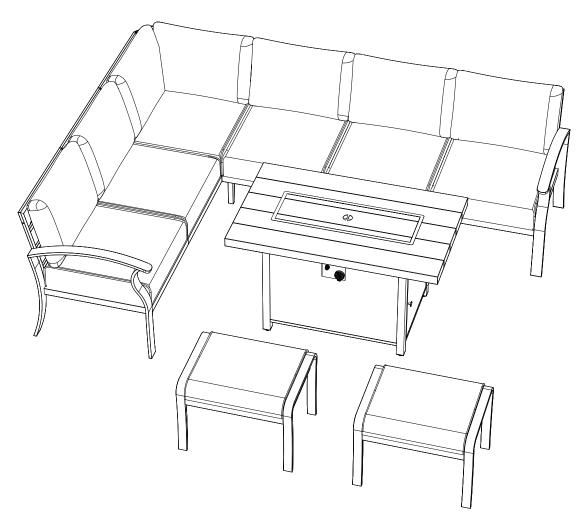
Aluminum Outdoor Corner Sofa 4-piece Set

If you have any questions about the outdoor combination sofa, please feel free to contact us.

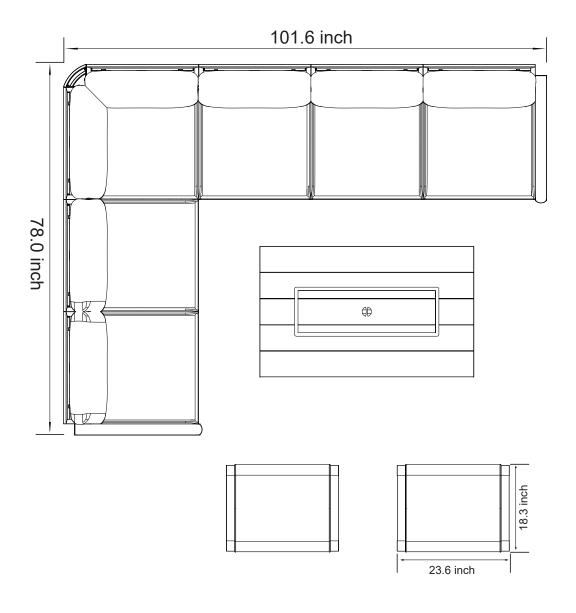
Customer Service Email: Service@alaulm.com

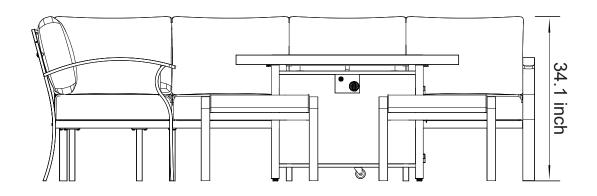


06AluDASF23-CS

IMPORTANT PLEASE READ BEFORE YOU COMMENCE ASSEMBLY

Follow the guidelines in this user guide to ensure correct assembly and care for this product.





Catalog

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Before You Begin

Assembly Instructions:

Instructions are supplied in this manual and contain all appropriate information for your building model.

Review all instructions before you begin and during assembly, follow the step sequence carefully for correct results.

Parts and Parts List:

Check to be sure that you have all the necessary parts for building.

Separate contents of the carton by the part number while reviewing parts list.

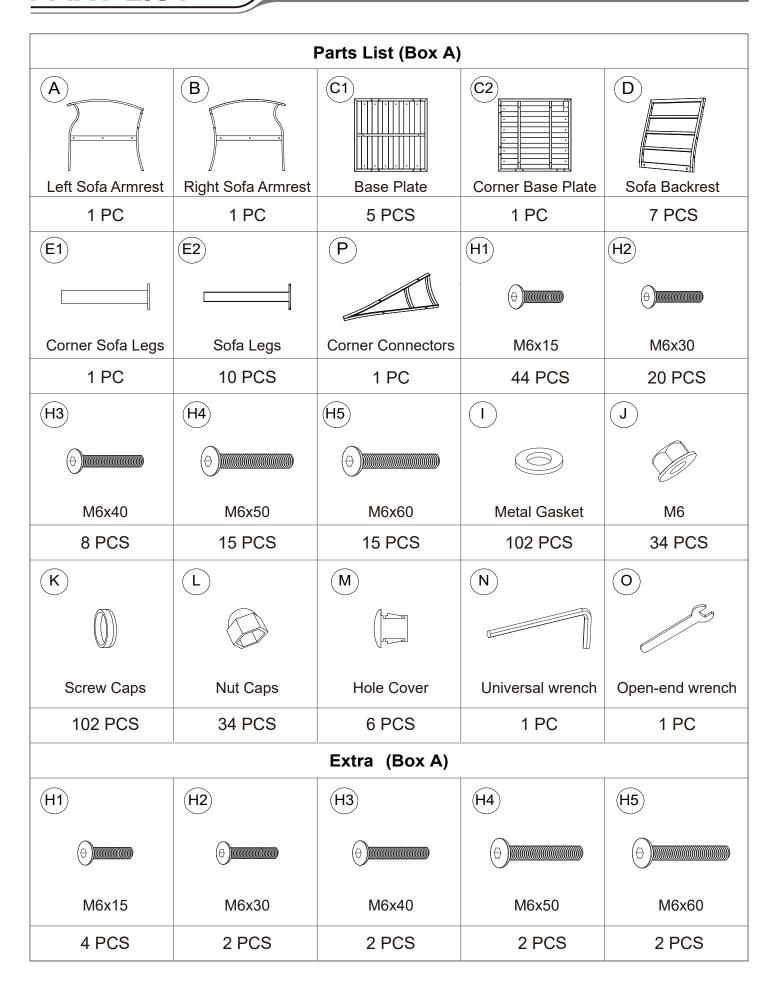
Familiarize yourself with the hardware and fasteners for easier use during construction.

