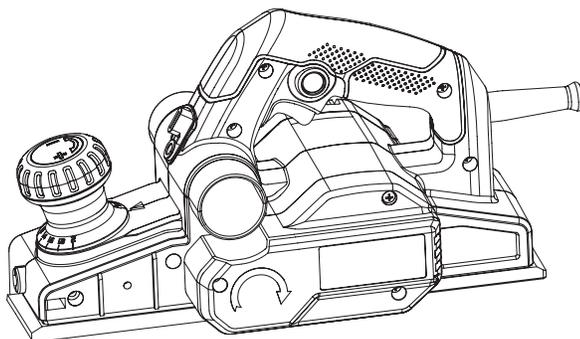


# PORTER CABLE®

## 6.0 Amp Planer



**Instruction manual**  
Manuel d'instructions  
Manual de instrucciones

[www.portercable.com](http://www.portercable.com)

INSTRUCTIVO DE OPERACIÓN,  
CENTROS DE SERVICIO Y PÓLIZA DE  
GARANTÍA.

**⚠ ADVERTENCIA:** LÉASE ESTE  
INSTRUCTIVO ANTES DE USAR EL  
PRODUCTO.

**CATALOG NUMBER**  
**PC60THP**

## General Power Tool Safety Warnings

⚠ **WARNING: Read all safety warnings and instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

### Save all warnings and instructions for future reference.

The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### 1) Work area safety

- a) **Keep work area clean and well lit.** *Cluttered or dark areas invite accidents.*
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** *Power tools create sparks which may ignite the dust or fumes.*
- c) **Keep children and bystanders away while operating a power tool.** *Distractions can cause you to lose control.*

#### 2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** *Unmodified plugs and matching outlets will reduce risk of electric shock.*
- b) **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** *There is an increased risk of electric shock if your body is earthed or grounded.*
- c) **Do not expose power tools to rain or wet conditions.** *Water entering a power tool will increase the risk of electric shock.*
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** *Damaged or entangled cords increase the risk of electric shock.*
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*
- f) **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** *Use of a GFCI reduces the risk of electric shock.*

#### 3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** *A moment of inattention while operating power tools may result in serious personal injury.*
- b) **Use personal protective equipment. Always wear eye protection.** *Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.*
- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** *Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.*
- d) **Remove any adjusting key or wrench before turning the power tool on.** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*
- e) **Do not overreach. Keep proper footing and balance at all times.** *This enables better control of the power tool in unexpected situations.*
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** *Loose clothes, jewellery or long hair can be caught in moving parts.*
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** *Use of dust collection can reduce dust-related hazards.*

#### 4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.**  
*The correct power tool will do the job better and safer at the rate for which it was designed.*
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

#### 5) Service

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

### Specific Safety Rules

- **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- **Use clamps or another practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body leaves it unstable and may lead to loss of control.
- **Wait for the cutter to stop before setting the tool down.** An exposed cutter may engage the surface leading to possible loss of control and serious injury.
- **To reduce the risk of injury, user must read and understand instruction manual before operating planer.**
- Be sure the voltage agrees with specific data on the nameplate.
- Make certain that the switch is in the OFF position before connecting plug to a power source.
- Be sure to switch OFF immediately if tool is jammed in work.
- Be sure tool is set for correct depth before turning switch to ON.
- Be sure to use specified replacement parts only.
- Be sure tool is disconnected from power source when cleaning or making adjustments to the tool.
- Be sure to maintain tool with care. Follow instructions for lubricating and changing accessories.
- Stay alert – never operate the unit when tired or under the influence of drugs, alcohol, or medication.
- Be sure to store tool in a clean dry place after disconnecting from power source.
- Do not use in dangerous environments. Do not use near flammable substances, in damp or wet locations, or expose to rain.
- Be sure that the blades are mounted as described in the instruction manual and check that all screws are firmly tightened before connecting unit to power source.

