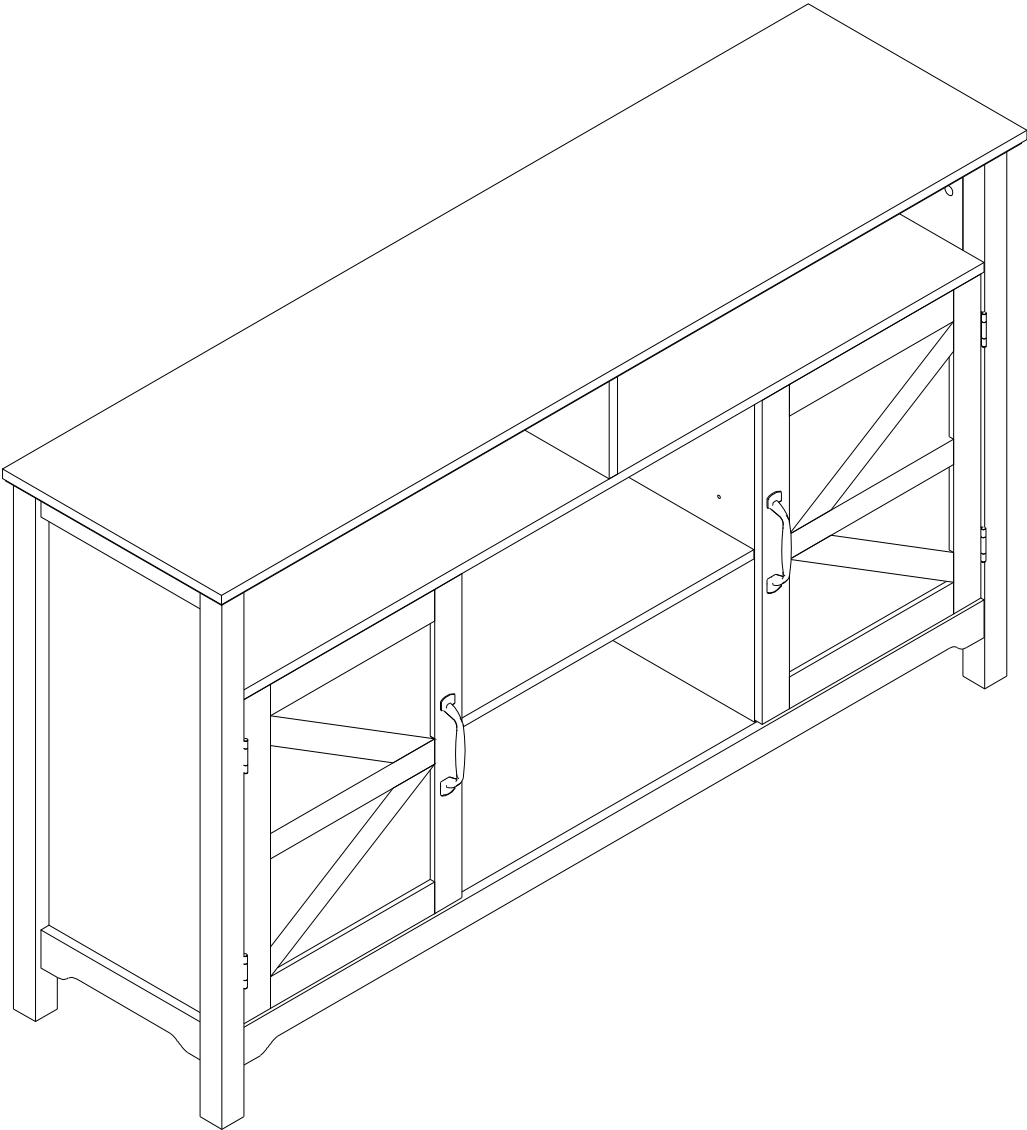


ASSEMBLY INSTRUCTIONS

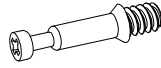
ITEM#:DC-109-VN



CAM LOCK FASTENER ASSEMBLY INSTRUCTIONS

Note :

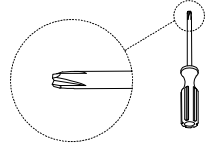
Every cam lock bolt must have a cam lock connector in order to fasten the parts together.



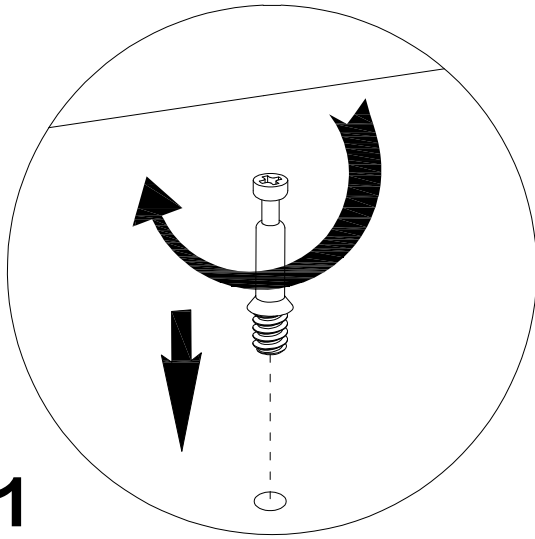
cam bolt



cam lock

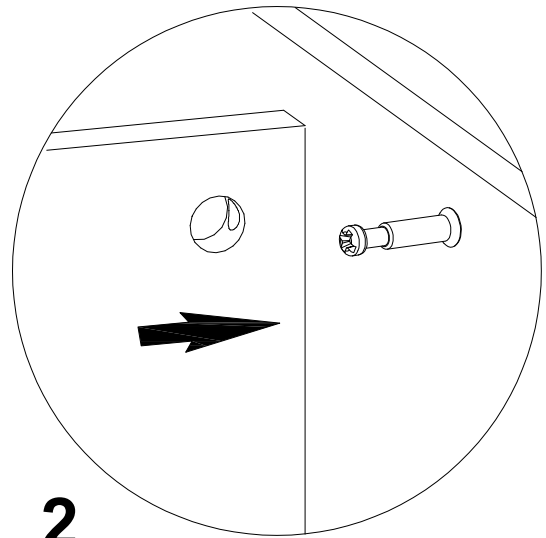


screwdriver



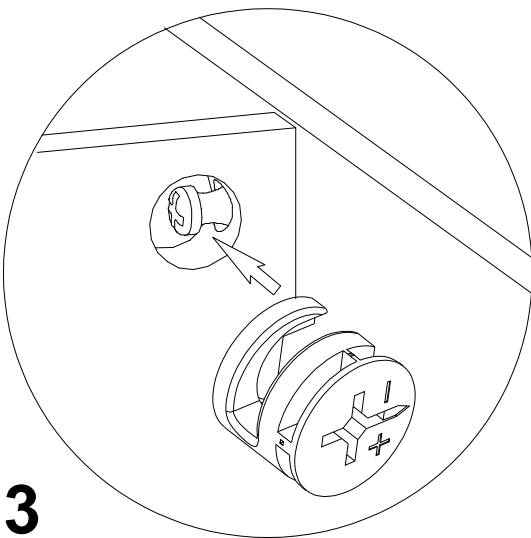
1

Screw the cam bolt into panel.



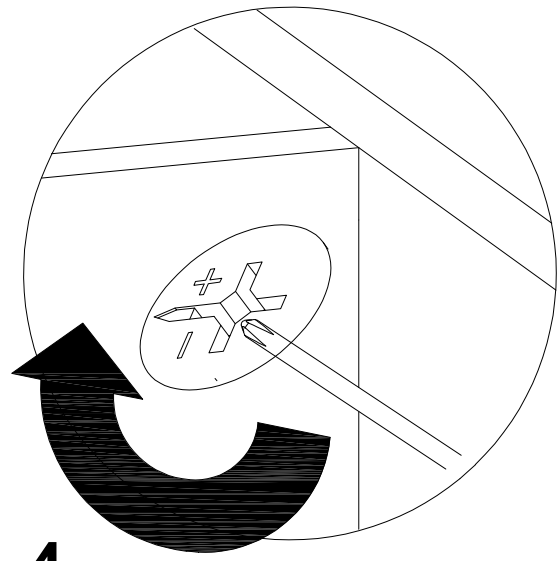
2

Insert the cam bolt into the bolt hole of joint panel.



3

Align the cam lock with its side opening (or arrow) pointing to cam bolt.

