

COASTER[®]
FINE FURNITURE

800916

OFFICE DESK & FILE CABINET

**ASSEMBLY INSTRUCTION
COASTER FINE FURNITURE**



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ASSEMBLY INSTRUCTION

ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.

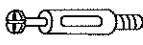
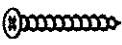
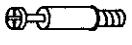
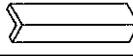
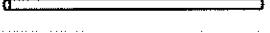


Warning !!

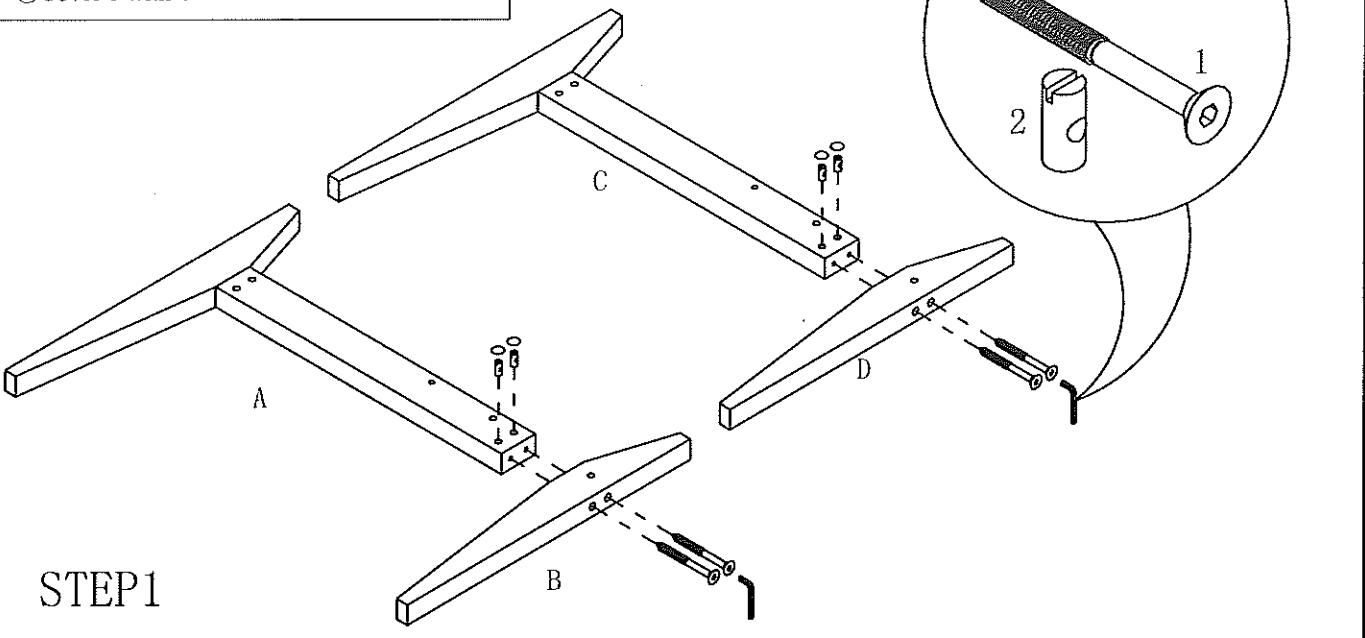
1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishment.

