

W Walker
E Edison
furniture company

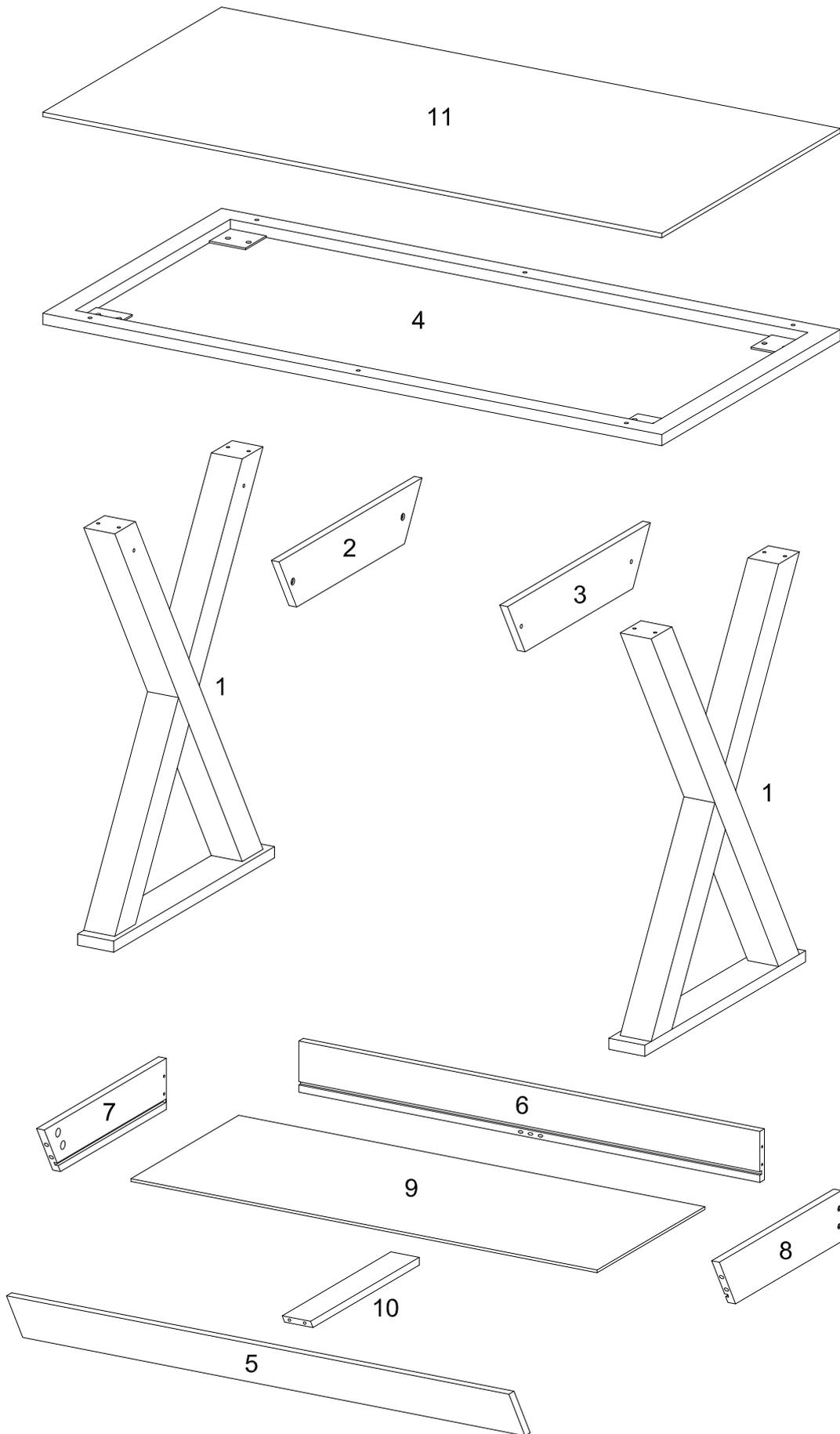
Item # : D48X30
Assembly Instructions



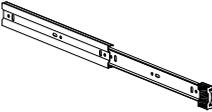
For our most current instructions, to request missing, lost or broken parts, or for any other Customer Service issues, please visit our website at www.walkeredison.com or call us at 877-207-5906.

