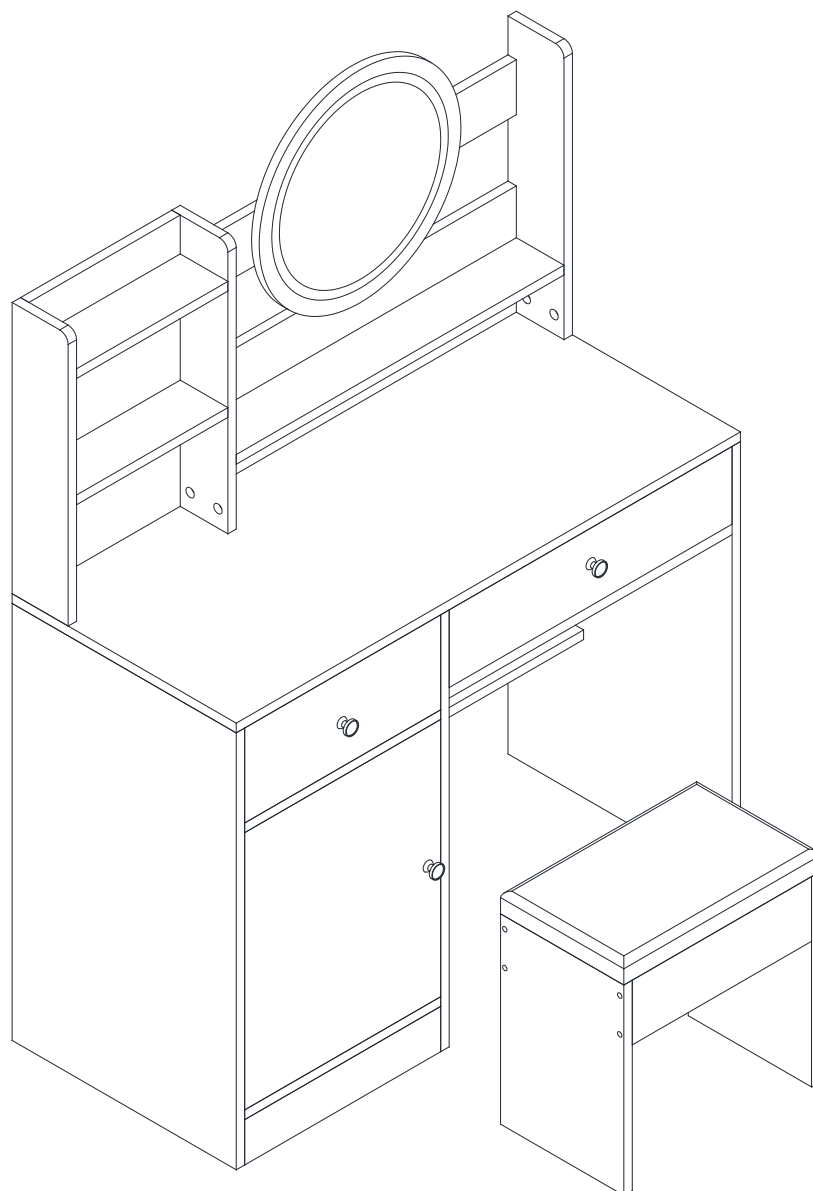
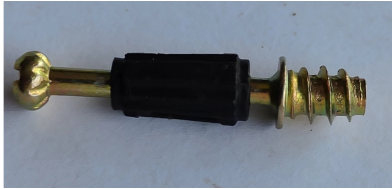


