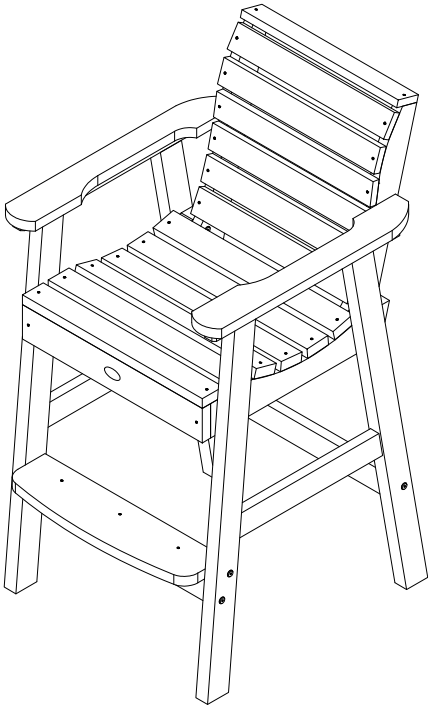
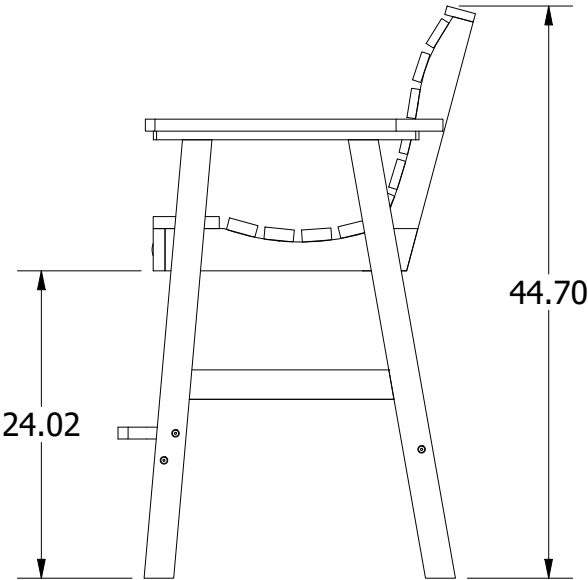
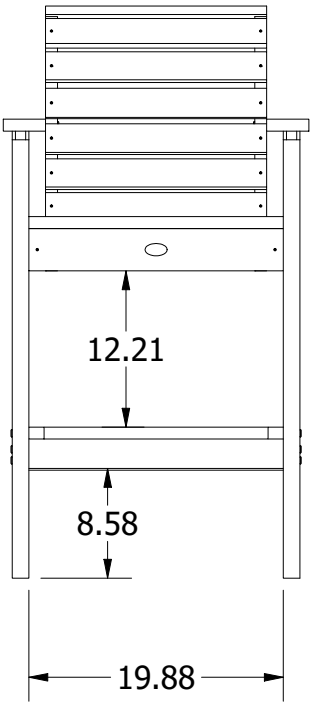
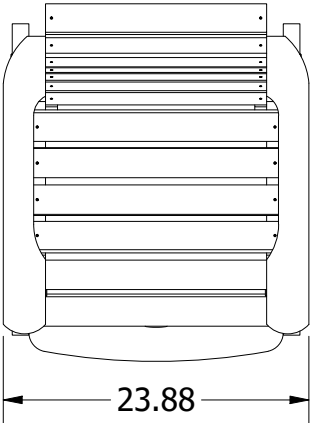


| REVISION HISTORY |                 |            |                  |
|------------------|-----------------|------------|------------------|
| REV              | DESCRIPTION     | DATE       | DESIGNER         |
| 0                | INITIAL RELEASE | 07/26/2022 | Salvatore Aiello |

| PARTS LIST |     |                      |                                      |     |
|------------|-----|----------------------|--------------------------------------|-----|
| ITEM       | QTY | PART NUMBER          | DESCRIPTION                          | REV |
| 1          | 1   | AD-CHDL2-ASM-002     | Seat Assembly                        | 0   |
| 2          | 2   | AD-CHCL2-ASM-006     | *Varies*                             | 0   |
| 3          | 1   | AD-CHBW2-ASM-003     | Left Arm Assembly                    | 0   |
| 4          | 1   | AD-CHBW2-ASM-004     | Right Arm Assembly                   | 0   |
| 5          | 1   | AD-CHBW2_ASM-002     | Back Assembly                        | 0   |
| 6          | 10  | HDW-BOLT-1/4-20X2.00 | 1/4 x 20 JCB x 2" Wafer Head Bolt    | 0   |
| 7          | 2   | HDW-BOLT-1/4-20X1.50 | 1/4 x 20 JCB x 1.50" Wafer Head Bolt | 0   |
| 8          | 4   | HDW-BOLT-1/4-20X3.00 | 1/4 x 20 JCB x 3" Wafer Head Bolt    | 0   |



|                                       |  |                                                           |  |                        |
|---------------------------------------|--|-----------------------------------------------------------|--|------------------------|
| TOLERANCES UNLESS OTHERWISE NOTED     |  | PROPRIETARY AND MAY NOT BE REPRODUCED WITHOUT PERMISSION. |  |                        |
| LINEAR: X.XX ±0.032"<br>X.XXX ±0.015" |  | AD-CHBW2<br>Overall Assembly                              |  |                        |
| FRACTIONS: ±1/16"                     |  |                                                           |  |                        |
| DIMENSIONS ARE IN INCHES              |  | DRAWN BY: saiello                                         |  | DATE: 7/26/2022        |
| DO NOT SCALE DRAWING                  |  | PN: AD-CHBW2-ASM-001                                      |  | SHEET 1 OF 1<br>REV: 0 |

