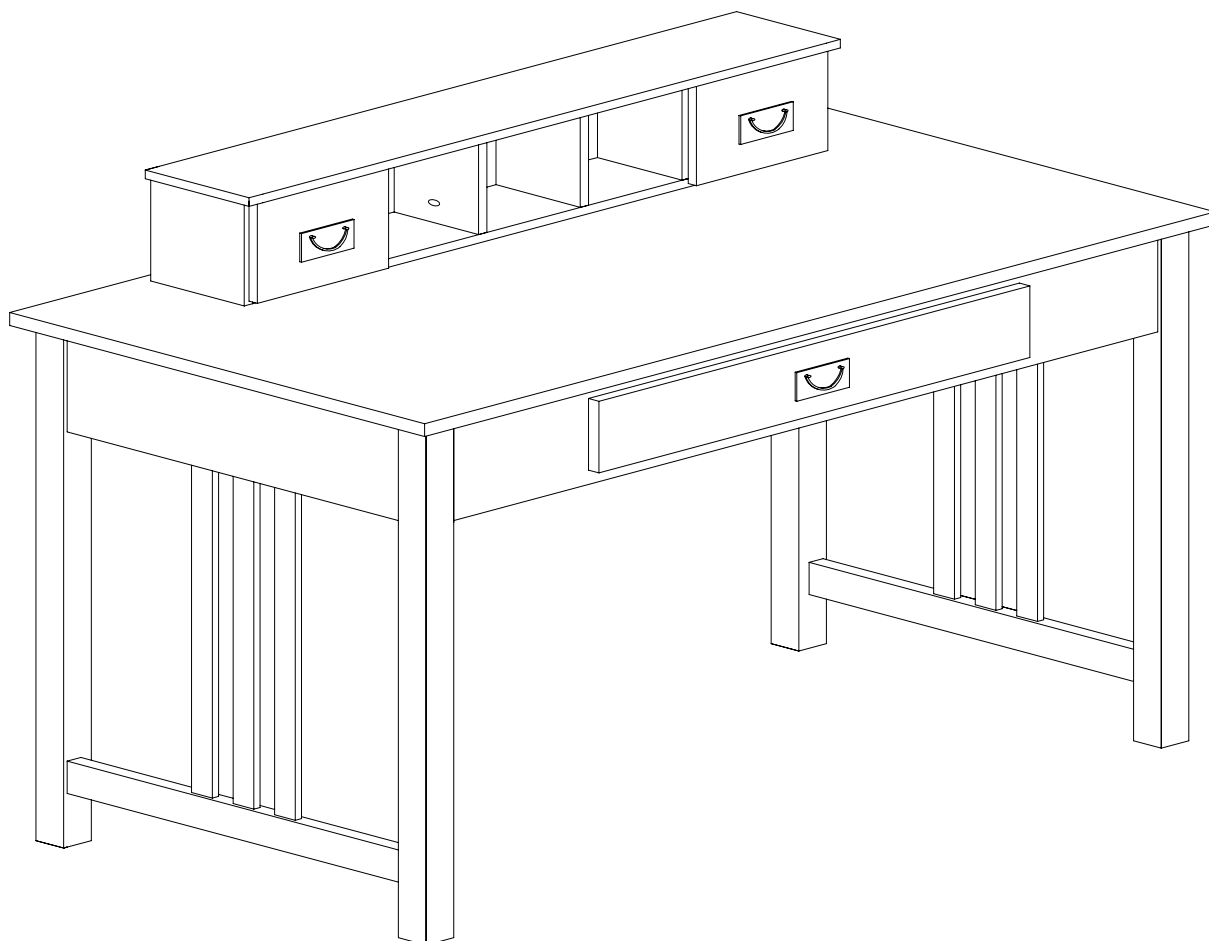


ITEM NO HO925200TX
"FRANCION" MISSION DESK

Assembly Instructions



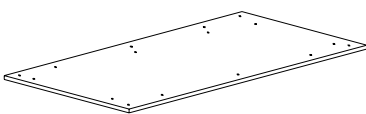
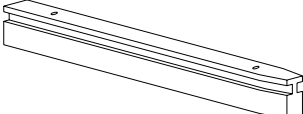
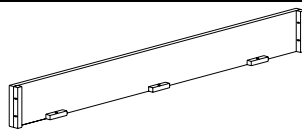
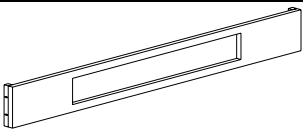
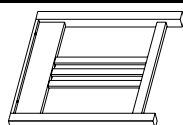
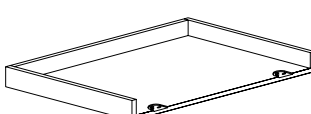
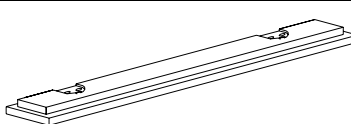
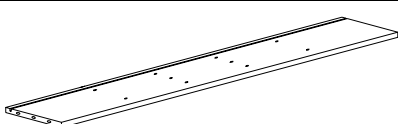
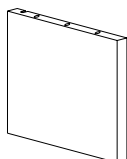
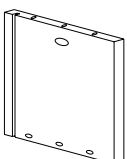
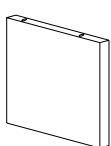
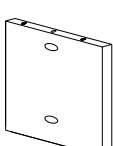
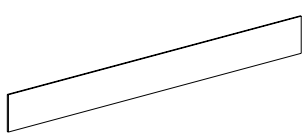
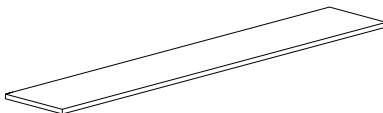
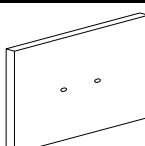
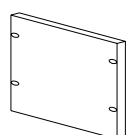
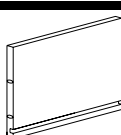
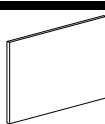
For assistance with assembly contact:
Southern Enterprises, Inc.
Customer Service 1-800-633-5096
service@seidal.com
www.seidal.com



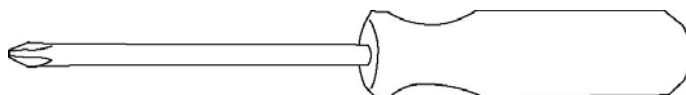
"FRANCION" MISSION DESK

Parts List

Please review all parts and hardware before disposing of any packaging. Call Customer Service if missing hardware. Do not return to store/retailer. Using a screw that is too long will cause damage. Before beginning assembly, separate each type of screw. Carefully study the screw diagrams below. You may receive extra hardware with your unit.

A Desk Top 	Quantity of 1	B Drawer Guide 	Quantity of 2
