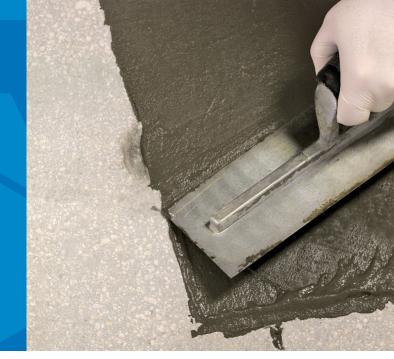
Planipatch

Fast-Setting, Polymer-Modified, Cement-Based Patching Compound







DESCRIPTION

Planipatch[®] is an ultra fast-drying, self-curing, polymer-modified, cement-based patching compound that rapidly develops high compressive strength. When *Planipatch* is mixed with *Planipatch Plus*[®], the *Planipatch Plus* System can be used as an embossing leveler or as a patch to fill voids over properly prepared vinyl sheet goods, vinyl composition tile (VCT) and cement terrazzo before the direct glue-down installation of floor coverings.

FEATURES AND BENEFITS

- Fast-setting
- Polymer-modified
- Easy to apply

WHERE TO USE

- For skimcoating unfinished, rough-textured concrete and approved wood underlayments
- · For filling minor voids, holes and cracks in concrete and approved wood underlayments
- Mix *Planipatch* with *Planipatch Plus* and use as an embossing leveler or as a patch to fill voids over properly prepared existing cement terrazzo, ceramic tile, VCT, or non-cushioned, fully adhered residential sheet vinyl flooring, cutback and carpet adhesive residues.



LIMITATIONS

- Do not install over substrates containing asbestos.
- Do not use as a final wear surface.
- Use only when the substrate and ambient temperatures are between 50°F and 100°F (10°C and 38°C).
- For interior installations only
- Do not apply over self-stick tile, presswood, particleboard, flakeboard or similar types of dimensionally unstable substrates.
- Do not use to fill existing expansion control joints.
- When leveling large areas, use as a thin application only. Refer to Technical Data Sheets (TDSs) at www.mapei.com for use of self-leveling products.

SUITABLE SUBSTRATES

When mixed with water or diluted Planipatch Plus

- Concrete
- APA or CANPLY Group 1 exterior-glue plywood
- Other approved wood underlayments (per flooring manufacturer's recommendations)

When mixed with Planipatch Plus (full-strength)

- Properly prepared cutback and carpet adhesive residue
- Existing, properly prepared cement terrazzo
- Existing, properly prepared and fully bonded ceramic tile
- A single layer of properly prepared, fully bonded VCT
- A single layer of properly prepared, fully bonded felt-backed sheet vinyl

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.

SURFACE PREPARATION

- All substrates must be structurally sound, dry, solid and stable.
- Substrate should be clean and free of dust, dirt, oil, grease, paint, curing agents, concrete sealers, loosely bonded toppings, loose particles, epoxy adhesives, urethane adhesives, and any other substance or condition that may prevent or reduce adhesion.
- Concrete must free of any negative hydrostatic pressure and/or excessive moisture.
- Refer to the "Surface Preparation Requirements" document for floor-covering installation systems at www.mapei.com.

MIXING

Before product use, take appropriate safety precautions. Refer to the Safety Data Sheet for details.

• See TDS for *Planipatch Plus* for detailed instructions on diluting *Planipatch Plus* with water.



- *Planipatch* can be mixed with the following liquids, depending on the application:
 - Clean, cool, potable water
 - Diluted Planipatch Plus (1 part Planipatch Plus to 3 parts water)
 - Full-strength Planipatch Plus

Mixing ratios for *Planipatch* powder

<u>For 4.4 lbs. (2.0 kg) bag</u>

(A) Water to add: 20 to 22 U.S. oz. (591 to 651 mL)
(B) Diluted *Planipatch Plus* to add: 22 to 25 U.S. oz. (651 to 739 mL)
(C) Full-strength *Planipatch Plus* to add: 25 to 27 U.S. oz. (739 to 798 mL)

<u>For 10 lbs. (4.54 kg) bag</u>

(A) Water to add: 45 to 50 U.S. oz. (1.33 to 1.48 L)

(B) Diluted Planipatch Plus to add: 45 to 57 U.S. oz. (1.33 to 1.69 L)

(C) Full-strength *Planipatch Plus* to add: 57 to 62 U.S. oz. (1.69 to 1.83 L)

Note: Due to the short pot life of *Planipatch*, it is not recommended to mix large quantities of *Planipatch* at one time.

<u>Single-Coat Application</u> – When skimcoating and filling minor voids in concrete and wood substrates, mix *Planipatch* with water (A) or diluted *Planipatch Plus* (B).

<u>Two-Coat Application</u> – When using *Planipatch* as an embossing leveler or to patch over properly prepared cement terrazzo, ceramic tile, existing VCT or existing non-cushioned, fully adhered residential sheet vinyl flooring, mix *Planipatch* with full-strength *Planipatch Plus* (C) for the first coat. Then mix *Planipatch* with diluted *Planipatch Plus* (B) for a second coat.

- 1. Some settling may occur during transportation. Dry-blend *Planipatch* powder before mixing.
- 2. Into a clean mixing container, pour 1 part liquid (A, B or C). Gradually add 2-1/2 to 3 parts *Planipatch* powder by volume while slowly mixing. Note: Water temperature should not exceed 73°F (23°C). Higher water temperature will shorten pot life.
- 3. Do not overwater.
- 4. Use a low-speed mixer (at about 300 rpm) to mix for 2 minutes at maximum. Mix thoroughly to a smooth, lump-free consistency.
- 5. Do not mix more material than can be applied within 8 to 10 minutes.
- 6. Avoid air entrapment and prolonged mixing, which will shorten pot life.

