

D25052

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Figure 1

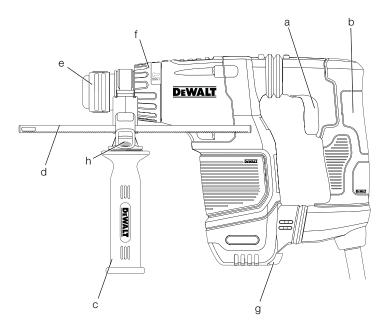


Figure 2

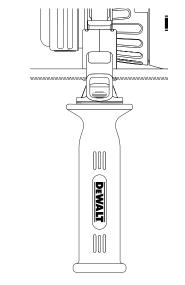
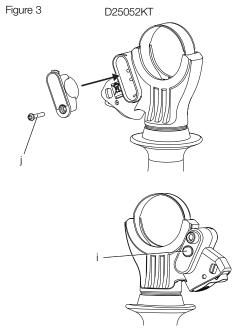


Figure 3



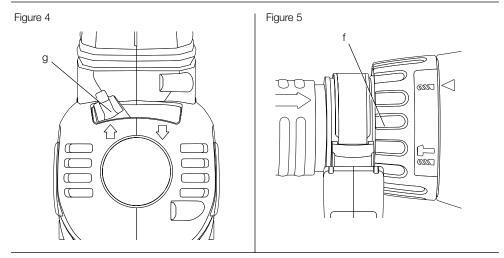


Figure 6

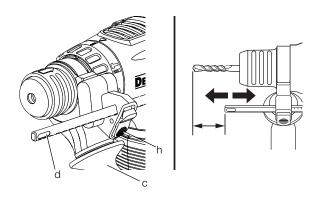
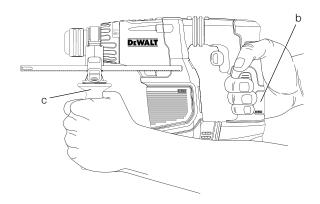


Figure 7



SUB-COMPACT HAMMER D25052

Congratulations!

You have chosen a DEWALT tool. Years of experience, thorough product development and innovation make DEWALT one of the most reliable partners for professional power tool users.

Technical Data

		D25052	
Voltage	V	230	
(U.K. and Ireland only)	V	V 230/115	
Type		1	
Power input	W	650	
No-load speed (RPM)	min ⁻¹	0–2300	
Impact rate (according to EPTA procedure 05/2009)	J	1.9	
Impact energy Drilling	Bpm	0-62000	
Maximum drilling range in Steel / wood / concrete	mm	13 / 30 / 20	
Core drilling capacity in soft brick	mm	50	
Tool holder		SDS Plus	
Collar diameter	mm	43	
Weight	kg	2.6	
L _{PA} (sound pressure)	dB(A)	87	
K _{PA} (sound pressure uncertainty)	dB(A)	3	
L _{wa} (sound power)	dB(A)	98	
K _{WA} (sound power uncertainty)	dB(A)	3	
Vibration total values (triax vector sum) determined according Vibration emission value a_h	g to EN 60745.		
Drilling into metal	1-2	0.0	
a _{h,D} = Uncertainty K =	m/s² m/s²	3.9 1.5	
Drilling into concrete	111/5	1.3	
a _{h.HD} =	m/s ²	7.9	
Uncertainty K =	m/s²	1.5	

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.



WARNING: The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly

maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Fuses:		
Europe	230 V tools	10 Amperes, mains
U.K. & Ireland	230 V tools	13 Amperes, in plugs

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.



DANGER: Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING: Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.



CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE: Indicates a practice **not related to personal injury** which, if not avoided, **may** result in **property damage**.



Denotes risk of electric shock.



Denotes risk of fire.

EC-Declaration of Conformity

MACHINERY DIRECTIVE



SUB-COMPACT HAMMER

DEWALT declares that these products described under **Technical Data** are in compliance with: 2006/42/EC, EN 60745-1, EN 60745-2-6.

These products also comply with Directive 2014/30/EU and 2011/65/EU. For more information, please contact DEWALT at the following address or refer to the back of the manual.