PARTS IDENTIFICATION

(A) LEFT LEG		1 PC	(L) LARGE DRAWER REAR PANEL		1 PC
(B) LEFT SUPPORTER		1 PC	(M) LARGE DRAWER LEFT PANEL		1 PC
(C) RIGHT LEG		1 PC	(N) LARGE DRAWER RIGHT PANEL		1 PC
(D) RIGHT SUPPORTER		1 PC	(O) LARGE DRAWER FRONT PANEL		1 PC
(E) BACK CROSS PANEL		1 PC	(P) RIGHT SIDE PANEL		1 PC
(F) DESK TOP		1 PC	(Q) LEFT SIDE PANEL		1 PC
(G) SMALL DRAWER REAR PANEL		1 PC	(R) SHELF		1 PC
(H) SMALL DRAWER LEFT PANEL		1 PC	(S) BACK PANEL		1 PC
(I) SMALL DRAWER RIGHT PANEL		1 PC	(T) BACK SLAT		1 PC
(J) SMALL DRAWER BOTTOM PANEL		2 PCS	(U) TOP BOARD		1 PC
(K) SMALL DRAWER FRONT PANEL		1 PC	(V) BOTTOM BOARD		1 PC

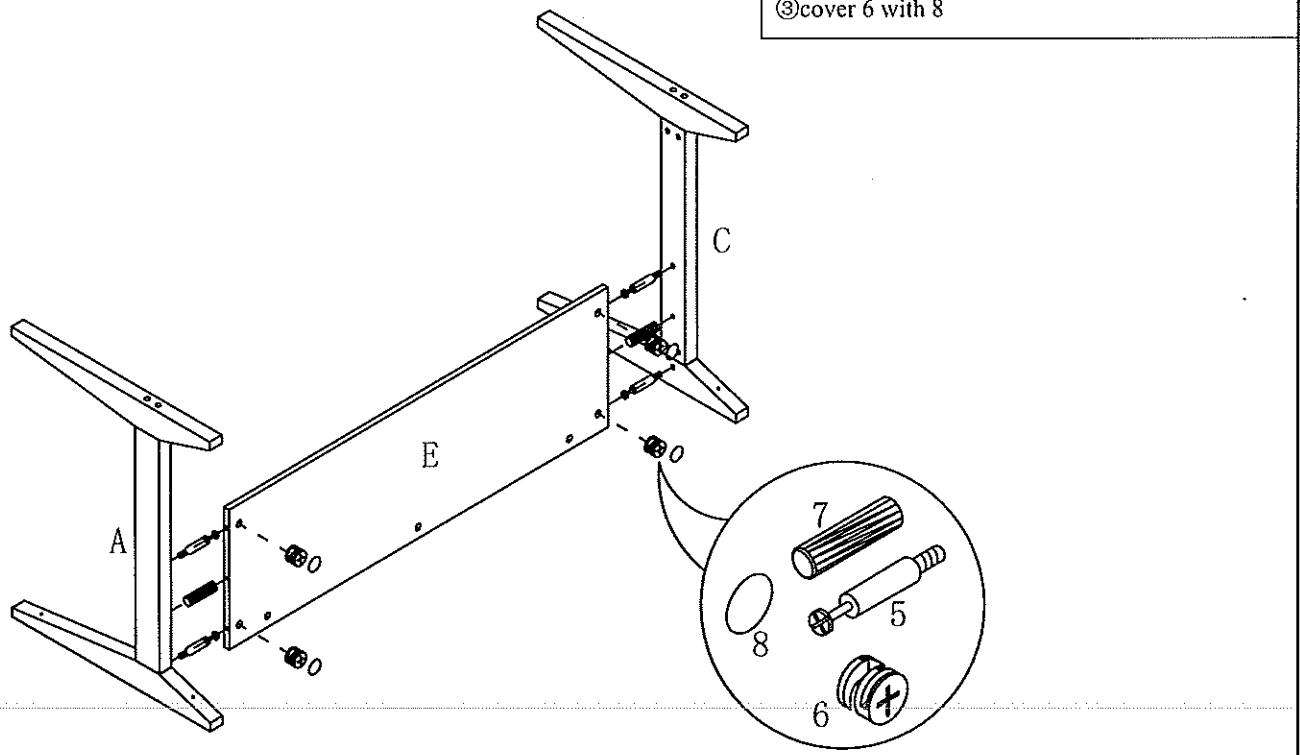
HARDWARE PACKAGE			
NO	DESCRIPTION	FIGURE	Q' TY
1	HAMMER BOLT $\varnothing 6 \times 85\text{mm}$		4 pcs
2	HAMMER NUT $\varnothing 10 \times 15\text{mm}$		4 pcs
3	ALLEN WRRENCH M4		1pc
4	STICKER $\varnothing 13\text{mm}$		4pcs
5	LARGE CAM BOLT L=29mm		15pcs
6	LARGE CAM LOCK $\varnothing 15\text{mm}$		15pcs
7	SHORT WOODEN DOWEL $\varnothing 8 \times 25\text{mm}$		23pcs
8	STICKER $\varnothing 18\text{mm}$		11pcs
9	LARGE WOOD SCREW $\varnothing 4 \times 45\text{mm}$		4pcs
10	SMALL WOOD SCREW $\varnothing 4 \times 30\text{mm}$		10pcs
11	SMALL CAM BOLT L=20mm		8pcs
12	SMALL CAM LOCK $\varnothing 12\text{mm}$		8pcs
13	HANDLE 64mm		2pcs
14	THREADED SCREW $\varnothing 4 \times 22\text{mm}$		4pcs
15	LARGE WOODEN DOWEL $\varnothing 6 \times 30\text{mm}$		2pcs
16	MEDIUM WOOD SCREW $\varnothing 4 \times 35\text{mm}$		4pcs
17	LOCKING CASTER H55		2pcs
18	CASTER H55		2pcs
19	EXTRA SMALL WOOD SCREW $\varnothing 4 \times 16\text{mm}$		16pcs
20	FILE HOLDERS L322mm		2pcs
21	GLUE 10g		1pc

