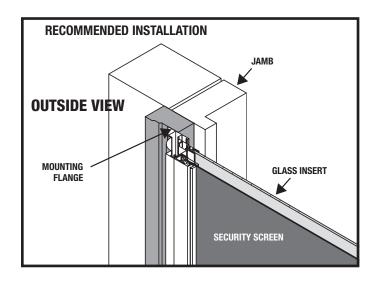
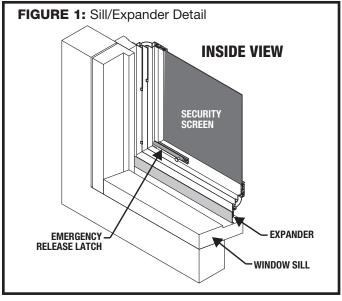
SecurePro Security Screen INSTALLATION GUIDE





- **1.** Slide the expander onto the bottom of the window unit (Figure 1). (The emergency release feature is located on the lower sash).
- **2.** Position the screen over the opening to check for a proper fit.
- **3.** Predrill using a 1/8" drill bit, and temporarily secure the top corners of the screen with two Phillips head installation screws (Figure 2).
- **4.** Adjust the expander so that it makes even contact across the bottom of the existing window sill.
- **5.** Predrill and install the remaining Phillips head installation screws.
- **6.** Ensure that the screen panel has clearance to swing out freely by operating the emergency release feature.
- **7.** Remove one Phillips head screw from each corner and replace with one-way slotted security screws, using a flathead screwdriver (Figure 3).
- **8.** To improve weather protection, caulk the head and jamb mounting flanges. To allow for proper drainage, do NOT caulk the sill (Figure 4).