PRODUCT APPLICATION

Single-Coat Application Method

- 1. Select an appropriate flat-edged steel trowel.
- 2. Immediately apply mixed *Planipatch* to the substrate, according to the desired thickness up to 1/2" (12 mm) maximum when mixed with water (A), or 1/4" (6 mm) maximum when mixed with diluted *Planipatch Plus* (B). Blend into the surrounding area and finish to the required smoothness.
- 3. Allow at least 60 minutes to dry. Finish with the final floor covering chosen.



Two-Coat Application Method

- 1. Select an appropriate flat-edged steel trowel.
- 2. First coat: Immediately apply mixture of *Planipatch* and full-strength *Planipatch Plus* (C) to the substrate according to a desired thickness, from 1/16" to 1/8" (1.5 to 3 mm). Blend into the surrounding area and finish to the required smoothness. Allow to dry completely.
- 3. Second coat: Immediately apply mixture of *Planipatch* and diluted *Planipatch Plus* (B) to the substrate according to the desired thickness, from 1/32" to 1/4" (1 to 6 mm). Ensure that all areas with a first coat are completely covered by a second coat. Allow at least 60 minutes to dry; thicker applications may require longer drying times before the application of flooring adhesives.

CLEANUP

• Clean tools and equipment with water while product is still wet/fresh. Use mechanical means to remove cured product.

PROTECTION

- Provide for dry, heated storage on site and deliver materials at least 24 hours before work begins.
- Protect from traffic, dirt or dust from other trades until the final installation of the floor covering.
- Because temperature and humidity (during and after tile installation) affect the final curing time, allow for extended periods of cure and protection when temperatures drop below 60°F (16°C) and/or when the relative humidity is higher than 70%.

Shelf Life and Application Properties

at 73°F (23°C) and 50% relative humidity

Pot life	8 to 10 minutes	
Drying time required before floor-covering installation*	60 to 90 minutes, or once the product is completely dry	
Compressive strength, 28 days (ASTM C109)	> 3,500 psi (24.1 MPa)	
Cleanability	With water while still fresh	
Shelf life	l year when stored in original container at 73°F (23°C) in a heated area	
VOC content	0 g per L	

* Drying time and open/working time may vary based on temperature, humidity, substrate porosity, thickness of application and jobsite conditions.

Packaging

Size
Bag: 4.4 lbs. (2.0 kg), Canada only
Bag: 10 lbs. (4.54 kg)



Bag: 22 lbs. (9.98 kg), Canada only

Bag: 25 lbs. (11.3 kg), U.S. only

Pail: 45 lbs. (20.4 kg), U.S. only

Approximate Coverage**

Size	Thickness	Coverage
4.4 lbs. (2 kg)	1/32" (1 mm)	17 to 25 sq. ft. (1.58 to 2.32 m ²)
	1/8" (3 mm)	4 to 6 sq. ft. (0.37 to 0.56 m^2)
10 lbs. (4.54 kg)	1/32" (1 mm)	40 to 56 sq. ft. (3.72 to 5.20 m^2)
	1/8" (3 mm)	10 to 14 sq. ft. (0.93 to 1.30 m ²)
22 lbs. (9.98 kg)	1/32" (1 mm)	80 to 123 sq. ft. (7.43 to 11.4 m ²)
	1/8" (3 mm)	20 to 31 sq. ft. (1.86 to 2.88 m ²)
25 lbs. (11.3 kg)	1/32" (1 mm)	100 to 140 sq. ft. (9.29 to 13.0 m ²)
	1/8" (3 mm)	25 to 35 sq. ft. (2.32 to 3.25 m^2)
45 lbs. (20.4 kg)	1/32" (1 mm)	180 to 251 sq. ft. (16.7 to 23.3 m ²)
	1/8" (3 mm)	45 to 62.8 sq. ft. (4.18 to 5.83 m ²)

** Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to substrate conditions, type of equipment, thickness applied and application methods used.

RELATED DOCUMENTS

• Reference Guide: Surface Preparation Requirements for floor-covering installation systems***

*** At www.mapei.com

ADDITIONAL INFORMATION

Refer to the SDS for specific data related to health and safety as well as product handling.

For information on MAPEI's commitment to sustainability and transparency, as well as how MAPEI products may contribute to green building standards and certification systems, contact sustainability_USA@mapei.com (USA) or sustainability-durabilite@mapei.com (Canada).



WARNING

The test results shown in the TECHNICAL DATA table were obtained in compliance with test methods and curing cycles, if applicable, defined in the industry standards referenced on the Technical Data Sheet. Please note that the use of test procedures or methods other than those indicated in the table could lead to different values and that, in such cases, any liability of our company is excluded.

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement nor replace requirements per the TDS in effect at the time of the MAPEI product installation. For the most up-to-date TDS and warranty information, please visit our website at www.mapei.com. <u>ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED</u> FROM THIS TDS SHALL VOID ALL RELATED MAPEI WARRANTIES.

Before using, the user must determine the suitability of our products for the intended use, and the user alone assumes all risks and liability. <u>ANY</u> <u>CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY</u> <u>SHOULD HAVE BEEN, DISCOVERED.</u>

CONTACT INFORMATION

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Technical Services

<u>U.S. and Puerto Rico:</u> Flooring: 1-800-992-6273 Concrete and heavy construction: 1-888-365-0614 <u>Canada:</u> 1-800-361-9309

Customer Service 1-800-42-MAPEI (1-800-426-2734)

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