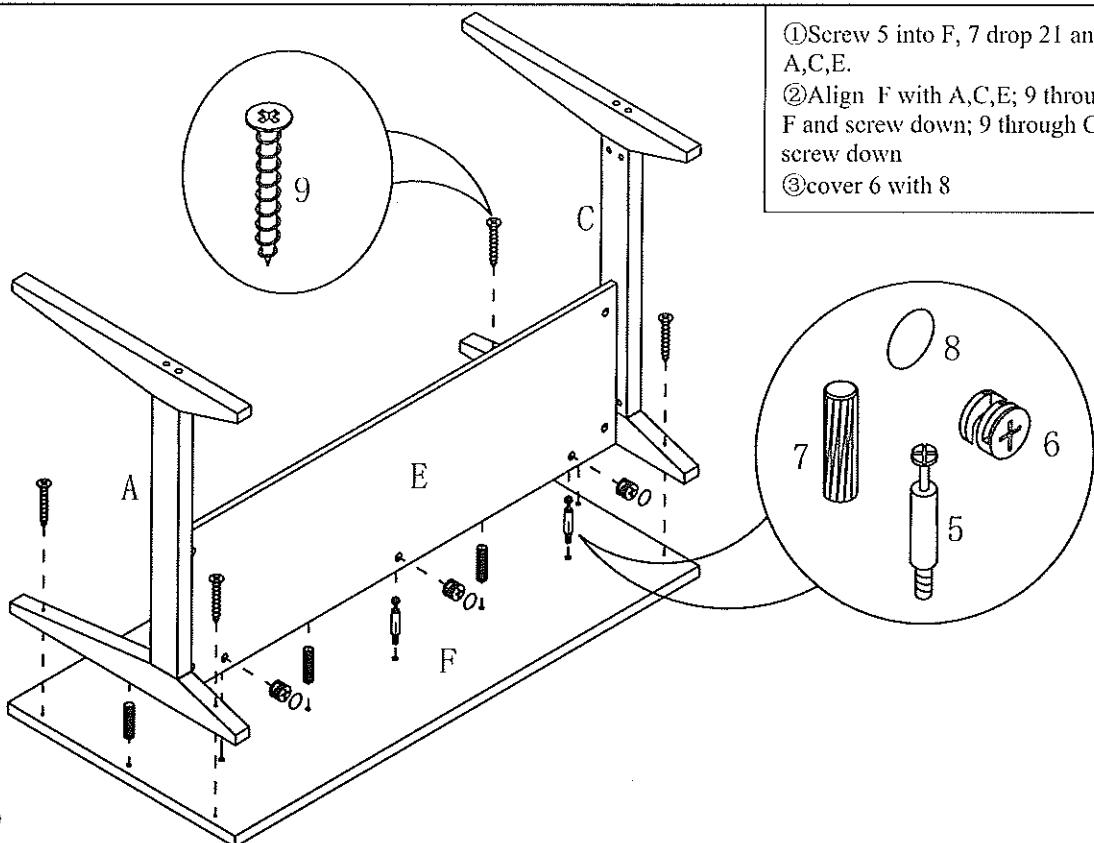
①Put 2 into A,C.
 ②Align A with B, 1 through B to 2 and screw down with 3, align C with D, 1 through D to 2 and screw down with 3.
 ③Cover 1 with 4



