# Armstrong<sup>®</sup> S-761 Seam Adhesive - Residential Sheet Vinyl Use and Care

S-761 Seam Adhesive helps reduce installation time significantly compared to traditional seaming methods. It is an option seaming system for all residential vinyl sheet products installed with the Fiberglass-Reinforced Sheet Installation System, ToughGuard II Installation System and the Residential Feltbacked Installation System used as an alternative for the S-564 and S-595 Seam Coater products. Highly recommended when pattern designs do not have grout lines for cutting the seams.

#### **Materials Needed**

• S-761

### **Modified Loose Lay Installation:**

- Vinyl Tape: Double cut the seam before applying the vinyl tape.
- S-289 Releasable Adhesive: Apply S-289 Adhesive at the seam and let go dry to the touch prior to cutting the seam.
- S-288 Adhesive: When using the S-288 Adhesive cut seams dry and then apply the adhesive allowing proper open time before setting material into the adhesive.
- After applying the tape or after proper open time for the adhesive place one side back down.
- Using the applicator bottle, apply a 1/8" bead of S-761 Seam Adhesive along the seam edge
- Tuck the seam edge into place, forcing the S-761 Seam Adhesive up through the seam.
- Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with neutral detergent and water.
- Roll the seam using a hand roller.

#### S-289 Releasable Adhesive Full Spread Installation:

- Seams to be double cut after the S-289 Adhesive is dry to touch.
- Place one side of material back down.
- Using the applicator bottle, apply a 1/8" bead of S-761 Seam Adhesive along the seam edge
- Tuck the seam edge into place, forcing the S-761 Seam Adhesive up through the seam.
- Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with neutral detergent and water.
- Roll the seam using a hand roller.
- Roll floor immediately in both directions with a 100 lb roller

## S-288 Adhesive Full Spread:

- Double cut the seam before applying adhesive to the seam area. Leave 1-2 feet back from the edge of the seam area after full spreading adhesive on floor.
- Place one side back down.
- Using the applicator bottle, apply a 1/8" bead of S-761 Seam Adhesive along the seam edge
- Tuck the seam edge into place, forcing the S-761 Seam Adhesive up through the seam.
- Clean adhesive residue from the surface of the flooring using a clean, white cloth dampened with neutral detergent and water.
- Roll the seam using a hand roller.