

ASSEMBLY & INSTALLATION INSTRUCTIONS



LUTEZIA / VENETO (formerly SAPHO) / ARCHIVE L'EXPRESSION / CHAPEAU PEDESTAL LAVATORIES

VENETO (formerly SAPHO) WALL HUNG LAVATORY

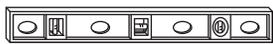
- LUTEZIA 24" with pedestal KIT #24020
- LUTEZIA 28" with pedestal KIT #24010
- VENETO with pedestal KIT #24000
- VENETO wall hung without pedestal KIT #20000
- ARCHIVE with pedestal KIT #24030
- L'EXPRESSION with pedestal KIT # 24040
- CHAPEAU wall hung without pedestal KIT #20050
- CHAPEAU with pedestal KIT #24050

Thank you for selecting our Porcher product. To ensure that your installation proceeds smoothly, read these instructions carefully before you begin. Also, review the recommended tools and materials section. Carefully unpack and examine your new plumbing fixture.

▲ CAUTION: CHINA LAVATORIES MAY BE HEAVY AND ARE FRAGILE. USE EXTREME CARE WHEN HANDLING!
NOTE: Pictures may not exactly define contour of china and components.

ALL INSTALLATION PROCEDURES MUST COMPLY IN STRICT ACCORDANCE WITH APPLICABLE LOCAL PLUMBING AND BUILDING CODES

RECOMMENDED TOOLS AND MATERIALS



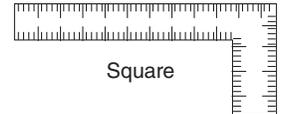
Level



Adjustable Wrench



Sealant



Square



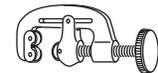
Channel Locks



Drill



Tape Measure



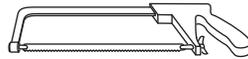
Tubing Cutter



Phillips Screwdriver



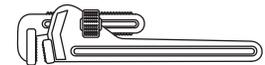
Regular Screwdriver



Hacksaw



Saber Saw



Pipe Wrench

REPLACEMENT USE

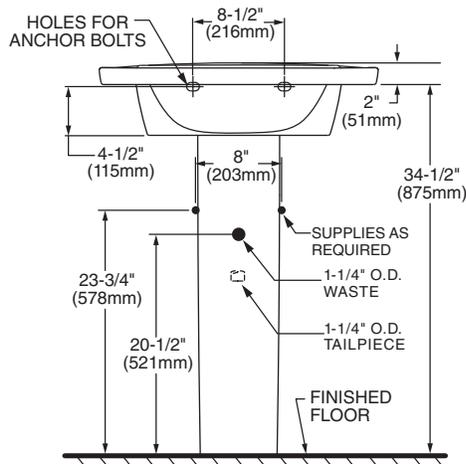
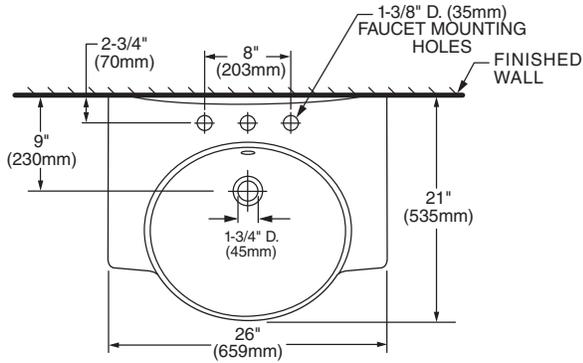
When replacing an original unit be sure to shut off water supply *before* removing the unit or disconnecting water supply lines and drain fittings. Original supply lines and shutoff valves should be replaced and used with fittings and adapters to match the hookups on the replacement unit.

▲ USE TEFLON SEALANT TAPE ON PIPE THREADS FOR WATERTIGHT CONNECTIONS!