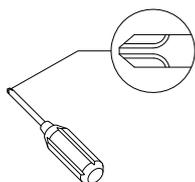
Revised 06/2014

Parts List



Hardware List

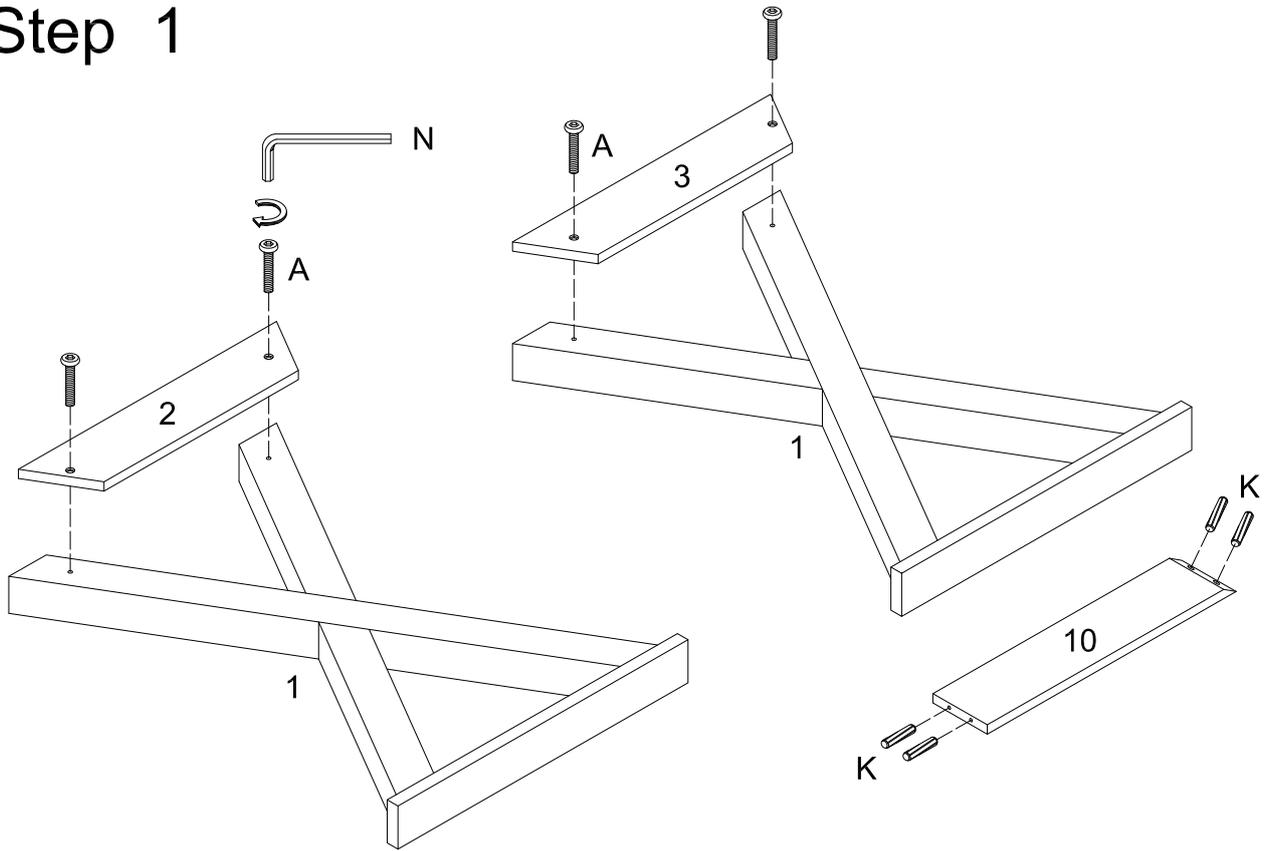
A		M6*22	Long boot	4 pcs
B		M6*15	Short boot	8 pcs
C			Spring washer	8 pcs
D			Washer	8 pcs
E			Keyboard tray slider	2 pcs
F		M4*15	Screw	8 pcs
G		M4*35	Screw	5 pcs
H			Cam bolt	4 pcs
J			Cam lock	4 pcs
K			Wooden dowel	4 pcs
L			Rubber suction cups	6 pcs
M			Sticker	4 pcs
N		M4	Wrench	1 pc



Philips head screwdriver required for assembly
(not included)

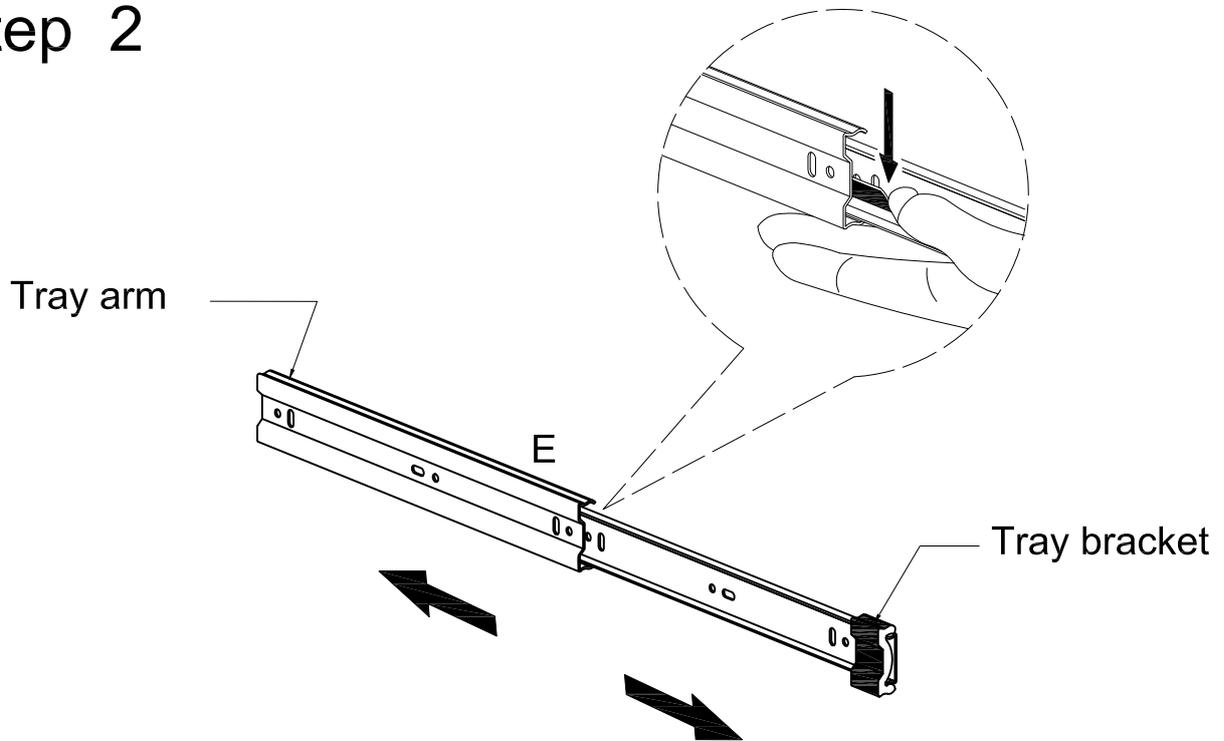
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



