



UFB908

UNIVERSAL FILTER BOX

Instruction Sheet

United States Stove Company • 227 Industrial Park Road, P.O. Box 151 • South Pittsburg, TN 37380

CAUTION

Read all instructions carefully before starting the installation.

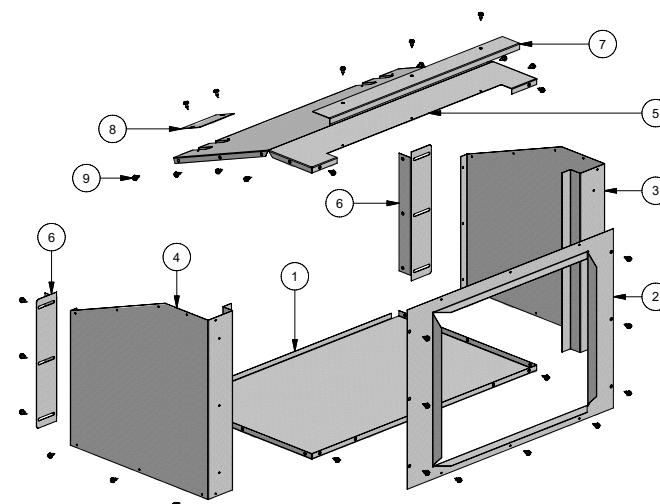


Figure 1. PARTS DIAGRAM

KEY	PART NO.	DESCRIPTION	QTY.
1	25617	BOTTOM, FILTER BOX	1
2	24183	FRONT, FILTER BOX	1
3	25618	LEFT SIDE, FILTER BOX	1
4	25619	RIGHT SIDE, FILTER BOX	1
5	25620	TOP FILTER BOX	1
6	25621	BRACKET, MOUNTING	2
7	24187	COVER, FILTER	1
8	25622	COVER, CONDUIT	1
9	83172	#10 SHEET METAL SCREWS	38
N/S	83343	#10 SHEET METAL SCREWS (DRILL POINT)	6

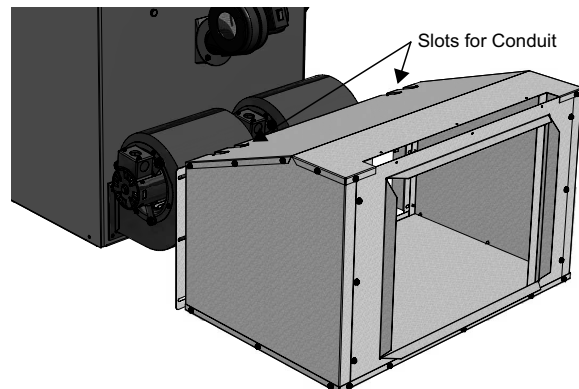
Assembly

1. Attach the left and right sides to the bottom with three(3) of the screws provided per side.
2. Insert the front behind the bottom flange and attach with three(3) screws down each side and five(5) across the bottom.
3. Set the top on the assembly and attach with four(4) screws on each side and two(2) in the front.
4. Attach the mounting brackets to each side of the box assembly as shown with three(3) screws per bracket. Don't tighten the screws completely just yet.

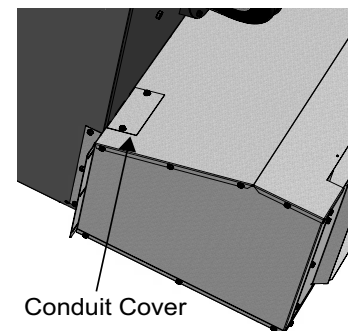
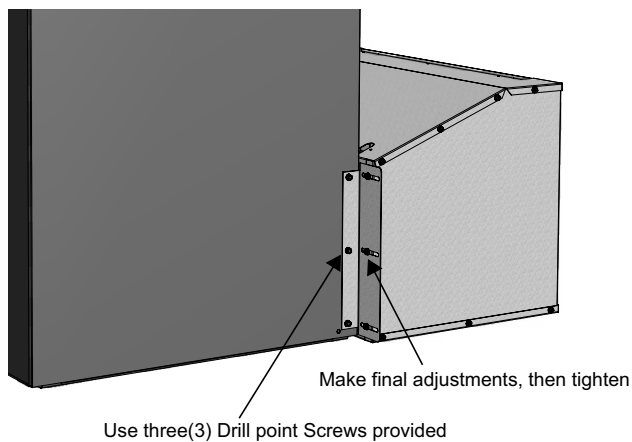
Proceed to the following pages for attachment to your furnace.

Pt. #: 851744

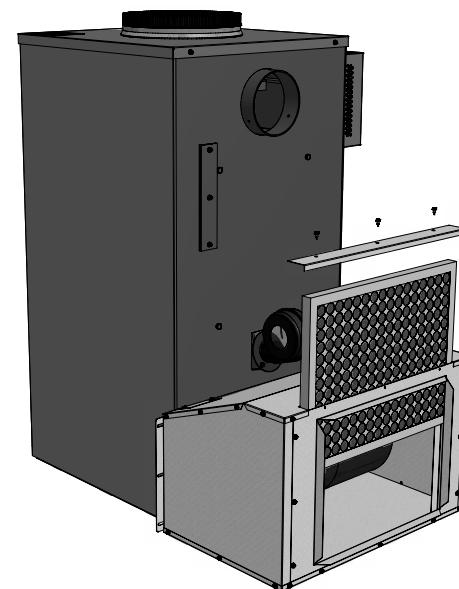
Attaching the Filter Box to the Furnace



1. Place the Filter Box at the rear of the furnace and route the blower conduit through the slots provided.
2. Attach the box to the furnace's Cabinets sides using three(3) of the drill point screws provided for each side.
3. Make final adjustments to the mounting brackets to insure a proper fit, then tighten the six(6) screws retaining the brackets to the filter box.



4. After Conduit placement has been determined, install the Conduit Cover over the remaining conduit slots using two(2) of the screws provided.



5. Install a standard 16 x 20 filter (not included) in the filter slot and cap it with the cover and three(3) screws as shown.

IF OPERATING THE FURNACE IN A POWER OUTAGE, YOU MUST REMOVE THE FILTER. ONCE POWER HAS BEEN RESTORED, RE-INSTALL THE FILTER AND COVER FOR NORMAL OPERATION