



INSTALLATION INSTRUCTIONS

36" x 72" Black Steel Panels for Indoor and Outdoor Use

Suitable for pro builders and DIY crafters. Installation requires 2 people.

*Illustrations not to scale.
Black posts rendered in gray.*

PLEASE READ BEFORE YOU BEGIN: We recommend following best building practices for installing OUTDECO USA panels in accordance with their intended purpose. Examples shown in this document are installation suggestions. Adjust installation configurations to meet your specific project requirements. If in doubt, consult a professional. We recommend checking with proper authorities about building codes/standards that may apply to your project.

OUTDECO 36" x 72" Black Steel Panels have a **15-Year Limited Warranty** for material integrity when installed per these instructions. Installers assume responsibility for the installation.

IMPORTANT: Read ALL instructions thoroughly before starting.

Installation Options

- **OUTDECO 36" x 72" Black Steel Panels** are engineered to be installed on **OUTDECO Posts**.*
- Slots on all four sides of panels align with pre-drilled holes on all sizes of **OUTDECO Steel Posts***. The slots allow vertical adjustment of up to 1" to level panels on uneven surfaces.
- Panels can be installed vertically (Figs. 1-3, 6-7) or horizontally (Figs. 4 & 5) on **OUTDECO 75" Surface-Mount Posts*** (ODP75) (Figs. 1, 3-4) or **96" In-Ground Posts*** (ODP96) (Fig. 2).
- One panel installed horizontally (Fig. 5) on **OUTDECO 52" Surface-Mount Posts*** (ODP55) creates a pony wall.
- Panels can also be installed on 4" x 4" timber posts (Fig. 6) or hung directly on a wall or fence (Fig. 7).

*OUTDECO Steel Posts shown below are sold separately. Surface-Mount: 75" (ODP75) and 52" (ODP55); In-Ground (set in cement): 96" (ODP96)

WHAT'S IN THE BOX



1 - 36" x 72"
Black Steel Panel



6 - Panel Screws
#8 x 1" Phillips

NOTE: Posts include Screws for masonry and wood, Post Caps, and Post Hole Plugs. Find hardware & instructions inside the post.

WHAT YOU'LL NEED



Long Level
(Recommend magnetic type)



Impact Driver
w/Phillips Bit



3"H Support
Blocks



Work
Gloves

Configuration & Mounting Examples

Fig. 1



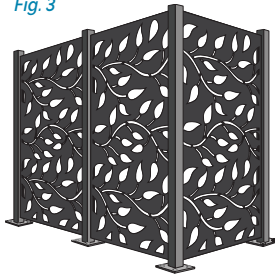
Vertical on 75"
Surface-Mount Posts

Fig. 2



Linear Installation on
96" In-Ground Posts

Fig. 3



Corner Installation on 75"
Surface-Mount Posts

Fig. 4



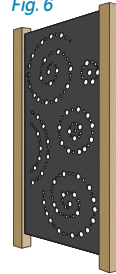
Horizontal on 75"
Surface-Mount Posts

Fig. 5



Pony Wall on 52"
Surface-Mount Posts

Fig. 6



On 4" x 4" x 75"H
Timber Posts

Fig. 7



Wall or Fence
Direct-Mount

Pattern Orientation

Panels can be rotated 180° to create unique designs.

NOTE: Our Orbit panels are not shown as the pattern is uniform.

CAUTION: Pattern edges can be sharp! Wear gloves.

Galaxy



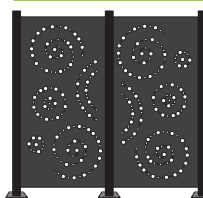
Leaf



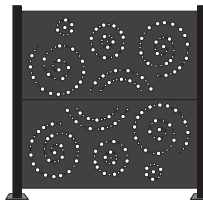
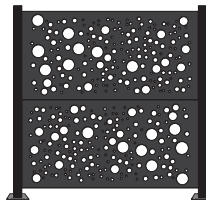
Rainforest



Spiral



Tangle



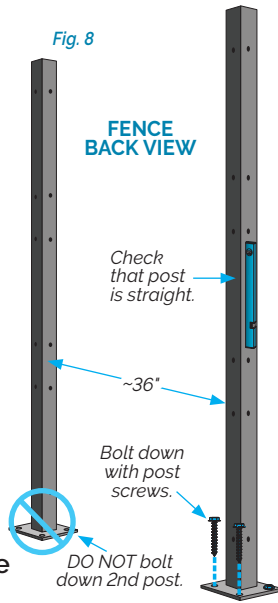
See all Steel Panels at:
outdecousa.com

Vertical Panel on 75" Surface-Mount Posts

CAUTION: Pattern edges can be sharp! Wear gloves.