The first few steps show how to join related parts which is to obtain larger sub-assemblies be used later.

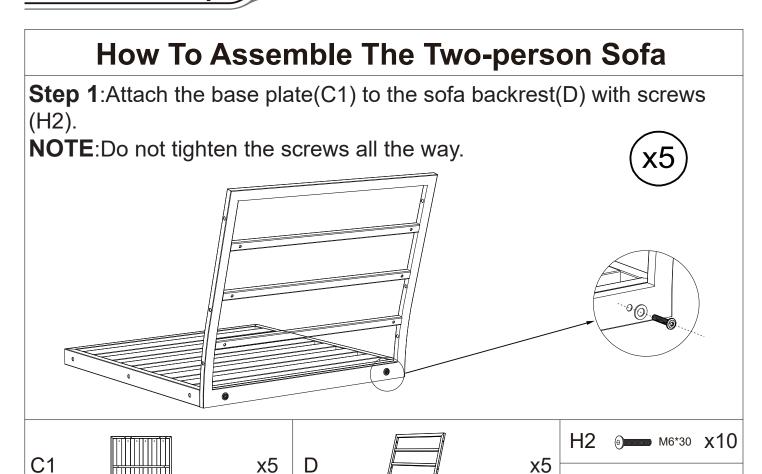
All parts are packaged within the carton.

Note that extra fasteners have been supplied for your convenience.

PART LIST

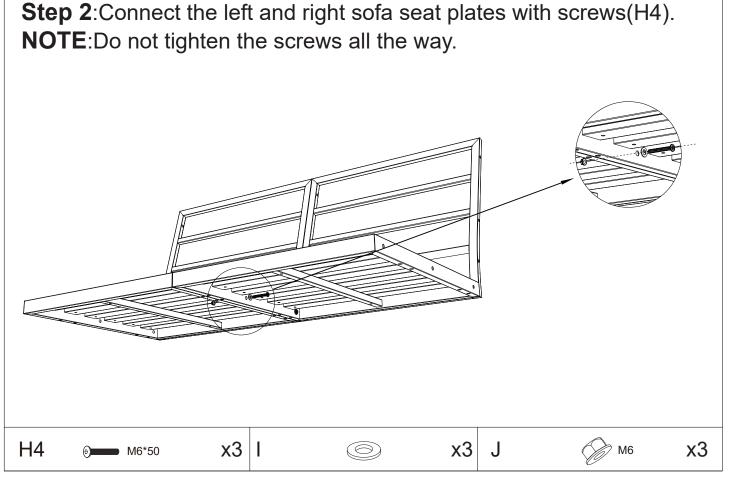


Extra (Box A)							
	J	K	L	M			
Metal Gasket	M6	Screw Caps	Nut Caps	Hole Cover			
4 PCS	2 PCS	4 PCS	2 PCS	1 PC			
Parts List (Box B)							
Cushions	Pillows						
6 PCS	7 PCS						
		Parts List (Box C)	_				
Q Legs	R	Cushions	H6 ⊕ M6x25	Metal Gasket			
4 PCS	2 PCS	2 PCS	16 PCS	16 PCS			
Screw Caps	N Universal wrench						
16 PCS	1 PC						
Extra (Box C)							
(H6)		(K)					
M6x25	Metal Gasket	Screw Caps					
1 PC	1 PC	1 PC					