STEP2

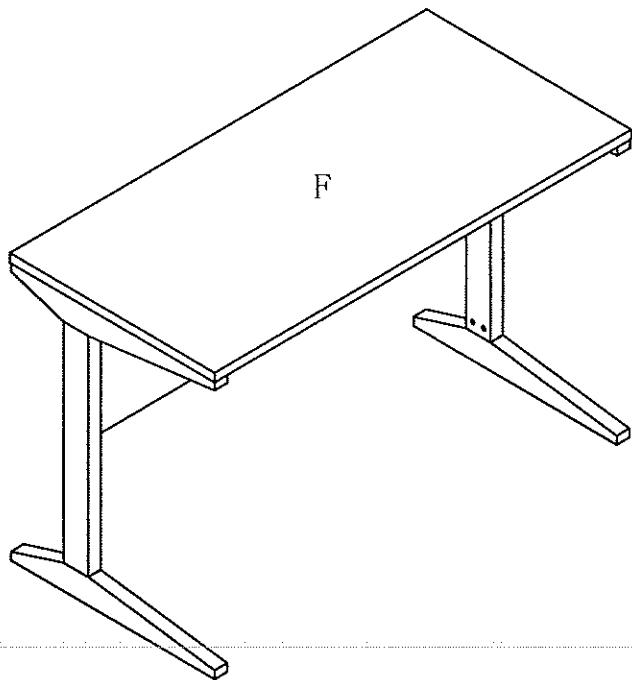
①Screw 5 into A,C;7 drop 21 and insert E.
 ②Align E with A,C; put 6 into E and screw down.
 ③cover 6 with 8



