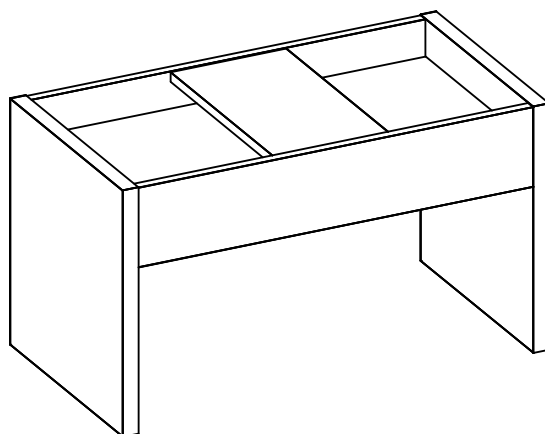
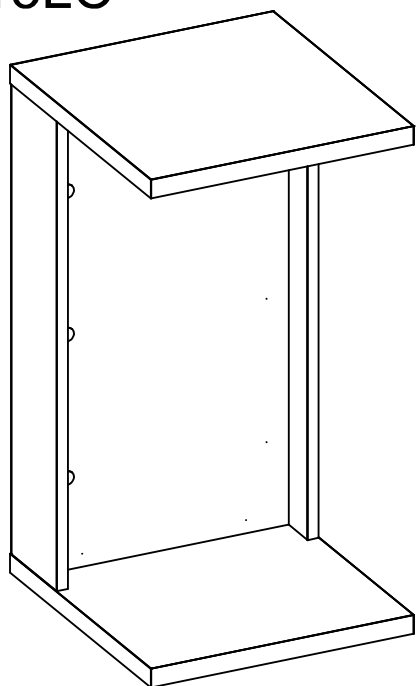


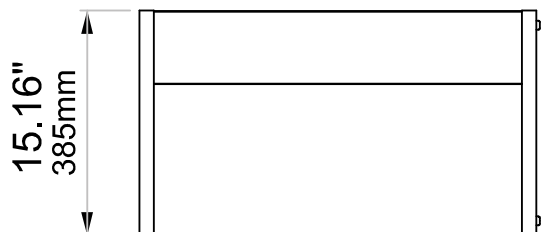
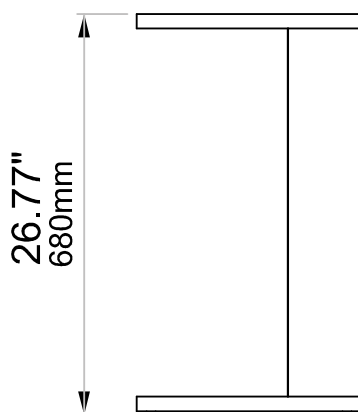
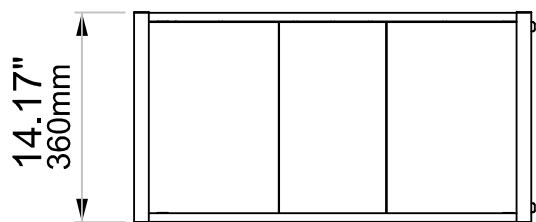
# Marine

