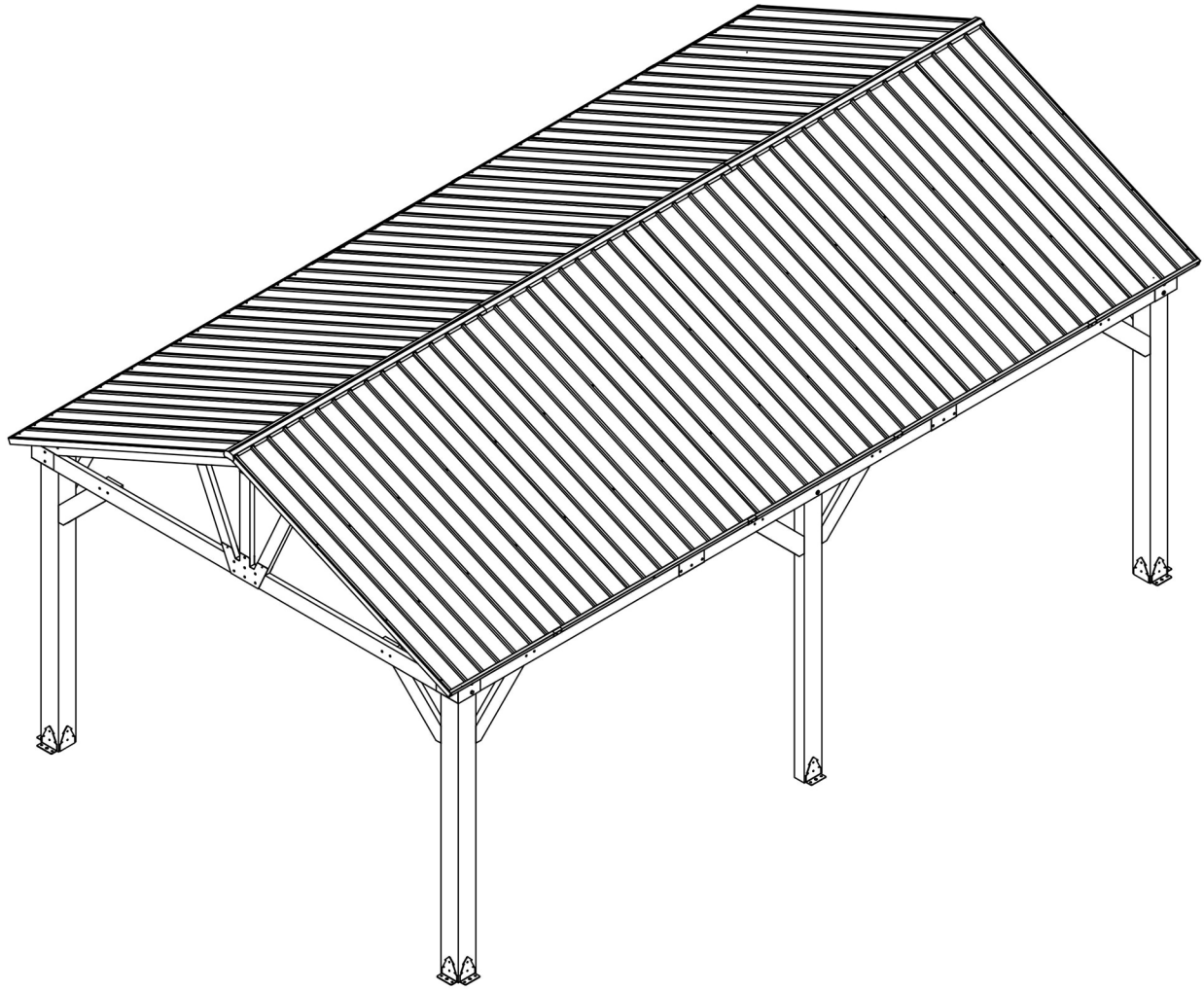


Customer Service: contactus24service@gmail.com

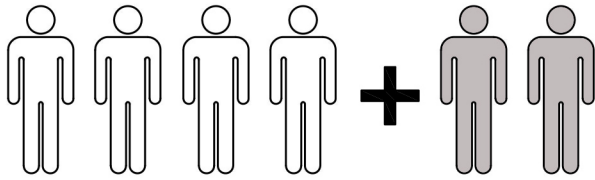
Phone: (951) 213-4742



OD06KTRZ1220SB

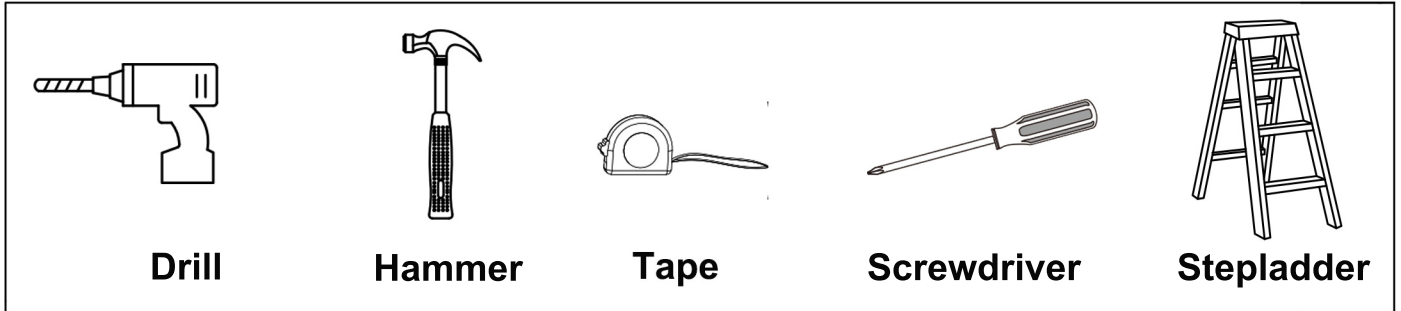
Assembly Instruction

12x20ft Cedar Framed Hardtop Gazebo



Four or more people are required for assembly

The following tools are not included and needed for assembly



Note:

- 1. The gazebo come with 7 carton boxes.**
- 2. Wearing protective gloves is recommended.**
- 3. Do not fully tighten screws prior to complete assembly.**

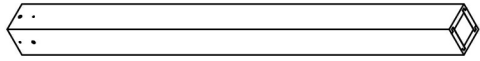


Before You Start

-  Please read all instructions carefully.
-  Retain instructions for future reference.
-  Separate and count all parts and hardware.
-  Read through each step carefully and follow the proper order.
-  We recommend that, where possible, all items are assembled near to the area in which they will be placed in use, to avoid moving the product unnecessarily once assembled.
-  Always place the product on a flat, steady and stable surface.
-  Keep all small parts and packaging materials for this product away from babies and children as they potentially pose a serious choking hazard.

PARTS LIST (Carton Box -1)

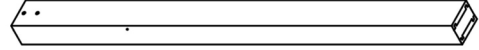
06



Side Post

2PCS

07

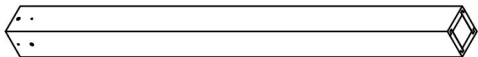


Middle Post

2PCS

PARTS LIST (Carton Box -2)

06



Side Post

2PCS

02



Long Side Middle Beam

2PCS

08

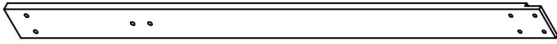


Slant Beam

2PCS

PARTS LIST (Carton Box -3)

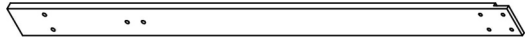
01



Long Side Beam

4PCS

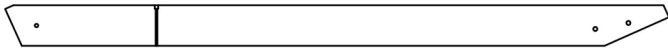
03



Short Side Beam

4PCS

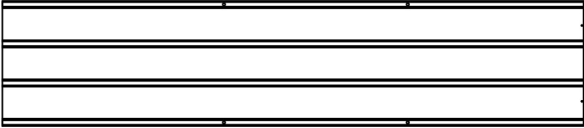
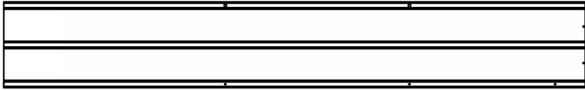
09



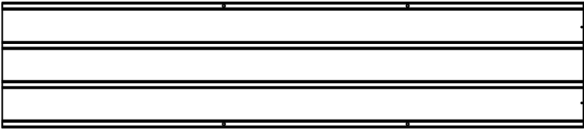
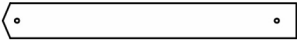
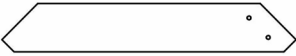
Slant Beam

4PCS

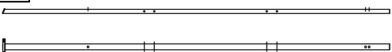
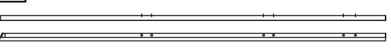
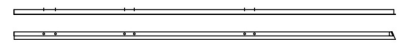
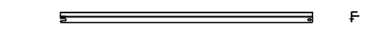
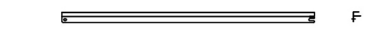
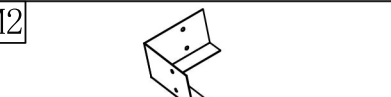
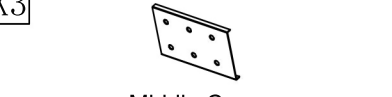
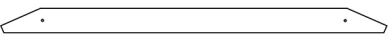
PARTS LIST (Carton Box -4)

T46	 Cover Plate	T45	 Cover Plate
12PCS		2PCS	
T47	 Cover Plate	05	 Slant Support
2PCS		9PCS	

PARTS LIST (Carton Box -5)

T46	 Cover Plate	11	 Side Support
16PCS		4PCS	
12	 Middle Support	05	 Slant Support
2PCS		3PCS	

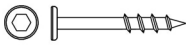
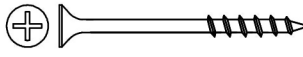
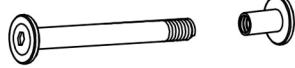
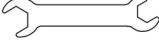
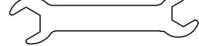
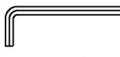
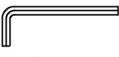
PARTS LIST (Carton Box -6)

A1		A2		B1	
	Side Roof Cover		Middle Roof Cover		Side Roof Beam
	2PCS		1PC		2PCS
B2		D1		D2	
	Middle Roof Beam		Roof Slant Beam		Side Blocking Bar
	1PC		12PCS		2PCS
D3		H20		H21	
	Side Blocking Bar		Lower Blocking Bar		Lower Blocking Bar
	2PCS		2PCS		2PCS
H22		H23		H24	
	Lower Blocking Bar		Lower Blocking Bar		Lower Blocking Bar
	2PCS		2PCS		2PCS
K40		P1		M2	
	Cross Beam		Inner Bracket		Corner Cover
	4PCS		2PCS		4PCS
X2		X3		X6	
	Stake Plate		Middle Cover		Middle Beam Cover
	10PCS		8PCS		4PCS
R5		R6		10	
	Beam Corner Connector		Beam Corner Connector		Wood Middle Cross Beam
	2PCS		2PCS		1PC

PARTS LIST (Carton Box -7)

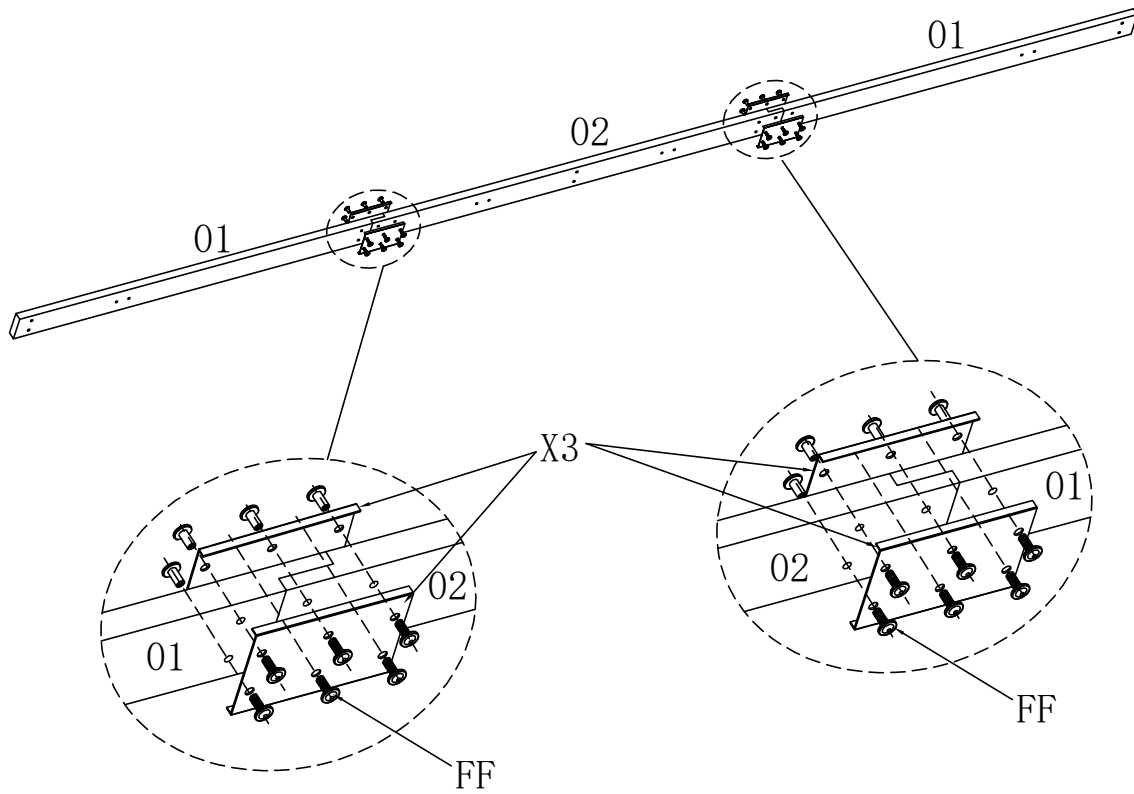
C1	 Cross Bar	K38	 Cross Beam	K39	 Cross Beam
6PCS		8PCS		16PCS	
N1	 Roof Beam Connector	Z1	 Slant Beam Connector	Z2	 Support Connector
3PCS		12PCS		2PCS	
Z3	 Middle Top Cover	Z4	 Blocking Bar Fixed Plate	Z5	 Middle Top Cover
4PCS		8PCS		2PCS	
Z6	 Beam Corner Connector	X1	 Stake Plate	X5	 Base Plate
2PCS		10PCS		4PCS	
X7	 Base Plate	Q2	 Hook	R4	 Side Beam Connector
2PCS		2PCS		4PCS	

HARDWARE LIST (Carton Box -7)

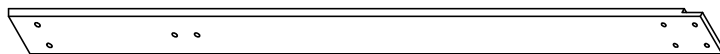
AA M8X165  Inner Hex head Bolt & Nut	BB M5X30  Self-tapping Screw	CC M10X80  Outer Hex head Screw & Washer
8PCS	70+6PCS	8PCS
DD M6X70  Inner Hex head Screw	EE M6X25  Inner Hex head Bolt & Nut	FF M8X25  Inner Hex head Bolt & Nut
12PCS	12+2PCS	58+3PCS
GG M6  Nut & Washer	HH M8X60  Inner Hex head Bolt & Nut	II M6X70  Inner Hex head screw & Nut
6+1PCS	26+1PCS	6+1PCS
JJ M5X20  Self-tapping Screw	KK M5X140  Self-tapping Screw	LL M6X45  Inner Hex head Bolt & Washer & Nut
40+3PCS	4+1PCS	60+4PCS
MM  Washer	TT M6X15  Inner Hex head screw & Washer	NN M8X105  Inner Hex head Bolt & Nut
72+4PCS	226+15PCS	4PCS
Y1 M6  Wrench	Y2 M6  Screwdriver set head	Y3 M10  Wrench
1PC	1PC	2PCS
Y4 M8  Allen key	Y5 M8  Allen key	Y6 M6  Allen key
2PCS	2PCS	2PCS
Y7 M6  Hex screwdriver head	Y8 M8  Hex screwdriver head	UU ø6x200  Stake
1PC	1PC	20PCS

<1>

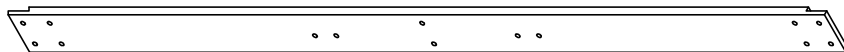
X2



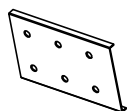
Connect Middle Covers **X3** with Middle Long Beams **02** and Side Beams **01**, fasten by using Bolts **FF**.



① 4X



② 2X



③ 8X

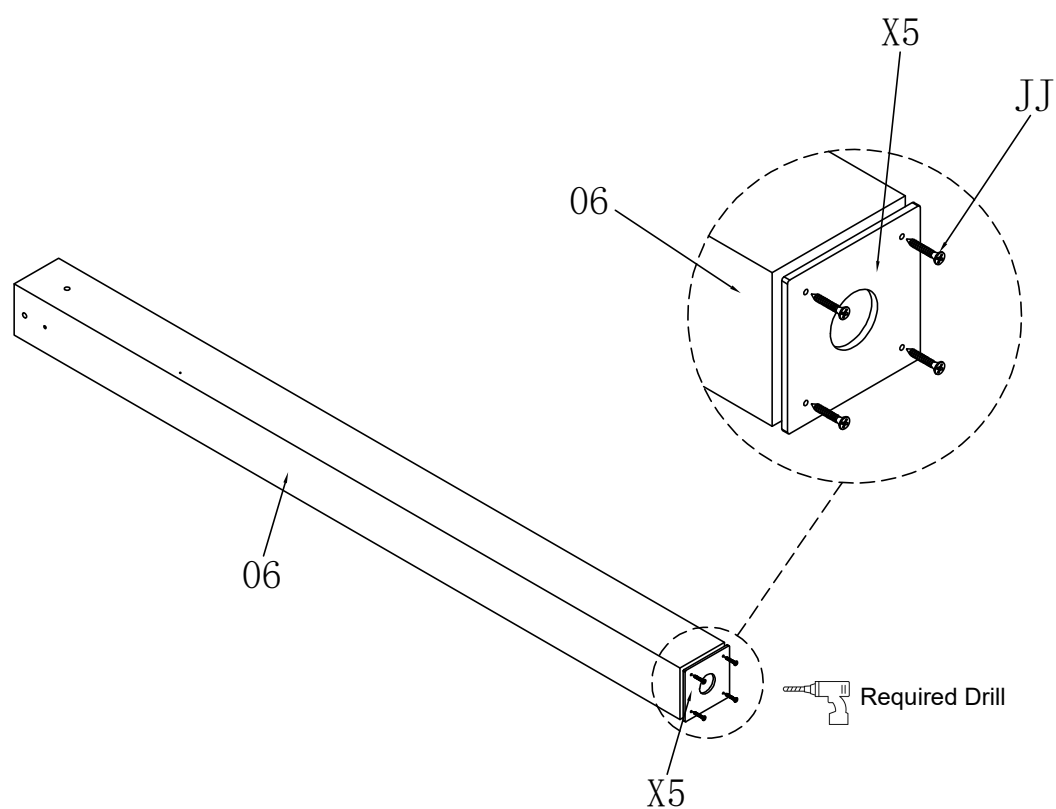


M8*25

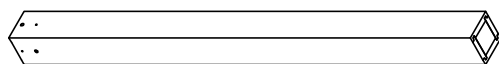
④ 24X

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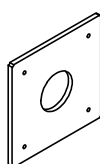
X4



Attach Base Plate **X5** to the bottom of Post **06**, fasten by using Screw **JJ**.



①06 4X



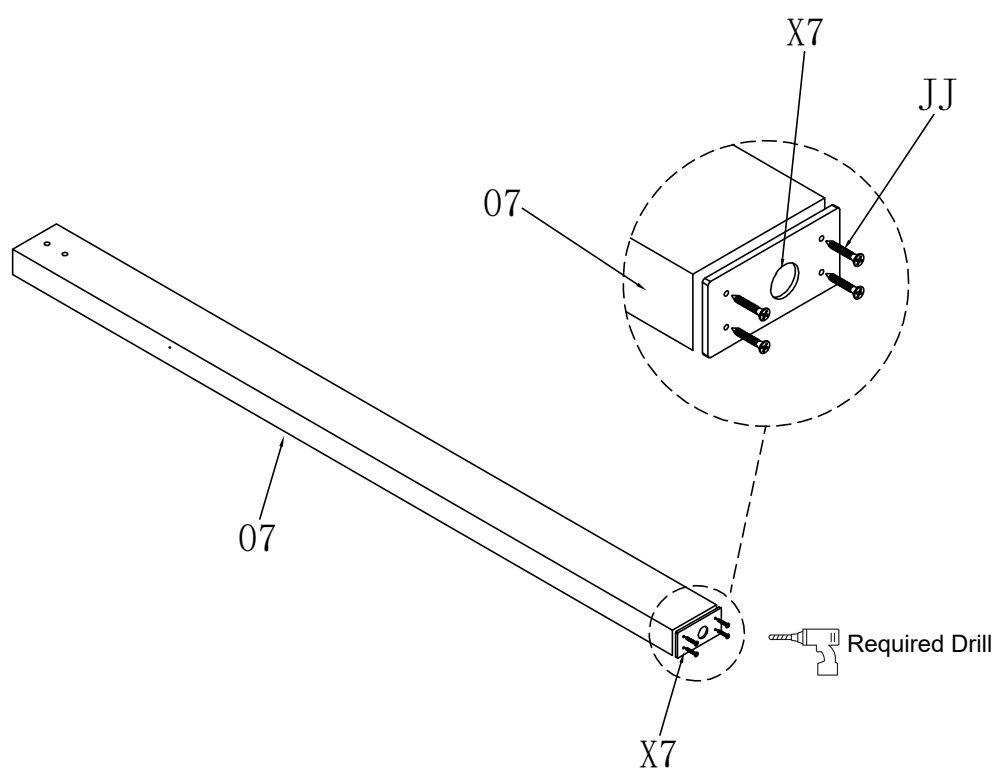
ⓧ5 4X



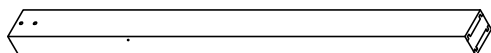
ⓐ 16X

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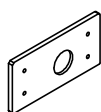
X2



Attach Small Base Plate **X7** to the bottom of Post **07**, fasten by using Screw **JJ**.



⑦ 2X



ⓧ7 2X

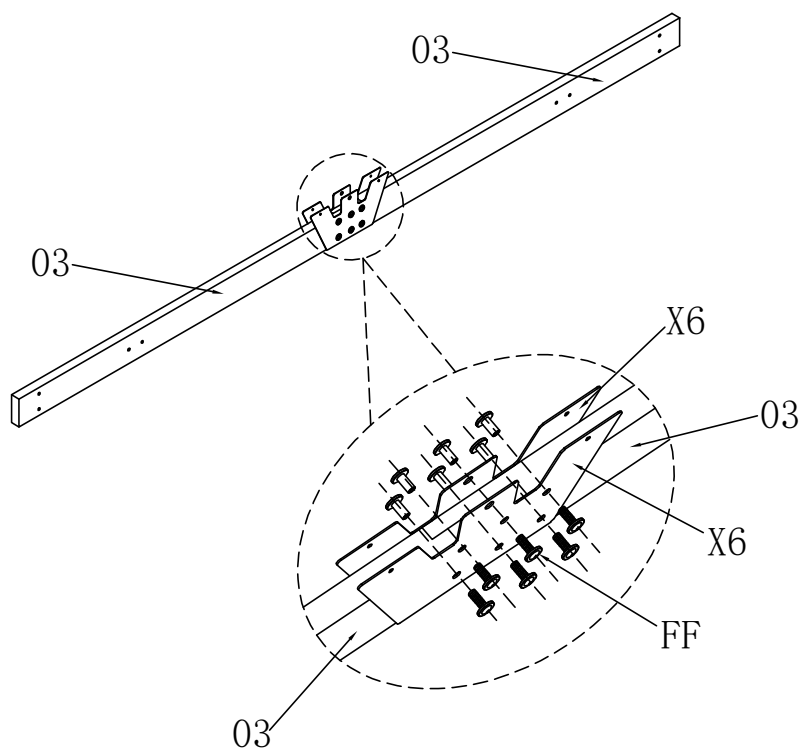


M5X20

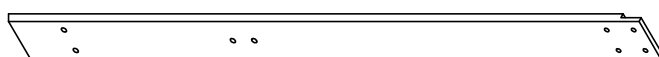
ⓐ 8X

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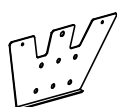
X2



Connect two Middle Beam Covers **X6** with two Short Side Beams **03**, fasten by using Bolts **FF**.