C Back Frame 	Quantity of 1	D Drawer Frame 	Quantity of 1
E Side Panel 	Quantity of 2	F Keyboard Drawer 	Quantity of 1
G Keyboard Drawer Front 	Quantity of 1	H Hutch Bottom Panel 	Quantity of 1
I Hutch Left Side Panel 	Quantity of 1	J Hutch Right Side Panel 	Quantity of 1
K Hutch Left Side Divider 	Quantity of 2	L Hutch Right Side Divider 	Quantity of 2
M Hutch Back Panel 	Quantity of 1	N Hutch Top Panel 	Quantity of 2
O Hutch Drawer Front 	Quantity of 2	P Hutch Drawer Side Panel 	Quantity of 4
Q Hutch Drawer Back Panel 	Quantity of 2	R Hutch Drawer Bottom Panel 	Quantity of 2
Care and Cleaning Instructions: Before using, wipe with a clean, dry cloth. Periodically apply furniture wax to renew the finish. Avoid rubbing or scratching the surface with rough or abrasive objects.		For replacement parts or questions, please Call Customer Service at 1-800-633-5096 Do not return product to store, please call Manufacturer for assistance, questions or Parts.	

Assembly Tool Required
No.2 Phillips Screwdriver (Not Included)

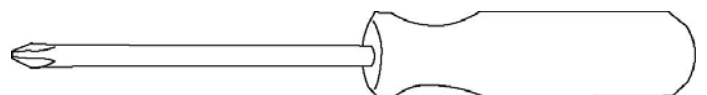


"FRANCION" MISSION DESK Parts List

Please review all parts and hardware before disposing of any packaging.
Call Customer Service if missing hardware. Do not return to store/retailer.
Using a screw that is too long will cause damage. Before beginning assembly,
separate each type of screw. Carefully study the screw diagrams below.
You may receive extra hardware with your unit.