I

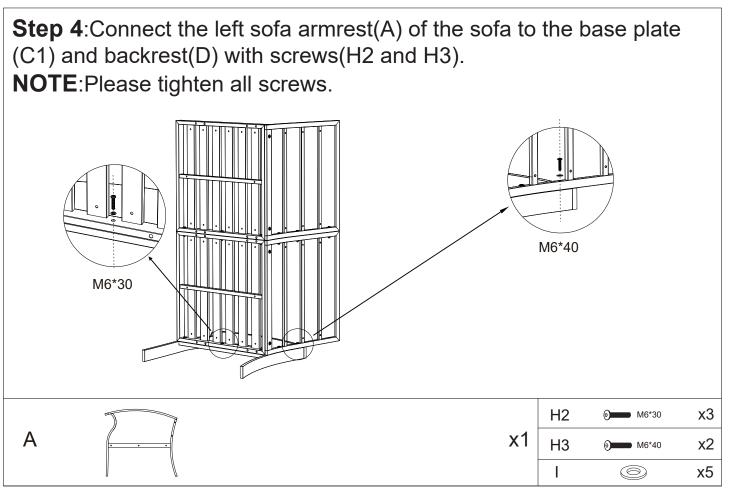
x10



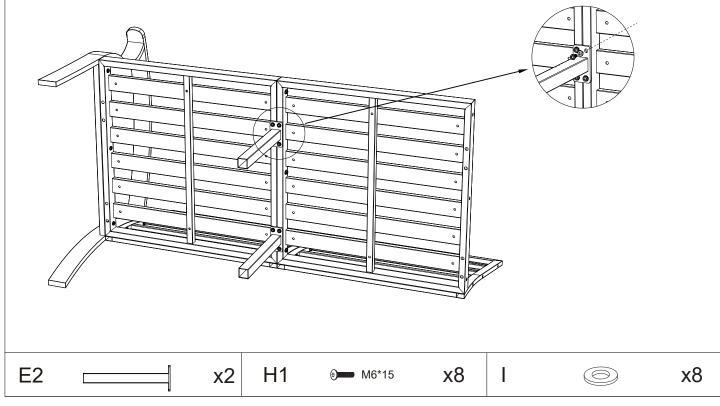
Step 3:Connect the left and right sofa backrests with screws(H5).

NOTE:Do not tighten the screws all the way.

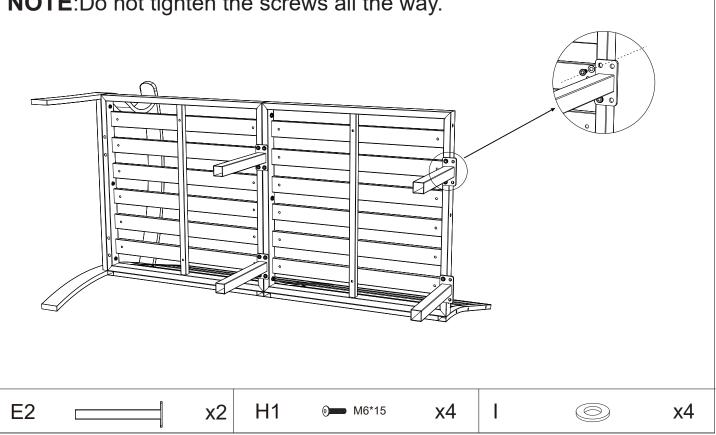
H5 • M6'60 X3 | X3 J M6 X3



Step 5:Attach the sofa legs(E2) to the base plate(C1) with screws(H1). **NOTE**:Please tighten all screws.

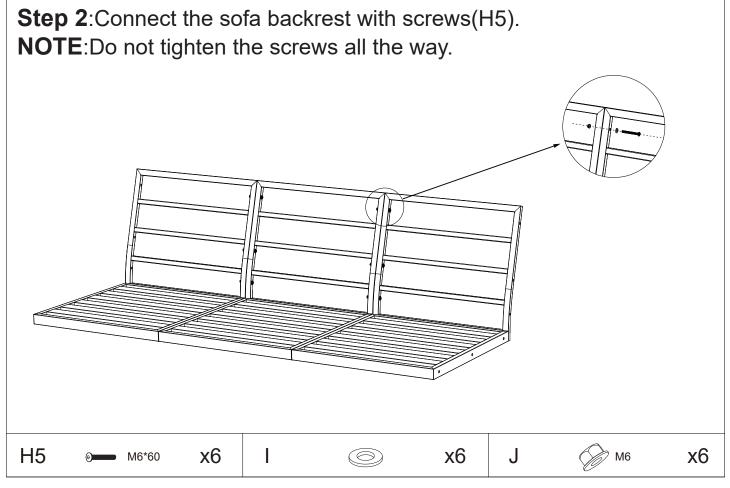


Step 6:Attach the sofa legs(E2) to the base plate(C1) with screws(H1). **NOTE**:Do not tighten the screws all the way.