③ 4X



⑥ 4X

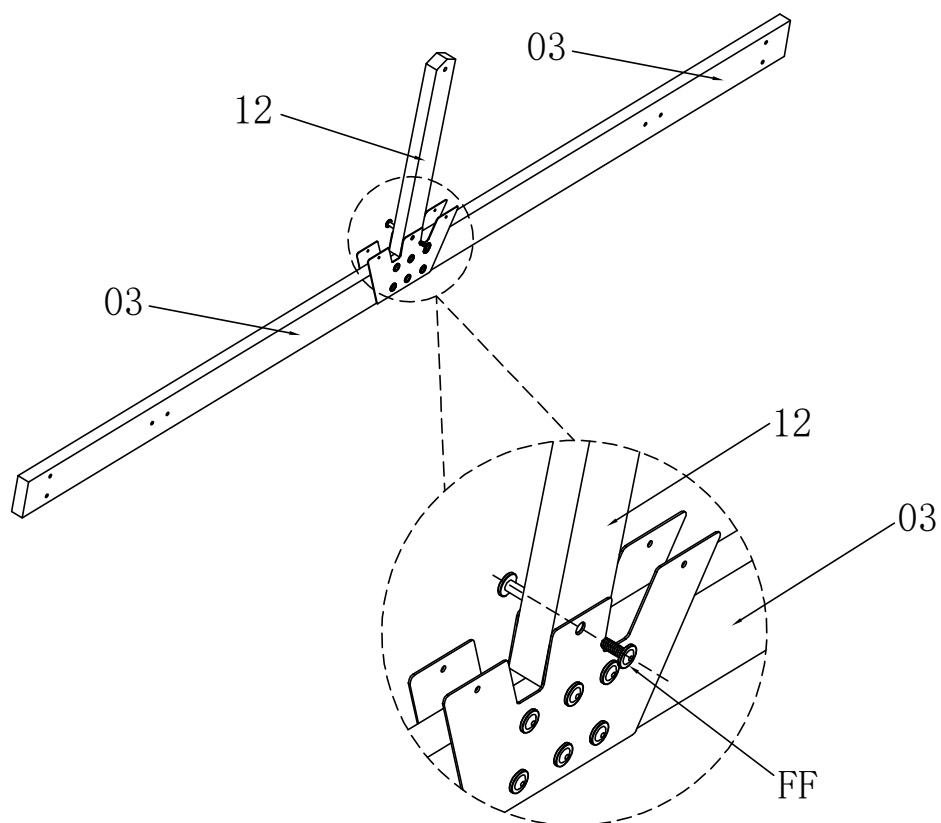


M8*25

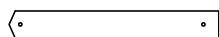
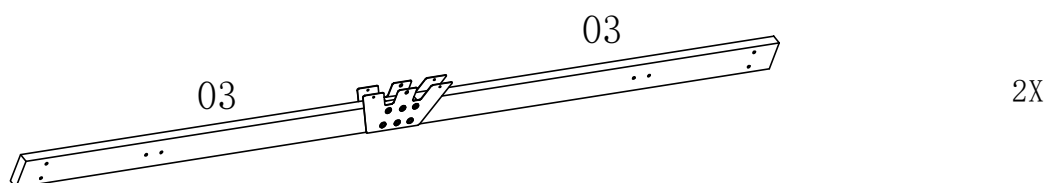
ⓕ 12X

<5>

X2



Insert the Middle Support **12** into Middle Cover **X6** of assembled Short Side Beams **03**, fasten by using Bolt **FF**.



⑫ 2X

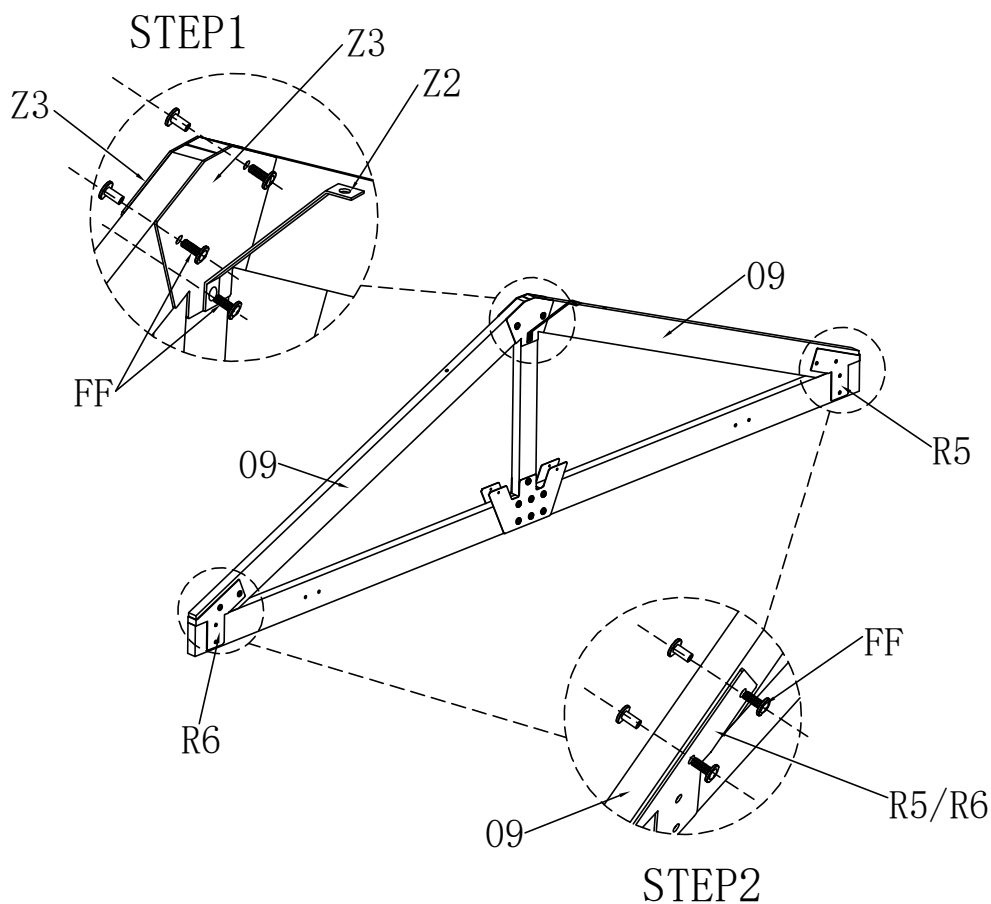


M8*25

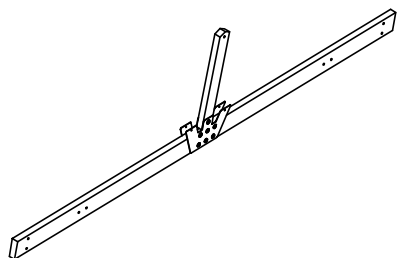
ⓕ 2X

<6>

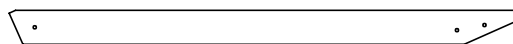
X2



Attach Slant Beam **09** to Middle Support **12** with Middle top Covers **Z3** and Top Support Connector **Z2** by using Bolts **FF**, attach bottom of Slant Beam **09** to Beam Corner Connectors **R5/R6** by using Bolts **FF**.



2X



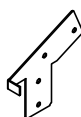
09 4X



Z2 2X



Z3 4X



R5 2X



R6 2X



M8*25

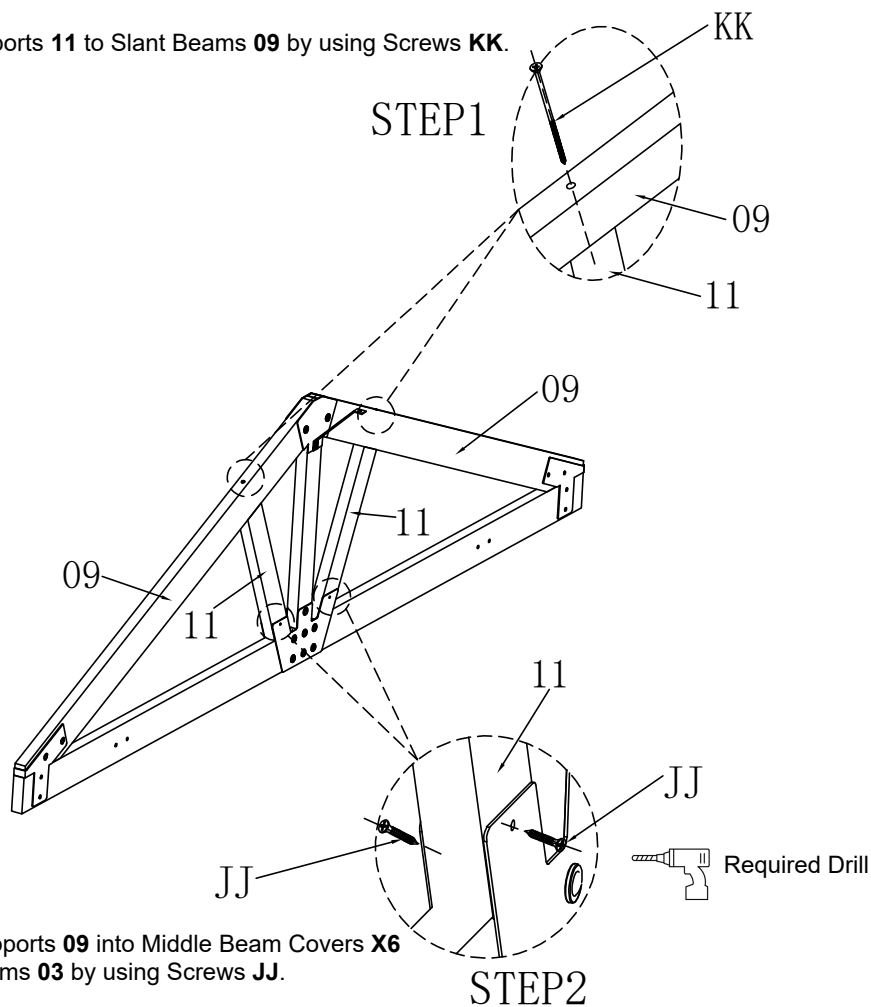
FF 14X

<7>

X2

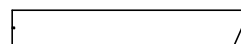
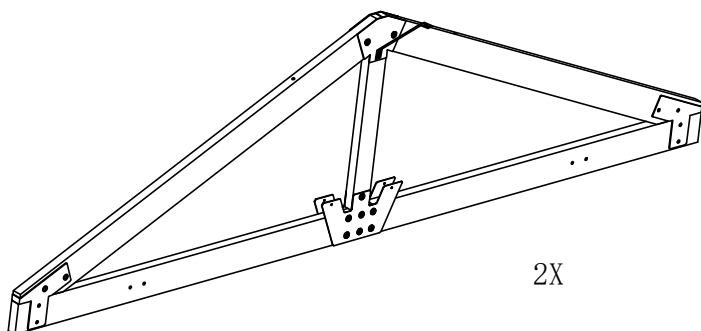
Attach top of two Side Supports **11** to Slant Beams **09** by using Screws **KK**.

STEP1



Insert bottom of two Side Supports **09** into Middle Beam Covers **X6** of assembled Short Side Beams **03** by using Screws **JJ**.

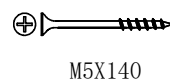
STEP2



⑪ 4X

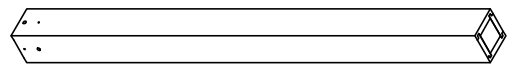
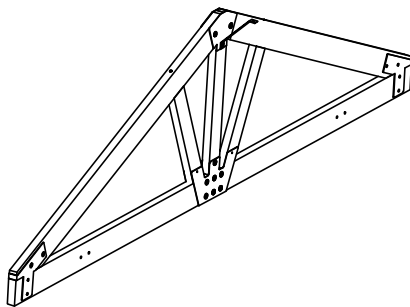
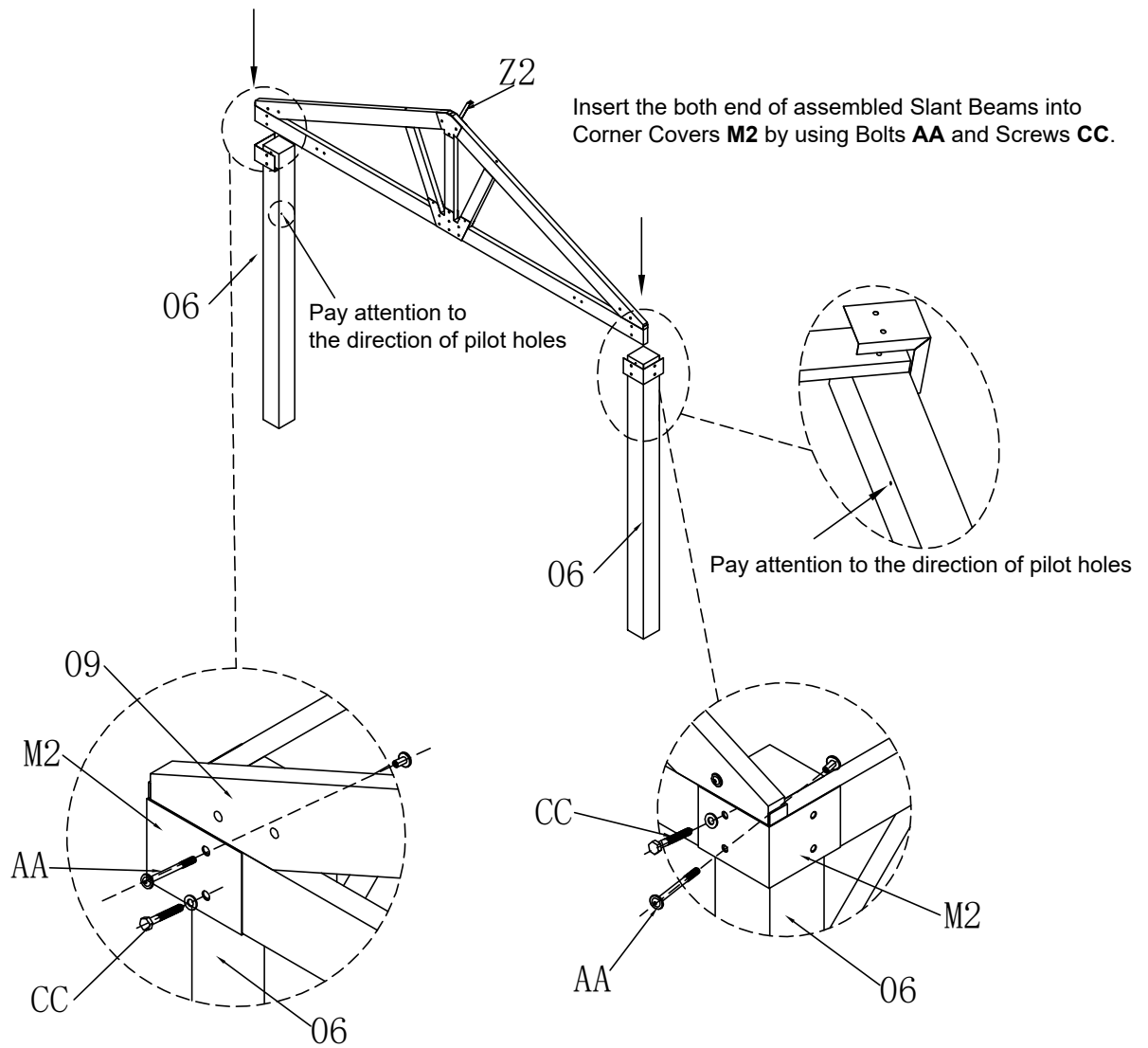


⑪ 8X



⑪ 4X

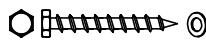
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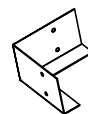
06 4X



M8X165 AA 4X

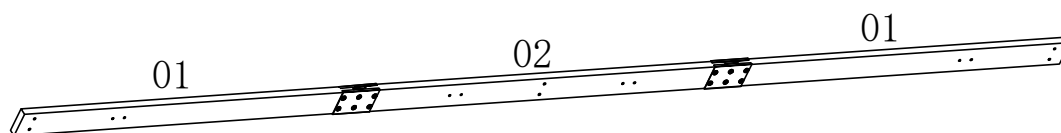
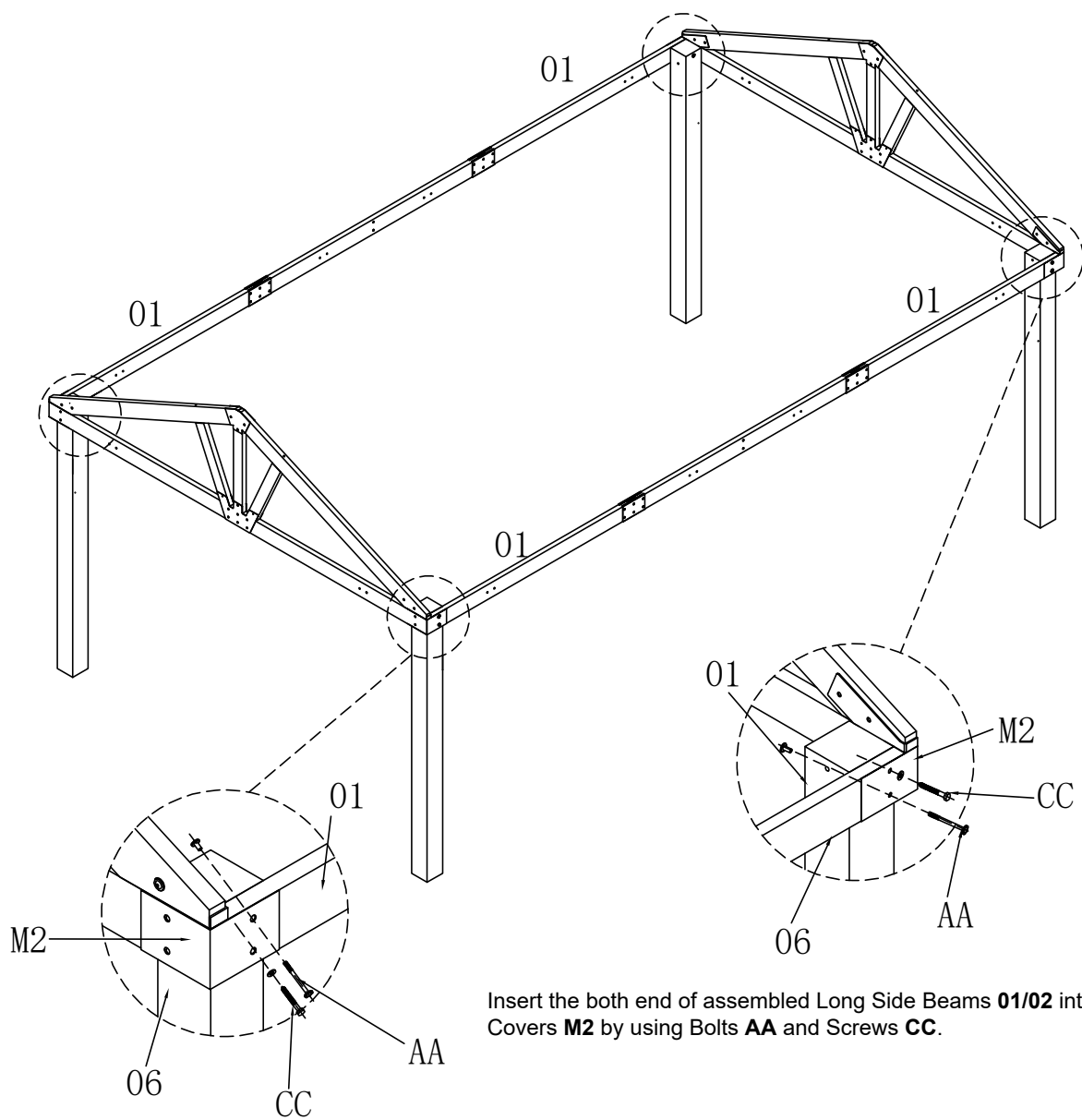


M10*80 CC 4X

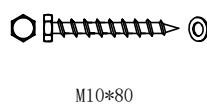


M2 4X

<9>

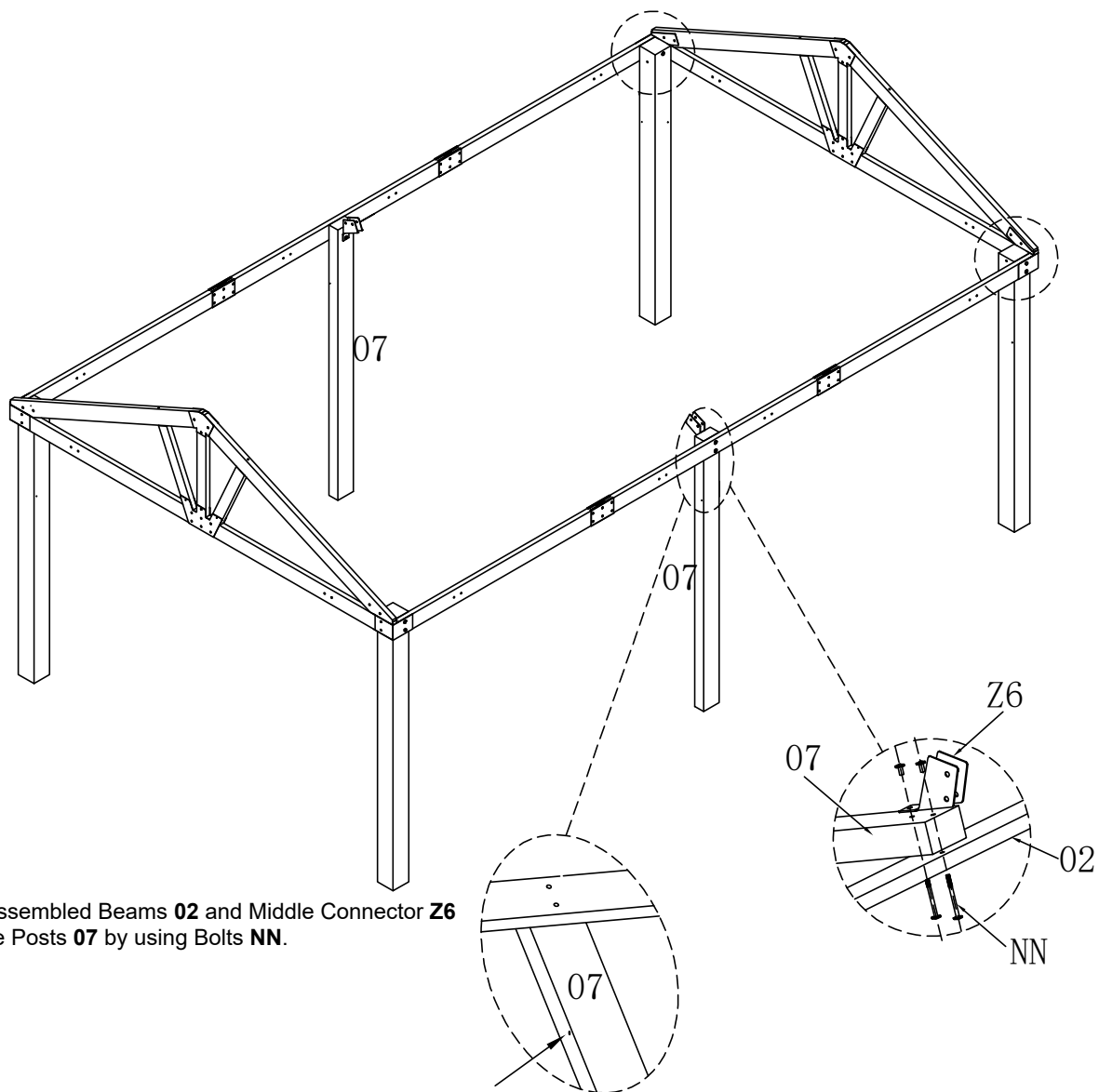


AA 4X



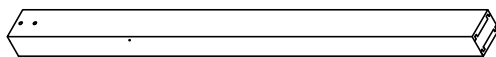
CC 4X

<10>



Attach assembled Beams **02** and Middle Connector **Z6** to Middle Posts **07** by using Bolts **NN**.