highwood

NATURE'S CLOSEST RIVAL

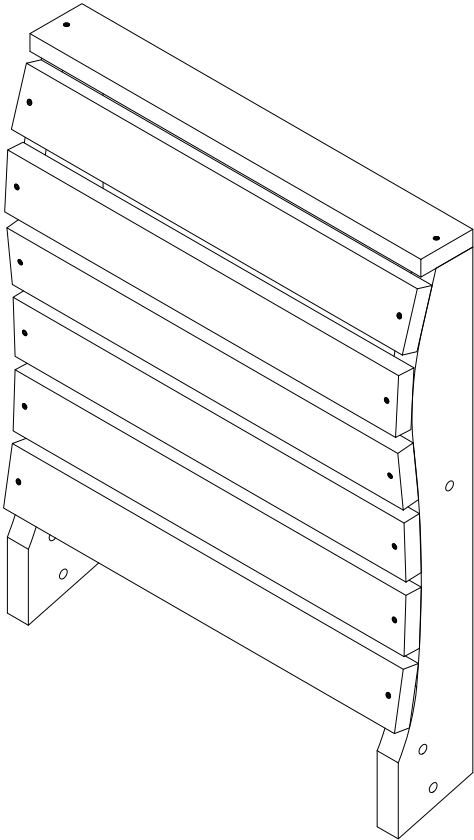
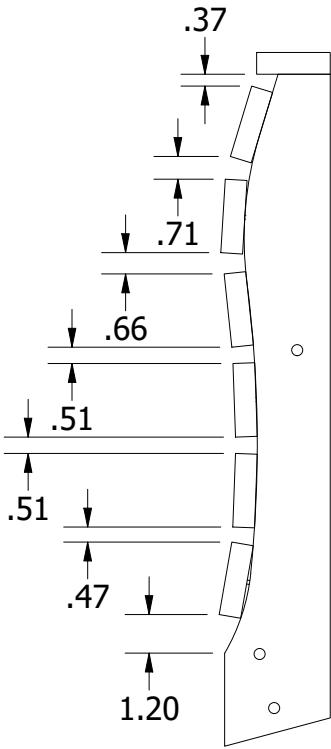
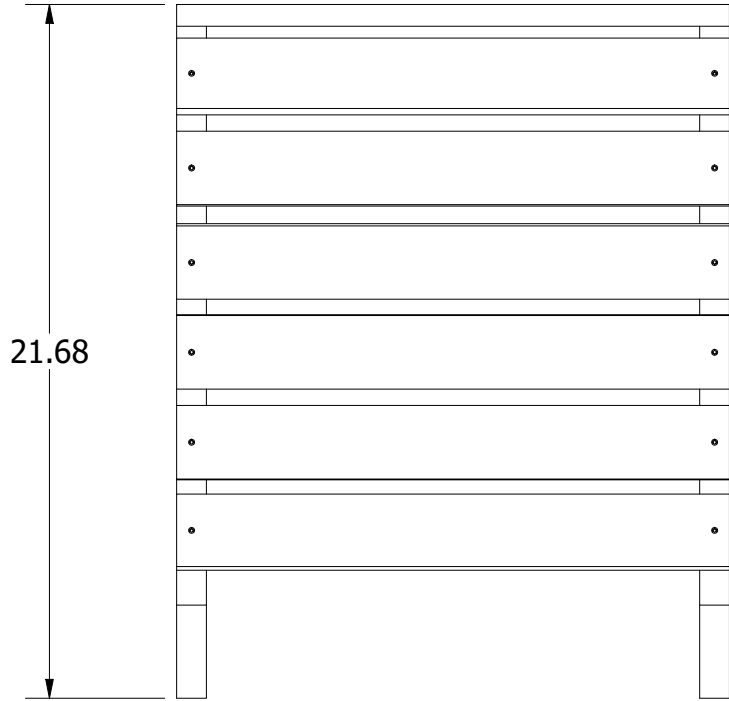
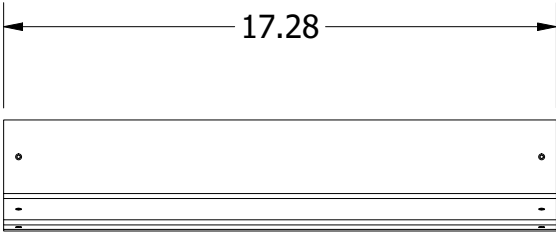
87 Tide Road

