

# **CXT PRO RAILING INSTALLATION INSTRUCTIONS**

For Installations Using Aluminum and Glass **Balusters Sold Separately** 



Inner Rail

Upper Rail



### **Tools and Items Needed**

- Drill/power screwdriver Assorted drill bits
- Two clamps

bolts. etc.

- Hammer
- Miter or circular saw with fine-tooth carbide tip blade
- Construction adhesive
- Marked speed square • Carpenter's level
- Carpenter's pencil Adjustable wrench or socket wrench for
- Assorted fasteners (see instructions) Tape measure

Safety glasses/goggles

## For Each 6' or 8' On-center Railing Section You Will Need:

### One 6' or 8' Deckorators CXT Line or Stair Rail Kit that contains:

- 1 Upper rail
- 1 Lower rail

#### 2 - Inner rails

- Support block kit, that contains:
  - 2 4" Support blocks with pre-inserted connectors for 6'-3 for 8'
- 1 In-line or stair hardware kit that contains:
  - 4 In-line or stair brackets
  - 16 1" long countersunk screws
  - 4 1-1/2" long pan head screws
  - 8 2" long countersunk screws
  - 1 Drill bit
  - 1 Screw pack consisting of 30 screws
  - (use with Deckorators Baluster Connectors)
  - 1 Post Sleeve Bracket placement template

#### **Baluster options: (sold seperately)**

#### Classic, Estate, Twist or Ellipse baluster kits that each contain:

- 10 Aluminum balusters
- 15 Balusters needed per 6' on-center railing section-20 for 8'
- (Classic, Estate and Twist)
- 18 Balusters needed per 6' on-center railing section-24 for 8' (Ellipse)

#### Baluster connector or designer baluster connector kits that each contain:

- 20 Baluster connectors
- 1 Kit needed per 10 balusters

#### Glass baluster kits that each contain:

- 5 Glass balusters
- 20 Stainless steel screws
- 9 Balusters required per 6' on-center railing section-12 for 8'

#### Glass baluster connector kits that each contain:

- 2 Connectors
- 1 Kit needed per baluster

Use rail kit without pre-drilled holes with Glass baluster kits.

#### One 40" or 52" Post Sleeve Kit that contains:

1 - Post sleeve 1 - Post base trim

One Post Cap for each post sleeve (sold separately)







(1) - Upper rail (Colonial or Contemporary Style)

Post Can

(1) - Drill bit



(2) - Inner rails

(1) - Lower rail

(4) - In-line or stair brackets







(16) - 1" long

countersunk

screws

(2) - 4" Support blocks for 6' with pre-inserted connectors (3) - 4" Support blocks for 8' with pre-inserted connectors





(4) - 1-1/2" long pan head screws

(8) - 2" long countersunk screws

Scan code for more information and videos that will help you install Deckorators railing.



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#### **In-Line Railing Installation Instructions**

**Prior to construction, check with your local regulatory agency for special code requirements in your area.** Common railing heights are 36" and 42". Structural support should come from the continuation of deck support posts that extend up through the deck floor or from railing posts that are bolted to the inside of the rim or outer joists. Never span more than 8' on-center between railing posts. Install railing posts before deck boards are fastened to the joists.

Pre-drilling of all railing components is essential to successful installation. Do not over-tighten screws. Read instructions completely to get an understanding of how the product goes together and how each piece affects the other.

**Step 1** Determine the number of railing posts needed for your deck. Post spacing is 6' or 8' on-center. Example: A 12'x16' deck attached to a building with a 4' access opening on one side will require a total of eight posts (fig. 1).

**Step 2** Install rail posts prior to installing deck boards. Cedar or pressuretreated pine 4x4 railing posts provide the structural strength for the railing. The length of each post is determined by the total of the joist width (7-1/4") + decking thickness (1") + railing height (36" or 42") + spacing for post cap (1-1/4") = 45-1/2" or 51-1/2".

**Important Do not notch the 4x4 railing posts.** Notching will reduce the strength of the post and could result in railing collapse or failure (fig. 2a).

**Step 3** Position, plumb with a level, and clamp the rail post on the interior face of the joist. Plumb again. The 4x4 railing post should be bolted to the inside of the joists using two 1/2"x6" galvanized carriage bolts. Corner posts use a third carriage bolt inserted through the adjacent joist (fig. 2b).

**Step 4** Install decking. Notch deck boards to fit around the 4x4 railing posts. Allow 1/4" space between the deck boards and any permanent structure or post. Additional blocking may be necessary on the 4x4 for fastening deck boards.

**Step 5** Trim 4x4 post sleeves to length. If you plan to use a post cap, post sleeves should be a minimum of 1-1/2" longer than the railing height (fig. 3). Example: For a 36" high railing, trim post sleeve to a minimum of 37-1/2", or longer if desired; can be left longer if desired. Slide a trimmed post sleeve over each 4x4 railing post. Use shims as needed to create a snug fit. Slide a post base trim over each post sleeve.