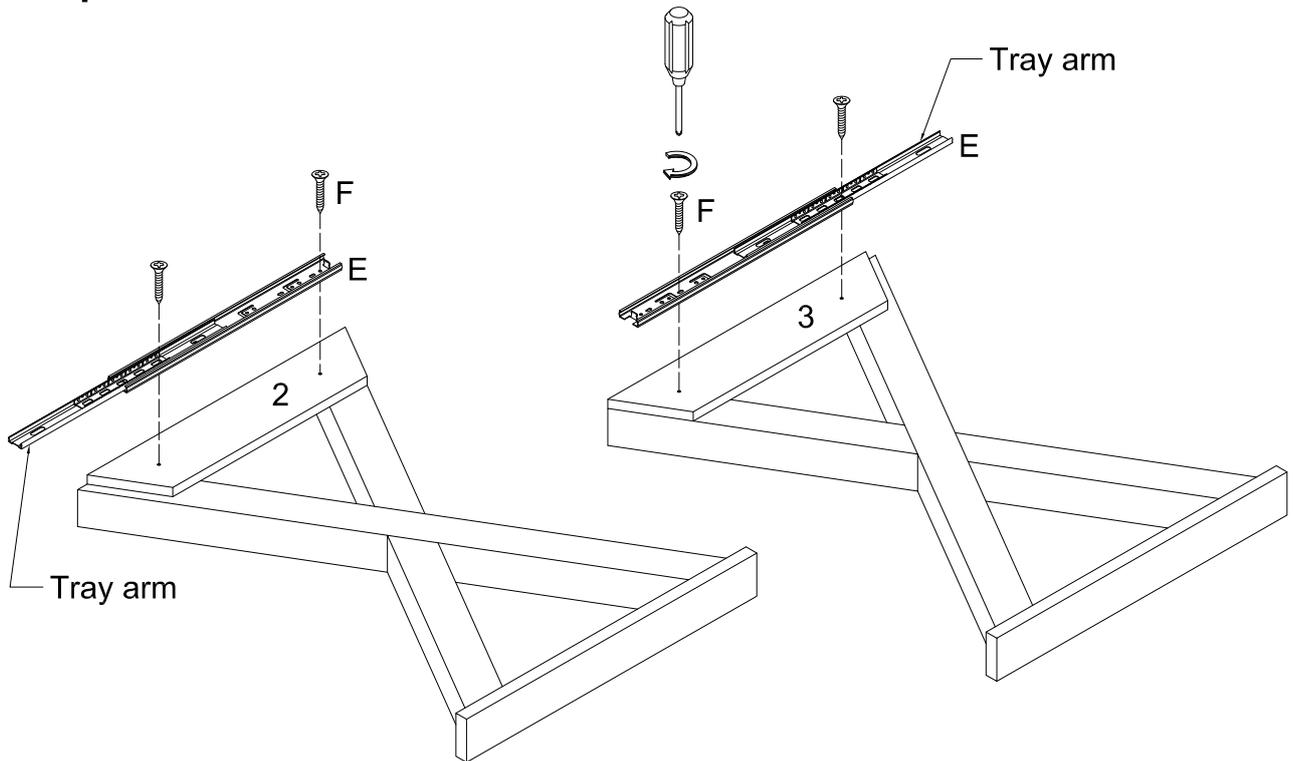
Attach side panels (2,3) to legs (1) using bolts (A). Insert wooden dowels (K) to support bar (10).

Step 2



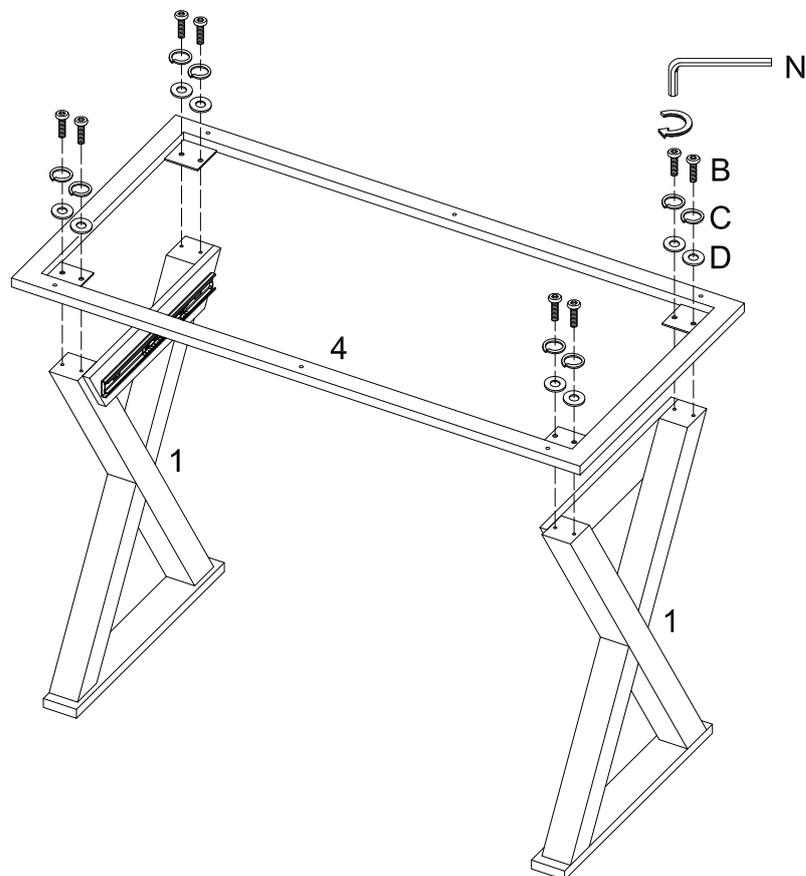
Disassemble keyboard tray sliders (E): Slide the tray arm and tray bracket apart then depress the small lever on the tray bracket and carefully pull the two pieces apart.

