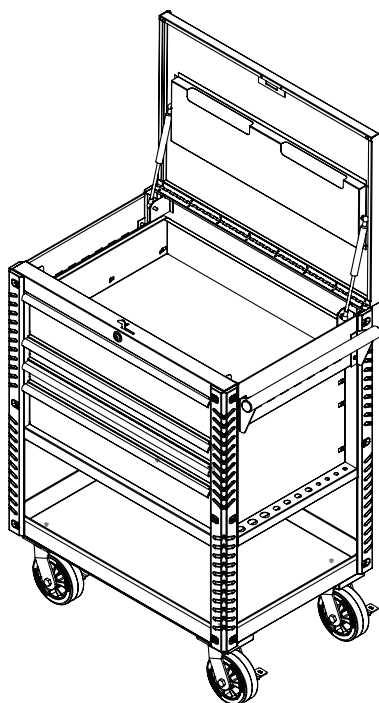




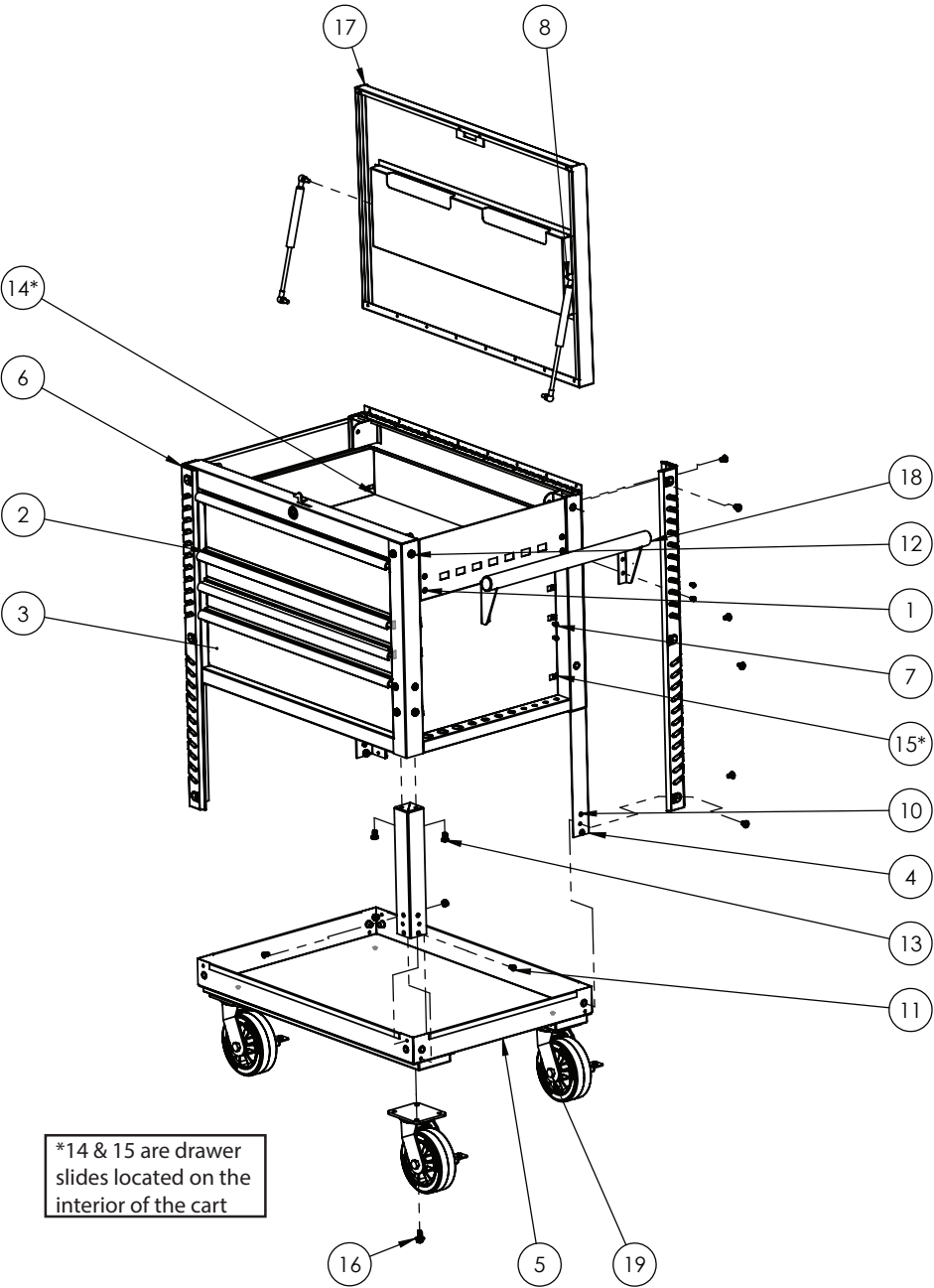
Painted Steel Tool Cart



Model: EX3304TC
33" 4 Drawer Deluxe Tool Cart
with Bumpers

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Parts View - Model EX3304TC with Bumpers



Parts List - Model EX3304TC

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3304-00 (V2)	BODY WELDMENT	1
2	DR1-3304 V2	DRAWER 1	2
3	DR2-3304 V2	DRAWER 2	2
4	3304-29 V2	POST	4
5	3304-26 V2	BTM TRAY ASSEMBLY	1
6	Z-TCBUMPER (TRIMMED)	CORNER BUMPER	4
7	Z-SCM6-12MM	M6-1.0X12 SOCKET HEAD SCREW	4
8	GAS STRUT(300)	300mm FULLY EXTENDED	2
9	3304-30	LOCK COVER (NOT SHOWN)	1
10	Z-M8 NUT (SPUR WASHER)	M8 NUT W/ SPUR WASHER	8
11	Z-M8X14FHS	M8 X 14mm FLAT HD SC.	8