Tamaqua, PA 18252

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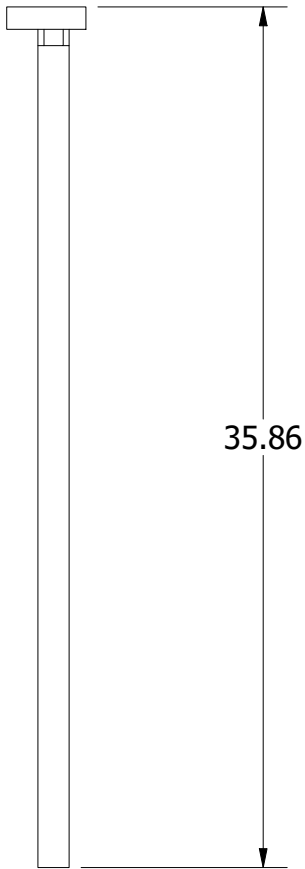
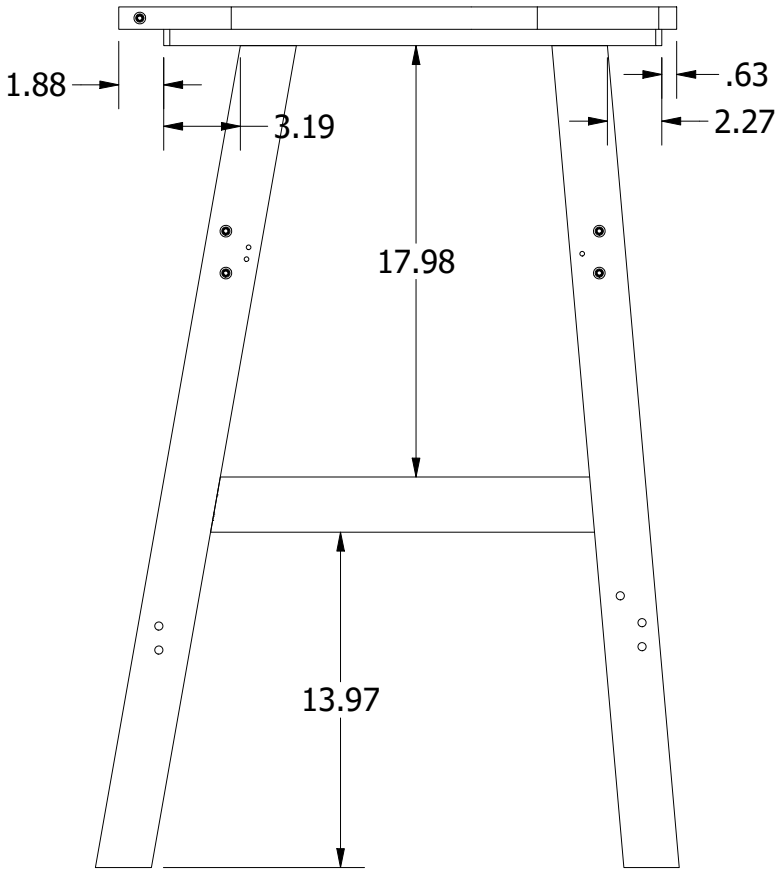
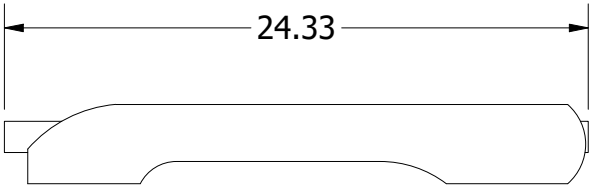
| REVISION HISTORY |                 |            |                  |
|------------------|-----------------|------------|------------------|
| REV              | DESCRIPTION     | DATE       | DESIGNER         |
| 0                | INITIAL RELEASE | 09/09/2022 | Salvatore Aiello |

| PARTS LIST |     |                  |                        |     |
|------------|-----|------------------|------------------------|-----|
| ITEM       | QTY | PART NUMBER      | DESCRIPTION            | REV |
| 5          | 2   | AD-BENW4-003     | Back Support Outer     | 0   |
| 8          | 14  | HDW-SCRW-07X2.00 | #7 x 2" Trim Head Torx | 0   |
| 10         | 7   | AD-CHDW2-001     | Back Slat              | 0   |

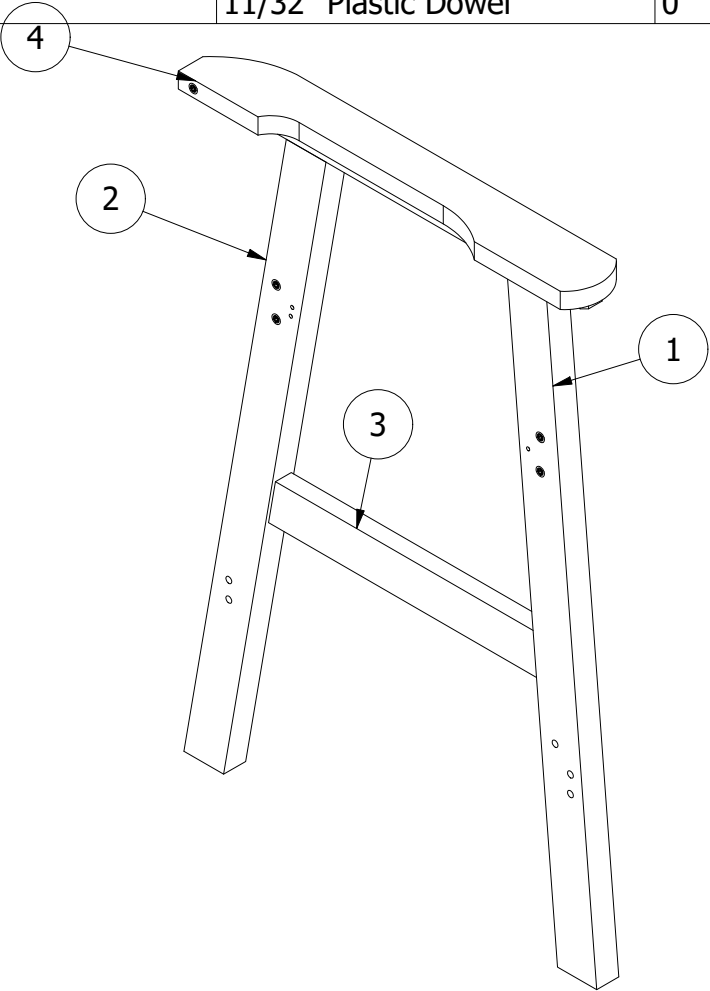


|                                                            |  |                                                           |  |                        |
|------------------------------------------------------------|--|-----------------------------------------------------------|--|------------------------|
| TOLERANCES UNLESS OTHERWISE NOTED                          |  | PROPRIETARY AND MAY NOT BE REPRODUCED WITHOUT PERMISSION. |  |                        |
| LINEAR: X.XX ±0.032"<br>X.XXX ±0.015"<br>FRACTIONS: ±1/16" |  | AD-CHBW2<br>Back Assembly                                 |  |                        |
| DIMENSIONS ARE IN INCHES                                   |  | DRAWN BY: saiello                                         |  | DATE: 7/26/2022        |
| DO NOT SCALE DRAWING                                       |  | PN: AD-CHBW2_ASM-002                                      |  | SHEET 1 OF 1<br>REV: 0 |

| REVISION HISTORY |                 |            |                  |
|------------------|-----------------|------------|------------------|
| REV              | DESCRIPTION     | DATE       | DESIGNER         |
| 0                | INITIAL RELEASE | 07/26/2022 | Salvatore Aiello |