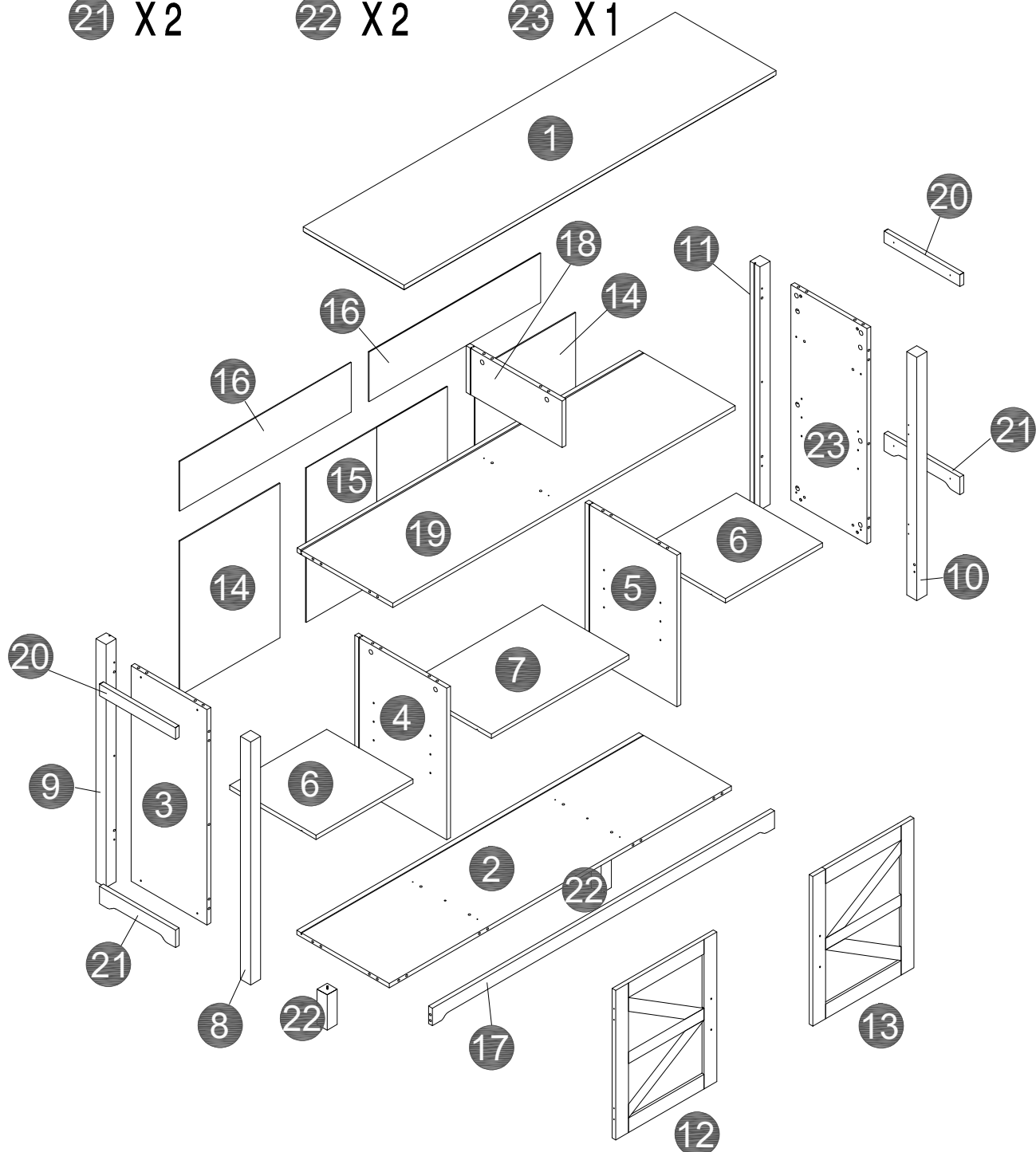


4

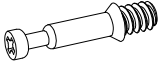
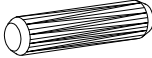
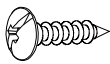
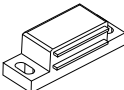
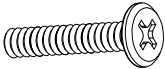
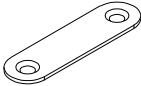
Turn the cam lock clockwise gently until it will not turn any more.

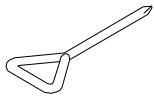
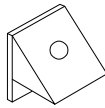
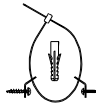
PARTS IDENTIFICATION

1 X1	2 X1	3 X1	4 X1	5 X1
6 X2	7 X1	8 X1	9 X1	10 X1
11 X1	12 X1	13 X1	14 X2	15 X1
16 X2	17 X1	18 X1	19 X1	20 X2
21 X2	22 X2	23 X1		

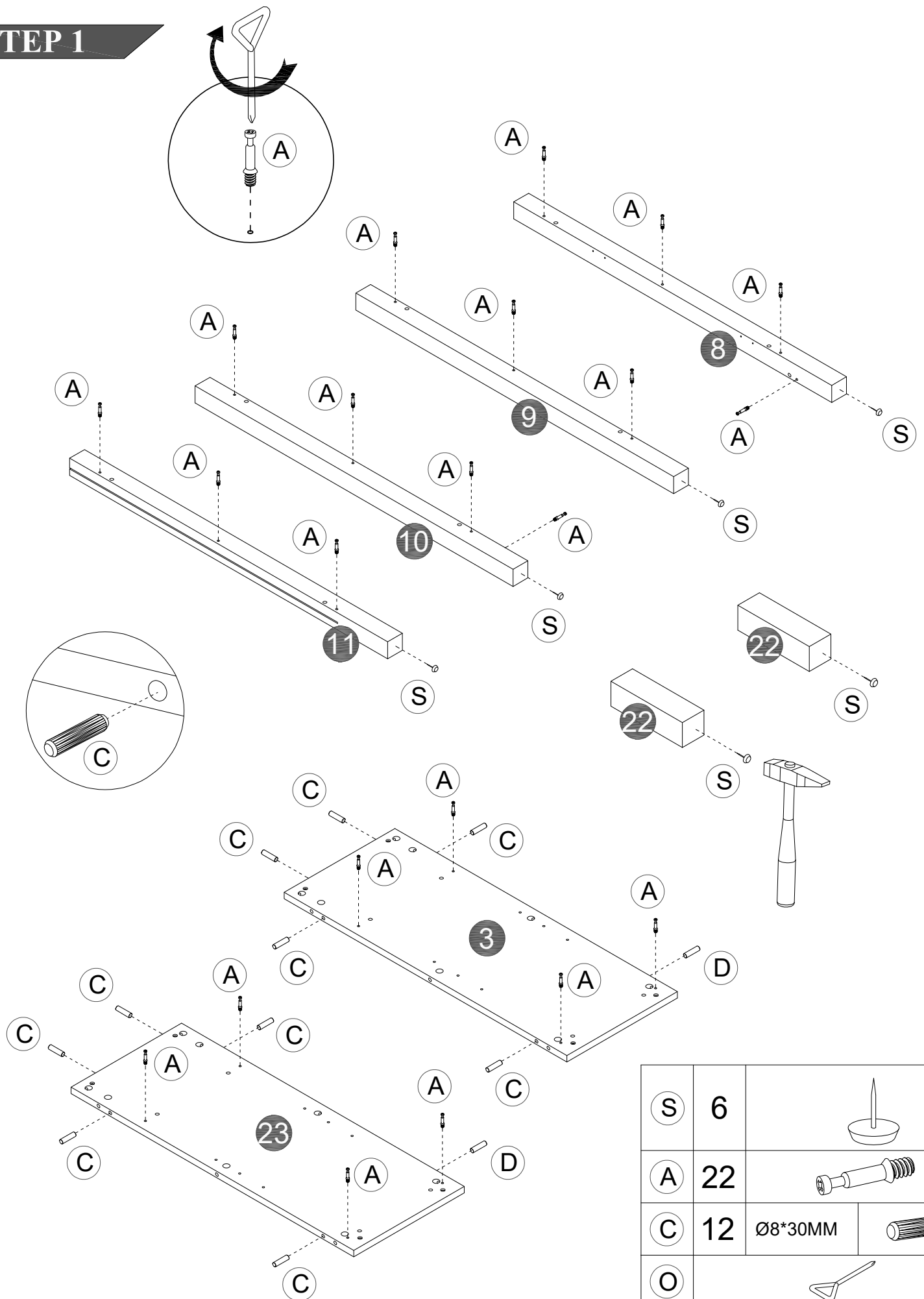


HARDWARE IDENTIFICATION

Name	Part	Qty.	Spare
A		37	3
B	 Ø15*12MM	37	3
C	 Ø8*30MM	38	3
D	 Ø4*25MM	8	
E	 Ø4*50MM	6	
F	 Ø3*12MM	4	
G	 Ø3*14MM	4	
H		2	
I	 Ø3.5*12MM	16	1
J		12	1
K	 M4*19MM	4	
L		2	

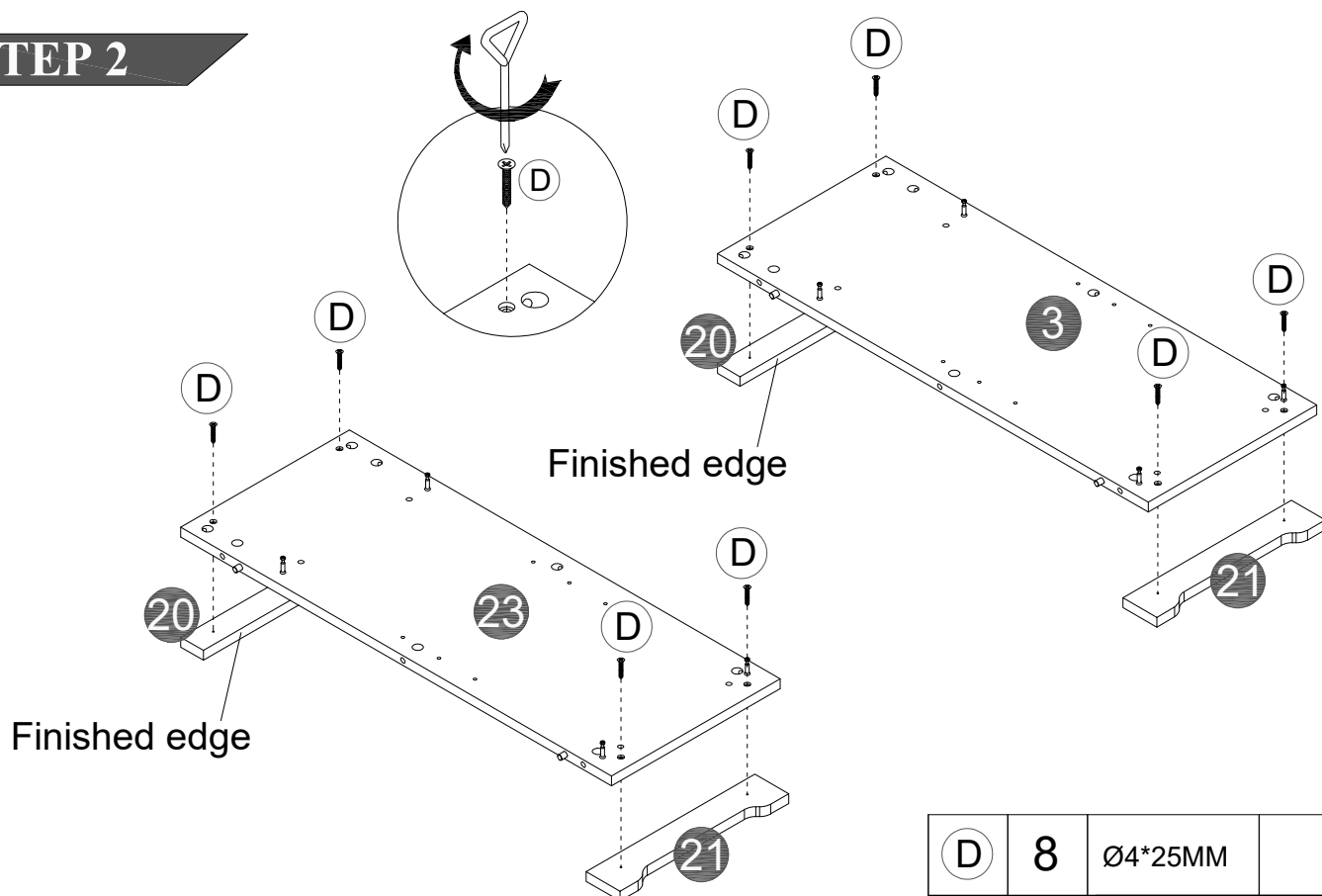
Name	Part	Qty.	Spare
M		2	
N		4	
O		1	
P		18	1
Q	 Ø3*16MM	18	1
R		2	
S		6	