1		Quantity of 18	2		Quantity of 2
Bolt (Ø1/4"×1")			Bolt (Ø1/4"×3/4")		
3		Quantity of 6	4		Quantity of 8
Bolt (Ø5/32"×1/2")			Wood Dowel (Ø8×30MM)		
5		Quantity of 24	6		Quantity of 4
Wood Dowel (Ø6×30MM)			Wood Screw (8#×1-1/4")		
7		Quantity of 10	8		Quantity of 18
Wood Screw (Ø3×14MM)			Wood Screw (Ø3×10MM)		
9		Quantity of 2	10		Quantity of 2
Hinge			Plastic Drawer Stopper		
11		Quantity of 2	12		Quantity of 16
Plastic Drawer Stopper			Wood Screw (Ø3×3/4")		
13		Quantity of 3	14		Quantity of 8
Handle			Cam Bolt		
15		Quantity of 8			
Cam Lock					
Care and Cleaning Instructions: Before using, wipe with a clean, dry cloth. Periodically apply furniture wax to renew the finish. Avoid rubbing or scratching the surface with rough or abrasive objects.			For replacement parts or questions, please Call Customer Service at 1-800-633-5096 Do not return product to store, please call Manufacturer for assistance, questions or Parts.		

Assembly Tool Required
No.2 Phillips Screwdriver (Not Included)



"FRANCION" MISSION DESK Assembly Instructions

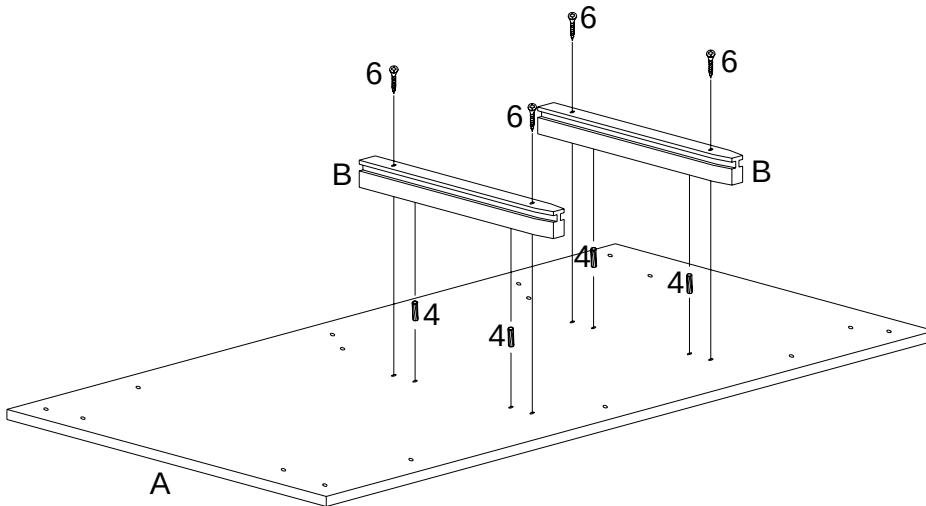


Figure 1

Assembly Instructions:

Wood may scratch easily, Be careful when assembling. Do not scratch.

Step 1 Unpack and lay parts on clean, padded surface like carpet or blanket. Check that you have all parts indicated on the front page.

Step 2 Set the desktop upside down on smooth padded surface.

Step 3 Attach the Drawer Guides (B) to the Desk Top (A) with 4pcs Wood Dowels (4) and 4pcs Wood Screws (6).

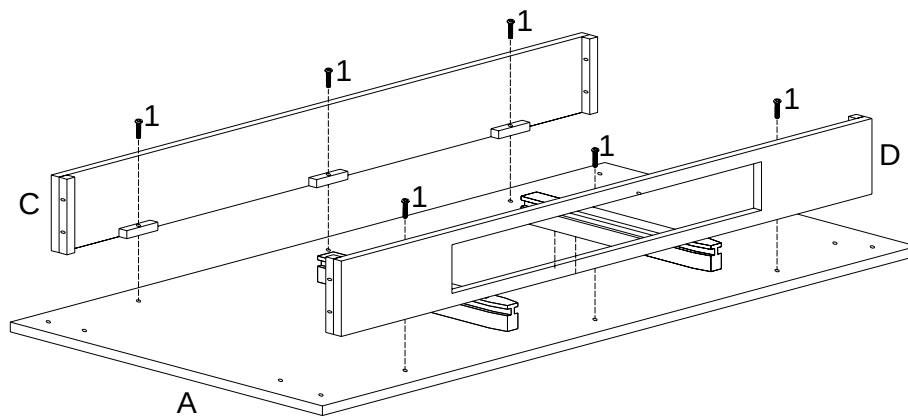


Figure 2

Connect the Back Frame (C), Drawer Frame (D) and Desk Top (A) with 6pcs Bolt (1).