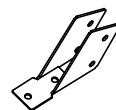
Pay attention to the direction of pilot hole



07 2X

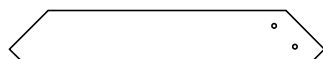
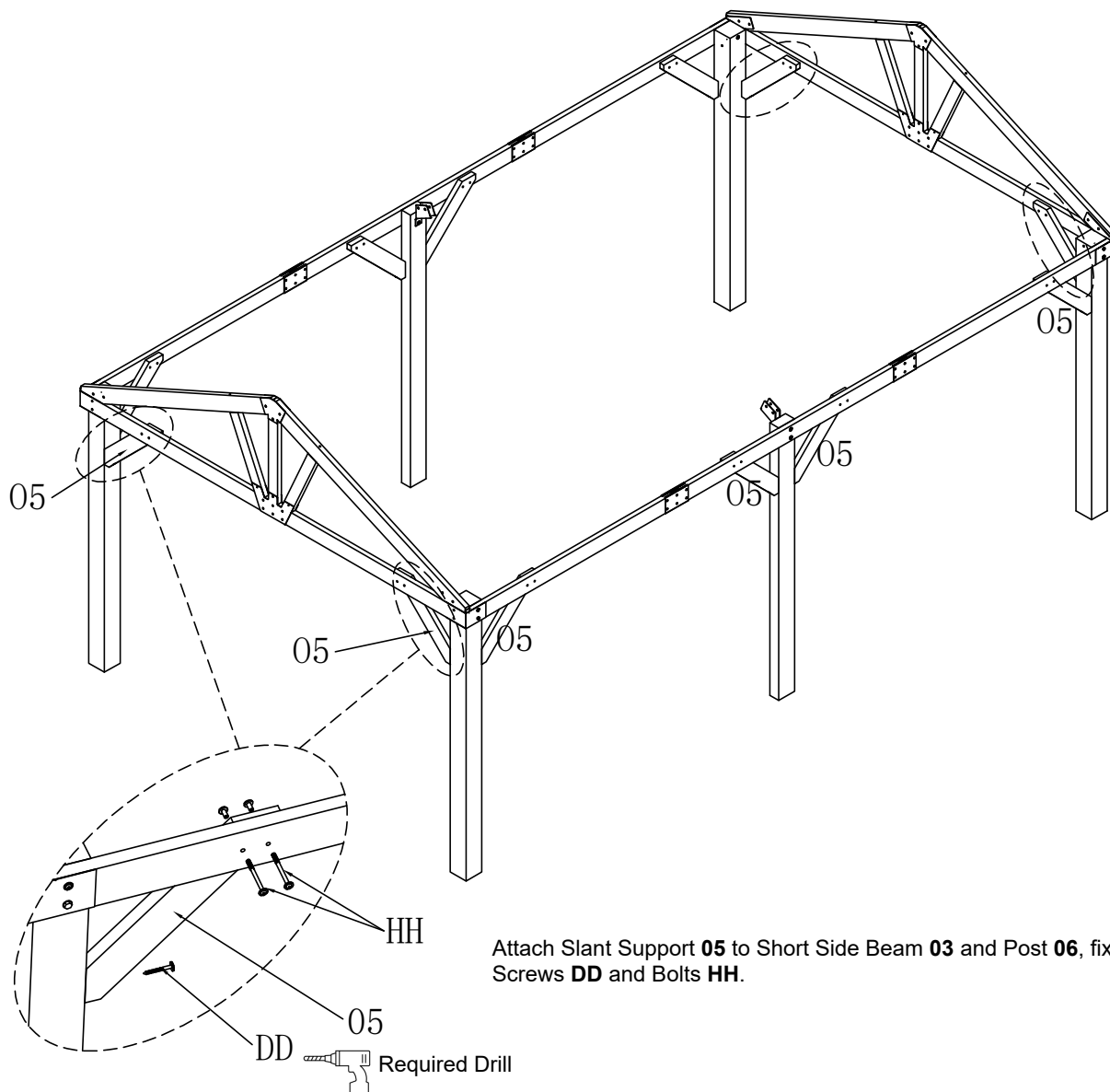


M8X105 (NN) 4X

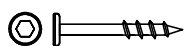


Z6 2X

<11>



⑤ 12X



④ 12X

M6*70

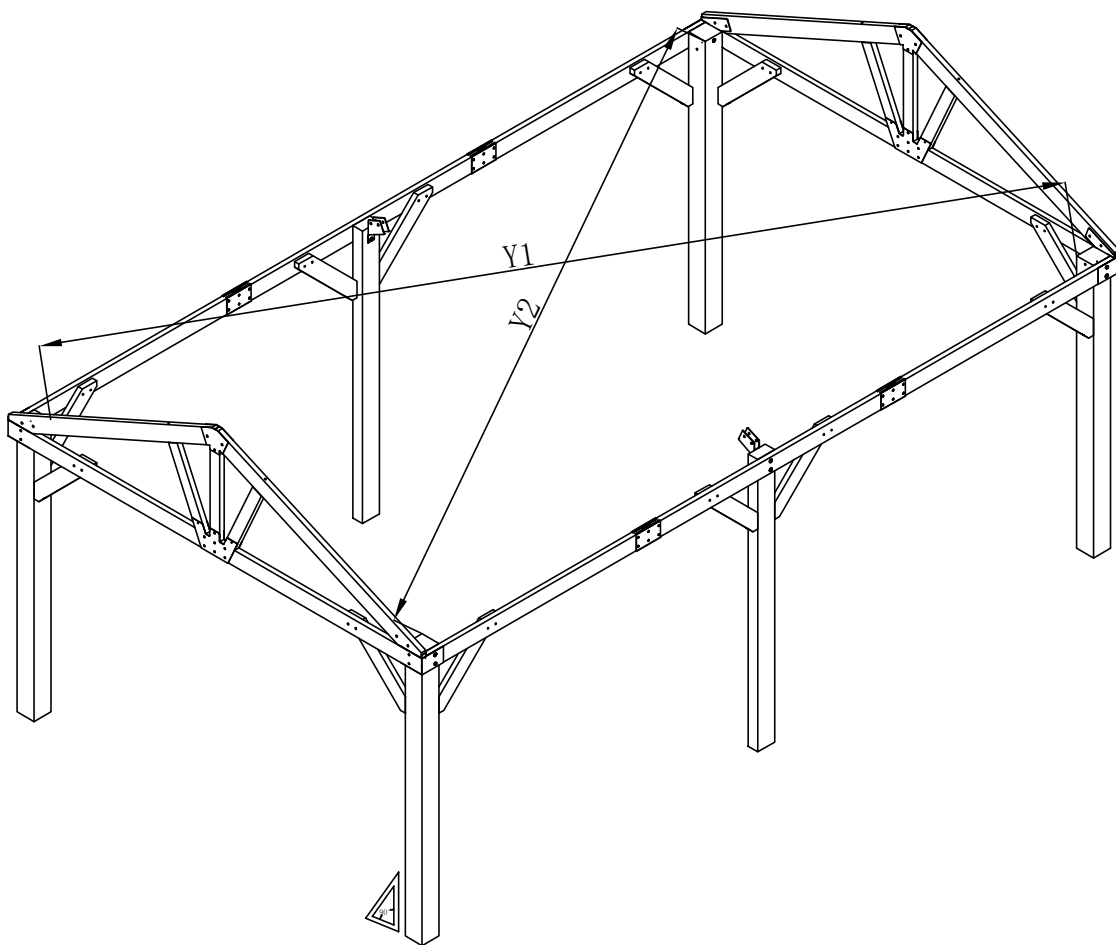


④ 24X

M8X60

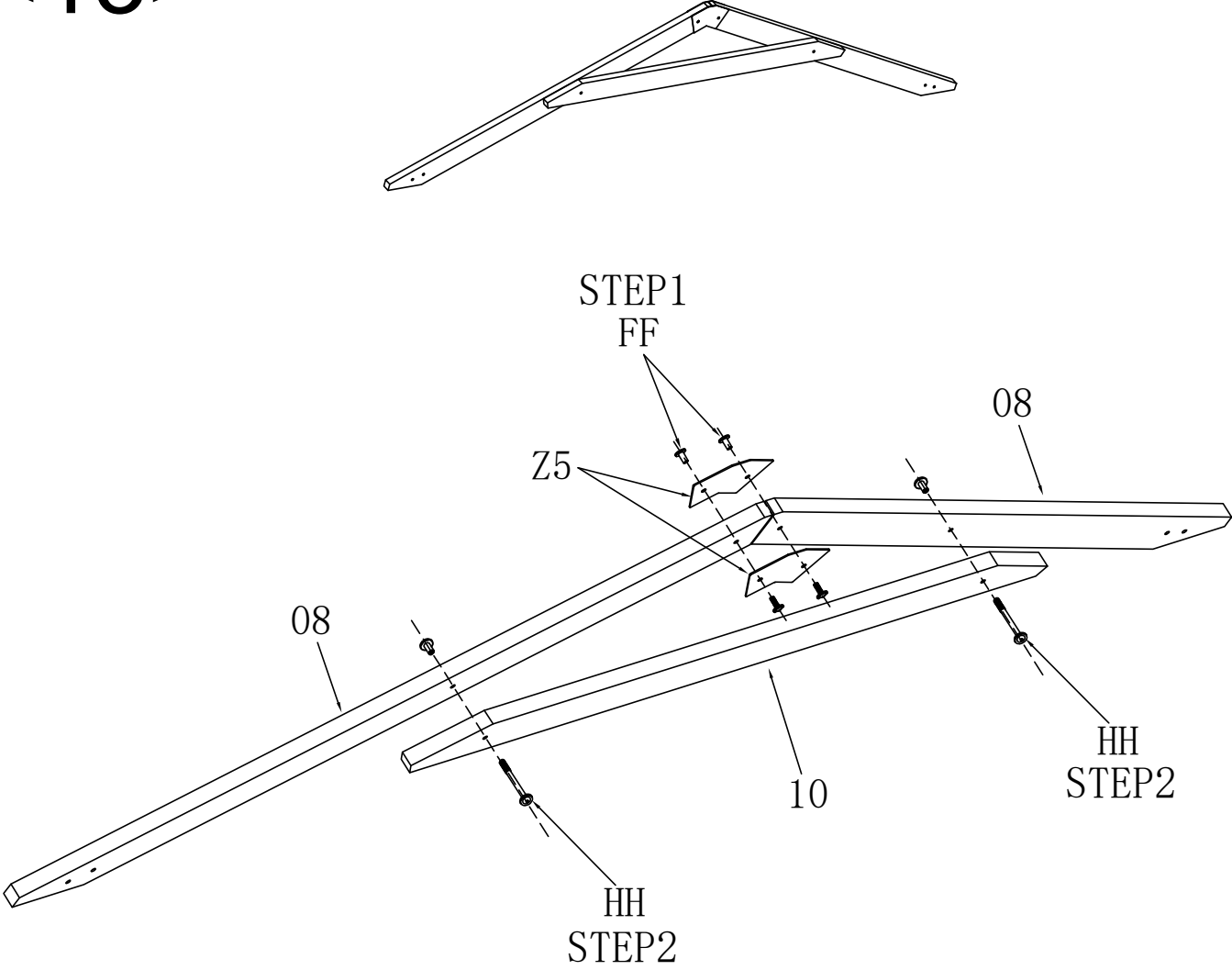
<12>

$\angle = 90^\circ$ $Y1=Y2$



Note: Make sure the distances are equal between two diagonals of Side Posts by using tape before to next assemble step. Keep the beam at right angles to the post, the post at right angles to the ground, and keep the beam horizontal.

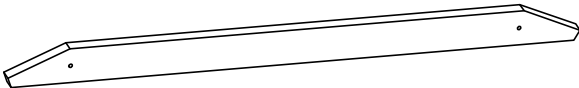
<13>



Connect 2 Slant Beams **08** with Middle top Covers **Z5** by using Bolt **FF**, then attach Slant Beam **08** to Middle Cross Beam **10** by using Bolts **HH**.



⑧ 2X



⑩ 1X



⑤ 2X



M8X60

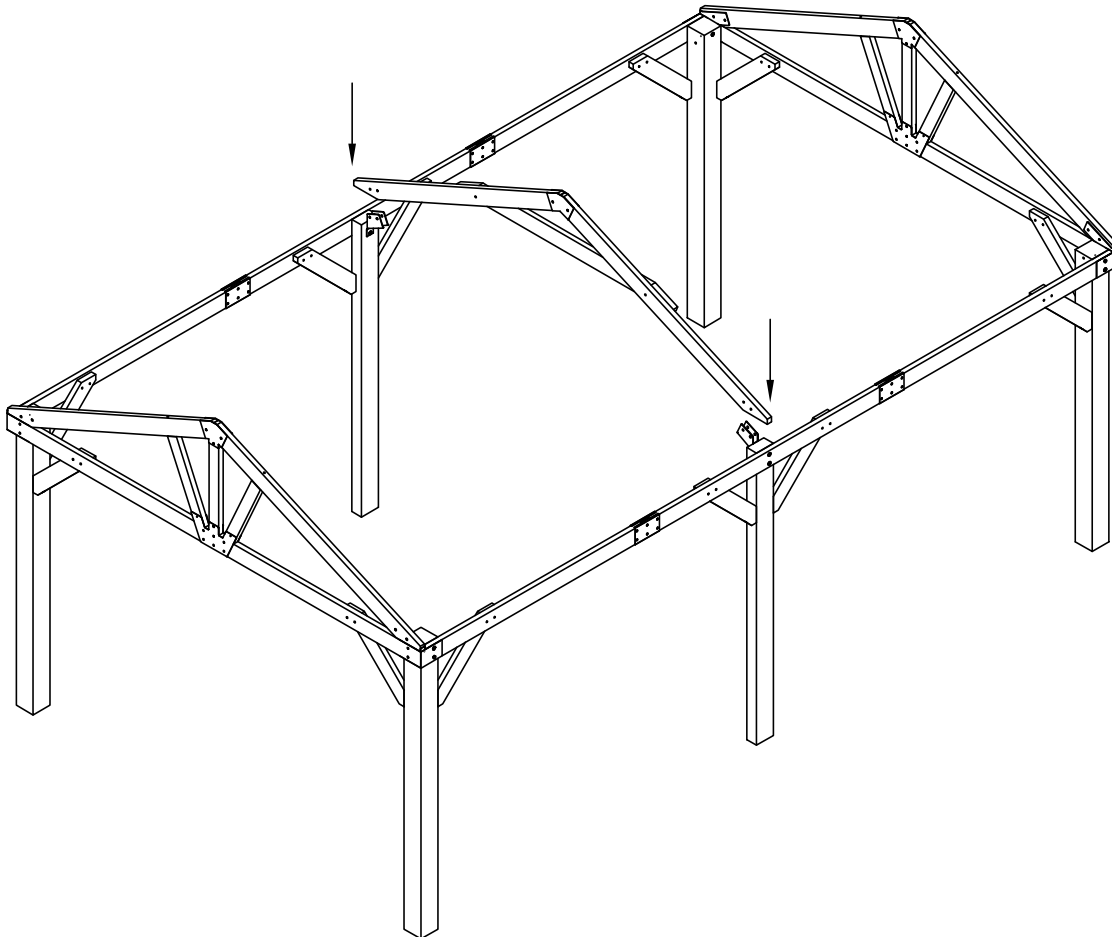
Ⓜ 2X



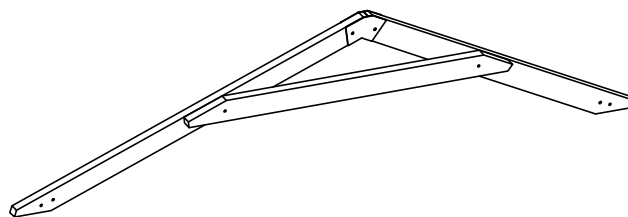
M8*25

Ⓧ 2X

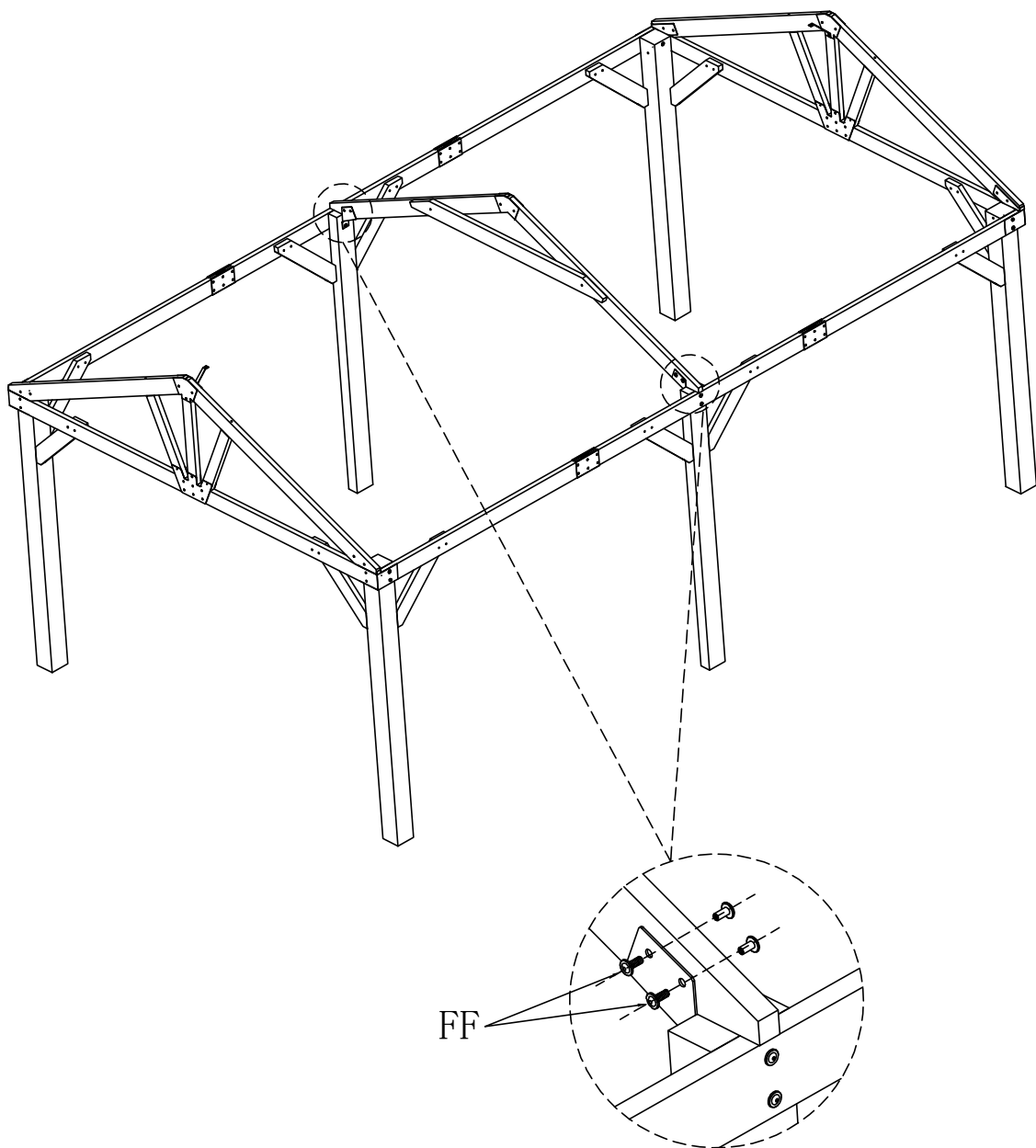
<14>



Lift assembled Middle Slant Beams, ready to insert the both end into assembled frame.



<15>

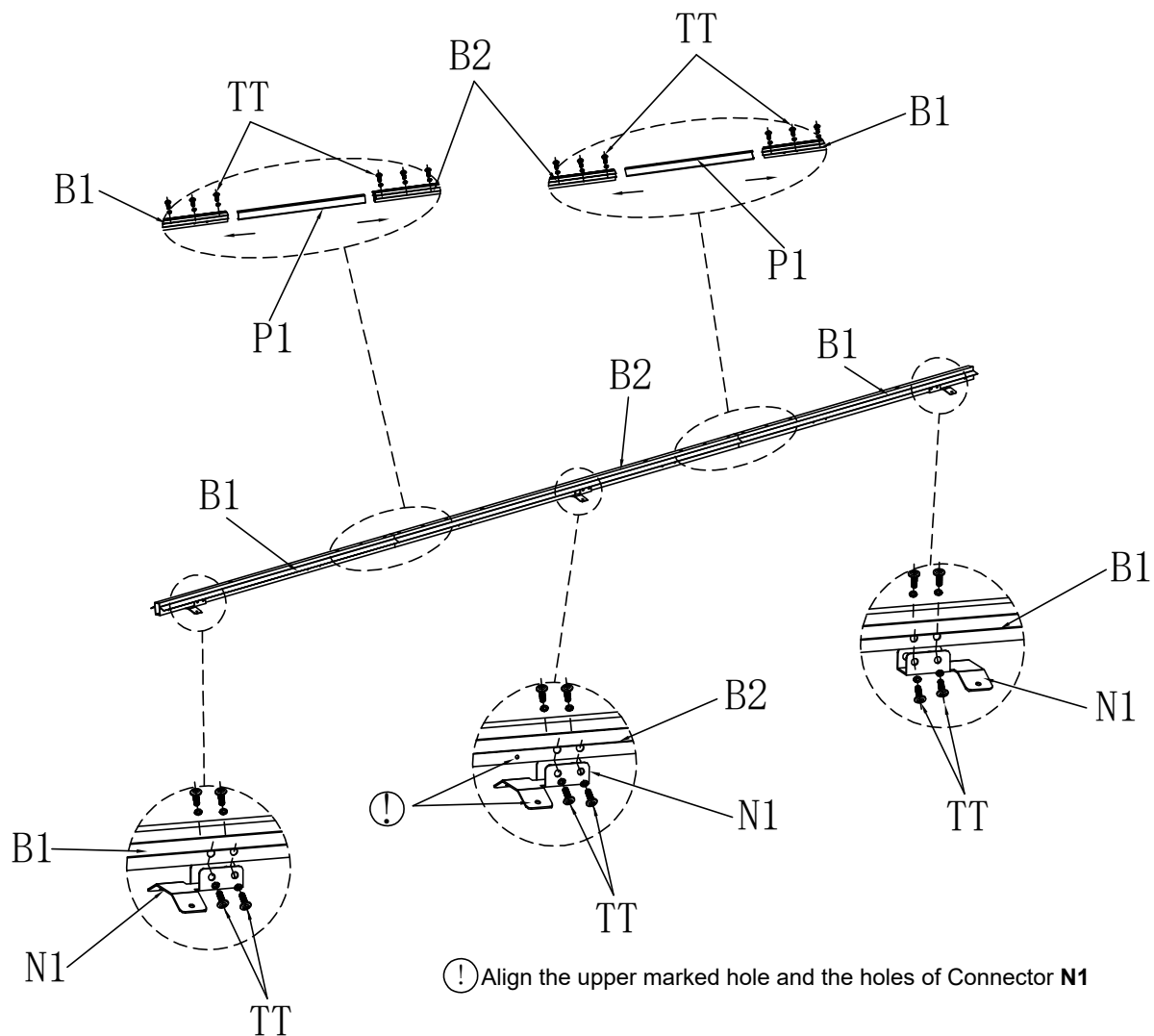


Attach bottom of Middle Slant Beam **08** to Beam Corner Connector **Z6** by using Bolts **FF**.

