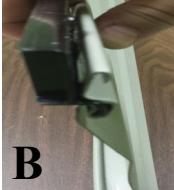


INSTALLATION INSTRUCTIONS

After you have installed your corner post, J channels and starter you will be ready to lock your first panel into your starter as you would normally do with an ordinary installation. Now take your siding hanger and with the words Glide-Lock facing you tilt the siding hanger in a 90° position (as seen in figure (A) with the words facing up the siding from the back as seen in figure (A) Now rotate up-right position toward you and the siding panel as seen in Figure B. Now take your Glide-Lock Siding Hangers and lock in as many as

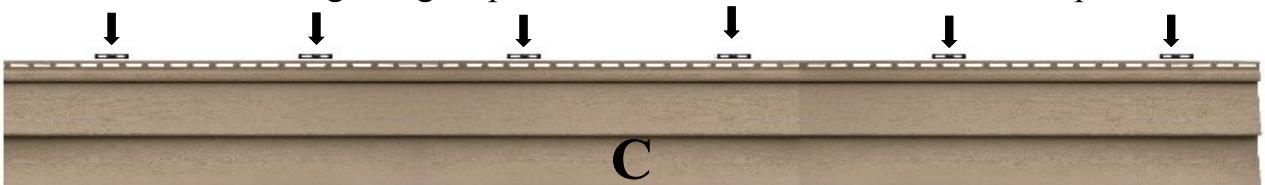


particular siding panel spacing at a center as seen below in Figure (C) The first siding course of siding hangers should be installed starting from the left or right of the siding panel working in one direction at 24" apart ie: 2, 4, 6, 8 etc.. Fasten The Glide-Lock Siding Hanger to the wall with your Glide-Lock siding screws, minimum of 2" depending on application and certain that screw fastener is penetrated completely through the OSB board, plywood sheathing or 1" into the wall studs. Sheathing must be solid and free of moisture or damage of any kind.

Glide-Lock Screw fasteners must be used in installation to obtain full warranty. When installing directly over concrete, stucco or other masonry walls use Tapcon 3/16" diameter philips fasteners. Log onto www.GlideLock.com for complete warranty.

Any place in single course (row) where the siding panels are overlapped it is recommended to have a siding hanger installed at that point connecting the 2 siding panels with an overlap of the panels as per vinyl siding manufactures instructions and the VSI. Temperatures 40° and above and 1/8" more for 40° and below. All siding panels must be cut back 5/8" less than overall length for all 12' primary color panels. All premium and/or darker color panels and siding panels over 12' in length must be cut 3/4" less than overall length. The siding panels should move either the 5/8" or 3/4" freely at all times in either direction between the corners, J channels., etc. Movement less than this will NOT be within warranty.

Glide-Lock Siding Hanger spaced at a maximum of 24" on center apart



INSTALLATION INSTRUCTIONS



Now your ready to install your second course of siding which you will repeat steps A, B & C except your second course of siding you will install your siding hangers into the panel and fasten them to the wall at 1', 3', 5', 7' etc. so that under the siding it will look like Figure (D) below



For example if you have a 12' wall your first course of siding will be installed with 5 siding hangers (2, 4, 6, 8, 10 spacing method) Your second course of siding will be installed with 6 siding hangers (1,3,5,7,9,11 spacing method) and the process will repeat itself through that wall. If the spacing method falls out on a mount block, gable vent etc.. you will shift the hanger to the left or right to remain within the 24"on center maximum spacing as close as possible. On Horizontal applications with siding panels 16'8 or longer and more than one panel it is recommended to place 1stay fastener in the center of the panel careful not to overdrive and punch the center between the two factory nail slots to allow expansion and contraction. On vertical siding application it is mandatory to place 1 stay fastener in the top of the nail slot approximately 18" down from the top of the panel to prevent the siding panel from pushing down on the bottom J channel