ASSEMBLY INSTRUCTION





Ax68



Bx68



Cx4



Dx4



Ex2



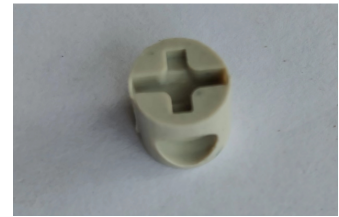
Fx4



Hx3



Jx8



Kx8



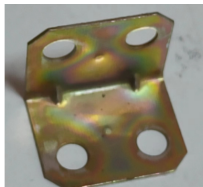
Lx20



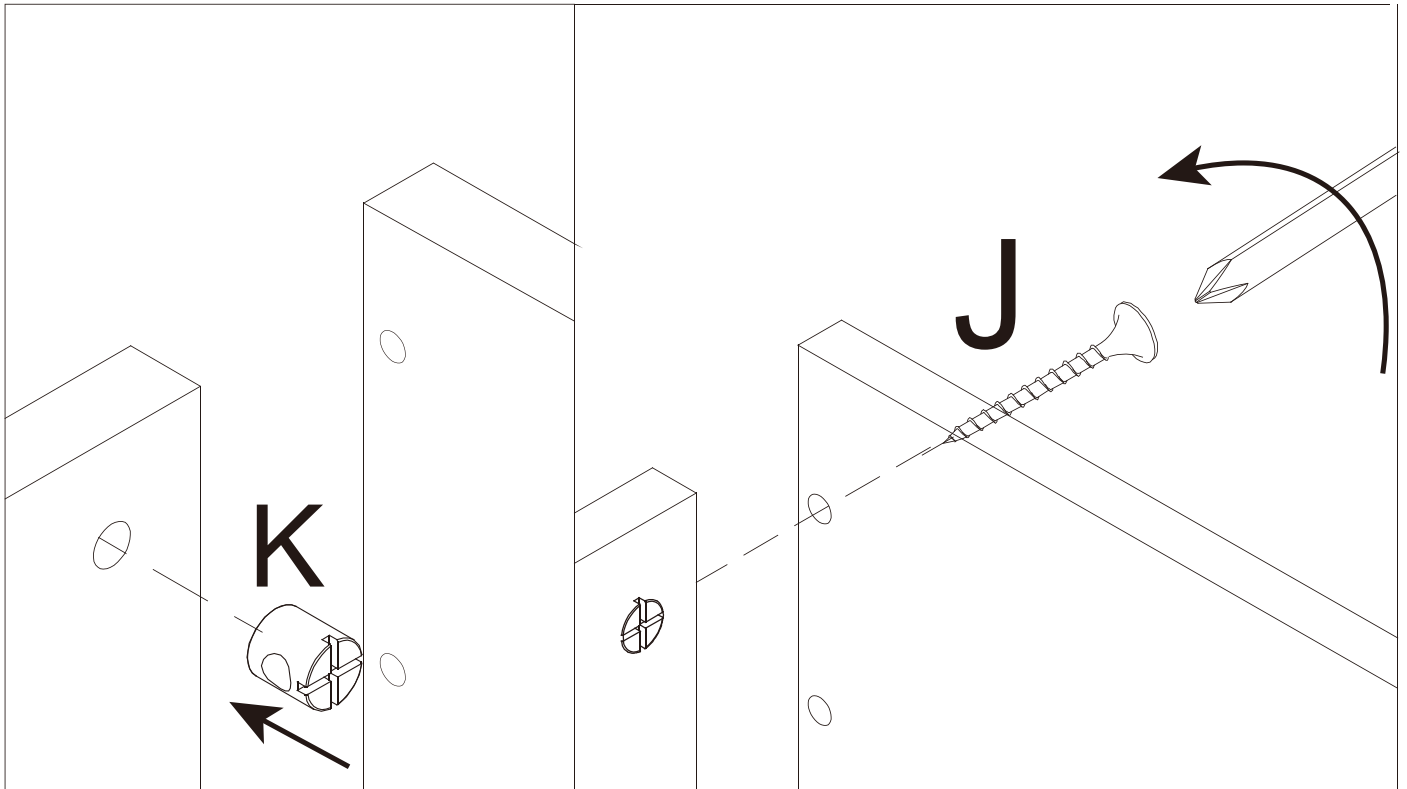
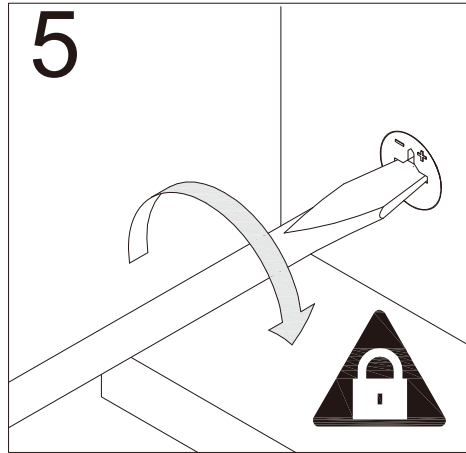
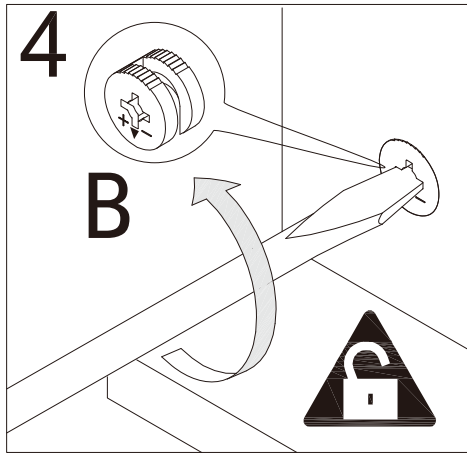
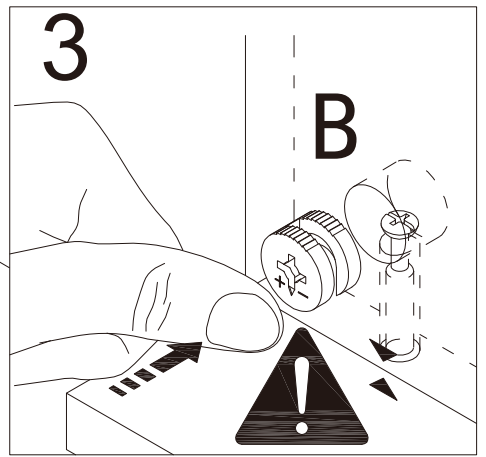
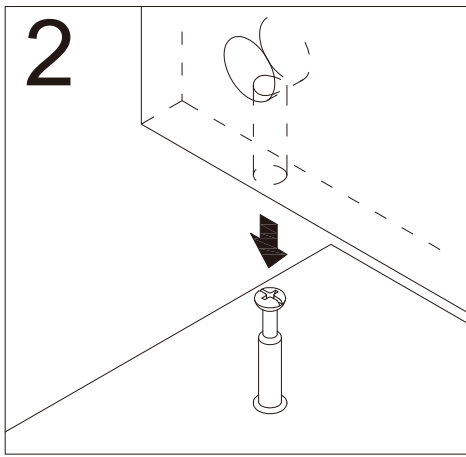
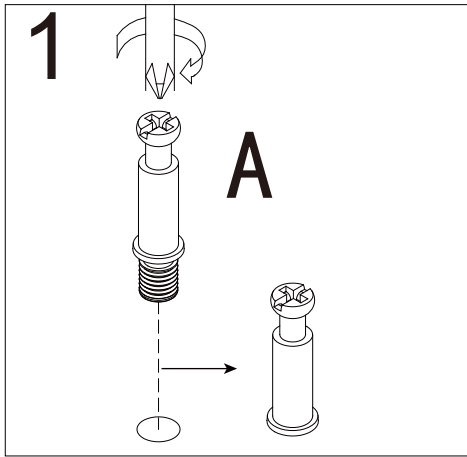
Mx3

