Large-Format Floor & Wall Tile Mortar

DESCRIPTION

Large-Format Floor & Wall Tile Mortar is a polymer-enriched ("modified") mortar ideal for installing large-format tile on floors, walls and countertops. This large-and-heavy-tile mortar (formerly known as "medium-bed mortar") is designed to bond and support large tile over a diverse range of substrates.

FEATURES AND BENEFITS

• Multipurpose: Ideal for floor and wall tile 15” x 15” (38 x 38 cm) and larger, and can also be used to install small-format tile
• Nonslump formula for large-format, heavy tile/stone in floor applications
• Non-sag formula for large-format, heavy tile/stone in wall applications
• For thicker bond coats from 3/32” to 1/2” (2.5 to 12 mm)
• Unique formulation allows easier installation of large tile.
• Mix with water only.

INDUSTRY STANDARDS AND APPROVALS

• ANSI: Exceeds ANSI A118.4TE and ANSI A118.11 requirements

LEED v4 Points Contribution

Environmental Product Declaration (EPD):
TCNA Industry Average for Mortars* .......................... 1/2 point

* Using this product may help contribute to LEED certification of projects in the category shown above. Points are awarded based on contributions of all project materials.

WHERE TO USE

• Most interior and exterior residential installations on floors, walls and countertops
• Most interior/exterior commercial installations on floors and countertops
• Most interior commercial installations on walls
• For installing porcelain, ceramic, quarry and Saltillo tile; cultured stone; pavers; and most types of marble, granite and natural stone

LIMITATIONS

• Install Large-Format Floor & Wall Tile Mortar at temperatures between 40°F and 95°F (4°C and 35°C).
• Do not use for moisture-sensitive stone (green marble, some limestone and some granite), agglomerate tiles, cultured marble or resin-backed tiles. Instead, use suitable epoxy or urethane adhesives. See the respective Technical Data Sheets (TDS) for details.
• Do not use over wood planking, presswood, particleboard, chipboard, oriented strand board (OSB), treated plywood, Masonite, Lauan, laminate, fiberglass, poured epoxy floors, self-stick tile, noncushioned sheet vinyl, metal or similar dimensionally unstable substrates. See the “Suitable Substrates” section.
• To use directly over gypsum-based patching or leveling substrates, apply suitable primer/sealer before use. See the technical bulletin “Tiling over gypsum” in the Related Documents section of the Tile & Stone Installation Systems page on MAPEI’s Website. Installations of tile over nonporous surfaces, such as waterproofing membranes and existing tile, may require extended setting/curing times.
• For light-colored and translucent natural stone, a white mortar is recommended.
• Do not use Large-Format Floor & Wall Tile Mortar for installations subjected to water immersion, such as pools and spas.
• Large-Format Floor & Wall Tile Mortar is not recommended for areas subject to severe freeze/thaw conditions. For the best performance, use a MAPEI mortar with a liquid latex additive.

**SUITABLE SUBSTRATES**
- Concrete (cured at least 28 days)
- Masonry cement block, brick, cement mortar beds and leveling coats
- Cement backer units (CBUs) – see the manufacturer’s installation guidelines
- Gypsum wallboard and plaster – interior walls in dry areas only (properly primed)
- APA Group 1 and CANPLY 0121 exterior-grade plywood (interior, residential and light commercial floors and countertops in dry conditions only)
- MAPEI waterproofing, crack-isolation, sound-reduction and uncoupling membranes

Consult MAPEI’s Technical Services Department for installation recommendations regarding substrates and conditions not listed.

**SURFACE PREPARATION**
- All substrates should be structurally sound, stable, dry, clean and free of any substance or condition that may reduce or prevent proper adhesion.

See the “Surface preparation requirements” reference guide in the Related Documents section of the Tile & Stone Installation Systems page on MAPEI’s Website.

**MIXING**

Before product use, take appropriate safety precautions. Refer to the Safety Data Sheet for details.

1. Pour the appropriate amount of clean, potable water into a clean mixing container.
2a. For non-sag/nonslump application: Use about 6.5 to 7.5 U.S. qts. (6.15 to 7.10 L) of water.
2b. For applications over MAPEI uncoupling and peel-and-stick membranes: Use about 7.5 to 8 U.S. qts. (7.10 to 7.57 L) of water.
3. Gradually add 50 lbs. (22.7 kg) of Large-Format Floor & Wall Tile Mortar powder while slowly mixing.
4. Use a low-speed mixing drill (at about 300 rpm), with an angled cross-blade mixer or auger mixer. Mix thoroughly until the mixture becomes a smooth, homogenous, lump-free paste. Avoid prolonged mixing.
5. Let the mixture stand (“slake”) for 5 minutes.
6. Remix for 1 minute

7. If mixture becomes heavy or stiff, remix it without adding more water.

**PRODUCT APPLICATION**

Read all installation instructions thoroughly before installation

1. Choose a notched trowel (see the “Approximate Coverage” chart) with sufficient depth to achieve more than 80% mortar contact to both the tile and substrate for all interior applications, and more than 95% for exterior installations, commercial floor and wet applications. It may be necessary to back-butter tiles in order to meet these requirements. (Refer to ANSI A108.5 specifications and TCNA Handbook guidelines.)
2. With pressure, apply a coat by using the trowel’s flat side to key the mortar into the substrate.
3. Apply additional mortar, combing it in a single direction parallel to the tile’s shortest dimension, with the trowel’s notched side.
4. Spread only as much mortar as can be tiled before the product skins over. Open time can vary with jobsite conditions.
5. Place the tiles firmly into the wet mortar. Push the tiles back and forth in a direction perpendicular to trowel lines, to collapse the mortar ridges and to help achieve maximum coverage. Ensure proper contact between the mortar, tile and substrate by periodically lifting a few tiles to check for acceptable coverage.
6. Remove excess mortar from the joint areas so that at least 2/3 of the tile depth is available for grouting (see ANSI A108.10 guidelines).