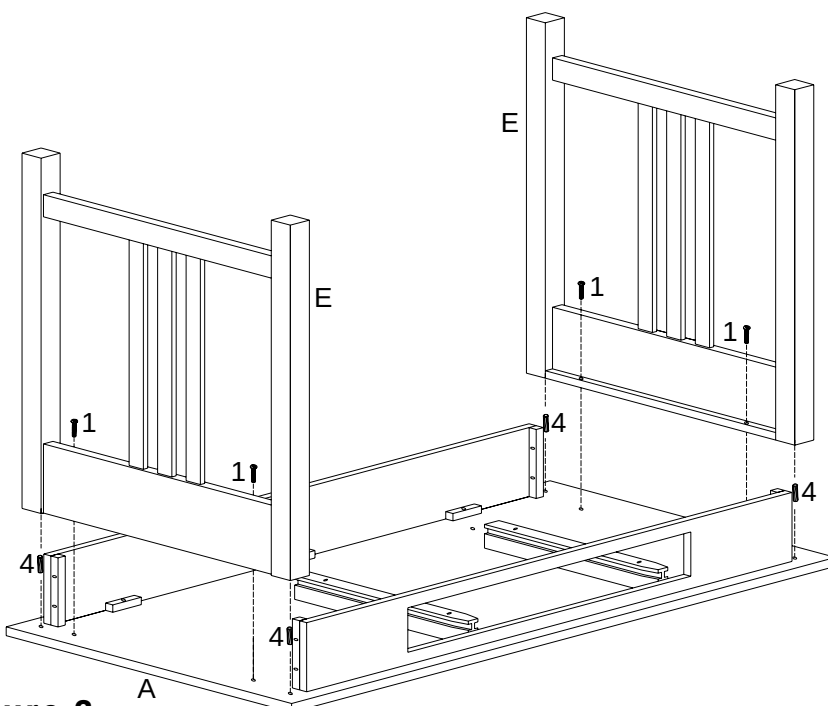


Figure 3

Attach the Side Frame (E) to the unit assembled at STEP2 with 4pcs Bolt (1), 4pcs Wood Dowel (4).

“FRANCION” MISSION DESK Assembly Instructions

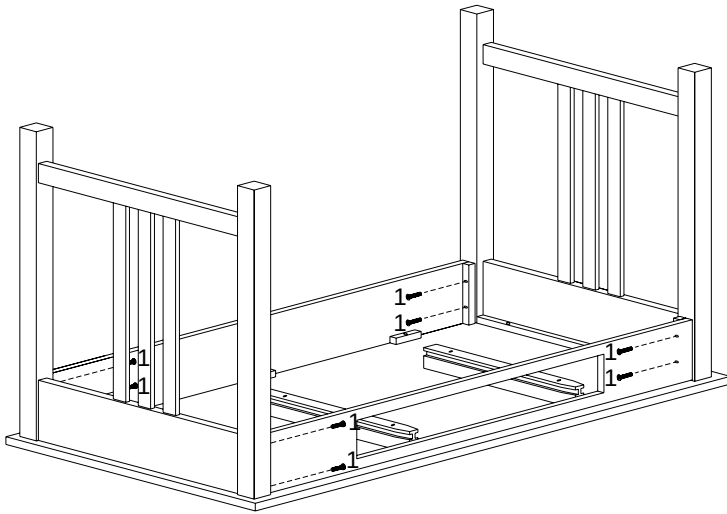


Figure 4

Connect the Side Frame (E), Back Frame (C) and Drawer Frame (D) with 8pcs Bolts (1).

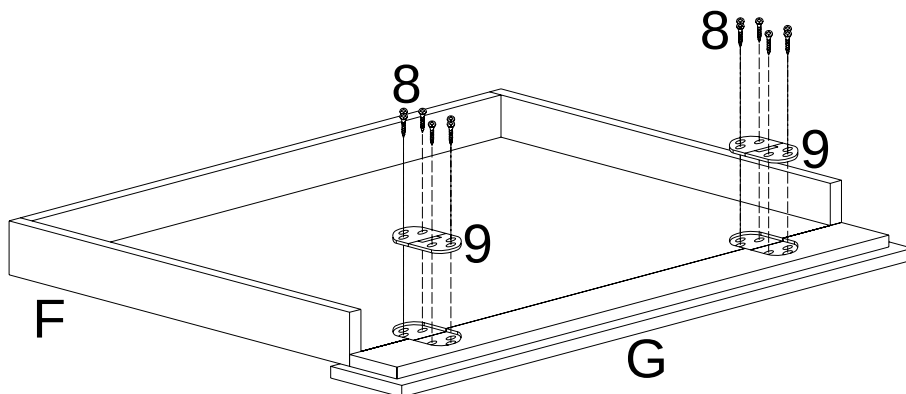


Figure 5

Assemble the drawer (F/G) by using 2pcs Hinge (9). Tighten the hinge with 12pcs Screws (8).

