1. PRODUCT NAME
TEC® Skill Set™ Self-Leveling Underlayment Primer

2. MANUFACTURER
H.B. Fuller Construction Products Inc.
1105 South Frontenac Street
Aurora, IL 60504-6451 U.S.A.
800-832-9002 Customer Support
800-952-2368 Fax
tecskillset.com

3. DESCRIPTION
TEC Skill Set Self-Leveling Underlayment Primer works as a primer for TEC Skill Set Self-Leveling Underlayment and other TEC Skill Set surface preparation products. For peel and stick tile installation, primer can be used on dry, porous concrete, gypsum cement underlayments and plywood. It may also be used to enable the bonding of TEC Skill Set latex modified mortars and surface preparation products to difficult substrates such as metal, glazed ceramic tile, gypsum based underlayments, vinyl, concrete treated with certain types of curing compounds (silicate or acrylic resin curing compounds only) and well bonded epoxy coatings.

Key Benefits and Features
- Easy to apply with brush, roller, or push broom
- Enables installation of most floor coverings directly to metal, gypsum underlayment, glazed tile (without scarifying) and well bonded epoxy coatings
- Enhance the bond of Peel and Stick tile to porous substrates
- Covers up to 410 sq. ft. per gallon (10.0 m²/L)
- Dries to a clear finish in 30 minutes to 3 hours
- Solvent-free

Packaging
1 quart (946 ml) jug

Coverage
Product #70-5008-5122

Coverage*

<table>
<thead>
<tr>
<th>Substrates</th>
<th>Primer to Water Ratio</th>
<th>Coverage per gallon</th>
</tr>
</thead>
<tbody>
<tr>
<td>Porous concrete</td>
<td>1:3</td>
<td>410 sq. ft.</td>
</tr>
<tr>
<td>(2 coats may be required for highly porous)*</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gypsum Underlayments (two coats required, ratios 1:3 and 1:2)</td>
<td>1:3</td>
<td>410 sq. ft.</td>
</tr>
<tr>
<td>Wood</td>
<td>3:1</td>
<td>250 sq. ft.</td>
</tr>
<tr>
<td>Wood-Peel &amp; Stick Applications Only</td>
<td>1:1</td>
<td>330 sq. ft.</td>
</tr>
<tr>
<td>Broom applied to non-porous substrates (Tile/Linoleum/Stainless Epoxy Coatings) Preferred for Self-Leveling Underlayment</td>
<td>Full Strength</td>
<td>140 sq. ft.</td>
</tr>
<tr>
<td>Roller applied to non-porous substrates (Skimcoat, embossing applications)</td>
<td>Full Strength</td>
<td>250 sq. ft.</td>
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</tbody>
</table>

* Second coat is required if initial application is rapidly absorbed and dries in less than 1 hour. For second coat, primer to water ratio is 1:2.

Suitable Substrates
Suitable for use over the following clean, dry, structurally sound and unpainted surfaces: concrete, cementitious backer units (CBU or cement board), exterior grade plywood, oriented strand board (OSB), adhesive residue (except tacky or pressure-sensitive adhesive), cold-rolled steel, existing ceramic tile, gypsum substrates-minimum tensile bond strength 72 psi (0.5 MPa), VCT or non-cushioned sheet goods if they are single layer only and well bonded to a substrate approved for tile. For specific recommendations on other substrates, please contact your TEC Skill Set representative.

Storage
DO NOT FREEZE; store in an unopened container in a cool, dry location out of direct sunlight and protected from weather

Shelf Life
Maximum of 1 year from date of manufacture in unopened package.

Limitations
Do not apply over wet areas (standing water or damp substrates). Do not use in areas subject to hydrostatic pressure. Not for use as a sealer. Do not use as a final wear surface.

Cautions
FIRST AID MEASURES: In all cases, seek medical attention if symptoms develop or persist. EYES: Flush with water for 20 minutes. SKIN: Wash with soap and water. IF VAPORS INHALED: Remove to fresh air. IF SWALLOWED: Do not induce vomiting. WARNING! This product contains chemicals known to the State of California to cause cancer, birth defects or reproductive harm. KEEP OUT OF REACH OF CHILDREN. For Medical Emergency Information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about and guidelines for the proper use and application of the covered TEC Skill Set brand product(s) under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

4. TECHNICAL DATA

Physical Properties

<table>
<thead>
<tr>
<th>TEC Skill Set Self-Leveling Underlayment Primer</th>
</tr>
</thead>
<tbody>
<tr>
<td>Description</td>
</tr>
<tr>
<td>Open Time</td>
</tr>
<tr>
<td>Color</td>
</tr>
<tr>
<td>Odor</td>
</tr>
<tr>
<td>Viscosity</td>
</tr>
<tr>
<td>Wt. per U.S. Gallon</td>
</tr>
<tr>
<td>Wt. per Liter</td>
</tr>
<tr>
<td>Freeze/Thaw Stability</td>
</tr>
</tbody>
</table>
5. INSTALLATION INSTRUCTIONS

Surface Preparation
Remove all surface contaminates such as oil, grease, floor finishes, wax and dirt. Remove adhesive by scraping until all that remains is a thin, transparent layer of adhesive residue. For detailed substrate preparation information, refer to the appropriate TEC Skill Set surface preparation product data sheet.

Instructions for Mixing
For best results, room and product should be kept at 50° to 70°F (10° to 21°C) for 24 hours before, during and 48 hours after application. Mix TEC Skill Set Self-Leveling Underlayment Primer in the ratios listed in the coverage chart.

Application
Use a paint brush, short nap roller or a soft push broom to apply in an even, continuous film. Do not allow product to puddle.

Dry Time
TEC Skill Set Self-Leveling Underlayment Primer typically dries in 30 minutes to 3 hours and is transparent in color when dry. Cure times are based on 70°F (21°C) and 50% RH. For full strength roller applications, dry times are 30-60 minutes. Colder temperatures and higher humidity will extend cure times. Avoid excessive foot traffic and surface contamination.

Clean-up
Clean tools, hands and excess material immediately with water. Material that is cured is difficult to remove.

6. WARRANTY
For details about our limited warranties, see your sales associate or tecskillset.com.

7. TECHNICAL SERVICES

Technical Assistance
Information is available by calling the Technical Service Helpline. Toll Free: 800-832-9023
Fax: 630-952-1235

Technical and Safety Literature
To acquire technical and safety literature, please visit our website at tecskillset.com.