## End Table 13LC

Read to access Assembly Video



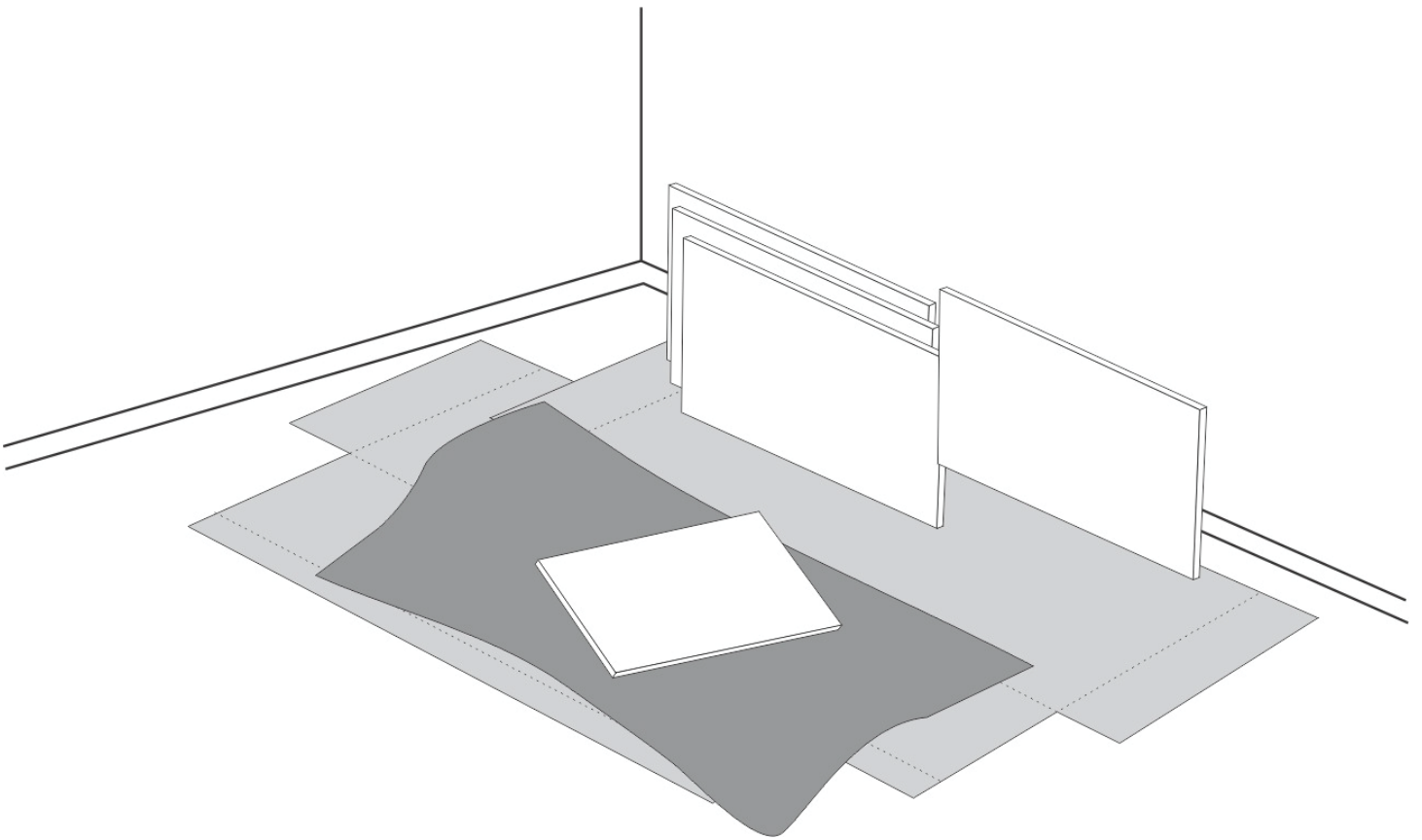
Dimensions/Dimensiones/Dimensões:



# Assembly Instructions

# Introduction

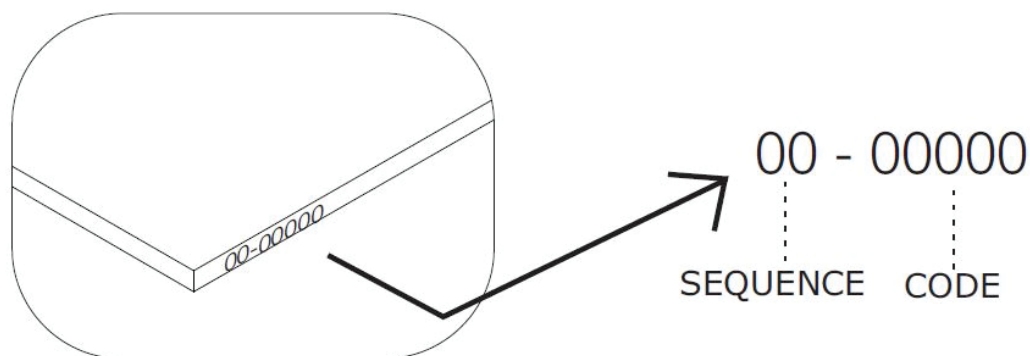
- \*Read the manual and follow the steps for the perfect assembly.
- \*Prepare the environment before you start. Leave the room completely clean to start the assembly. Use the carton of the box as a protection layer to separate and protect the parts in order to avoid damages. Image 01.
- \*Don't install it in areas that may be damp, with infiltrations.
- \*Observe cuidadosamente el manual y siga estrictamente los pasos de montaje.



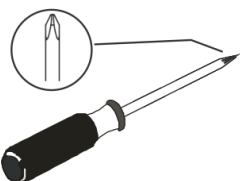
\*Image 01 Separate the parts

\* Before starting assembly, check all components.  
parts list, separate accessories by type and  
assemble the furniture lying down.

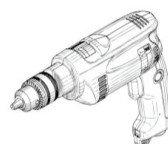
\* The parts come with their code stamped on.