| PARTS LIST |     |                     |                                |     |
|------------|-----|---------------------|--------------------------------|-----|
| ITEM       | QTY | PART NUMBER         | DESCRIPTION                    | REV |
| 1          | 1   | AD-CHBW2-004        | Front Leg Left                 | 0   |
| 2          | 1   | AD-CHBW2-002        | Back Leg Left                  | 0   |
| 3          | 1   | AD-CHBW2-006        | Leg Brace                      | 0   |
| 4          | 1   | AD-BENW2-014        | Arm                            | 0   |
| 5          | 1   | AD-CHBW2-001        | Arm Support                    | 0   |
| 6          | 5   | HDW-NSRT-5/8FLG-ZNC | 5/8" Insert - Flanged - 1/4-20 | 0   |
| 7          | 4   | HDW-SCRW-07X1.25    | #7 x 1-1/4" Trim Head Torx     | 0   |
| 8          | 4   | HDW-SCRW-07X3.00    | #7 x 3" Trim Head Torx         | 0   |
| 9          | 4   | A11339-02           | 11/32" Plastic Dowel           | 0   |



**highwood**  
NATURE'S CLOSEST RIVAL

87 Tide Road  
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**AD-CHBW2**  
**Left Arm Assembly**

DRAWN BY: saiello

DATE: 7/26/2022

PN: AD-CHBW2-ASM-003

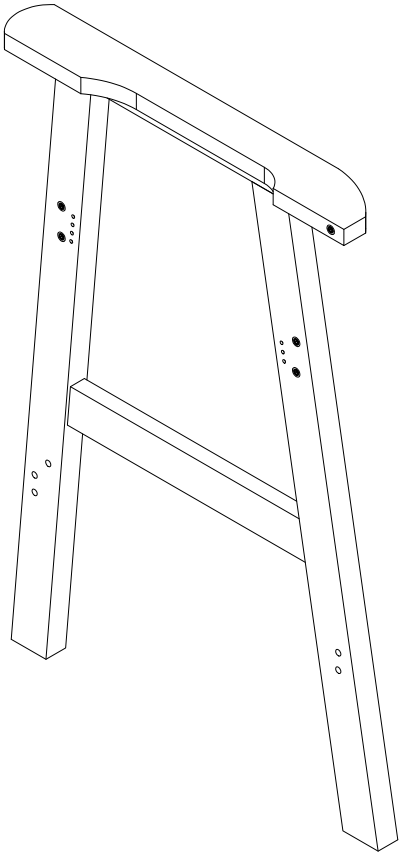
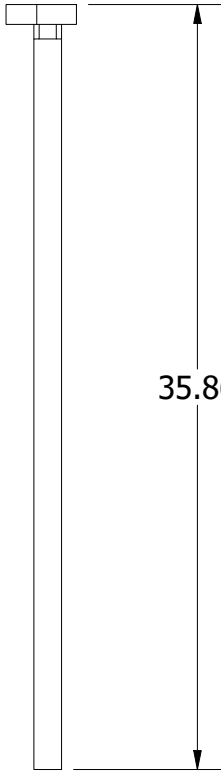
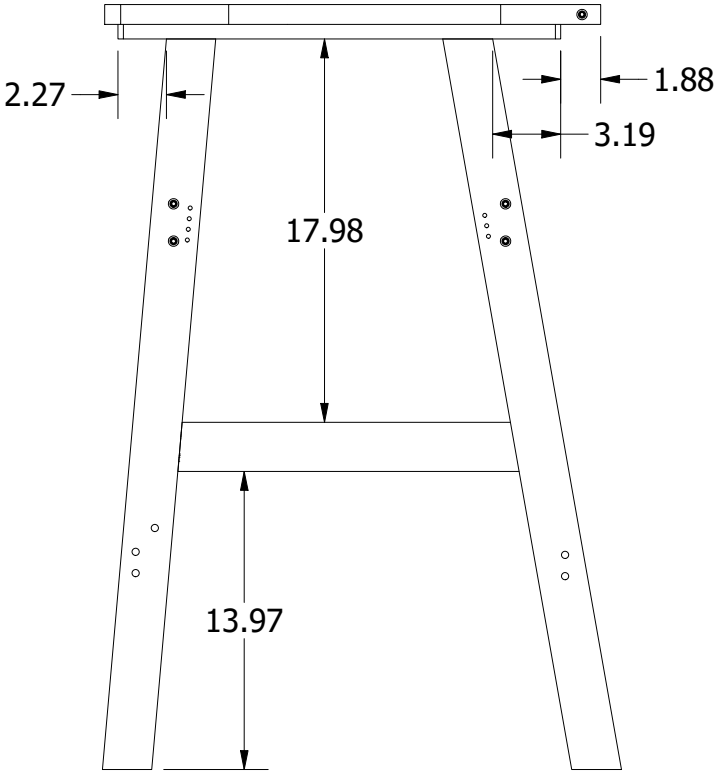
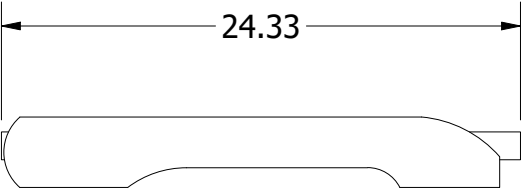
SHEET 1 OF 1

REV: 0

|                                       |
|---------------------------------------|
| TOLERANCES UNLESS OTHERWISE NOTED     |
| LINEAR: X.XX ±0.032"<br>X.XXX ±0.015" |
| FRACTIONS: ±1/16"                     |
| DIMENSIONS ARE IN INCHES              |
| DO NOT SCALE DRAWING                  |

| REVISION HISTORY |                 |            |                  |
|------------------|-----------------|------------|------------------|
| REV              | DESCRIPTION     | DATE       | DESIGNER         |
| 0                | Initial Release | 07/29/2022 | Salvatore Aiello |