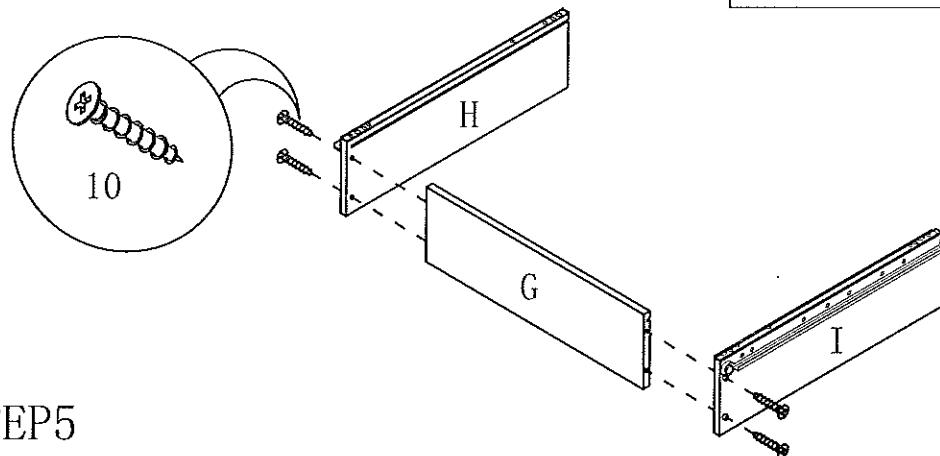


STEP3

STEP4

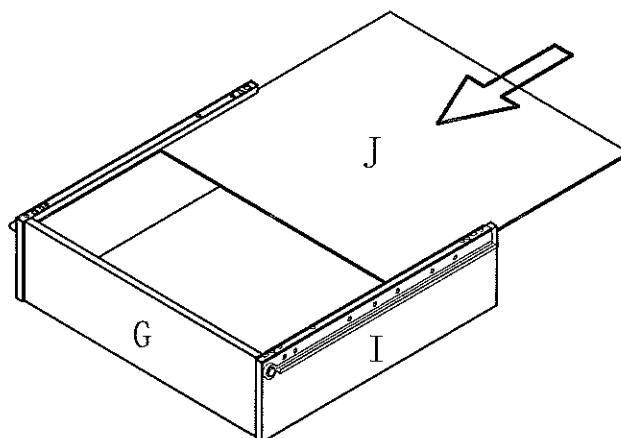


Align G with H,I; 10 through H to G and screw down; 10 through I to G and screw down.



STEP5

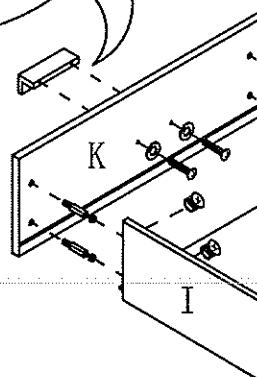
STEP6

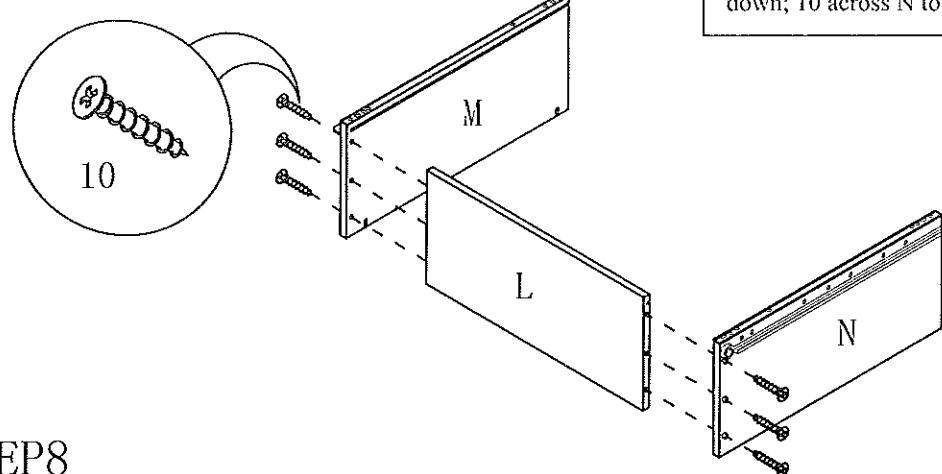


Insert J to the groove of H,I and arrive G.

STEP7

- ①Screw 11 into K.
- ②Align K with H,I,J; put 12 into H,I and screw down.
- ③14 through K to 13 and screw down