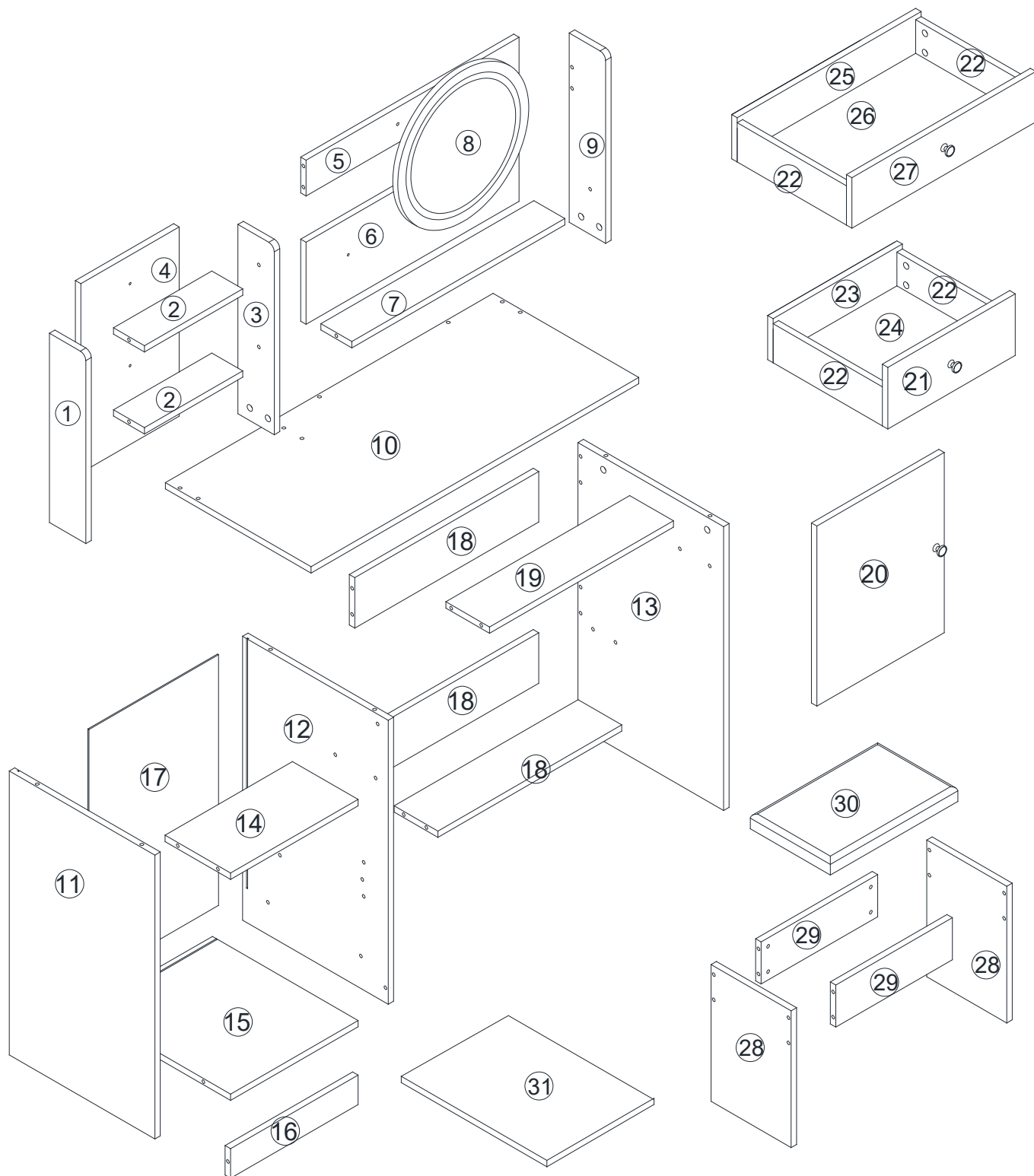


Nx2



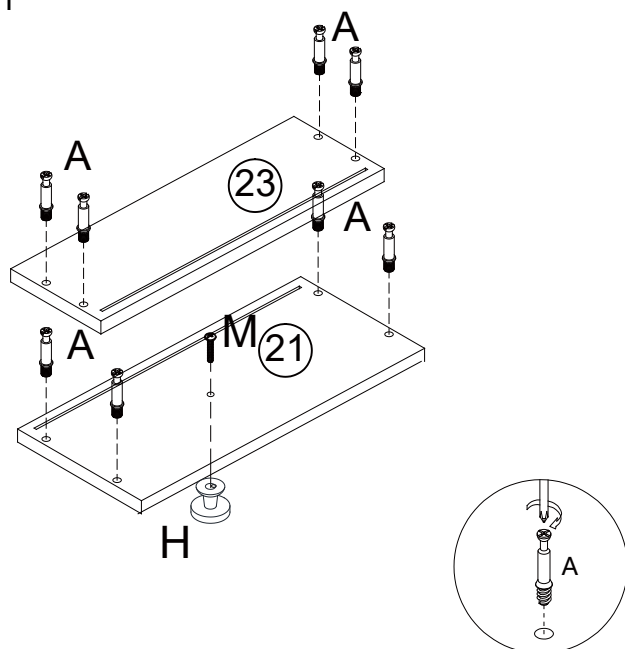
Ox2



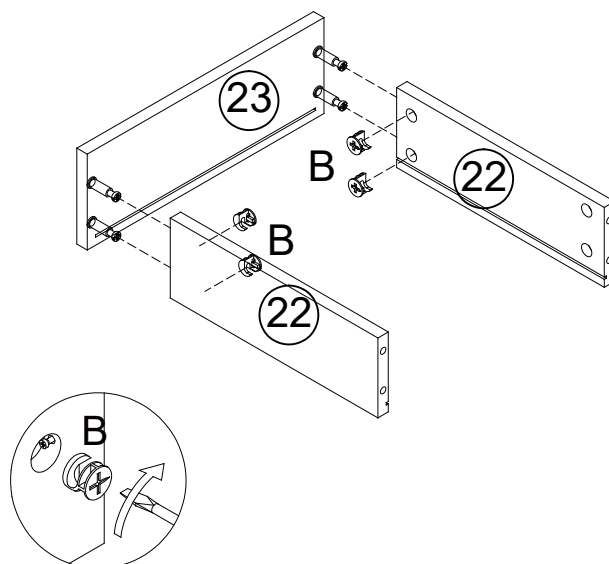


1 - x1	8 - x1	15 - x1	22 - x4	29 - x2
2 - x2	9 - x1	16 - x1	23 - x1	30 - x1
3 - x4	10 - x1	17 - x1	24 - x1	31 - x1
4 - x1	11 - x1	18 - x3	25 - x1	
5 - x1	12 - x1	19 - x1	26 - x1	
6 - x1	13 - x1	20 - x1	27 - x1	
7 - x1	14 - x1	21 - x1	28 - x2	