- Keep air vents unobstructed for proper motor cooling.
- DO NOT lay tool down on shoe when the blades are exposed. This can chip the blades.
- Keep side discharge chute unobstructed at all times.
- Never reach under the tool for any reason unless it is turned off and UNPLUGGED. BLADES ARE EXPOSED AND EXTREMELY SHARP.
- Use this tool for working with wood and wood products only.
- Never operate without securely holding the front handle.
- Always operate planer with two hands.
- Planer blades are extremely sharp. Handle with great care.
- Clean out your tool often, especially after heavy use.

**⚠WARNING: ALWAYS** use safety glasses. Everyday eyeglasses are NOT safety glasses. Also use face or dust mask. ALWAYS WEAR CERTIFIED SAFETY EQUIPMENT:

- ANSI Z87.1 eye protection (CAN/CPA Z94.3),
- ANSI S12.6 (S3.19) hearing protection,
- NOSH/OSHA respiratory protection.

**⚠WARNING:** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

- **Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water.** Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.

**⚠WARNING:** Use of this tool can generate and/or disperse dust, which may cause serious and permanent respiratory or other injury. Always use NOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body.

**⚠WARNING:** Always wear proper personal hearing protection that conforms to ANSI S12.6 (S3.19) during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.

## SAFETY GUIDELINES - DEFINITIONS

It is important for you to read and understand this manual. The information it contains relates to protecting YOUR SAFETY and PREVENTING PROBLEMS. The symbols below are used to help you recognize this information.

**⚠DANGER:** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

**⚠WARNING:** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**⚠CAUTION:** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

**CAUTION:** Used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

## Symbols

- The label on your tool may include the following symbols. The symbols and their definitions are as follows:

V.....volts

Hz.....hertz

min .....minutes

— — — .....direct current

Ⓛ .....Class I Construction  
(grounded)

Ⓜ .....Class II Construction  
(double insulated)

A .....amperes

W.....watts

~ .....alternating current

$n_0$  .....no load speed

⊖ .....earthing terminal

⚠ .....safety alert symbol

...../min or rpm .....revolutions or reciprocation  
per minute

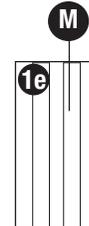
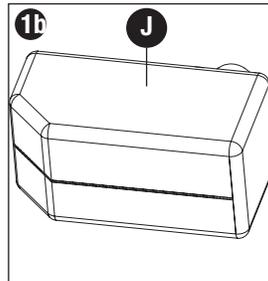
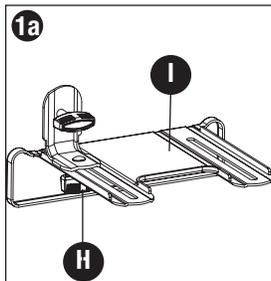
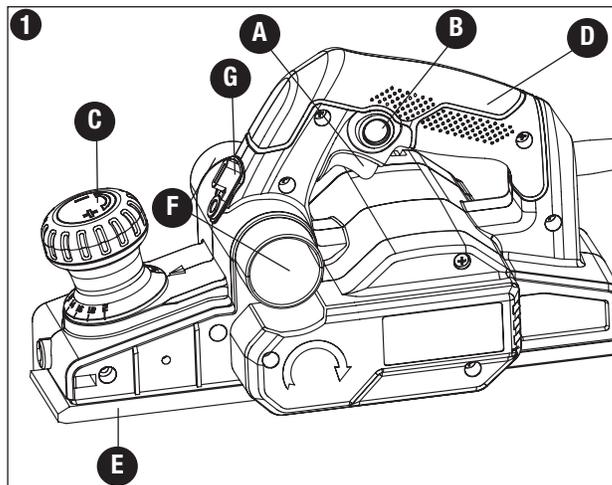
- When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

Volts	Minimum Gauge for Cord Sets			
	Total Length of Cord in Feet			
120V	0-25 (0-7,6m)	26-50 (7,6-15,2m)	51-100 (15,2-30,4m)	101-150 (30,4-45,7m)
	240V	0-50 (0-15,2m)	51-100 (15,2-30,4m)	101-200 (30,4-60,9m)
Ampere Rating		American Wire Gauge		
More Than	Not more Than			
0 - 6	18	16	16	14
6 - 10	18	16	14	12
10 - 12	16	16	14	12
12 - 16	14	12	Not Recommended	

