

ASSEMBLY INSTRUCTION FOR ITEM C8530KPLS

We believe you will absolutely love your new furniture. Please immediately examine this product carefully. Any request for missing part or damage replacement must be received within 90 days of your receipt of the product. For some reason you want to return the product, please contact us directly before you decide to return your product to the retailer. Our Customer Service team can answer most concerns and can assist you with any questions you may have about your new product.

Please contact us first by emailing service@casepiece.com

Have these ready when you email:

- **Item Number**
- **PO #**
- **Purchaser Name**
- **Proof of Purchase**
- **Description of the problem and/or the Part Number needed**

Replacements for missing or damaged parts or hardware are normally shipped within 3 to 5 business days and we thank you for your patient.

The item must be returned in good condition, in original box, with all original proof of purchase, parts and accessories, within the time frame specified by the retailer it was purchased from.

90-Day Limited Warranty Statement for Manufacturing Defects

Please read this Limited Warranty carefully. To maintain your Warranty, you will need to comply with the conditions stated here. This warranty is for manufacturing defects only and does not cover damages as a result of misuse.

1. Our products sold comply with the description contained in this Warranty. All parts and products are warranted 90-Day from the original date of delivery except: parts and products used for commercial, contract, rental trade, institutional, or any other non-residential purposes; parts and products that have not been maintained in accordance with the care recommendations provided; parts and products damaged resulting from the consumer's improper assembly; or parts and products that are damaged or defective due to normal wear and tear.
2. To exercise rights under this warranty, proper documentation, i.e., photography, purchase order number, manufacturer's bar code label, and or any other pertinent information upon request is required. We reserve the right to repair or replace the product within the warranty period based upon the documentation received as support of a claim for consideration. We will not replace or repair any product if improper maintenance, improper handling, or improper use caused the damage. Any product sold from or modified by a Non-Authorized Dealer, Seller or Consumer will void the Warranty.
3. Cost of packaging and shipping to and from us is not covered by the warranty unless expressly arranged by us. This warranty does not extend to furniture that has been exchanged or replaced by us as settlement of an original claim of defective merchandise. This warranty does not extend to furniture that has been moved from delivery location on original purchase order.

We appreciate your business!

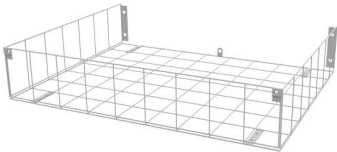
ASSEMBLY INSTRUCTION

ITEM : C8530KPLS

PARTLIST (Bed)

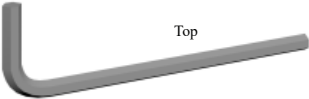
1  HEADBOARD CUSHION x1	2  FOOTBOARD CUSHION x1	3  FOOTBOARD LEG x2	4  SIDE RAIL x2
5  SIDE RAIL x2	6  SIDE RAIL LEG x2	7  SLAT WITH NUT x4	8  SLAT x8
9  SOCKET x24	10  SUPPORT RAIL x2	11  WING (R) x1	12  WING (L) x1
13  WING SUPPORT (R) x1	14  WING SUPPORT (L) x1	15  SUPPORT LEG WITH HANGER BOLT x8	16  CENTER SUPPORT x4

PARTLIST (Drawers)

17  DRAWER PANEL x4	18  DRAWER x4	19  CASTOR x16	
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Please contact service@casepiece.com for assistance

ASSEMBLY INSTRUCTION

HARDWARE (Bed)				
A  JCBB SCREW M8 x 70MMx4	B  JCBC SCREW M6 x 15MMx8	C  JCBC SCREW M6 x 20MMx8	D  JCBC SCREW M6 x 35MMx10	E  JCBC SCREW M6 x 70MMx2
F  WOOD DOWEL M8 x 30MMx2	G  WOOD DOWEL M10 x 30MMx4	H  SPRING WASHER M6 x 12MMx10	I  FLAT WASHER M6 x 19MMx10	J  SPRING WASHER M8 x 13MMx4
K  FLAT WASHER M8 x 22MMx4	L  L - KEY M4 x 100MMx1	M  L - KEY M5 x 65MMx1	N  SUPPORT LEG ADJUSTABLE FEETx8	
HARDWARE (Drawers)				
O  NUTx40	P  JCBB SCREW M5 x 11MMx40	Q  JCBC SCREW M6 x 15MMx20	R  L - KEY M4 x 65MMx1	S  L - KEY M3 x 50MMx1
T  SPANNERx1				

ASSEMBLY INSTRUCTION

STEP 1

Open zipper to get all other parts.