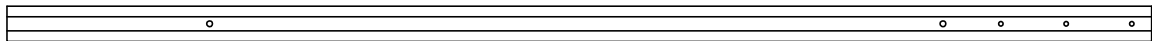


ⓕⓕ 4X

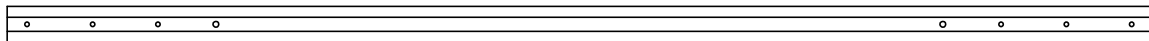
<16>



Connect Side Roof Beams **B1** to Middle Roof Beam **B2** with Inner Bracket **P1** by using Screws **TT**, Connect two Connectors **N1** with both bottom of **B1**, fasten by using Screws **TT**.



Ⓑ1 2X



Ⓑ2 1X



Ⓟ1 2X



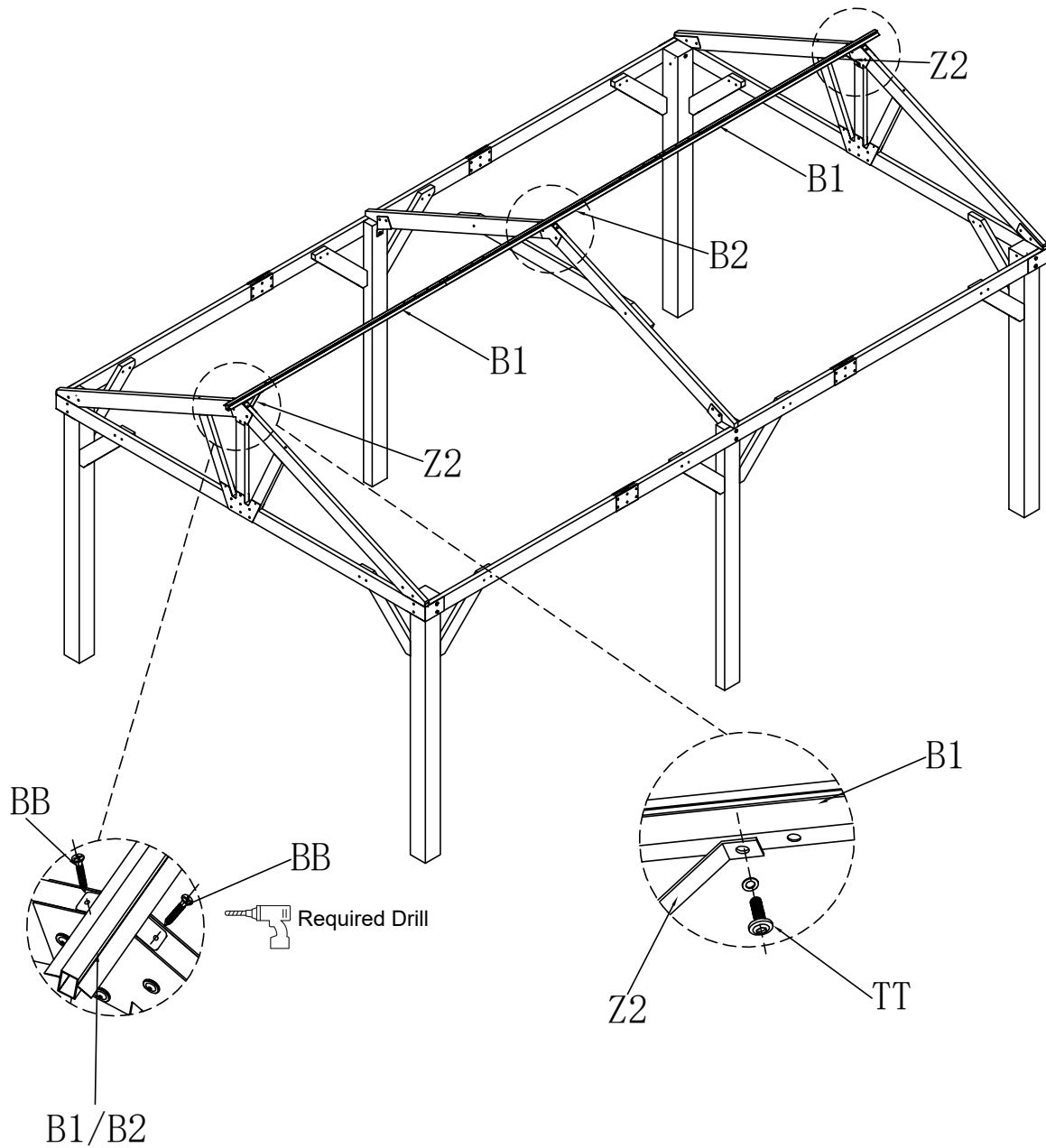
Ⓝ1 3X



M6X15

ⓉⓉ 24X

<17>



Attach Side Roof Beam **B1** to Slant Beam **09** by using Screws **BB**, connect the top of Support Connector **Z2** with Side Roof Beam **B1** by using Screws **TT**.



M5X30

Ⓟ 6X

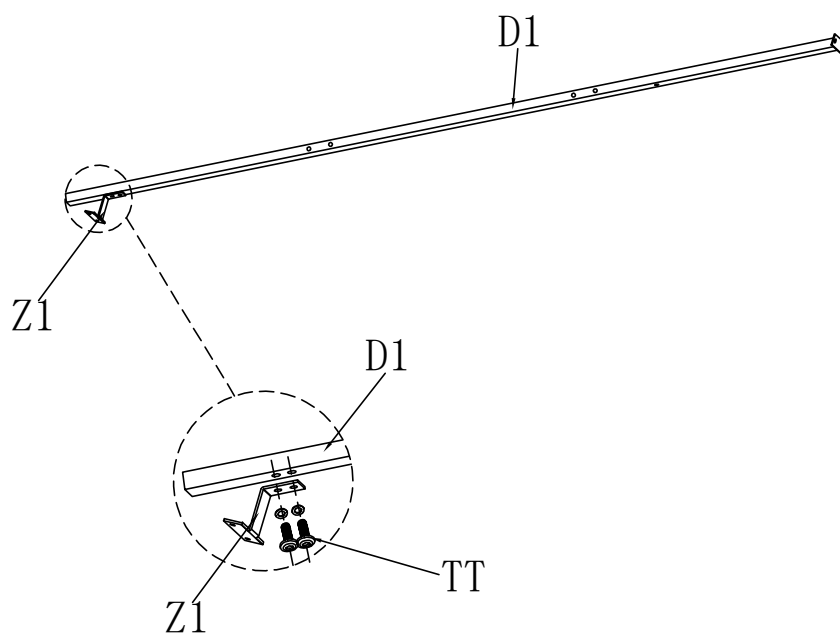


M6X15

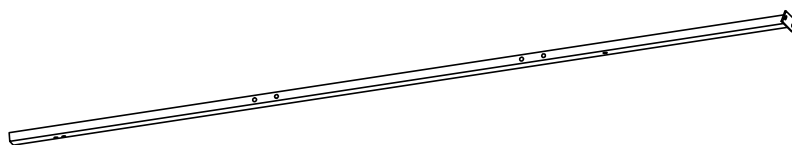
Ⓟ 2X

<18>

X12



Connect all Slant Beam Connectors **Z1** with the bottom of Roof Slant Beams **D1**, fasten by using Screws **TT**.



ⓓ1 12X



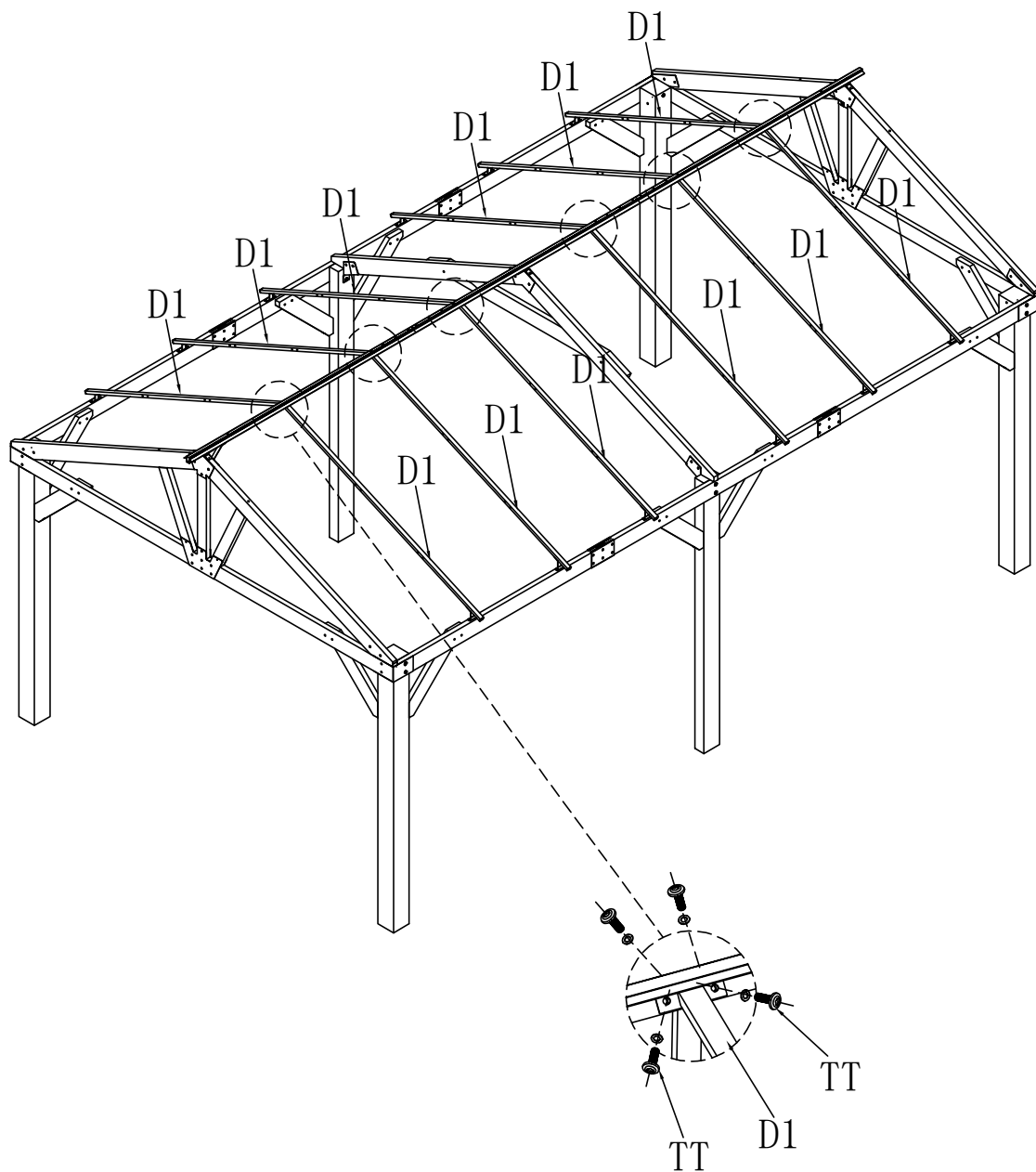
Ⓩ1 12X



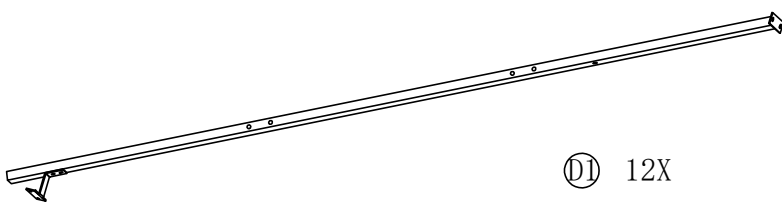
M6X15

ⓣⓣ 24X

<19>



Attach the top of Roof Slant Beams **D1** to Top Roof Beam **B1** by using Screws **TT**.



Ⓓ 12X

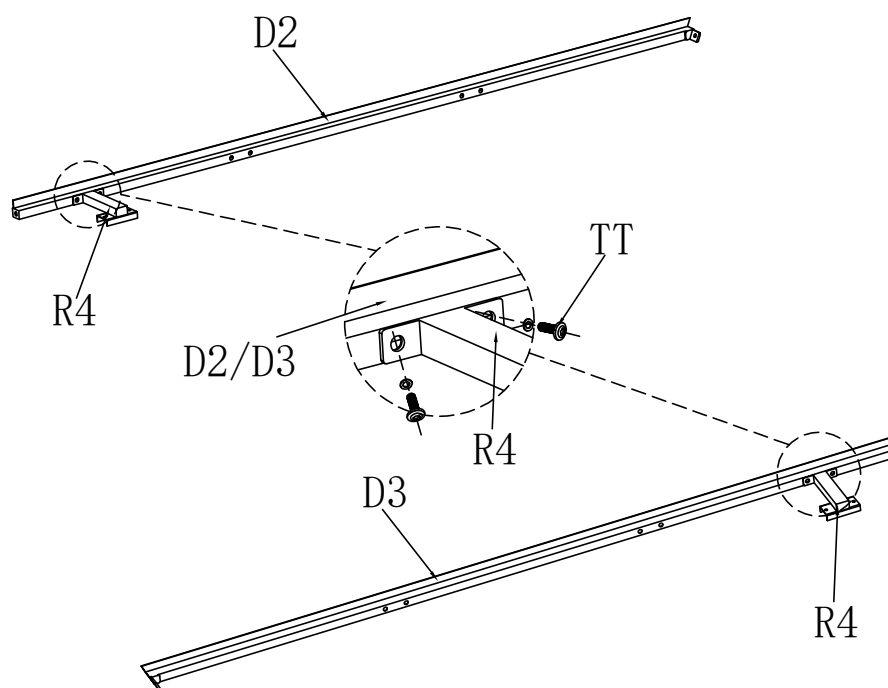


Ⓙ 24X

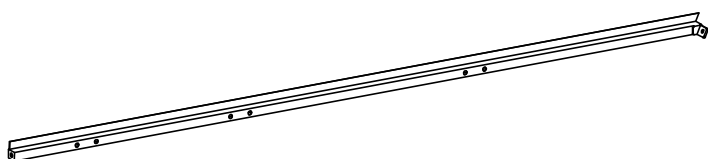
M6X15

<20>

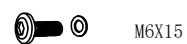
X2



Attach Side Beam Connector **R4** to Left/Right Side Blocking Bar **D2/D3** by using screws **TT**.

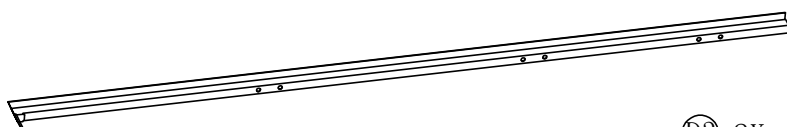


ⓓ2 2X

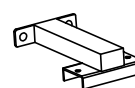


M6X15

ⓓ1 8X

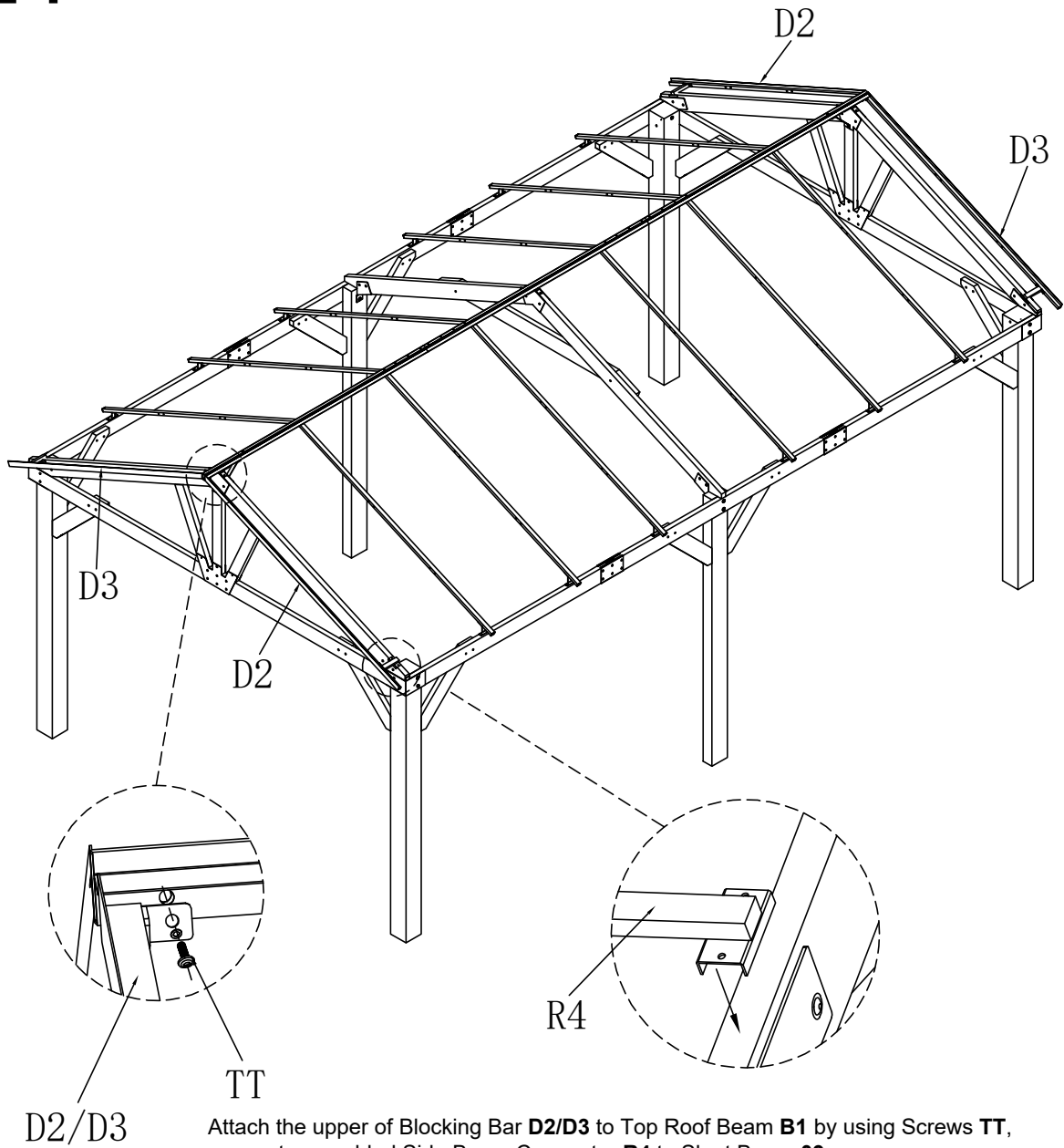


ⓓ3 2X



ⓓ4 4X

<21>

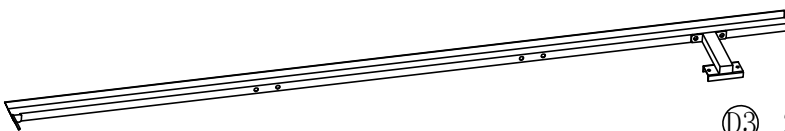


D2/D3

Attach the upper of Blocking Bar **D2/D3** to Top Roof Beam **B1** by using Screws **TT**, connect assembled Side Beam Connector **R4** to Slant Beam **09**.



ⓓ2 2X



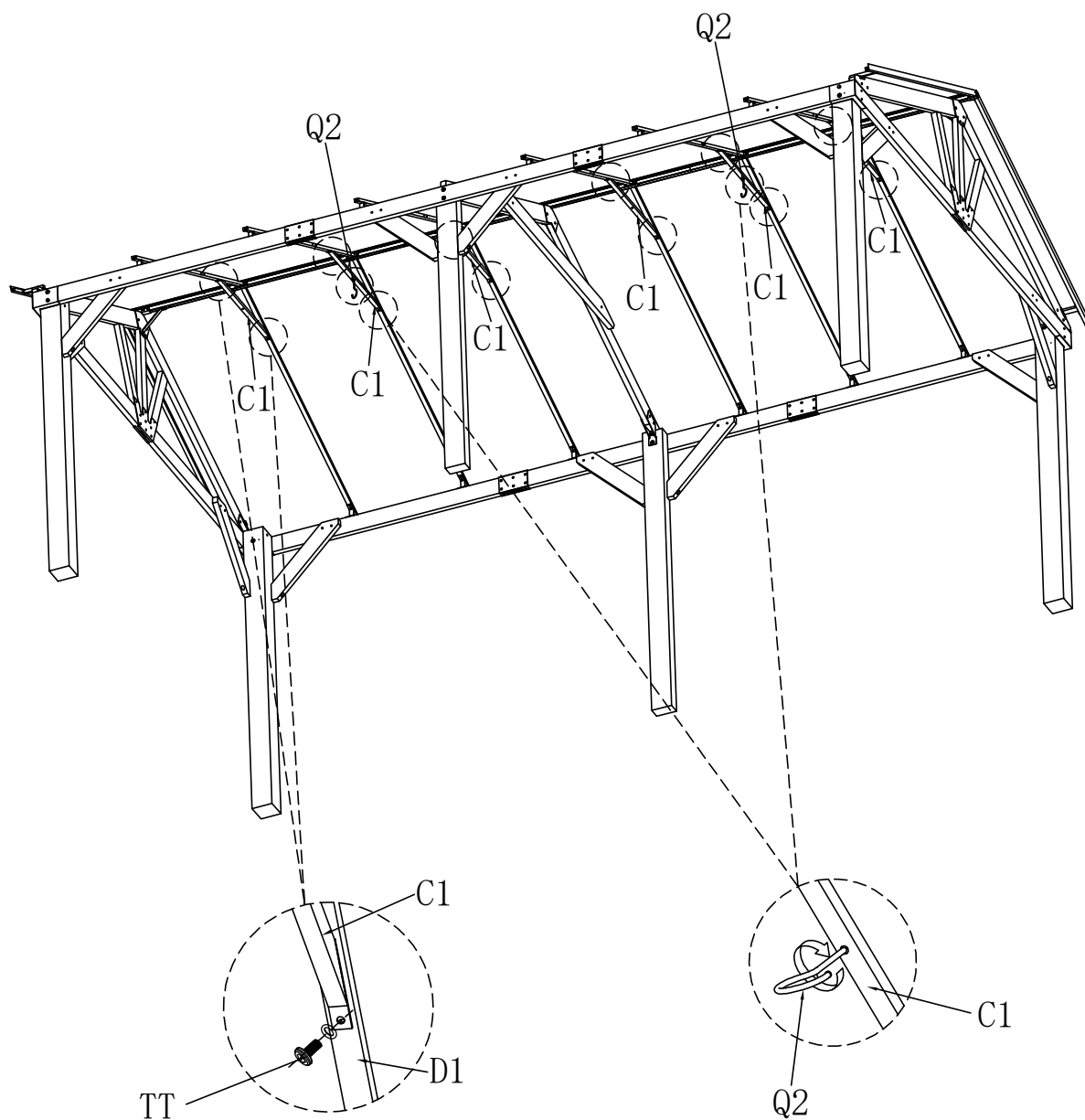
ⓓ3 2X



M6X15

ⓓⓓ 4X

<22>



Attach the Cross bar **C1** to Roof Slant Beam **D1** by using Screws **TT**, then attach Hook **Q2** to the top of any Cross Bar **C1**, turn Hook to the right to tighten.



