



**STOPS RUST®
DOOR PAINT**

DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Oil-based Door Paint is designed to provide excellent color retention, chip resistance, and protection on exterior and interior door surfaces. Door Paint is ideal for use on metal, wood, and fiberglass doors. Not for use of galvanized steel.

PRODUCTS

| SKU | Description |
|--------|---------------|
| 238314 | Cranberry |
| 238316 | Vermont Green |
| 238313 | Dark Brown |
| 238317 | Taupe |
| 238315 | Ivory |
| 238310 | Black |
| 238311 | White |
| 238318 | Deep Base |
| 238319 | Mid Base |
| 238320 | Light Base |
| 238321 | Ultra Base |

PRODUCT APPLICATION

PAINTING CONDITIONS

Apply only when air and surface temperatures are above 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Do not apply to surfaces that will exceed 200°F (93°C). Do not use on galvanized steel.

SURFACE PREPARATION

FOR NEW PRE-PRIMED STEEL OR WOOD DOORS: Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent or other suitable cleaning method. Rinse thoroughly with fresh water and allow to fully dry. All surfaces must be dry at time of application.

PREVIOUSLY COATED: Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces. Clean with soap and water, rinse and let dry. The Stops Rust Door Paint is compatible with most coatings, but a test patch is suggested.

WARNING! If you scrape, sand or remove old paint from any surface, you may release lead paint dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRODUCT APPLICATION (cont.)

APPLICATION

Before using, stir thoroughly to ensure any settled pigment is re-dispersed. If necessary, thin the material with xylene. Thin no more than 5% by volume. Use a 6½" shed-resistant roller with a ¾" nap or a high quality brush with flagged (split) ends. For best results, use the roller to paint the entire door or paint the recessed edges of raised panels and then use the roller for the remaining flat surfaces.

One coat may be enough to fully cover both sides of the door. For new and existing doors, we recommend painting the door off the frame to allow the paint to dry completely before hanging. If painting a hanging door, do not close the door until the paint is fully dry to prevent it from sticking to the door frame.

DRY & RECOAT TIMES

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures and higher humidity. Dries to touch in 1-2 hours, dries to handle in 4-6 hours, and can be recoated within 1 hour or after 24 hours, and is fully dry in 24 hours.

CLEAN-UP

Clean brush and other tools with lacquer thinner or xylene.

COVERAGE

One quart of Rust-Oleum Door Paint will cover 2 coats on each side of the door.



TECHNICAL DATA

STOPS RUST® DOOR PAINT

PHYSICAL PROPERTIES

| | | DOOR PAINT |
|-----------------------------------------------------------------|-------------------|-----------------------------------------------------|
| Resin Type | | Acrylic Modified Alkyd |
| Pigment Type | | Varies with color |
| Solvents | | Aromatic Hydrocarbons |
| Weight | Per Gallon | 8.6-10.6 lbs. |
| | Per Liter | 1.03-1.27 kg |
| Solids | By Weight | 51.8-62.9% |
| | By Volume | 41.9-46.4% |
| Volatile Organic Compounds | | <500 g/l (4.20 lbs./gal.) |
| Recommended Dry Film Thickness (DFT) Per Coat | | 1.5-2.5 mils (37.5-62.5µ) |
| Wet Film to Achieve DFT | | 3.5-5.5 mils (87.5-137.5µ) |
| Theoretical Coverage at 1 mil DFT (25µ) | | 168-186 sq.ft./quart (4.1-4.6 m ² /l) |
| Practical Coverage at Recommended DFT | | 65-105 sq.ft./quart (1.5-2.6 m ² /l) |
| Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity | Touch | 1-2 hours |
| | Handle | 4-6 hours |
| | Recoat | Within 1 hour or after 24 hours |
| Dry Heat Resistance | | 200°F (93°C) |
| Shelf Life | | 5 years |
| Flash Point | | 87°F (31°C) |
| Safety Information | | For additional information, see MSDS |

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.