

1. PRODUCT NAME

TEC® Skill Set™ Silicone Caulk

2. MANUFACTURER

H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800-832-9002 Customer Support
800-952-2368 Fax
tecskillset.com



3. DESCRIPTION

TEC® Skill Set™ Silicone Caulk is easy to use, flexible, and non-corrosive. It resists water and most common chemicals, offers permanent flexibility, won't crack, shrink or sag and provides excellent weatherability. Use for swimming pools, spas, fountains and other wet area applications.

Key Benefits and Features

- Neutral cure, low odor
- 50% total joint movement
- Excellent weatherability, long life
- Permanent flexibility and durability, won't crack or soften
- Easy to use
- The neutral curing mechanism of product is ideally suited for use in confined work areas since no objectionable odors are generated.

Packaging

10.5 fl. oz. cartridge

Colors

Bright White Clear
Light Buff Silverado

Coverage

Figures shown in the chart are presented only as guidelines. Coverage will vary with application and bead size.

Bead Size	Approximate Coverage per 10.5 fl. oz.
3/16"	50 lineal feet
1/4"	25 lineal feet

Suitable Substrates

- Natural stone
- Metals
- Glass
- Porcelain
- Plastic surfaces
- Ceramic/masonry
- Wood

Storage

Store in a cool, dry location. Do not store open containers.

Shelf Life

Maximum of 24 months from date of manufacture in properly stored, unopened package.

Limitations

- Certain stone surfaces may be stained when sealed with a colored sealant, test a small area prior to use to determine suitability.
- Temperature Range: -62°F to 350°F (-52.2°C to 176.7°C) continuous use. -62°F to 400°F (-52.2°C to 204.4°C) intermittent use.
- Maximum joint depth should not exceed 1/2" thickness (use backer rod for deeper joints).
- Maximum joint width is 1".
- Not for use in aquarium applications or where subject to abrasion, abuse or wear.
- Not paintable.
- Not for use on building materials that may bleed oils, plasticizers or solvent materials (e.g. impregnated wood, oil based caulks).
- Not a structural glazing adhesive.

Cautions

Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC® Skill Set™ brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

4. TECHNICAL DATA

Applicable Standard

ASTM-C920 – Type S, NS, Class 25; TT-S-00230C (COM-NBS); TT-S-01543A (COM-NBS); Mil-A-46106

TEC® Skill Set™ Silicone Caulk	
Description	Typical Results
Extrusion Rate	200 g/min
Tensile Strength	230 psi (1.57 MPa)
Elongation	350%
Slump	Nil
Shore A Hardness	23
Tack Free Time	20 minutes
Volume Shrinkage	< 3%

Greater than: > Greater than or equal to: ≥ Less than: < Less than or equal to: ≤



Silicone Caulk

Physical Properties

TEC® Skill Set™ Ready to Use Grout	
Description	
Physical State	Soft paste
Color	Available in 3 standard colors; 1 clear
Odor	Nil
Open Time [at 72° (22°C)]	10 minutes
Final Cure	1 day, 14 days for swimming pool applications
Foot Traffic Rating (ASTM C627)	Residential
VOC	29 g/L
Freeze/Thaw Stability	Freeze/thaw stable. If frozen, slowly bring material back to room temperature.
Storage	Store in a cool, dry location. Do not store open containers.
Shelf Life	Maximum of 24 months from date of manufacture in properly stored, unopened package.

Curing

Protect from traffic or water exposure for 24 hours. **Swimming pool applications or submerged applications** – use polyethylene backer rod or tape and allow 14 days to cure before filling pool. Fully cured sealant is non-hazardous.

6. WARRANTY

For details about our limited warranties, see your sales associate or tecskillset.com.

7. TECHNICAL SERVICES

Technical Assistance

Information is available by calling the Technical Service Helpline.
Toll Free: 800-832-9023
Fax: 630-952-1235

Technical and Safety Literature

To acquire technical and safety literature, please visit our website at tecskillset.com.

5. Installation Instructions

Application

Maintain surface temperature between 40°F and 90°F (4°C and 32°C) during installation and for 24 hours thereafter. For expansion joints or perimeter sealing, the ratio of the joint width to sealant depth should be roughly 2:1. Apply to clean, dry surfaces free from dirt, grease, and existing sealant. For deep joints first install polyurethane or polyethylene foam backer rod. For shallow joints use polyethylene tape. Metal, glass and plastic surfaces should be cleaned by mechanical or solvent procedures. Simple detergent or soap and water treatments are not acceptable. In all cases where utilized, solvents should be wiped on and off with clean, oil and lint free cloths. Cut nozzle at angle to desired bead size. Use masking tape on both sides of joint to allow for easy clean up. Fill joint completely and tool to desired thickness immediately before a skin forms. Remove masking tape immediately after tooling and wipe any sealant off the face of the veneer. Skins over within 10 minutes. When sealing limestone or other porous stone, conduct small test area to verify non-staining as variations exist.

Clean Up

Clean-up or remove from unintended areas before sealant skins over. Wipe hands with dry cloth to remove sealant. Wash with soap and water.