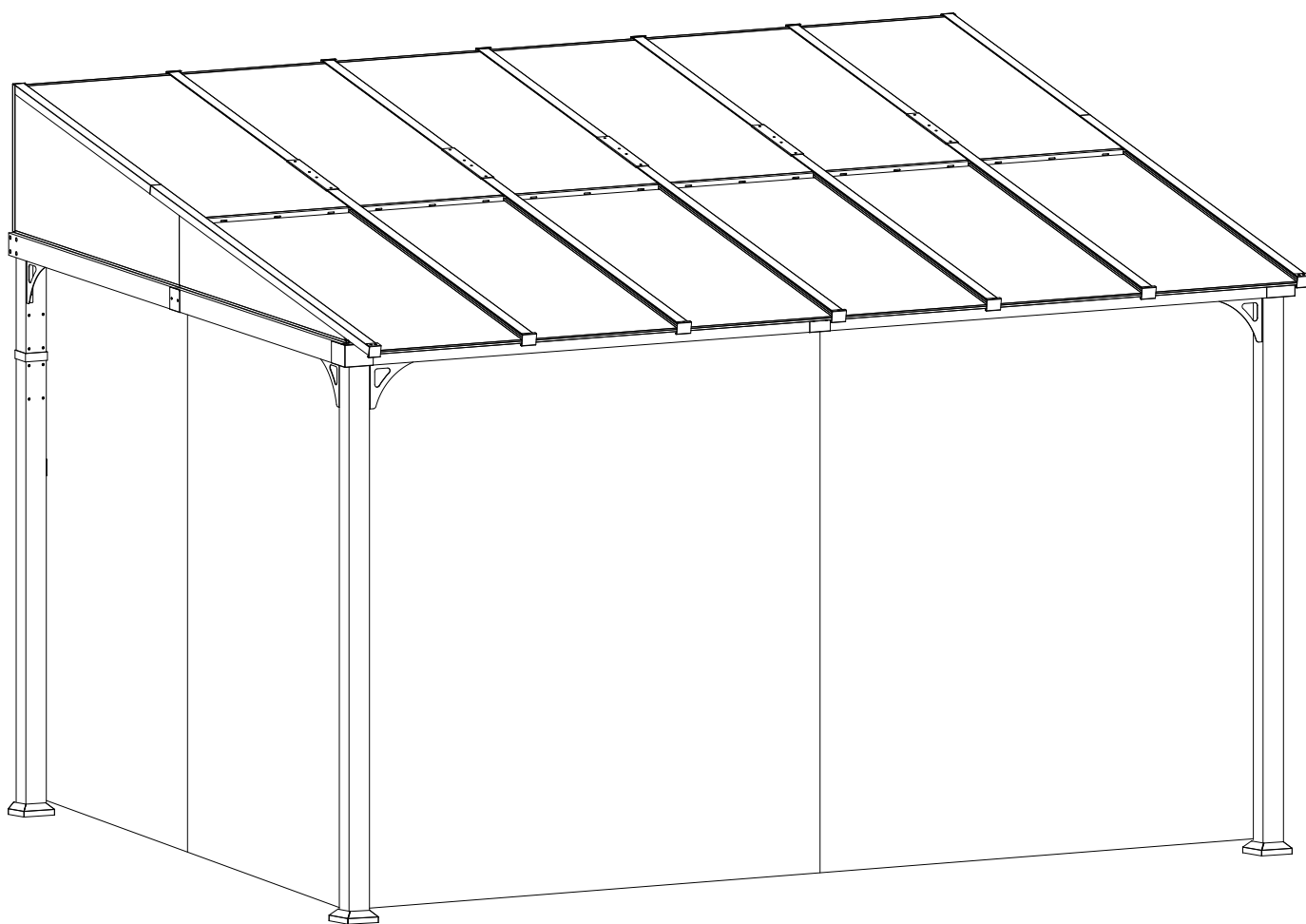


# CORNER GAZEBO WITH SUN VISOR

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If you have any questions about the outdoor gazebo, please feel free to contact us.

Customer Service Email: **Service@alaulm.com**



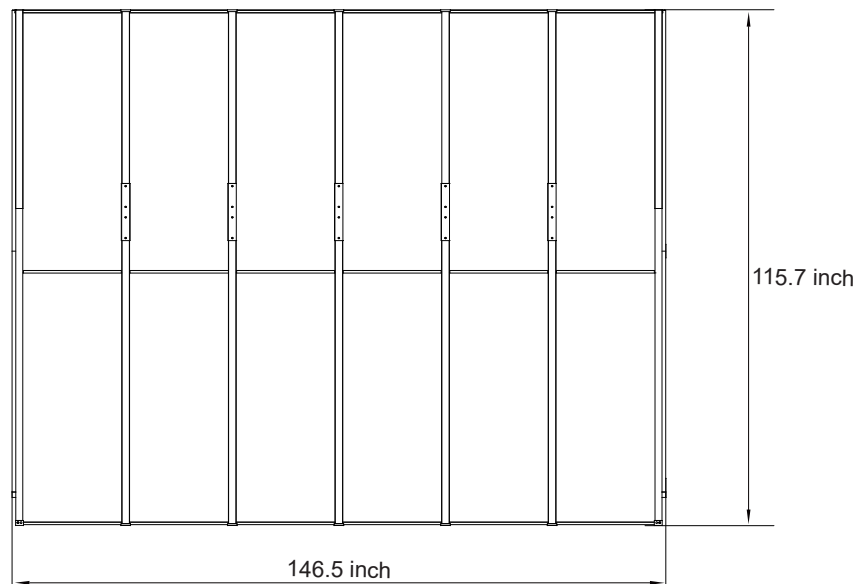
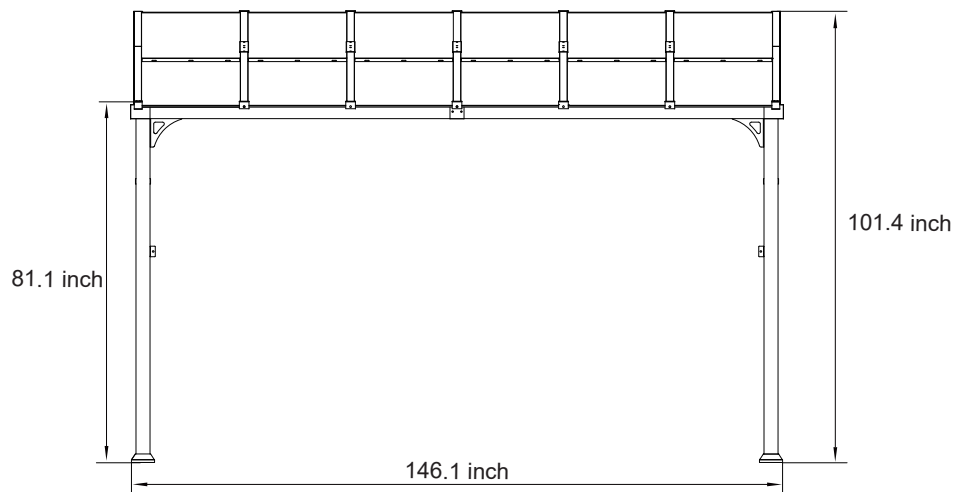
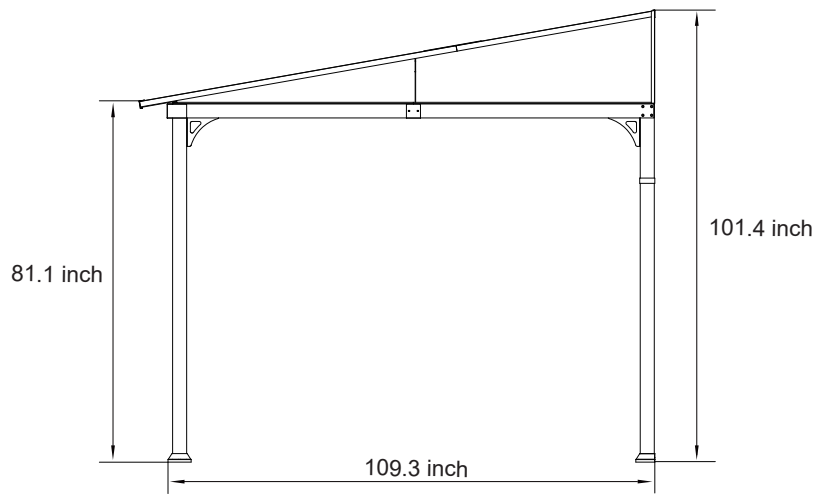
## 1012WMGazebo24

**IMPORTANT**

**PLEASE READ BEFORE YOU COMMENCE ASSEMBLY**

Follow the guidelines in this user guide to ensure correct assembly and care for this product.

# SPECIFICATIONS



# Catalog

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# NOTICE

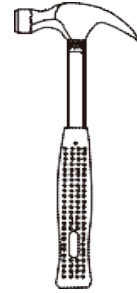
**Note: The gazebo needs to be installed in cooperation with five people. The following tools are not included and needed for assembly:**



Pistol Drill



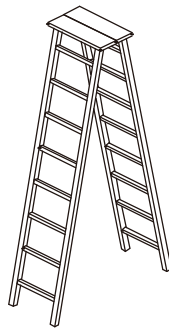
Tape Measure



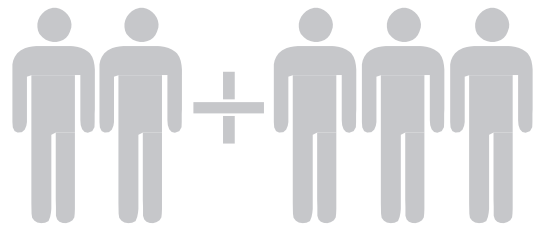
Hammer



Screw Driver



2 m Adjustable Ladder



5 people

## Warning

1. A 5 personal assembly is required for this gazebo.
2. Please take appropriate actions as heavy rain, wind and snow can damage the gazebo. If necessary please disassemble and store it for later use.
3. In snowy conditions, please do not allow the thickness of the snow to be more than 1.82 inches on the roof, this should be cleared as soon as possible for your safety. When the wind speed reaches 38.49 km/h, please take measures to avoid the wind.

## PLEASE RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE.

Dear Customer,

Thank you for shopping with us!

When you receive the product, please make sure that all the parts are intact. Then please browse the entire installation manual before assembling.

If any problem occurs unsatisfactorily as follows:

- A.The outer box is damaged
- B.The product is damaged / bent / cracked while you open the box
- C.The parts / accessories / assembly tools are missing
- D.The product is hard to assemble
- E. The instructions are not clear and can not be referred
- F.The product has functional problems
- G.Other aspects that you are not satisfied with

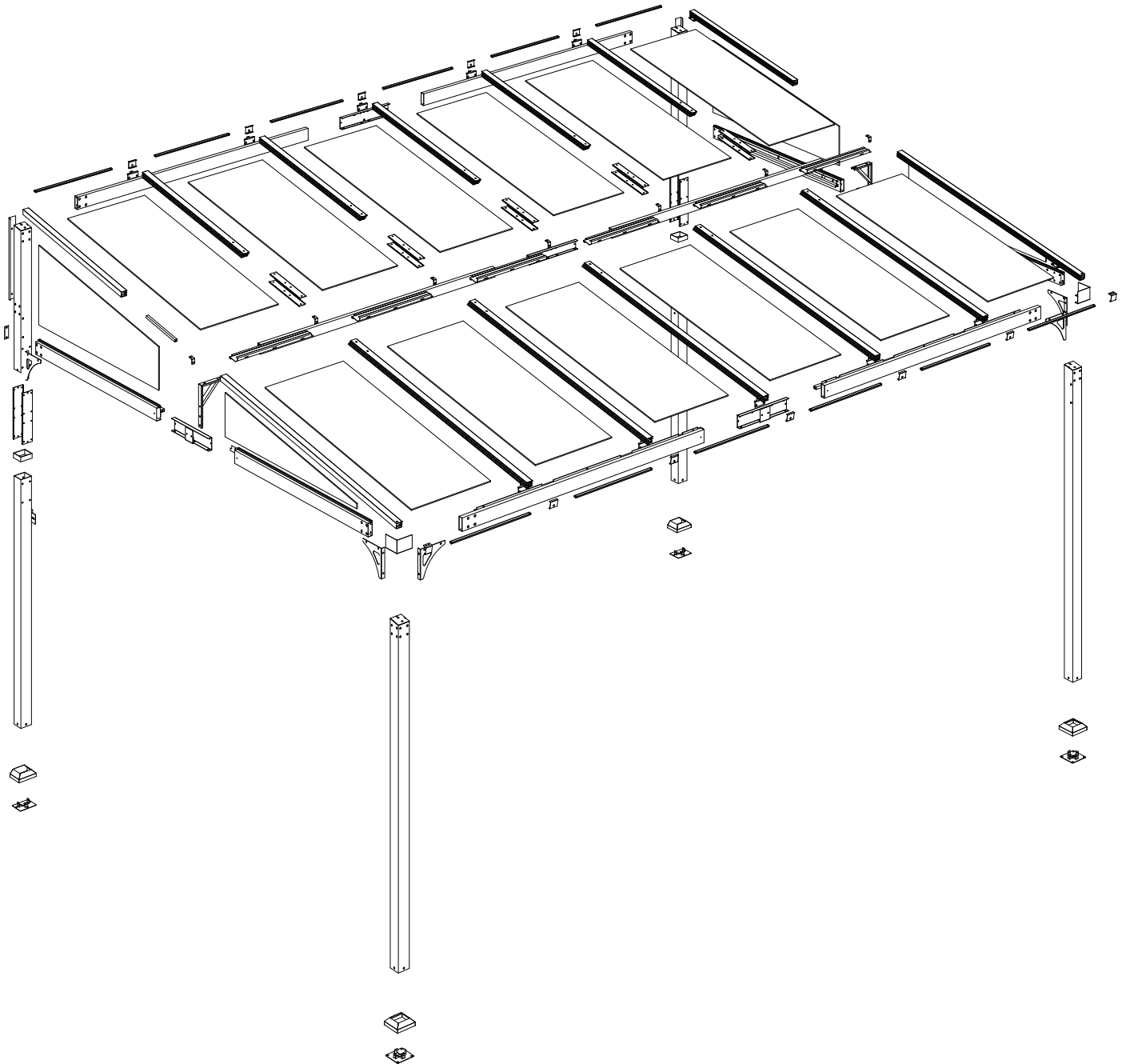
Please feel free to contact us for help. Our after-sales team service (**Service@alaulm.com**) will reply within 24 hours and will do our best to resolve the problem for you.