C1 6X



M6X15

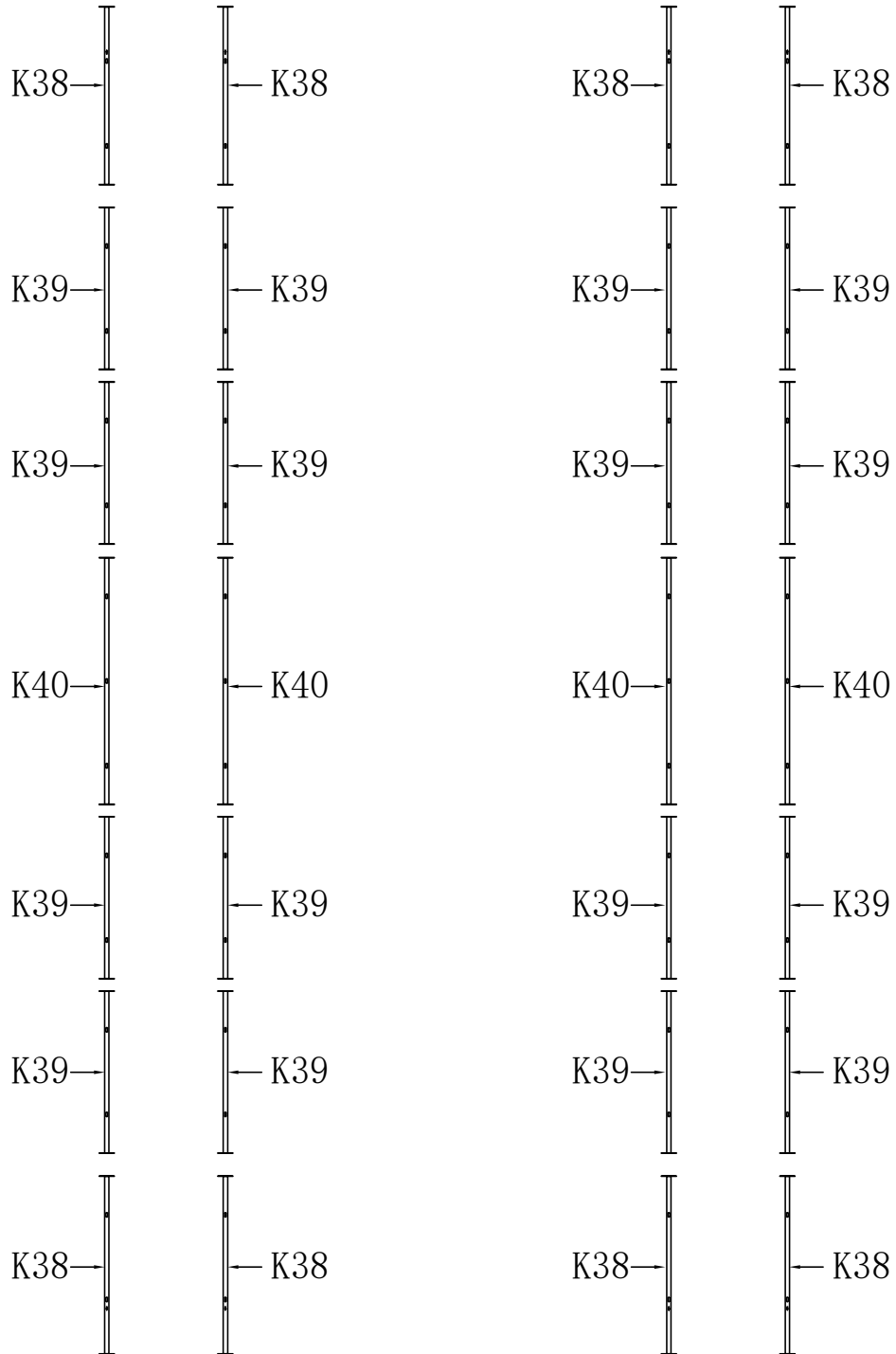
TT 12X



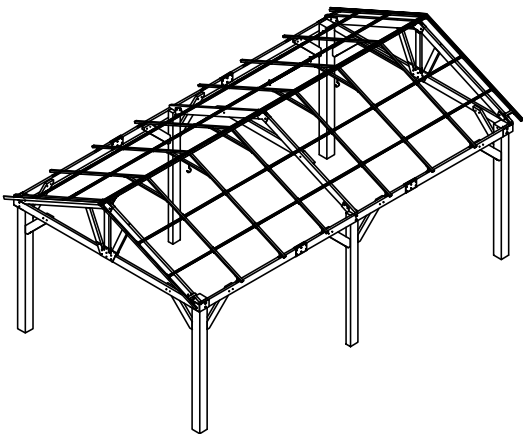
Q2 2X

<23>

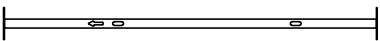
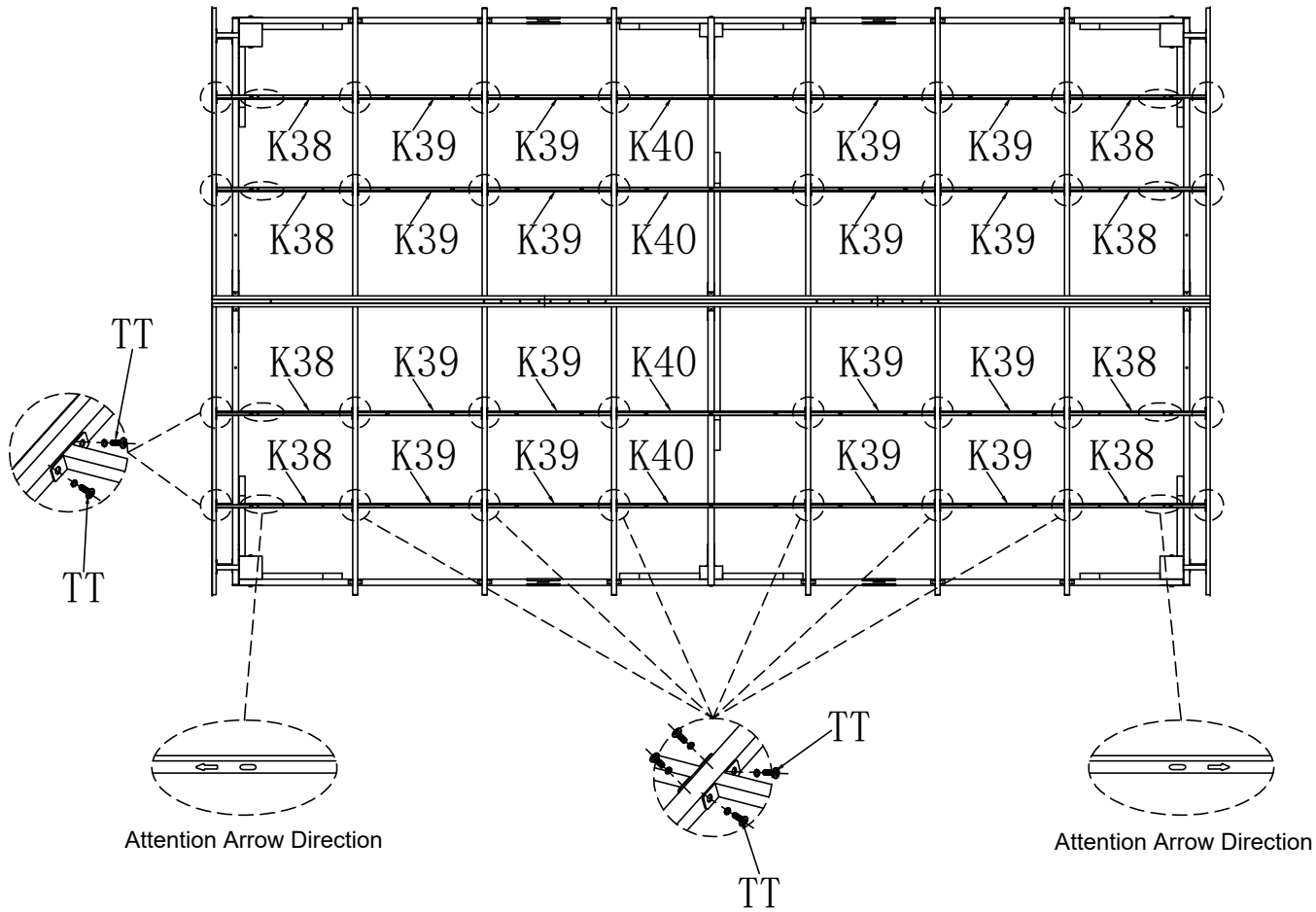
Pay attention to the Cross Beam **K38/K39/K40** placement.



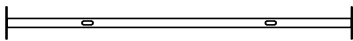
<24>



Attach Cross Beam **K38/K39/K40** to Roof Slant Beam **D1** by using Screws **TT**.



(K38) 8X



(K39) 16X



(K40) 4X



(TT) 112X

M6X15

<25>

Pay attention to the Blocking Bar **H20/H21/H22/H23** placement.

H20→

H22→

H24→

H23→

H21→

← H21

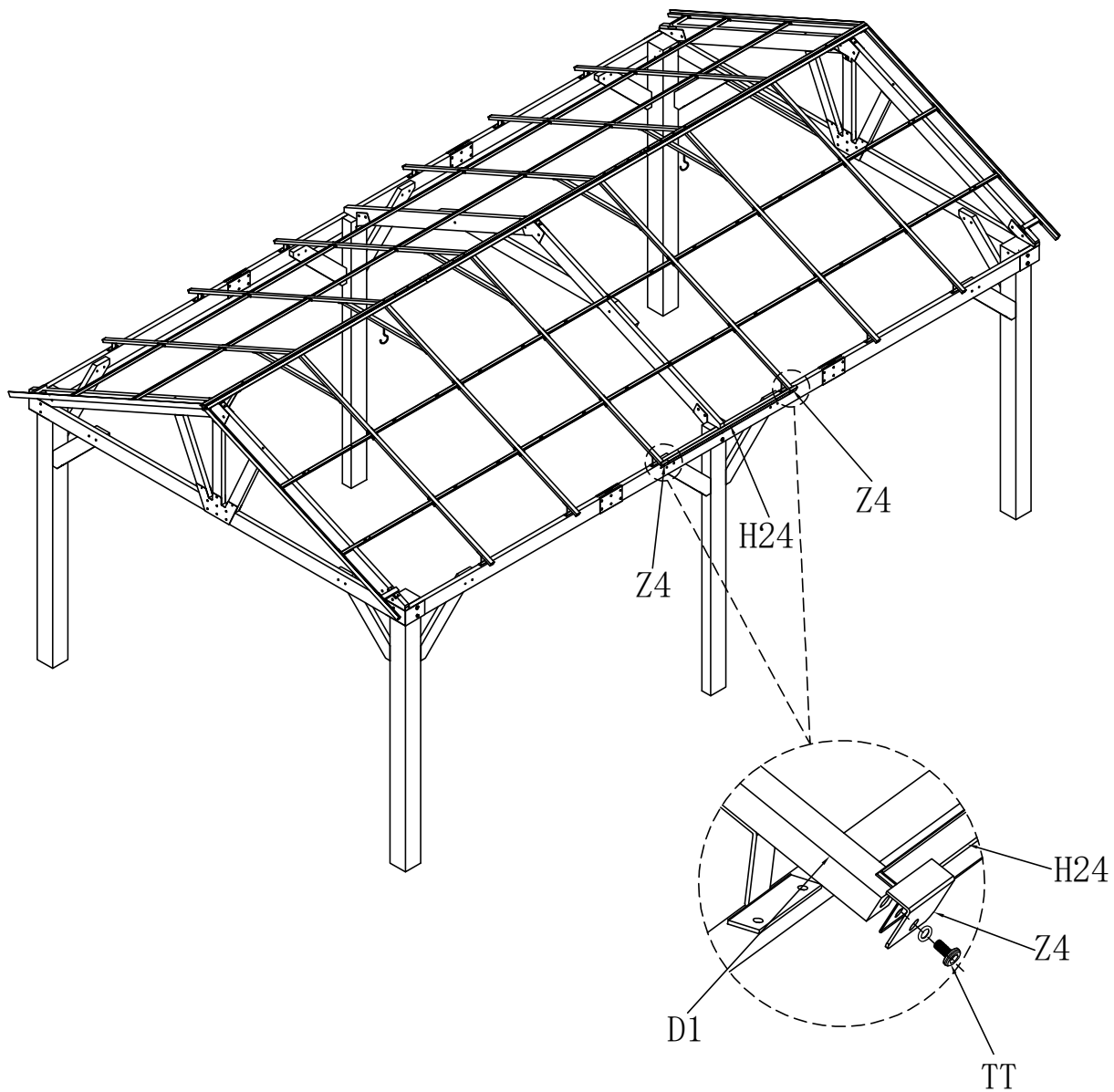
← H23

← H24

← H22

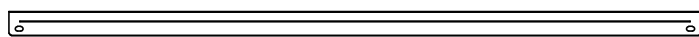
← H20

<26>



Attach Lower Blocking Bar **H24** with Fixed Plate **Z4** to assembled roof frame by using Screws **TT**.

Note: Please do not fully tighten Screws **TT** prior to complete assembly in Step 33.



(H24) 2X



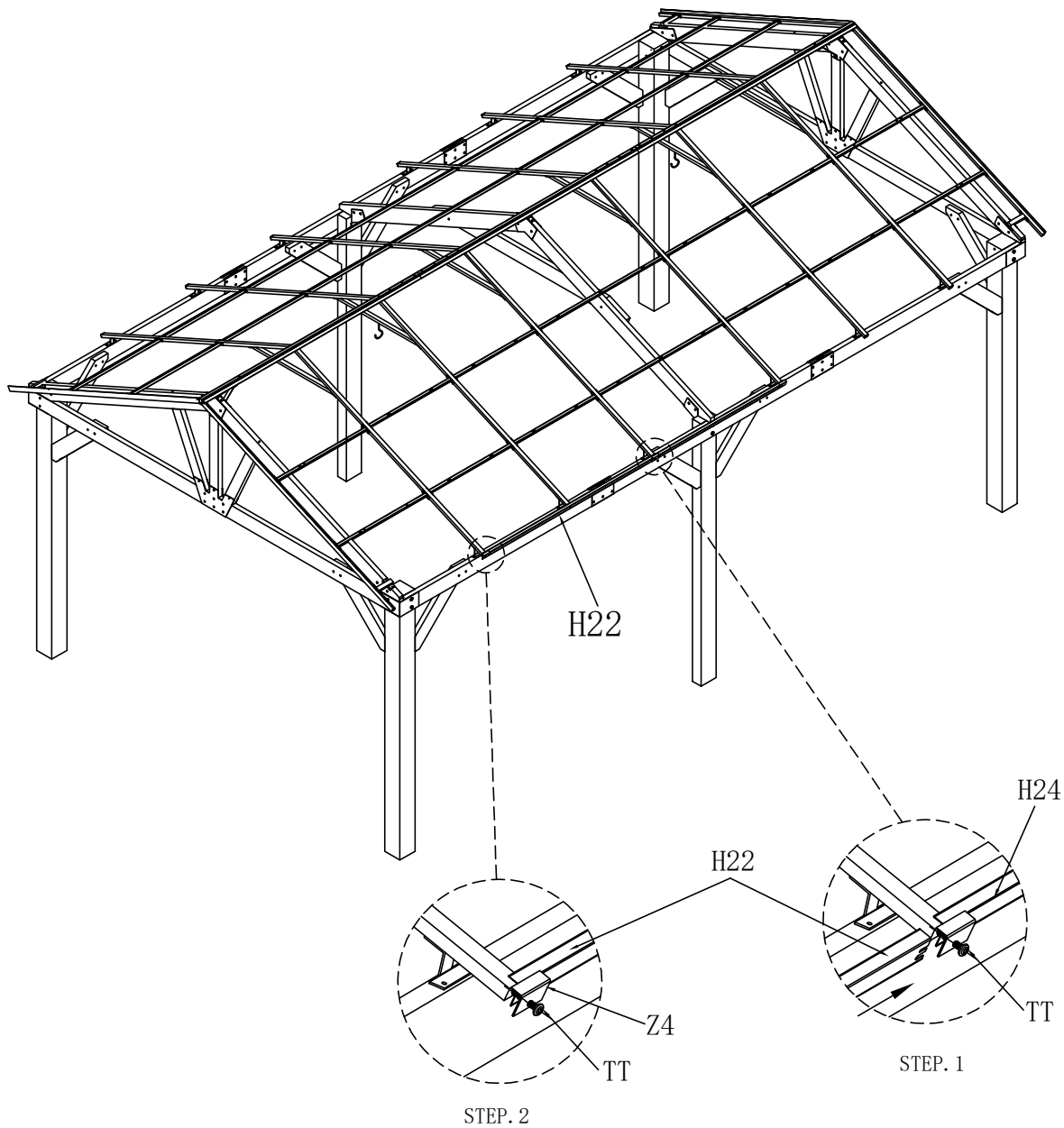
(Z4) 4X



M6X15

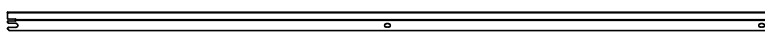
(TT) 4X

<27>



Attach Lower Blocking Bar **H22** to the bottom of Roof Slant Beam **D1** by using Screws **TT**.

Note: Please do not fully tighten Screw **TT** prior to complete assembly in Step 33.



(H22) 2X



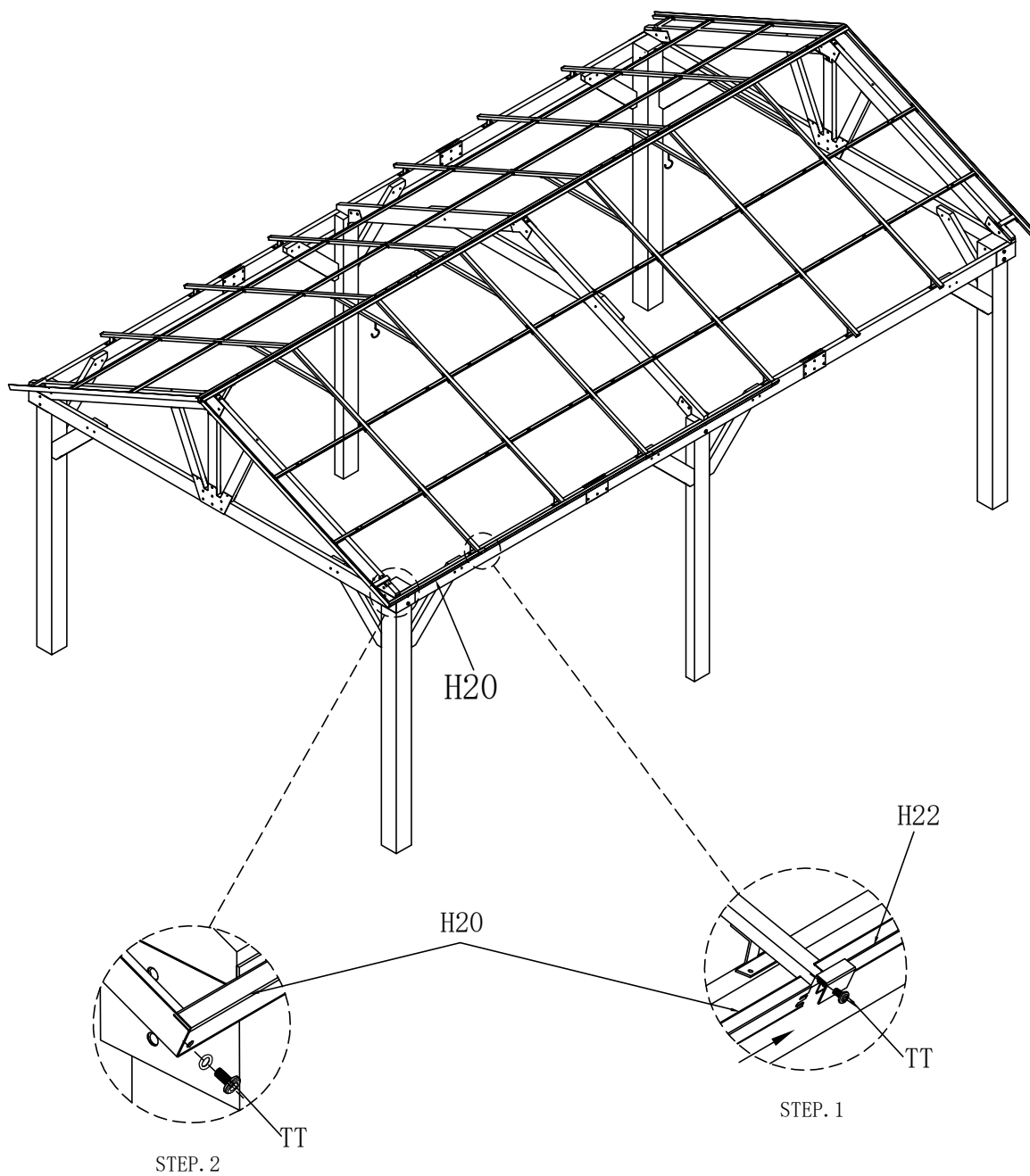
(Z4) 2X



M6X15

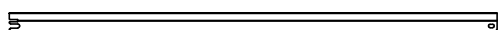
(TT) 2X

<28>



Attach Lower Blocking Bars **H20** to the bottom of Roof Slant Beams **D1** and Side Blocking Bar **D2** by using Screws **TT**.

Note: Please do not fully tighten Screws **TT** prior to complete assembly in Step 33.



(H20)

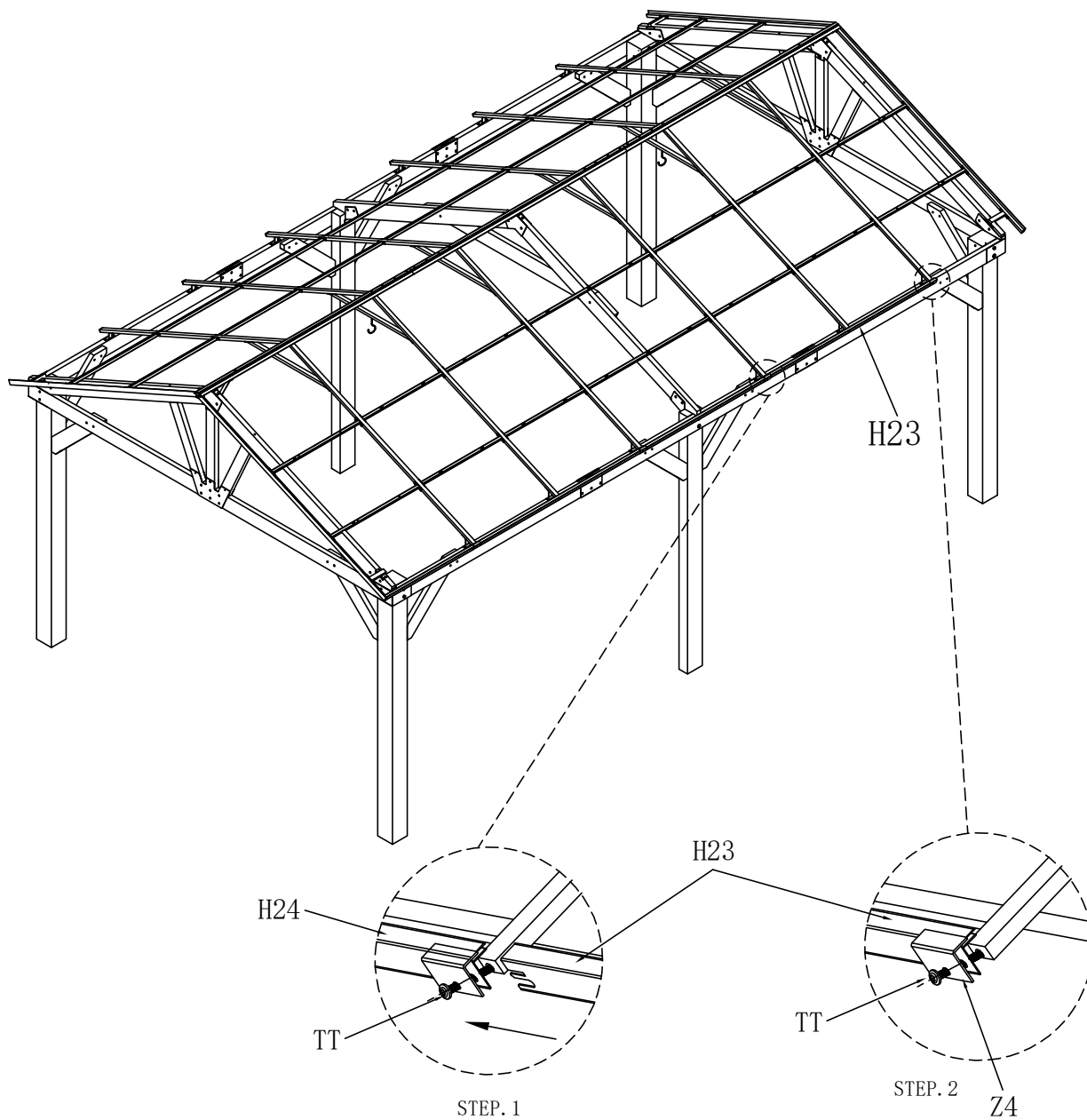
2X



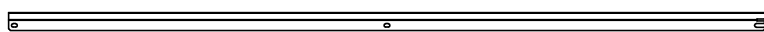
M6X15

(TT) 2X

<29>



Attach Lower Blocking Bar **H23/H24** to the bottom of Roof Slant Beam **D1** by using Screws **TT**.
 Note: Please do not fully tighten Screw **TT** prior to complete assembly in Step 33.



