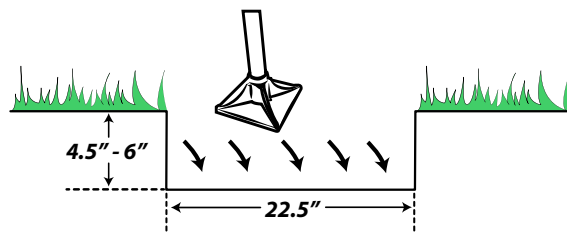


Pier Installation

-Find a desired installation area

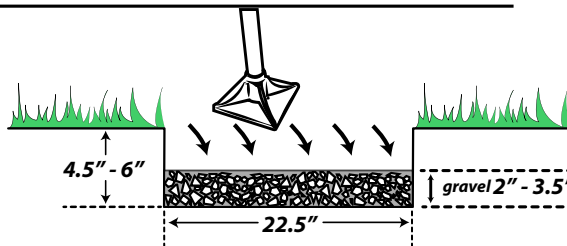
Step 1 - Excavation

Mark out an area that measures 22.5" x 22.5".
Excavate the designated area to a depth of 4" to 6"
and compact the bottom with a hand tamp.
*Lay conduit and wiring for lighting in accordance
with applicable laws. (If using light cap)



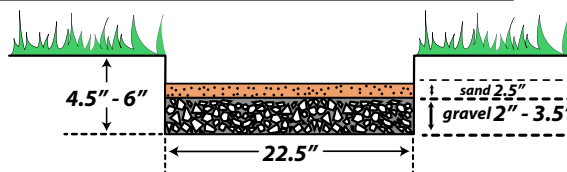
Step 2 - Set the Base

Fill in the base with approximately 1" of gravel and
compact down. Repeat step until there is
approximately 2" - 3.5" of compacted level gravel of base.
*a permanent method would be to use 3 bags (40 Lbs)
of QUIKRETE concrete mix in place of the gravel.



Step 3 - Sand

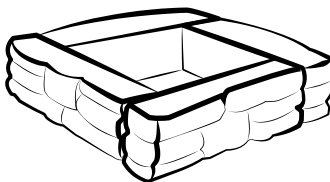
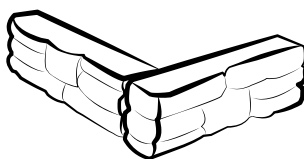
Spread a 1/2" layer of paver sand and level it
out.



Step 4 - First Course

Lay the blocks directly onto the prepared sand base. Use a level and
a rubber mallet to make sure the blocks are level.

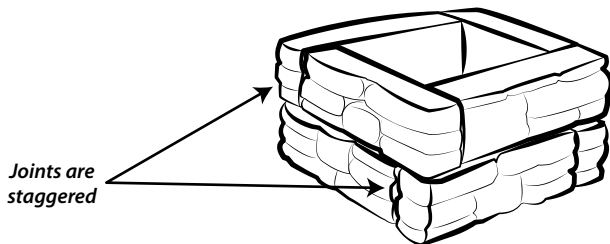
*Not every block is identical in height and thickness. Choose blocks
for layers with similar size.



*it is recommended to let
the adhesive or mortar
set, between each layer.
(approx 15 mins)*

Step 5 - The rest of the layers

The next course is stacked by overlapping the joints with the lower layer.
Apply masonry adhesive or mortar between the blocks.



**Repeat the steps for the remaining 5 layers.*

Step 6 - Cap

Apply masonry adhesive or mortar to the top most
blocks and place the cap directly on top. Measure all sides and make sure there
is equal distance overlapping.
adjust accordingly.