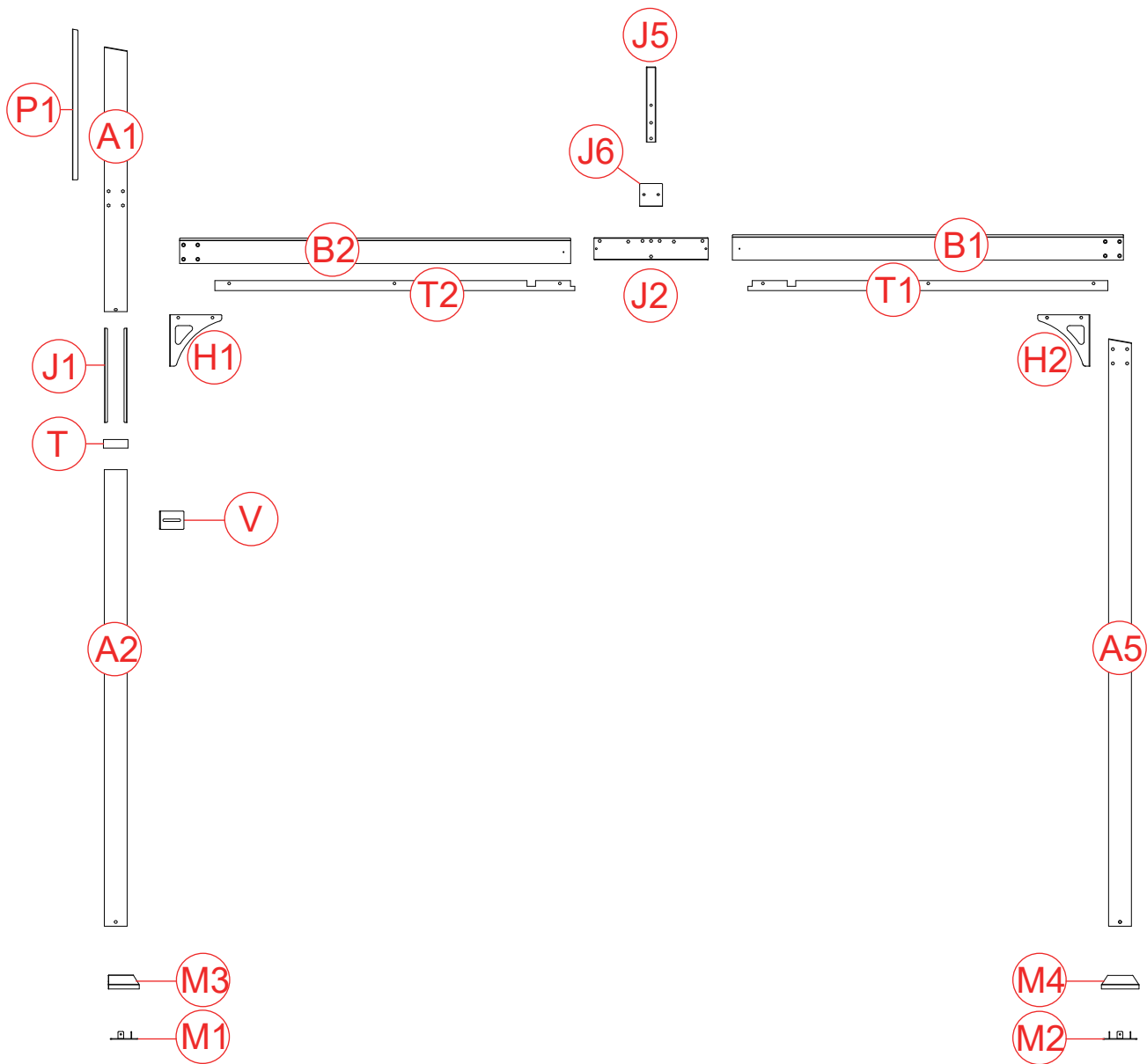
### Attention:

- 1.Please fix all the screws first,do not lock them off,after assembling is fully completed, lock all at once finally.
- 2.Please check the manual carefully and make sure you have received all the parts.
- 3.If there is any missing,please let us know the letter of the parts you need.
- 4.If there is any damage,please send clear photos to us,and we will check and offer you best solution soon.

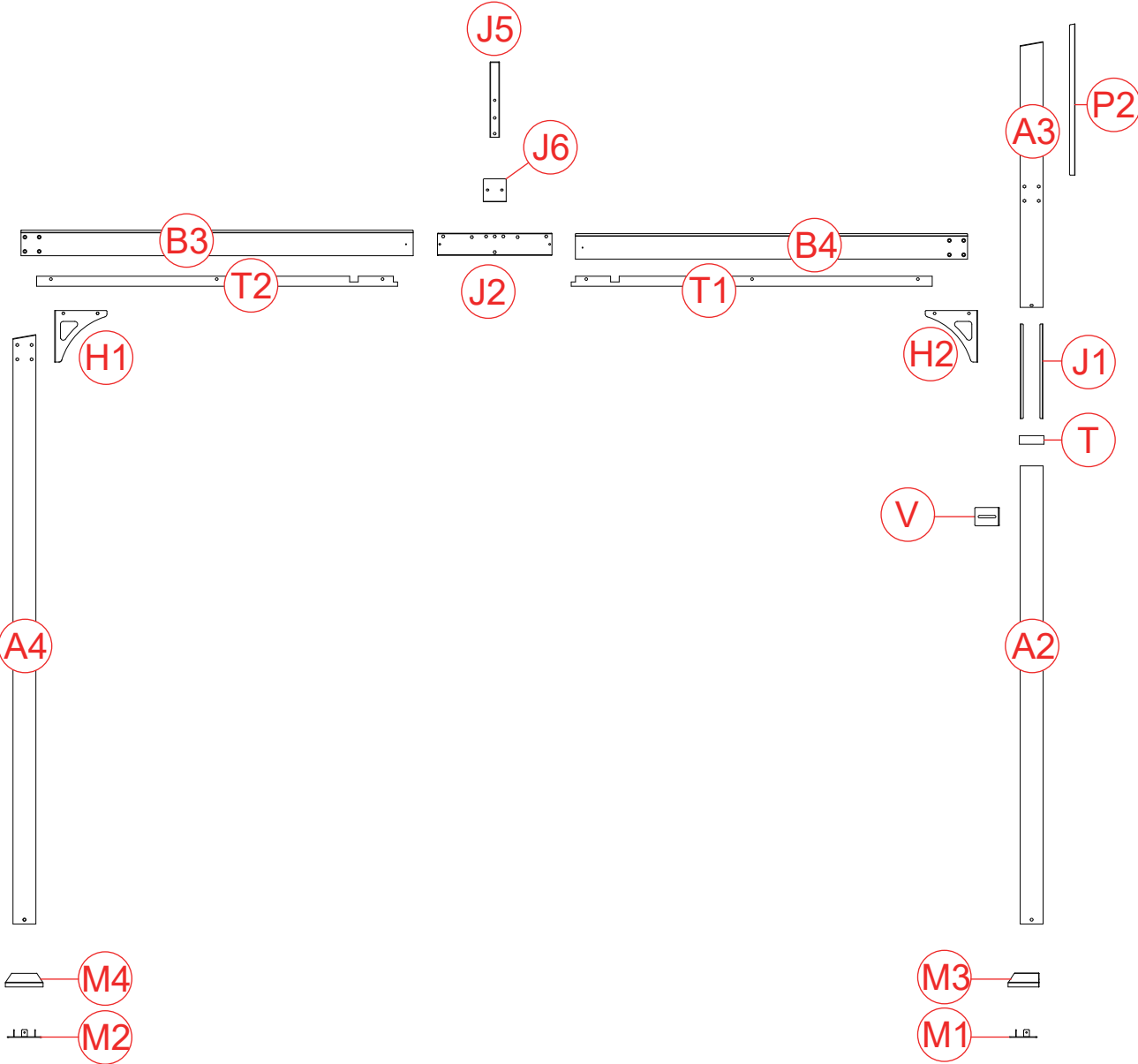
# EXPLODED VIEWS



# FIRST PART

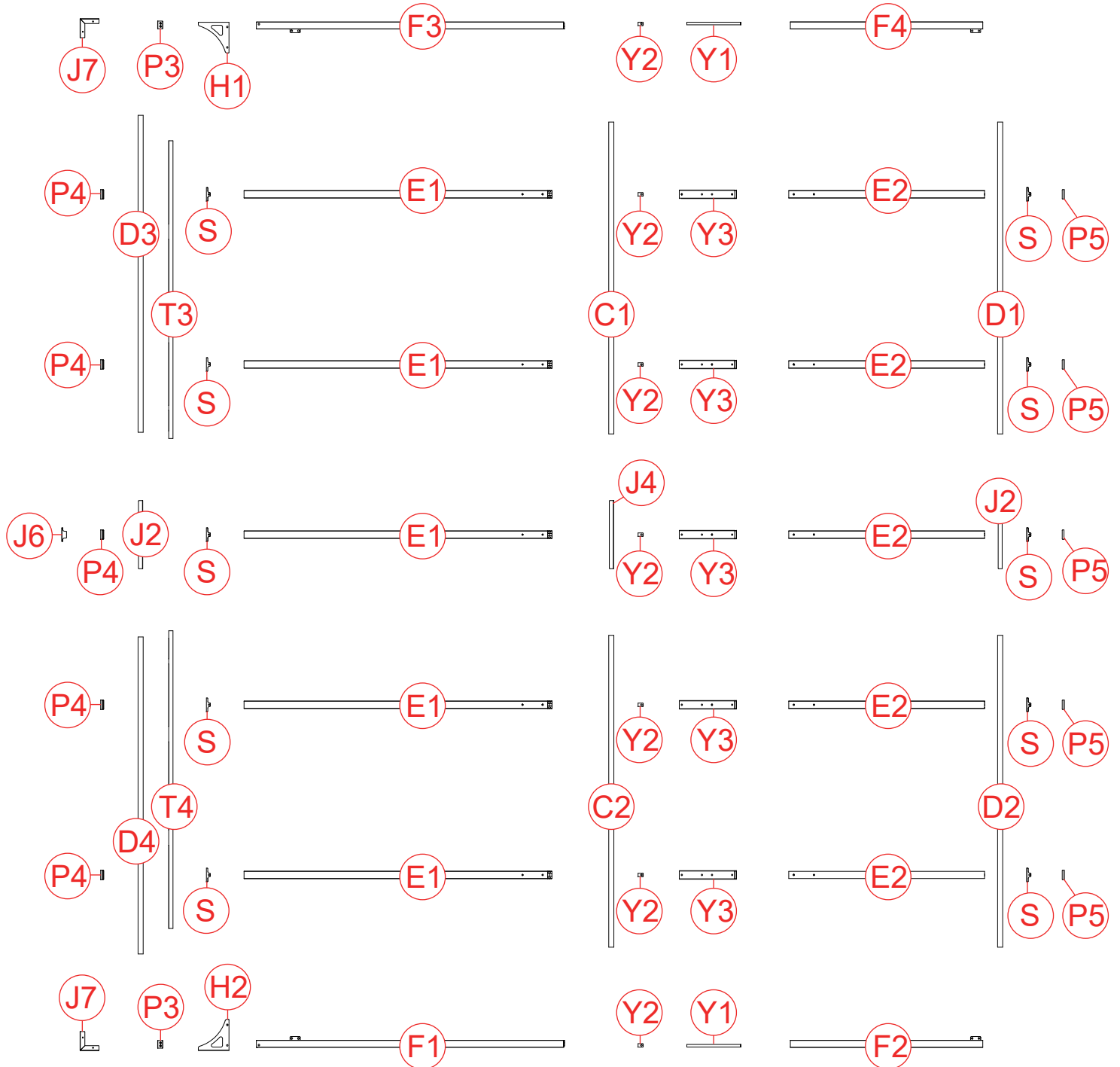


# SECOND PART

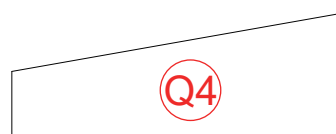
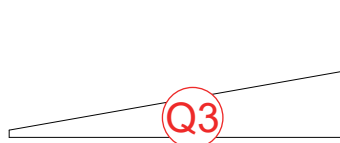
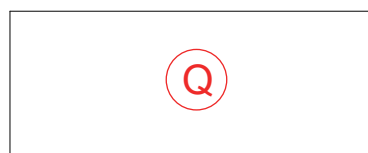
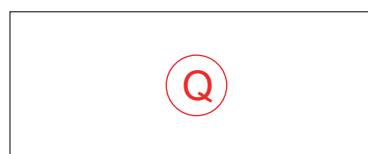
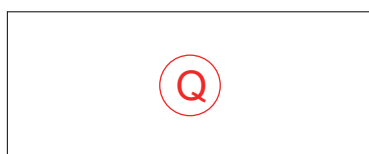
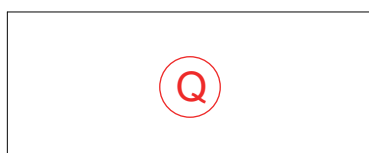
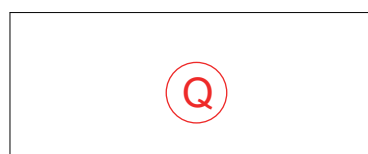
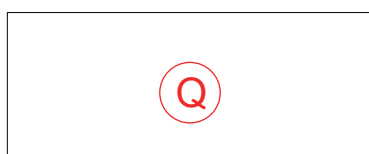
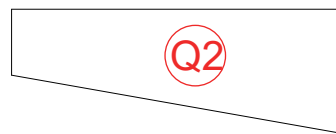




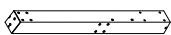

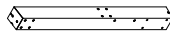
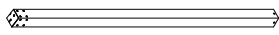
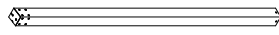











# THIRD PART















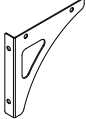
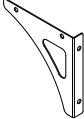
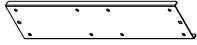
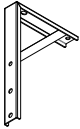

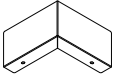




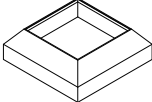
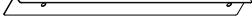

# FOURTH PART






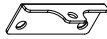
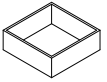
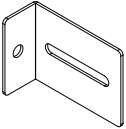


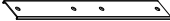
## Parts List (Box A)

<p><b>A1</b></p>  <p>Upper left part of the rear column</p> <p>1 PC</p>	<p><b>A2</b></p>  <p>Lower part of the rear column</p> <p>2 PCS</p>	<p><b>A3</b></p>  <p>Upper right part of the rear column</p> <p>1 PC</p>	<p><b>A4</b></p>  <p>Right part of the front column</p> <p>1 PC</p>	<p><b>A5</b></p>  <p>Left part of the front column</p> <p>1 PC</p>
<p><b>D1</b></p>  <p>Left part of the rear crossbar</p> <p>1 PC</p>	<p><b>D2</b></p>  <p>Right part of the rear crossbar</p> <p>1 PC</p>	<p><b>D3</b></p>  <p>Left part of the front crossbar</p> <p>1 PC</p>	<p><b>D4</b></p>  <p>Right part of the front crossbar</p> <p>1 PC</p>	<p><b>L1</b></p>  <p>Sunlight Panel Strip</p> <p>12 PCS</p>
<p><b>J2</b></p>  <p>Crossbeam Inserts</p> <p>4 PCS</p>	<p><b>J4</b></p>  <p>Intermediate Crossbeam Insert</p> <p>1 PC</p>	<p><b>T1</b></p>  <p>Side Mosquito Net Tube 1</p> <p>2 PCS</p>	<p><b>T2</b></p>  <p>Side Mosquito Net Tube 2</p> <p>2 PCS</p>	<p><b>T3</b></p>  <p>Front Mosquito Net Tube 1</p> <p>1 PC</p>
<p><b>T4</b></p>  <p>Front Mosquito Net Tube 2</p> <p>1 PC</p>				


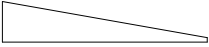
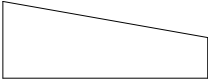
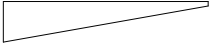
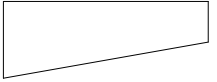
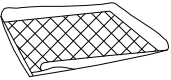

## Parts List (Box B)

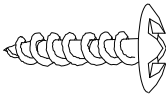



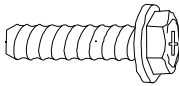

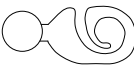
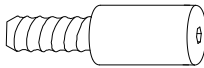