(H23) 2X



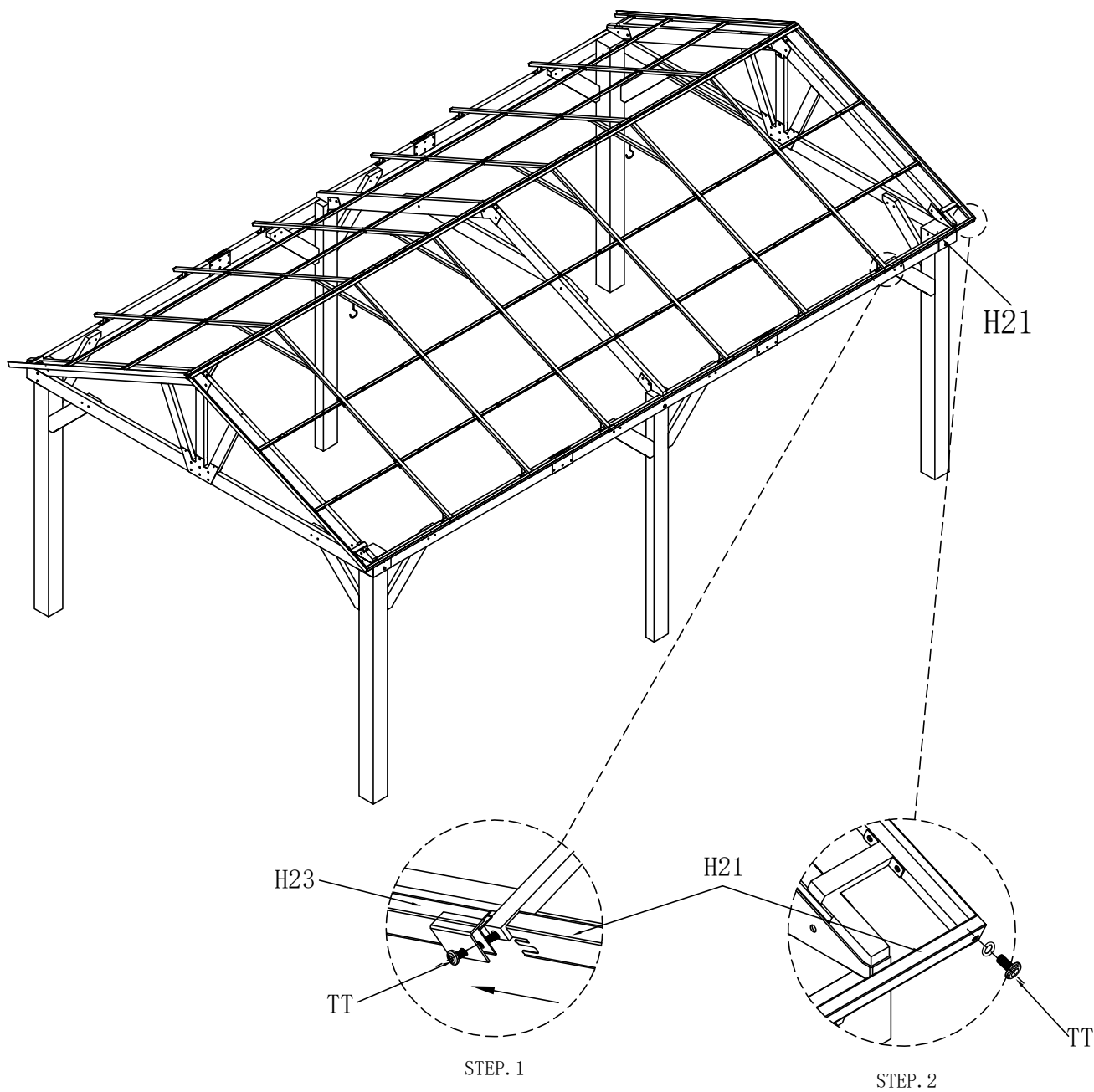
(Z4) 2X



M6X15

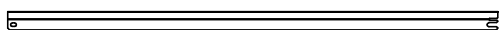
(TT) 2X

<30>



Attach the ends of Blocking Bar **H21** to the bottom of Roof Slant Beam **D1**/Side Blocking Bar **D3** by using Screws **TT**.

Note: Please do not fully tighten Screw **TT** prior to complete assembly in Step 33.



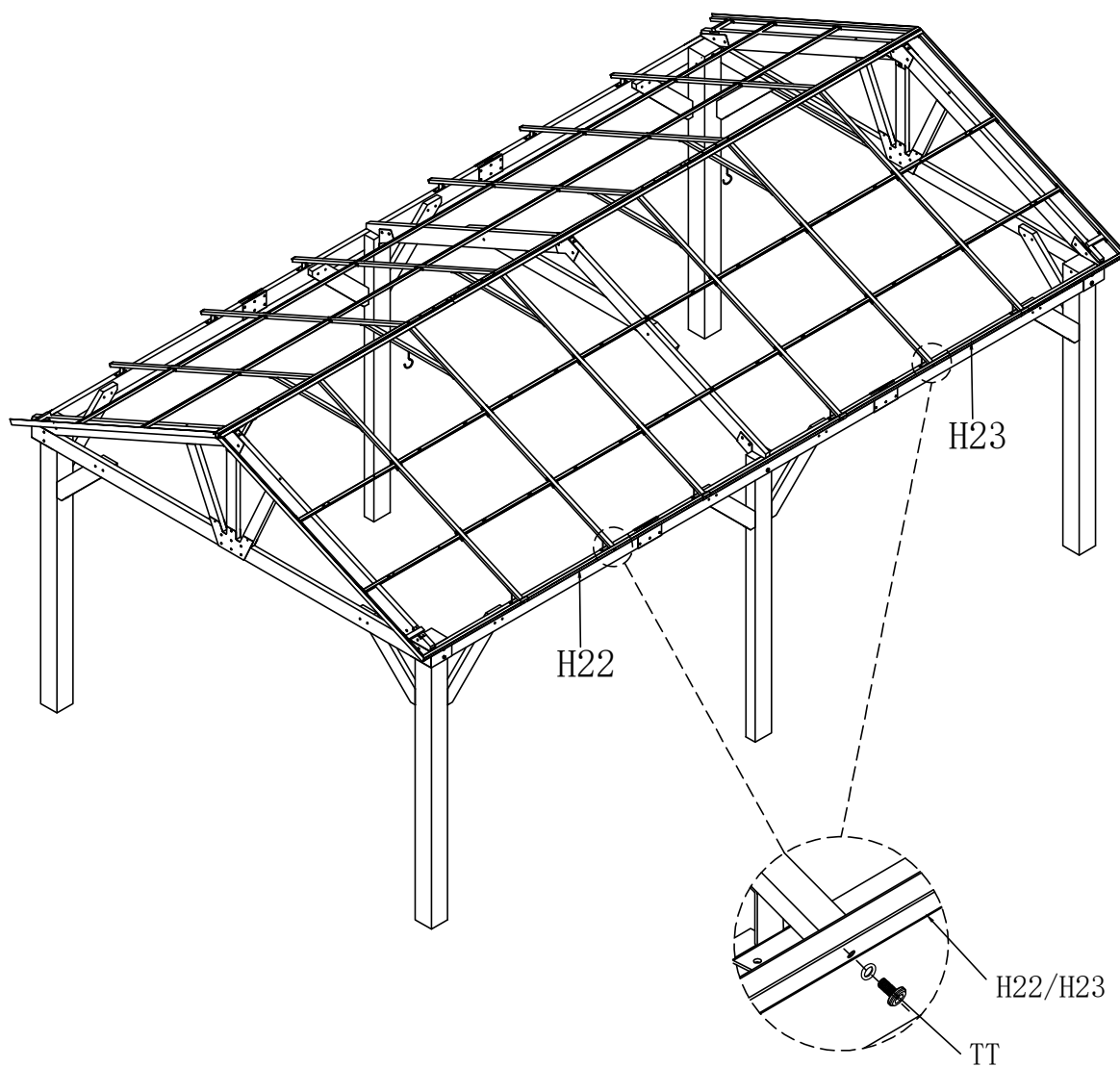
(H21) 2X



M6X15

(TT) 2X

<31>



Attach Low Blocking Bar **H22/H23** to assembled roof frame by using Screws **TT**.

Note: Please do not fully tighten Screws **TT** prior to complete assembly in Step 33.

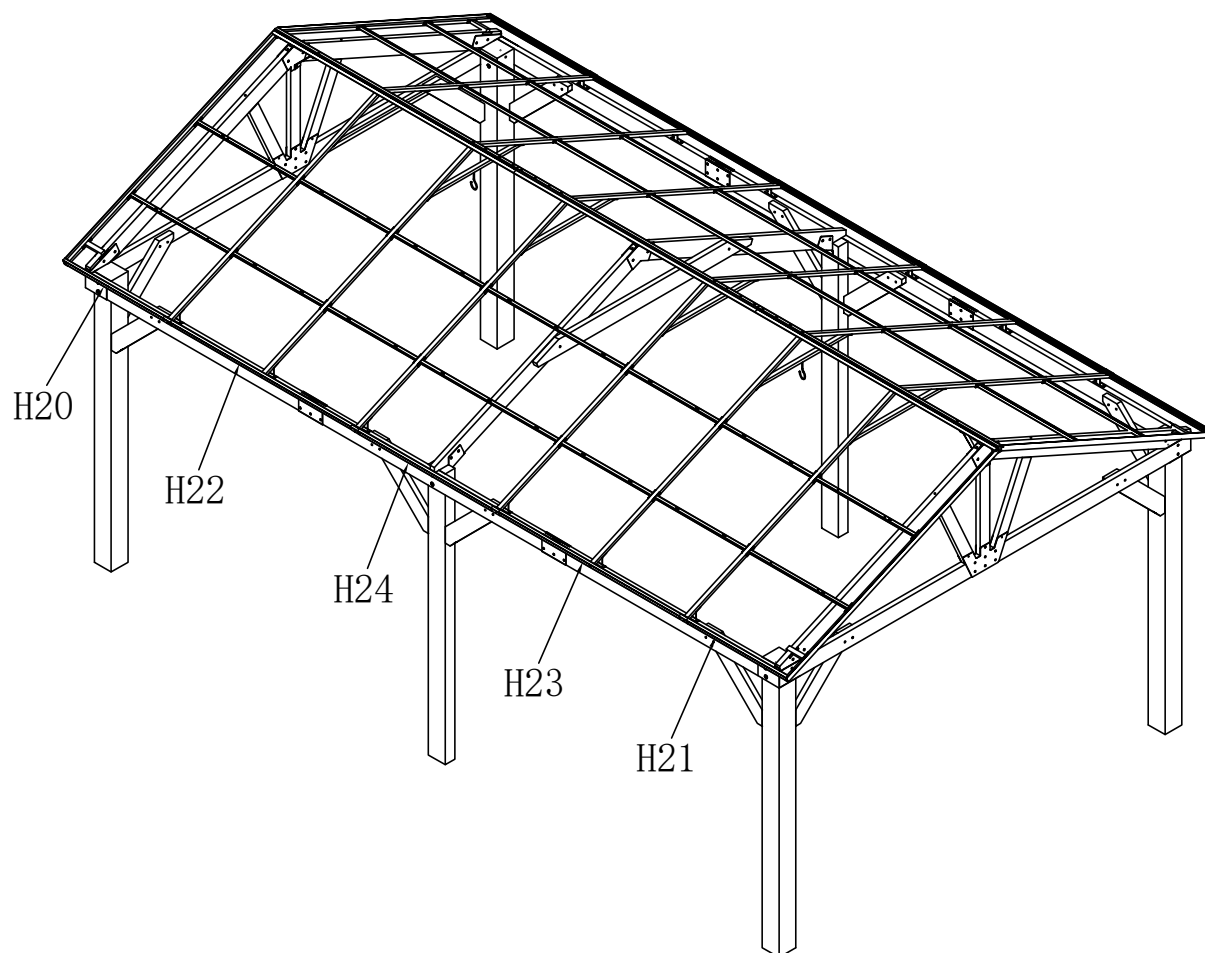


M6X15



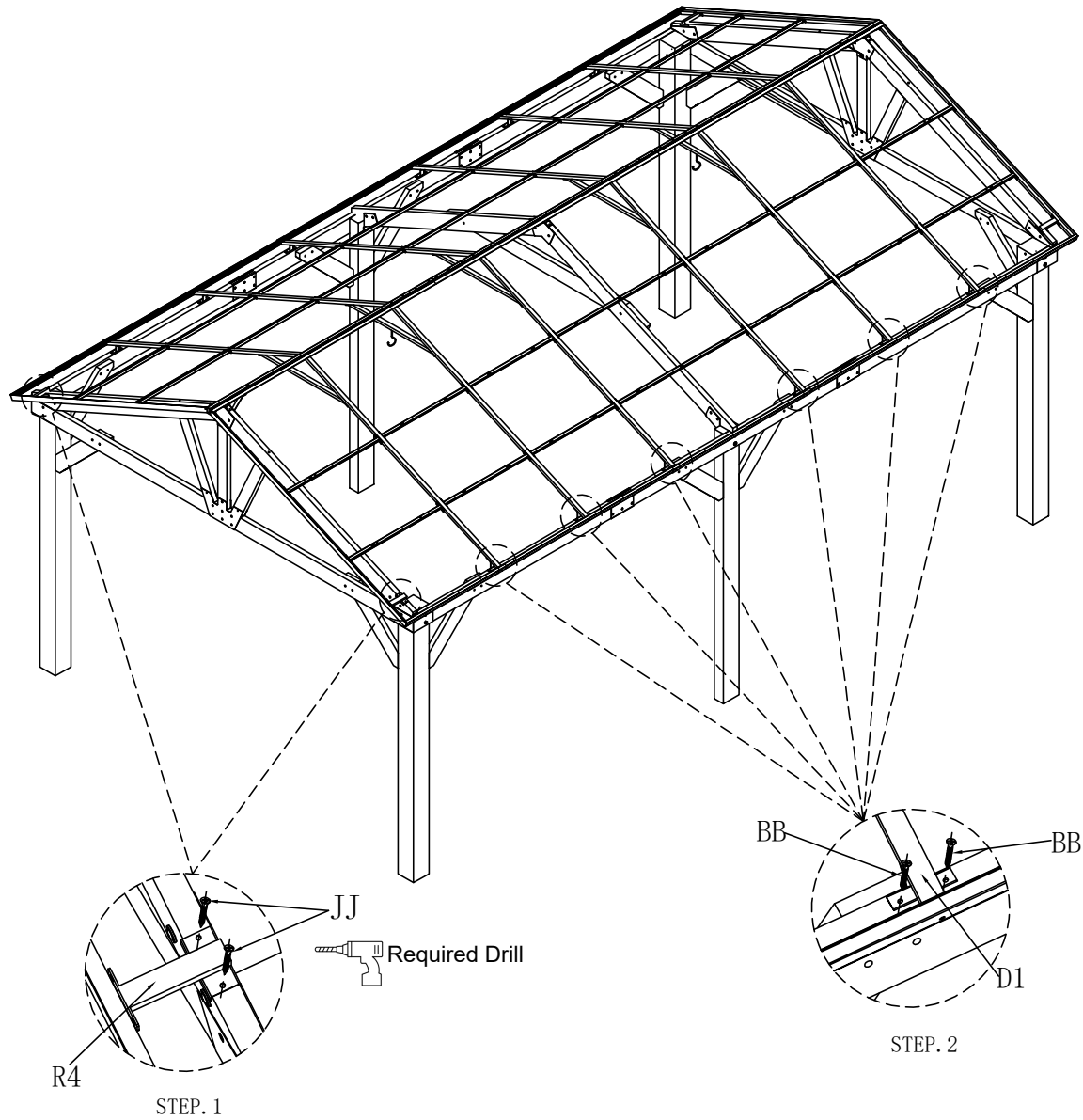
4X

<32>



Follow the Step 26-31 to assemble another side Low Blocking Bar **H20/H21/H22/H23/H24**.

<33>



Attach the end of Roof Slant Beam **D1**/ Side Beam Connector **R4** to assembled roof frame by using Screws **BB/JJ**.

Note: tighten all pre-assembled Screws before using Screws **BB/JJ**.

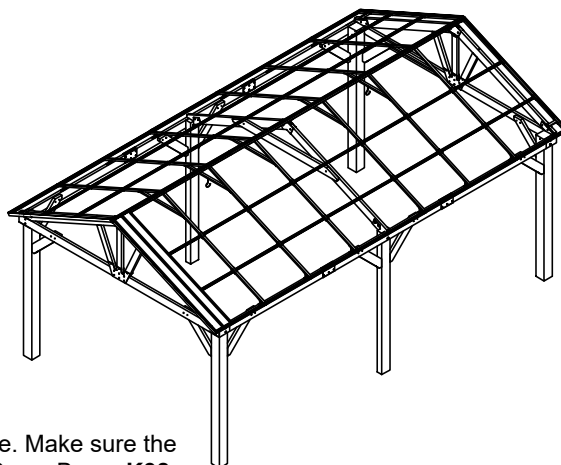


JJ 8X

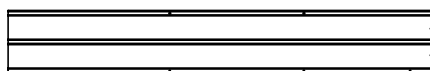
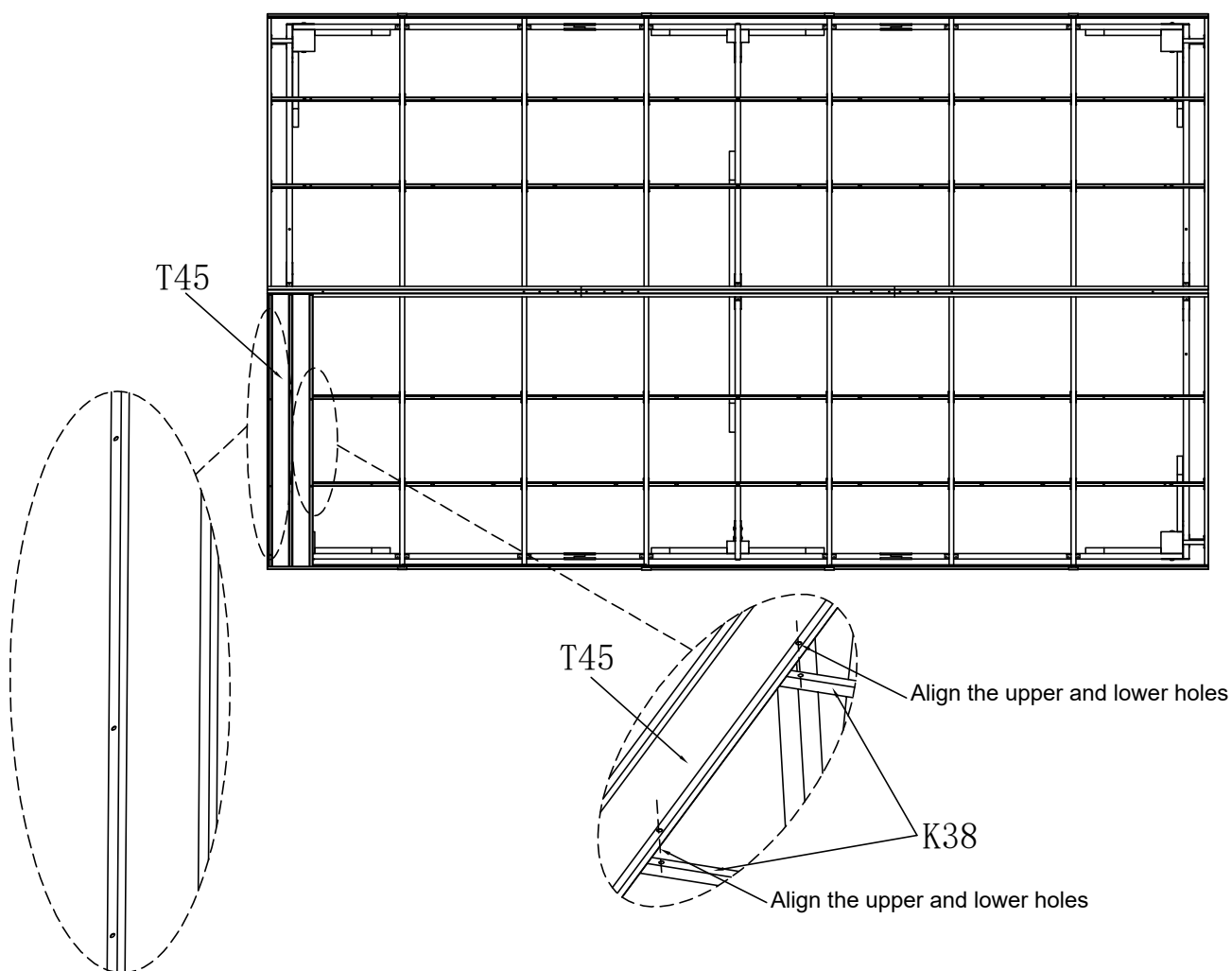


BB 24X

<34>



Place the Roof Cover Plate **T45** on assembled roof frame. Make sure the holes of Roof Cover Plate are aligned with the holes of Cross Beam **K38**.

