



SP Series Magnetic Drive Statuary Pumps

Before you start: Please visit www.tetrawatergardening.com for more detailed installation instructions, time-saving tips, and inspirational ideas.

SAVE THESE INSTRUCTIONS



IMPORTANT SAFETY INSTRUCTIONS

for all Tetra Statuary Pumps

WARNING: To guard against injury, basic safety precautions should be observed, including the following:

1. Read and follow all safety instructions.
2. **DANGER:** Avoid possible electric shock! Take special care, since water is employed in the use of this equipment, and water conducts electricity.
3. Do not operate any appliance if it has a damaged cord or plug, if it is malfunctioning, or if it is dropped or damaged in any manner.
4. Always unplug an appliance from an outlet when not in use, before putting on or taking off parts, and before cleaning. Grasp the plug and pull to disconnect; never yank the plug.
5. Do not allow the pump to become iced up.
6. Do not expose the pump to direct sunlight for a long period of time.
7. Make sure the pump is securely installed and stable before operating it.
8. **CAUTION:** This pump has been evaluated for fresh water only.
9. Do not use in salt water or highly chlorinated water.
10. Do not allow children to handle this equipment. This equipment should be kept away from children.
11. These pumps must not be used in swimming pools or areas where people are in contact with the water.
12. Do not use an appliance for other than intended use.
13. Read and observe all the important notices on the appliance.

WARNING: This plug is supplied with a grounding conductor and grounding type attachment plug. To reduce the risk of electric shock, be certain that it is connected to a grounding type receptacle.

Ground-Fault Circuit-Interrupter Protection

To comply with the National Electrical Code (NFPA 70), and to provide additional protection from the risk of electric shock, this unit should only be connected to a receptacle that is protected by a ground-fault circuit-interrupter (GFCI).

Extension Cords

Use only extension cords that are intended for outdoor use. These extension cords are identified by a marking "Acceptable for use with outdoor appliances; store indoors while not in use." Use only extension cords having an electrical rating not less than the rating of the product. Do not use damaged extension cords; examine extension cords carefully before use and replace if damaged. Do not abuse extension cord and do not yank on any cord to disconnect. Keep cord away from heat and sharp edges. Always disconnect extension cords carefully; disconnect them from the receptacle before disconnecting the product from the extension cord.

NEVER RUN THE PUMP UNLESS IT IS COMPLETELY SUBMERGED (UNDERWATER).

WARNING: This plug is fitted with a thermal cut-off device that temporarily switches off the pump in the event of overheating. The pump may start automatically after the pump cools down.

Intended for indoor and outdoor use = CSA Enclosure 3

Installation

Tetra Statuary Pumps

The Tetra statuary pumps are suitable for use in powering self-contained fountains statuary, and small container ponds.

Installing Your Tetra Statuary Pump

1. Submerge pump in pond, aquarium, or fountain reservoir.
2. Choose proper water outlet adapter that comes with the pump.
3. For maximum flow attach the largest tubing fitting (included with the pump)

SP80	1/4 in., 3/8 in., 1/2 in. ID
SP140	1/4 in., 3/8 in., 1/2 in. ID
SP330	1/2 in. & 3/4 in. ID
SP425	1/2 in. & 3/4 in. ID
4. Attach flexible tubing to pump outlet and other end to fountain feature.
5. Please review safety instructions before plugging the pump in.

NOTE: If the flow does not occur within seconds of plugging the pump in it may need priming.
6. To prime the pump, unplug the electrical cord for several seconds and then plug back in.
7. Repeat if necessary.

Do Not Run Dry! Always disconnect the unit if there is no water running through it to prevent overheating and possible pump damage.

Adjusting Water Flow

All SP series pumps have an intake flow adjuster on the front, which can be turned to regulate water to the pump.

Maintenance & Care

BEFORE CARRYING OUT ANY MAINTENANCE, THE UNIT MUST BE DISCONNECTED FROM THE ELECTRICAL CIRCUIT.

WARNING: Failure to carry out routine maintenance or leaving the pump under reduced or no-flow conditions for long periods (i.e. blocked filter) will result in accelerated wear.