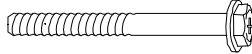



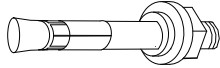
<p>(B1)</p>  <p>Front part of the left crossbar</p> <p>1 PC</p>	<p>(B2)</p>  <p>Rear part of the left crossbar</p> <p>1 PC</p>	<p>(B3)</p>  <p>Front part of the right crossbar</p> <p>1 PC</p>	<p>(B4)</p>  <p>Rear part of the right crossbar</p> <p>1 PC</p>	<p>(C1)</p>  <p>Left of center beam</p> <p>1 PC</p>
<p>(C2)</p>  <p>Right of center beam</p> <p>1 PC</p>	<p>(E1)</p>  <p>Long Intermediate Beams</p> <p>5 PCS</p>	<p>(E2)</p>  <p>Short Intermediate Beams</p> <p>5 PCS</p>	<p>(F1)</p>  <p>Right Long Side Beam</p> <p>1 PC</p>	<p>(F2)</p>  <p>Right Short Side Beam</p> <p>1 PC</p>
<p>(F3)</p>  <p>Left Long Side Beam</p> <p>1 PC</p>	<p>(F4)</p>  <p>Left Short Side Beam</p> <p>1 PC</p>	<p>(H1)</p>  <p>Diagonal Brace 1</p> <p>3 PCS</p>	<p>(H2)</p>  <p>Diagonal Brace 2</p> <p>3 PCS</p>	<p>(J1)</p>  <p>Column Inserts</p> <p>4 PCS</p>
<p>(J5)</p>  <p>Triangular Supports</p> <p>2 PCS</p>	<p>(J6)</p>  <p>Crossbeam Ferrules</p> <p>3 PCS</p>	<p>(J7)</p>  <p>Corner Stopper</p> <p>2 PCS</p>	<p>(L2)</p>  <p>Sunlight Panel Middle Stopper</p> <p>6 PCS</p>	<p>(M1)</p>  <p>Rear Column Spike Tabs</p> <p>2 PCS</p>
<p>(M2)</p>  <p>Front Column Spike Tabs</p> <p>2 PCS</p>	<p>(M3)</p>  <p>Rear Column Spike Cover</p> <p>2 PCS</p>	<p>(M4)</p>  <p>Front Column Spike Cover</p> <p>2 PCS</p>	<p>(P1)</p>  <p>Rear Stopper 1</p> <p>1 PC</p>	<p>(P2)</p>  <p>Rear Stopper 2</p> <p>1 PC</p>

### Parts List (Box B)

<p>P3</p>  <p>Sidebar stopper</p>	<p>P4</p>  <p>Lower Center Beam Stopper</p>	<p>P5</p>  <p>Upper Center Beam Stopper</p>	<p>S</p>  <p>Center Beam Stopper</p>	<p>T</p>  <p>Column Ferrules</p>
2 PCS	5 PCS	5 PCS	10 PCS	2 PCS
<p>V</p>  <p>Retainer Plate</p>	<p>Y1</p>  <p>Side Beam Connectors</p>	<p>Y2</p>  <p>Small connecting piece under intermediate beam</p>	<p>Y3</p>  <p>Intermediate beam clamps</p>	
2 PCS	2 PCS	7 PCS	10 PCS	

### Parts List (Box C)

<p>Q</p>  <p>Sun Panel</p>	<p>Q1</p>  <p>Side Short Sun Panel 1</p>	<p>Q2</p>  <p>Side Long Sun Panel 1</p>	<p>Q3</p>  <p>Side Short Sun Panel 2</p>	<p>Q4</p>  <p>Side Long Sun Panel 2</p>
12 PCS	1 PC	1 PC	1 PC	1 PC
<p>V2</p>  <p>Mosquito Net</p>	<p>U2</p>  <p>Surrounding Cloth</p>			
1 PC	1 PC			

Hardware List(Box B)				
 <p>Cross big flat head self-tapping M4*16</p>	 <p>Flat Washer M6</p>	 <p>Hexagon Nut M6</p>	 <p>Hexagonal Caps</p>	 <p>Cross Outer Hexagon Bolt M6*20</p>
10 PCS	20 PCS	20 PCS	32 PCS	138 PCS
 <p>Cross Outer Hexagon Bolt M6*15</p>	 <p>Mosquito net ring</p>	 <p>Flat head hexagon socket head bolts M6*40</p>	 <p>Round Cap</p>	 <p>Cross Outer Hexagon Bolt M6*50</p>
72 PCS	76 PCS	32 PCS	16 PCS	20 PCS
 <p>Open wrench M6</p>	 <p>Allen key M6</p>	 <p>Round head nail Φ8*180</p>	 <p>Expansion Bolt M6*80</p>	
2 PCS	2 PCS	8 PCS	10 PCS	

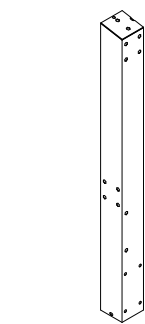
1. Please ensure that all accessories are complete before starting the installation.
2. Due to the variety of accessories, many accessories may be glued together, please check carefully
3. If any accessories are missing or damaged, please contact the seller immediately.

E-Mail: [Service@alaulm.com](mailto:Service@alaulm.com)

# STEP 1

**Step 1:** Connect the upper and lower parts of the rear column (A1,A2 and A3) together with column inserts(J1), put the column ferrules(T) in the center, and lock them with screws (FF).Place hexagonal caps(EF) over screw(FF).

**NOTE:** Look at the picture to determine the location of the screw holes.



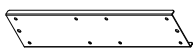
A1 1x



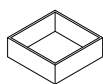
A2 2x



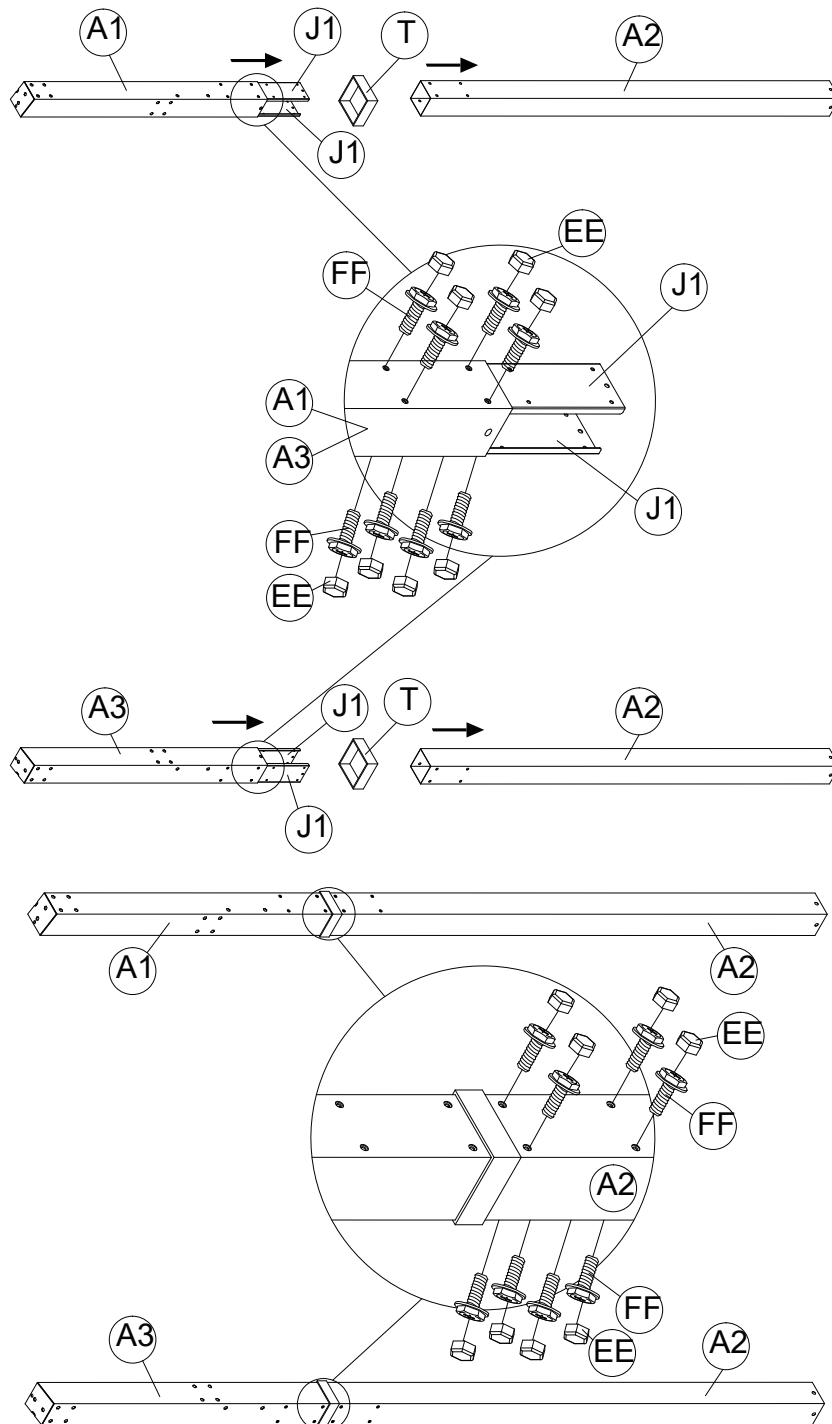
A3 1x



J1 4x



T 2x

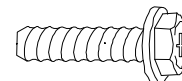


EE 32x



M6

FF 32x



M6x20

## STEP 2

**Step 2:** Slide the rear spike cover(M3) into the rear column (A2), then secure the rear column(A2) to the rear column spike tabs(M1) and tighten with screws(FF). Slide the front spike cover(M4) into the front column(A4 and A5), then secure the front column to the front column spike tabs(M2) and tighten with screws(FF).

**NOTE:** Note the orientation of the rear column spike cover, the side of the rear column spike cover without the sloping edge is in the same direction as the highest end of the rear column. Look at the picture to determine the location of the screw holes.

(A4) 1x



(A5) 1x



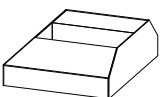
(M1) 2x



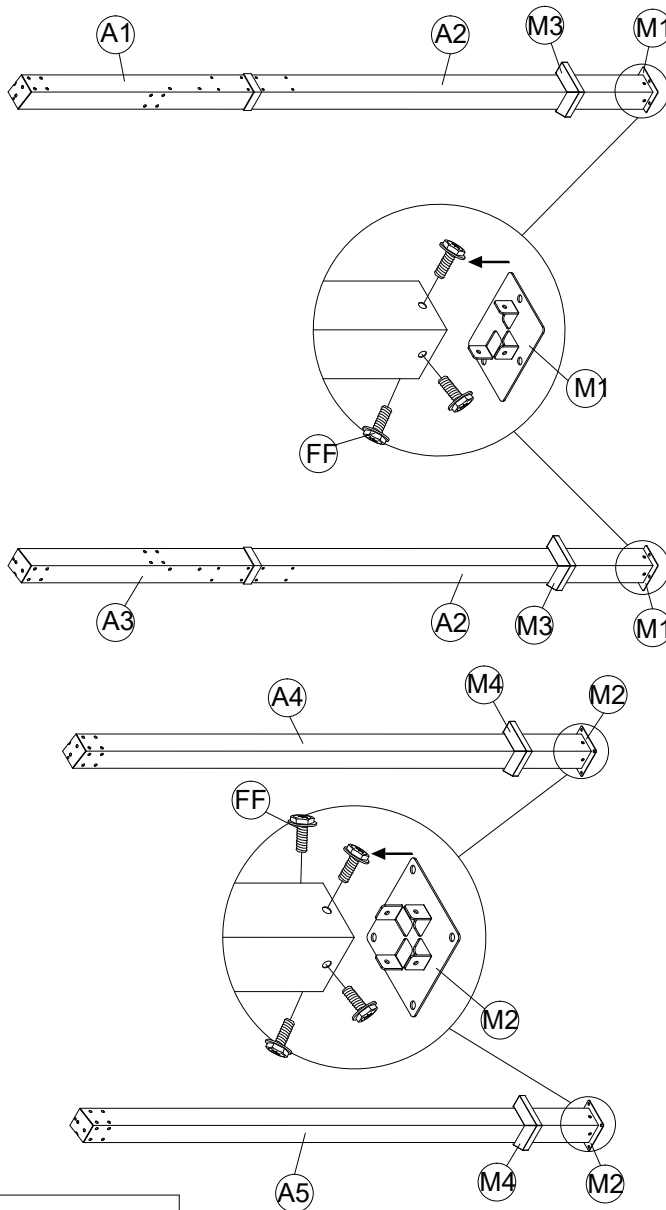
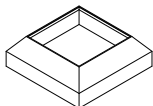
(M2) 2x