## Tools



RUBBER



= x01

## Hardwares / Accesorios / Acessórios

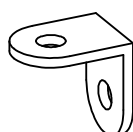


(A) = x8

+2 Extra



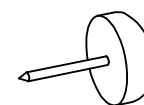
(B) = x14



(C) = x2



(D) = x4

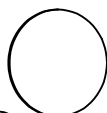


(E) = x4



(F) = x14

+2 Extra



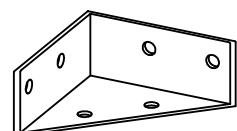
(G) = x18



(H) = x4



(I) = x4



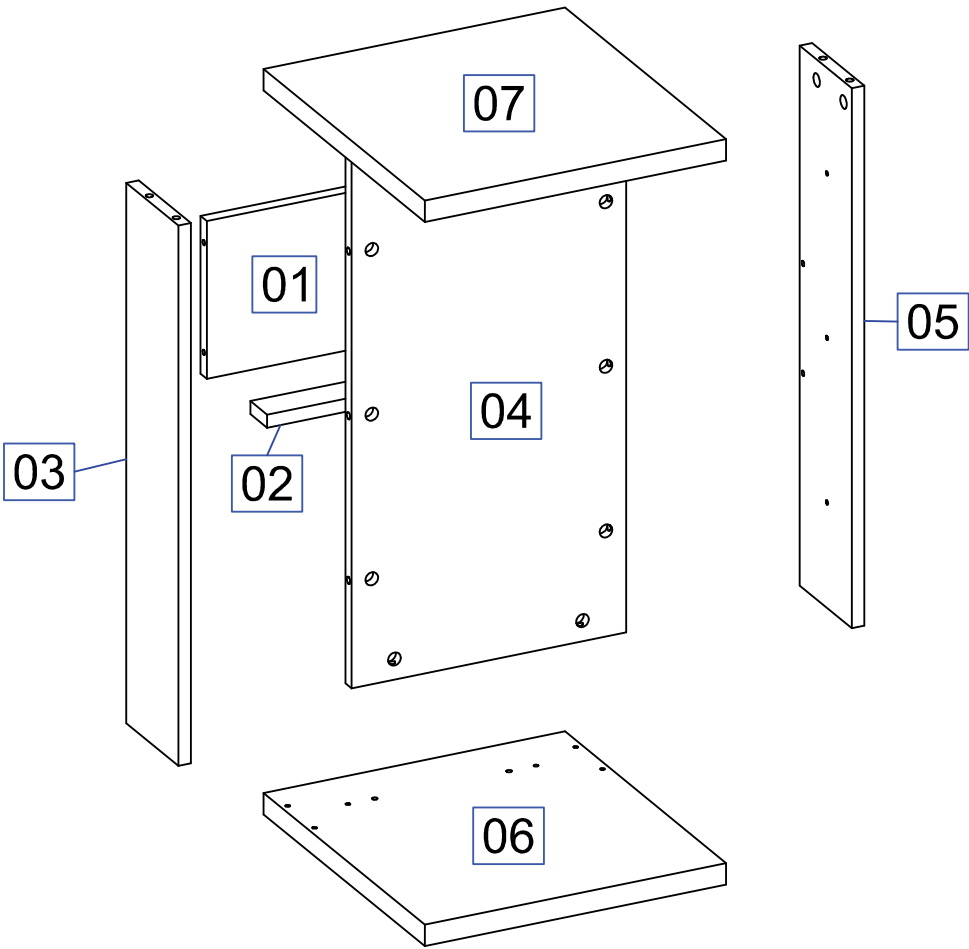
(J) = x2




(K) = x12

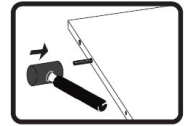
# PARTS


SEQUENCE	CODE	DESCRIPTION	QTY
01	50244	GRATER SUPPORT	1
02	50245	LESSER SUPPORT	1
03	50328	LEFT SIDE	1
04	50326	DIVISION	1
05	50327	RIGHT SIDE	1
06	50240	BASE	1
07	50246	TOP BOARD	1

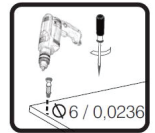
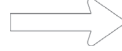



\* Before starting, you have to know:

- (  ) You should always fix the dowel until the end using a rubber hammer.



- (  ) You must screw thi hardware using an eletric drilling machine or phillips screwdriver only in the 0,236 inches hole (the smaller hole).

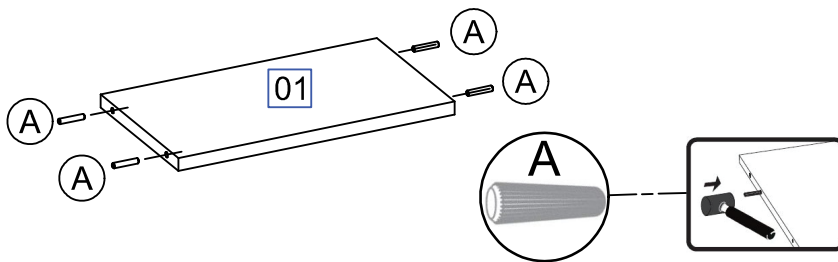


- (  ) Always fix this hardware with the arrow faced to the hole.



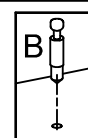
## STEP 01

\* **Insert accessorie "A" into the extremity of part 01.**

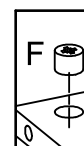
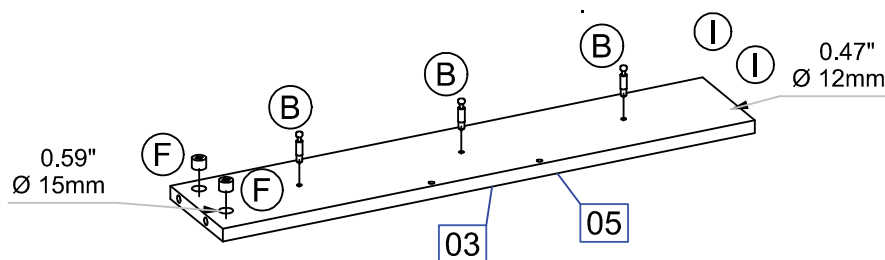