12	M8-1.25-14MS	M8-1.25 X 14 MACHINE SCREW	24
13	Z-M8X16MS(WASHER)	M8 X 16mm SCREW W/ WASHER	8
14	SW-100LB-1969A	100 LB OUTER SLIDE-LH	4
15		100 LB OUTER SLIDE-RH	4
16	Z-BTM8	M8-1.25 X 20 BOLT WITH WASHERS	16
17	3304-20 V2	LID ASSY-3204	1
18	Z-HNDL3304TC	PUSH HANDLE-3304TC	1
19	Z-CA6SB(CR)	6X2 CHROME WHEEL CASTER, SB	4



Replacement keys may be ordered using the code that appears on the face of the lock.

To order replacement parts, have the part number, tool box color and quantity ready. If under warranty, the serial number is REQUIRED to get replacement parts.

Not all parts are available under warranty and may be purchased separately.

Tool Cart Assembly

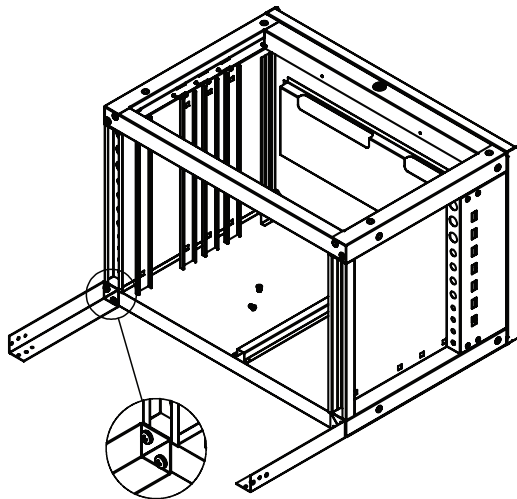
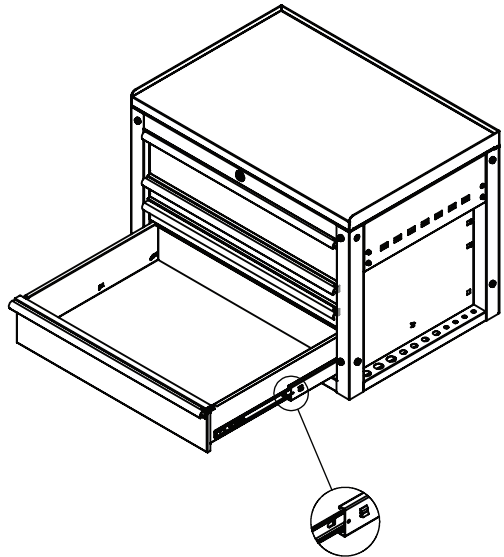
Remove Drawers

