

Bending Cheat Sheet



Stub up -Deduct Figures-

Size of Conduit	Deduct for 90° bend
1/2"	5"
3/4"	6"
1"	8"

Mark to use:



Offset Bend -Multiplier and pipe shrinkage-

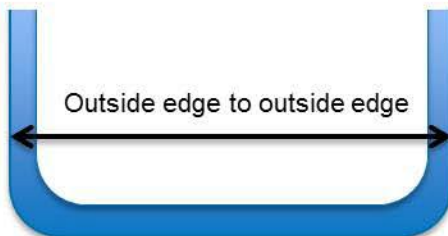
FORMULA AND CONSTANT MULTIPLIER FOR DETERMINING DISTANCE BETWEEN BENDS WHEN BENDING OFFSETS		
FORMULA		
ANGLE OF BENDS	OFFSET x CONSTANT DEPTH MULTIPLIER	DISTANCE BETWEEN BENDS
22 1/2° x 22 1/2°	2.6	3/16" PER INCH
30° x 30°	2.0	1/4" PER INCH
45° x 45°	1.5	3/8" PER INCH
60° x 60°	1.2	1/2" PER INCH

Mark to use:

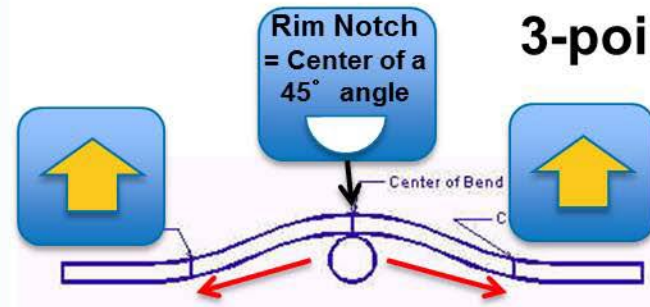


Back to Back Bend

Mark to use:



3-point Saddle



Rise of object x 2.5 = Distance from center mark to outside marks