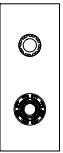
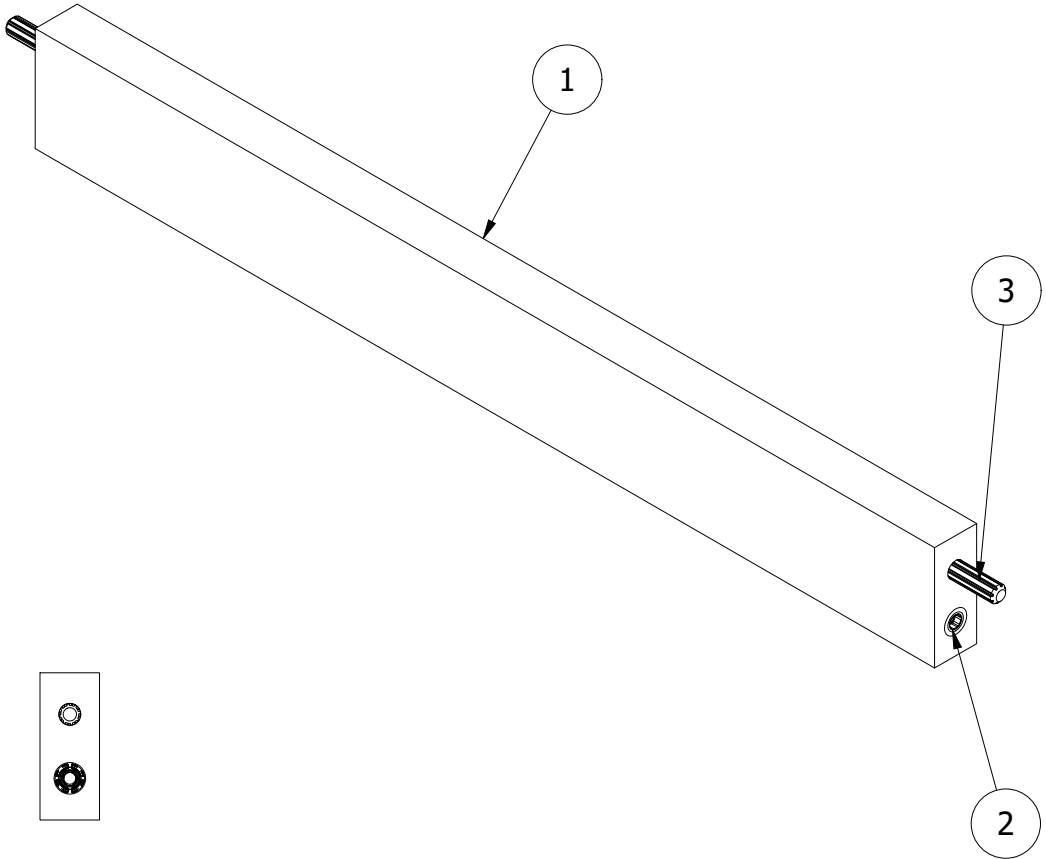
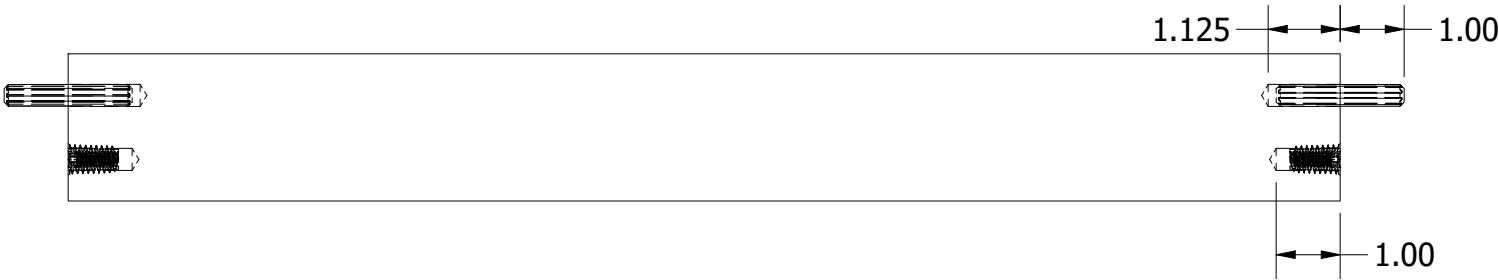
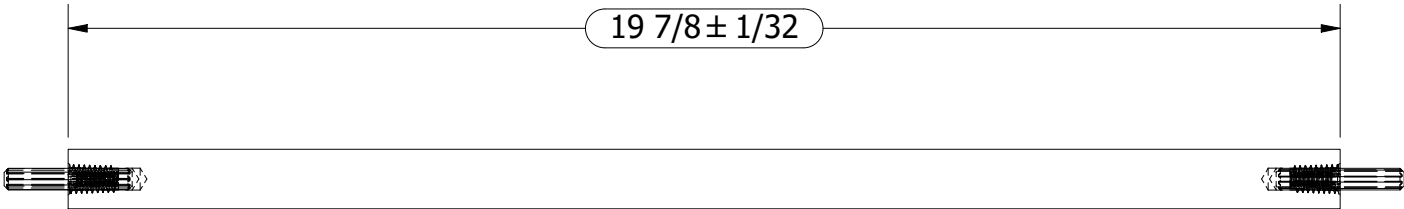
| PARTS LIST |     |                     |                                |     |
|------------|-----|---------------------|--------------------------------|-----|
| ITEM       | QTY | PART NUMBER         | DESCRIPTION                    | REV |
| 1          | 1   | AD-CHCW2-005        | Front Leg Right                | 0   |
| 2          | 1   | AD-CHBW2-003        | Back Leg Right                 | 0   |
| 3          | 1   | AD-BENW2-014        | Arm                            | 0   |
| 4          | 1   | AD-CHBW2-006        | Leg Brace                      | 0   |
| 5          | 1   | AD-CHBW2-001        | Arm Support                    | 0   |
| 6          | 5   | HDW-NSRT-5/8FLG-ZNC | 5/8" Insert - Flanged - 1/4-20 | 0   |
| 7          | 4   | HDW-SCRW-07X1.25    | #7 x 1-1/4" Trim Head Torx     | 0   |
| 8          | 4   | HDW-SCRW-07X3.00    | #7 x 3" Trim Head Torx         | 0   |
| 9          | 4   | A11339-02           | 11/32" Plastic Dowel           | 0   |