Remove all drawers before installing the posts.

a. Pull out the drawer so that it is almost fully extended. Pull up on the black release lever on one side while pushing down on the release lever on the other side of the drawer.

b. While holding the levers in the release positions, pull the drawer out until it is fully released from the drawer slides.

c. **LOCK TOOL CART LID!**



Post Installation

a. **MAKE SURE TOOL CART LID IS LOCKED!**

Place a soft mat or blanket on the ground and carefully lay the shell of the tool cart on its back.

Tool cart is heavy and may require 2 adults to lay down.

b. Position the post over the holes in the bottom corner of the unit. Attach using M8 x 16 Phillips head screws with built-in washer (Part #13). Repeat procedure with remaining posts.

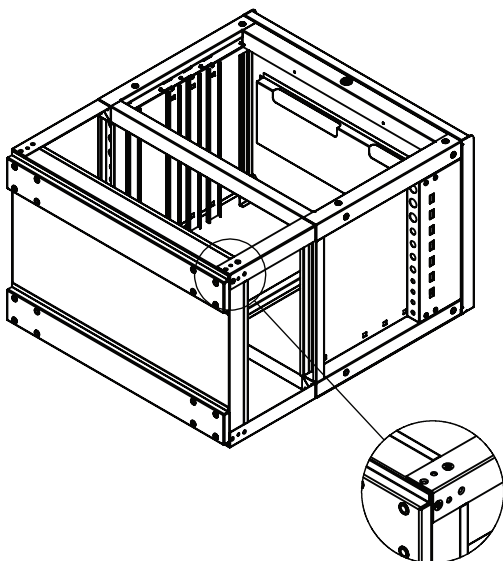
c. Securely tighten all screws.

Bottom Tray Installation

Tray is heavy and may require 2 adults to install.

a. After installing the four (4) posts, attach the bottom tray. Align the holes of the four corners of the bottom tray with the holes located on the bottom of the posts as shown right.

b. Use two (2) flat head M8 x 14mm Flat Head Phillips Screws and M8 Nut with Spur Washers (Part # 10 & 11) for each corner to attach bottom tray. Tighten all screws securely.



Caster Installation

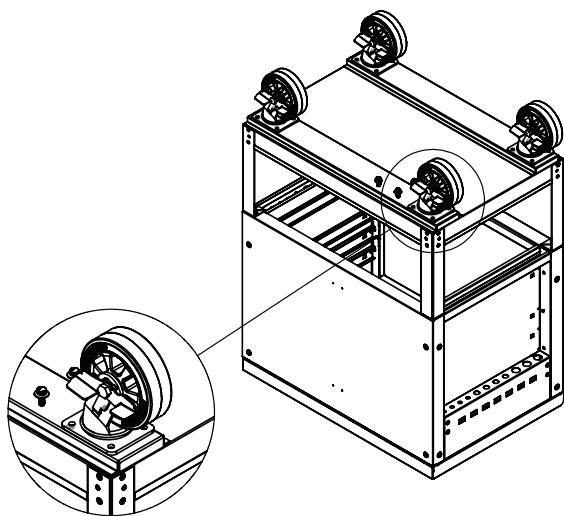
NOTE: This step may requires 2 adults to complete safely.

a. Carefully flip the tool cart upside down onto the mat/blanket.

b. Position the four (4) swivel casters over the holes on the caster channels.

c. Insert four (4) M8-1.25 x 20 Bolts with Flat & Lock Washers (Part # 16) through each caster and into the installed rivet nuts of the caster channels. Tighten all bolts securely.

d. Engage the brakes on all casters!