The undersigned is responsible for compilation of the technical file and makes this declaration on behalf of DEWALT.

H. Jossmann

Horst Grossmann Vice President Engineering and Product Development DEWALT, Richard-Klinger-Straße 11, D-65510, Idstein, Germany 25.04.2014



WARNING: To reduce the risk of injury, read the instruction manual.

General Power Tool Safety Warnings



WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) WORK AREA SAFETY

- a) Keep work area clean and well lit.
 Cluttered or dark areas invite accidents.
- b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

- a) Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- e) When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

3) PERSONAL SAFETY

- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b) Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

4) POWER TOOL USE AND CARE

- a) Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- b) Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- e) Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- f) Keep cutting tools sharp and clean.

 Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) Use the power tool, accessories and tool bits etc., in accordance with these instructions taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5) SERVICE

 a) Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

Additional Specific Safety Rules for Sub-compact Hammers

- Wear ear protectors. Exposure to noise can cause hearing loss.
- Use auxiliary handle(s), if supplied with the tool. Loss of control can cause personal injury.
- Hold power tool by insulated gripping surfaces, when performing an operation

where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

- Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control
- Wear safety goggles or other eye protection.
 Hammering operations cause chips to fly. Flying particles can cause permanent eye damage.
 Wear a dust mask or respirator for applications that generate dust. Ear protection may be required for most applications.
- Keep a firm grip on the tool at all times.
 Do not attempt to operate this tool
 without holding it with both hands. It is
 recommended that the side handle be used at
 all times. Operating this tool with one hand will
 result in loss of control. Breaking through or
 encountering hard materials such as re-bar may
 be hazardous as well. Tighten the side handle
 securely before use.
- Do not operate this tool for long periods of time. Vibration caused by hammer action may be harmful to your hands and arms. Use gloves to provide extra cushion and limit exposure by taking frequent rest periods.
- Do not recondition bits yourself. Chisel reconditioning should be done by an authorized specialist. Improperly reconditioned chisels could cause injury.
- Wear gloves when operating tool or changing bits. Accessible metal parts on the tool and bits may get extremely hot during operation. Small bits of broken material may damage bare hands.
- Never lay the tool down until the bit has come to a complete stop. Moving bits could cause injury.
- Do not strike jammed bits with a hammer to dislodge them. Fragments of metal or material chips could dislodge and cause injury.
- Slightly worn chisels can be resharpened by grinding.
- Keep the power cord away from the rotating bit. Do not wrap the cord around any part of your body. An electric cord wrapped around a spinning bit may cause personal injury and loss of control.

Residual Risks

The following risks are inherent to the use of rotary hammers:

 Injuries caused by touching the rotating parts or hot parts of the tool.

In spite of the application of the relevant safety regulations and the implementation of safety devices, certain residual risks cannot be avoided. These are:

- Impairment of hearing.
- Risk of personal injury due to flying particles.
- Risk of burns due to accessories becoming hot during operation.
- Risk of personal injury due to prolonged use.

Markings on Tool

The following pictograms are shown on the tool:



Read instruction manual before use.



Wear ear protection.



Wear eye protection.

DATE CODE POSITION

The date code, which also includes the year of manufacture, is printed into the housing.

Example:

2014 XX XX

Year of Manufacture

Package Contents

The package contains:

- 1 Sub-compact rotary hammer
- 1 Side handle
- 1 Depth adjustment rod
- 1 Kitbox (K models only)
- 1 Instruction manual
- Check for damage to the tool, parts or accessories which may have occurred during transport.
- Take the time to thoroughly read and understand this manual prior to operation.

Description (fig. 1)



WARNING: Never modify the power tool or any part of it. Damage or personal injury could result.

- a. Variable speed trigger switch
- b. Main handle
- c. Side handle
- d. Depth rod
- e. SDS Plus chuck
- f. Mode selection collar
- g. Reversing lever
- h. Depth rod release button

INTENDED USE

These sub-compact hammers have been designed for professional drilling and hammerdrilling applications.

DO NOT use under wet conditions or in the presence of flammable liquids or gases.

These sub-compact hammers are professional power tools.