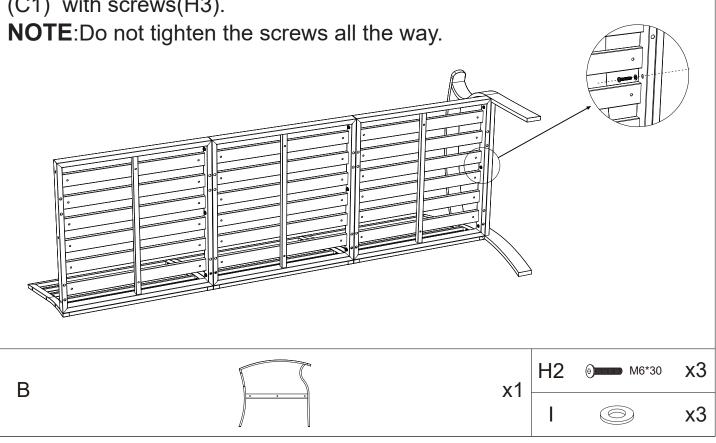


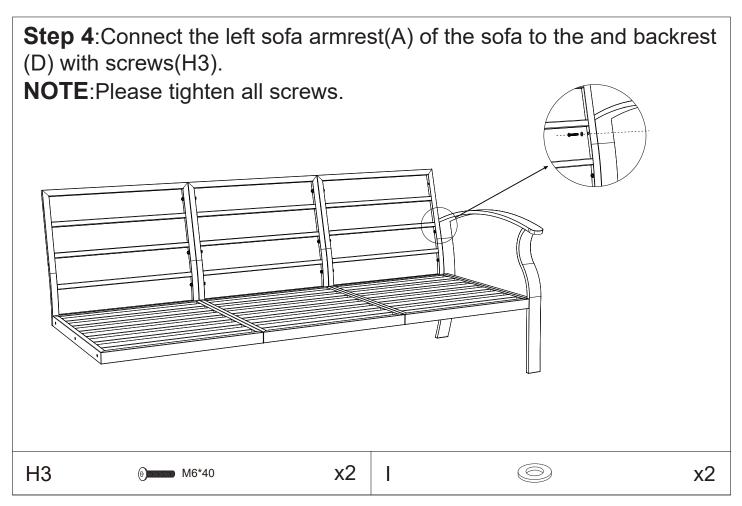
M6*50

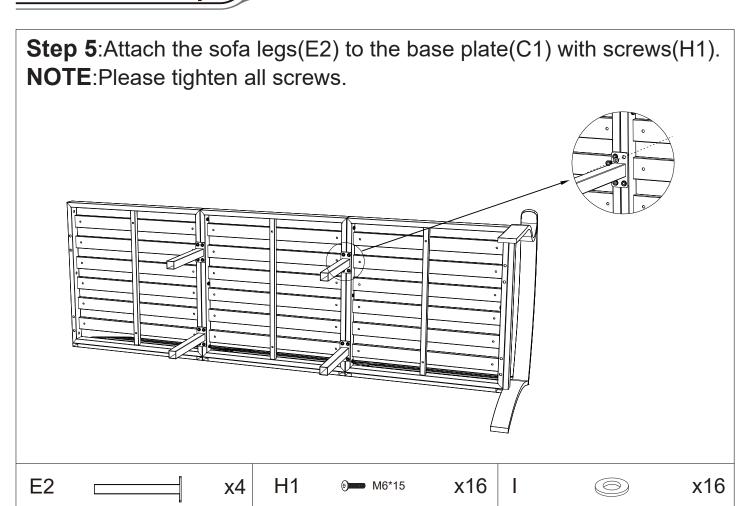
How To Assemble The Three-person Sofa Step 1:Connect the sofa seat plates with screws(H4). NOTE: Do not tighten the screws all the way. J H4 I x6 **x6 x6**

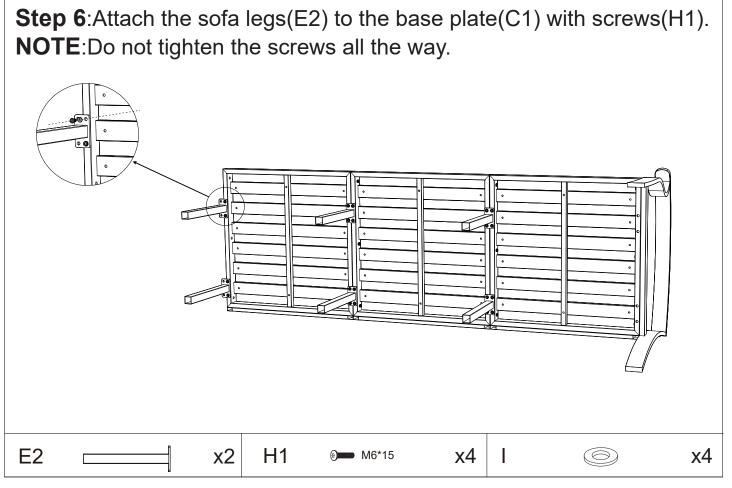


Step 3:Connect the right sofa armrest(B) of the sofa to the base plate (C1) with screws(H3).