STEP 1

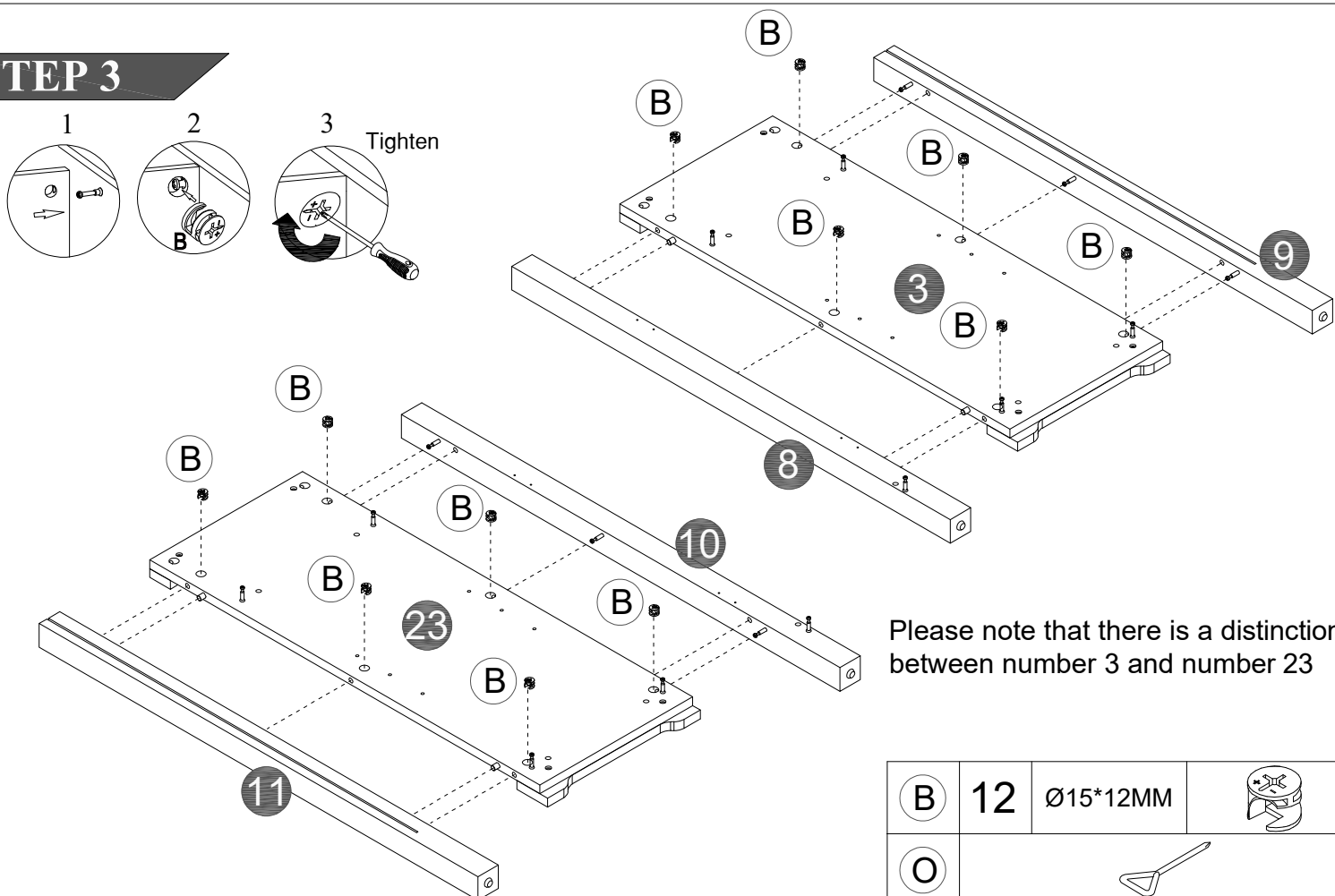


(S)	6		
(A)	22		
(C)	12	Ø8*30MM	
(O)			