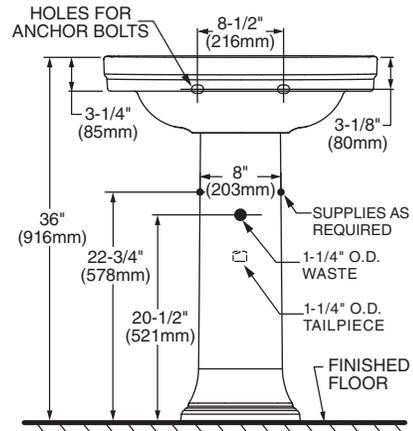
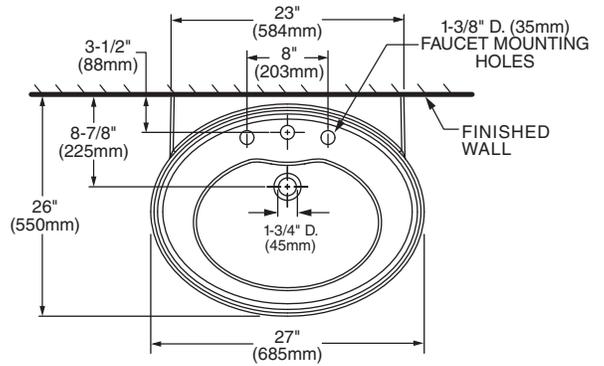
SAVE FOR FUTURE USE

VENETO with PEDESTAL KIT #24000

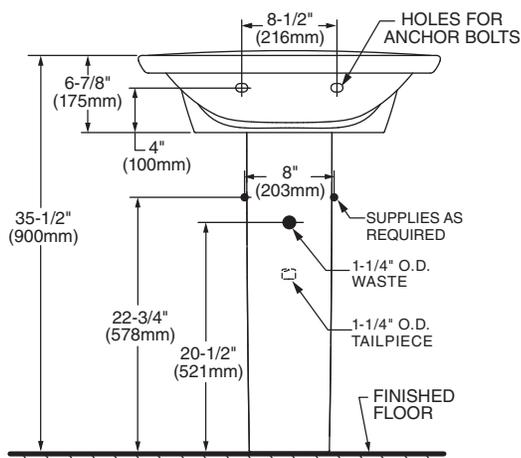
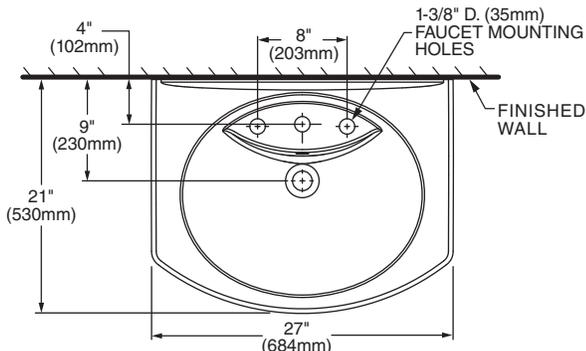
Veneto Lav (part #20000) can be installed without pedestal



ARCHIVE with PEDESTAL KIT #24030

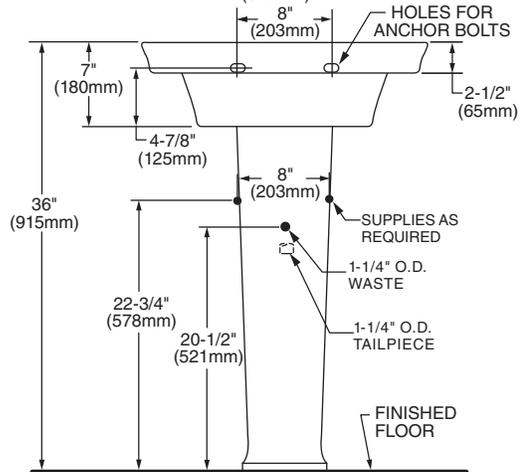
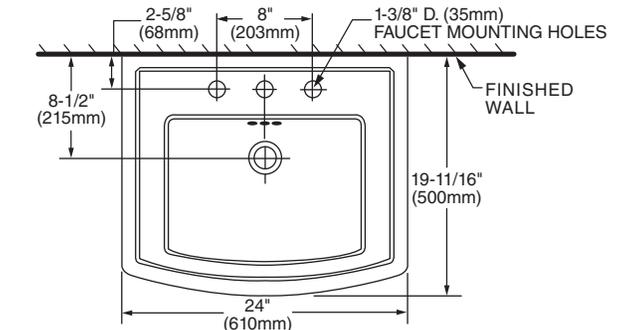


L'EXPRESSION with PEDESTAL KIT #24040



CHAPEAU with PEDESTAL KIT #24050

Chapeau Lav (part #20050) can be installed without pedestal



1 INSTALLATION PROCEDURES

Typical installation includes wall preparation, installation of faucet and pop-up drain, supplies to house water system.