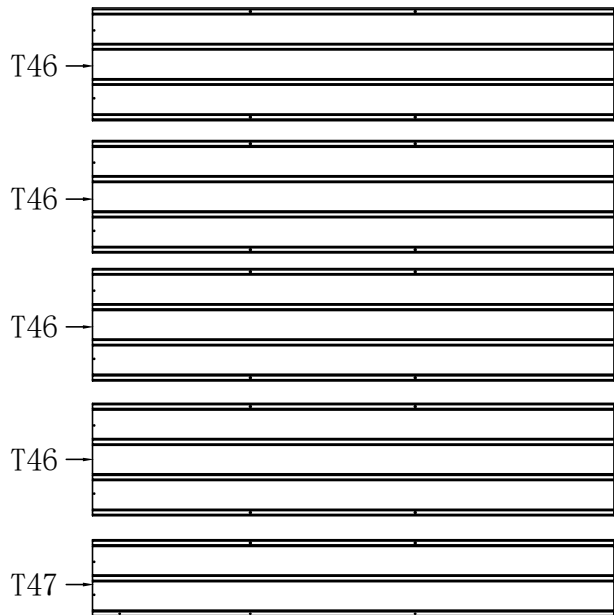
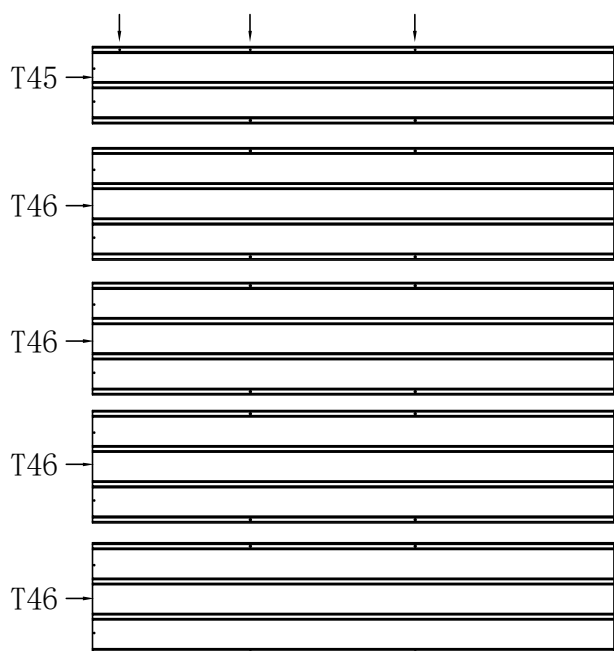


T45

1X

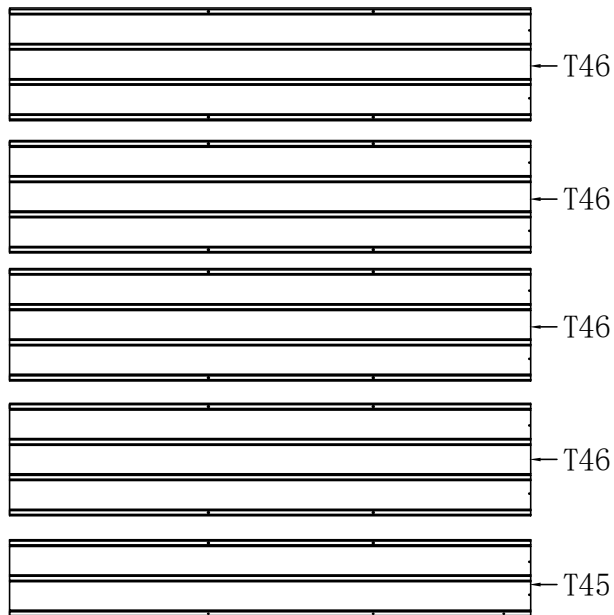
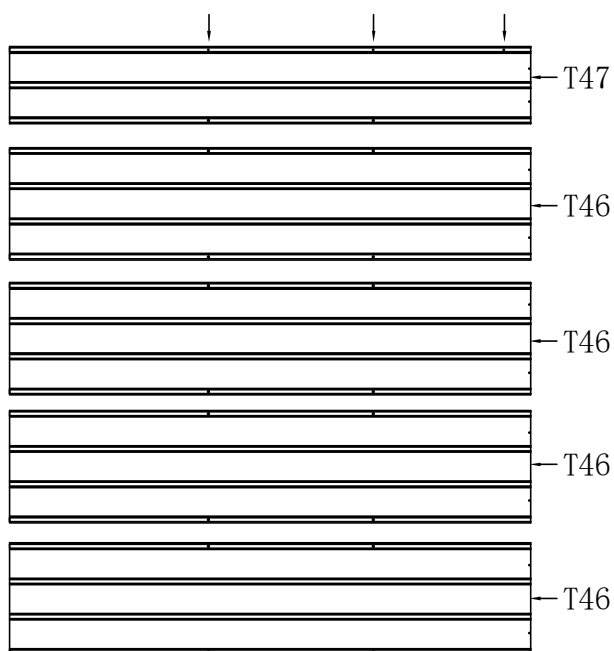
<35>

Pay attention to the direction of three holes



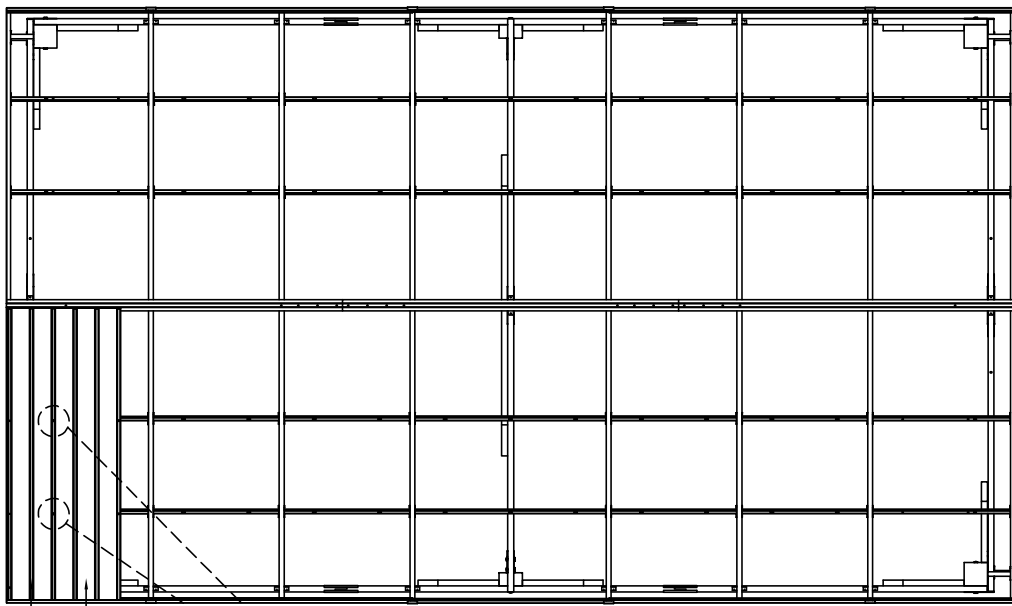
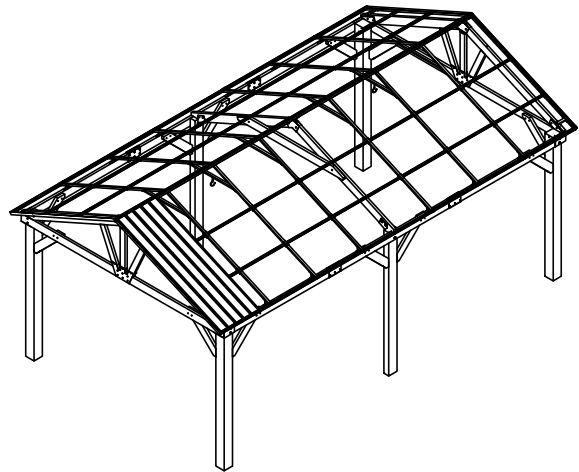
Pay attention to the direction of three holes

Pay attention to the direction of three holes

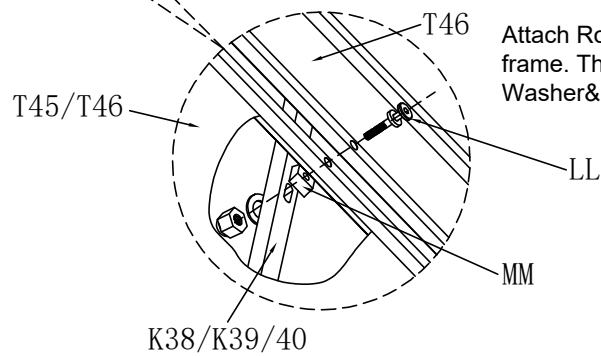


Pay attention to the direction of three holes

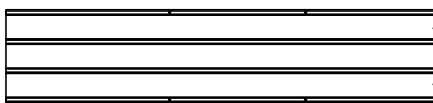
<36>



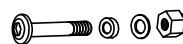
T45 T46
STEP. 1 STEP. 2



Attach Roof Cover Plate **T45/T46** to assembled roof frame. The overlap of 2 Cover Plates using Bolt & Washer&Nut **LL/MM**.



(T46) 1X



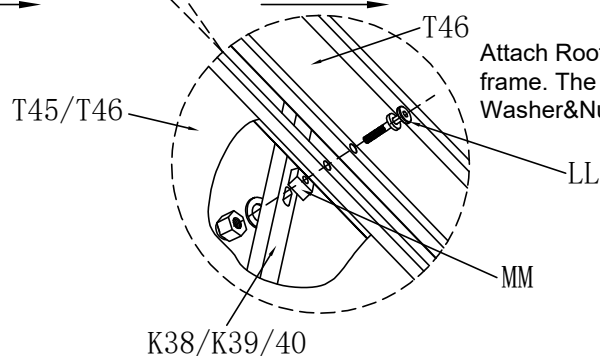
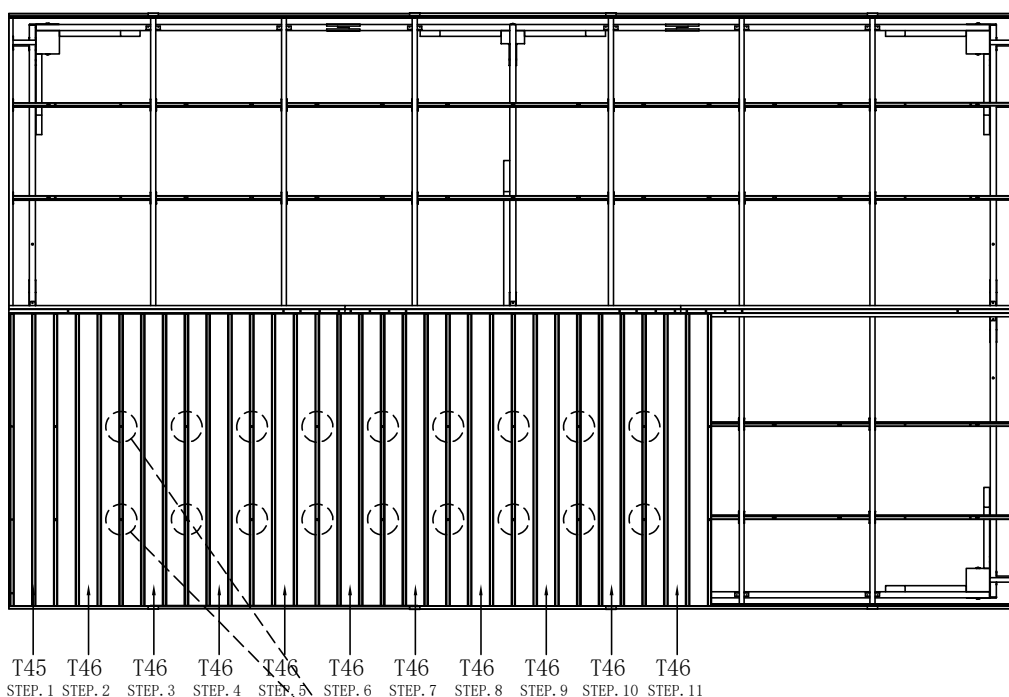
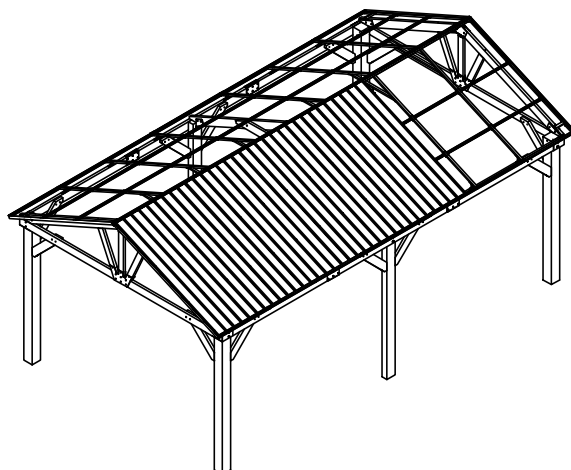
M6X45

(LL) 2X

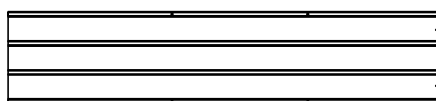


(MM) 2X

<37>



Attach Roof Cover Plates **T46** to assembled roof frame. The overlap of 2 Cover Plates using Bolt & Washer&Nut **LL**.



(T46) 9X

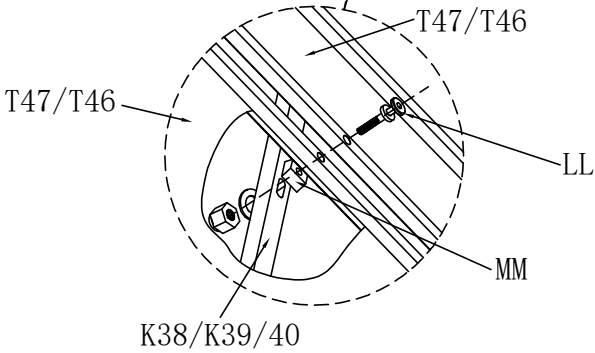
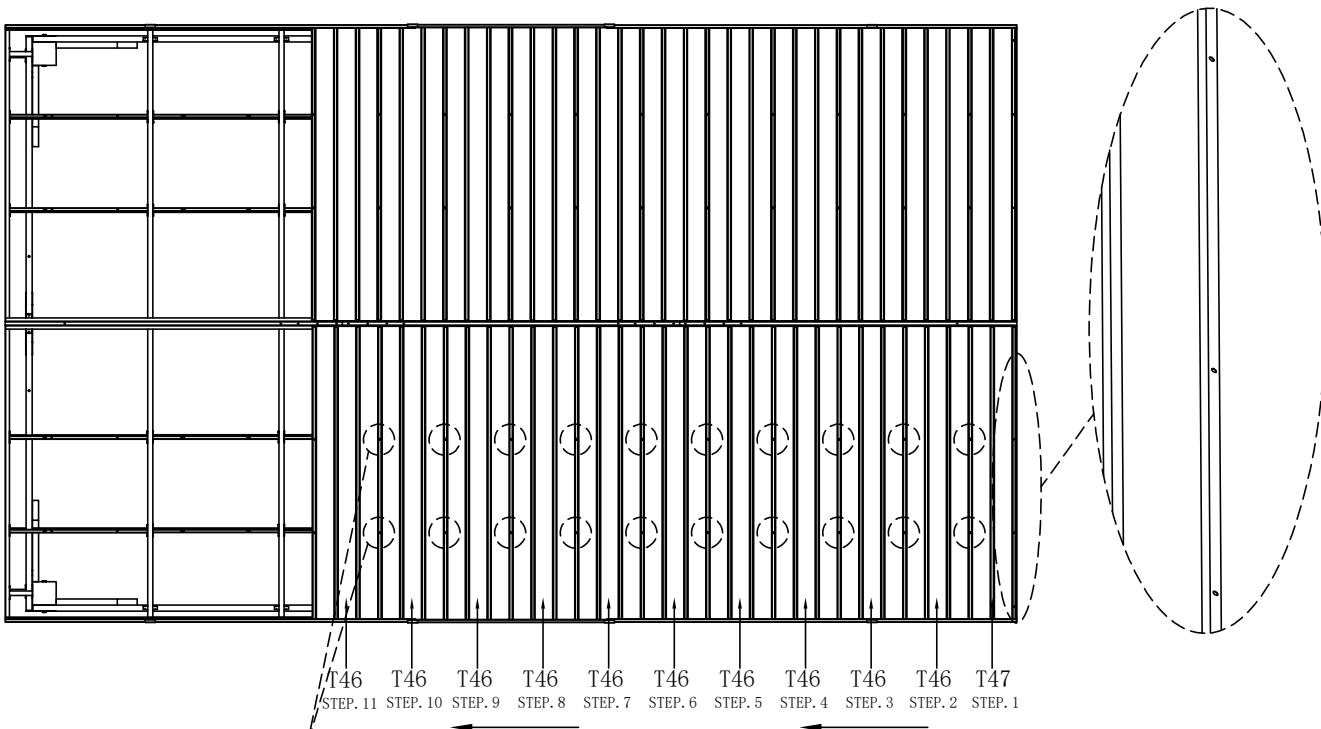
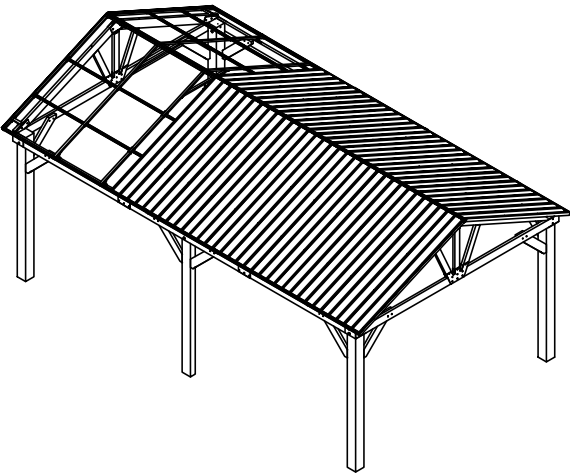


M6X45

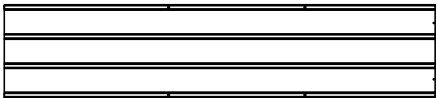
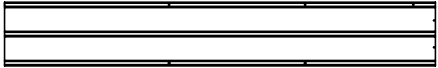
(LL) 18X



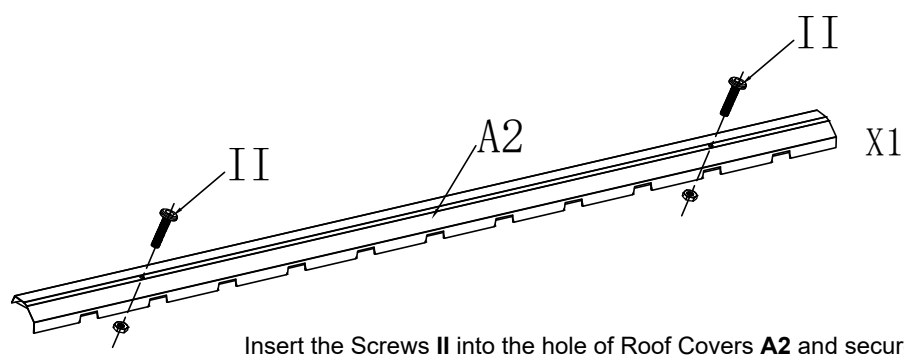
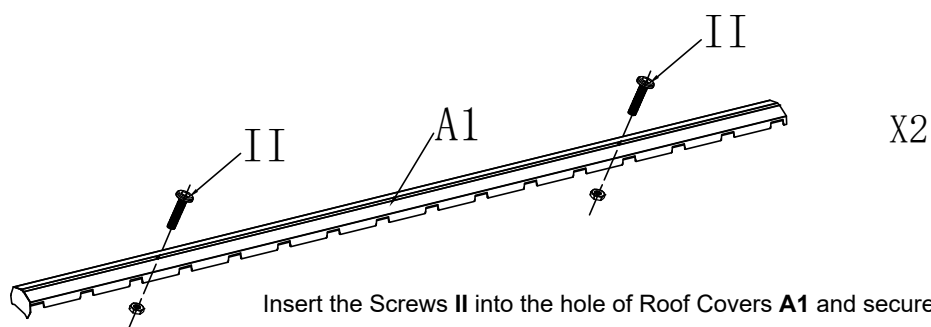
(MM) 18X



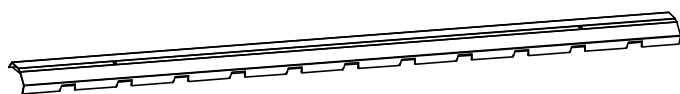
Follow the Step 36-37 to assemble another side Roof Cover Plates.

	
T4610X	T471X
	 M6X45 LL20X
	 MM20X

<39>



Ⓐ1 2X



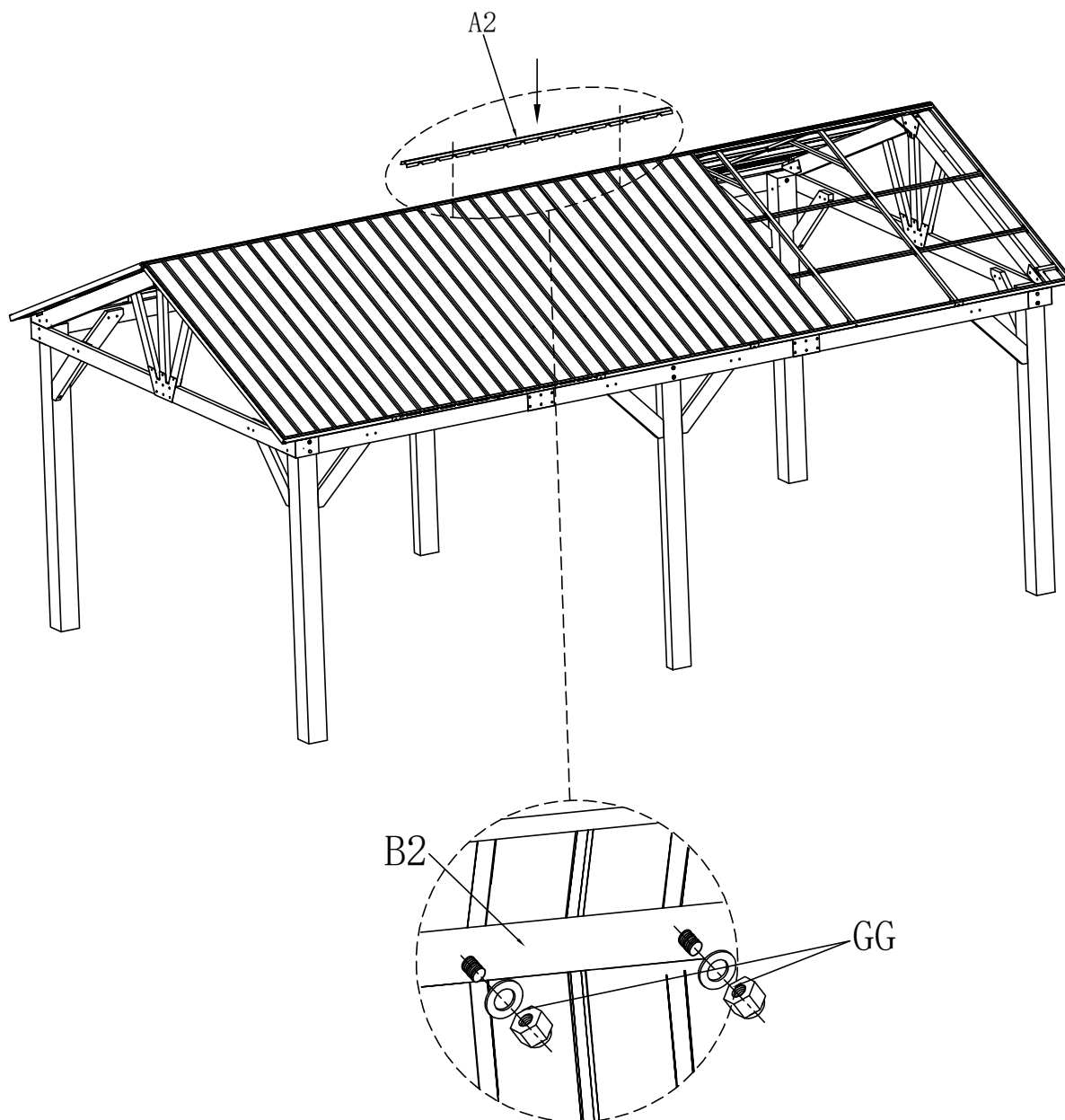
Ⓐ2 1X



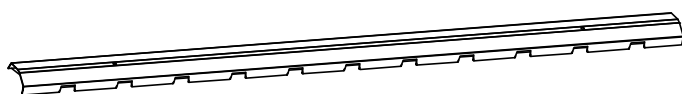
M6X70

Ⓜ 6X

<40>



Attach Top Roof Covers **A2** to Top Roof Beam **B2**, fix inner side of B1 by using Washers & Nuts **GG**.