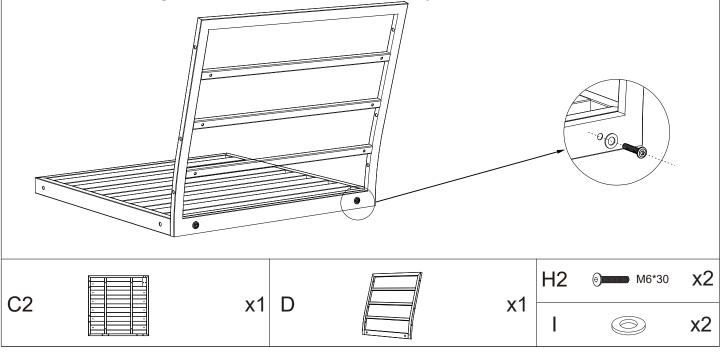




How To Assemble The Corner Seat

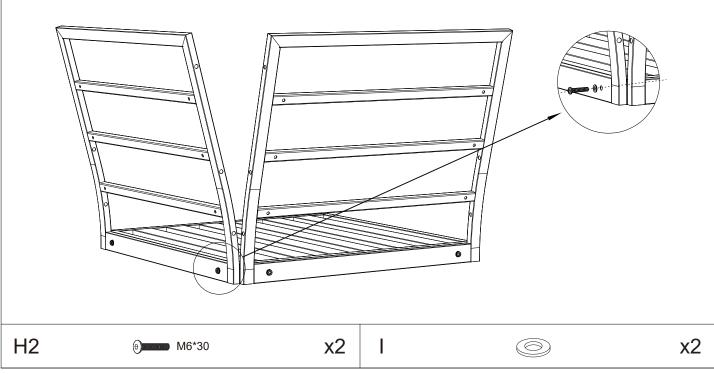
Step 1:Attach the corner base plate(C2) to the sofa backrest(D) with screws(H2).

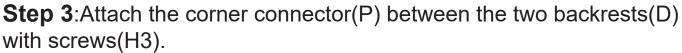
NOTE:Do not tighten the screws all the way.

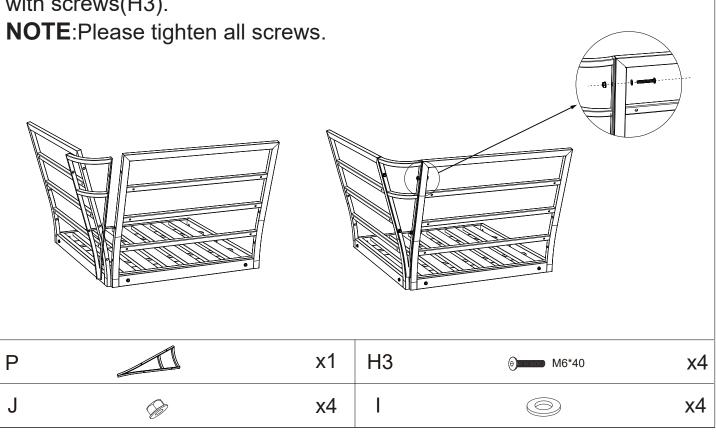


Step 2:Attach the corner base plate (C2) to the other sofa backrest (D) with screws (H2).

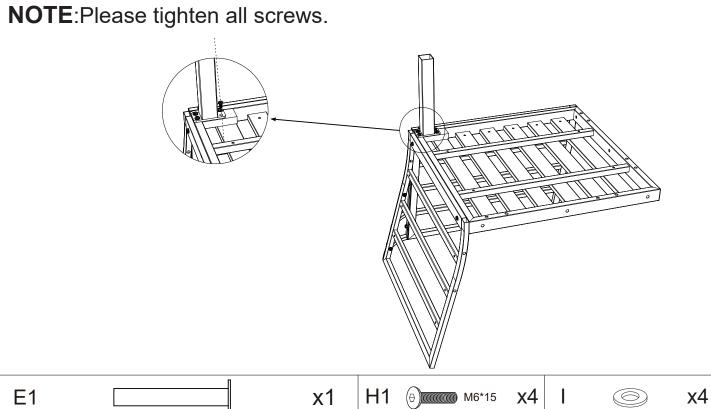
NOTE:Do not tighten the screws all the way.





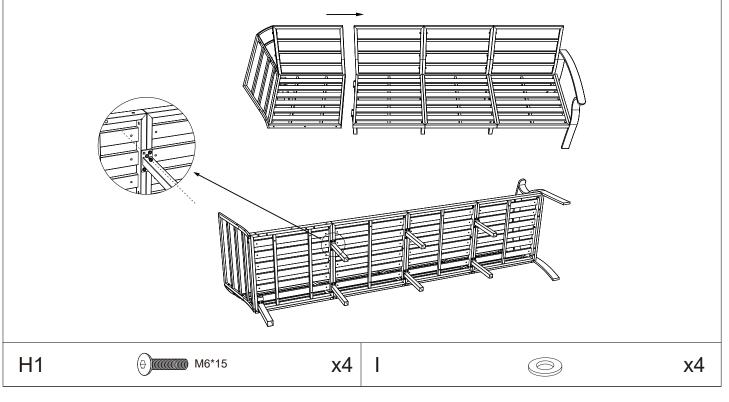


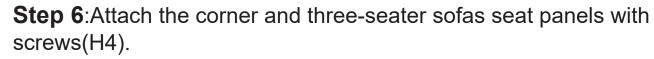
Step 4: Attach the corner sofa legs(E1) to the corner sofa base(C2) with screws(H1).