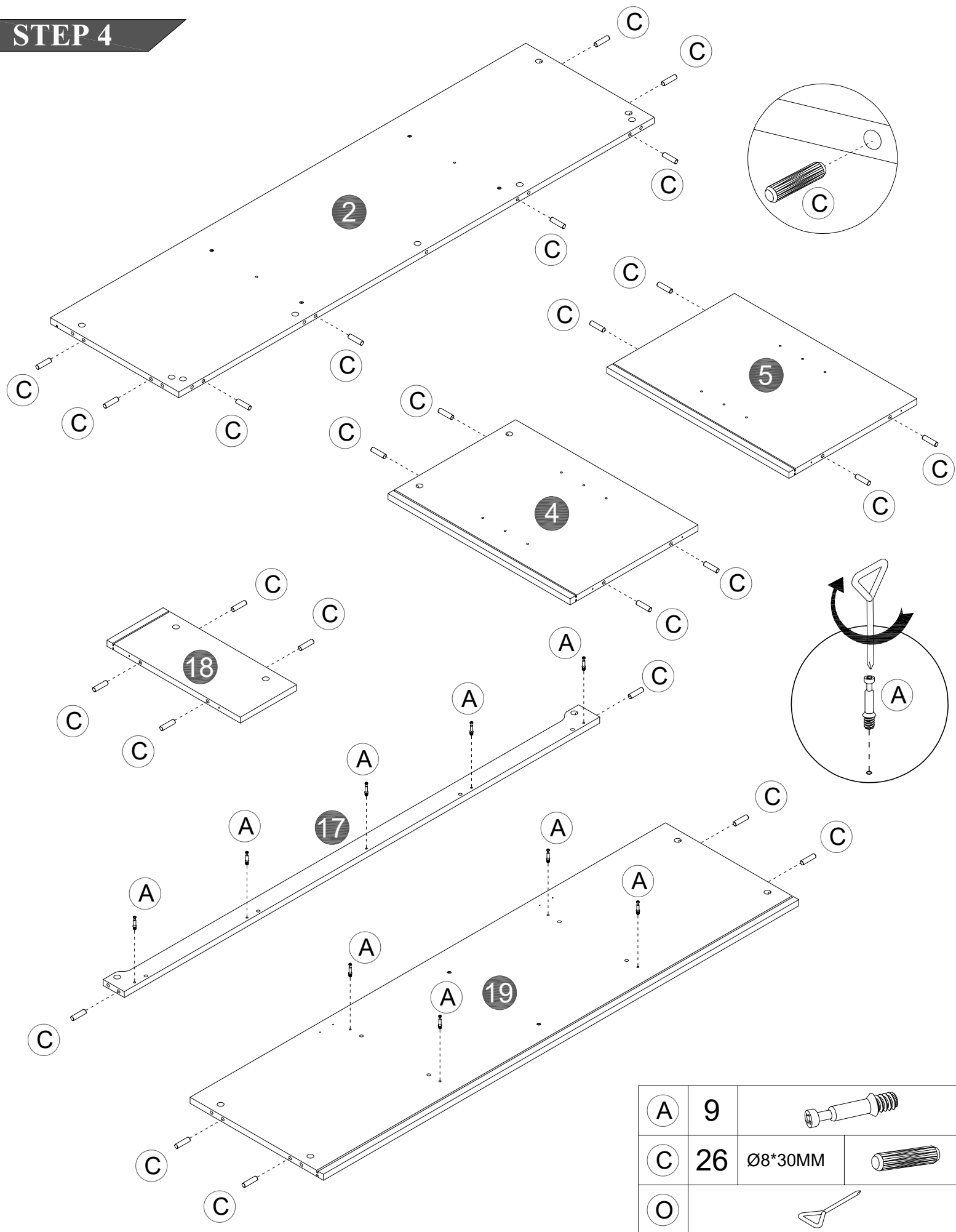
STEP 2

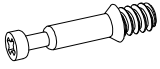


STEP 3

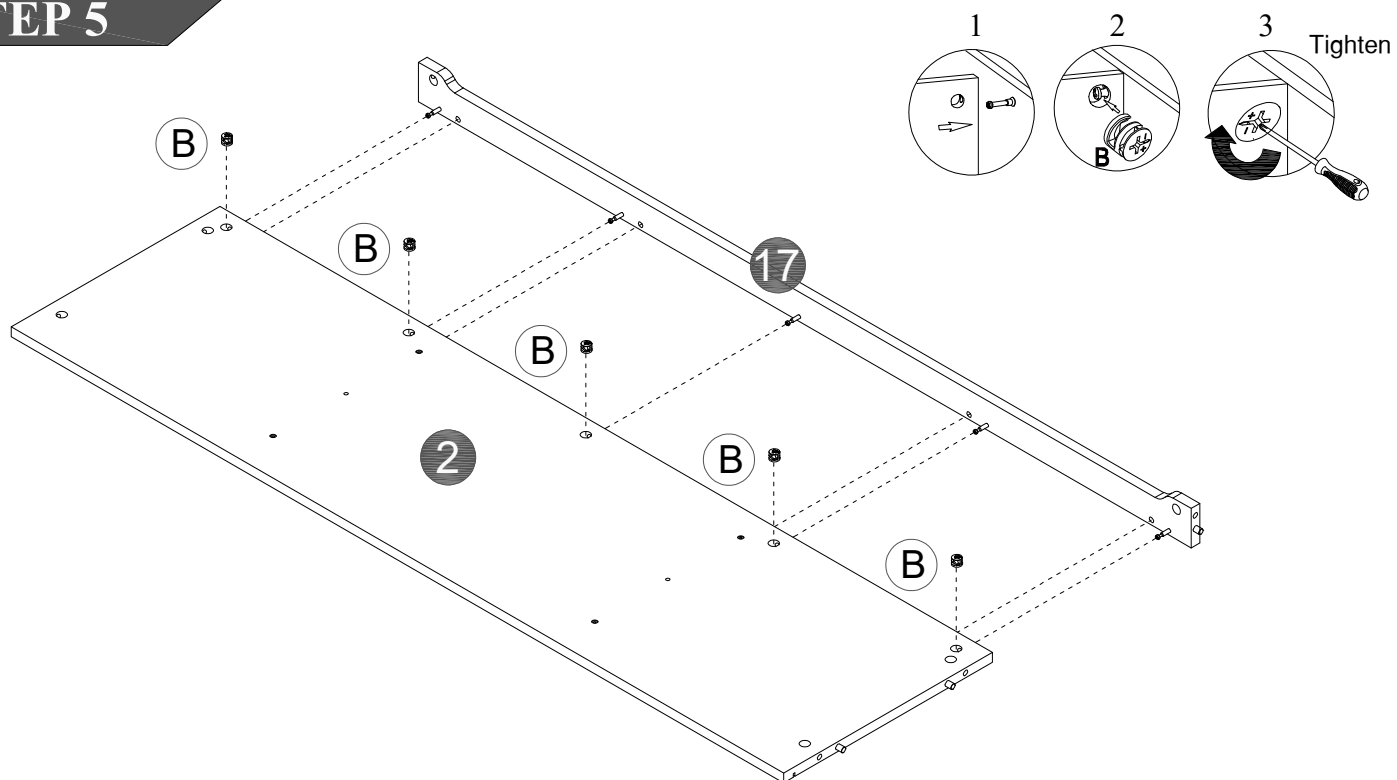


STEP 4



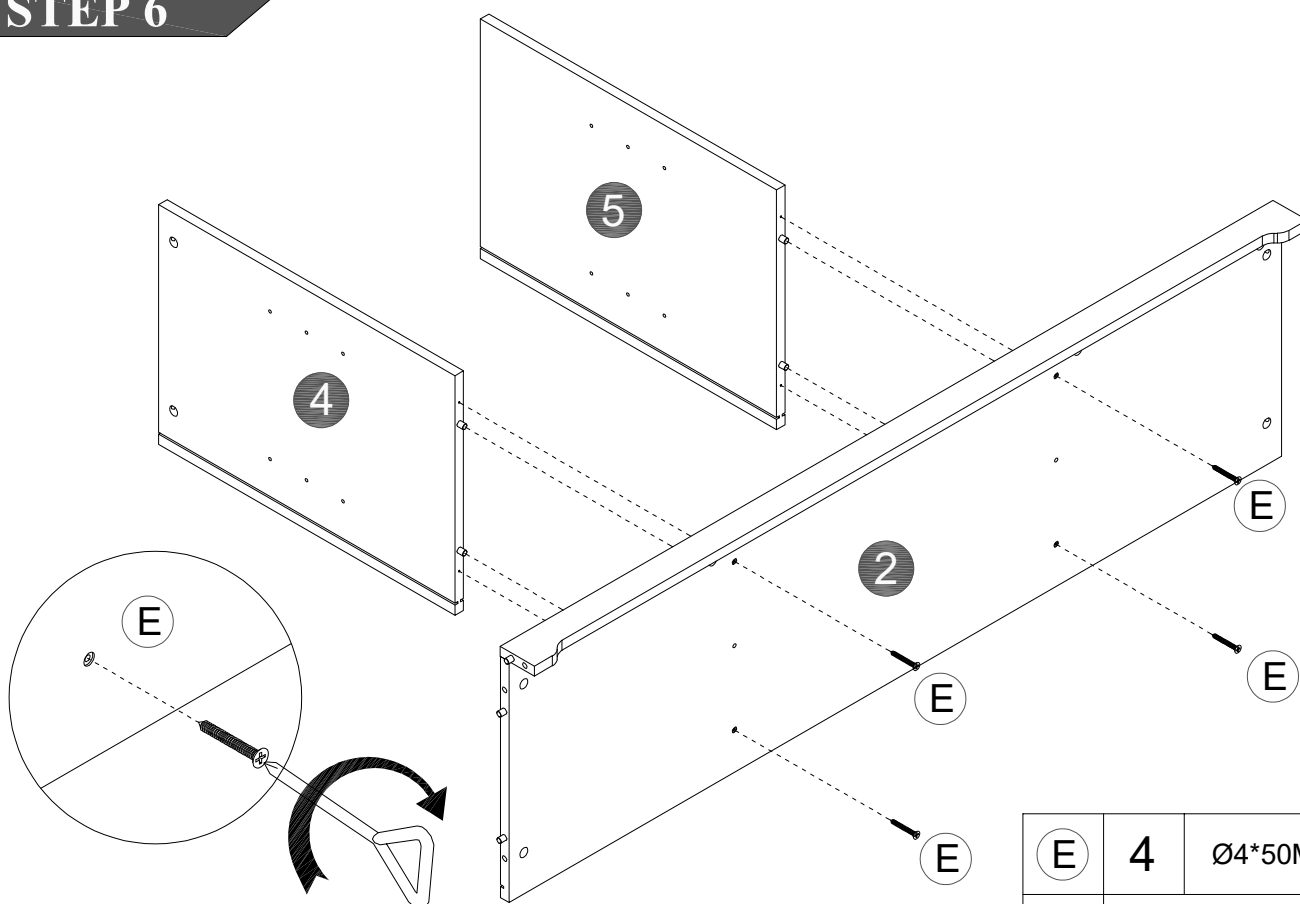
A	9		
C	26	Ø8*30MM	
O			

STEP 5



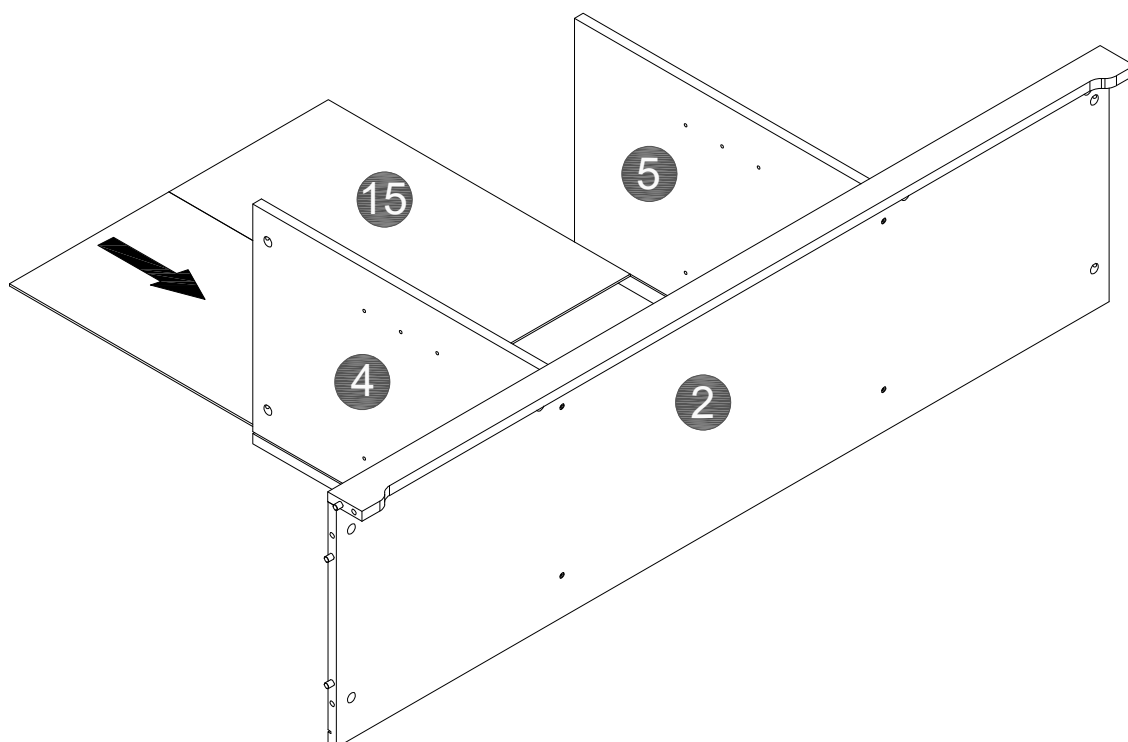
(B)	5	Ø15*12MM	
(O)			

STEP 6

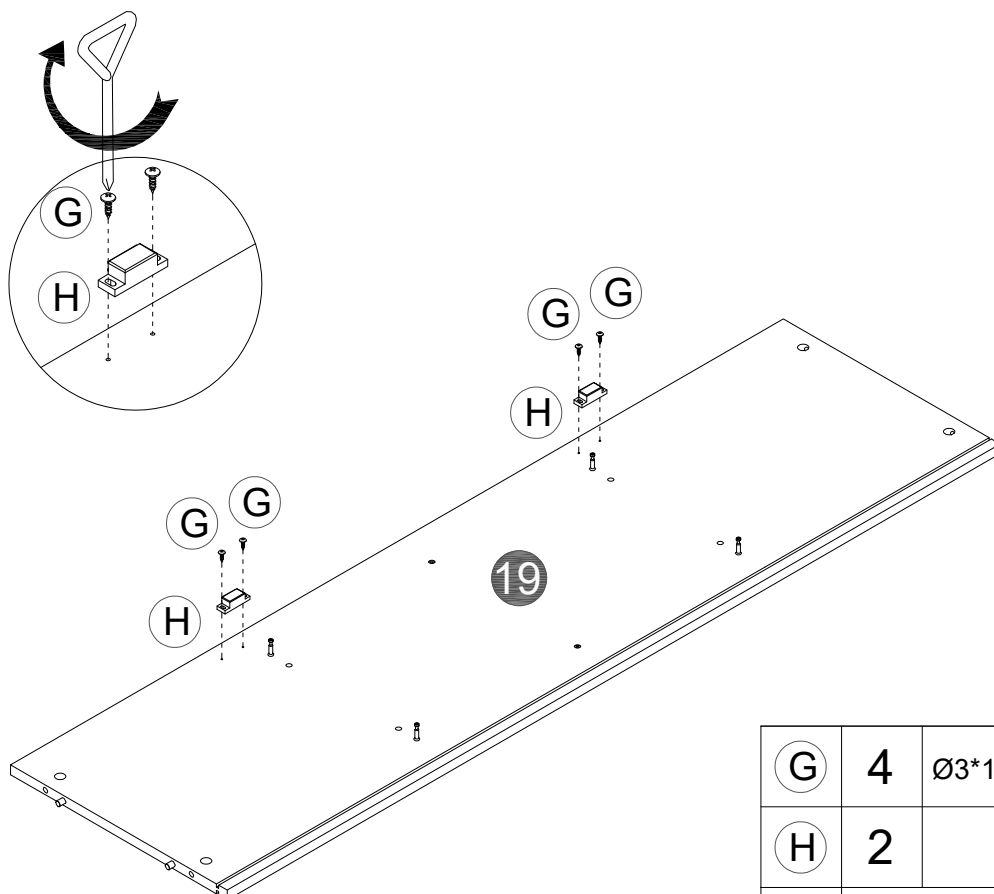


(E)	4	Ø4*50MM	
(O)			

