



1. BASIC USE AND INFORMATION

DURALUX CAMOUFLAGE PAINT is a single package, ultra low luster enamel for use on steel and metal, wood, aluminum or fiberglass. Originally developed for hunting boats, the properties of this product also make it ideal for ATV's, trailers, tree stands and more. DURALUX CAMOUFLAGE PAINT is salt water resistant, fights rust, resists oil and gasoline, and holds up to the discoloration effects of harbor gases.

Composition: Long oil alkyd

Limitations: FOR MARINE RELATED USE ONLY. Do not use on household items, toys, etc. Not for use below waterline.

Sizes: 1-gallons and quart containers

Colors: M691 Duckboat Drab, M745 Dead Grass Green, M746 Pirogue Green

2. TECHNICAL INFORMATION

Recommended Film Thickness: Dry 2.0 mils. Wet 4.0 mils

Suggested Spread Rate: 400 sq. ft. per gallon

Drying Time: 4 hours to touch, re-coat in 24 hours. Light use: 24-36 hours. Allow 7-10 days before full use.

Viscosity: 75-82 Krebs units

Thinner: Mineral spirits or VM&P Naphtha or Xylene

60° Gloss: 5 +/- 2

Weight Per Gallon: 10.05 lbs./gal.

Solids By Weight: 65% ± 2%

Solids By Volume: 46% ± 2%

Heat Resistance: To 250° F

Freeze-Thaw Stability: Will not freeze

Odor: Mild solvent

Maximum V.O.C.: 420 g/l

Flash Point: 104° F

3. SURFACE PREPARATION

All surfaces must be free of moisture, wax, dirt, rust and other foreign matter. Remove any loose or peeling paint. Use sandpaper, power brushing or a liquid de-glosser to dull any existing gloss. Remove all dust by wiping surfaces with a clean cloth dampened with paint thinner.

Lead Warning ! - If you scrape, sand or remove old paint from any surface, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

New Steel: On clean, rust-free steel apply a prime coat of either ZINC-LIKE PRIMER M739, or SUB TROP RED PRIMER M740. Bare galvanized metal should be primed with ALUMINUM BOAT GREEM M736.

Rusted Or Painted Steel: Remove all rust, mill scale and dirt by scraping, brushing or sandblasting. Prime surfaces with either ZINC-LIKE M739, YACHT PRIMER M741 or SUB TROP RED M740. Where extensive surface preparation is either impractical or impossible, prepare surfaces by Hand Tool Method SSPC-SP-2 and prime with ALUMITHANE M730.

Aluminum: Wipe surface down with white vinegar and prime with either ALUMINUM BOAT PAINT M736 or ZINC-LIKE M739.

Wood: Clean dirt and contaminants from the surface. Prime bare wood with YACHT PRIMER M741.

Fiberglass: Sand surface until a dull finish is obtained using fine sandpaper or 1/0 steel wool. Topcoat with two full coats of DURALUX CAMOUFLAGE PAINT.

4. APPLICATION

Apply two thin coats of DURALUX CAMOUFLAGE PAINT on properly prepared surfaces. "Feather edge" last brush strokes to insure a smooth finish. Do not over apply. Maintain a wet edge to avoid lap marks. Do not paint in direct sunlight. Application Temperature, air, surface & material: Minimum 50°F, Maximum 100°F. Do not apply when moisture is evident or expected. Relative Humidity: 85% maximum. At least 5°F above dew point.

Method of Application: Brush, natural bristle. Roller, short nap 1/4"-3/8" or mohair. Spray: For airless spray use a .013" to .017" orifice with minimum 1,850 psi at tip. For conventional spray use Graco 700 Gun 217-757 equipment or equivalent, with fluid pressure of 20 lbs. and atomizing pressure of 35-40 lbs.

Thinning: If thinning is desired, use mineral spirits or VM & P Naphtha or Xylene not to exceed a half pint (8 ounces) per gallon.

Clean Up: Immediately after use with mineral spirits or VM & P Naphtha.

Precautions: Combustible. Dangerous if consumed. Avoid breathing vapor or spray. Avoid contact with eyes. Use in well ventilated areas. MSD Sheet available upon request.

5. MAINTENANCE

Painted surfaces may be cleaned with detergents, oil or grease emulsifiers or pressure washers.

6. TECHNICAL SERVICE

ICP Building Solutions Group
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