Drawer Replacement

a. **BE SURE BRAKES ARE ENGAGED ON ALL CASTERS!**

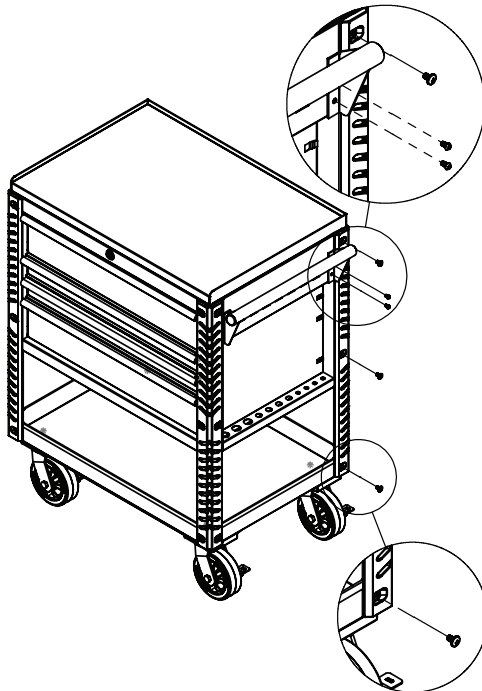
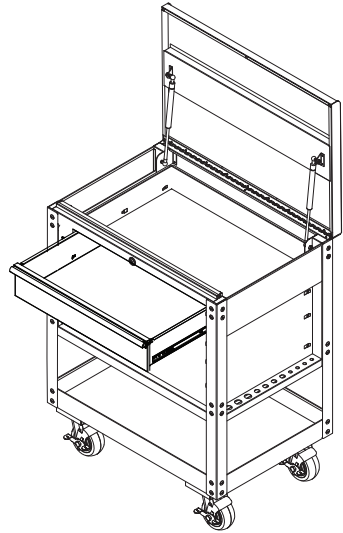
b. **NOTE: This step requires 2 adults to complete safely.**

Flip the tool cart into its upright position.

c. Unlock the lid. Starting at the bottom, extend the drawer slides. Align the brackets on the sides of the drawers with the slots in the extended slides. Insert the brackets onto the slides being careful to keep the two sides evenly positioned.

d. Once properly inserted, completely close the drawer to set the slides in their proper positions.

e. Repeat the above procedure for each drawer.



Handle and Bumper Installation

NOTE: The handle can be installed on either side of the tool cart.

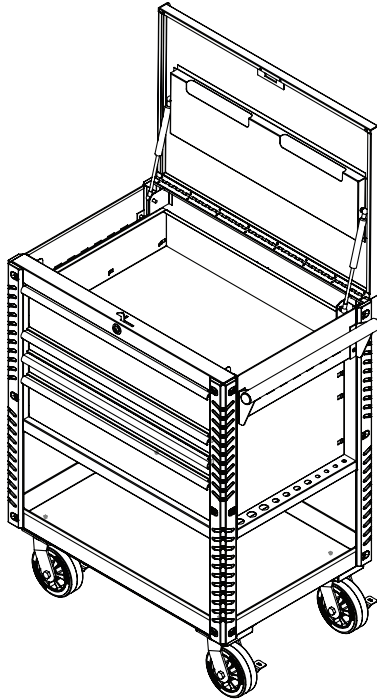
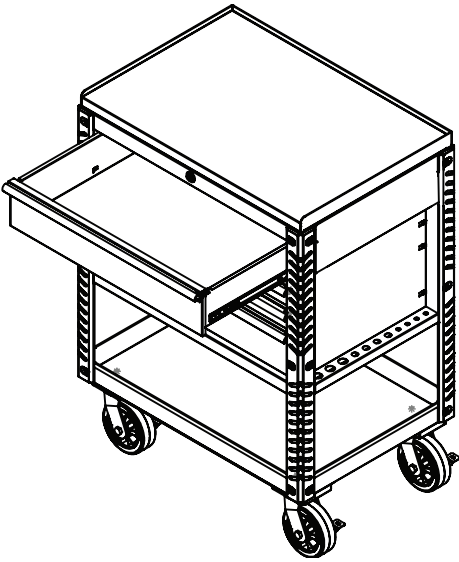
a. Position the handle over the holes on the side of the cart. Use four (4) M6-1.0 x 12 Socket Head Screws (Part# 7) to attach handle. Tighten securely.

b. Using six (6) Black M8-1.25 x 14 Machine Screws (Part # 12) to attach a bumper to each corner of the cart. Tighten all screws securely.

Insert Drawer Liners

a. Open each drawer and place a drawer liner in each drawer.