|                                                            |  |                                                                                                                                                                                                                                                                                                                                 |  |                 |
|------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------|
| TOLERANCES UNLESS OTHERWISE NOTED                          |  | <div><br/>NATURE'S CLOSEST RIVAL<br/>87 Tide Road<br/>Tamaqua, PA 18252</div> <div>THE CONTENTS OF THIS DRAWING ARE PROPERTY OF HIGHWOOD USA LLC. INFORMATION CONTAINED IS PROPRIETARY AND MAY NOT BE REPRODUCED WITHOUT PERMISSION.</div> |  |                 |
| LINEAR: X.XX ±0.032"<br>X.XXX ±0.015"<br>FRACTIONS: ±1/16" |  | AD-CHBW2<br>Right Arm Assembly                                                                                                                                                                                                                                                                                                  |  |                 |
| DIMENSIONS ARE IN INCHES                                   |  | DRAWN BY: saiello                                                                                                                                                                                                                                                                                                               |  | DATE: 7/26/2022 |
| DO NOT SCALE DRAWING                                       |  | PN: AD-CHBW2-ASM-004                                                                                                                                                                                                                                                                                                            |  | SHEET 1 OF 1    |
|                                                            |  |                                                                                                                                                                                                                                                                                                                                 |  | REV: 0          |

| REVISION HISTORY |               |           |              |
|------------------|---------------|-----------|--------------|
| REV              | DESCRIPTION   | DATE      | DESIGNER     |
| 0                | 2020 REDESIGN | 4/28/2021 | Jagr Andress |

| PARTS LIST |     |                     |                                |     |
|------------|-----|---------------------|--------------------------------|-----|
| ITEM       | QTY | PART NUMBER         | DESCRIPTION                    | REV |
| 1          | 1   | AD-CHCL2-005        | Rung                           | 0   |
| 2          | 2   | HDW-NSRT-3/4FLG-ZNC | 3/4" Insert - Flanged - 1/4-20 | 0   |
| 3          | 2   | A11339-02           | 11/32" Plastic Dowel           | 0   |





NATURE'S CLOSEST RIVAL

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**AD-CHCL2**  
**Rung Assembly**