DO NOT let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

 This product is not intended for use by persons (including children) suffering from diminished physical, sensory or mental abilities; lack of experience, knowledge or skills unless they are supervised by a person responsible for their safety. Children should never be left alone with this product.

Electrical Safety

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate.



Your DEWALT tool is double insulated in accordance with EN 60745; therefore no earth wire is required.



WARNING: 115 V units have to be operated via a fail-safe isolating transformer with an earth screen between the primary and secondary winding.

If the supply cord is damaged, it must be replaced by a specially prepared cord available through the DEWALT service organisation.

Mains Plug Replacement (U.K. & Ireland Only)

If a new mains plug needs to be fitted:

- Safely dispose of the old plug.
- Connect the brown lead to the live terminal in the plug.
- Connect the blue lead to the neutral terminal.



WARNING: No connection is to be made to the earth terminal.

Follow the fitting instructions supplied with good quality plugs. Recommended fuse: 13 A.

Using an Extension Cable

If an extension cable is required, use an approved 3–core extension cable suitable for the power input of this tool (see *Technical Data*). The minimum conductor size is 1.5 mm²; the maximum length is 30 m.

When using a cable reel, always unwind the cable completely.

ASSEMBLY AND ADJUSTMENTS



WARNING: To reduce the risk of injury, turn unit off and disconnect machine from power source before installing and removing accessories, before adjusting or changing setups or when making repairs. Be sure the trigger switch is in the OFF position. An accidental start-up can cause injury.

Side Handle (fig. 1, 2)



WARNING: To reduce the risk of personal injury, ALWAYS operate the tool with the side handle properly installed and securely tightened. Failure to do so may result in the side handle slipping during tool operation and subsequent loss of control. Hold tool with both hands to maximize control.

A side handle comes assembled with this sub-compact hammer. The side handle (c) can be fitted to suit both right-hand and left-hand users.

TO ADJUST THE SIDE HANDLE

- Loosen the side handle (c) by turning it counterclockwise.
- 2. Rotate the side handle to the desired position.
- 3. Tighten the side handle by turning it clockwise.

TO CHANGE SIDES

For right-hand users: slide the side handle clamp over the chuck, handle at the left.

For left-hand users: slide the side handle clamp over the chuck, handle at the right.

SIDE HANDLE WORK LIGHT (D25052KT ONLY) (FIG. 3)

Your side handle has a work light. The light is battery powered and operated by using the on/off button (i).

To replace the worklight's batteries (CR2032 x 2):

- 1. Remove battery door screw (j) as shown in fig. 3.
- 2. Replace the battery with the positive face pointing outwards.
- Close the battery compartment and secure the screw.

Reversing Lever (fig. 4)

The reversing lever (g) is used to reverse the sub-compact hammer for backing out fasteners or jammed bits in the drill-only function.



CAUTION: When reversing to clear jammed bits, be ready for strong reactive torque.

To reverse the sub-compact hammer, turn it off and align the reversing lever (g) with the yellow arrow pointing backward.

To position the lever for forward operation, turn the sub-compact hammer off and align the reversing lever (g) with the yellow arrow pointing forward.

Mode Selection Collar (fig. 1, 5)

NOTICE: Tool must come to a complete stop before activating the mode selector button or damage to the tool may result.

To switch the tool from the drilling mode to the hammering mode (or vice-versa) rotate the collar (f) to the applicable symbol.

Turn the collar (f) to the drill bit symbol for drilling or to the hammer symbol for hammerdrilling.

NOTE: The arrow on the mode selection collar **MUST** be aligned with one of the symbols at all times. There are no operable positions between the positions.



ROTARY DRILLING MODE

Use rotary drilling mode for wood, metal, and plastics.



HAMMERDRILL MODE

Use this mode for masonry drilling.

Depth Rod (fig. 6)

TO ADJUST THE DEPTH ROD

- 1. Push in and hold the depth rod release button (h) on the side handle.
- 2. Move the depth rod (d) so the distance between the end of the rod and the end of the bit equals the desired drilling depth.
- Release the button to lock rod into position. When drilling with the depth rod, stop when end of rod reaches surface of material.