Do not lift the pump by the electrical cable as this may cause irreparable damage to the electrical cable, which cannot be replaced if damaged. Instead, lift the pump by the housing.

Cleaning Instructions

After use, there may be a noticeable flow decrease in your water feature. This is often due to algae and other debris building up within the water tubing, water feature tubing, or inside the pump housing.

Cleaning the Tubing

1. Remove the tubing from the pump. (In most cases, the algae or debris build up can be flushed out of the tubing with a garden hose at high pressure. The tubing within the water feature can be flushed out in the same manner.
2. If the tubing is still clogged, push a thin wooden dowel-rod into the tubing to dislodge debris. Flush with water.
3. Buy new tubing and replace if blockage cannot be removed.

Cleaning the Pump

1. The pump can be cleaned without disassembly, by spraying with a garden hose into the front slots to flush out pre-filter sponges and impeller assembly. Be careful not to use excessive water pressure. Re-attach water tubing and test the water feature.
2. If pump blockage still occurs, remove the impeller and clean as described below.

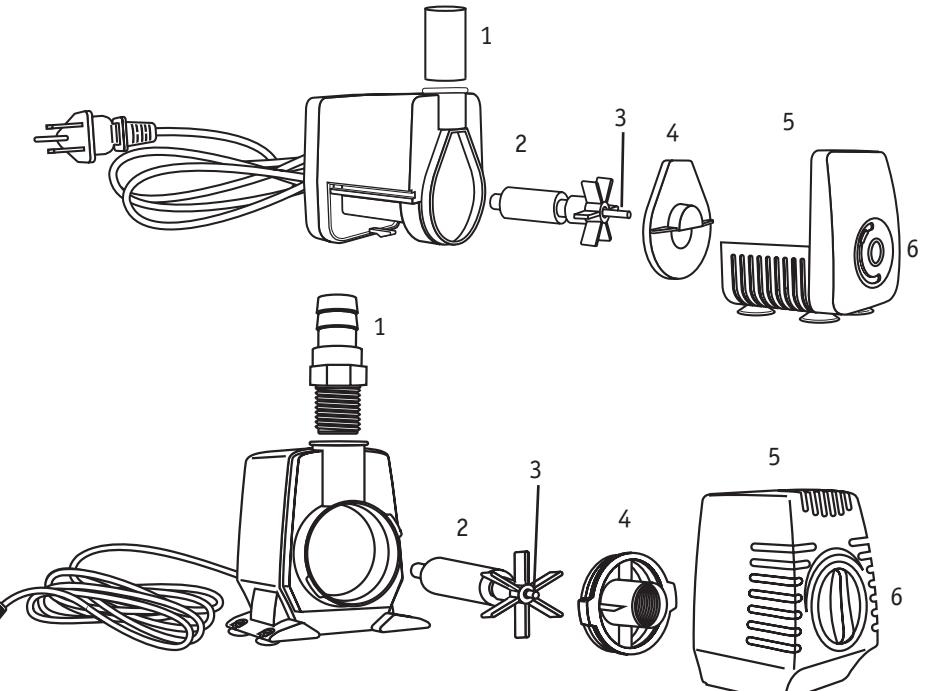
To Remove and Clean Impeller

1. Unplug the pump.
 2. Remove pre-filter cage.
 3. Remove impeller cover
 4. Gently pull impeller off shaft.
 5. Flush impeller, shaft and housing with water.
- CAUTION:** Be careful not to bend shaft.
6. Re-install impeller, shaft and housing with water.
- T0 Re-Install Impeller**
1. Be sure the pump is unplugged.
 2. Slide impeller back onto shaft.
 3. Take care not to bend the shaft.
 4. Re-install impeller cover.
 5. Re-install pre-filter cover.