DRAWN BY: Jagr Andress

PN: AD-CHCL2-ASM-006

DATE: 4/28/2021

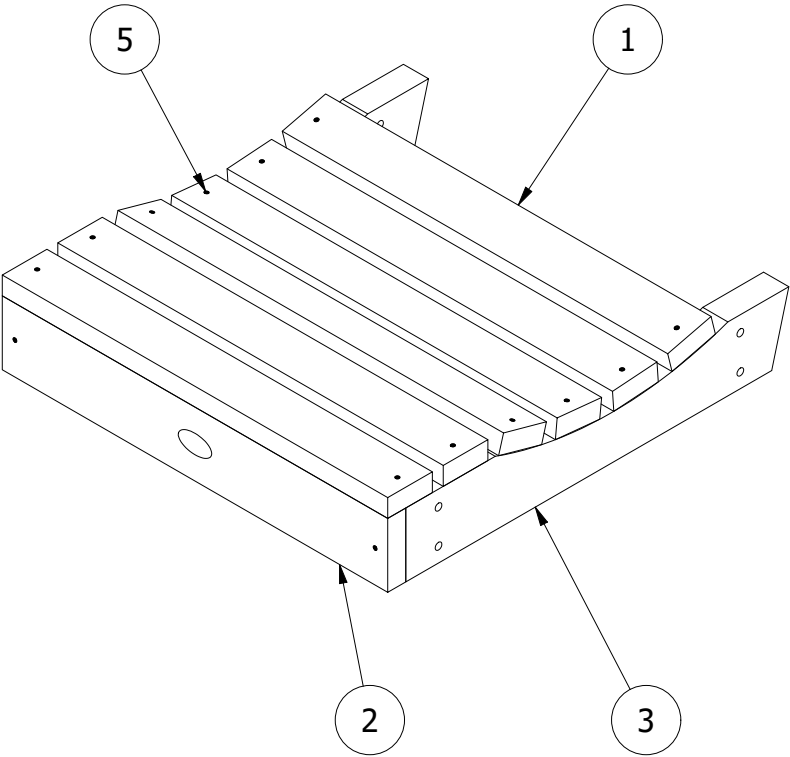
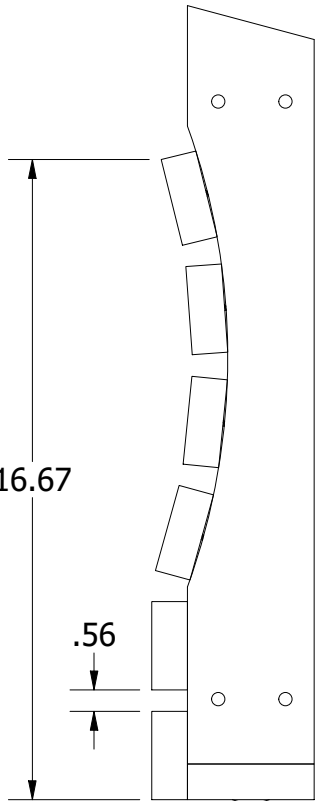
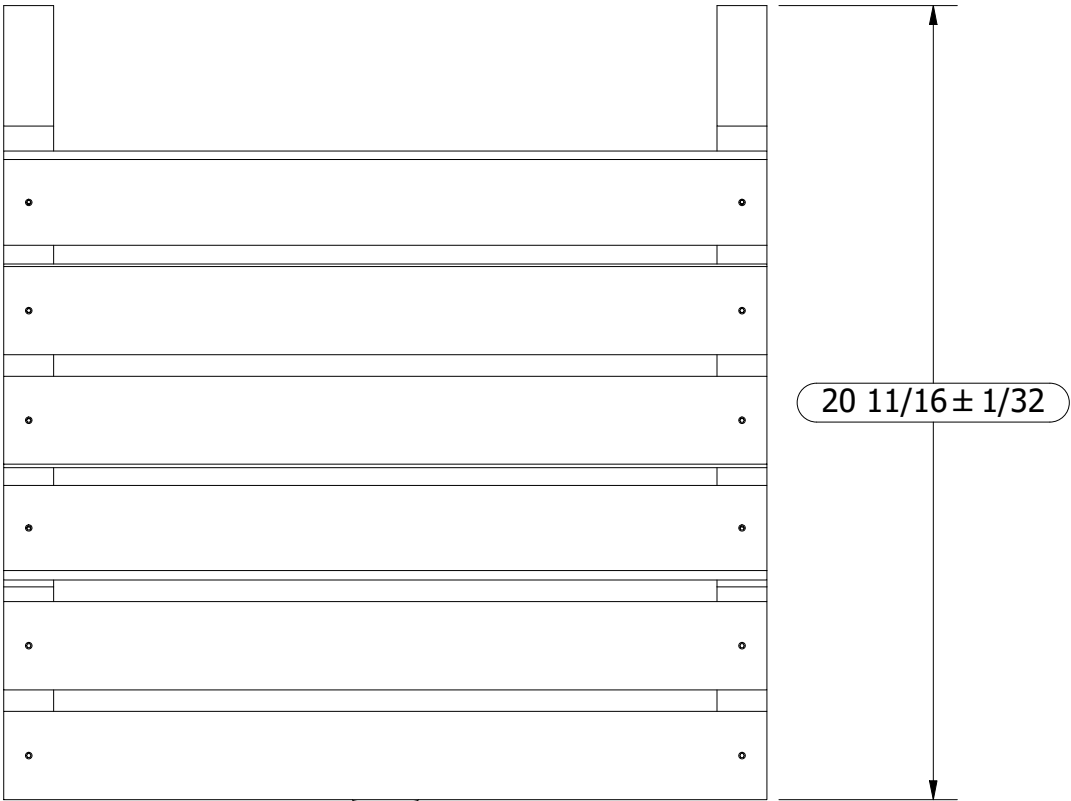
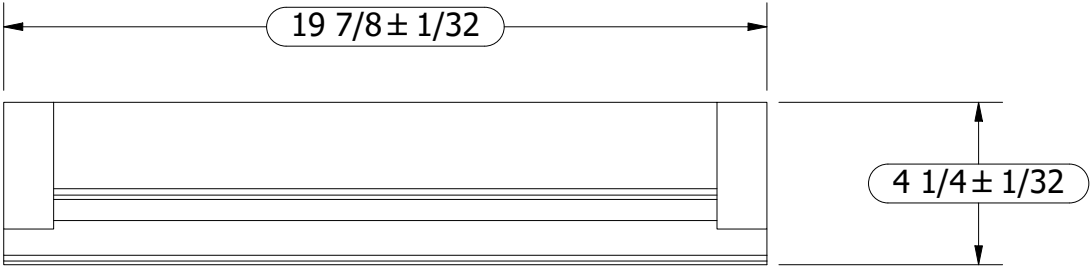
SHEET 1 OF 1

REV: 0

|                                       |
|---------------------------------------|
| TOLERANCES UNLESS<br>OTHERWISE NOTED  |
| LINEAR: X.XX ±0.032"<br>X.XXX ±0.015" |
| FRACTIONS: ±1/16"                     |
| DIMENSIONS ARE IN INCHES              |
| DO NOT SCALE DRAWING                  |

| REVISION HISTORY |               |           |              |
|------------------|---------------|-----------|--------------|
| REV              | DESCRIPTION   | DATE      | DESIGNER     |
| 0                | 2020 REDESIGN | 4/26/2021 | Jagr Andress |

| PARTS LIST |     |                  |                        |     |
|------------|-----|------------------|------------------------|-----|
| ITEM       | QTY | PART NUMBER      | DESCRIPTION            | REV |
| 1          | 6   | AD-CHDL2-001     | Seat Slat              | 0   |
| 2          | 1   | AD-CHDL2-002     | Seat Front             | 0   |
| 3          | 2   | AD-CHGL1-003     | Seat Support           | 0   |
| 5          | 14  | HDW-SCRW-07X2.00 | #7 x 2" Trim Head Torx | 0   |