OPERATION

Instructions for Use



WARNING: Always observe the safety instructions and applicable regulations.



WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

Trigger Switch (fig. 1)

To start the sub-compact hammer, depress the trigger switch (a). To stop the hammer, release the switch.

NOTE: Use lower speeds for starting holes without a centerpunch, drilling in metal, plastics or ceramics. Higher speeds are better for drilling in masonry for maximum efficiency.

VARIABLE SPEED

The variable speed trigger switch (a) permits speed control. The farther the trigger switch is depressed, the higher the speed of the drill.

Proper Hand Position (fig. 7)



WARNING: To reduce the risk of serious personal injury, **ALWAYS** use proper hand position as shown.



WARNING: To reduce the risk of serious personal injury, **ALWAYS** hold securely in anticipation of a sudden reaction.

Proper hand position requires one hand on the side handle (c), with the other hand on the main handle (b).

Overload Clutch

If the drill bit becomes jammed or caught, the drive to the drill spindle is interrupted by the overload clutch. Because of the forces that occur as a result, always hold the machine securely with both hands and take a firm stance.

Drilling Tools

The machine is intended for hammerdrilling in concrete, brick and stone. It is also suitable for drilling without impact in wood, metal, ceramic and plastic.

Drilling (fig. 1, 5)



WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.



WARNING: To reduce the risk of personal injury, ALWAYS ensure workpiece is anchored or clamped firmly. If drilling thin material, use a wood "back-up" block to prevent damage to the material.



WARNING: To reduce the risk of personal injury, ALWAYS operate the tool with the side handle properly installed and securely tightened. Failure to do so may result in the side handle slipping during tool operation and subsequent loss of control. Hold tool with both hands to maximize control.

Rotate the mode selection collar (f) to the drill bit symbol for drilling or to the hammerdrill symbol for hammerdrilling.

DRILLING OPERATION

- 1. For WOOD, use twist bits, spade bits, power auger bits or hole saws. For METAL, use high-speed steel twist drill bits or hole saws. Use a cutting lubricant when drilling metals. The exceptions are cast iron and brass which should be drilled dry. For MASONRY, use carbide-tipped bits or masonry bits. A smooth, even flow of dust indicates the proper drilling rate.
- Always apply pressure in a straight line with the bit. Use enough pressure to keep the drill bit biting, but do not push hard enough to stall the motor or deflect the bit.
- Hold tool firmly with both hands to control the twisting action of the drill.



WARNING: Drill may stall if overloaded causing a sudden twist. Always expect the stall. Grip the drill firmly with both hands to control the twisting action and avoid injury.

- 4. IF DRILL STALLS, it is usually because it is being overloaded. RELEASE TRIGGER IMMEDIATELY, remove drill bit from work, and determine cause of stalling. DO NOT CLICK TRIGGER OFF AND ON IN AN ATTEMPT TO START A STALLED DRILL THIS CAN DAMAGE THE DRILL.
- To minimize stalling or breaking through the material, reduce pressure on drill and ease the bit through the last fractional part of the hole.
- Keep the motor running when pulling the bit back out of a drilled hole. This will help prevent jamming.
- 7. With variable speed drills there is no need to center punch the point to be drilled. Use a slow speed to start the hole and accelerate by squeezing the trigger harder when the hole is deep enough to drill without the bit skipping out.

DRILLING IN METAL

An SDS Plus to round shank adapter chuck is required. Ensure that tool is in drill-only mode. Start drilling with slow speed and increase to full power while applying firm pressure on the tool. A smooth even flow of metal chips indicates the proper drilling rate. Use a cutting lubricant when drilling metals. The exceptions are cast iron and brass which should be drilled dry.

NOTE: Large [7.9 mm to 12.7 mm (5/16" to 1/2")] holes in steel can be made easier if a pilot hole [4 mm to 4.8 mm (5/32" to 3/16")] is drilled first.