Step 3



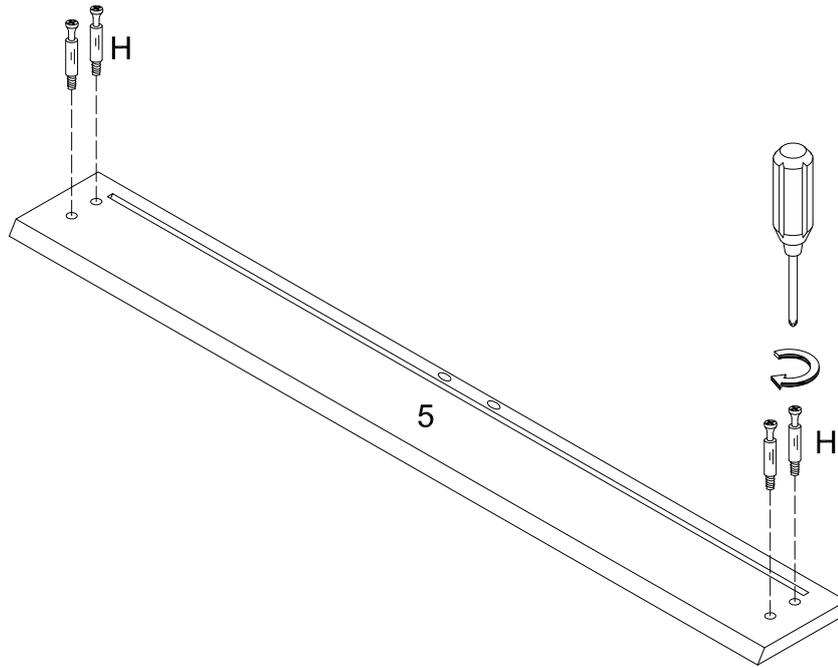
Attach tray arms (E) to side panels (2,3) using screws (F).

Step 4



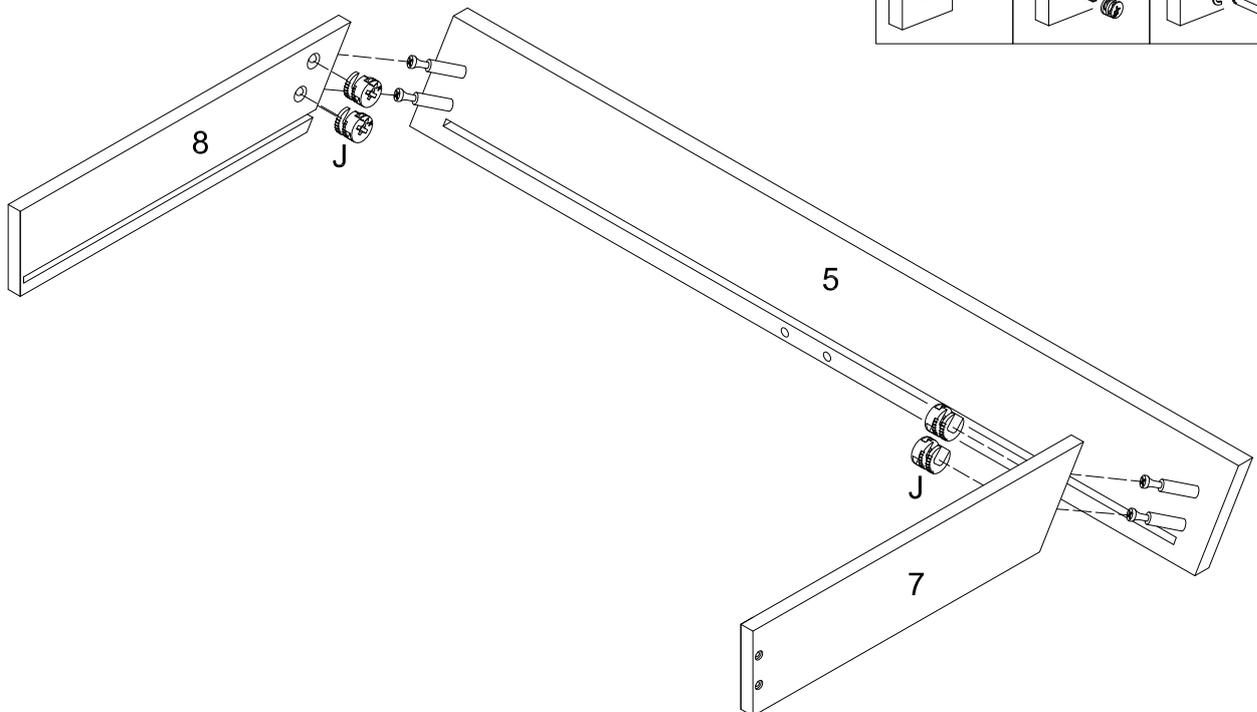
Attach desk frame (4) to legs (1) using bolts (B), spring washers (C) and washers (D).