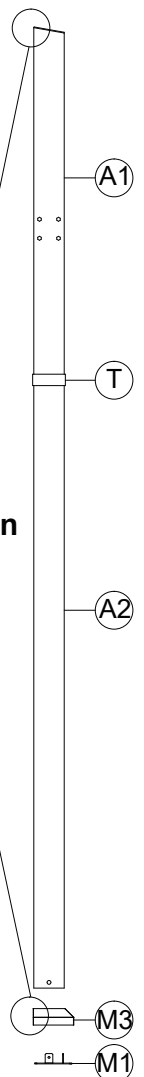
(M3) 2x



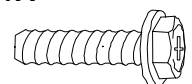
(M4) 2x



Same Direction



(FF) 14x



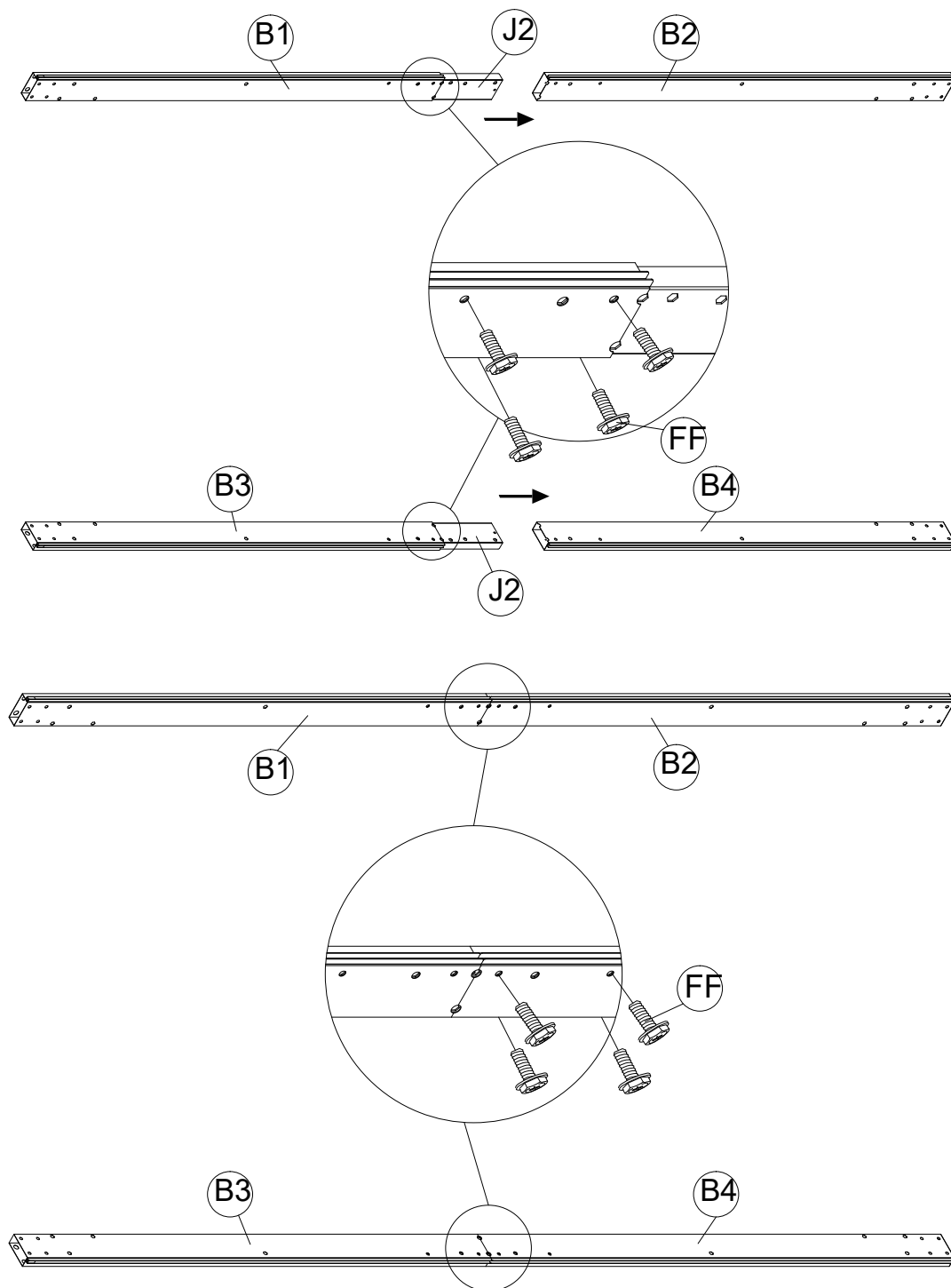
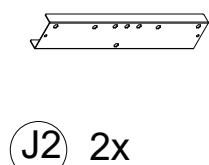
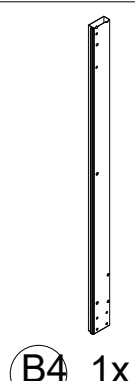
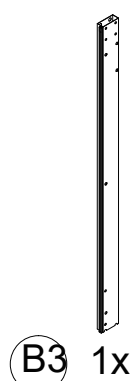
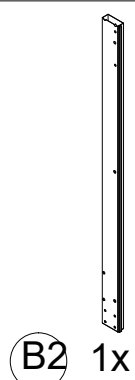
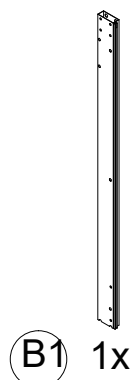
M6x20



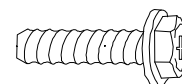
## STEP 3

**Step 3:** Insert the crossbar inserts (J2) into the left and right crossbars (B1, B2, B3 and B4), and then fasten the front and rear part of the left and right crossbars (B1, B2, B3 and B4) together with screws (FF).

**NOTE:** Look at the picture to determine the location of the screw holes.



(FF) 16x

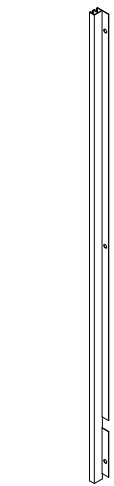


M6x20

## STEP 4

**Step 4:** Install the side mosquito net tube (T1 and T2) on the crossbar (B1, B2, B3 and B4) with screws (FF), slide the mosquito net ring (HH) into the slots of the mosquito net tube (T1 and T2) from the side, each mosquito net tube (T1 and T2) has 12 mosquito net rings (HH). Fix the triangular supports (J5) to the joint of the two crossbar (B1 and B2, B3 and B4) with screws (AA) and fix the crossbeam ferrules (J6) to the joint of the two crossbar (B1 and B2, B3 and B4) with screws (AA).

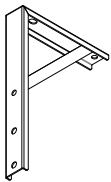
**NOTE:** A side mosquito net tube (T1 and T2) with two slots and 6 mosquito net rings (HH) in each slot. Look at the picture to determine the location of the screw holes.



T1 2x



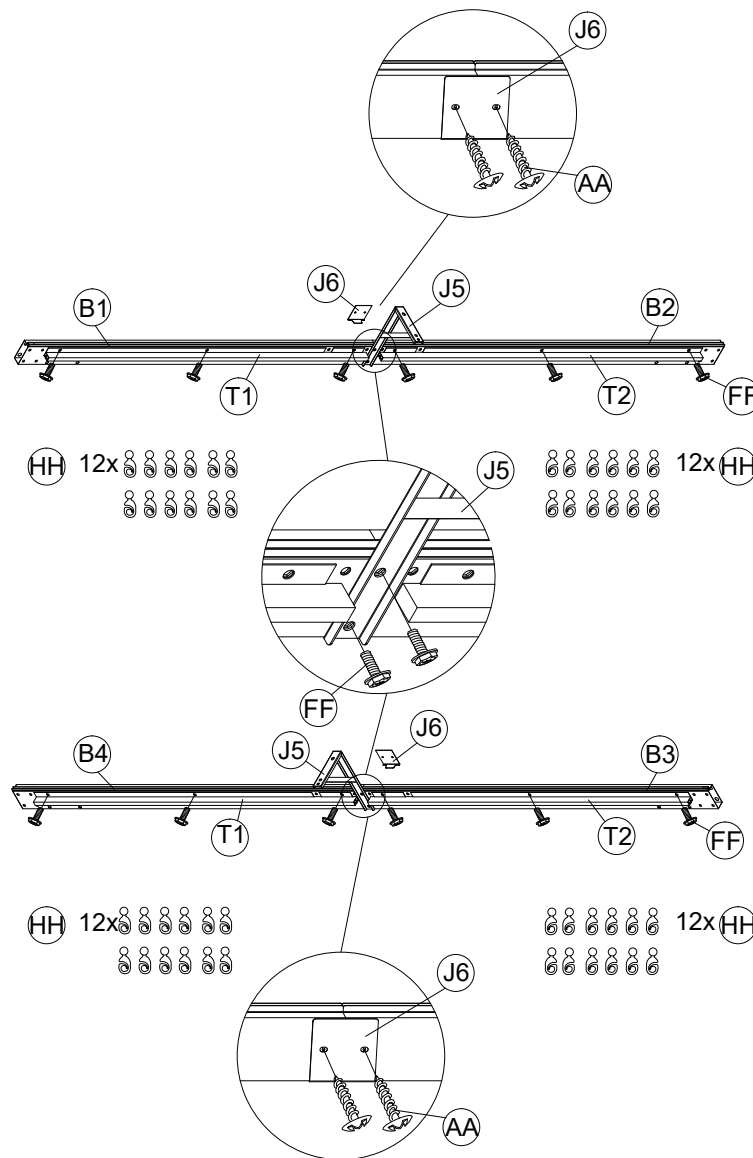
T2 2x



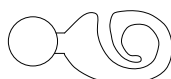
J5 2x



J6 2x



HH 48x

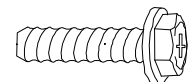


AA 4x



M4x16

FF 16x

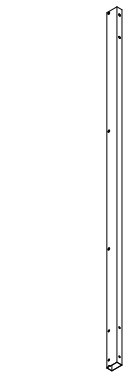


M6x20

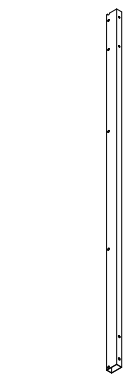
# STEP 5

**Step 5:** Insert the intermediate crossbeam insert(J4) into the center beam(C1 and C2), and then fasten the left and right of the center beam(C1 and C2) together with screws(FF).

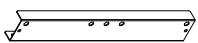
**NOTE:** Look at the picture to determine the location of the screw holes.



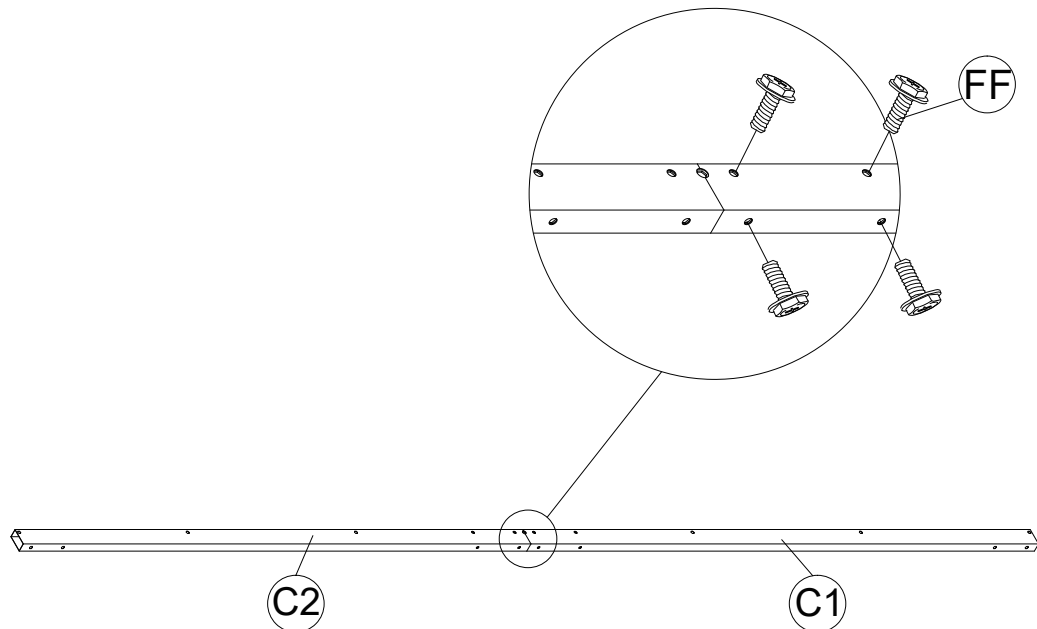
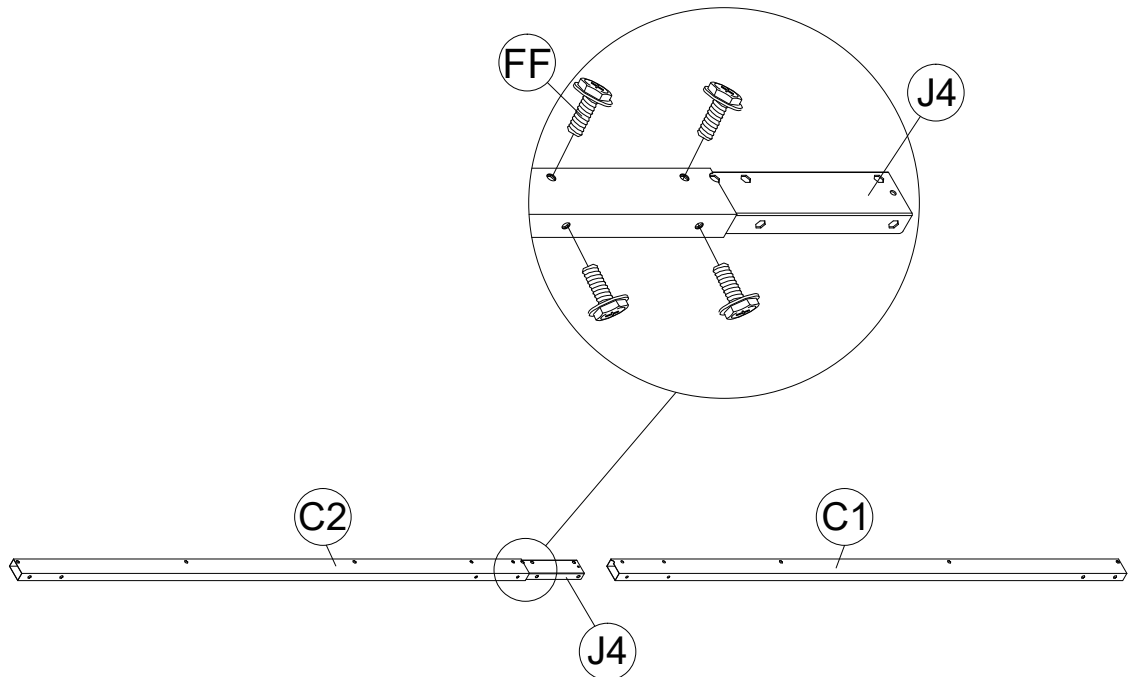
(C1) 1x



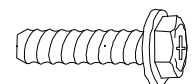
(C2) 1x



(J4) 1x



(FF) 8x

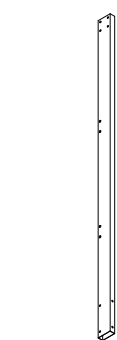


M6x20

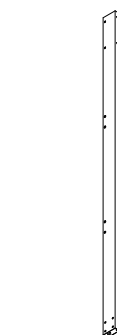
## STEP 6

**Step 6:** Insert the crossbeam inserts(J2) into the left and right of the rear crossbar(D1 and D2), and then fasten the left and right of the rear crossbar(D1 and D2) together with screws (FF). Fix the center beam stopper(S) to the left and right rear crossbar(D1 and D2) with screws(FF).

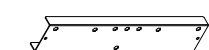
**NOTE:** Look at the picture to determine the location of the screw holes.



D1 1x



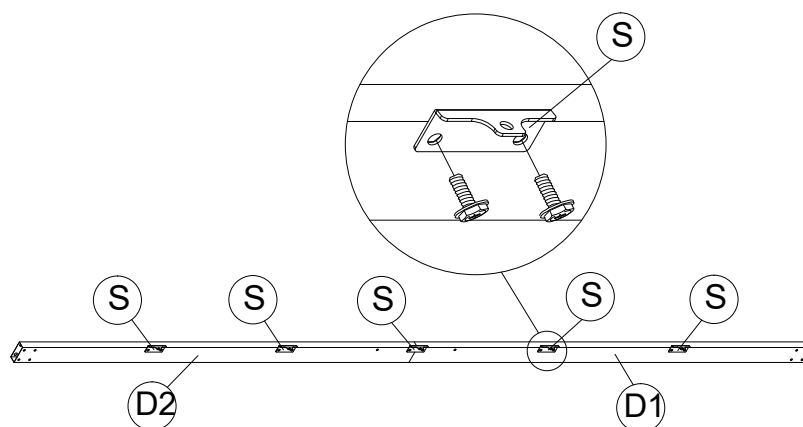
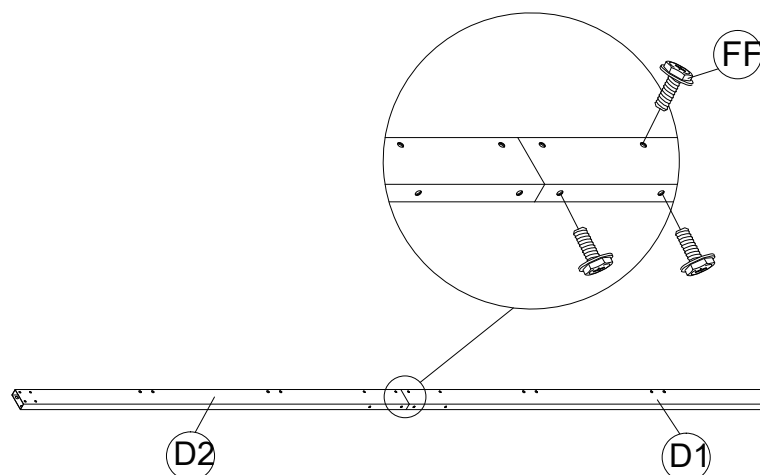
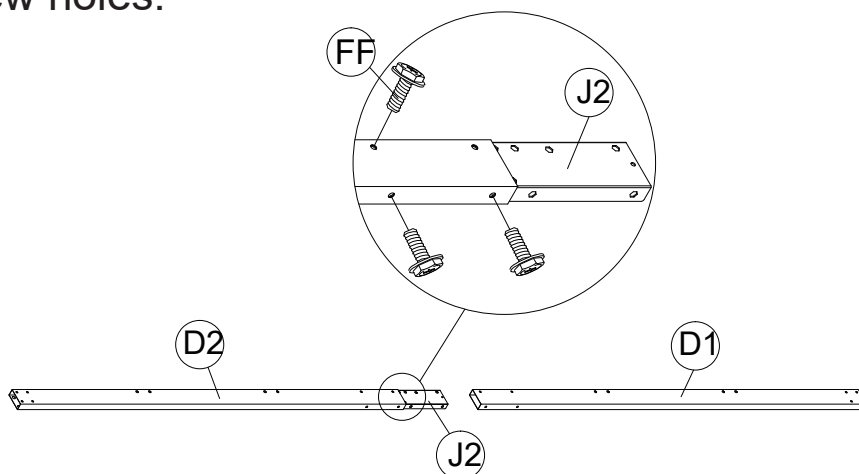
D2 1x