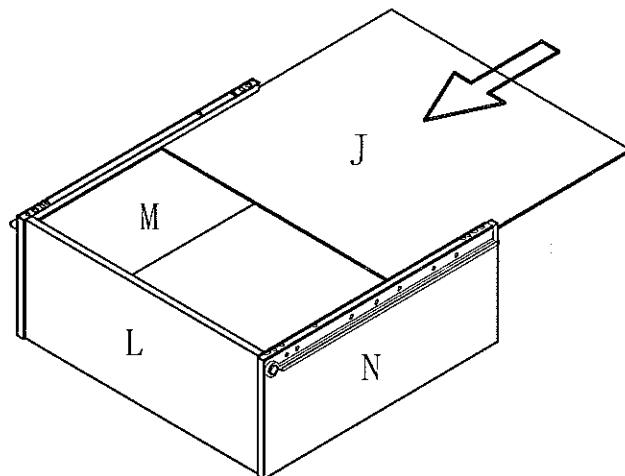




STEP8

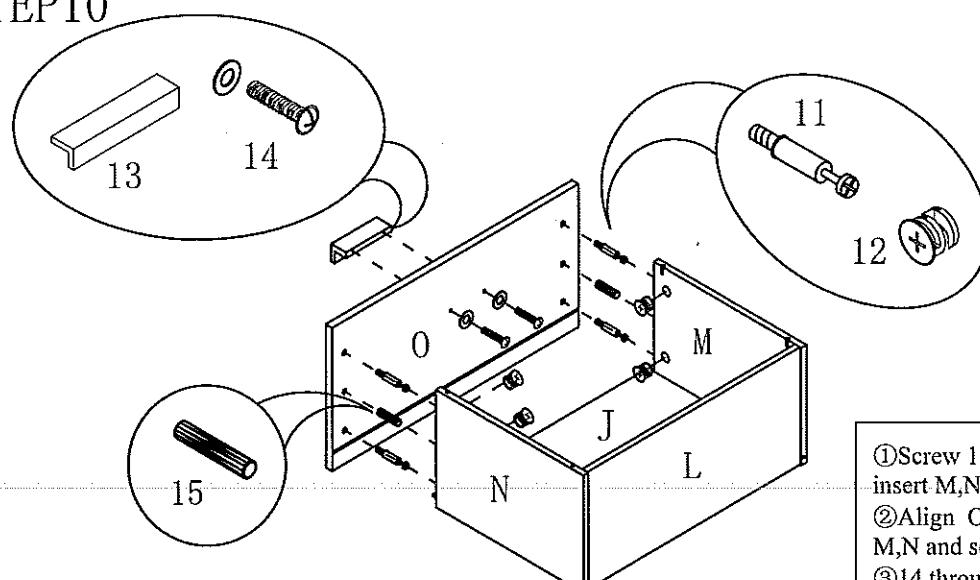
Align L with M,N, 10 through M to L and screw down; 10 across N to L and screw down.

STEP9



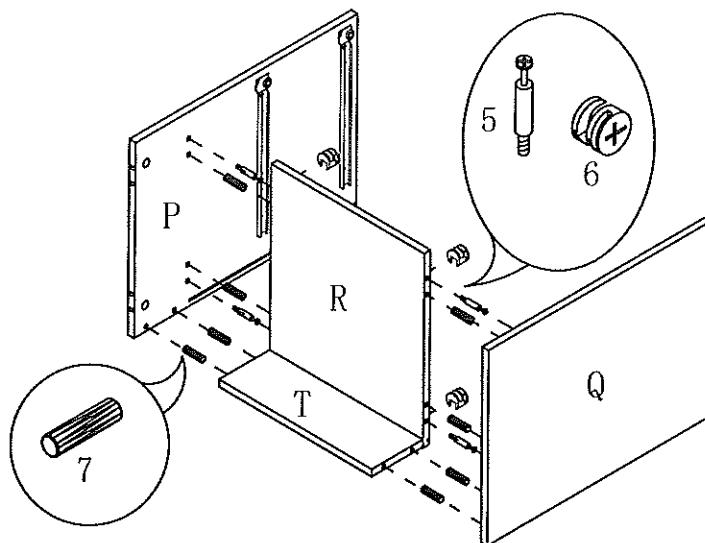
Insert J to the groove of M,N and arrive L

STEP10



- ①Screw 11 into O, 15 drop 21 and insert M,N;
- ②Align O with M,N,J; put 12 into M,N and screw down.
- ③14 through O to 13 and screw down.

