

IMPORTANT: We recommend you perform all steps from start to finish on a sample board of a like wood species to your project to get used to using the product and determine an exact process to achieve the finished look you desire.

WARNING: Wear a NIOSH approved respirator to control dust exposure when sanding.

SURFACE PREPARATION: Surface must be clean and dry (free from all dirt, oil, wax and polish). Sand the surface thoroughly, using 220 grit, or finer, sandpaper. Remove all dust with a vacuum, forced air or damp cloth (water).

TINTING: Can be tinted with water soluble tints and dyes.

DIRECTIONS FOR USE: Filler can be used on raw wood or if staining. Filler can be applied before or after stain. A Seal coat of X-119 Sanding Sealer or de-waxed shellac may enhance performance of the filler in very deep grained species. Stain and seal coat must be completely dry and LIGHTLY sanded with a 220 grit or finer only immediately before first application of Grain Filler. To begin with, work filler generously and with pressure AGAINST THE GRAIN with a small squeegee, Bondo blade, old credit, or fingers with a glove. Lightly scrape off excess with squeegee, Bondo blade, an old credit card, or a clean cotton rag WITH THE GRAIN. Let dry 30-45 min and again LIGHTLY sand with 320-grit or finer immediately before next coat for adhesion purposes only. 2-3 coats are recommended. Allow overnight dry time before final coats of finish are applied. A final coat of finish is always required. Dries crystal clear. Grain Filler can be tinted with water soluble tints or dyes.

For Application Tutorials visit www.aquacoat.com

VOC : < 100 g/ l