



**STOPS RUST  
SATIN SPRAYS**

**DESCRIPTION AND USES**

Rust-Oleum® Stops Rust® Satin Sprays are designed to provide a durable protective coating with excellent resistance to rust, and excellent resistance to abrasion, fading, chipping, and dulling. This classic low sheen finish is ideal for indoor and outdoor projects. These sprays apply easily, provide excellent coverage and dry fast to a tough attractive finish. It features a comfort tip with a wider finger pad to reduce fatigue caused by continuous spraying and an any-angle tip which allows you to spray at any angle. Not for use on galvanized metal.

**PRODUCTS**

SKU (12 ounces)	Description
7720830	Sage
7728830	Navy Blue
7730830	Teal
7732830	Hunter Green
7737830	Spruce Green
7739830	Charcoal Green
7749830	Dark Hunter Green
7758830	Almond
7760830	Heritage Red
7767830	Redwood
7772830	Putty
7774830	Chestnut Brown
7777830	Black
7791830	White
7793830	Shell White
241237	Dark Olive
241238	Dark Taupe
241239	Dark Brown
241250	Old Brick
241251	Cayenne Red
241252	Lake Blue
248632	American Red
248633	Indigo
248635	Cabernet
250896	Amber
276270	Sapphire
276271	French Beige
300115	Satin Classic Navy

**PAINTING CONDITIONS**

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Do not apply to surfaces, when heated, exceed 200°F (93°C). Do not apply to galvanized steel. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

**PRODUCT APPLICATION**

**SURFACE PREPARATION**

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.

**PRODUCT APPLICATION (cont.)**

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**PRIMING**

Use of a Rust-Oleum primer provides added corrosion protection, excellent adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended:

7769	Rusty Metal Primer
7780	Clean Metal Primer
2081	Light Gray Auto Primer
2067	Red Auto Primer
2089	Dark Gray Auto Primer

**APPLICATION**

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply two or more light coats a few minutes apart to avoid drips and runs. Do not use near open flame.

**DRY AND RECOAT**

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. Dries to touch in 2-4 hours, to handle in 5-9 hours, and fully dry in 24 hours. Recoat before 1 hour or after 48 hours.

**CLEAN UP**

Wipe off tip before storing. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

**CLOGGING**

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



## TECHNICAL DATA

# STOPS RUST SATIN SPRAYS

### PHYSICAL PROPERTIES

		SATIN SPRAY FINISHES
<b>Resin Type</b>		Oil Modified alkyd
<b>Pigment Type</b>		Varies with color
<b>MIR</b>		1.4 Max
<b>Fill Weight</b>		12 ounces
<b>Solvents</b>		Acetone, Aromatic Hydrocarbons, Xylene
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		1.0-2.0 mils (25-50 $\mu$ )
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		6-10 sq. ft./can (0.6-0.9 m <sup>2</sup> /can)
<b>Dry Times at 70-80°F (21°C) and 50% Relative Humidity</b>	<b>Touch</b>	2-4 hours
	<b>Handle</b>	5-9 hours
	<b>Recoat</b>	Before 1 hour or after 24 hours
<b>Dry Heat Resistance</b>		200°F (93°C)
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		-156°F (-104°C)
<b>Safety Information</b>		For additional information, see SDS

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