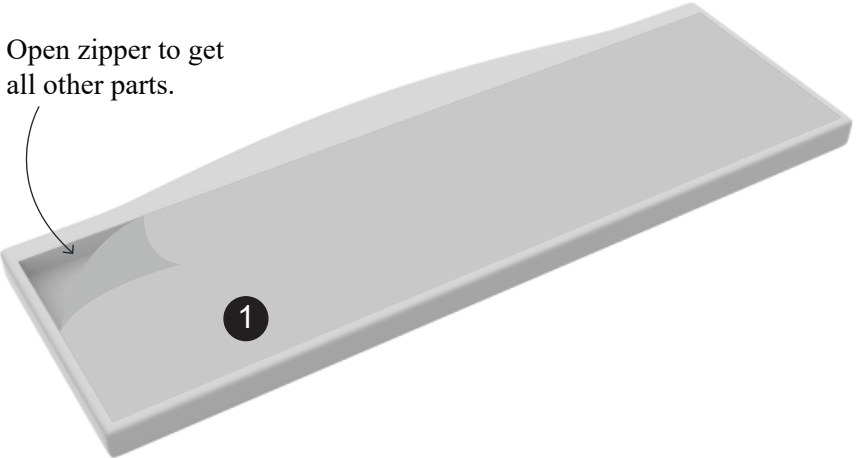


Diagram showing a long, shallow rectangular tray (part 1) with a zipper on one side. An arrow points to the zipper with the text "Open zipper to get all other parts." The part is labeled with a circled number 1.

STEP 2

STEP 2.1

STEP 2.2

**Hammer is not provided

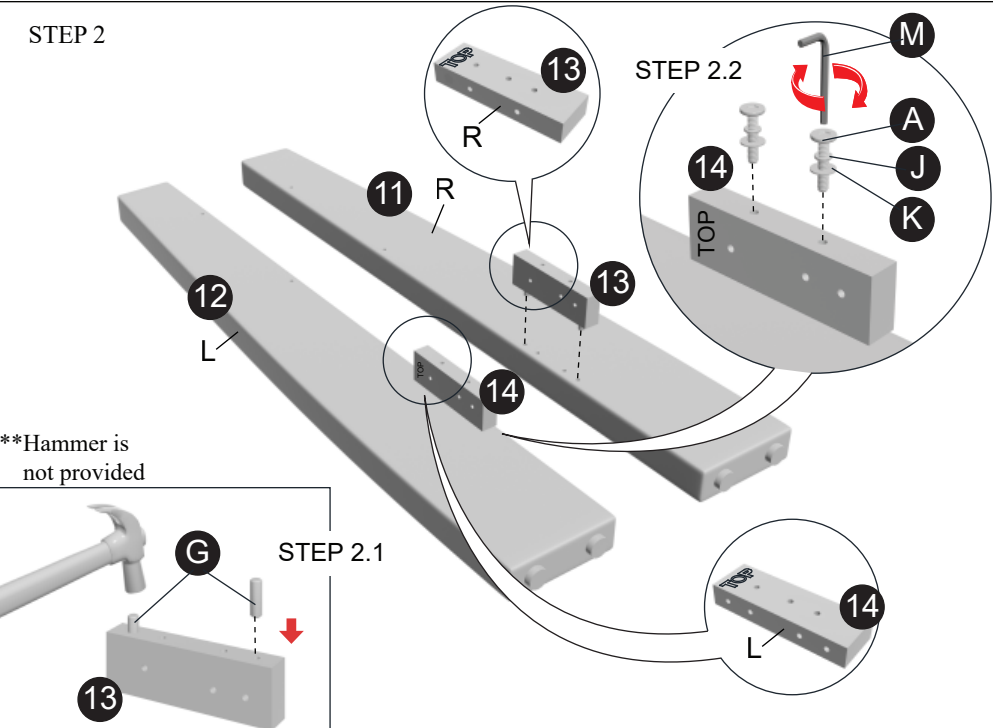


Diagram showing the assembly of parts 11, 12, 13, and 14. Part 11 is a long rectangular bar with a "R" label. Part 12 is a long rectangular bar with "L" and "R" labels. Part 13 is a small rectangular block with a "TOP" label. Part 14 is a small rectangular block with "L" and "R" labels. A hammer is shown in STEP 2.1, and a screwdriver is shown in STEP 2.2. A note states "**Hammer is not provided".