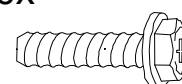
J2 1x



S 5x

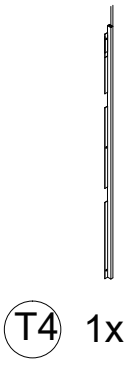
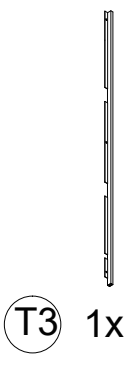
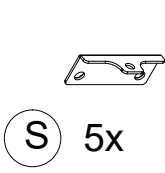
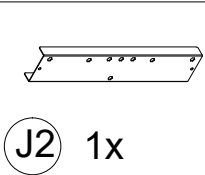
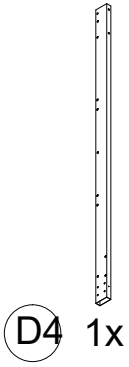
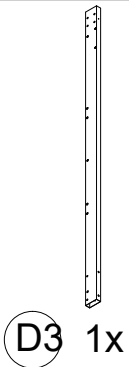


FF 16x



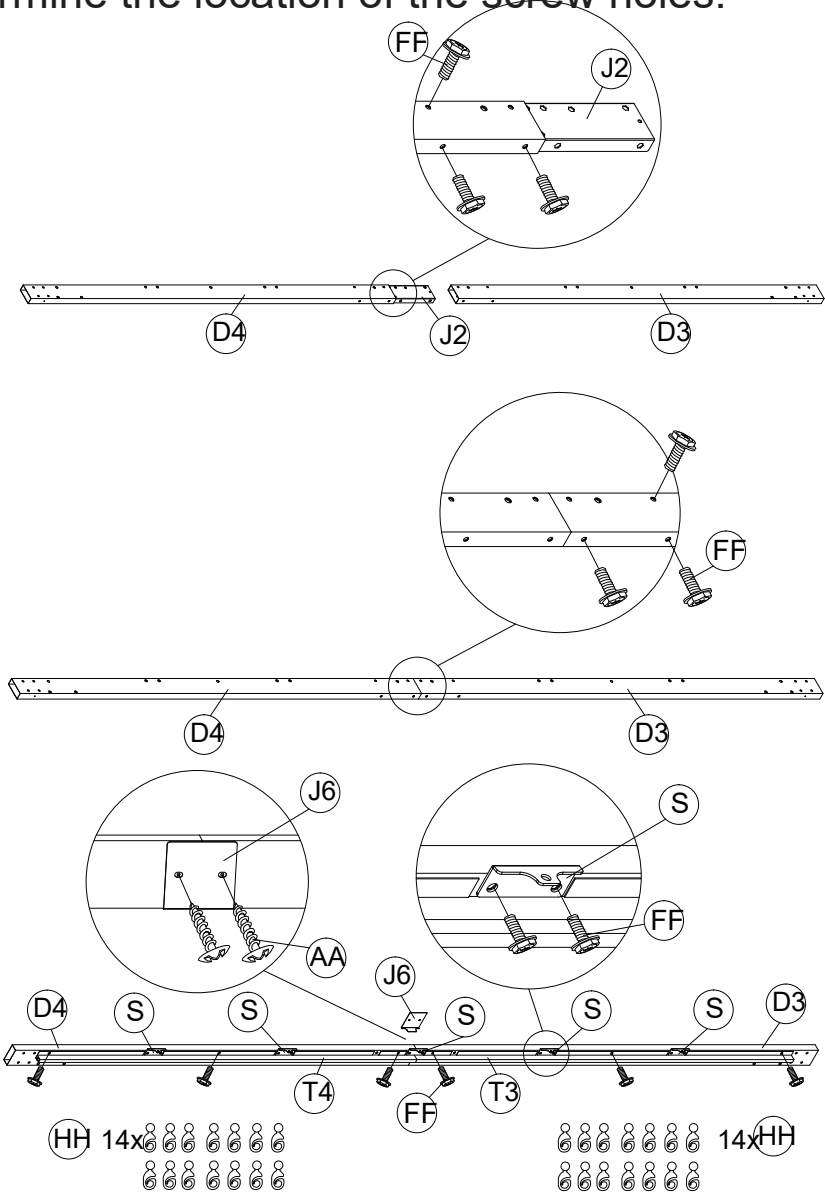
M6x20

STEP 7



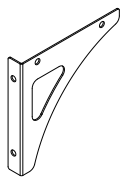
**Step 7:**Secure the left and right front crossbar(D3 and D4) together as in the previous step.Install the front mosquito net tube(T3 and T4) on the front crossbar(D3 and D4) with screws(FF), slide the mosquito net ring(HH) into the slots of the mosquito net tube(T3 and T4) from the side, each mosquito net tube(T3 and T4) has 14 mosquito net rings(HH). Fix the crossbeam ferrules(J6) to the joint of the two front crossbar(D3 and D4) with screws(AA).Fix the center beam stopper(S) to the left and right front crossbar with screws(FF).

**NOTE:**A front mosquito net tube(T3 and T4) with two slots and 7 mosquito net rings(HH) in each slot.Look at the picture to determine the location of the screw holes.

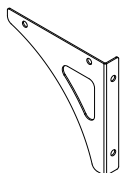


<b>J6</b> 1x 	<b>HH</b> 28x 	<b>AA</b> 2x 	<b>FF</b> 22x 
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## STEP 8



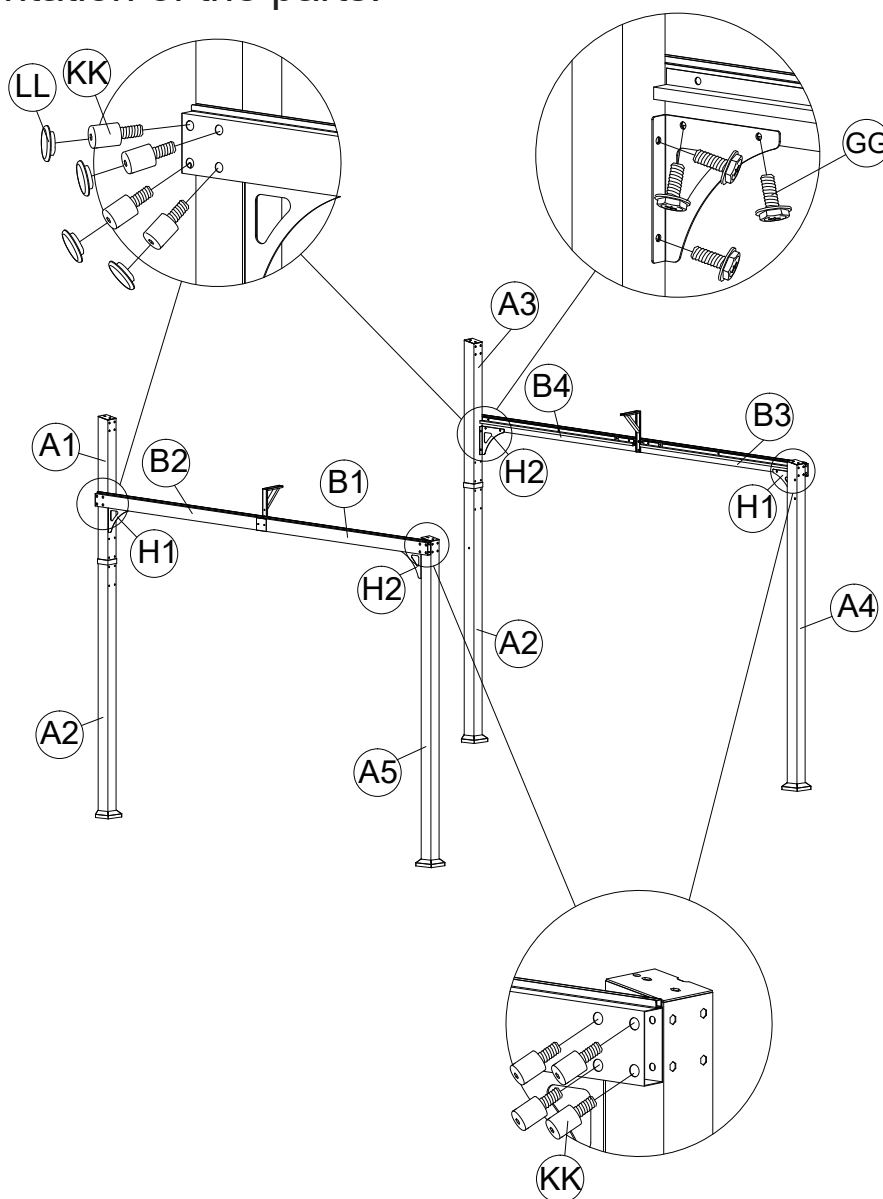
H1 2x



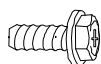
H2 2x

**Step 8:** Fix the front and rear columns(A1 and A5,A3 and A4) together with the left and right side crossbars(B1 and B2,B3 and B4) with screws(KK), and then use screws(GG) to connect the diagonal brace(H1 and H2) with the left and right side crossbars(B1 and B2,B3 and B4) and the front and rear columns(A1 and A5,A3 and A4).Place the round cap(LL) over the screw(KK).

**NOTE:** Note the orientation of the column, with the side of the highest point of the rear column(A1,A2 and A3) aligned with the end of the rear crossbar(B2 and B4).Review the pictures to determine the location of the screw holes and the orientation of the parts.



GG 16x



M6x15

LL 8x



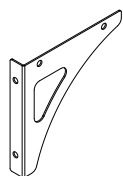
M6

KK 16x

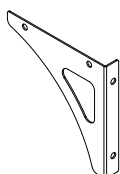


M6x40

# STEP 9



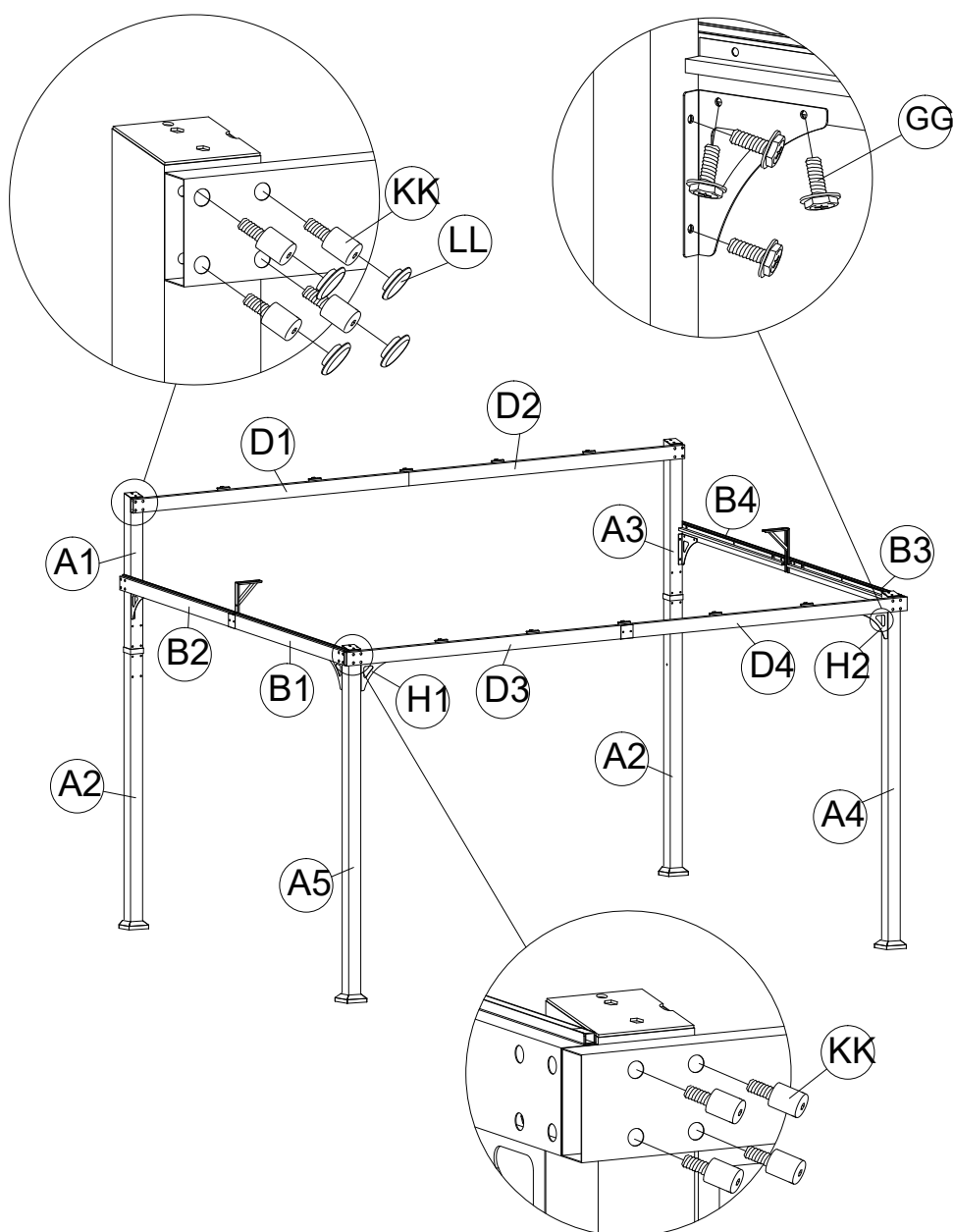
H1 1x



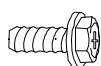
H2 1x

**Step 9:** Fix the two rear columns(A1,A2 and A3) together with the rear crossbars(D1 and D2) with screws(KK), fix the front columns(A4 and A5) together with the front crossbars(D3 and D4) with screws(KK) and then use screws(GG) to connect the diagonal brace(H1 and H2) with the front and rear side crossbars(D1 and D2,D3 and D4) and the front and rear columns(A1 and A5,A3 and A4).Place the round cap(LL) over the screw(KK).