STEP 7

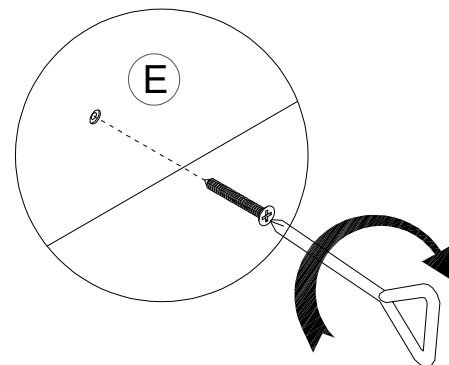
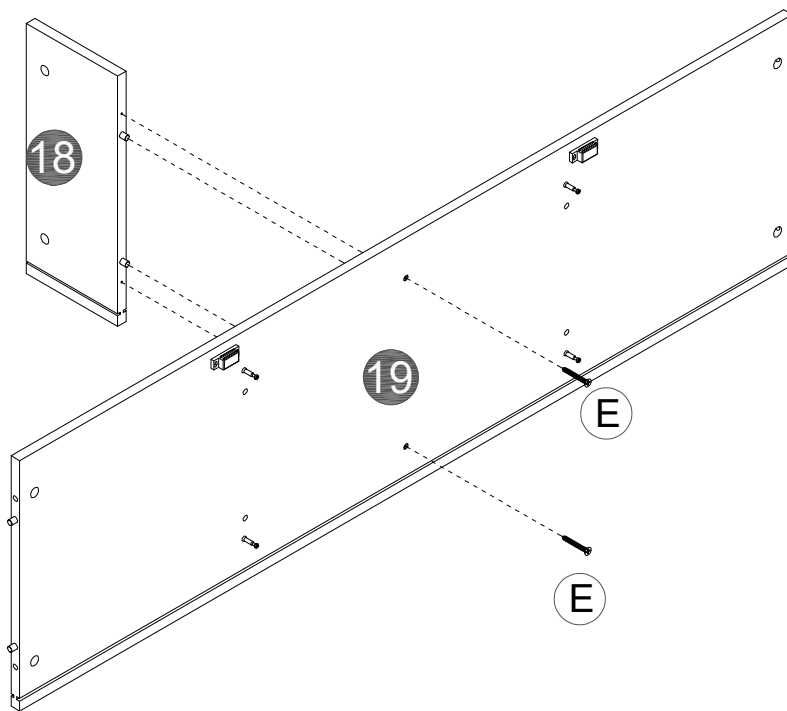


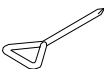
STEP 8



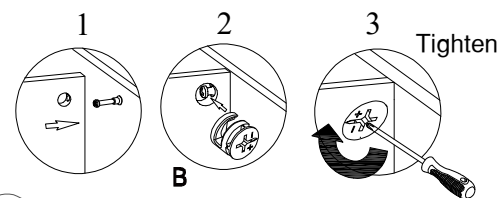
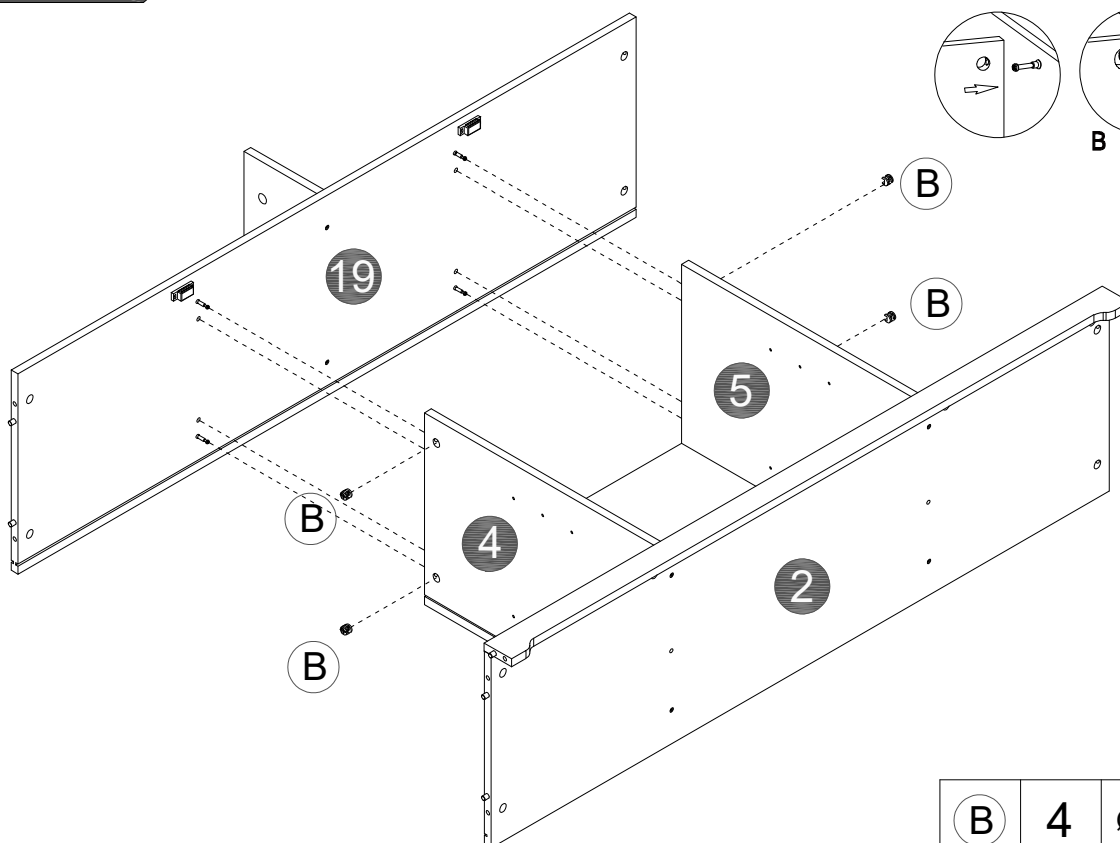
G	4	Ø3*14MM	
H	2		
O			