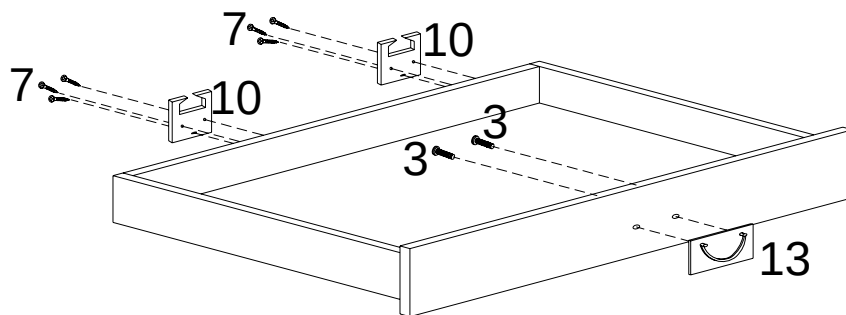


Figure 6

Attach the Plastic Drawer Stopper (10) to the Keyboard Drawer (F) with 6pcs Wood Screws (7). Fix the Handle (13) to the Keyboard Drawer Front (G) with 2pcs Bolt (3) as figure shown.

“FRANCION” MISSION DESK Assembly Instructions

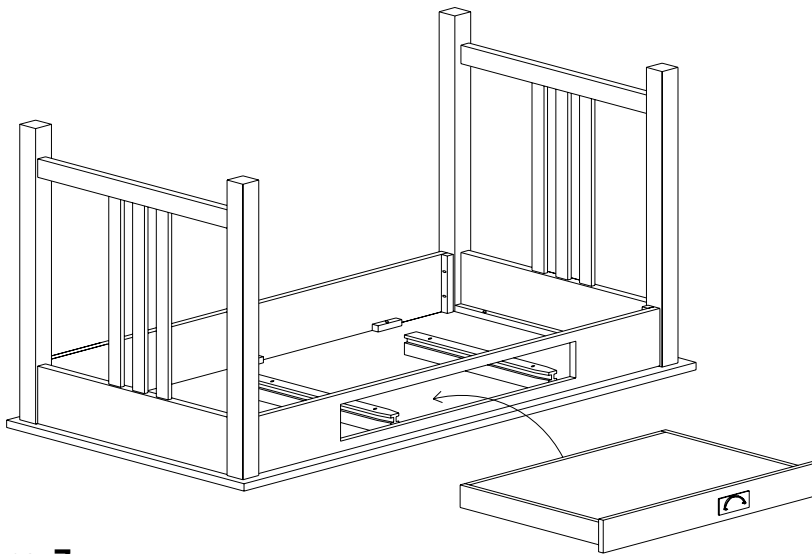


Figure 7

Put the Keyboard Drawer to the right position.