STEP 3

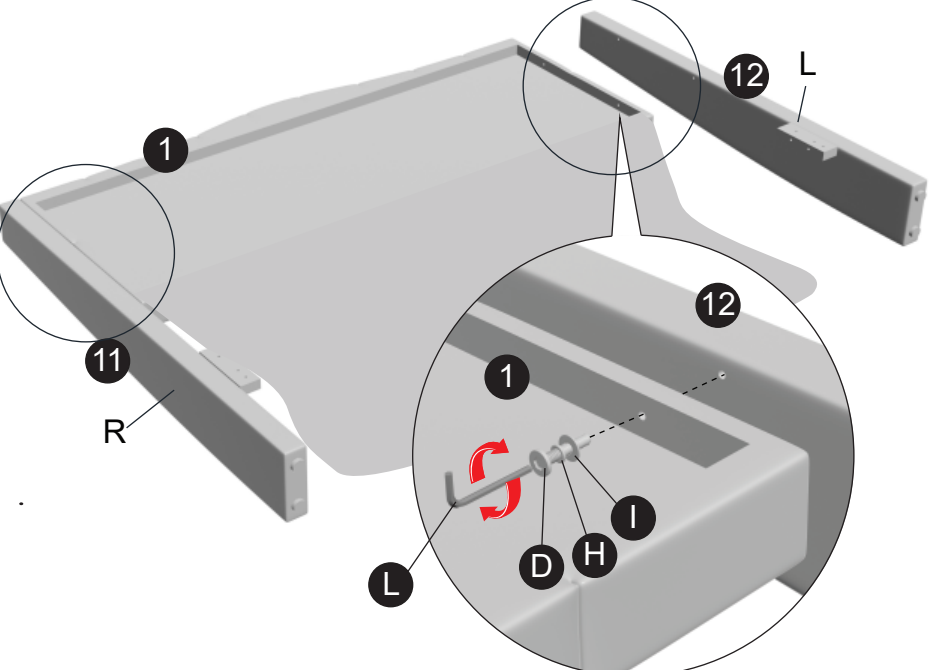


Diagram showing the assembly of parts 1, 11, and 12. Part 1 is the main tray. Part 11 is a long rectangular bar with a "R" label. Part 12 is a long rectangular bar with "L" and "R" labels. A circular inset shows a close-up of the assembly of parts 1, 11, and 12, with a red arrow indicating the direction of movement. The inset also shows parts D, H, and I.