STEP 9



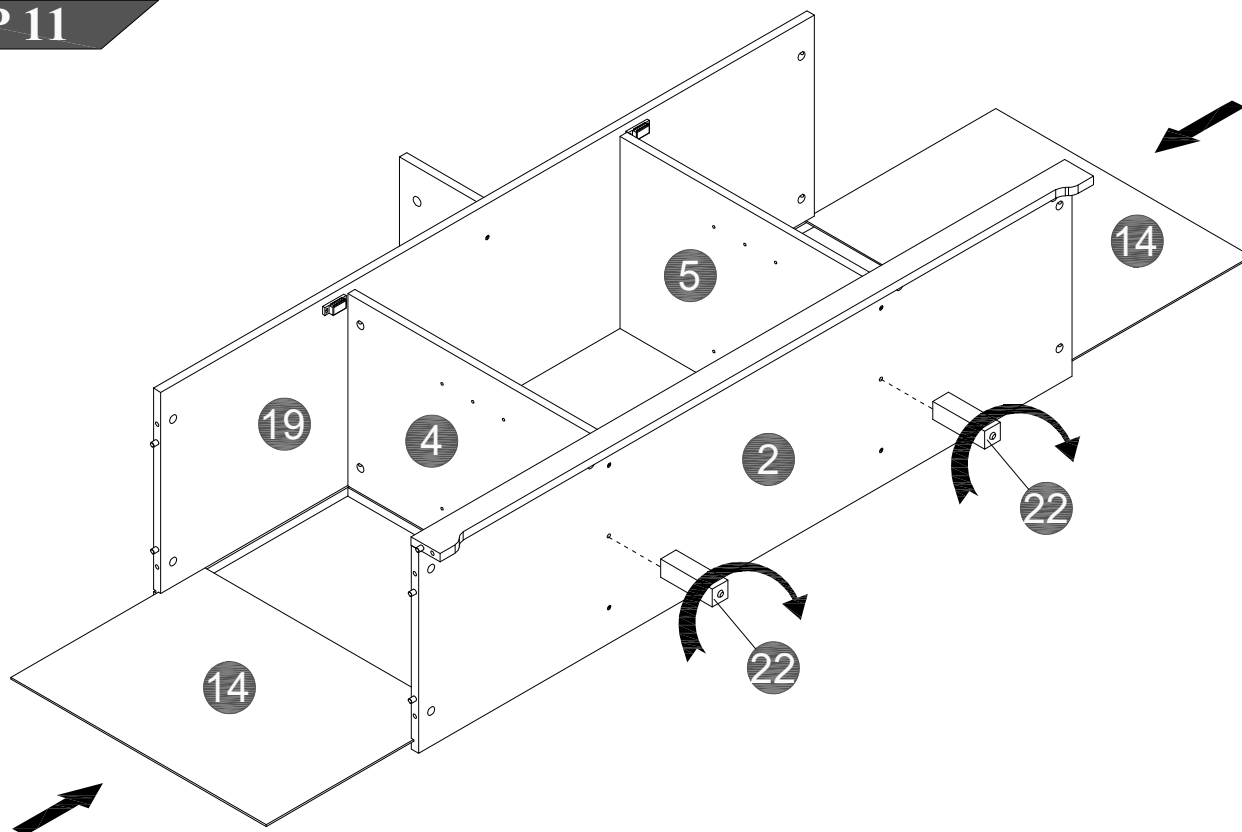
E	2	Ø4*50MM	
O			

STEP 10

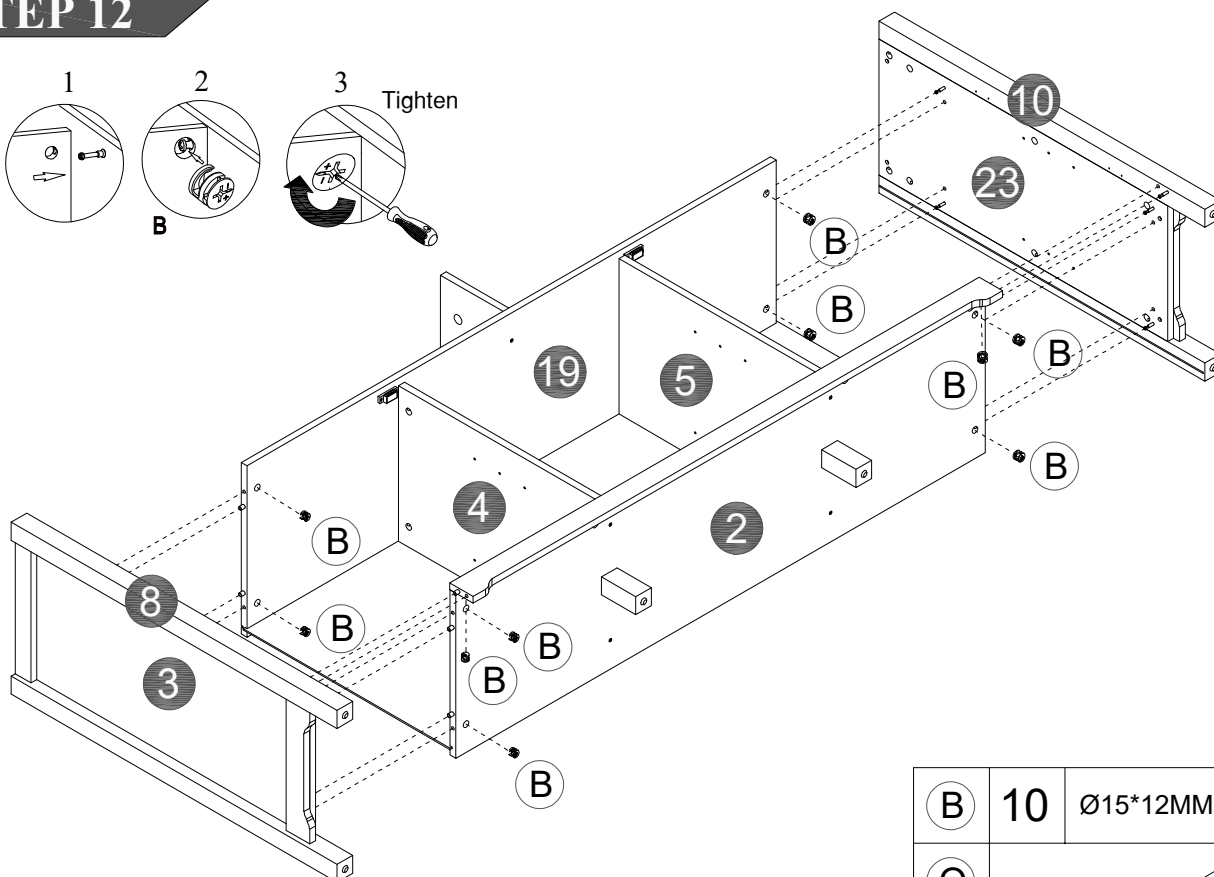
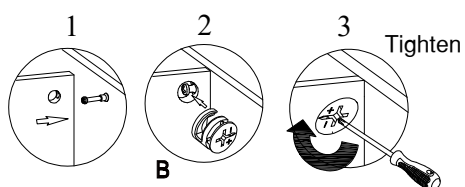


B	4	Ø15*12MM	
O			

STEP 11

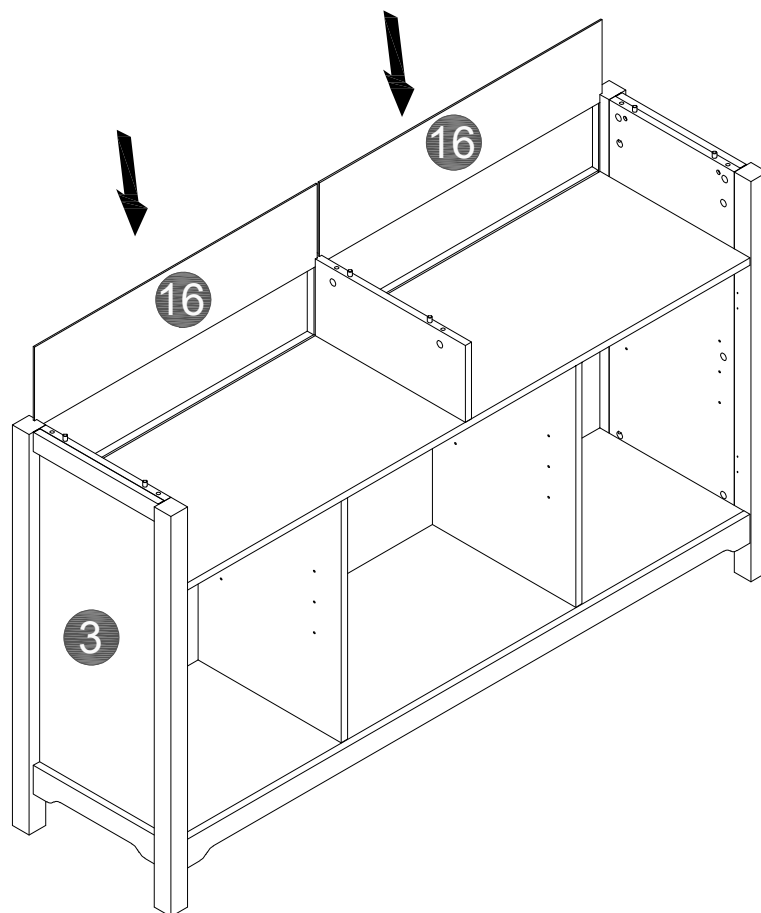


STEP 12

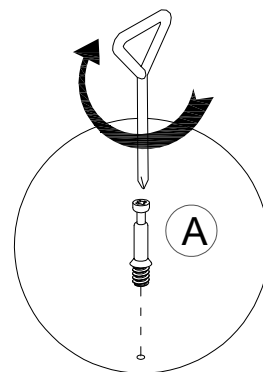
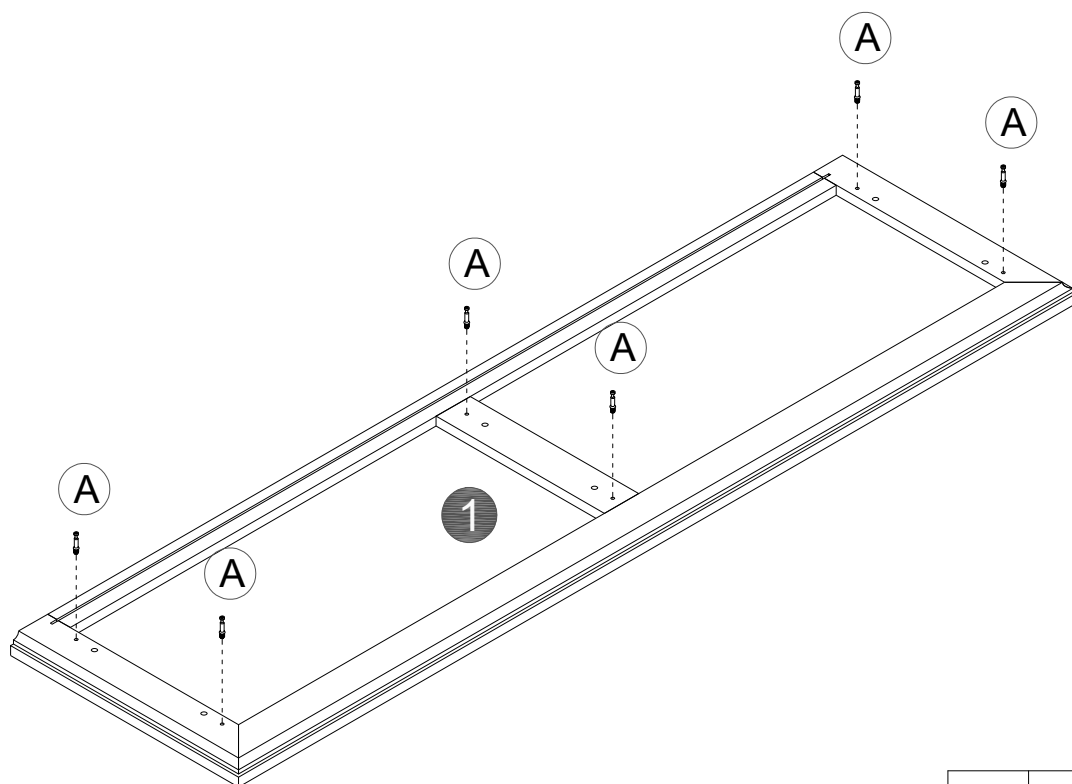


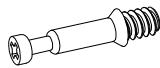
B	10	Ø15*12MM	
O			

STEP 13

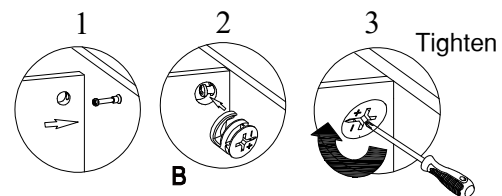
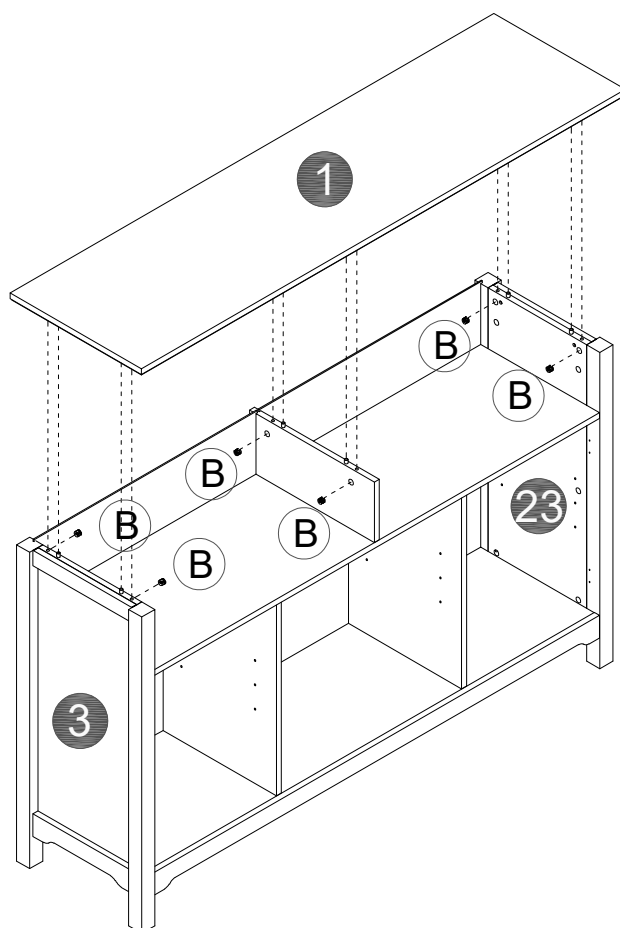