## SAVE THESE INSTRUCTIONS

### Components

- A. Trigger switch
- B. Lock-on button
- C. Depth adjustment knob / front handle
- D. Switch Handle
- E. Shoe
- F. Chip discharge chute
- G. Chip deflector lever
- H. Rabbet fence adjustment knob
- I. Rabbet fence
- J. Dust bag
- K. Vac adaptor
- L. Wrench
- M. Blades
- N. Blade guard (not shown)



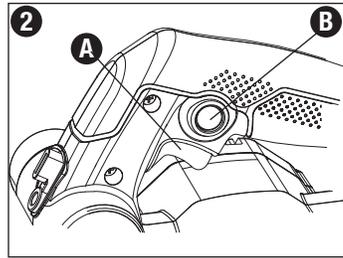
## OPERATION

### Switch (Figure 2)

**⚠CAUTION:** Check that the tool is not locked ON before connecting it to a power supply. If the trigger switch is locked ON when the tool is connected to the power supply, it will start immediately. Damage to your tool or personal injury may result.

**⚠CAUTION:** Allow the tool to reach full speed before touching tool to the work surface. Lift the tool from the work surface before turning the tool off.

To start the planer, depress the trigger switch (A) in **figure 2**. To turn the planer off, release the trigger switch.



### Lock-On Button (Figure 2)

The tool can be locked on for continuous use. To lock the tool ON depress the trigger switch (A) and push in the lock-on button (B). Hold the lock-on button in as you gently release the trigger switch. The tool will continue to run.

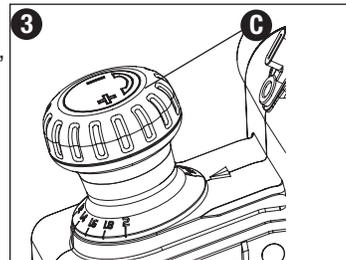
To turn the tool OFF from a locked-on position, squeeze and release the trigger once.

### Adjusting Planing Depth (Figure 3)

**⚠WARNING:** Turn off and unplug the tool before making any adjustments or removing or installing accessories.

Planing depth is infinitely variable from 0 to  $.5/64^{\text{th}}$  in. (2.0 mm). To adjust the cutting depth, rotate the depth adjustment knob/front handle (C) clockwise from the "P" position. The cutting depth will increase from 0 to as much as  $.079$  in. (2.0 mm).

It is recommended that test cuts be made in scrap wood after each re-adjustment to make sure that the desired amount of wood is being removed by the planer. Several shallow passes (rather than one deep one) will produce a smoother finish.



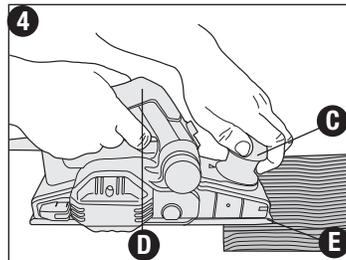
### Planing (Figures 4, 5, 6)

**⚠WARNING:** Wait for the cutter to stop before setting the tool down. An exposed cutter may engage the surface leading to possible loss of control and serious injury.

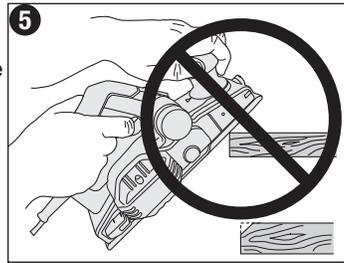
**⚠CAUTION:** Allow the tool to reach full speed before touching tool to the work surface. Lift the tool from the work surface before turning the tool off.

Hold the planer in the correct position with one hand on the front handle (C) and the other hand on the switch handle (D) as shown in **figure 4**. Place the front of the shoe (E) on the surface to be planed, making certain that the cutting blades are not touching the surface. Push down firmly on the front handle of the planer so that the front shoe is ABSOLUTELY FLAT on the work surface. Squeeze the trigger switch and allow the motor to reach full speed before touching the planer blades to the work surface.