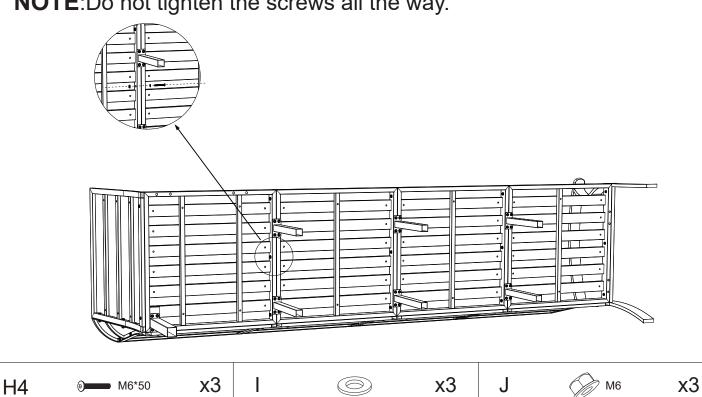
Step 5: Attach the corner and three-seater sofas together and fix the sofa legs with screws(H1).

NOTE:Do not tighten the screws all the way.



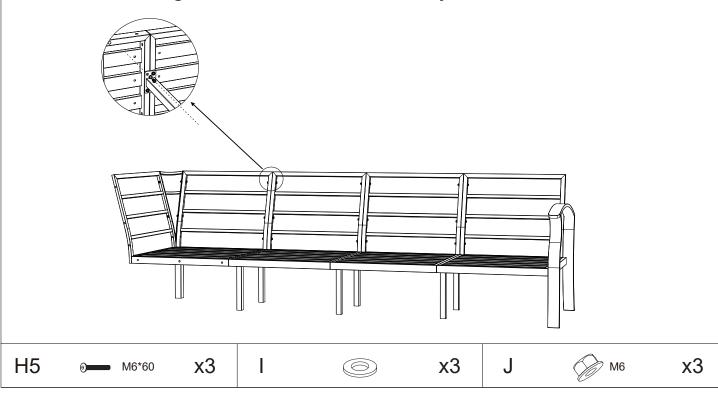


NOTE:Do not tighten the screws all the way.



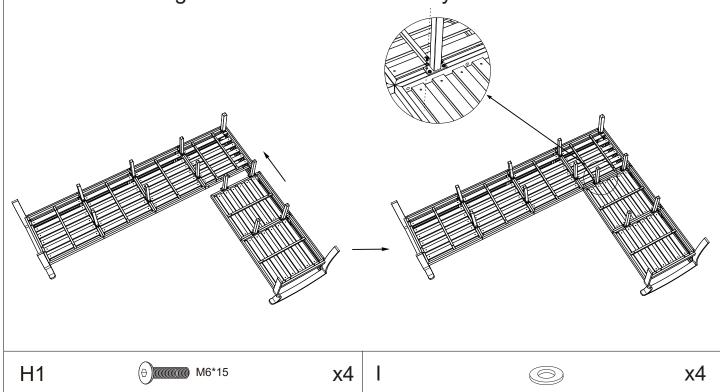
Step 7:Attach the backrests of the corner and three-seater sofas with screws(H5).

NOTE:Do not tighten the screws all the way.



Step 8:Attach the corner and two-seater sofas together and fix the sofa legs with screws(H1).

NOTE:Do not tighten the screws all the way.



H4

Step 9:Attach the two-person and corner seat panels together with screws(H4).

NOTE:Do not tighten the screws all the way.