STEP 14



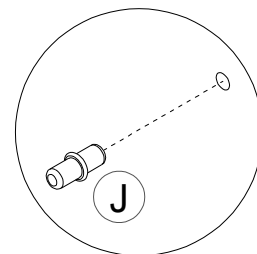
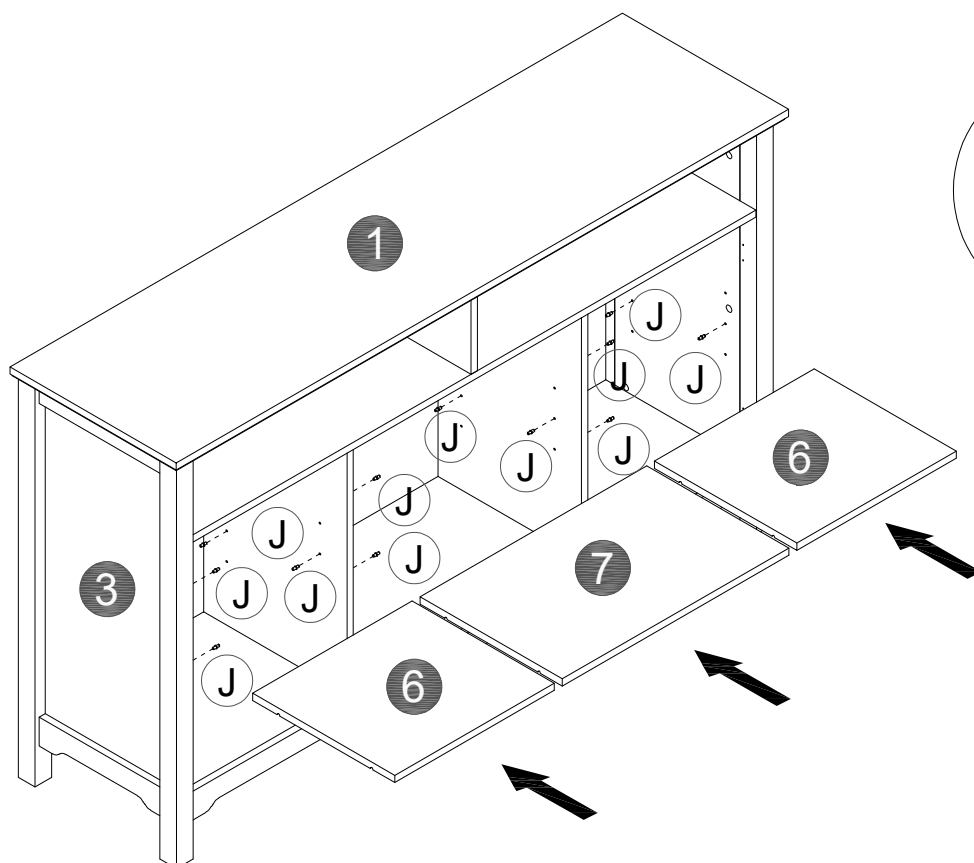
A	6	
O		