Step 5



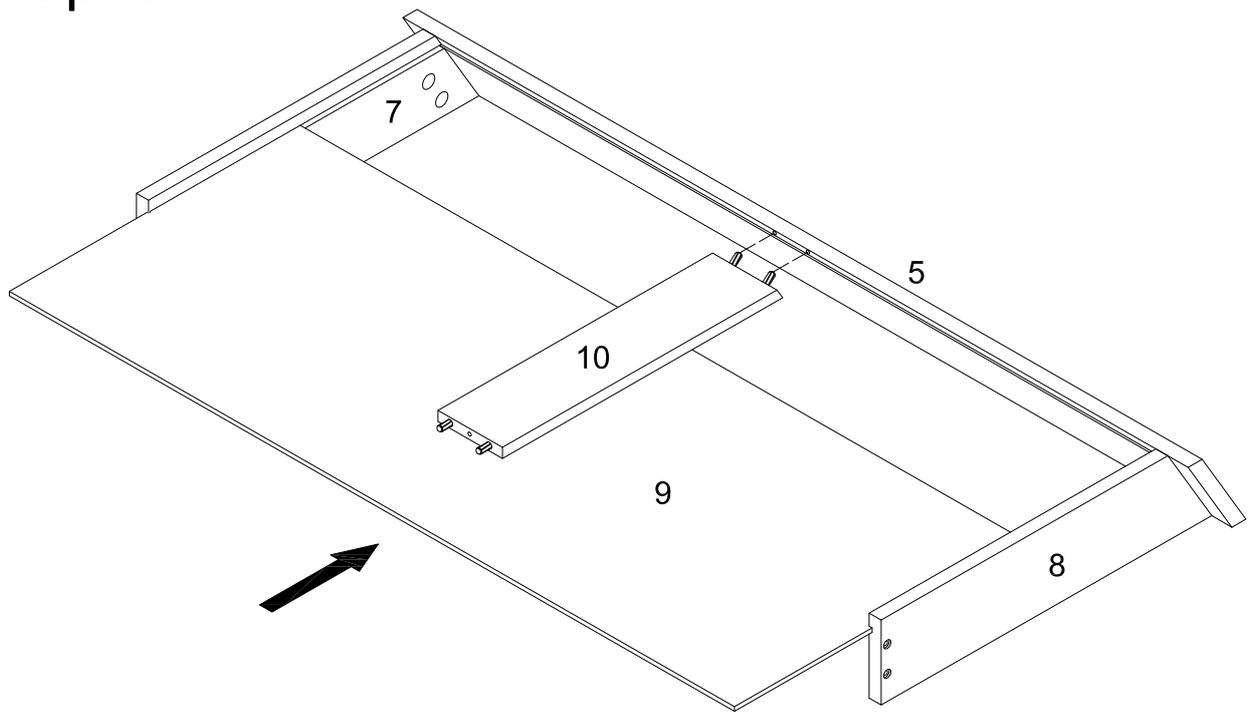
Secure cam bolts (H) to drawer panel (5).

Step 6



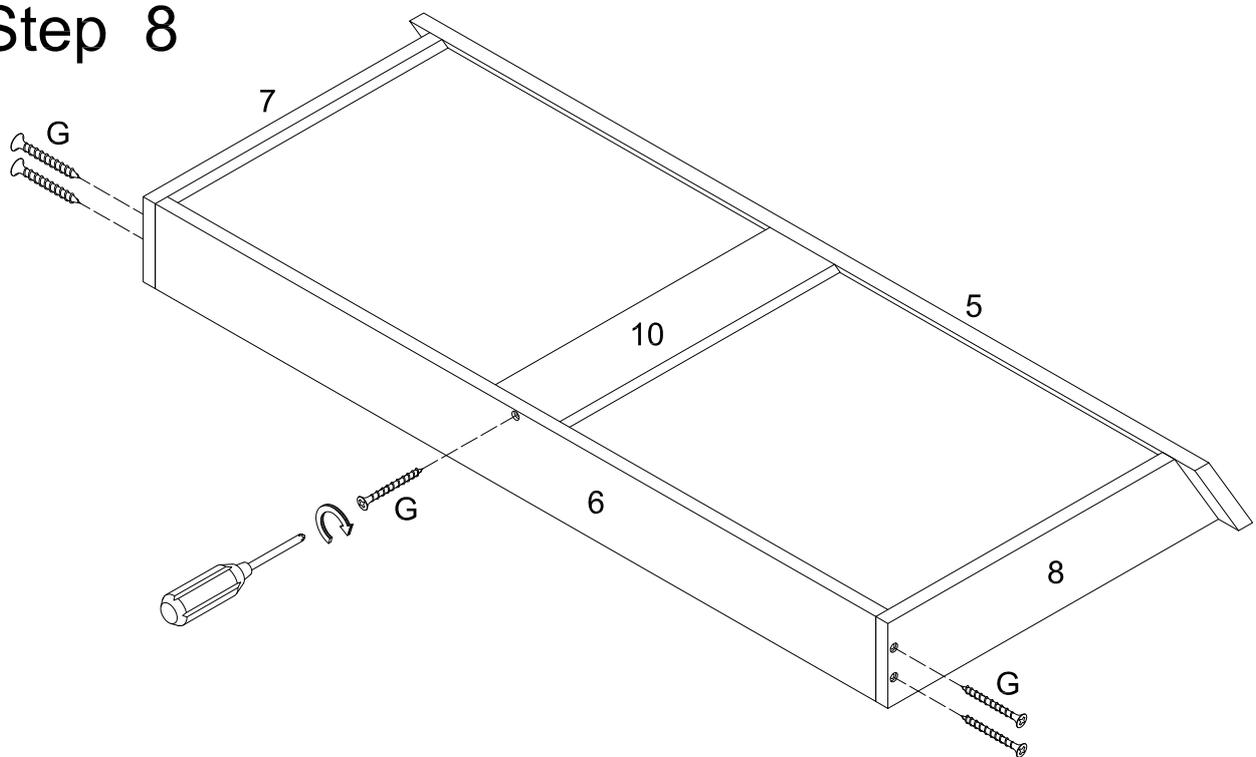
Attach drawer panel (5) to drawer panels (7,8) using cam locks (J).