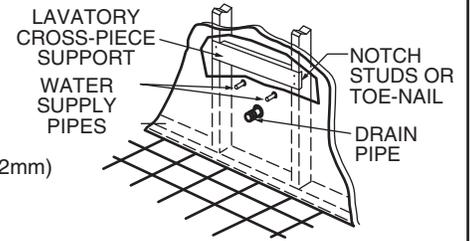
Lavatory Mounting Provisions - Whether the lavatory is used for replacement or new installation, the wall area behind the lavatory basin mounting holes must be reinforced to provide secure mounting for the new unit.

Preparing Wall for Lavatory Mounting

Optional: For non-masonry installation, crosspieces must be installed to reinforce the lavatory mounting surface to provide adequate support, install as described below.

1. Remove wallboard/covering from designated area.
2. Toenail 2" x 6" (51mm x 152mm) cross piece between studs (or notch studs to accept a 1" x 6" (25mm x 152mm) crosspiece, and attach securely). Determine horizontal center line location of support from fixture.
3. Replace wallboard/finished wall media.

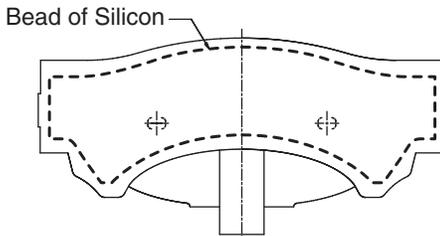
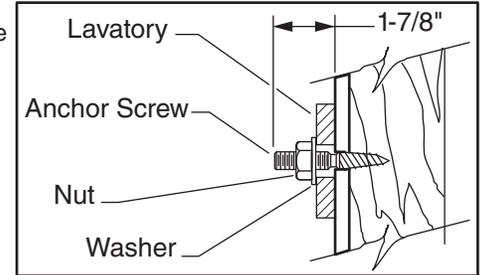
INSTALLING CROSS-PIECE:



2 INSTALLING LAVATORY

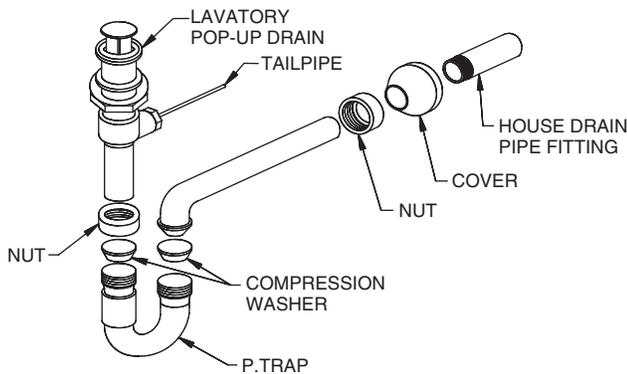
CAUTION: Lavatories are extremely heavy. For personal safety, always use extra person for installation.

1. Using level, draw a vertical line starting at the waste water return hole. Draw a horizontal line at the required dimension from floor. Check the dimension placing the lavatory and legs into position. Mark and drill holes through the mounting holes along the horizontal line. Install lavatory anchor screws leaving 1-7/8" threaded end exposed as illustrated.
2. Apply a bead of silicon to the back of the lavatory. See Diagram.



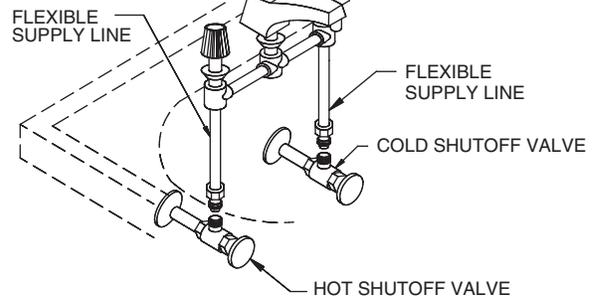
Geometry shown is for illustration only and may not match product geometry.

3. Pre-assemble P-trap drain connections in accordance with manufacturer's instructions. Check that pop-up drain opens and closes properly when drain control is operated. Connect supply lines to shutoff valves and loosely install drain connections.