**NOTE:** Review the pictures to determine the location of the screw holes and the orientation of the parts.



GG 8x



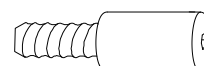
M6x15

LL 8x



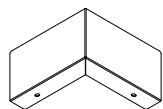
M6

KK 16x



M6x40

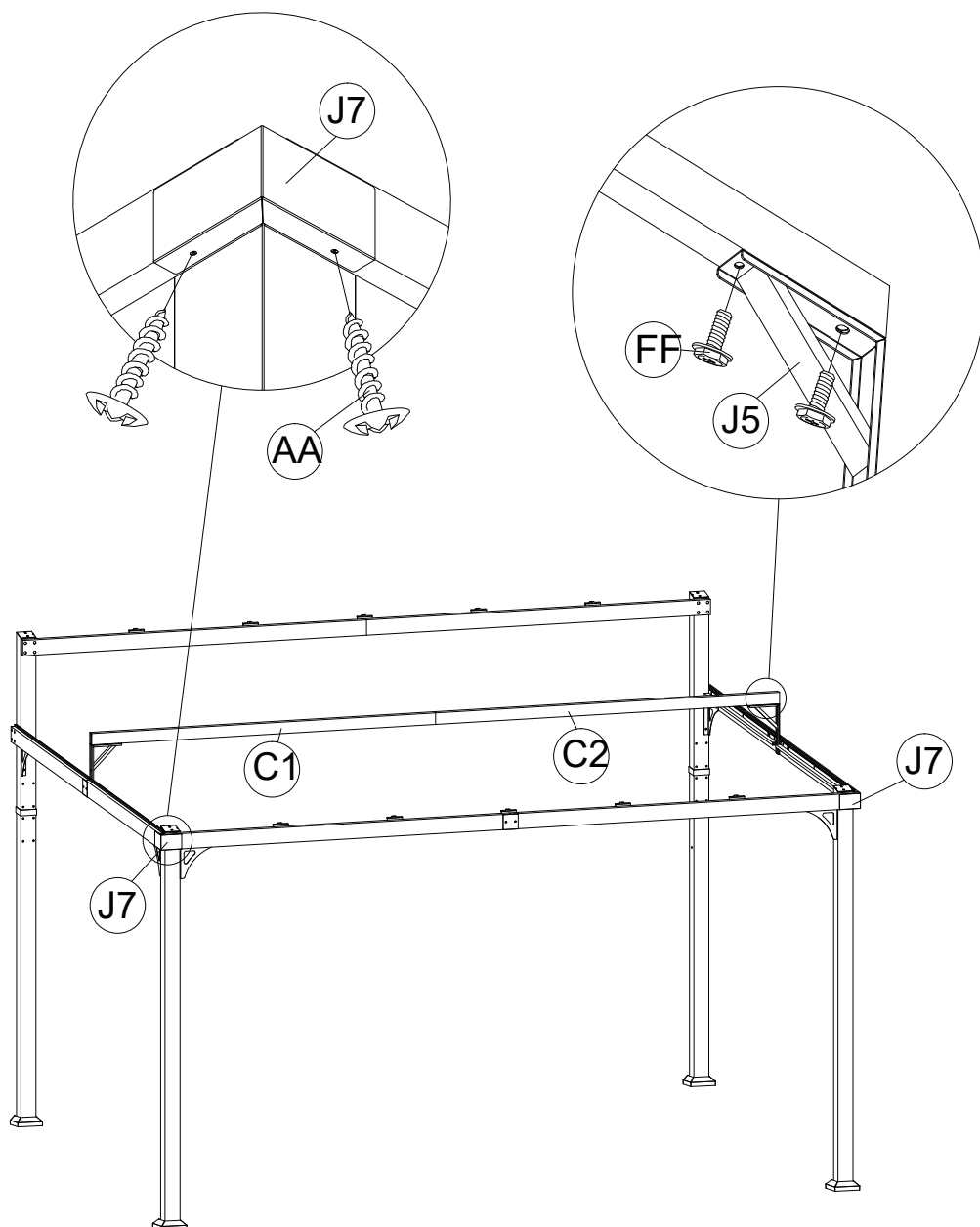
# STEP 10



J7 2x

**Step 10:** Fasten the center beam (C1 and C2) to the triangular supports (J5) with screws (FF). Fasten the corner stopper (J7) to the left and right crossbars (B1 and B3) and the front crossbar (D3 and D4) with screws (AA).

**NOTE:** Review the pictures to determine the location of the screw holes and the orientation of the parts.

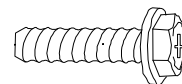


AA 4x



M4x16

FF 4x



M6x20



# STEP 11

**Step 11:** Insert the side beam connectors(Y1) into the left and right side beam(F1,F2,F3 and F4), and then fasten the short and long of the left beam(F3 and F4) together with screws (GG),fix the short and long of the right beam(F1 and F2) together with screws(GG).

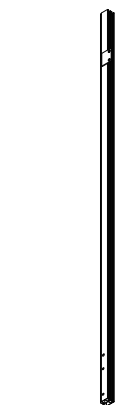
**NOTE:**Look at the picture to determine the location of the screw holes.



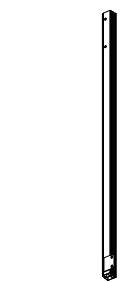
F1 1x



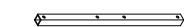
F2 1x



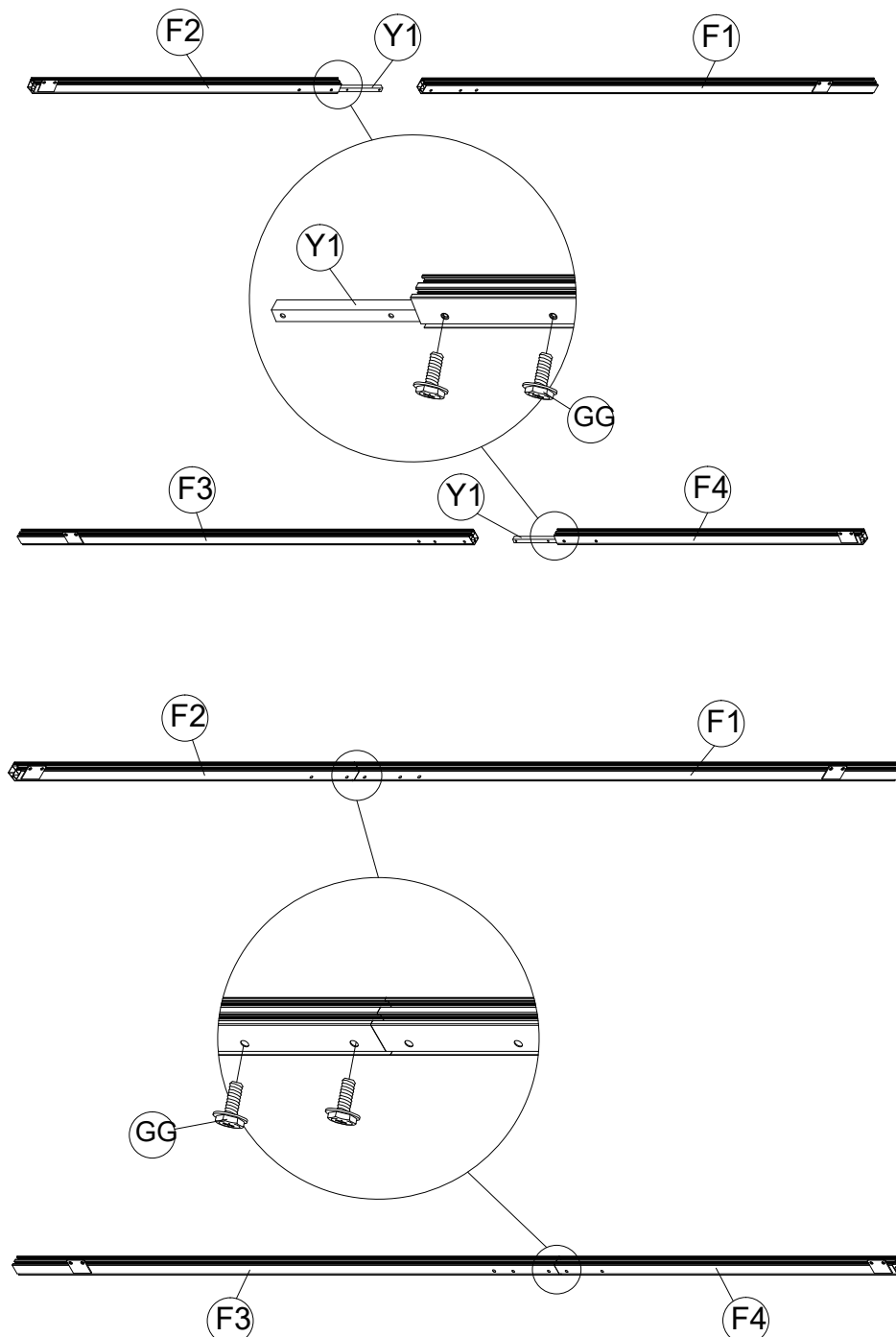
F3 1x



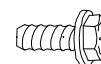
F4 1x



Y1 2x



GG 8x



M6x15

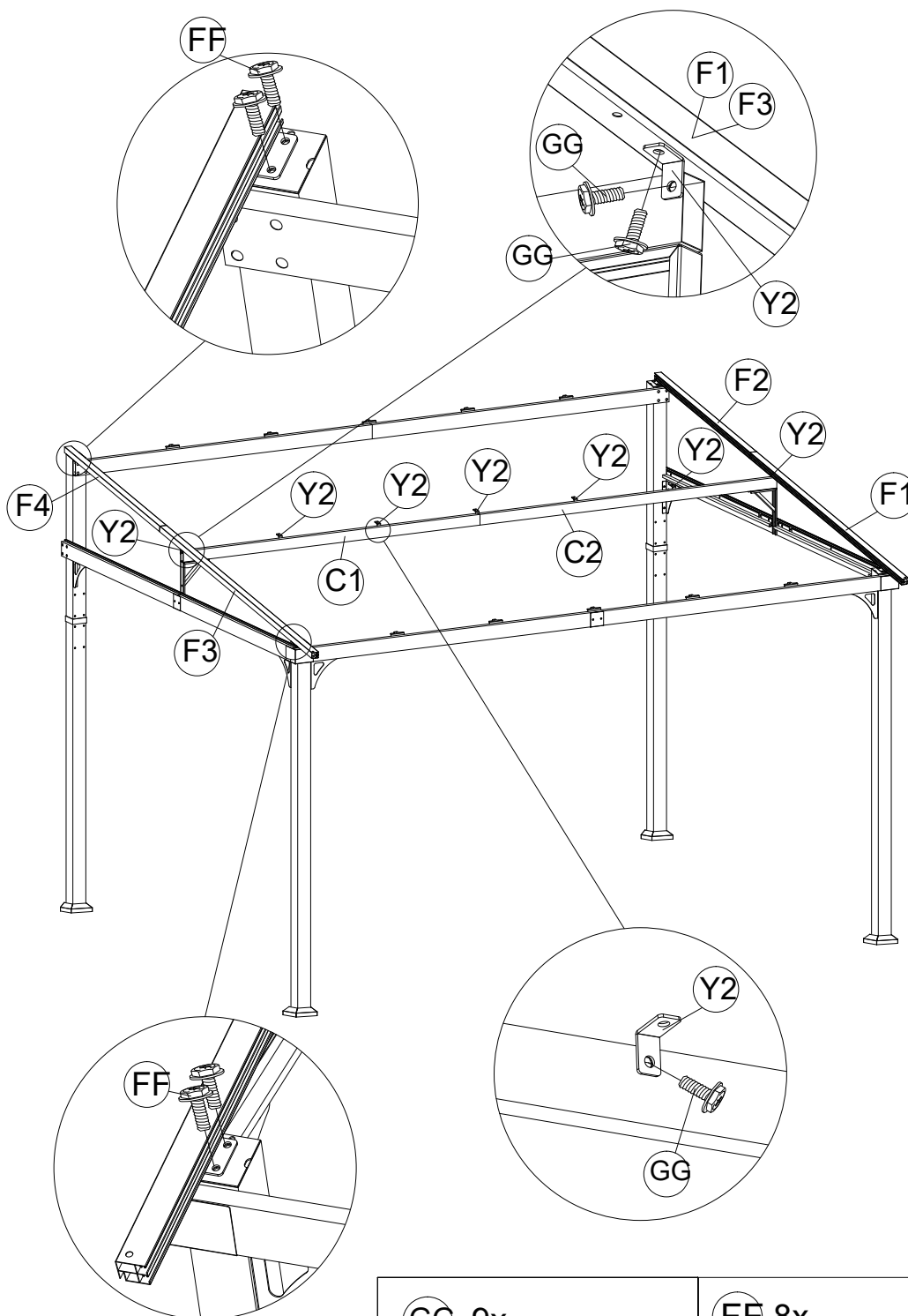
## STEP 12



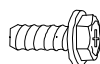
Y2 7x

**Step 12:** Attach the left and right side beams (F1, F2, F3 and F4) to the bottom frame with screws (FF), then attach the small connecting piece (Y2) to the center beam (C1 and C2) with screws (GG).

**NOTE:** Look at the picture to determine the location of the screw holes.

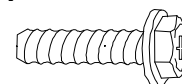


GG 9x



M6x15

FF 8x



M6x20

# STEP 13

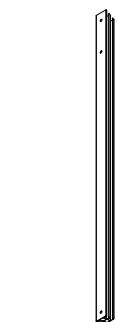
**Step 13:** Clamp the long and short intermediate beams(E1 and E2) together with the intermediate beam clamping(Y3) and fasten with screws(NN).

**NOTE:** Look at the picture to determine the location of the screw holes.

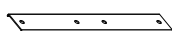
x5



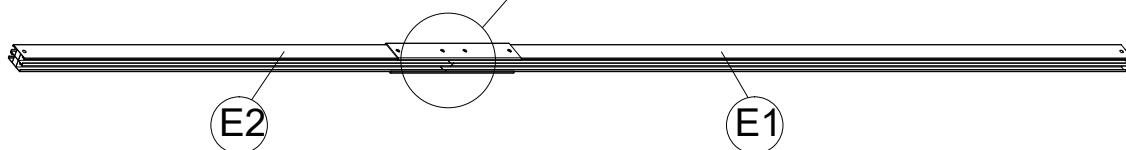
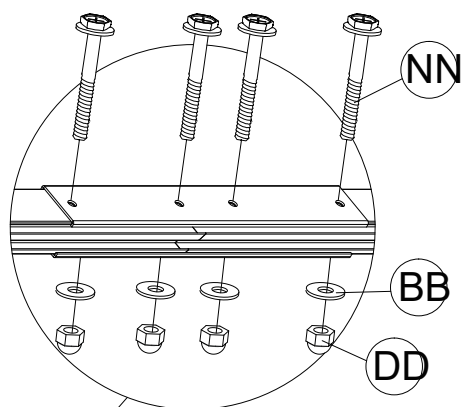
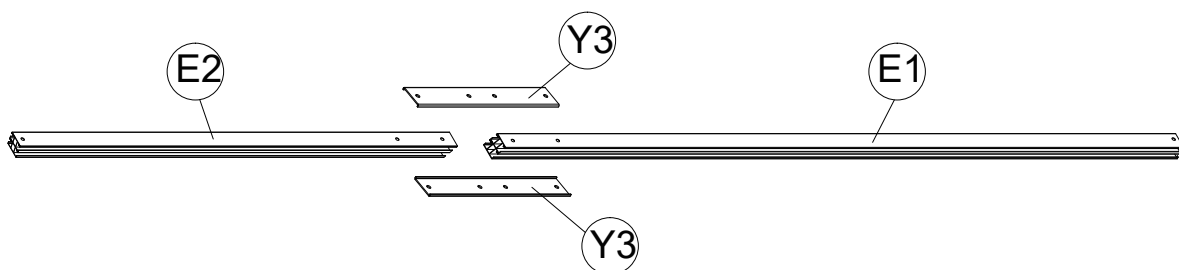
E1 5x