## STEP 02

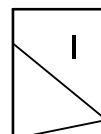
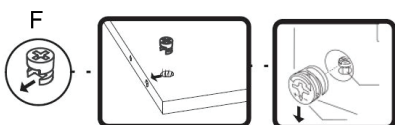
2x **Parts 03 and 05 it's the same assembly.**



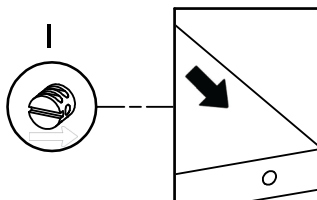
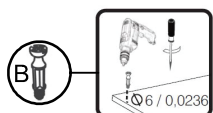
\* **Insert hardware "B" on the part 03 and 05.**



\* **Insert hardware "F" on the part 03 and 05. Attention: hole Ø0.59"**



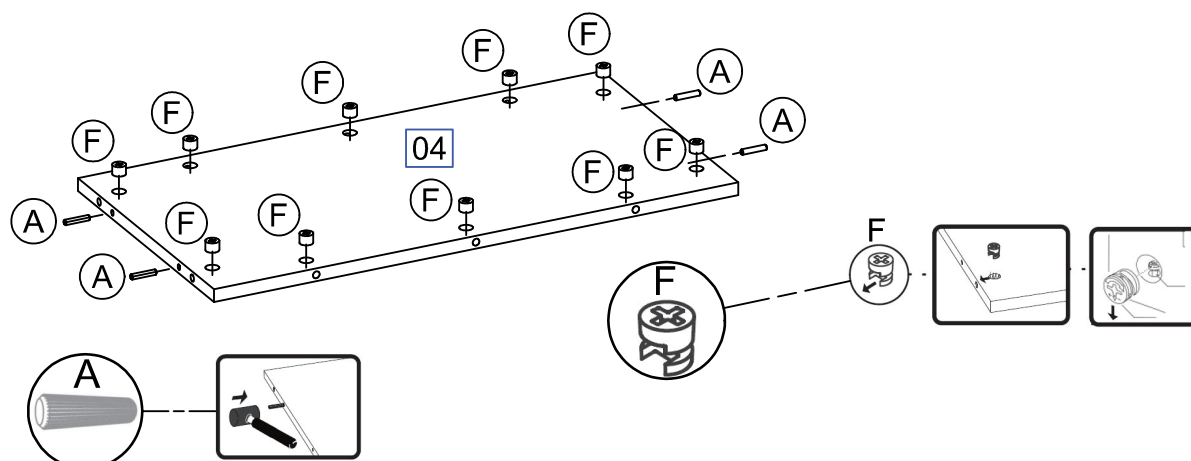
\* **Insert hardware "I" on the part 03 and 05. Attention to hole Ø0.47".**