**Step 6 Pre-drilled rails.** *Note: To ensure the outer balusters are equally spaced, the rail components require trimming at both ends. Ensure the holes are a minimum of 2-5/16" from post.* Using the lower pre-drilled rail as a guide, place it adjacent to the post sleeves and center the rail so the furthest pre-drilled holes for the balusters are equal distances from the post sleeves. Mark the gap between the posts on the lower rail and trim to fit. Note: Without pre-drilled rails, trim rail components first, then mark baluster placement on lower rail and upper inner rail, starting from the center of the rail. (Rails without pre-drilled holes are used with glass baluster infill or other unique infill configurations.)

**Step 7** Note: To ensure the balusters are installed plumb, the holes between the rail sections must all be aligned. Tip: Use a gauge pin or a 3/32" drill bit to ensure the holes are aligned. Using the trimmed lower rail as a guide, set one inner rail on the trimmed bottom rail and align the pre-drilled holes. Mark the cut lines on the inner rail with a pencil. Note: To allow for the thickness of the brackets, the inner rails should be 1/8" shorter than the outer rails with all holes equally spaced. Remove an additional 1/16" from the pencil mark on each end and trim the inner rail to length. Repeat for the second inner rail (fig. 4).





**Step 8** Assemble the lower inner rail and support block assembly. A support block is needed every 2' on-center. Check building codes for a maximum spacing between deck surface and bottom of rail (sweep). A 3" sweep is recommended, but can be more or less if codes allow (fig. 3). Trim support blocks to desired height and pre-drill 1/8" holes in the proper locations. Holes must be centered on the inner rail for support blocks to fit properly. Using the support block connectors, fasten support blocks to the underside of the inner rail.

**Step 9** Mark the height of the brackets on the inside of the post using the bracket placement template included in the kit. Another option is to use the inner rail as a guide. The top of the bracket should be even with the top of the inner rail assembly. Drill two 1/8" holes through the bracket holes shown on the template and through the post sleeve for both the upper and lower brackets. Remove the bracket placement template from the post sleeve and fasten the upper and lower brackets to the post using two 2" countersunk screws. *Tip: For best results, use a long drill bit or add an extension bit to the drill.* Repeat on the adjacent post. Set the inner rail in between the lower brackets and predrill a 1/8" hole at each bracket hole and into the inner rail. Fasten the rail to the brackets using 1" countersunk screws.

**Step 10** Set the lower rail on the lower inner rail between the posts. *Tip:* Set the drill to the lowest setting when installing baluster connectors and do not overdrive the screws. Using two 2-1/2" countersunk screws, set the two outermost baluster connectors in place. This will properly align all pre-drilled holes. Using the 1" screws included with the rail kit, remaining baluster connectors onto the lower rail assembly. The screws included with the Deckorators connectors are too long for use with the CXT railing system.

**Step 11** Determine the length of the balusters. Figure 3 illustrates how a 36" high railing might be sized. You'll need to account for a 3" sweep + 1-7/8" for the bottom railing + 2-1/8" inches for the top railing, a total of 7". So 36"-7"= 29" baluster height. If these are the dimensions that you are going to use, cut the balusters to 29" length using a cut-off or miter saw. Use 35" balusters for 42" railings. If you want to have your railing at a different height, use figure 3 as a planning tool to determine the height to cut the post sleeves and the balusters. *Note: If you are using 32" glass balusters, your overall railing height will be 39". Use a fixture to ensure a consistent length* (+/- 1/16"). Trim the balusters to the required length. Install balusters on each baluster connector. Gently tap the balusters with a rubber mallet to eliminate any gaps. Check for level end to end. *Tip: Wrap painters tape around the back side of both posts and place balusters against the tape. The tape will balance the balusters in place until the upper rails are installed. Remove tape when upper rail is in place.* 

**Step 12** Important: When using Deckorators Designer Baluster Connectors (both Estate and Classic), the upper inner rail must be inverted (fig. 5). Use an exterior adhesive on the underside of the Designer Baluster Connectors to prevent the balusters from spinning. Install the baluster connectors on the underside of the top inner rail (fig. 6). Set the rail on to the balusters, gently tapping the rail to remove any gaps. Attach the inner rail to the brackets by pre-drilling 1/8" holes at each bracket hole and into the inner rail. Fasten the rail to the bracket using 1" countersunk screws.

**Step 13** Measure the distance between the posts and trim the upper top rail to length and set on the assembly. Taking care not to drill all the way through the upper rail, use a 1/8" drill bit to pre-drill four 1-1/2"-deep holes, equally spaced, through the underside of the inner rail and into the underside of the upper rail. *Tip: Place a piece of tape 1-1/2" from the end of the drill bit. Do not drill past the tape.* Fasten cap rail in place using four 1-1/2" pan head screws.

**Step 14** Apply construction adhesive to the inside edges of the post caps and place over each post sleeve.







**Step 1** Cedar or pressure-treated pine 4x4 railing posts provide the structural strength for the railing. The length of each post is determined by the total of the stair stringer width (7-1/4") + tread thickness (1") + railing height (36" or 42") + spacing for post cap (1-1/4") = 45-1/2" or 51-1/2".