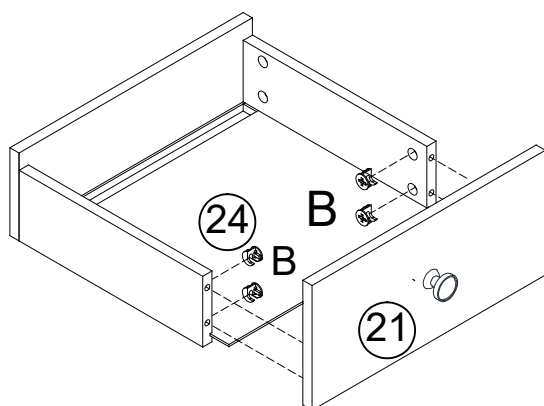
STEP 1



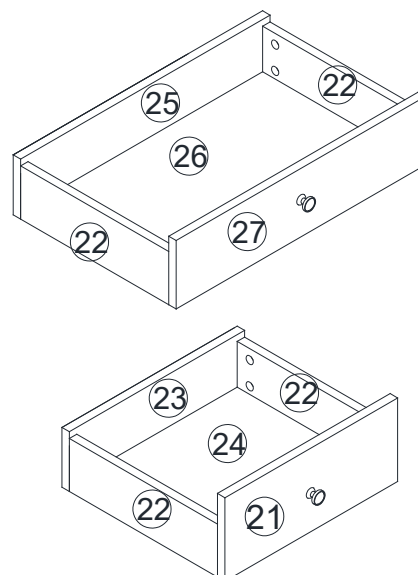
STEP 2



STEP 3

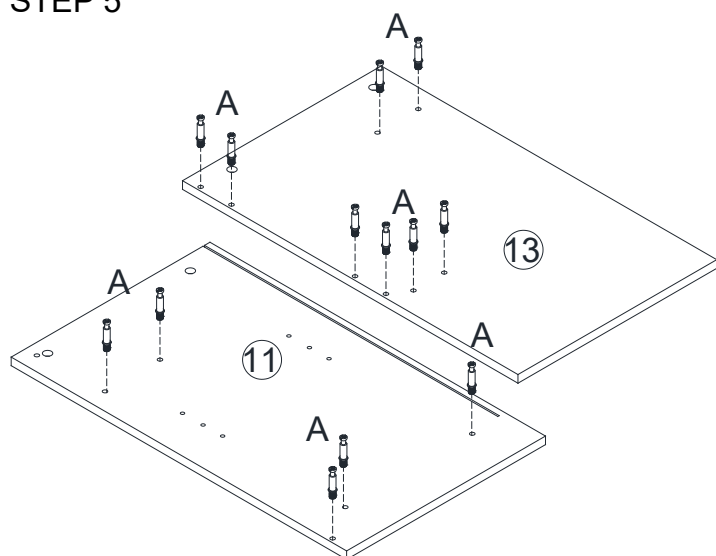


STEP 4

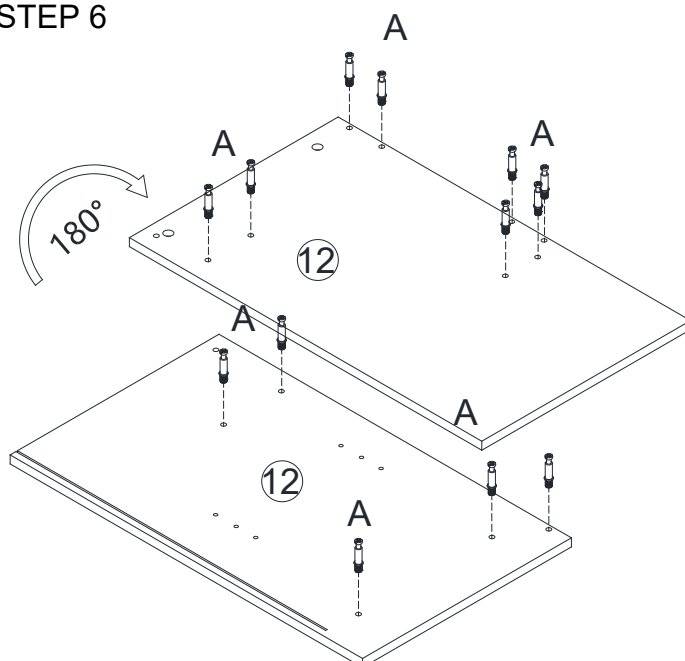


Three two are installed in the same way