Step 7



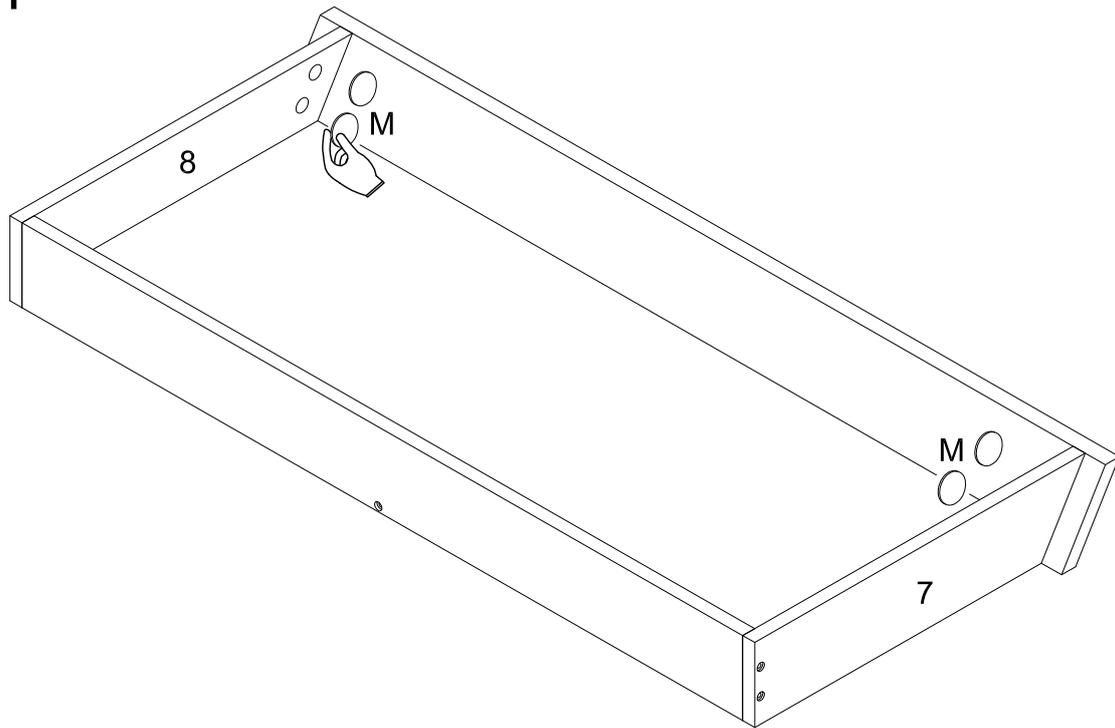
Carefully slide drawer panel (9) using the thin grooves. Insert support bar (10) into drawer panel (5).