**Always fix this hardware with the hole faced to the hole.**

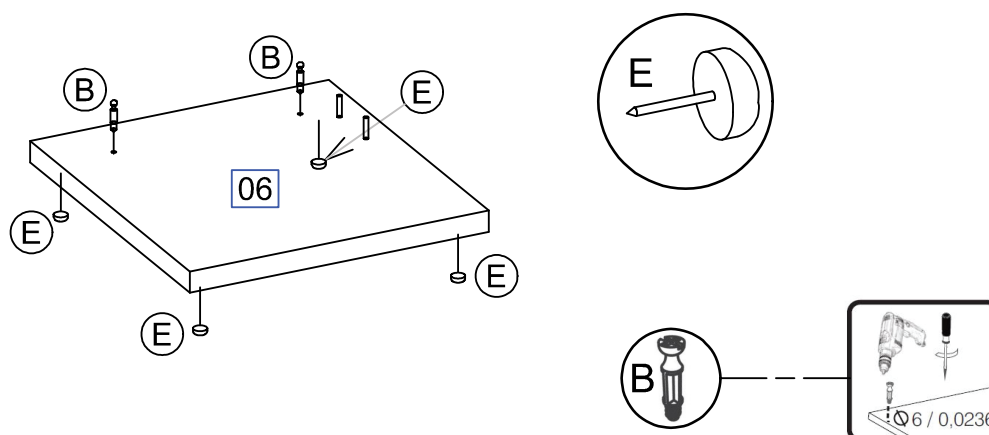
## STEP03

**\* Insert hardware "A" into the extremity, and "F" on the part 04.**



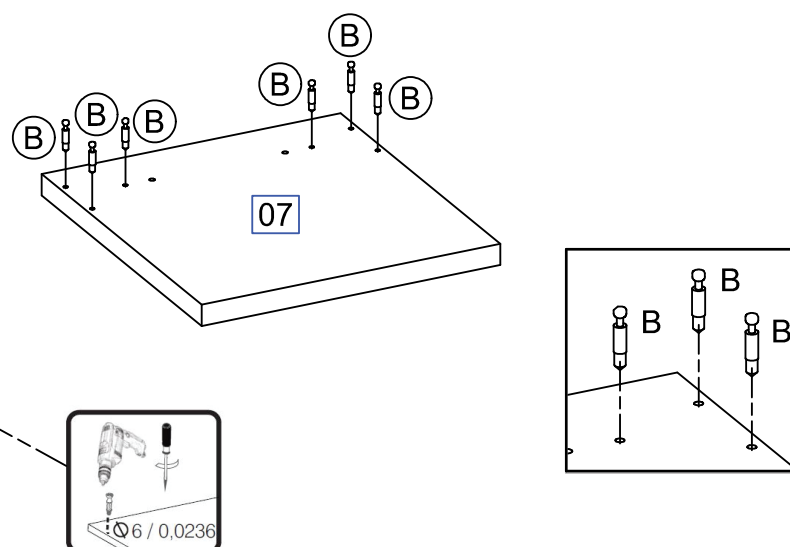
## STEP04

**\* Insert hardware "B" on the part 06. And "E" below part 06.**



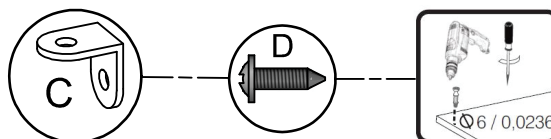
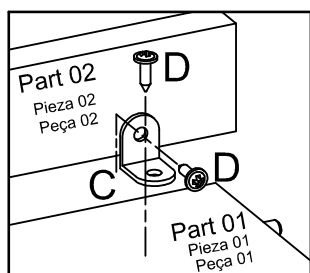
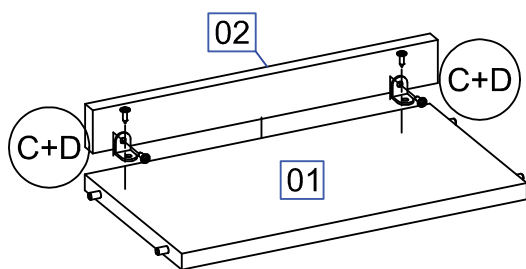
## STEP05

**\* Insert hardware "B" on the part 07.**



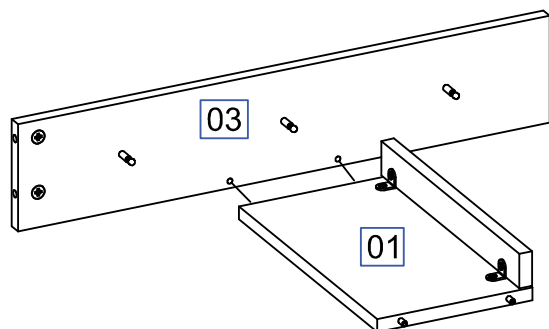
## STEP06

**\* Insert the hardware "C", using the screw "D".**



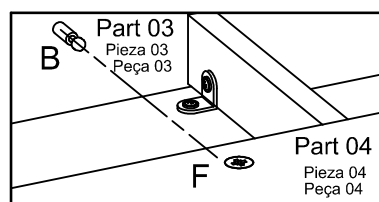
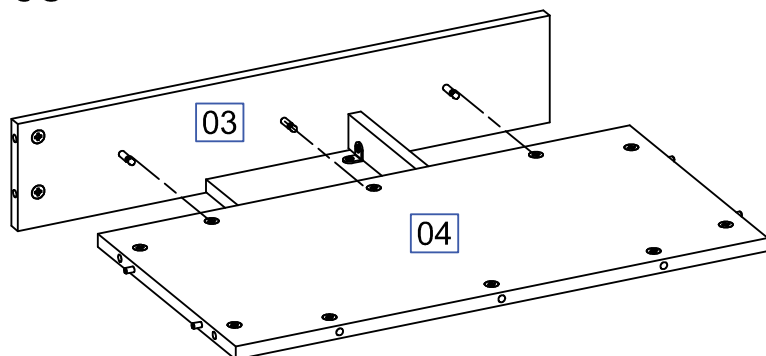
## STEP07

**\* Attach part 03 according to the existing pre holes of part 01.**



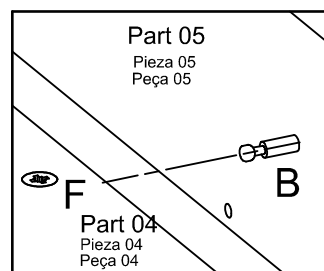
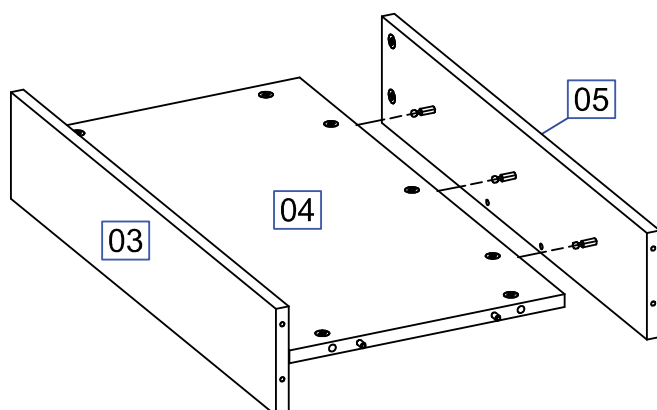
## STEP08