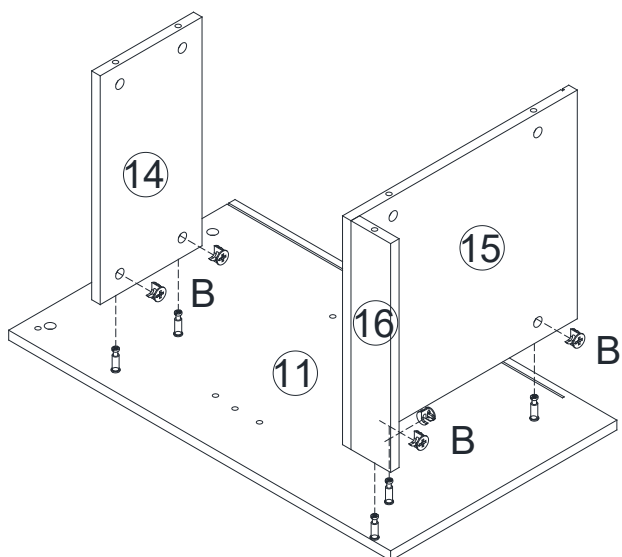
STEP 5



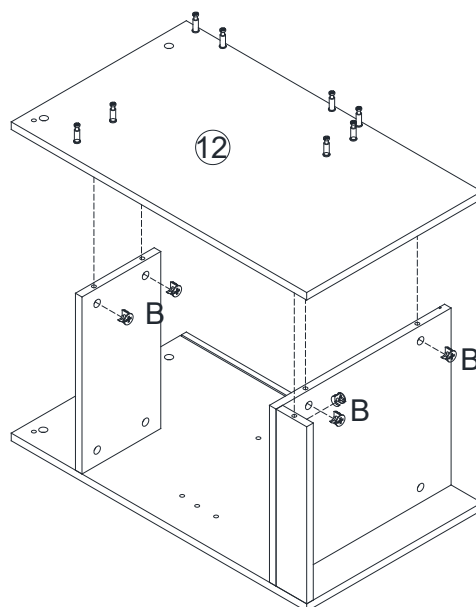
STEP 6



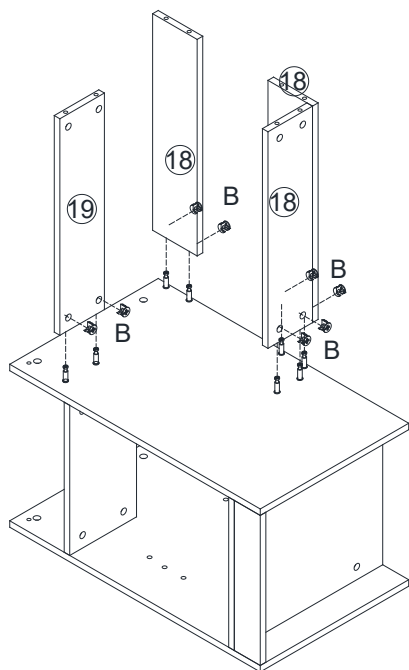
STEP 7



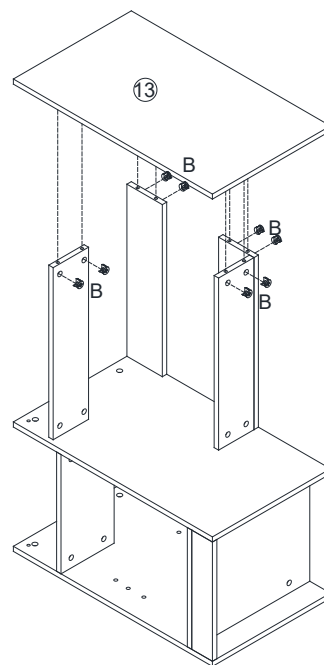
STEP 8