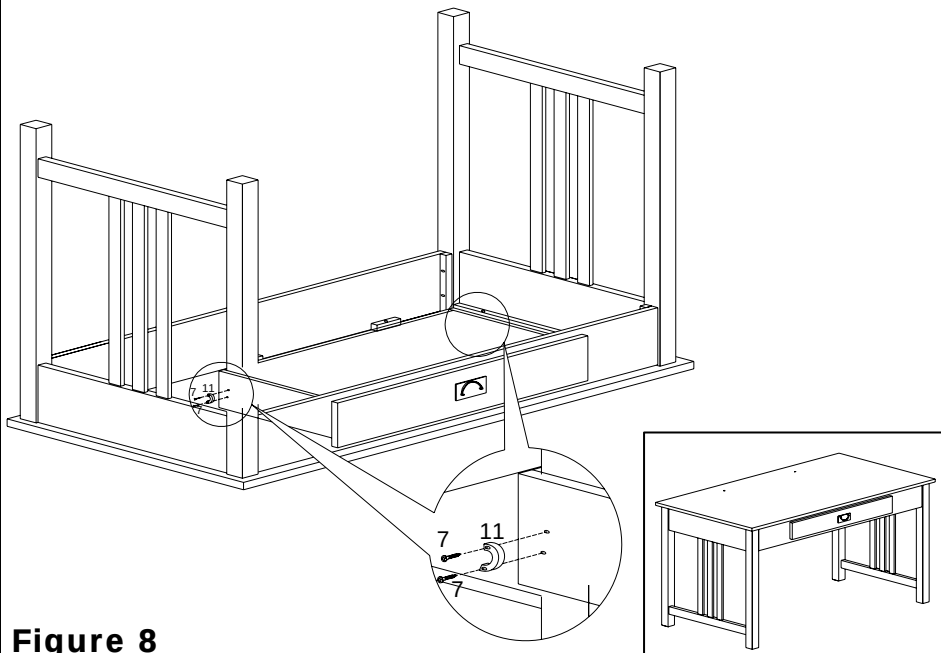


Figure 8

Attach 2pcs Plastic Drawer Stoppers (11) to the Keyboard Drawer (F) with 4pcs Wood Screws (7) as shown.

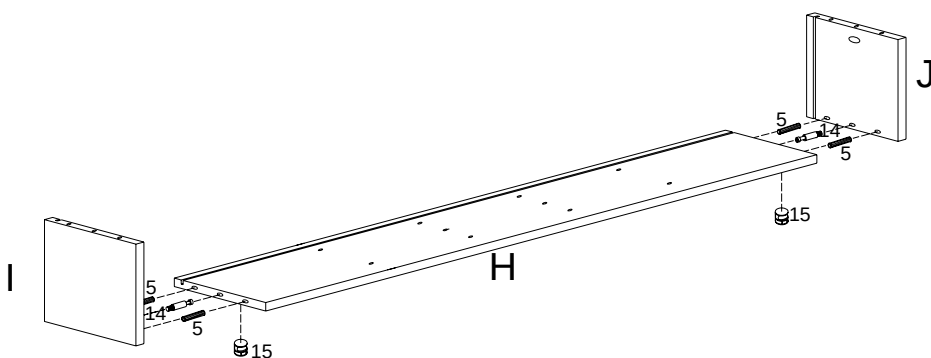


Figure 9

Connect the Left and Right Side Panel (I,J),the Bottom Panel (H) with 4pcs Wood Dowels(5),2pcs Cam Bolts(14) and 2pcs Cam Lock(15).

“FRANCION” MISSION DESK Assembly Instructions

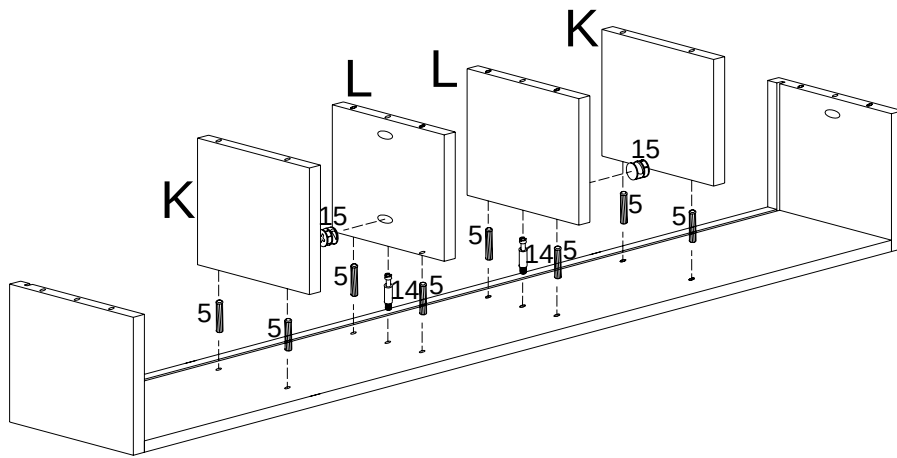


Figure 10

Connect the hutch divider (L,K) with 8pcs Wood Dowels (5) 2pcs Cam Bolts (14), 2pcs Cam Locks (15).