**EXPANSION AND CONTROL JOINTS**

• Provide for expansion and control joints as specified per TCNA Method EJ171. Do not cover expansion joints with mortar.

**CLEANING**

• Clean tools and tile while the mortar is fresh, using only water.

**PROTECTION**

• Do not disturb the installation, allow light traffic or grout any tiles for at least 24 to 48 hours.
• Protect the installation from general traffic for at least 72 hours, and from heavy traffic for at least 7 days.
• Protect the installation from rain for 72 hours, and from freezing for 21 days.

Note: When working in cold temperatures, protect tilework for an extended time for this dry-set mortar to cure before grouting and/or allowing traffic.
## ANSI Specification

<table>
<thead>
<tr>
<th>Test Method</th>
<th>Specification Standard</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>ANSI A118.4 – shear strength, impervious ceramic (porcelain) mosaics</td>
<td>&gt; 200 psi (1.38 MPa) at 28 days</td>
<td>225 to 350 psi (1.55 to 2.41 MPa)</td>
</tr>
<tr>
<td>ANSI A118.4 – shear strength, glazed wall tile</td>
<td>&gt; 300 psi (2.07 MPa) at 28 days</td>
<td>400 to 550 psi (2.76 to 3.79 MPa)</td>
</tr>
<tr>
<td>ANSI A118.4 – shear strength, quarry tile to quarry tile</td>
<td>&gt; 150 psi (1.03 MPa) at 28 days</td>
<td>300 to 425 psi (2.07 to 2.93 MPa)</td>
</tr>
<tr>
<td>ANSI A118.4E – extended open time</td>
<td>≥ 72.5 psi (0.5 MPa) at 30 minutes</td>
<td>Pass</td>
</tr>
<tr>
<td>ANSI A118.4T – sag on vertical surfaces</td>
<td>&lt; 0.02” (0.5 mm) at 20 minutes</td>
<td>Pass</td>
</tr>
<tr>
<td>ANSI A118.11 – shear strength, quarry tile to plywood</td>
<td>&gt; 150 psi (1.03 MPa) at 28 days</td>
<td>150 to 175 psi (1.03 to 1.21 MPa)</td>
</tr>
</tbody>
</table>

## Shelf Life and Product Characteristics

| Shelf life | 1 year when stored in original, unopened packaging at 73°F (23°C) |
| Physical state | Powder |
| Color | White |

### Application Properties

* at 73°F (23°C) and 50% relative humidity

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mixing ratio, per 50 lbs. (22.7 kg) of Large-Format Floor &amp; Wall Tile Mortar</td>
<td>6.5 to 8 U.S. qts. (6.15 to 7.57 L) of water; see the “Mixing” section for details</td>
</tr>
<tr>
<td>Open time*</td>
<td>30 minutes</td>
</tr>
<tr>
<td>Pot life*</td>
<td>&gt; 2 hours</td>
</tr>
<tr>
<td>Time before grouting (floors)*</td>
<td>24 to 48 hours</td>
</tr>
<tr>
<td>Time before grouting (walls)*</td>
<td>8 to 16 hours</td>
</tr>
<tr>
<td>Application temperature range</td>
<td>40°F to 95°F (4°C to 35°C)</td>
</tr>
<tr>
<td>VOCs (Rule #1168 of California’s SCAQMD)</td>
<td>0 g per L</td>
</tr>
</tbody>
</table>

* Open time, pot life and time before grouting vary based on jobsite conditions.

### Packaging

| Size | Bag: 50 lbs. (22.7 kg) |

### Approximate Coverage

** per 50 lbs. (22.7 kg)

<table>
<thead>
<tr>
<th>Typical Trowel</th>
<th>Coverage</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4” x 1/4” x 1/4” (6 x 6 x 6 mm)</td>
<td>75 to 90 sq. ft. (6.97 to 8.36 m²)</td>
</tr>
<tr>
<td>1/4” x 3/8” x 1/4” (6 x 10 x 6 mm)</td>
<td>55 to 65 sq. ft. (5.11 to 6.04 m²)</td>
</tr>
<tr>
<td>Size</td>
<td>Coverage</td>
</tr>
<tr>
<td>--------------</td>
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</tr>
<tr>
<td>1/2&quot; x 1/2&quot; x 1/2&quot; (12 x 12 x 12 mm)</td>
<td>38 to 45 sq. ft. (3.53 to 4.18 m²)</td>
</tr>
<tr>
<td>3/4&quot; x 9/16&quot; x 3/8&quot; (19 x 14 x 10 mm)</td>
<td>25 to 30 sq. ft. (2.32 to 2.79 m²)</td>
</tr>
</tbody>
</table>

** Trowel dimensions are width/depth/space. Actual coverage will vary according to substrate profile and tile type.

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**RELATED DOCUMENTS**

- Reference guide: “Surface preparation requirements” for tile and stone installation systems***
- Technical bulletin: “Tiling over gypsum”****

*** At www.mapei.com

Refer to the SDS for specific data related to health and safety as well as product handling.

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**LEGAL NOTICE**

The contents of this Technical Data Sheet (“TDS”) may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in effect at the time of the MAPEI product installation. For the most up-to-date TDS and warranty information, please visit our website at www.mapei.com. ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED FROM THIS TDS SHALL VOID ALL RELATED MAPEI WARRANTIES.

Before using, the user must determine the suitability of our products for the intended use, and the user alone assumes all risks and liability. ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.

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