Move the tool slowly into the work and maintain downward pressure to keep the planer flat. Be particularly careful to keep the tool flat at the beginning and the end of the work surface (**Figures 4, 5, 6**).



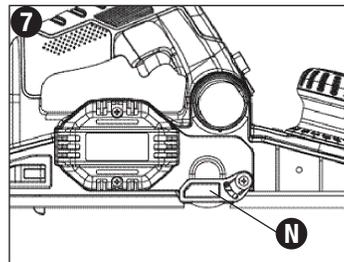
**Planing Tip:** For a smoother appearance, fasten a piece of scrap wood to the end of the piece you are planing. Don't stop planing until the cutting blades of the planer are past your work piece and into the scrap material.



### Blade Guard (Figure 7)

Ensure that the spring loaded blade guard (N) is in proper working order before using the planer.

⚠️**WARNING: Cut Hazard. Do not remove guard.**

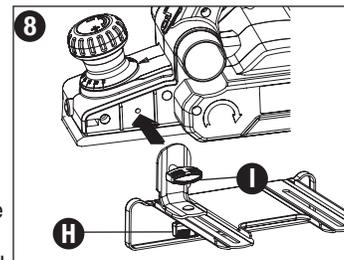


### Rabbet Fence (Figures 8, 9)

⚠️**WARNING: Turn off and unplug the tool before making any adjustments or removing or installing accessories.**

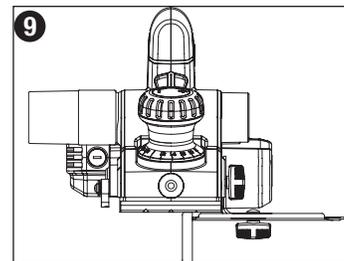
⚠️**CAUTION:** Allow the tool to reach full speed before touching tool to the work surface. Lift the tool from the work surface before turning the tool off.

The rabbet fence can be installed on either side of your planer. The planer can make rabbet cuts up to .5 in. (12mm).



#### TO INSTALL RABBET FENCE

- Thread the knob (I) into the hole on the side of the planer shown with arrow in **figure 8**.
- Loosen the rabbet fence adjustment knob (H) and adjust fence to desired distance.
- Securely tighten rabbet fence adjustment knob (H).
- The rabbet fence should be below the planer when installed correctly as shown in **figure 9**.



#### TO MAKE A RABBET CUT

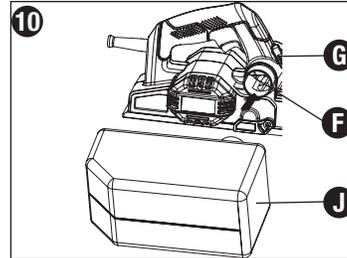
- Turn the rabbet fence adjustment knob (H) to adjust the desired width of cut.
- Make several cuts until the desired depth is reached.

**NOTE:** It will be necessary to make quite a few cuts for most rabbet applications.

### Collection Bag (Figure 10)

**⚠WARNING: Turn off and unplug the tool before making any adjustments or removing or installing accessories.**

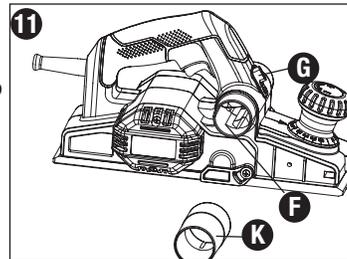
- Attach bag (J) to either side of chip discharge chute (F). Empty bag often to prevent clogging.
- To prevent chips from coming out opposite side of chip discharge chute, move chip deflector lever (G) to the opposite side of the bag.



### Vacuum Adaptor (Figure 11)

**⚠WARNING: Turn off and unplug the tool before making any adjustments or removing or installing accessories.**

- Slide the vac adaptor (K) over the chip discharge chute (F).
- Connect a vacuum cleaner hose (not included) to the adaptor.
- To prevent chips from coming out opposite side of chip discharge chute, move chip deflector lever (G) to the opposite side of the adaptor.