Step 8



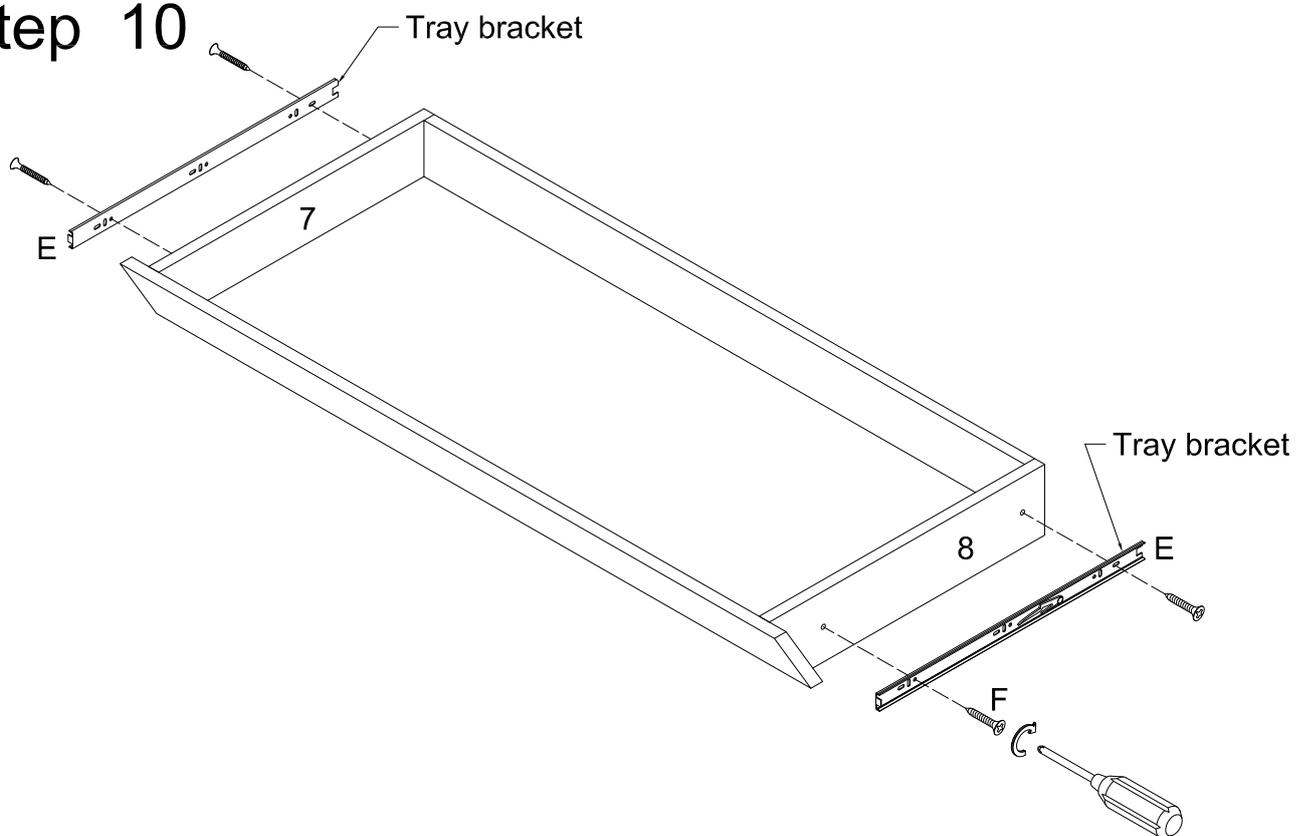
Attach drawer panel (6) to panels (7,8,10) using screws (G).

Step 9



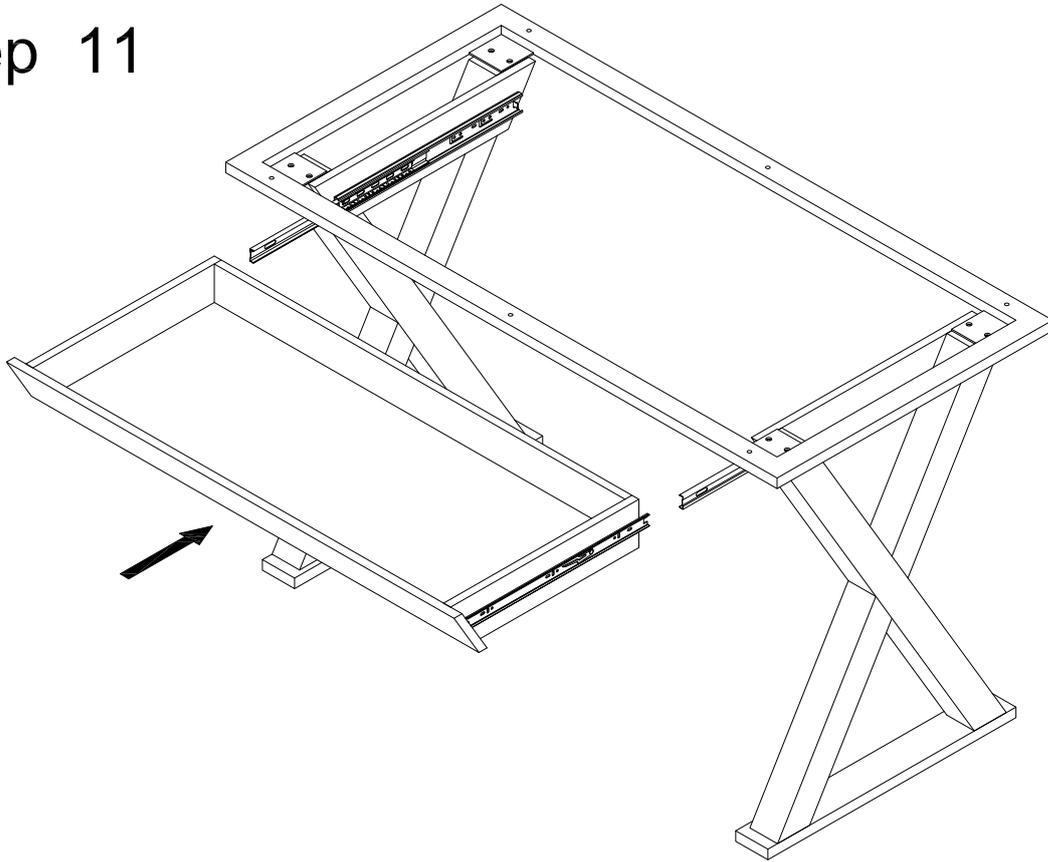
Cover all cam locks with stickers (M).