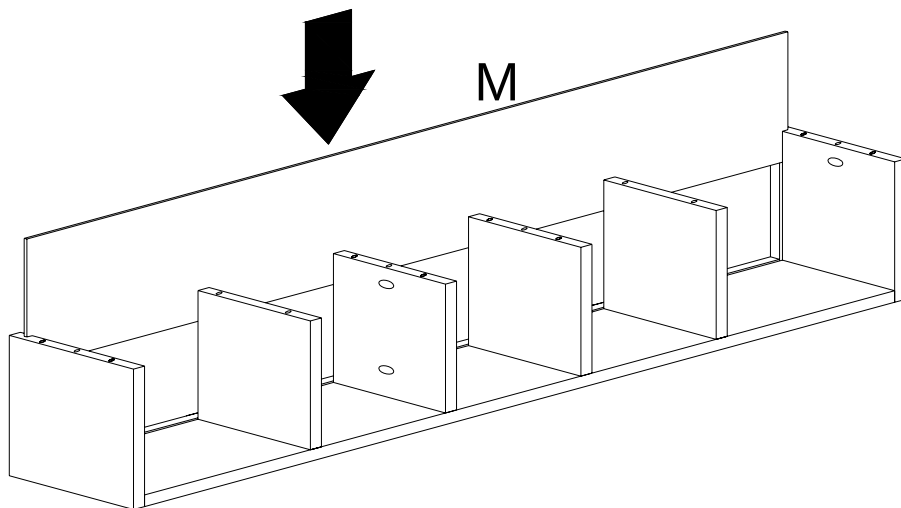


Figure 11

Put the Hutch Back Panel (M) to the right position.

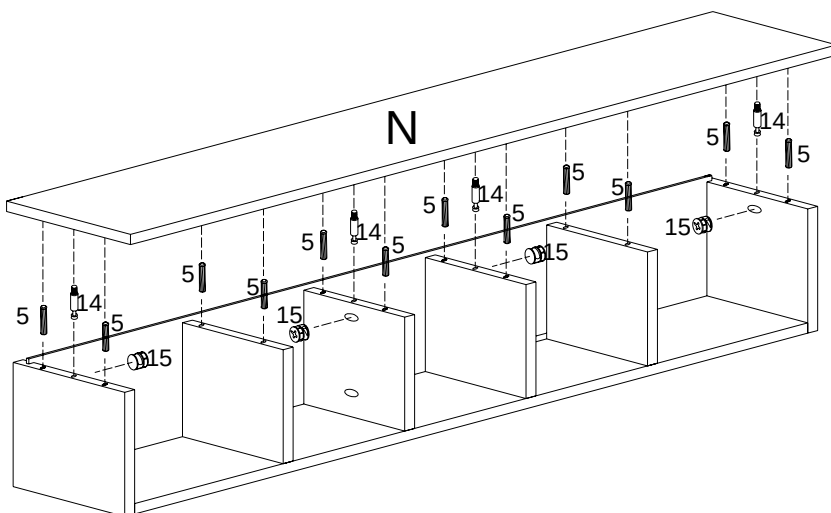
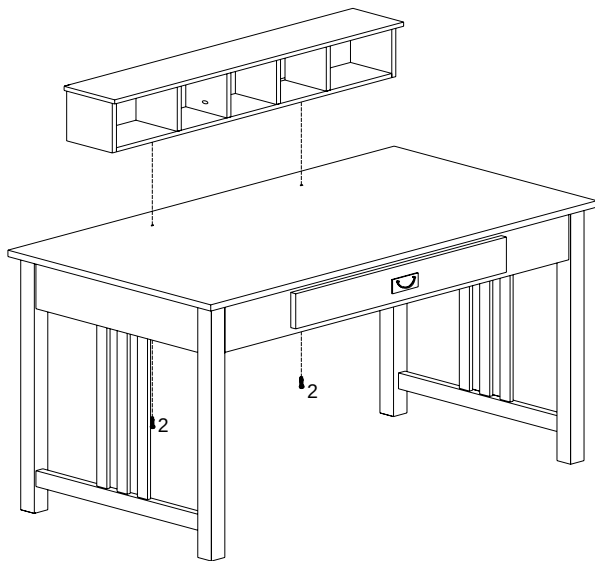