**\* Attach part 04 to the part 03 according to the image. Then screw them using the nuts "F".**



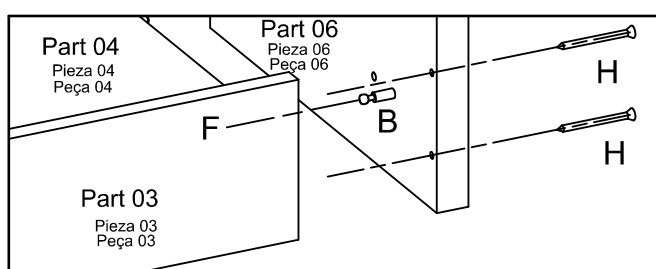
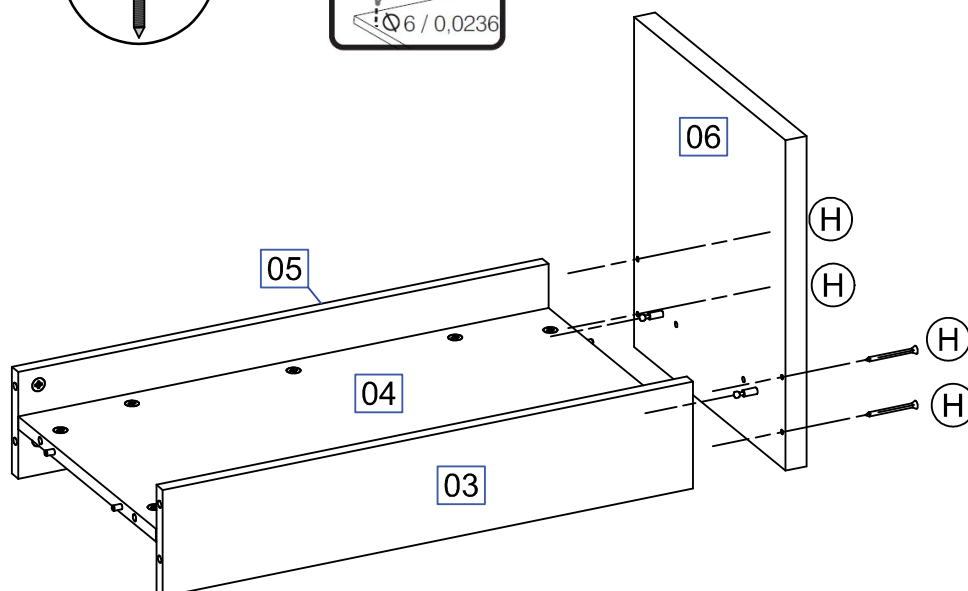
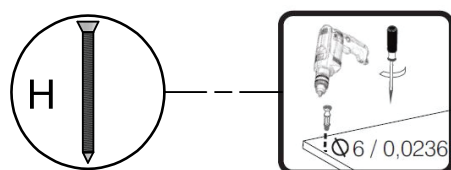
## STEP 09

**\* Attach part 05 to the part 04 according to the image. Then screw them using the nuts "F".**



## STEP 10

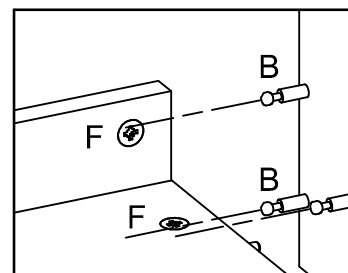
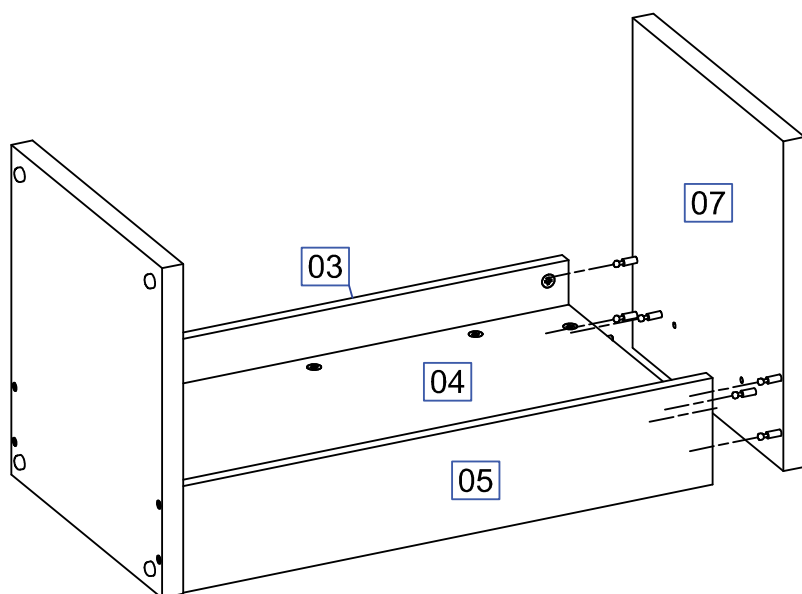
**\* Attach part 06 to the parts 03, 04 and 05 using screw "H" according to the image. Then screw them using the nuts "F".**