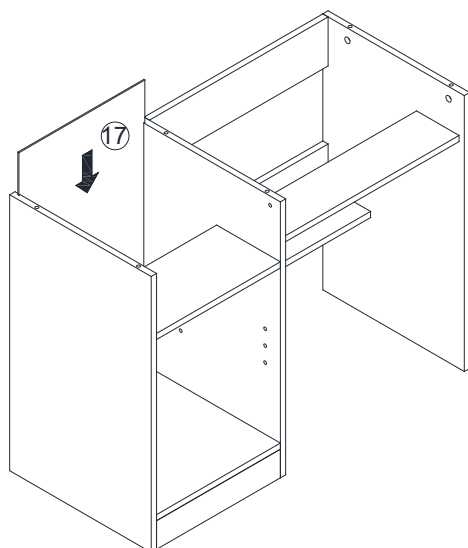
STEP 9



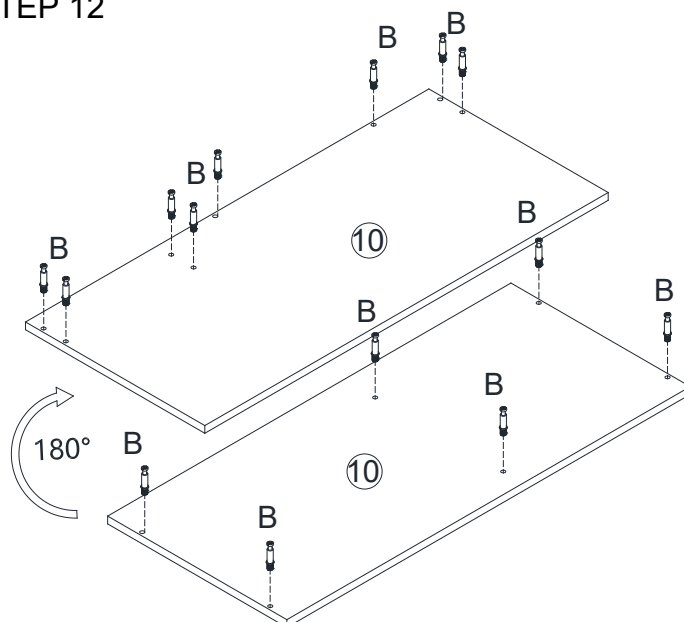
STEP 10



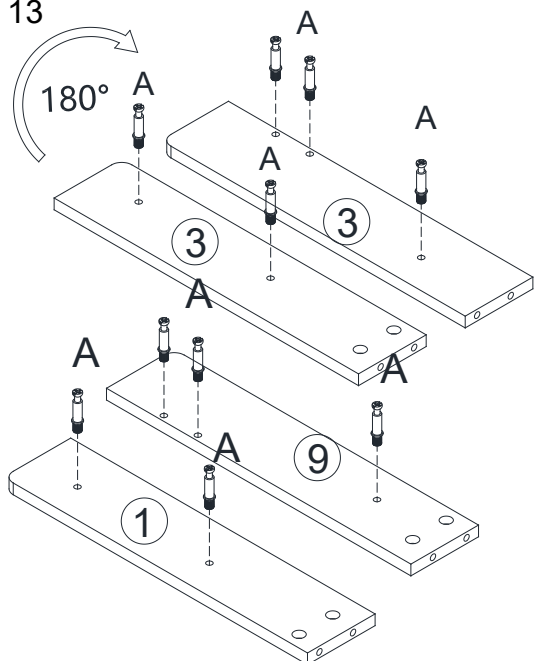
STEP 11



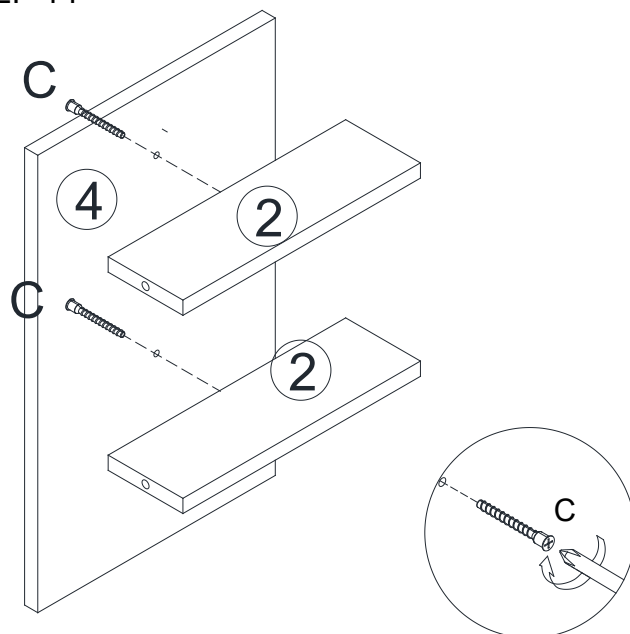
STEP 12



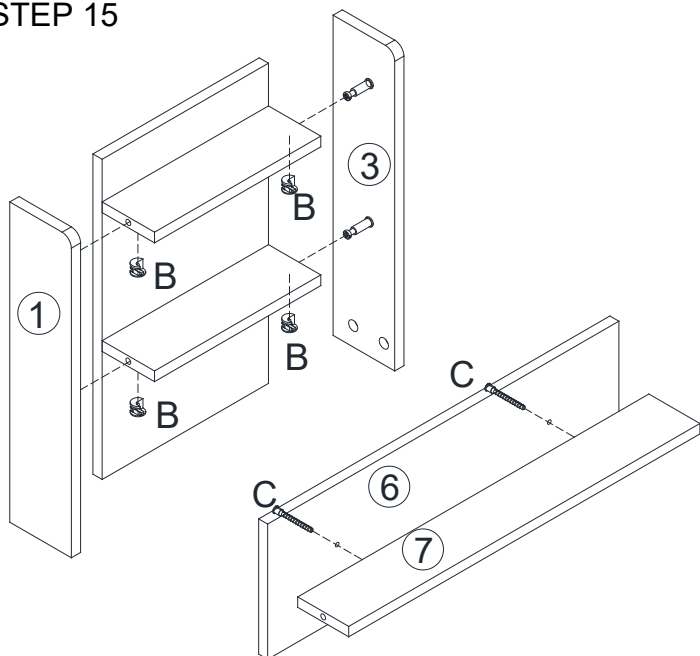
