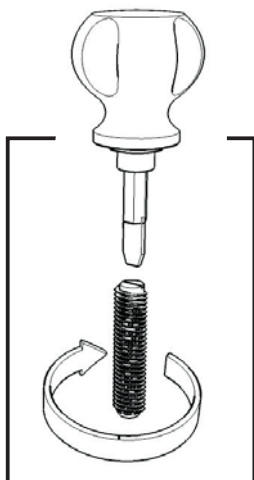
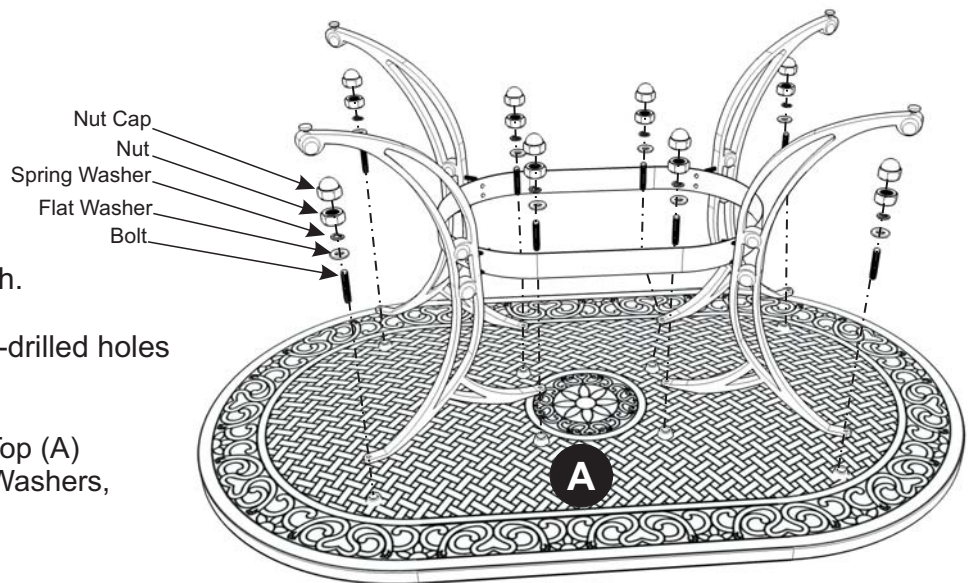


Figure 1

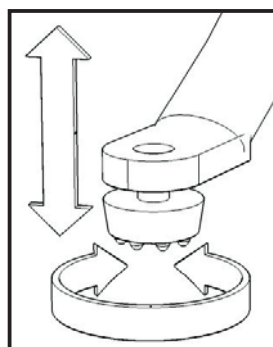


Figure 2

## STEP 3

Turn the table to its' upright position.

To level the table, adjust the adjustable levelers on the bottom of legs. (See figure 2)