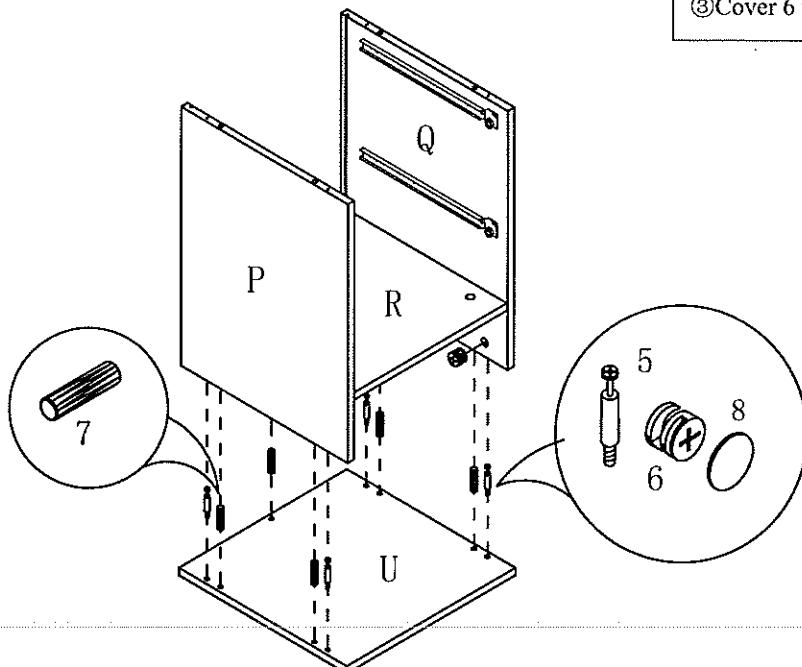
- ①Screw 5 into P,Q; 7 drop 21 and insert T,R.
- ②Align T,R with P,Q; put 6 into R and screw down.

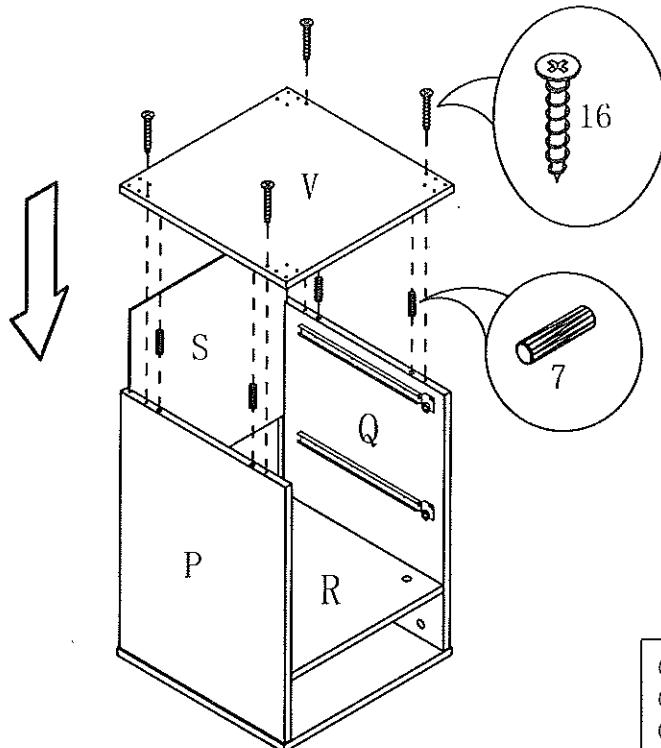


STEP11

STEP12

- ①Screw 5 into U, 7 drop 21 and insert P,Q;
- ②Align P,Q with U; put 6 into P,Q and screw down.
- ③Cover 6 with 8.