E2 5x



Y3 10x



DD 20x



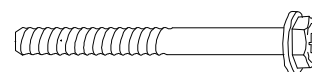
M6

BB 20x



M6

NN 20x

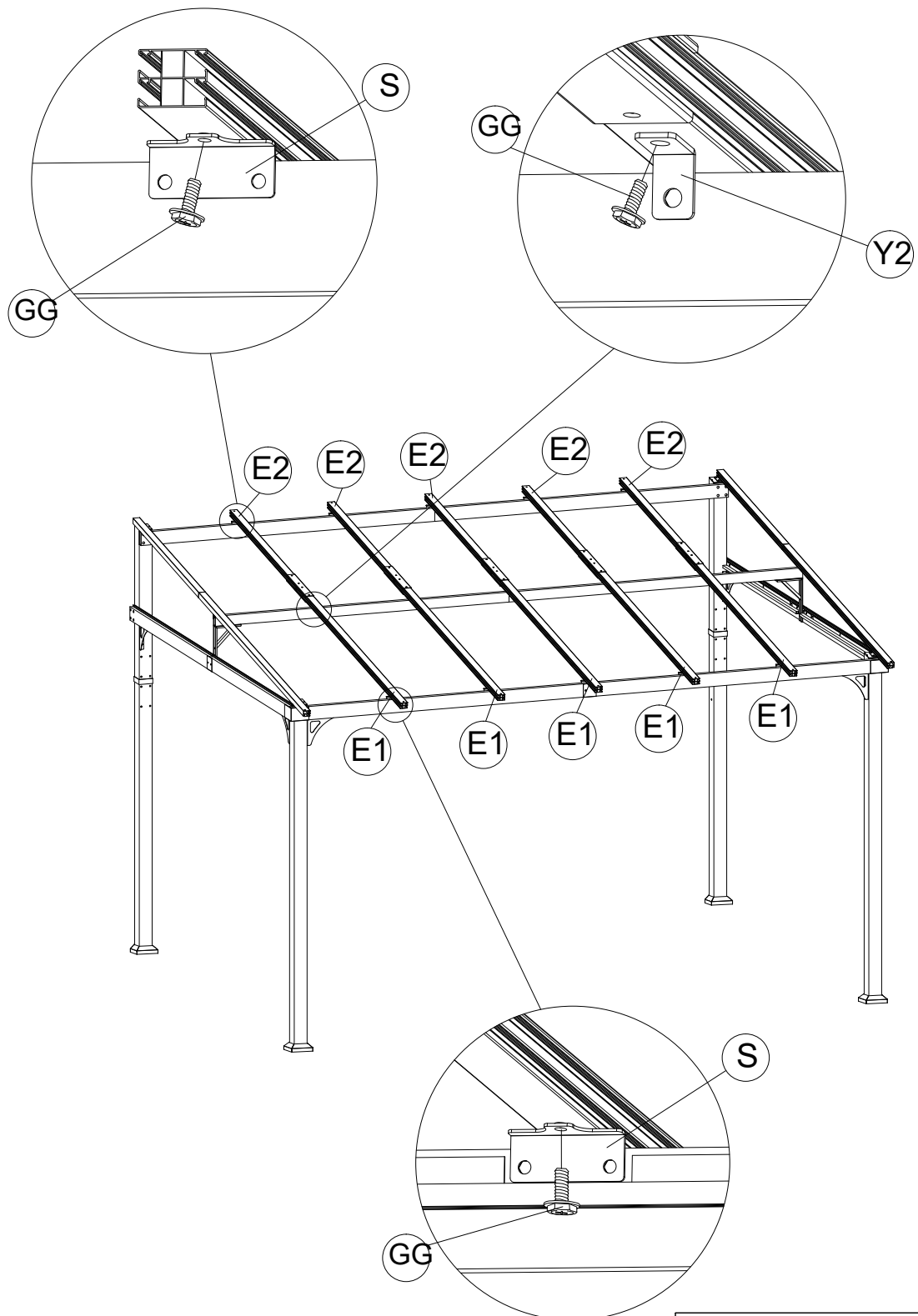


M6x50

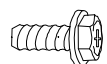
## STEP 14

**Step 14:** Attach the intermediate beam(E1 and E2) to the frame with the center beam stoppers(S) and the small connecting piece(Y2) fixed by screws(GG).

**NOTE:** Look at the picture to determine the location of the screw holes.



GG 15x



M6x15

# STEP 15

**Step 15:** Pan the 4 sunlight panels Q1 Q2 Q3 Q4 forward along the beam channel until there is no clearance.

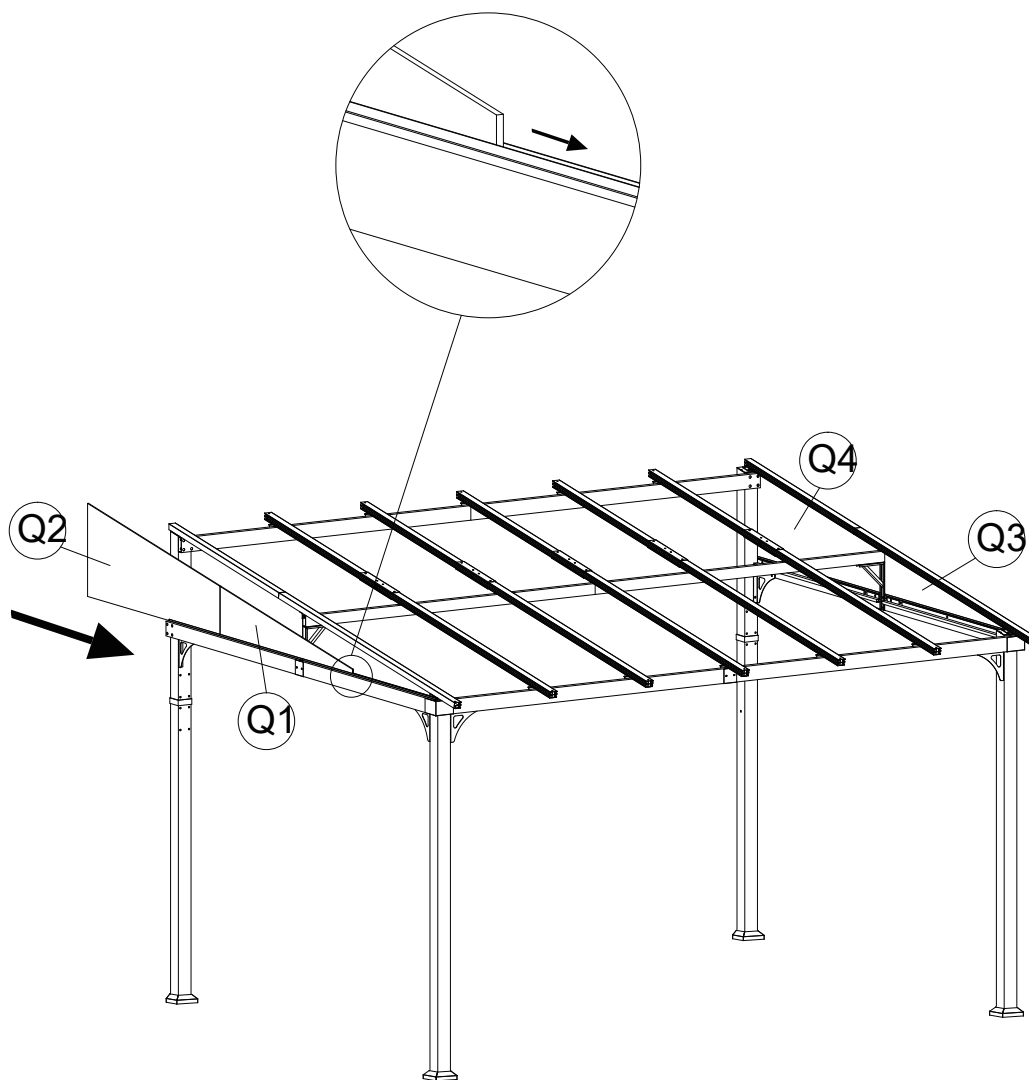
**NOTE:** Look at the picture to determine the location of the screw holes.

Q1 1x

Q2 1x

Q3 1x

Q4 1x



## STEP 16

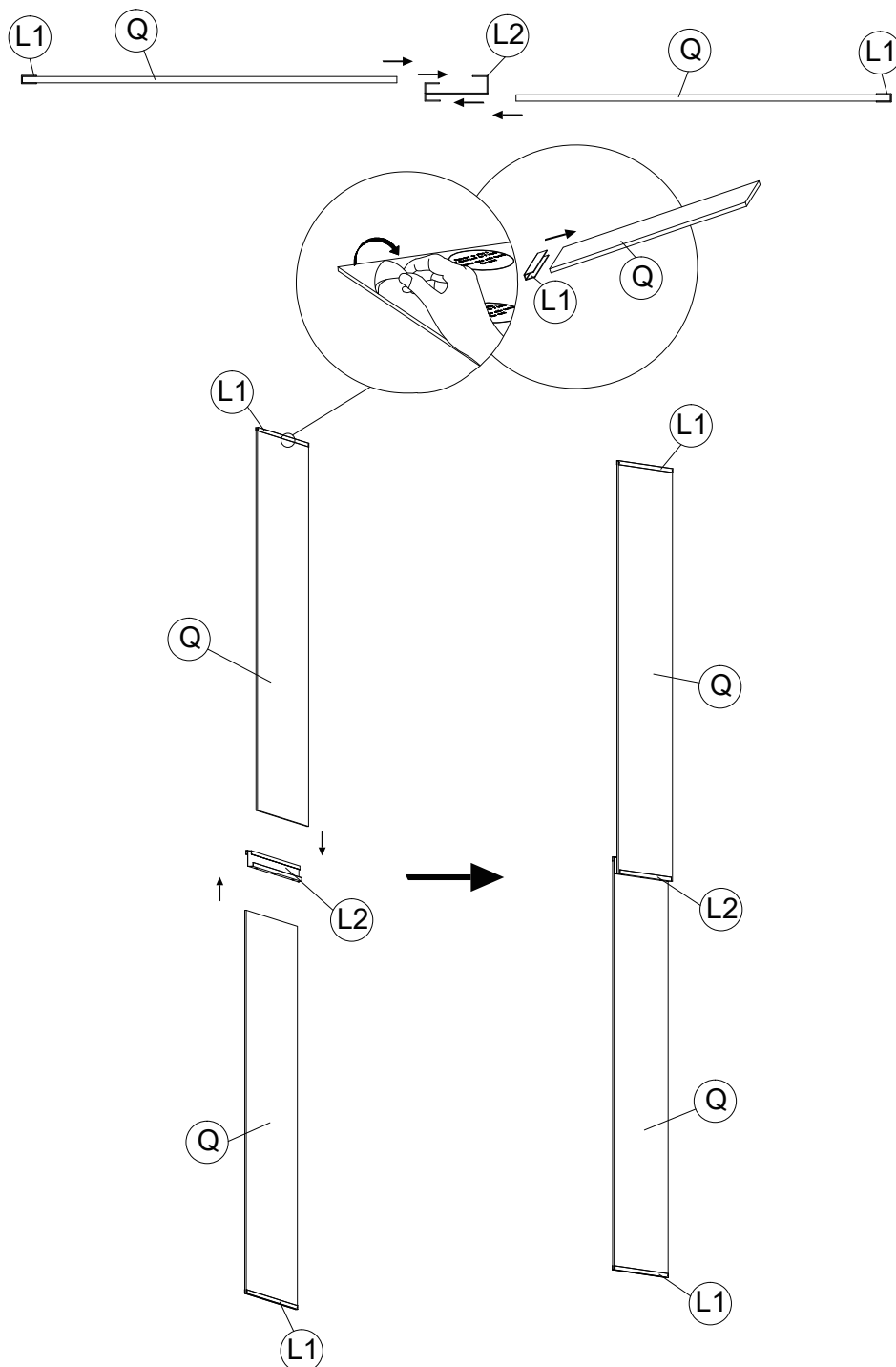
**Step 16:** Tear off the film on the surface of the sun panel(Q), then insert every two sun panels(Q) into a sunlight panel middle stopper(L2), and the other end into the sunlight panel strip(L1).

**NOTE:** Look at the picture to determine the location of the screw holes.

(L1) 12x

(L2) 6x

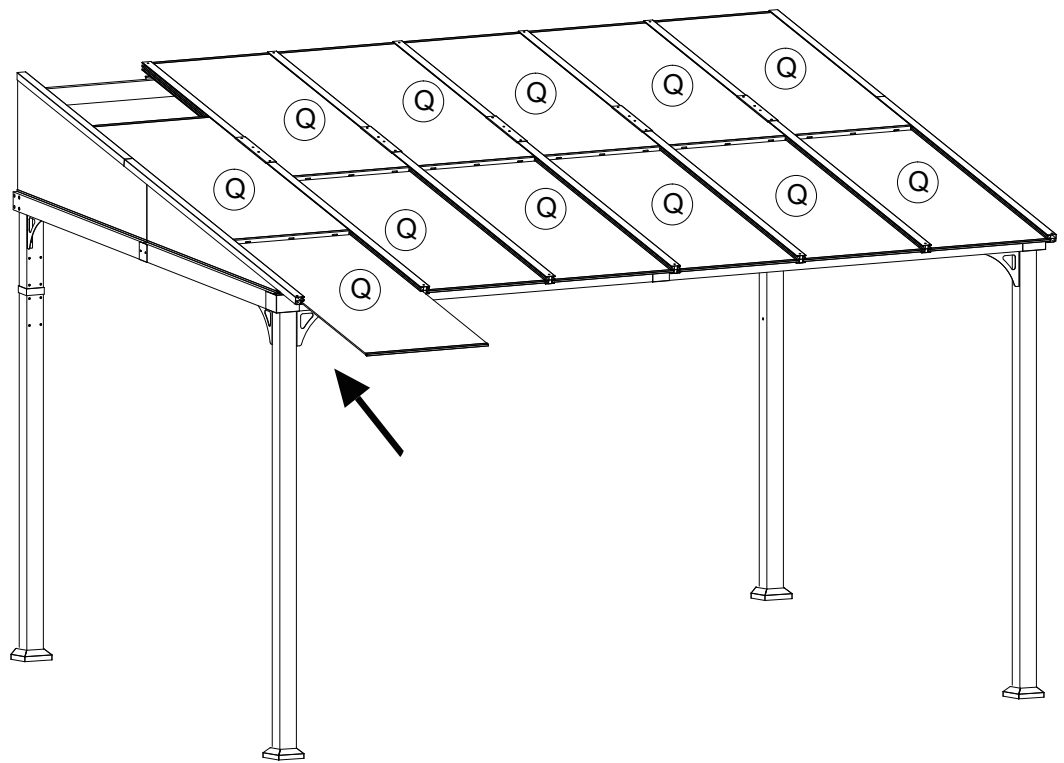
(Q) 12x



## STEP 17

**Step 17:** Nudge the assembled sun panel(Q) up as shown in the diagram.

**NOTE:** The sun panel near the rear column is on the top layer. Look at the picture to determine the location of the screw holes.



## STEP 18

**Step 18:** Fix the rear stopper(P1 and P2) to the upper part of the rear column(A1 and A3) with screws(GG), and then fix the sidebar stoppers(P3) to the left and right side beams(F1 and F3) with screws(GG) .Finally ,fix the upper and lower center beam stoppers(P4 and P5) to the intermediate beam (E1 and E2) with screws(GG) respectively.

