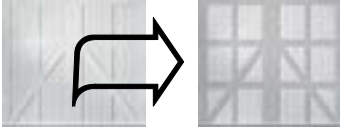




Finishing



Steel doors

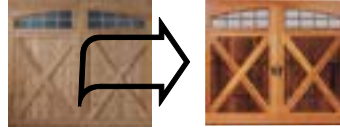
Pella® steel doors are pre-painted with a factory-applied finish that is suitable to be repainted with a wide variety of 100% acrylic exterior grade latex paints. When painting your door, follow the paint manufacturer's instructions. No warranty of compatibility is made or implied by Pella. Painting pre-painted steel doors voids the paint finish warranty.

Preparation

Lightly buff or sand any surface imperfections. Next, visually inspect door for areas of exposed metal. Treat any exposed metal areas with a primer specifically designed to protect galvanized steel from rusting. Allow the primer to dry according to manufacturer's instructions. Once dry, thoroughly clean your door (refer to page 4). Door must be painted within twenty-four (24) hours after cleaning.

Painting

Use a high-quality 100% acrylic exterior grade latex paint. Do not use oil based paint. Paint should be thoroughly mixed before using. If repainting your door, follow the paint manufacturer's instructions for applying paint in relation to temperature, sunlight, number of coats, etc. To avoid paint bleeding when using two colors, use a painting tape, such as 3M Blue Edge®. Painting pre-painted steel doors voids the paint finish warranty.



Wood doors

Pella® wood doors are specialty wood products and have natural wood variations. Wood doors require special finishing prior to installation. To finish, preserve and protect your beautiful Pella wood door, all six (6) sides of each garage door section must be finished within two (2) days of receipt of door and prior to installation to validate the warranty.

Preparation

Lightly buff or sand any natural surface imperfections.

Painting or Staining

Prior to installation, all six (6) sides of each garage door section must be painted (or sealed) with one (1) coat of exterior grade primer (or stain) and two (2) coats of high quality exterior grade paint (or sealer, if stained), in accordance with the finish manufacturer's instructions. Dark shades are not recommended for stain grade wood doors on southern or western exposures. Dark shades may require additional maintenance.