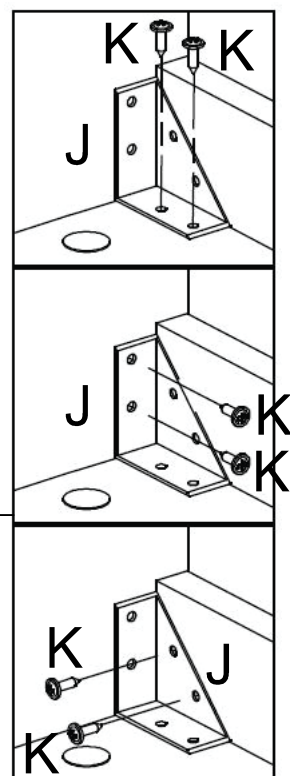
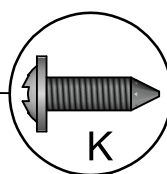
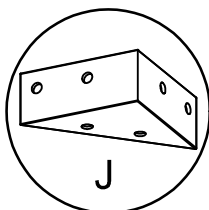
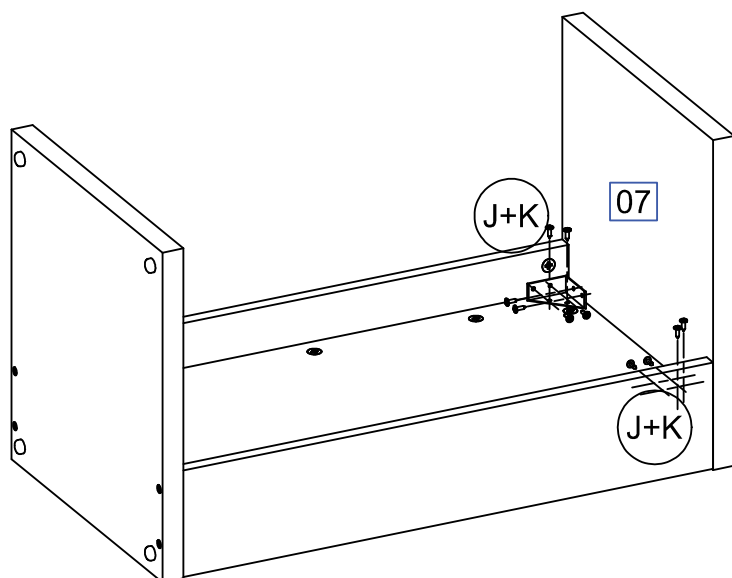
## STEP 11