**NOTE:**Look at the picture to determine the location of the screw holes.

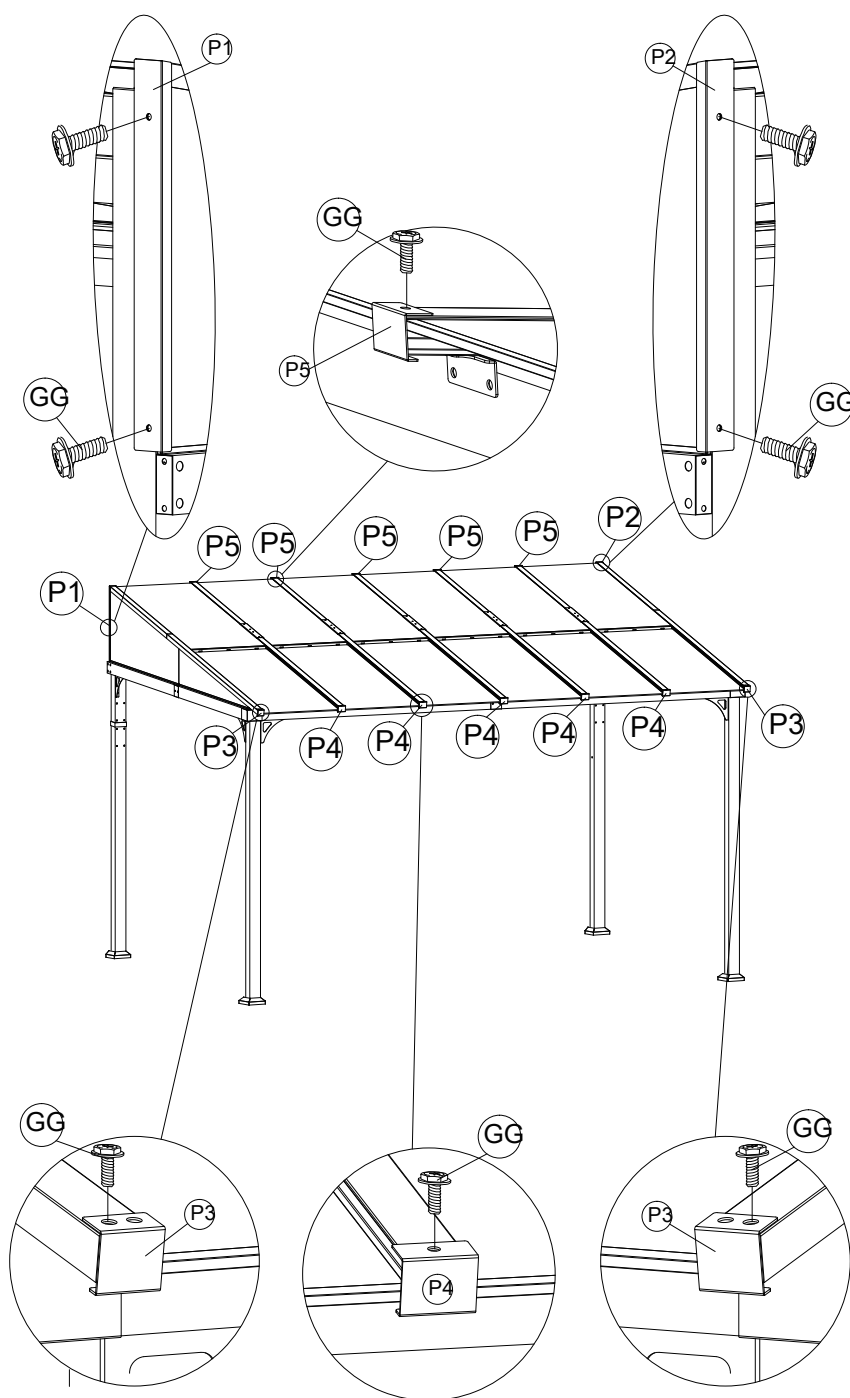
P1 1x

P2 1x

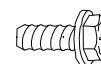
P3 2x

P4 5x

P5 5x



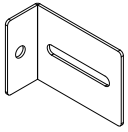
GG 16x



M6x15

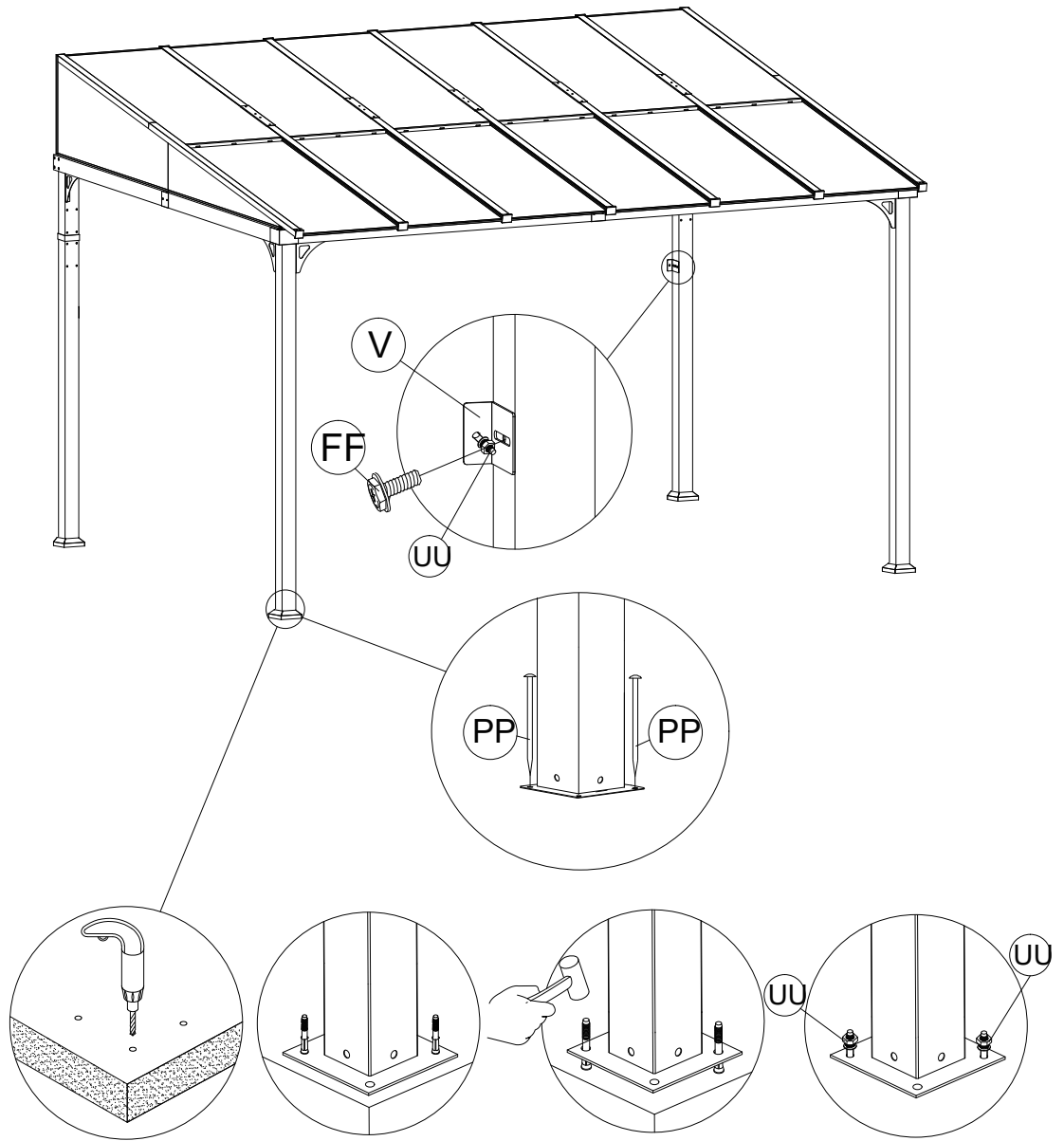


## STEP 19

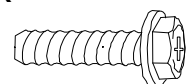


V 2x

**Step 19:**Optional fixing of the retainer plate(V) to the rear column and wall by means of screws(FF).Secure the post to the ground with ground nails(PP) and expansion screws(UU).  
**NOTE:**Review the pictures to determine the location of the screw holes and the orientation of the parts.

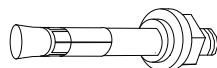


FF 2x



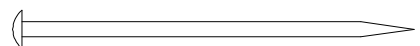
M6x20

UU 10x



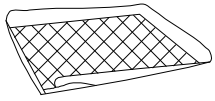
M6x80

PP 8x



D8X180

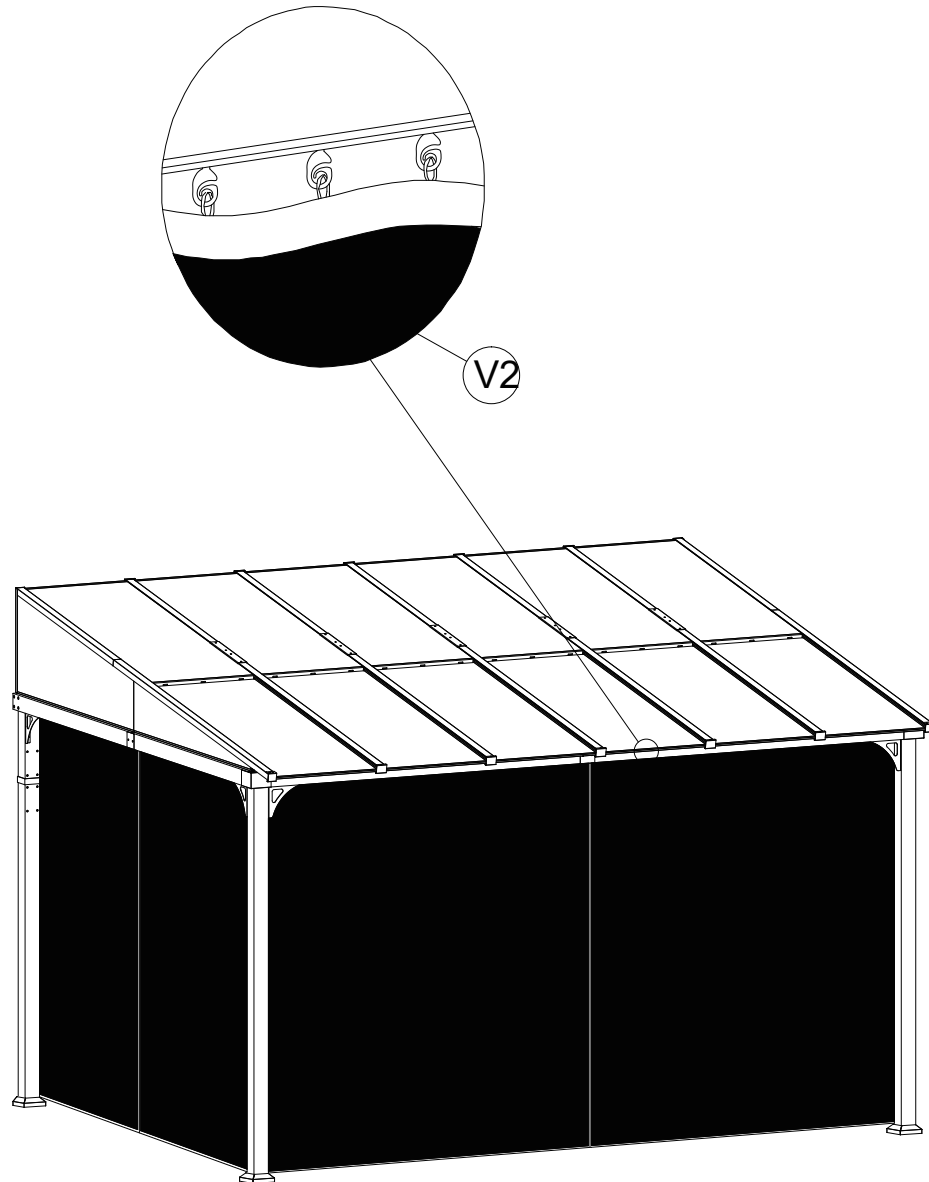
## STEP 20



V2 1x

**Step 20:** Hang the mosquito net(V2) on the mosquito net ring(HH) on the inside of the mosquito net tube(T1,T2,T3 and T4). Attach the four corners of the sticky tape to the post.

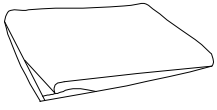
**NOTE:** Mosquito net with 7 hanging loops on the long side and 6 loops on the short side.



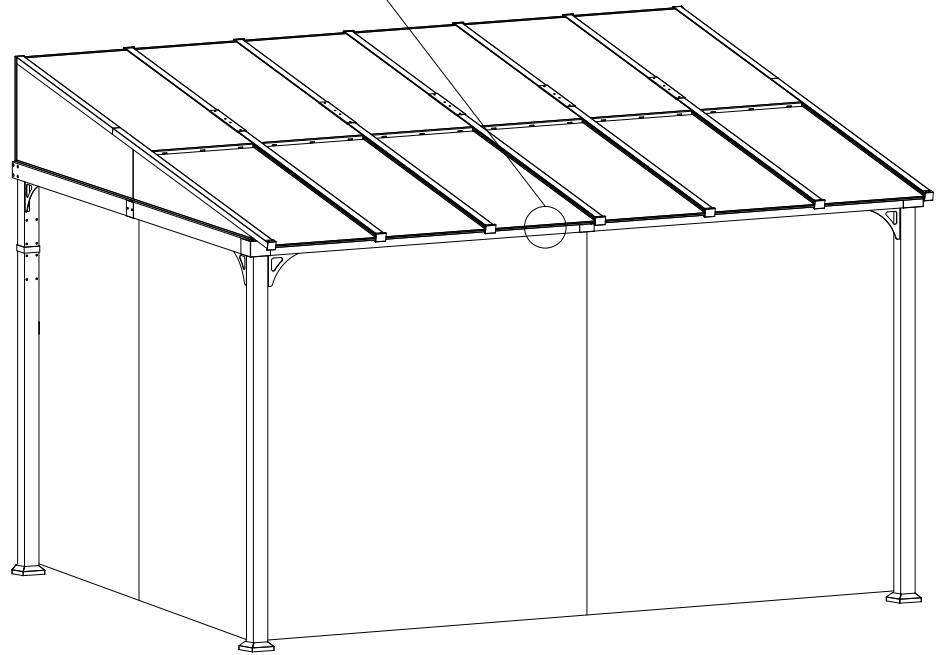
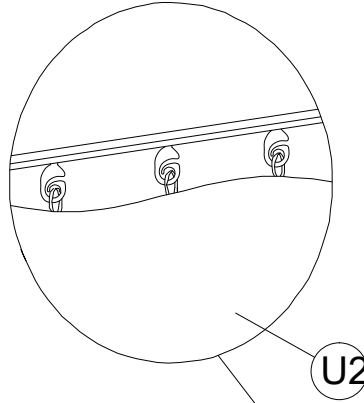
## STEP 21

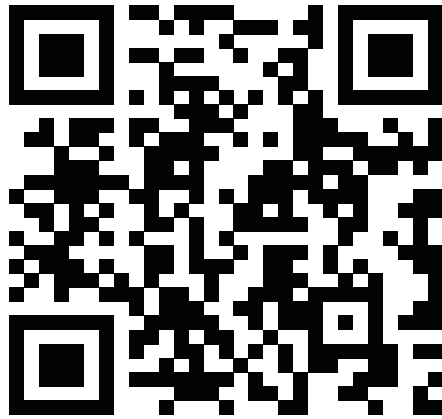
**Step 21:** Hang the surrounding cloth(U2) on the mosquito net ring(HH) on the outside of the mosquito net tube(T1,T2,T3 and T4). Attach the four corners of the sticky tape to the post.

**NOTE:** Mosquito net with 7 hanging loops on the long side and 6 loops on the short side.



U2 1x





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