STEP 13



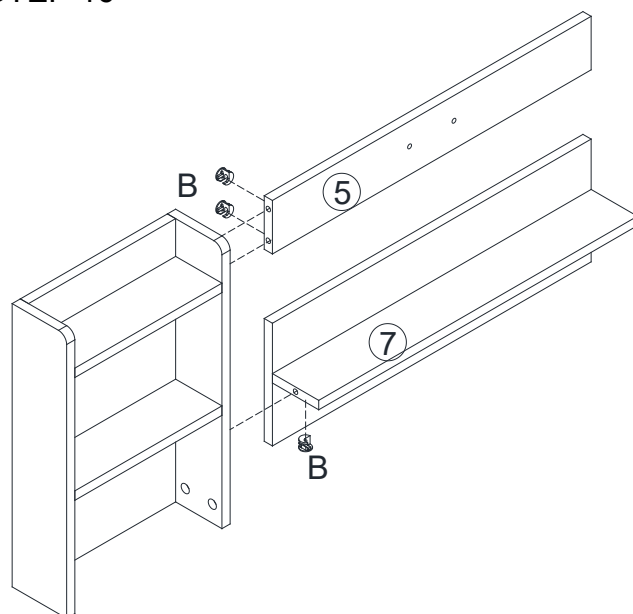
STEP 14



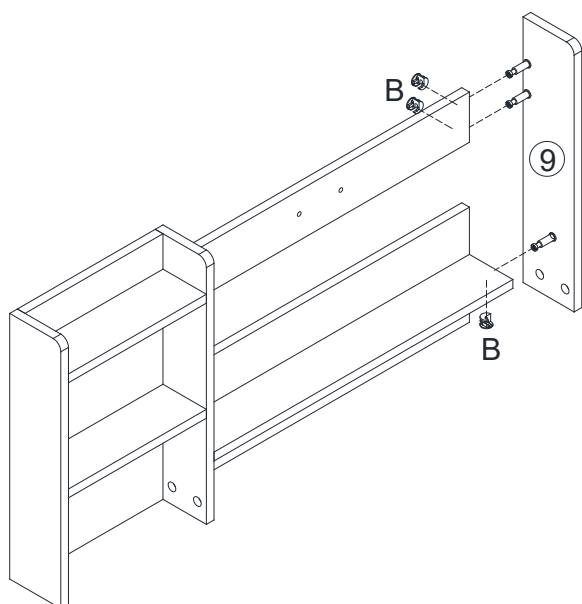
STEP 15



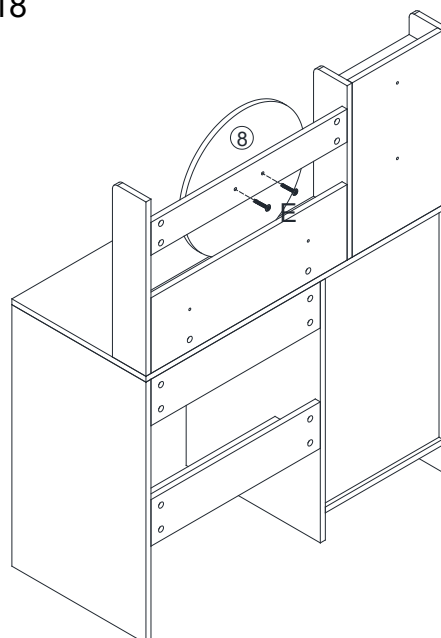
STEP 16



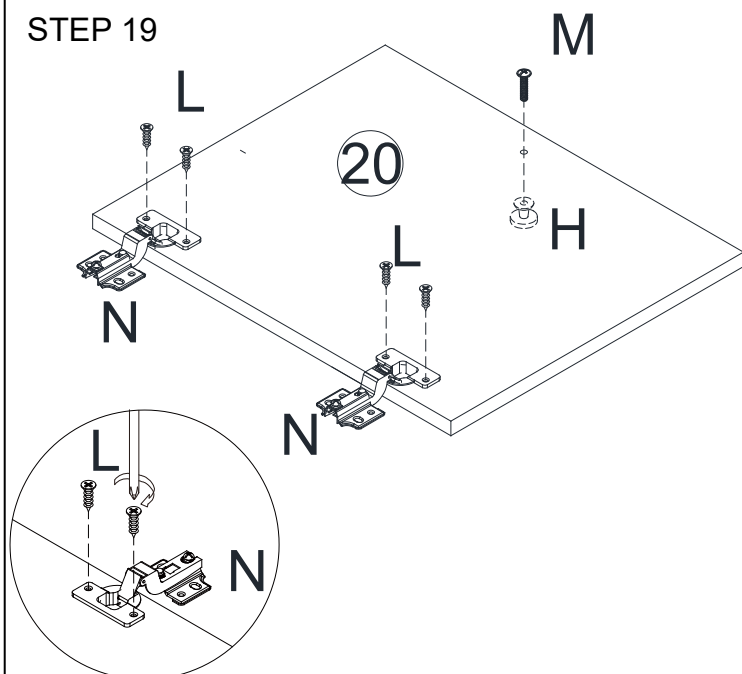
STEP 17