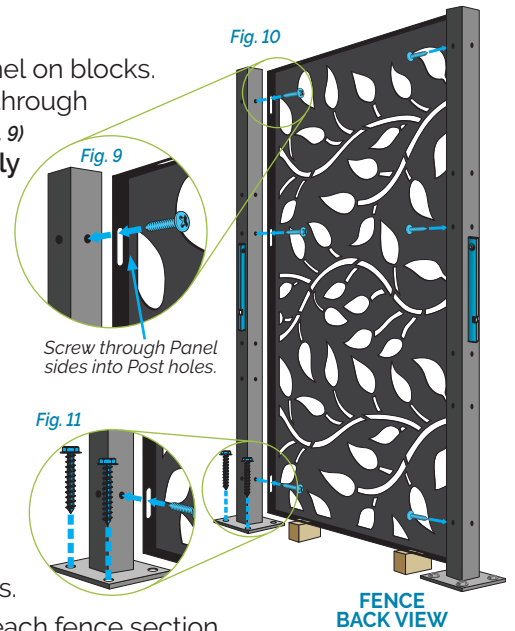
1. Install 1st Post

- Insert Post Caps* on top of posts.
- Posts are drilled on 3 sides. **Position the un-drilled side as the front of your fence.**
- Install **1st Post only** to concrete or wood surface. Check that Post is straight and bolt down with the 4 Post Screws* (Fig. 8).
- Position 2nd Post the approx. width of your Panel from 1st post. **Do not attach to surface until Panel is attached.**
- For **96" In-Ground Posts**, see Post instructions.



2. Install Panel

- With a helper, rest panel on blocks. **Loosely** drive screws through panel's upper slots (Fig. 9) into both posts. **Loosely** add screws through other slots (Fig. 10).
- Adjust panel vertically until level.
- Hand-tighten screws securely. **Do not overtighten.**



3. Install 2nd Post

- Check that 2nd post is level. Bolt down post (Fig. 11) and remove support blocks.
- Repeat Steps 1 - 3 for each fence section.

NOTE: Posts include Screws for masonry and wood, Post Caps, and Post Hole Plugs. Find hardware & instructions inside the post. Posts are sold separately.

Horizontal Panels on 75" & 52" Surface-Mount Posts

1. Install 1st Post

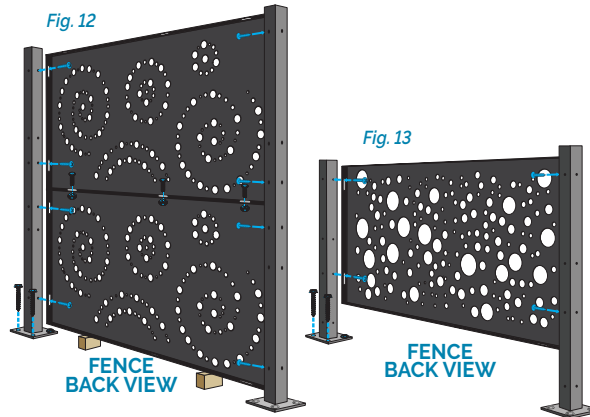
- Install per **Step 1** above (Fig. 8).

2. Install Panels

- Attach lower panel (Figs. 9 & 12) or single panel (Figs. 9 & 13) per **Step 2** above. Repeat for upper panel (Fig. 12).

3. Install 2nd Post

- Install per **Step 3** above (Fig. 11).



Panel Finish

- Galvanized steel panels are powder-coated for weather protection. Handle with care during installation to prevent scratches, dings, and marks. Do not set face-down on rough surfaces.
- Panels can be primed and repainted using exterior metal finishes to match any design aesthetic. Consult a paint store or other painting professional for best practices.
- Finish-related issues are not covered by warranty if panels are repainted or otherwise altered. Installer assumes all responsibility for finish changes.

Panel on Timber Posts

1. Install 1st Post

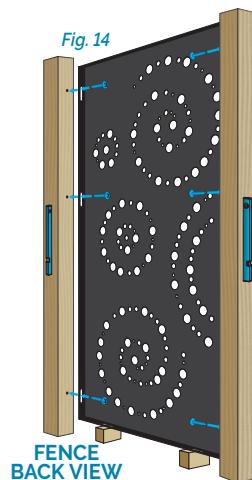
- Install **1st timber post** using your chosen method of installation. Position 2nd post as described above (Fig. 8), but **do not install.**

2. Install Panel

- Pre-drill timber posts aligning holes with panel slots and install panel per **Step 2** above (Figs. 9 & 14).

3. Install 2nd Post

- Install per **Step 3** above (Fig. 11) using your desired installation method.



Panel on Wall or Fence

1. Install Hardware

- Panels weigh approx. 30 lbs. Use heavy-duty hanging hardware, such as masonry lag bolts or lag L-hooks. Space them to align with panel's top slots. Anchor securely.

2. Install Panel

- Hang top edge of panel on hardware (Fig. 15).