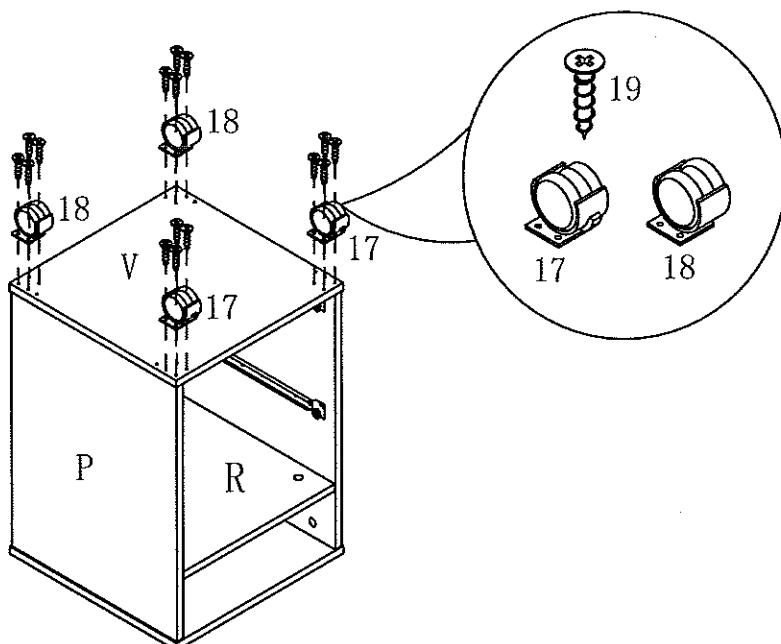




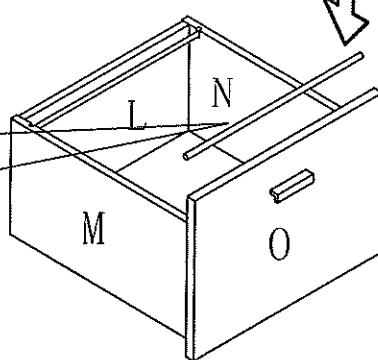
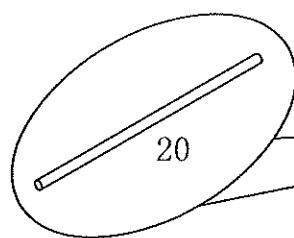
STEP13

- ①7 drop 21 and insert P,Q
- ②Insert S into groove of P,Q;
- ③Align V with P,Q; 16 through V and screw down with P,Q.

STEP14



- ①Align 17,18 with V;
- ②19 through 17.18 holes to V and screw down.

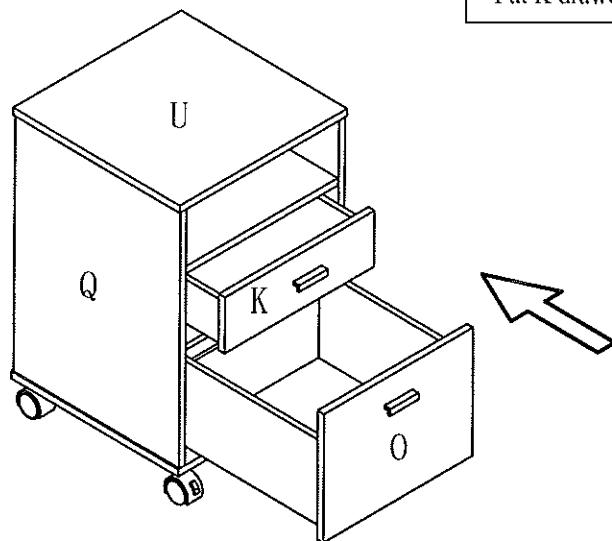


STEP15

Fix 20 to the groove of M,N.

STEP16

Put K drawer and O drawer into their positions.



STEP17