Step 10



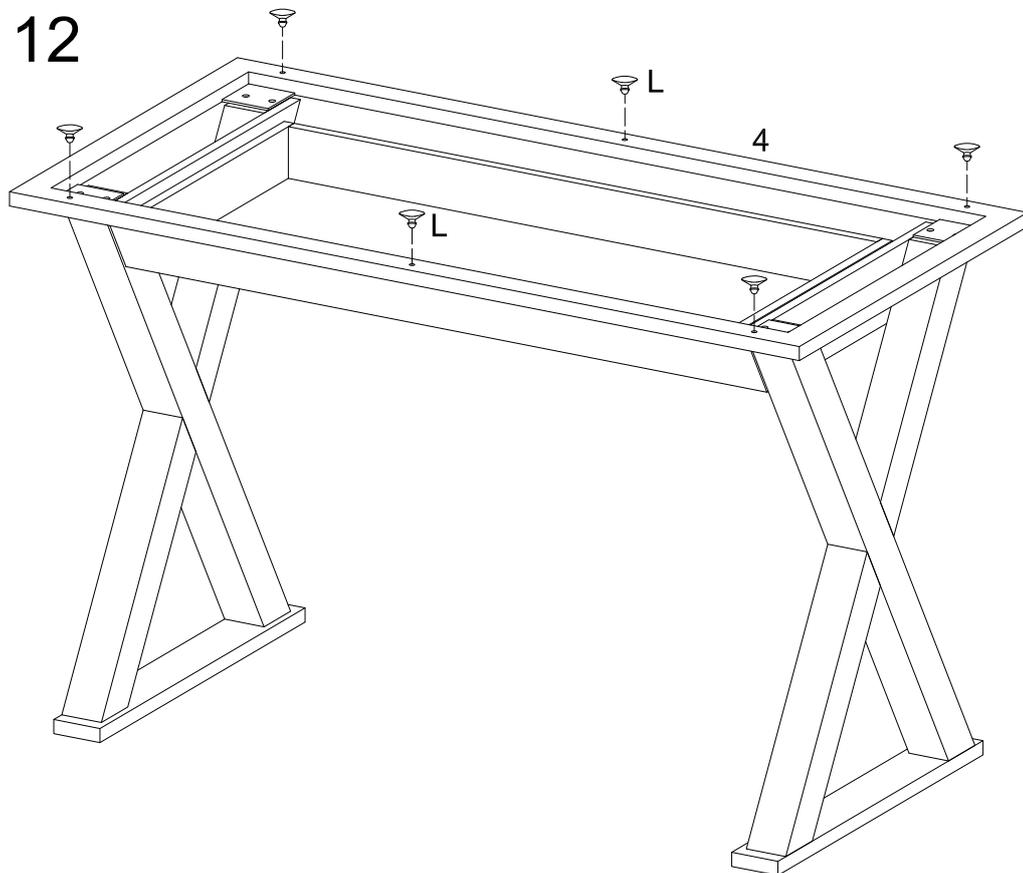
Attach tray brackets to drawer panels (7,8) using screws (F).

Step 11



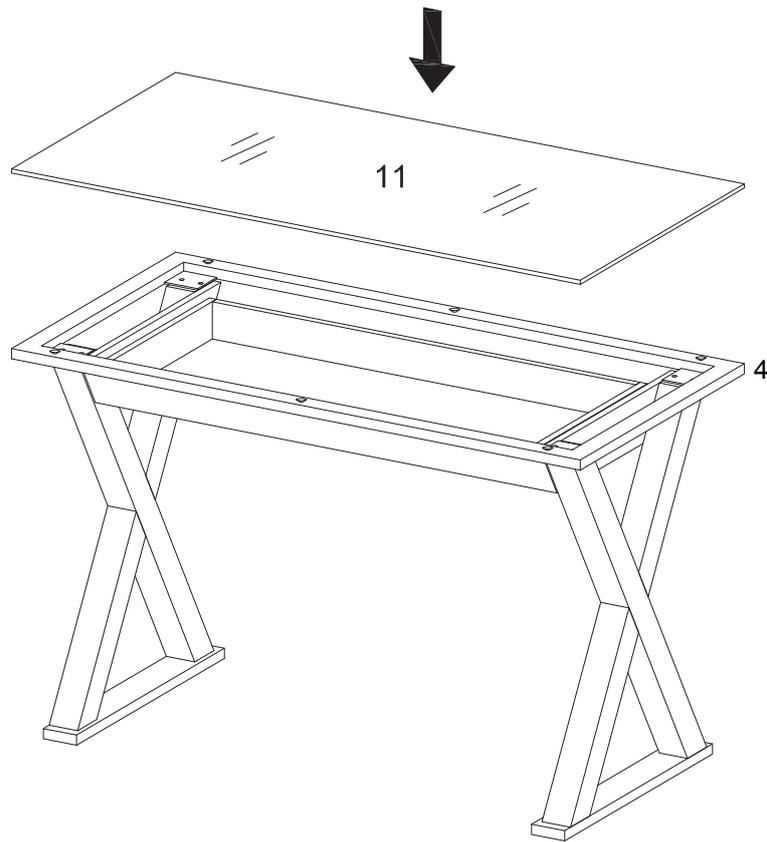
Carefully insert drawer assembly to assembled unit.

Step 12



Insert rubber suction cups (L) to desk frame (4).

Step 13



Carefully place glass (11) on top of rubber suction cups and desk frame.

Step 14



Final Assembly