### To Change Blades (Figure 12)

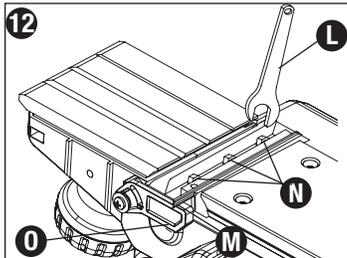
**⚠WARNING: Turn off and unplug the tool before making any adjustments or removing or installing accessories.**

**⚠WARNING: Cut Hazard. Planer blades are sharp and must be handled with care.**

**NOTE:** The PC60THP has two blades, one on each side of the blade drum. Any operation or adjustment should be made to both blades. The cutting blades provided with this tool are reversible. An extra set of blades is included.

#### To Remove Blade from Planer

- Place planer upside down as shown in figure 12.
- Loosen the three nuts (N) using the wrench (L) supplied.
- Rotate the blade guard (O) downward. Carefully remove the blade (M) by sliding it out of the holder. A piece of wood may be used for this purpose.
- Reverse the blade so that the unused side comes in position. If both sides are worn, the blade must be replaced.

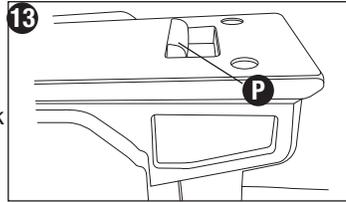


#### To Reinstall Blade

- Slide the blade sideways into the holder until it is against the end stop. Blade groove must be toward back of unit.
- Securely tighten the three nuts using the wrench supplied.
- Rotate the blade drum 180 degrees and repeat for other blade.
- Always replace both blades.

### Parking Foot (Figure 13)

Your planer is equipped with a parking foot (P) that automatically lowers into place when the tool is lifted from the work surface. When planing, the parking foot raises as the tool is pushed forward. When the parking foot is lowered, the planer can set on the work surface without the blade touching.



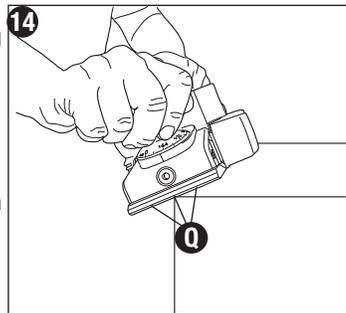
**⚠ CAUTION:** Do not lock the trigger switch on and engage the parking foot. The vibration of the running motor will cause the planer to move, possibly falling from the work piece.

### Edge Chamfering (Figure 14)

Your planer has three precision machined chamfering grooves 1.5mm, 2.0mm and 2.5mm (Q). They are located in the front shoe and are used for planing along a corner of the material (figure 14).

- Adjust to desired depth of cut.
- Place groove (Q) over edge of material.
- Apply weight to front of shoe so groove is flat on material edge.
- Hold tool with both hands keeping pressure on front handle.

**Note:** It's a good idea to try a piece of scrap wood before doing finish work.

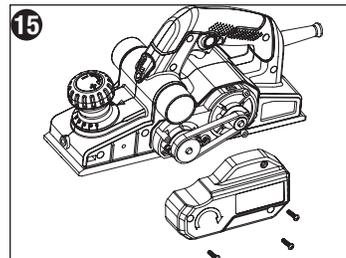


### Drive Belt (Figure 15)

**⚠ WARNING:** Turn off and unplug the tool before making any adjustments or removing or installing accessories.

#### To Replace Belt

- Loosen the three screws shown in figure 15 and remove the belt cover.
- Remove old belt.
- Place new belt over front pulley then rotate belt clockwise while pushing belt onto back pulley.
- Attach belt cover and securely tighten screws.



## Maintenance

### Cleaning

**⚠ WARNING:** Turn off and unplug unit before cleaning chip discharge chute. Clean the chip discharge chute (F) regularly. ALWAYS WEAR SAFETY GLASSES.