Figure 12

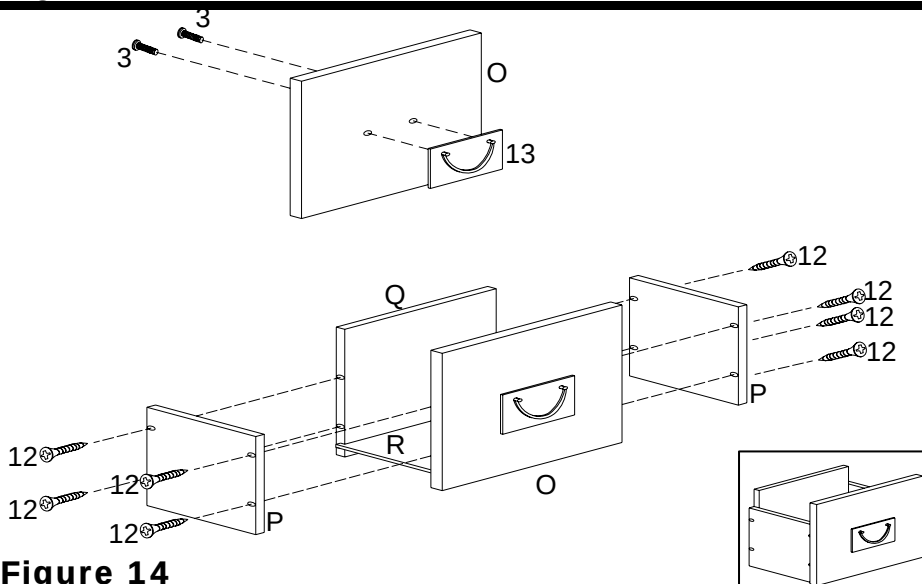
Connect the Hutch Top Panel with 12pcs Wood Panels (5), 4pcs Cam Bolts (14) and 4pcs Cam Locks (15)

“FRANCION” MISSION DESK Assembly Instructions



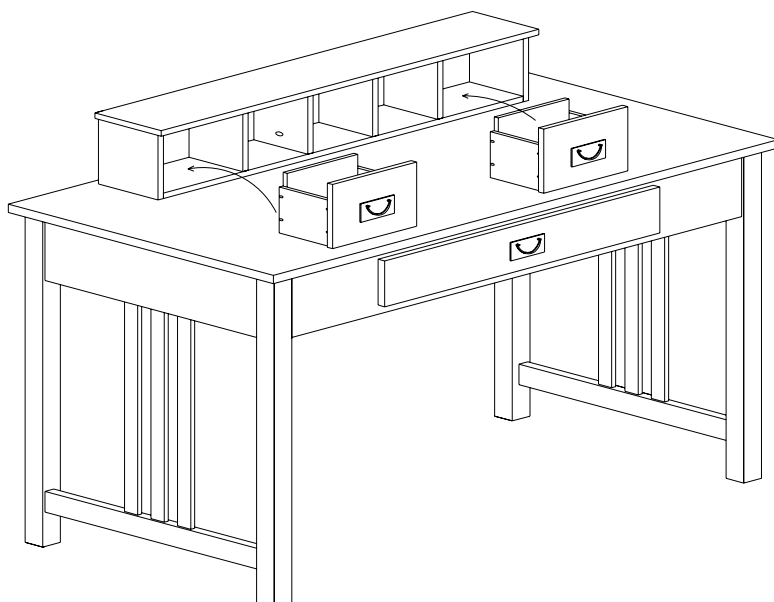
Attach the unit assembled at STEP12 to the Desk Top (A) with 2pcs Bolt (2).

Figure 13



Fix the Handle (13) to the Hutch Drawer Front (O) with 2pcs Bolt (3) as figure shown.
Connect the Hutch Drawer Sides (P) ,Drawer backs (Q), Drawer bottoms (R) and Front Drawer Panel(O) with 8pcs Wood Screws (12) as figure shown

Figure 14



Put 2 Drawers to the right position.

Figure 15



Customer Service 1-800-633-5096

service@seidal.com

Southern Enterprises, Inc.

600 Freeport Parkway,

Suite 200 Coppell, Texas, 75019

HO9252 - Parts Replacement Form

Customer Information

Name

Address

City/State/Zip Code

Phone Number

Please indicate where you purchased this item: Store/Website/Catalog

Please indicate color/size/style number:

Style No	Parts Letter	Parts Description	Quantity Needed
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Missing or damaged hardware and/or parts will be replaced free of charge. We do not sell parts. Southern Enterprises Inc. will provide replacement parts for only those items purchased within the last 9 months. If this product has not been purchased from our retail affiliates (within 9 months), we are under no obligation to provide parts or replacement merchandise. Parts will not be available for items arriving fully assembled. Parts will be sent if available from SEI

We'd love to hear from you! Email us photos of our products in your home at sei@seidal.com and we might feature it on our site or use it to model one of our inspirational photos.