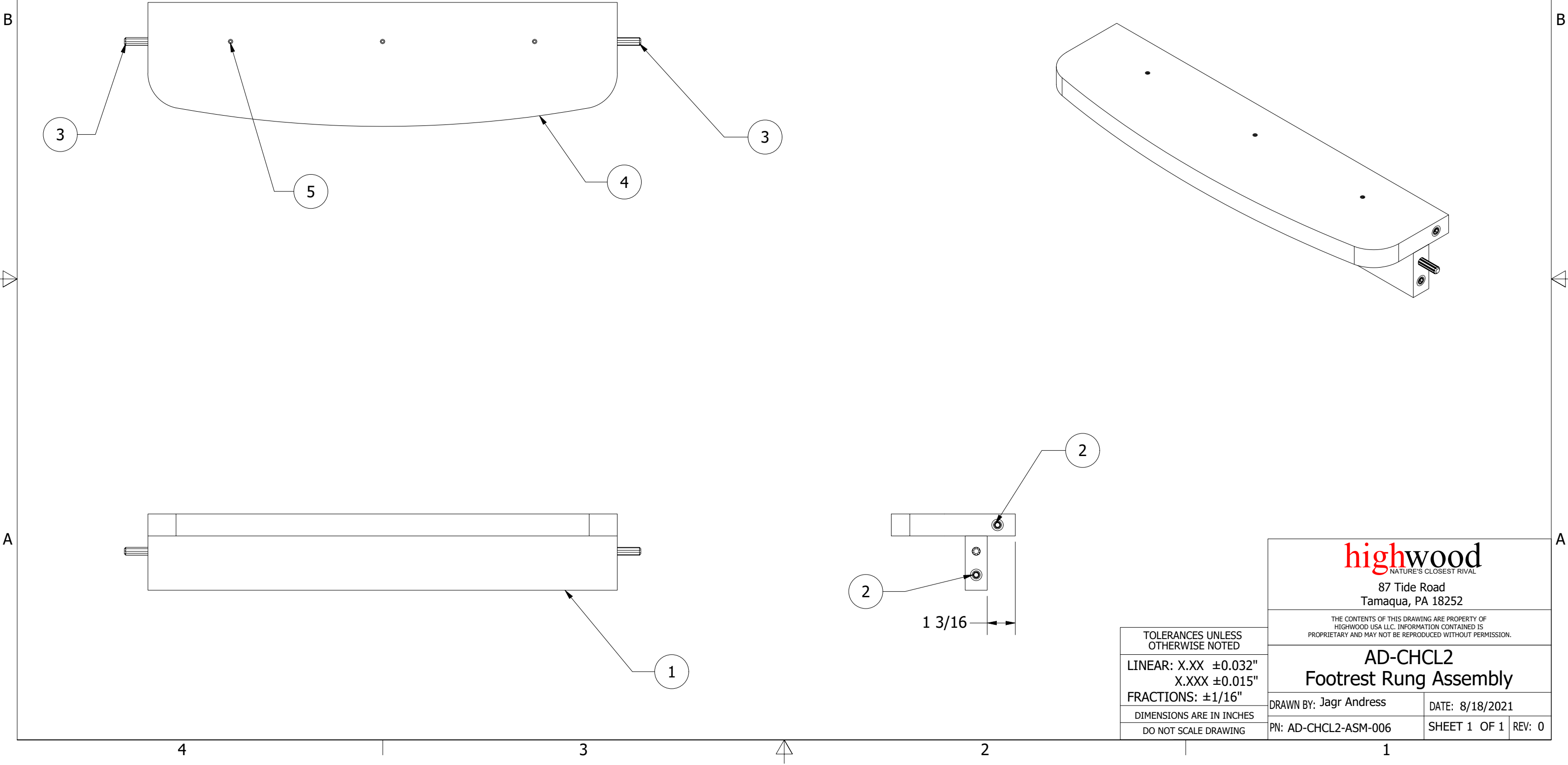


|                                                   |
|---------------------------------------------------|
| TOLERANCES UNLESS OTHERWISE NOTED                 |
| LINEAR: X.XX $\pm 0.032$ "<br>X.XXX $\pm 0.015$ " |
| FRACTIONS: $\pm 1/16$ "                           |
| DIMENSIONS ARE IN INCHES                          |
| DO NOT SCALE DRAWING                              |

|                                                                                                                                                   |              |                 |
|---------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-----------------|
| <b>highwood</b><br>NATURE'S CLOSEST RIVAL<br>87 Tide Road<br>Tamaqua, PA 18252                                                                    |              |                 |
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| <b>AD-CHDL2</b><br><b>Seat Assembly</b>                                                                                                           |              |                 |
| DRAWN BY: Jagr Andress                                                                                                                            |              | DATE: 4/26/2021 |
| PN: AD-CHDL2-ASM-002                                                                                                                              | SHEET 1 OF 1 | REV: 0          |

| REVISION HISTORY |                 |           |              |
|------------------|-----------------|-----------|--------------|
| REV              | DESCRIPTION     | DATE      | DESIGNER     |
| 0                | INITIAL RELEASE | 7/27/2021 | Jagr Andress |

| PARTS LIST |     |                     |                                |     |
|------------|-----|---------------------|--------------------------------|-----|
| ITEM       | QTY | PART NUMBER         | DESCRIPTION                    | REV |
| 1          | 1   | AD-CHCL2-005        | Rung                           | 0   |
| 2          | 4   | HDW-NSRT-5/8FLG-ZNC | 5/8" Insert - Flanged - 1/4-20 | 0   |
| 3          | 2   | A11339-02           | 11/32" Plastic Dowel           | 0   |
| 4          | 1   | AD-CHCA2-017        | Footrest                       | 0   |
| 5          | 3   | HDW-SCRW-07X3.00    | #7 x 3" Trim Head Torx         | 0   |



|                                       |
|---------------------------------------|
| TOLERANCES UNLESS OTHERWISE NOTED     |
| LINEAR: X.XX ±0.032"<br>X.XXX ±0.015" |
| FRACTIONS: ±1/16"                     |
| DIMENSIONS ARE IN INCHES              |
| DO NOT SCALE DRAWING                  |

|                                                                                                                                                                  |                 |        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|--------|
| <b>highwood</b><br><small>NATURE'S CLOSEST RIVAL</small><br>87 Tide Road<br>Tamaqua, PA 18252                                                                    |                 |        |
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| <b>AD-CHCL2</b><br><b>Footrest Rung Assembly</b>                                                                                                                 |                 |        |
| DRAWN BY: Jagr Andress                                                                                                                                           | DATE: 8/18/2021 |        |
| PN: AD-CHCL2-ASM-006                                                                                                                                             | SHEET 1 OF 1    | REV: 0 |