x3

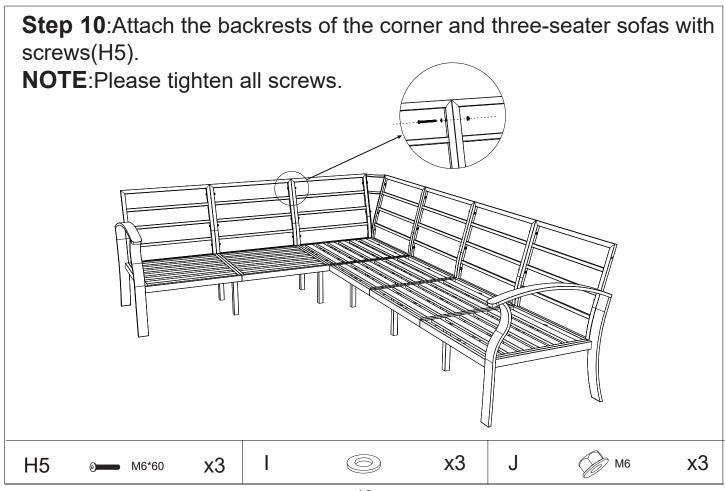
■ M6*50

I

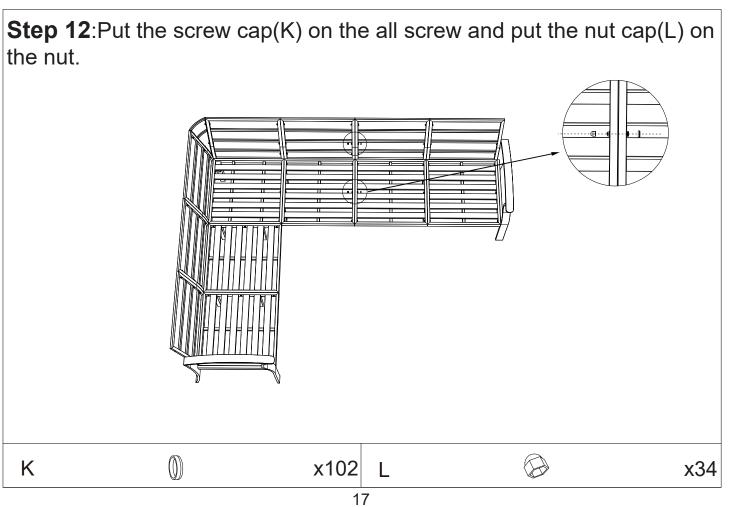
J

x3

х3



Step 11:Insert the hole cover(M) into the free screw hole above the backrest. M **x6**

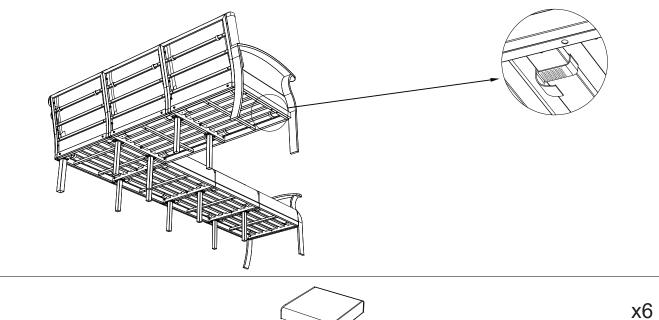


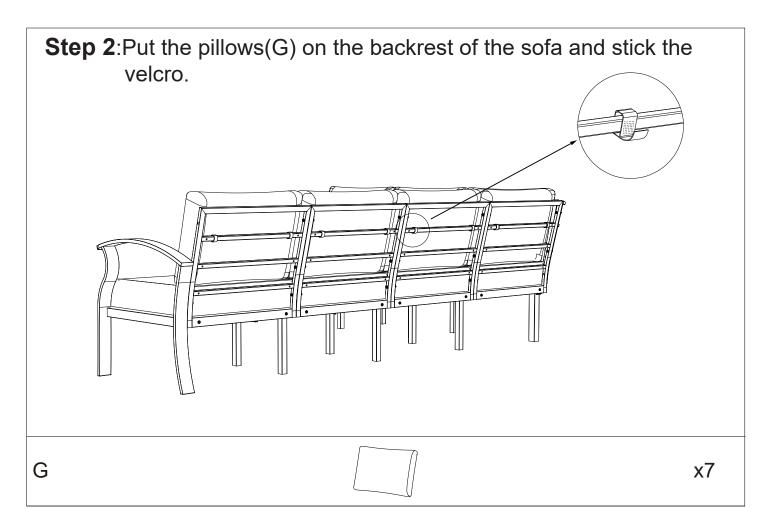
F

How To Use The Seat Cushions And Pillows

Step 1:Put the seat cushions(F) on the seat plate, stick the velcro under the seat cushions.

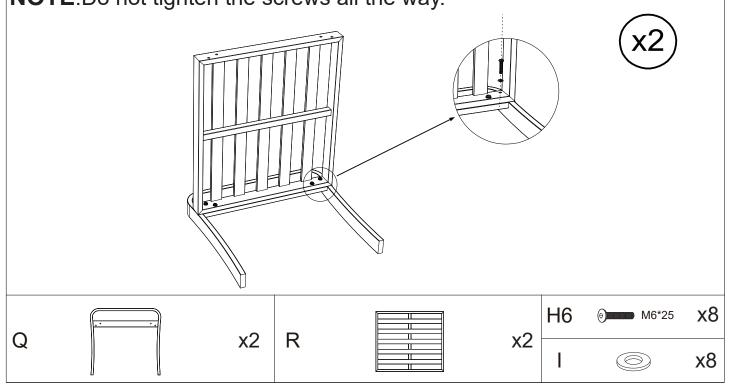
NOTE:Pay attention to the front and rear placement of the seat cushions.