DRILLING IN WOOD

An SDS Plus to round shank adapter chuck is required. Ensure that tool is in drill-only mode. Start drilling with slow speed and increase to full power while applying firm pressure on the tool. Holes in wood can be made with the same twist drills used for metal. These bits may overheat unless pulled out frequently to clear chips from the flutes. For larger holes, use spade bits, power auger bits, or hole saws. Work that is apt to splinter should be backed up with a block of wood.

Hammerdrill Operation

- When drilling, use just enough force on the hammer to keep it from bouncing excessively or "rising" off the bit. Too much force will cause slower drilling speeds, overheating, and a lower drilling rate.
- Drill straight, keeping the bit at a right angle to the work. Do not exert side pressure on the bit when drilling as this will cause clogging of the bit flutes and a slower drilling speed.
- When drilling deep holes, if the hammer speed starts to drop off, pull the bit partially out of the hole with the tool still running to help clear debris from the hole.
- For masonry, use carbide-tipped bits or masonry bits. A smooth even flow of dust indicates the proper drilling rate.

MAINTENANCE

Your DEWALT power tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.



WARNING: To reduce the risk of injury, turn unit off and disconnect machine from power source before installing and removing accessories, before adjusting or changing set-ups or when making repairs.

Be sure the trigger switch is in the OFF position. An accidental start-up can cause injury.



Lubrication

Your power tool requires no additional lubrication.



Cleaning



WARNING: Blow dirt and dust out of the main housing with dry air as often as dirt is seen collecting in and around the air vents. Wear approved eye protection and approved dust mask when performing this procedure.



WARNING: Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the materials

used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

Optional Accessories



WARNING: Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT recommended accessories should be used with this product.

Consult your dealer for further information on the appropriate accessories.

Protecting the Environment



Separate collection. This product must not be disposed of with normal household waste.

Should you find one day that your DEWALT product needs replacement, or if it is of no further use to you, do not dispose of it with household waste. Make this product available for separate collection.



Separate collection of used products and packaging allows materials to be recycled and used again. Re-use of recycled materials helps prevent environmental pollution and reduces the demand for raw materials.

Local regulations may provide for separate collection of electrical products from the household, at municipal waste sites or by the retailer when you purchase a new product.

DEWALT provides a facility for the collection and recycling of DEWALT products once they have reached the end of their working life. To take advantage of this service please return your product to any authorised repair agent who will collect them on our behalf.

You can check the location of your nearest authorised repair agent by contacting your local DEWALT office at the address indicated in this manual. Alternatively, a list of authorised DEWALT repair agents and full details of our after-sales service and contacts are available on the Internet at: www.2helpU.com.

GUARANTEE

DEWALT is confident of the quality of its products and offers an outstanding guarantee for professional users of the product. This guarantee statement is in addition to and in no way prejudices your contractual rights as a professional user or your statutory rights as a private non-professional user. The guarantee is valid within the territories of the Member States of the European Union and the European Free Trade Area.

• 30 DAY NO RISK SATISFACTION GUARANTEE •

If you are not completely satisfied with the performance of your DEWALT tool, simply return it within 30 days, complete with all original components, as purchased, to the point of purchase, for a full refund or exchange. The product must have been subject to fair wear and tear and proof of purchase must be produced.

• ONE YEAR FREE SERVICE CONTRACT •

If you need maintenance or service for your DEWALT tool, in the 12 months following purchase, you are entitled to one service free of charge. It will be undertaken free of charge at an authorised DEWALT repair agent. Proof of purchase must be produced. Includes labour. Excludes accessories and spare parts unless failed under warranty.

• ONE YEAR FULL WARRANTY •

If your DEWALT product becomes defective due to faulty materials or workmanship within 12 months from the date of purchase, DEWALT guarantees to replace all defective parts free of charge or – at our discretion – replace the unit free of charge provided that:

- The product has not been misused;
- The product has been subject to fair wear and tear;
- Repairs have not been attempted by unauthorised persons;
- Proof of purchase is produced;
- The product is returned complete with all original components.

If you wish to make a claim, contact your seller or check the location of your nearest authorised DEWALT repair agent in the DEWALT catalogue or contact your DEWALT office at the address indicated in this manual. A list of authorised DEWALT repair agents and full details of our after-sales service is available on the Internet at: www.2helpU.com.

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