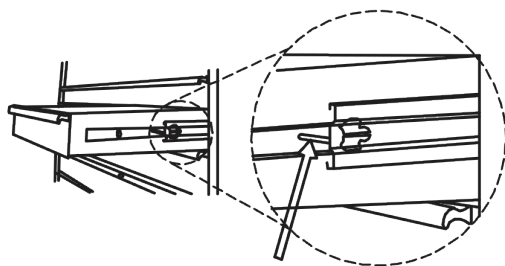
b. Disengage the brakes to move the tool cart. Engage brakes when tool cart is not being moved.



Your tool cart is now ready to use!

Extreme Tools® EX Series
33" 4 Drawer Deluxe Tool Cart with Bumpers

OPERATING PROCEDURE

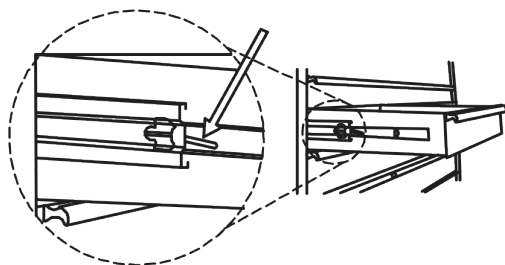


Drawer Removal

Pull drawer out so that it is almost fully extended.

Push up on the black lever on one drawer slide and at the same time push down on the lever on the other side.

With the levers in these positions, pull the drawer out until it releases from the drawer slides.



Drawer Replacement

Extend the drawer slides.

Carefully align the brackets on the sides of the drawers with the slots of the cabinet slides. Insert the brackets on the side of each drawer into the slots of the cabinet slides.

Once properly inserted, completely close the drawer to set the slides into their properly functioning positions.

MAINTENANCE

Lubricate the casters once a year with high quality ball bearing grease.

Lubricate the slides twice a year with high quality, petroleum-based lubricant. This may be required more often if operating the tool box in colder climates.

Use mild detergent and water to clean drawer fronts, drawer trim and other surfaces.

Grease and oil can be removed with standard, non-abrasive, non-flammable cleaning products.

Auto wax will help preserve the unit's high gloss finish. Follow directions as provided.

SAFETY



WARNING

Do not attempt to lift the cabinet by its side handle using chains, ropes or lifting device. Side handle may fail resulting in personal injury or damage to the product!
Use a forklift or similar lifting device with forks placed under the bottom of the tool box to move if tool box cannot be moved by two people.

CLOSE THE DRAWERS AND LOCK THE TOOL BOX BEFORE MOVING THIS PRODUCT!

If drawers are not locked they could open and make the product unstable and tip which may cause personal injury or damage to the product.

Do NOT stand on this product or lean on the drawer or work top.

Wear safety glasses when removing or repositioning the slides. The tool box could slip resulting in personal injury.

Do NOT mount this product on a truck bed or other moving object. This may cause personal injury or product damage. Mounting this product on any surface will void the warranty.

Do NOT tow with power equipment. The product could tip which may cause personal injury or product damage.

Do NOT alter this product in any manner or attach electrical equipment. This may cause personal injury or product damage and will void the warranty.



CAUTION - IMPORTANT PRODUCT INFORMATION

DRAWERS MUST BE CLOSED AND TOOL BOX LOCKED USING KEYS BEFORE MOVING!

The maximum weight for each drawer should not exceed 100 lbs. (45 kg) for single slides and 200 lbs. (90 kg) for drawers with double slides.

Maximum overall weight should not exceed 1,500 lbs. (680 kg.)

Use caution when closing the tool cart lid. Remove hands from the area before closing to prevent personal injury.

Do NOT pull this product. Push the product to prevent personal injury.

ENGAGE THE BRAKES when not moving this product. Locked casters prevent the product from rolling which may result in personal injury or damage to the product.

This product may become unstable and tip if more than one drawer is open at a time. To prevent personal injury or damage to product, OPEN ONLY ONE DRAWER AT A TIME.

Lock product and properly secure before moving with a forklift or other device.

Keep the product on a level surface. The product could become unstable and tip if stored or moved on an uneven surface which may result in personal injury or product damage.