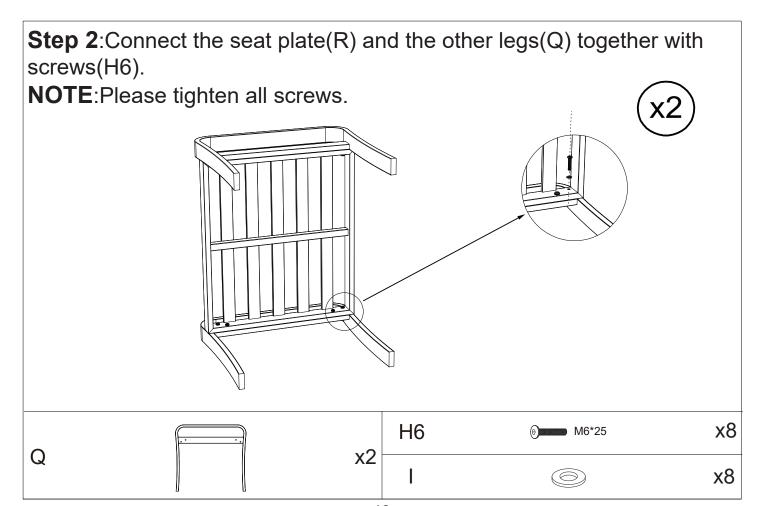


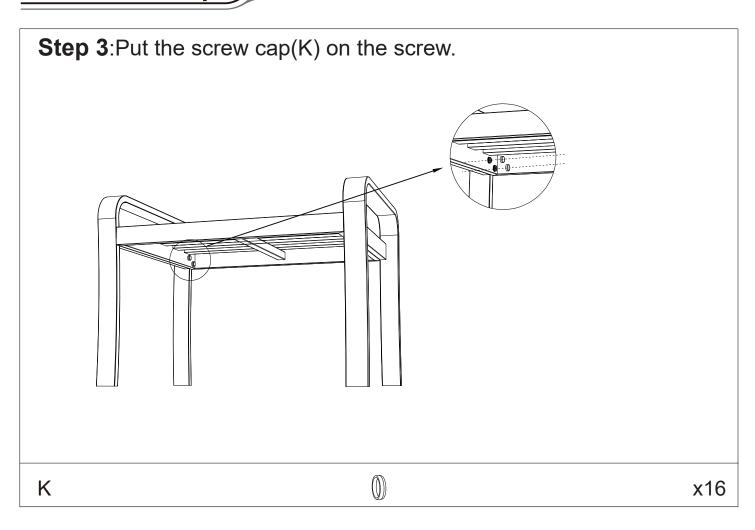


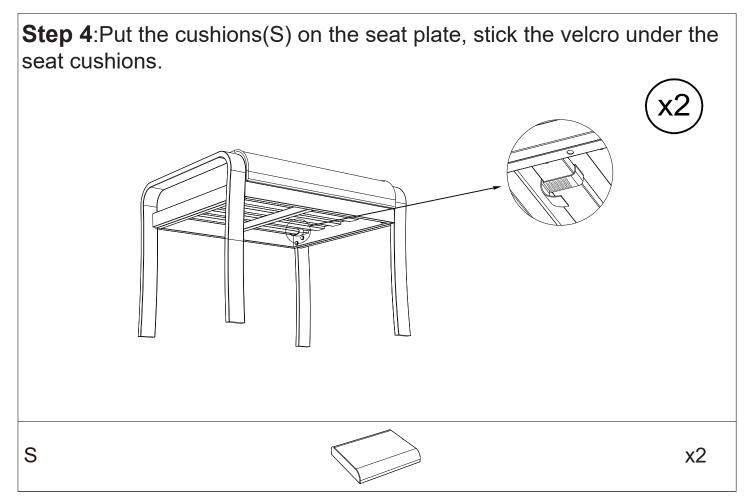
How to Assemble The Footrest

Step 1:Connect the seat plate(R) and legs(Q) together with screws(H6). **NOTE**:Do not tighten the screws all the way.









Cushion Manual



7pcs white foam for seat cushion 7pcs PP cotton filler for back cushion



7pcs back cushion covers



7pcs seat cushion covers



Open cushion filler packing



Put the cushion filler inside the cover



Back Cushion



Open seat cushion white foam packing



Put the white foam inside the cover



Seat Cushion





7pcs back cushions



7pcs seat cushions

Please Note:

Because the cushion and pillow infilling is vacuum packed, So after you open the bag and put them into the covers, The springback of the PP cotton of pillow need some more time than the white foam cushion, usually need 3-4days. It can make the time shorter if slapping the pillows with the palm or other flat object.



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