STEP 15



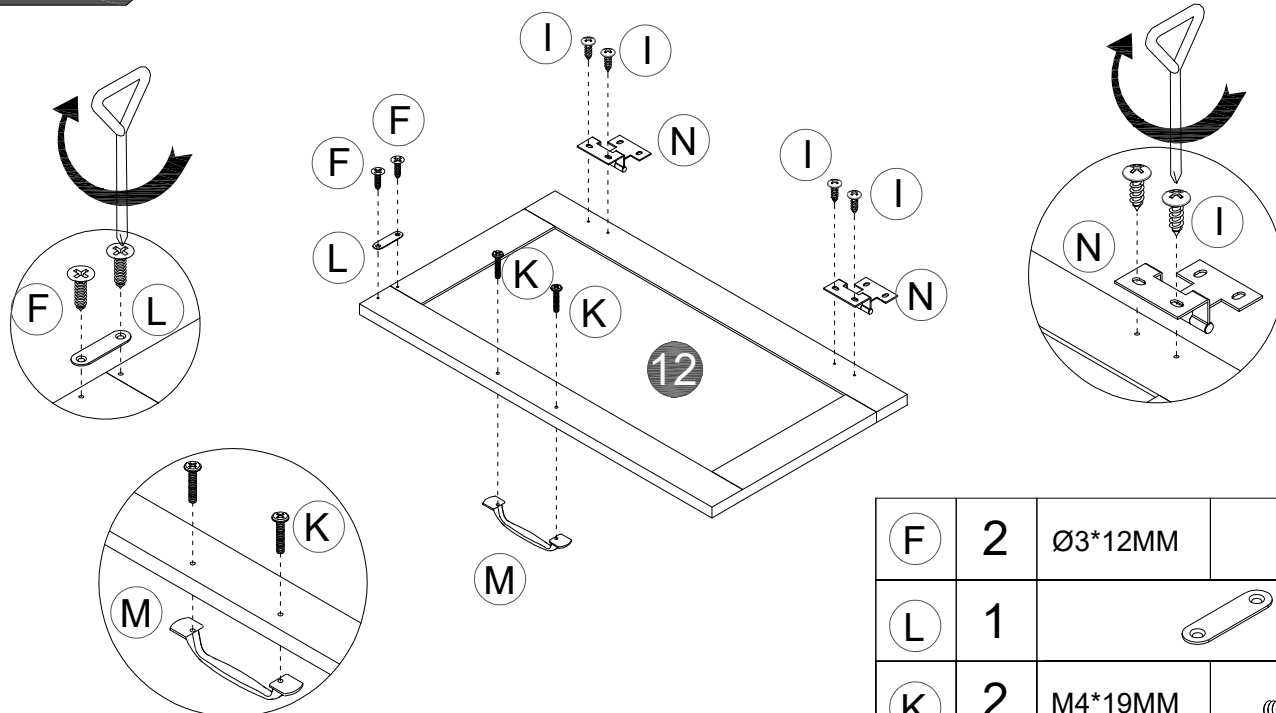
B	6	Ø15*12MM	
O			

STEP 16



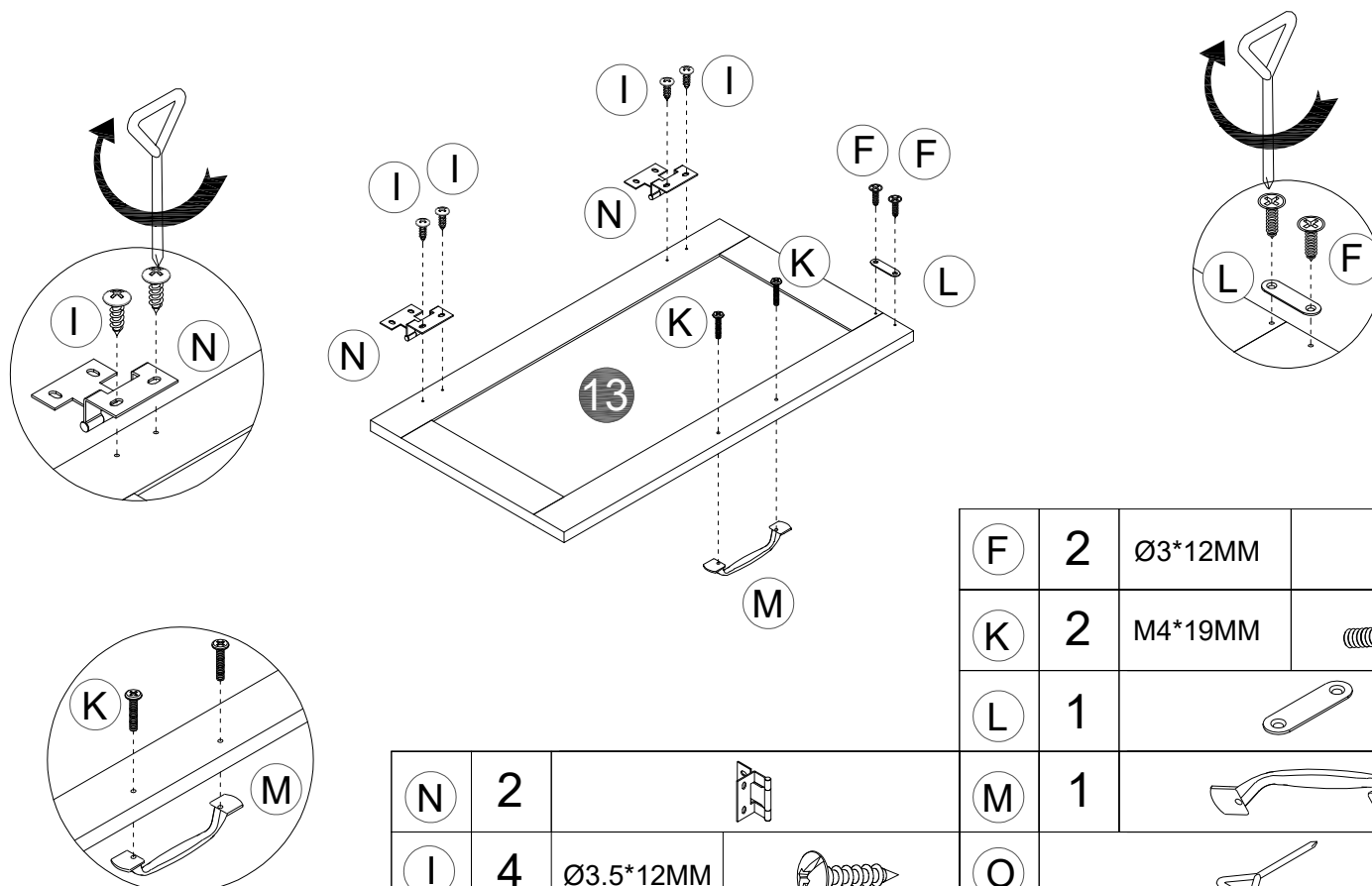
J	12	
---	----	--

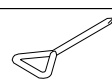
STEP 17



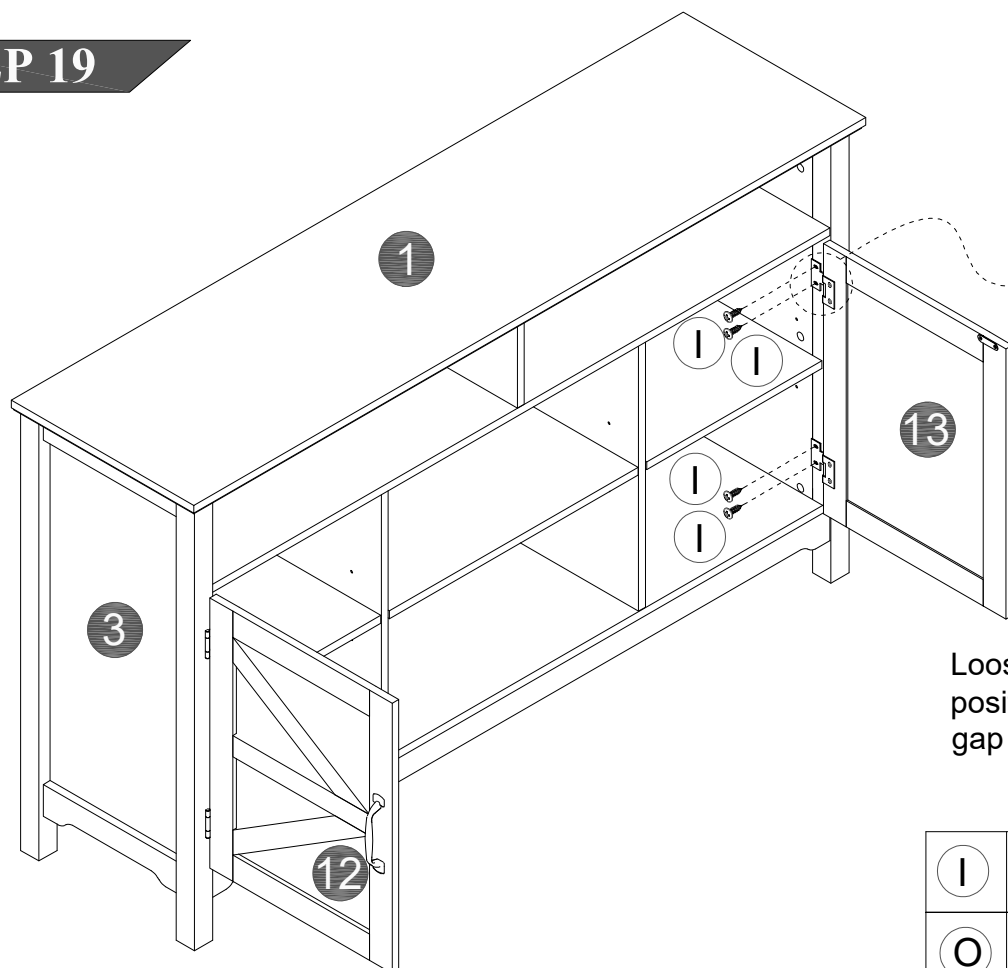
(N)	2			(M)	1	
(I)	4	Ø3.5*12MM		(O)		

STEP 18



				F	2	Ø3*12MM	
				K	2	M4*19MM	
				L	1		
N	2			M	1		
I	4	Ø3.5*12MM		O			

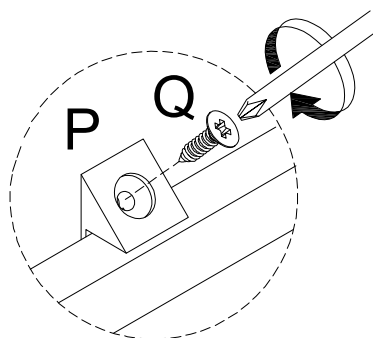
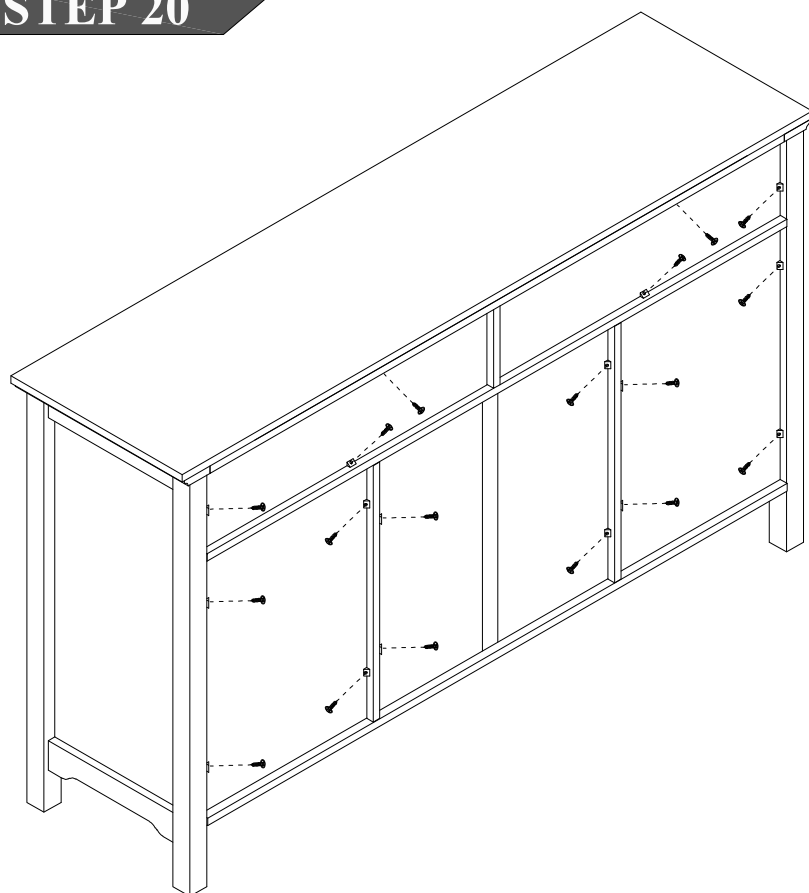
STEP 19



Loosen the screws and adjust the position of the part N so that the gap between the doors is even

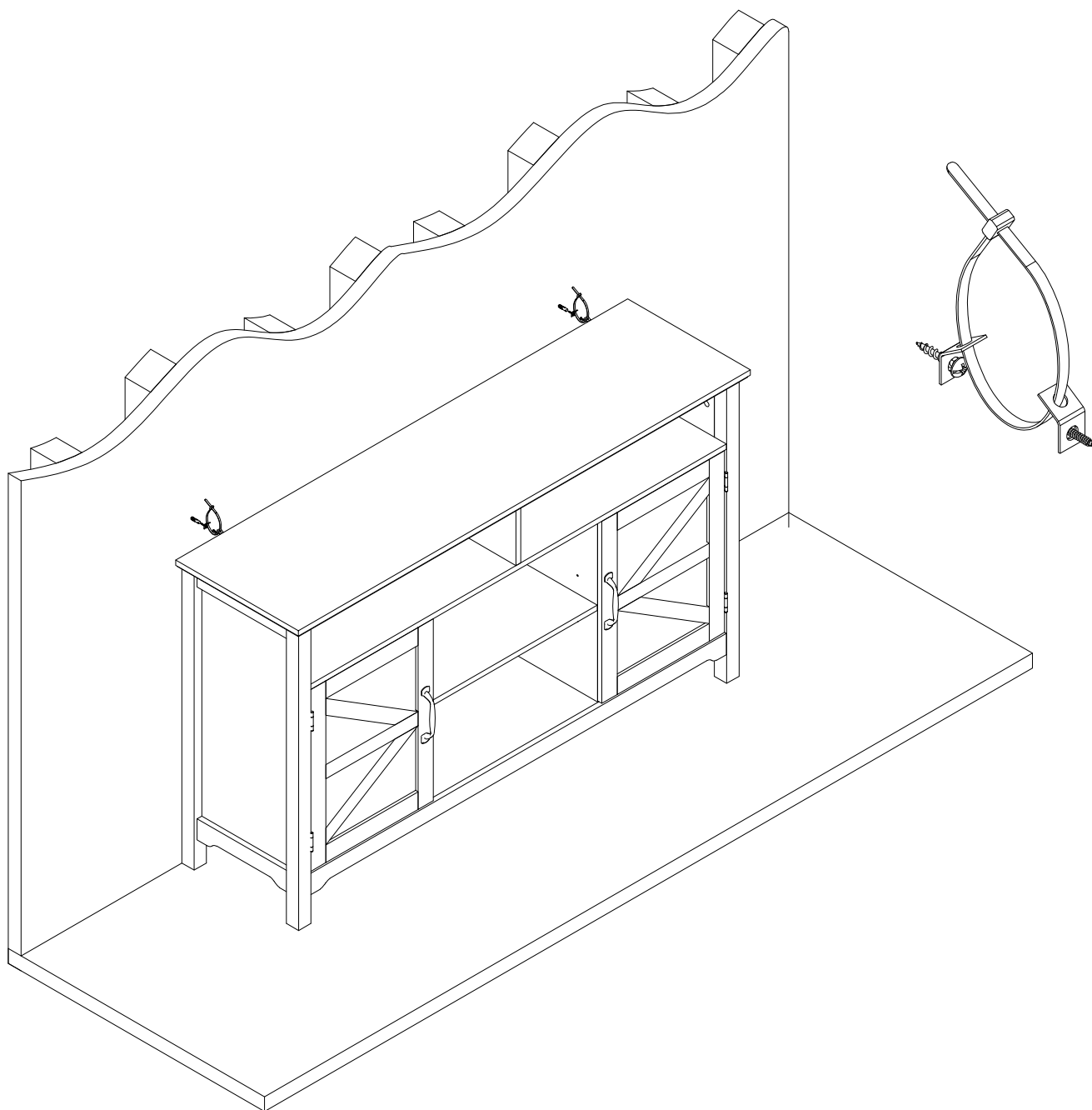
I	8	Ø3.5*12MM	
O			

STEP 20



P	18		
Q	18	Ø3*16MM	
O			

STEP 21



R	2	
O		