**\* Attach part 07 to the part 03, 04 and 05 according to the image. Then screw them using "F".**

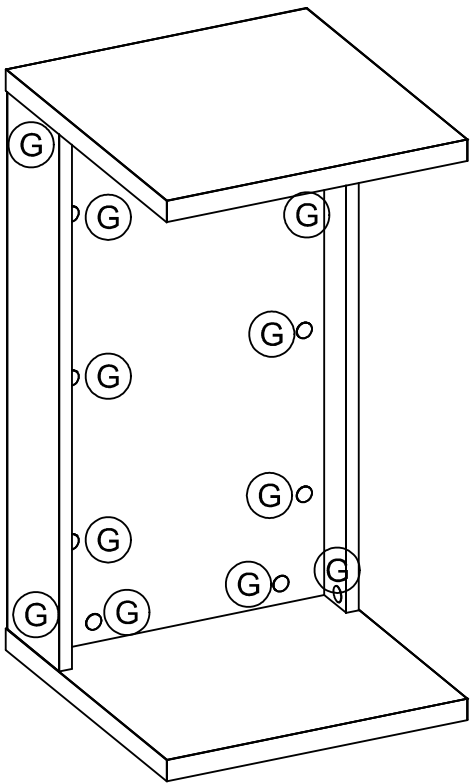


## STEP 12

**\* Insert the hardware "J", using the screw "K".**

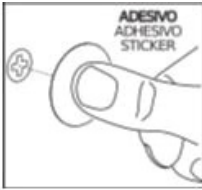


STEP 13

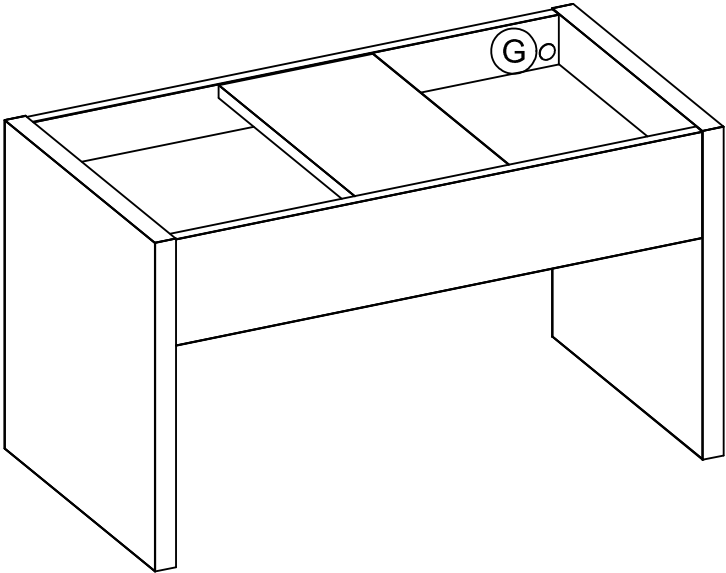


can be used in these two ways

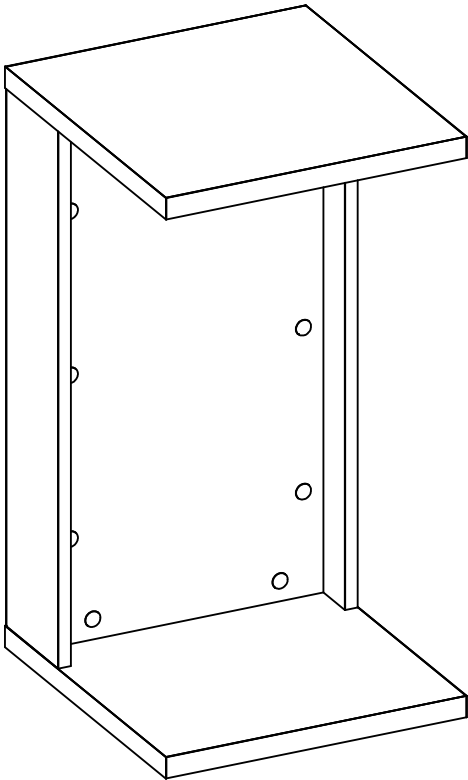
Optional



Use sticker "G" to hide the holes.  
" "



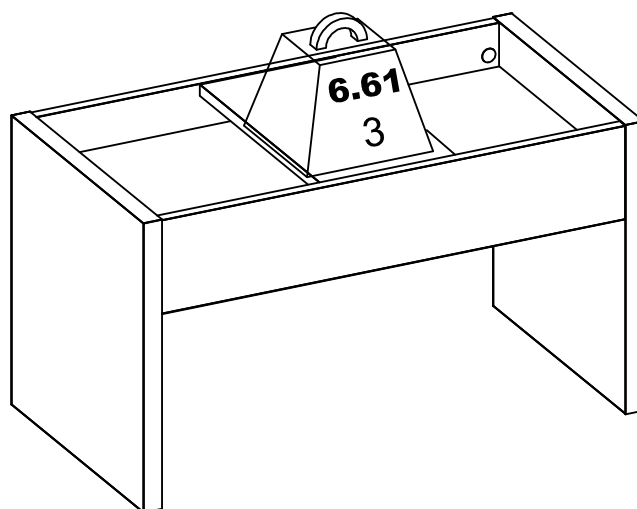
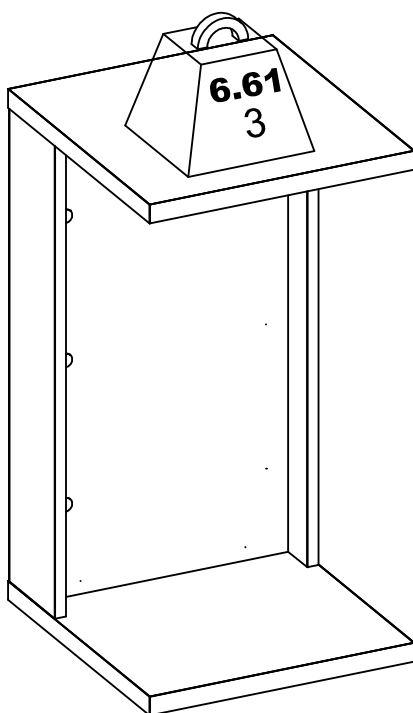
FINAL VIEW



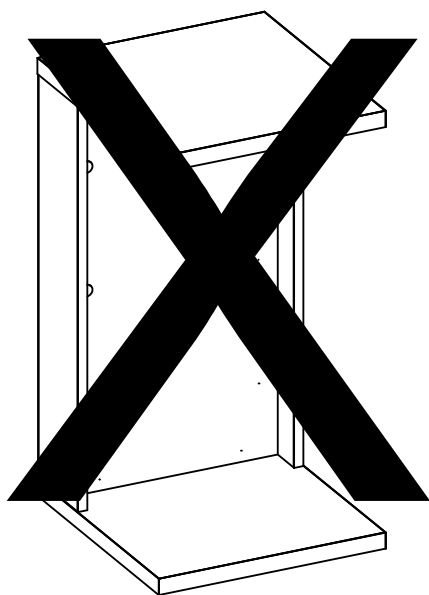
## WEIGHT



**\* Be aware about maximum weights shown in the assembly instruction.**



## AVOID ACCIDENTS



**\* Don't climb or lean on the furniture.**

## MAINTENANCE AND CLEANING

**\* For cleaning use only slightly dampened in water.**