**⚠ CAUTION:** Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool.

Use only mild soap and damp cloth to clean the tool. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

## TROUBLESHOOTING

<b>Problem</b>	<b>Possible Cause</b>	<b>Possible Solution</b>
<ul style="list-style-type: none"><li>• Unit will not start.</li></ul>	<ul style="list-style-type: none"><li>• Cord not plugged in.</li><li>• Circuit fuse is blown.</li></ul>	<ul style="list-style-type: none"><li>• Plug tool into a working outlet.</li><li>• Replace circuit fuse. (If the product repeatedly causes the circuit fuse to blow, discontinue use immediately and have it serviced at a Porter Cable service center or authorized servicer.)</li></ul>
	<ul style="list-style-type: none"><li>• Circuit breaker is tripped.</li></ul>	<ul style="list-style-type: none"><li>• Reset circuit breaker. (If the product repeatedly causes the circuit breaker to trip, discontinue use immediately and have it serviced at a Porter Cable service center or authorized servicer.)</li></ul>
	<ul style="list-style-type: none"><li>• Cord or switch is damaged.</li></ul>	<ul style="list-style-type: none"><li>• Have cord or switch replaced at a Porter Cable Service Center or Authorized Servicer</li></ul>

For assistance with your product, visit our website at [www.portercable.com](http://www.portercable.com) for a list of service centers, or call the PorterCable Customer Care Center at (888) 848-5175.

## REPLACEMENT PARTS

Use only identical replacement parts. For a parts list or to order parts, visit our service website at [www.portercable.com](http://www.portercable.com). You can also order parts from your nearest PORTER-CABLE Factory Service Center or PORTER-CABLE Authorized Warranty Service Center. Or, you can call our Customer Care Center at (888) 848-5175.

## SERVICE AND REPAIRS

All quality tools will eventually require servicing and/or replacement of parts. For information about PORTER-CABLE, its factory service centers or authorized warranty service centers, visit our website at [www.portercable.com](http://www.portercable.com) or call our Customer Care Center at (888) 848-5175. All repairs made by our service centers are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by others.

You can also write to us for information at PORTER-CABLE, 4825 Highway 45 North, Jackson, Tennessee 38305, (888) 848-5175 - Attention: Product Service. Be sure to include all of the information shown on the nameplate of your tool (model number, type, serial number, etc.).

## ACCESSORIES

**⚠WARNING:** Since accessories, other than those offered by PORTER-CABLE, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only PORTER-CABLE recommended accessories should be used with this product.

A complete line of accessories is available from your PORTER-CABLE Factory Service Center or a PORTER-CABLE Authorized Warranty Service Center. Please visit our Web Site [www.portercable.com](http://www.portercable.com) for a catalog or for the name of your nearest supplier.

## THREE YEAR LIMITED WARRANTY

PORTER-CABLE will repair or replace, without charge, any defects due to faulty materials or workmanship for three years from the date of purchase for tools (two years for batteries). This warranty does not cover part failure due to normal wear or tool abuse. For further detail of warranty coverage and warranty repair information, visit [www.portercable.com](http://www.portercable.com) or call (888) 848-5175. This warranty does not apply to accessories or damage caused where repairs have been made or attempted by others. This warranty gives you specific legal rights and you may have other rights which vary in certain states or provinces.

In addition to the warranty, PORTER-CABLE tools are covered by our:

**1 YEAR FREE SERVICE:** PORTER-CABLE will maintain the tool and replace worn parts caused by normal use, for free, any time during the first year after purchase.

**90 DAY MONEY BACK GUARANTEE:** If you are not completely satisfied with the performance of your PORTER-CABLE Power Tool for any reason, you can return it within 90 days from the date of purchase with a receipt for a full refund – no questions asked.

**LATIN AMERICA:** This warranty does not apply to products sold in Latin America. For products sold in Latin America, see country specific warranty information contained in the packaging, call the local company or see website for warranty information.

To register your tool for warranty service visit our website at [www.portercable.com](http://www.portercable.com).

#### **WARNING LABEL REPLACEMENT**

If your warning labels become illegible or are missing, call (888) 848-5175 for a free replacement.

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