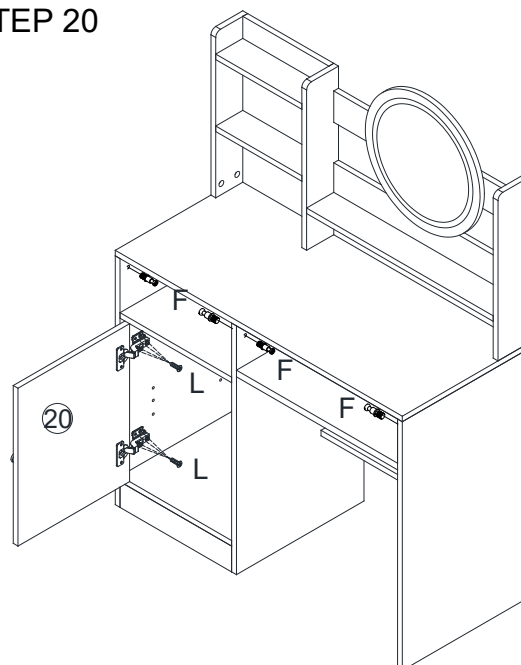
STEP 18



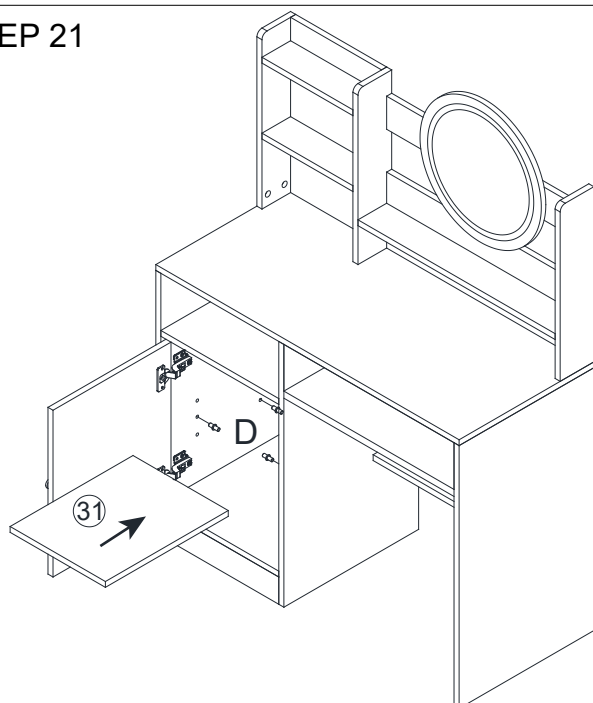
STEP 19



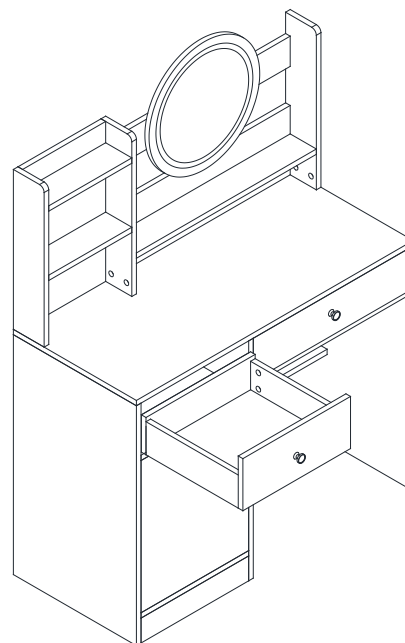
STEP 20



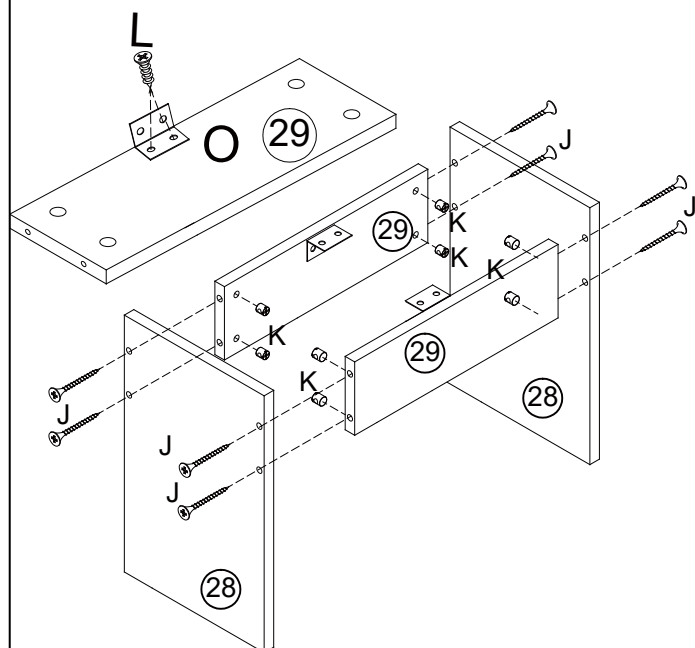
STEP 21



STEP 22



STEP 23



STEP 24