**Step 2** Position, plumb with a level, and clamp the rail post on the interior face of the stair stringer. Plumb again. The 4x4 railing post should be bolted to the inside of the stair stringer using two 1/2" x 6" galvanized carriage bolts. Corner posts use a third carriage bolt inserted through the adjacent joist. Ground-level posts should be set in concrete.

**Step 3** Complete stair tread installation prior to installing post sleeves. Trim 4x4 post sleeves to length. Post sleeves should be a minimum of 1-1/2" longer than the railing height to accommodate a post cap. Slide a trimmed post sleeve over each 4x4 railing post. Use shims as needed to create a snug fit. Slide a post base trim over each post sleeve.

**Step 4** Note: The rails are pre-drilled. To ensure the outer balusters are equally spaced, the rail components require trimming at both ends. Using the lower pre-drilled rail as a guide, place it adjacent the post sleeves and center the rail so the furthest pre-drilled holes for the balusters are equal distances from the post sleeves. Using the posts as a guide, mark the angle for the beveled cut vertically through the rail section. Mark the gap between the posts onto the rail and trim to fit.

**Step 5** Note: To ensure the balusters are installed plumb, the holes between the rail sections must all be aligned. Tip: Use a gauge pin or a 3/32" drill bit to ensure the holes are aligned. Using the trimmed lower rail as a guide, set the upper inner rail on top of the trimmed lower rail and align the pre-drilled holes. Mark the cut lines on the inner rail with a pencil. Note: To allow for the thickness of the brackets, the inner rails should be 1/8" shorter than the lower rails with all holes equally spaced. Remove an additional 1/16" from the pencil mark on each end and trim the inner rail to length. Repeat for the second inner rail (fig. 7).

**Step 6** Assemble the lower inner rail and support block assembly. Position the bottom rail between the posts. Check building code requirements for maximum spacing on a staircase, typically less than 6". A 6" ball cannot pass through the triangle formed by the bottom rail, tread and riser (fig. 8). A support block is needed every 2' on-center. Trim support blocks to desired height and pre-drill 1/8" holes in the proper location. Holes must be centered on the inner rail for support blocks to fit properly. Using the support block connectors, fasten support blocks to the underside of the inner rail.

**Step 7** Mark the height of the brackets on the inside of the post using the bracket placement template included in the kit. Another option is to use the inner rail as a guide. The top of the bracket should be even with the top of the inner rail assembly. Drill two 1/8" holes through the bracket holes shown on the template and through the post sleeve, for both the upper and lower brackets. Remove the bracket placement template from the post sleeve and fasten the upper and lower brackets to the post using two 2" countersunk screws.

*Tip: For best results, use a long drill bit or add an extension bit to the drill.* Repeat on the adjacent post. Set the inner rail in place and pre-drill eight 1/8" holes at each bracket hole and into the inner rail. Fasten the rail to the bracket using eight 1" long countersunk screws.

**Step 8** Set the lower rail on the lower inner rail between the posts. Using two 2-1/2" countersunk screws, set the two outermost connectors. For Deckorators aluminum or glass balusters, use the appropriate stair adaptor (sold separately) with the proper baluster connector (sold separately). Using the 1" screws included with the rail kit, install the remaining baluster connectors onto the lower rail assembly.





**Step 9** Determine the length of the balusters. Figure 3 illustrates how a 36" high railing might be sized. Use figure 3 as a planning tool to determine the height to cut the post sleeves and the balusters. *Note: Use a fixture to ensure a consistent length* (+/- 1/16"). Install balusters on each connector. Gently tap the balusters with a rubber mallet to eliminate any gaps. Check for level end to end. *Tip: Wrap painters tape around the back side of both posts and place balusters against the tape. The tape will balance the balusters in place until the upper rails are installed. Remove tape when upper rail is in place.* 

**Step 10** Important: When using Deckorators Designer Baluster Connectors (both Estate and Classic) in conjunction with the stair adaptors, the upper inner rail must be inverted (figure 5). Use an exterior adhesive on the underside of the Designer Baluster Connectors to prevent the balusters from spinning. Install the remaining baluster connectors and stair adaptors (if applicable) on the underside of the upper inner rail. Set the rail onto the balusters, gently tapping the rail to remove any gaps. Attach the upper inner rail to the brackets by pre-drilling 1/8" holes at each bracket hole and into the inner rail. Fasten the rail to the bracket using 1" countersunk screws.

**Step 11** Measure the distance between the posts and, trim the upper outer rail to length, and set on the assembly. *Important: Taking care not to drill all the way through the upper rail, use a 1/8" drill bit to pre-drill four 1/2" deep holes, equally spaced, through the underside of the inner rail and into the underside of the upper rail. Tip: Place a piece of tape 1-1/2" from the end of the drill bit. Do not drill past the tape. Fasten cap rail in place using four 1-1/2" pan head screws.* 

**Step 12** Apply construction adhesive to the inside edges of the post caps and place over each post sleeve.

Note: Touch-up paint is available to repair any chips or blemishes that occur during assembly and installation. Contact a Deckorators customer service agent at 800-332-5724 for availability.

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