TYPICAL DRAIN CONNECTIONS

SPREAD LAVATORY SET TYPICAL APPLICATION



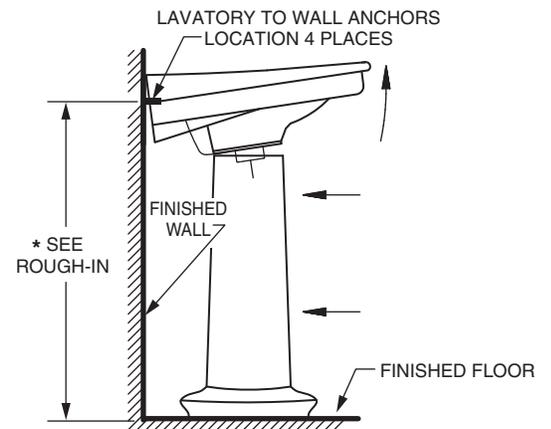
TYPICAL WATER SUPPLY LINE CONNECTIONS

4. Loosely attach the lavatory to the wall at the anchor locations. Optionally, place the cushioned adhesive-backed or similar product on the top and bottom of the pedestal to avoid ceramic damage, floor damage and clattering between pedestal and lavatory, and to level lavatory slab to pedestal.

DO NOT OVER-TIGHTEN MOUNTING HARDWARE OR LAVATORY MAY BE DAMAGED!

Lavatories Installation Note: Do not tighten nuts at this time, in order to allow the lavatory to swing up enough to permit the insertion of the legs. Insert the legs under the lavatory. Ensure that the lavatory sits evenly against legs. Level lavatory side to side and front to rear, (place a sheet of tissue under level to protect lavatory), then securely tighten mounting nuts. See Diagram.

5. Install faucet and drain in accordance with manufacturer's instructions. Tighten drain and water supply connections. Turn on water supply valves and water-test installation.



CARE AND MAINTENANCE

Do not use harsh abrasives or caustic cleaners to clean fixture surfaces. A mild detergent, warm water, and a soft cloth will remove normal dirt and soap accumulations from fittings and surfaces. Rinse thoroughly after cleaning and polish with a soft dry cloth to restore original luster of material.

PORCHER ONE-YEAR LIMITED WARRANTY

If inspection of this Porcher plumbing product, within one year after its initial purchase, confirms that it is defective in materials or workmanship, Porcher will repair or, at its option, exchange the product for a similar model.

This warranty **does not apply** to local building code compliance. Since local building codes vary considerably, the purchaser of this product should check with a local building or plumbing contractor to insure local code compliance before installation.

This warranty **shall be void** if the product has been moved from its initial place of installation; if it has been subjected to faulty maintenance, abuse, misuse, accident or other damage; if it was not installed in accordance with Porcher's instructions; or if it has been modified in a manner inconsistent with the product as shipped by Porcher.

Porcher's option to repair or exchange the product under this warranty does not cover any labor or other costs of removal or installation, **nor shall Porcher be responsible for any other incidental or consequential damages attributable to a product defect or to the repair or exchange of a defective product, all of which are expressly excluded from this warranty.** (Some states or provinces do not allow the exclusion or limitation of implied warranties, so this exclusion may not apply to you.)

This warranty gives you specific legal rights. You may have other statutory rights that vary from state to state or from province to province, in which case this warranty does not affect such statutory rights.

For service under this warranty, it is suggested that a claim be made through the contractor or dealer from or through whom the product was purchased, or that a service request (including a description of the product model and of the defect) be sent to the following address:

In the United States:

Porcher
P.O. Box 6820
Piscataway, New Jersey 08855
Attention: Director of Customer Care
For residents of the United States, warranty information may also be obtained by calling the following toll free number: (800) 359-3261
www.porcher-us.com

In Canada:

AS Canada, ULC
5900 Avebury Rd.
Mississauga, Ontario
Canada L5R 3M3
Toll Free: (800) 387-0369
www.porcher.ca

In Mexico:

American Standard B&K Mexico
S. de R.L. de C.V.
Via Morelos #330
Col. Santa Clara
Ecatepec 55540 Edo. Mexico
Toll Free: 01-800-839-1200
www.porcher-us.com