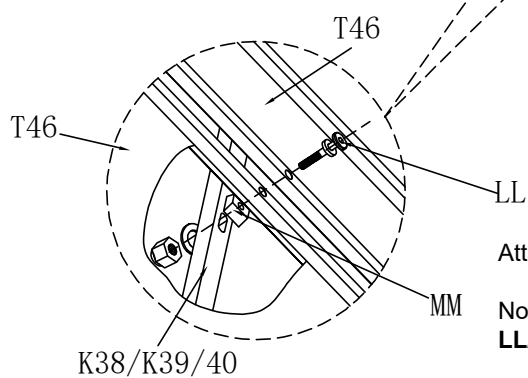
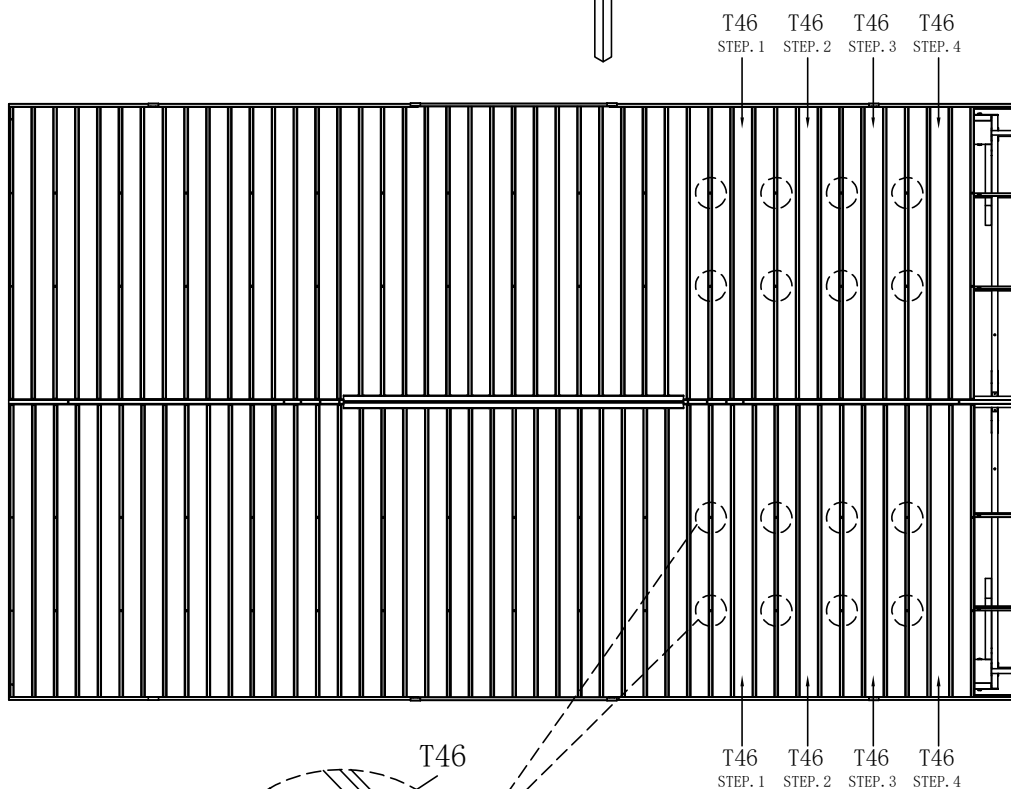
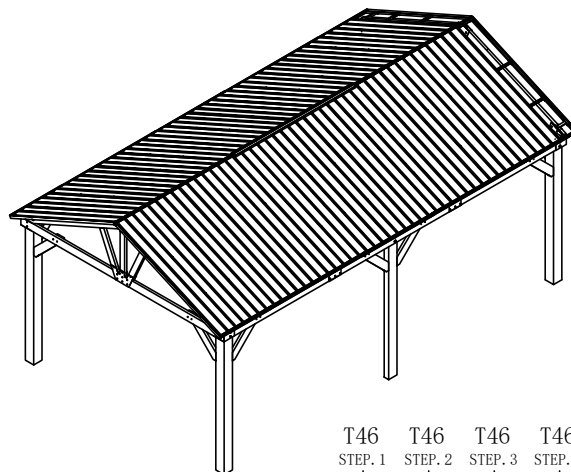


A2 1X



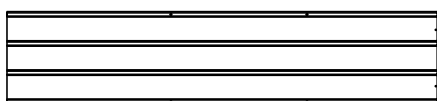
GG 2X

<41>



Attach Roof Cover Plate **T46** to assembled roof frame.

Note: Please do not fully tighten Bolts/Washers&Nuts **LL/MM** prior to complete assembly in Step 43.



(T46) 8X



M6X45

(LL) 16X

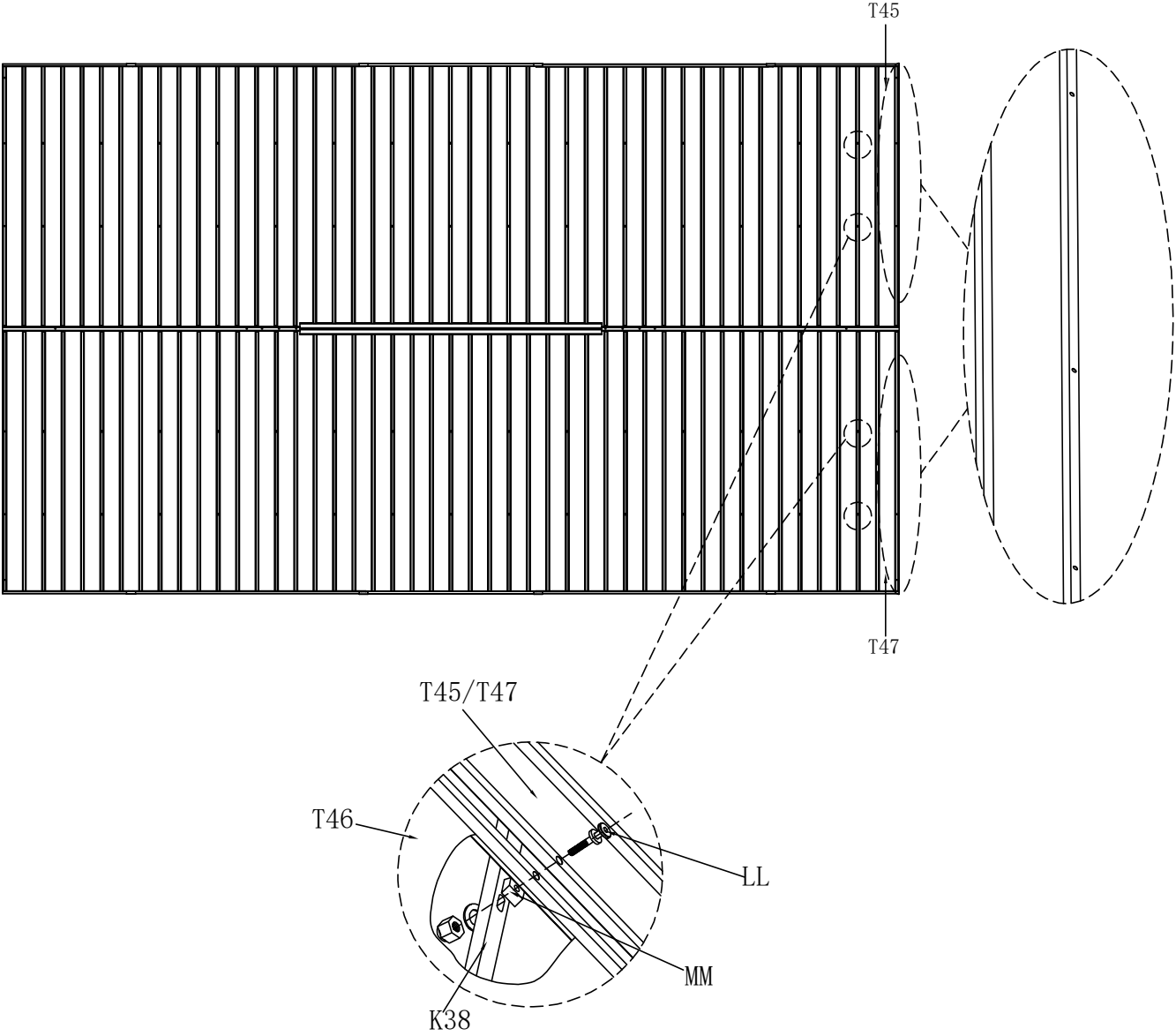


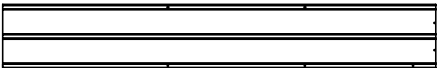
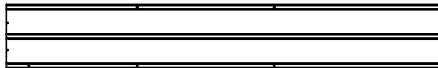
(MM) 16X

<42>

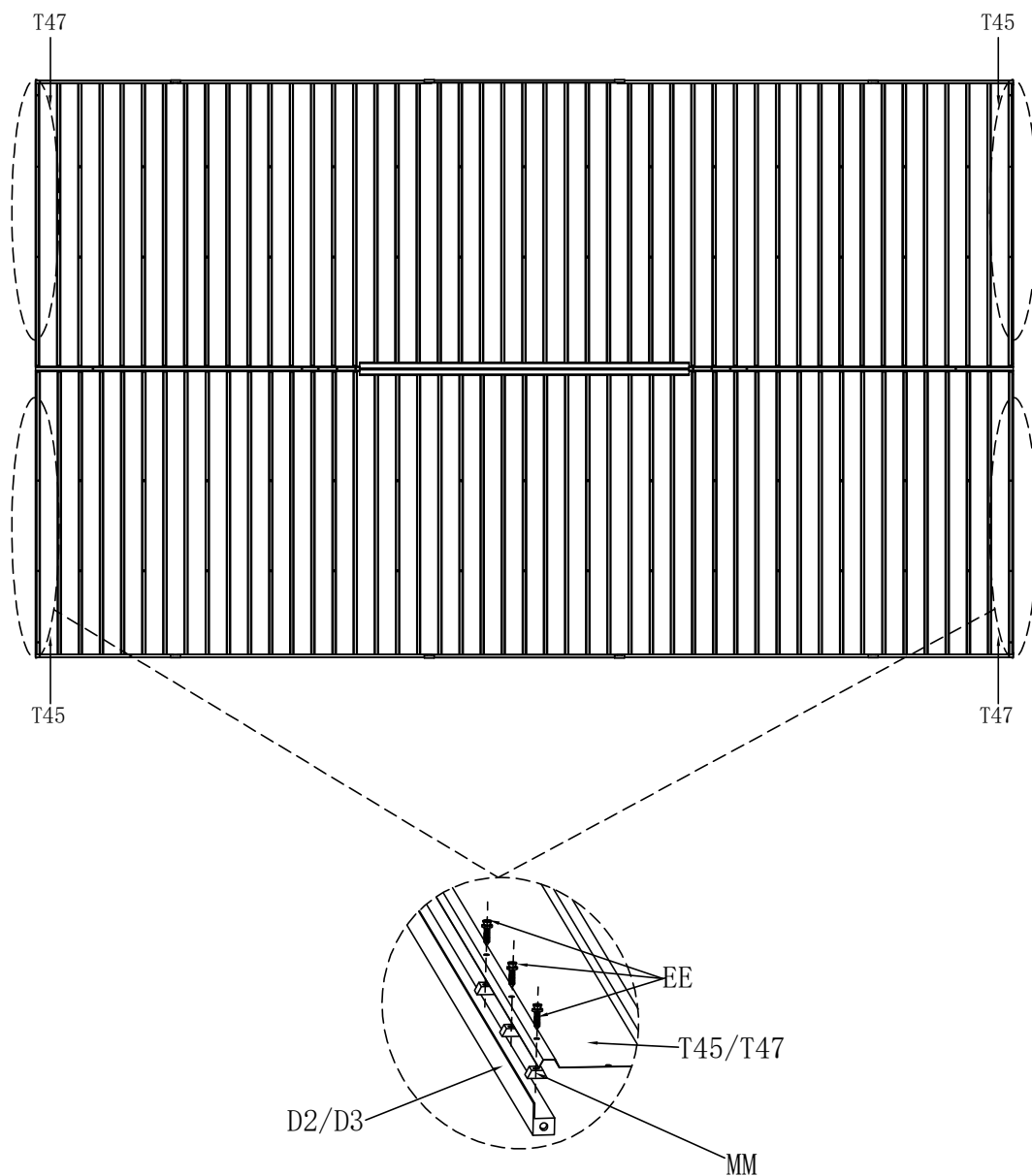
Attach Roof Cover Plate **T45/T47** to assembled roof frame.

Note: Please do not fully tighten Bolts/Washers&Nuts **LL/MM** prior to complete assembly in Step 43.



 (T45) 1X	 (T47) 1X
 M6X45 (LL) 4X	 (MM) 4X

<43>



Make sure the holes of Roof Cover Plate **T45/T47** are aligned with the vertical edge of Blocking Bar **D2/D3**, fix by Screws **EE**.

Note: Completed this assembly step, tighten all pre-assembled Bolts.



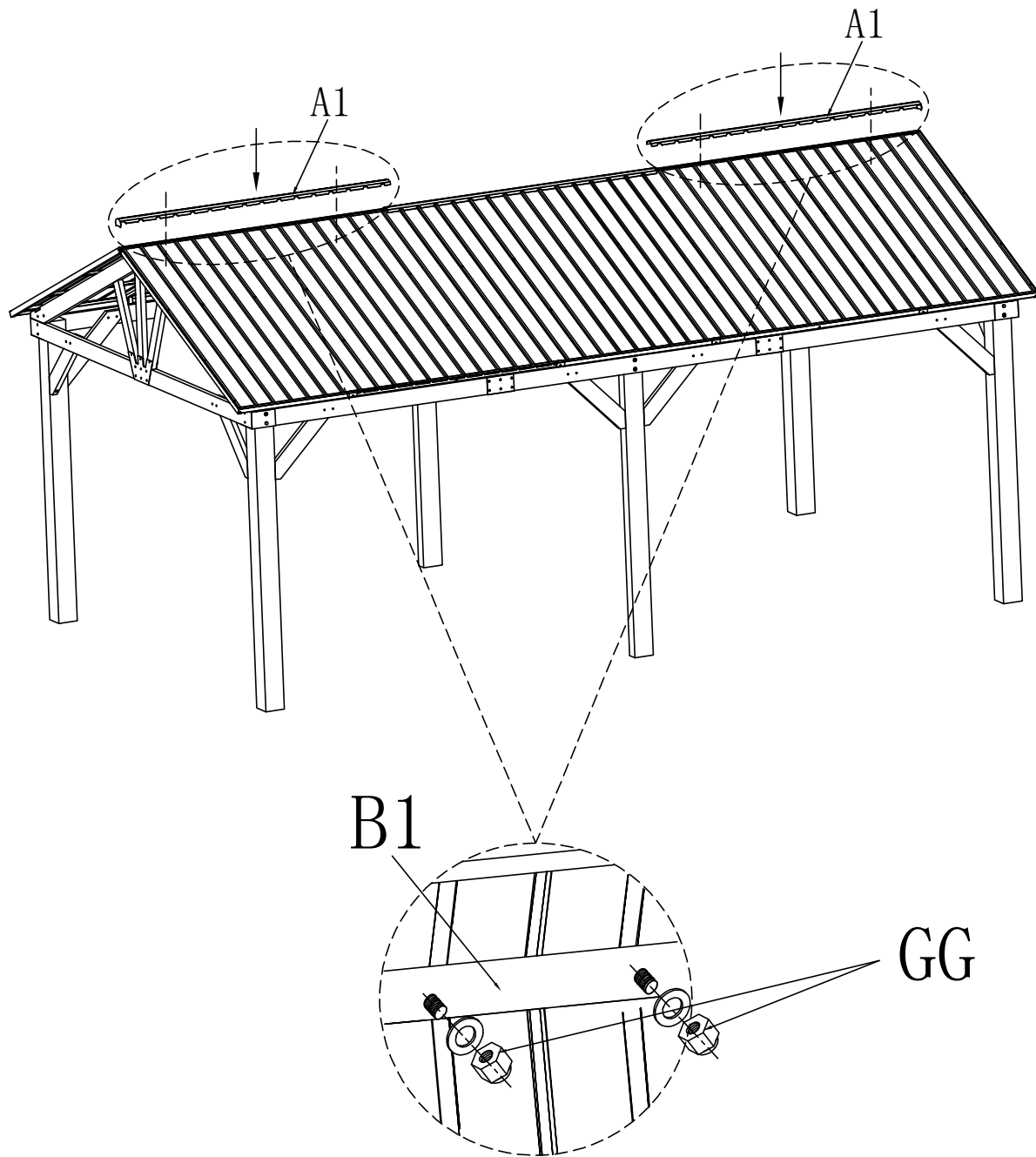
MM 12X



M6X25

EE 12X

<44>



Attach Top Roof Covers **A1** to Top Roof Beam **B1**, fix inner side of **B1** by using Washers & Nuts **GG**.

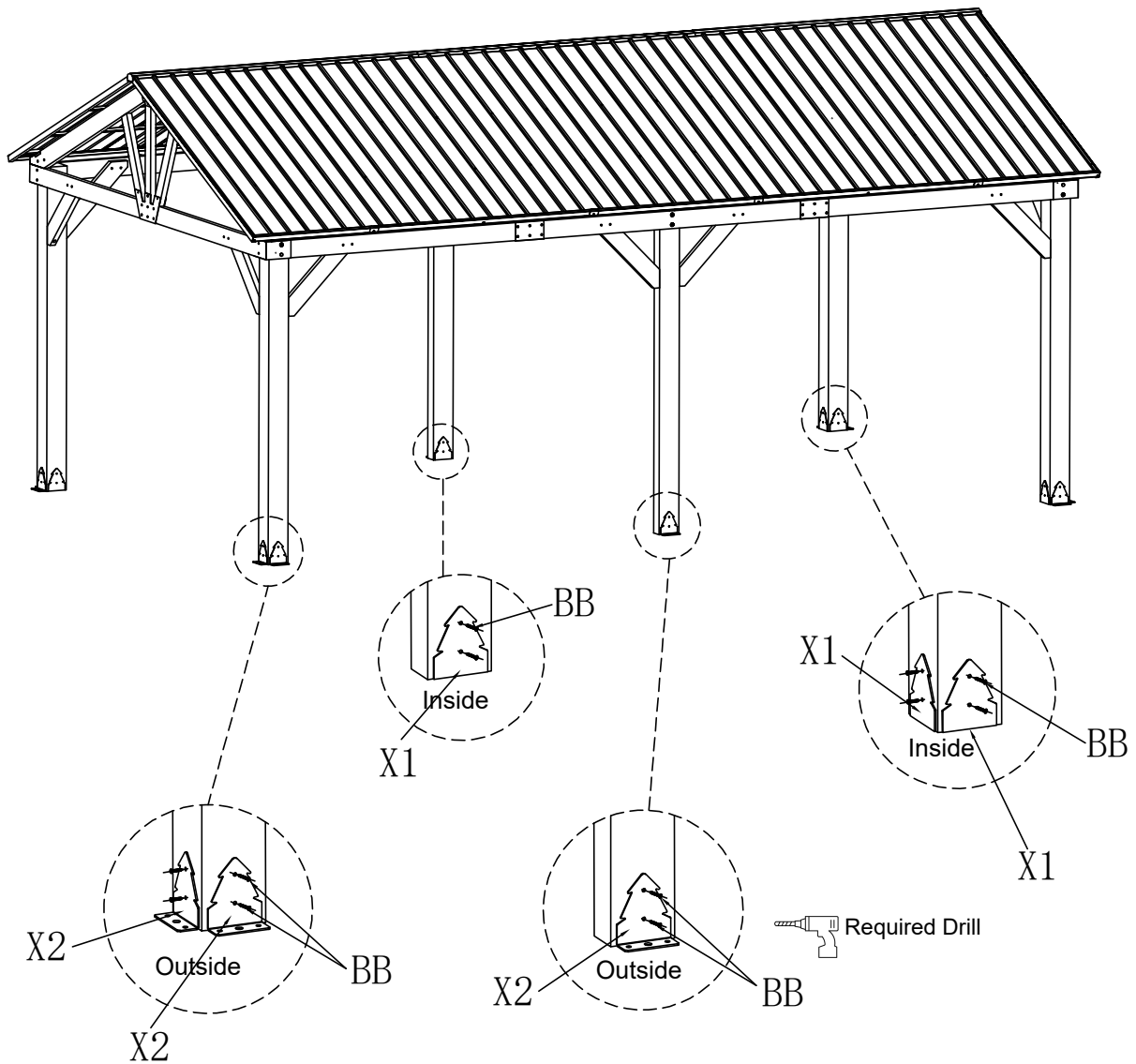


(A1) 2X



(GG) 4X

<45>



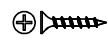
Attach Stake Plates **X1/X2** to the bottom of Post, fix by using Screws **BB**.



ⓧ1 10X



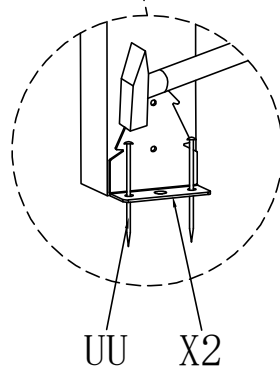
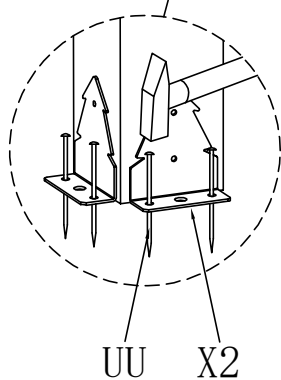
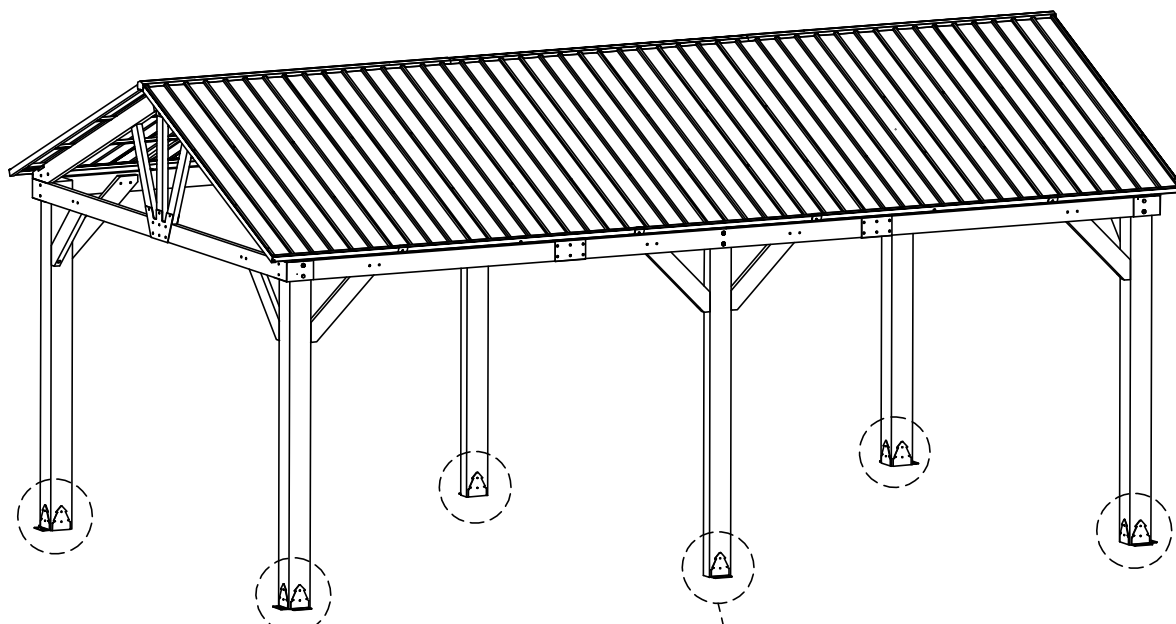
ⓧ2 10X



M5X30

ⓑⓑ 40X

<46>



 Required Hammer

Fix assembled gazebo on the ground by using Stake UU.



UU 20X

Care and Maintenance

1. Our steel components for garden accessories and furniture are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur once these protective coatings are scratched. This is not a defect and thus not covered by the warranty.
2. To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.
3. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
4. Use damp cloth to wipe off the stains as quickly as possible.
5. If necessary, wash with a mild solution of soap and water; rinse thoroughly and dry completely.
6. Periodically check and ensure that all bolts are well-tighten during use.