NOTE: Use only clean water to lubricate impeller assembly and shaft. **DO NOT ADD LUBRICANTS!**

SP75 & SP140

1. Tubing adapter
2. Magnetic impeller assembly
3. Shaft
4. Impeller cover
5. Pre-filter housing
6. Intake flow adjuster



SP330 & SP425

1. Tubing adapters
2. Magnetic impeller assembly
3. Shaft
4. Impeller cover
5. Pre-filter housing
6. Intake flow adjuster

TROUBLE SHOOTING

If the pump fails to operate, please check the following:

1. If flow does not occur within seconds of plugging the pump in, it may need priming.
 - To prime the pump, unplug the electrical cord for several seconds and then plug back in.
 - Repeat if necessary.
2. Check the circuit breaker or try another electrical outlet to ensure the pump is getting power.

NOTE: Always disconnect from electrical outlet before handling the pump.
3. Check the tubing for kinks and obstructions. Check pre-filter screens for blockage. Follow cleaning steps in maintenance section if blockage is suspected.
4. Remove impeller cover to access the impeller. Turn rotor to ensure that it is not broken or jammed. Replacement impellers are available from Tetra Customer Care.
5. The warranty does not cover normal wear and tear, nor any deterioration suffered through overloading, improper use, negligence or accident or damage caused by running dry. Similarly, any modification made by the purchaser to the appliance will invalidate the warranty.
6. Except as set forth in this Warranty, Tetra expressly disclaims any and all liability for any loss or damage whatsoever sustained by the purchaser to the fullest extent permitted by applicable law.

NEVER RUN THE PUMP WITHOUT WATER

WARNING: This pump is fitted with a thermal cut-off device that temporarily switches off the pump in the event of overheating. The pump may start automatically after the pump cools down.

The Tetra Statuary Pump in the Winter

If there is a danger of the water freezing, the pump should be removed from the water, cleaned with water, and stored in a frost-free location for the duration of the winter.

Adverse Effects of Chlorine

Water with a high concentration of chlorine may degrade the sponge pre-filters used with this pump. Please avoid adding chlorine to self-contained fountains. The chlorine found in most tap water is a low concentration and will not harm the pump.

Reducing Pump Clogging

For self-contained fountains and statuary, clogging of pumps is typically not a problem. If the statuary pump is used in a small pond or small container pond, these typically have various levels of debris such as leaves, string algae, and other plant material that can clog the intake of water garden pumps and fountain heads.

Pre-Filter PPS1

The PPS1 can be easily attached to the intake of the SP330 or SP425 pump.

(NOTE: It does not fit SP75 or SP140). It prevents debris from clogging the pump impeller, thus reducing pump clogging and maintenance. It also helps clean the water of very small container ponds and self-contained fountains. Should the pre-filter clog too quickly, you may consider removing the foam and use the shell only.



Warranty

Tetra guarantees this product will be repaired or replaced free of charge for the specified number of years shown below, from the date of purchase if it fails to work because of faulty material or workmanship.

Statuary Pumps: SP75 and SP140 1 Year
Statuary Pumps: SP330 and SP425 3 Years

This warranty is subject to the following terms:

1. Should it become necessary to return the product during the warranty period, send the product directly to Tetra, Consumer Services, 3001 Commerce Street, Blacksburg, Virginia 24060-6671.
2. Tetra's decision on all questions relating to alleged defects and repair shall be conclusive.
3. This warranty does not invalidate your statutory rights, but preserves your full benefits.
4. Repair parts or replacement product will be given on an exchange basis and will either be new, equivalent to new, or reconditioned. All customer returned parts or products that we replace become the property of Tetra.
5. The warranty does not cover normal wear and tear, nor any deterioration suffered through overloading, improper use, negligence or accident or damage caused by running dry. Similarly, any modification made by the purchaser to the appliance will invalidate the warranty.
6. Except as set forth in this Warranty, Tetra expressly disclaims any and all liability for any loss or damage whatsoever sustained by the purchaser to the fullest extent permitted by applicable law.



Questions? Problems? Missing Parts?

• Before returning the product, please call our Customer Care department at 800-526-0650, Monday-Friday 7:30 a.m. to 5:30 p.m., Eastern USA Time.

• Or email us at consumer@tetrawatergardening.com. Often times, our Customer Care Department can provide advice that will help you solve the problem.