STEP 4

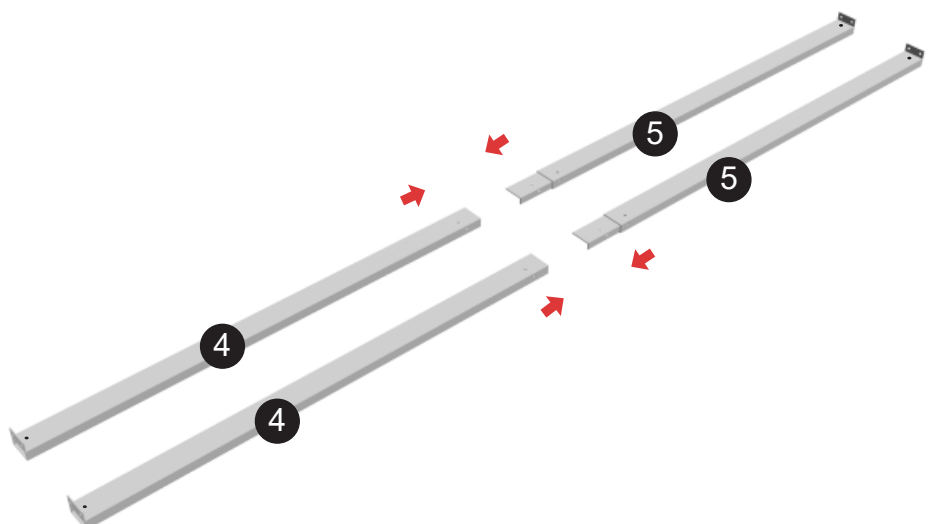
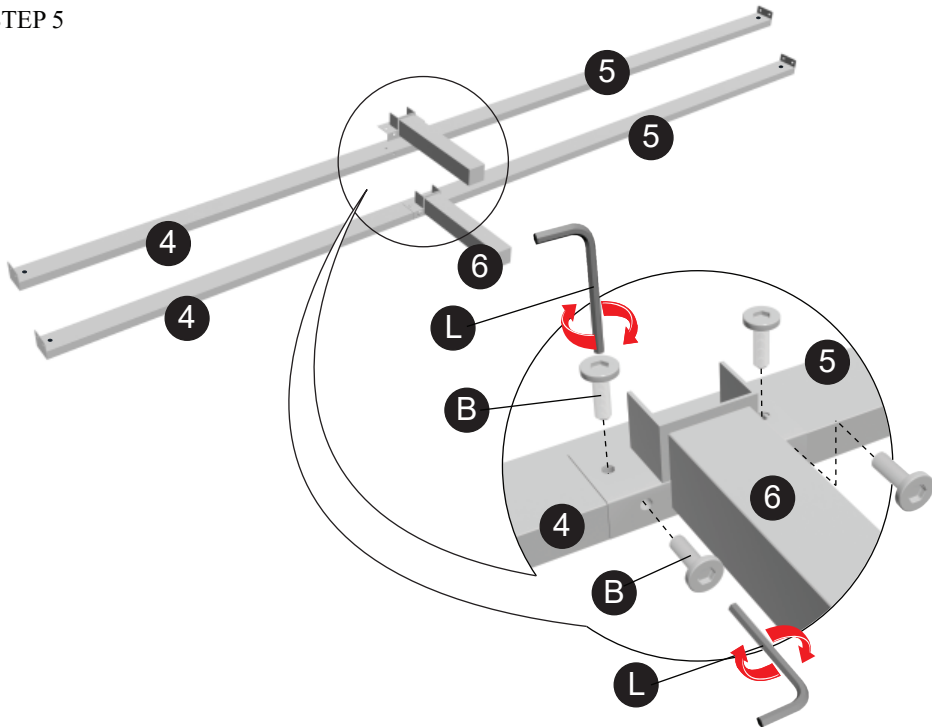


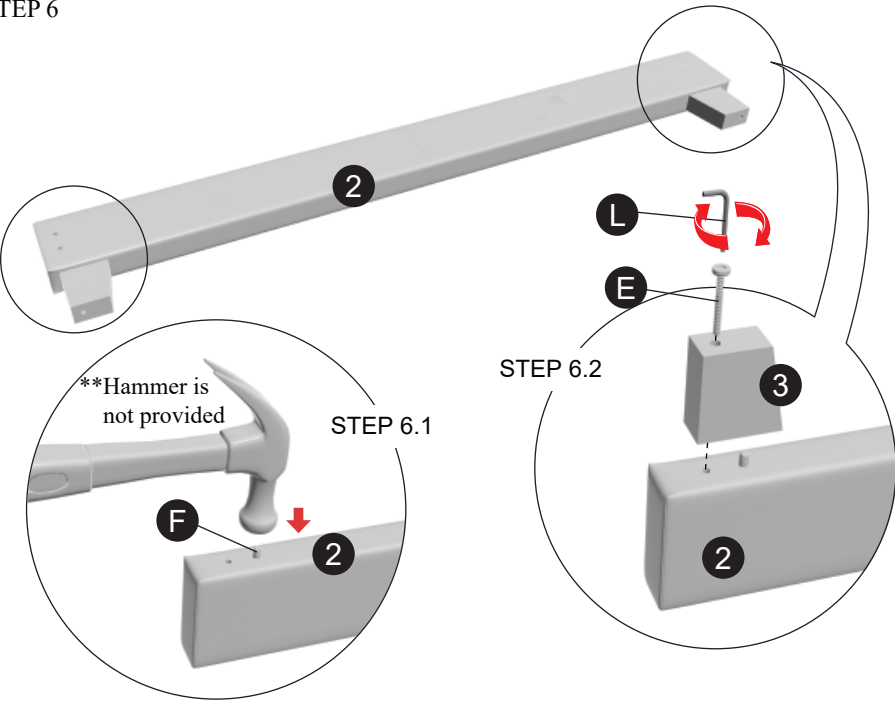
Diagram showing the assembly of parts 4 and 5. Part 4 is a long rectangular bar. Part 5 is a long rectangular bar. Red arrows indicate the direction of movement for parts 4 and 5.

ASSEMBLY INSTRUCTION

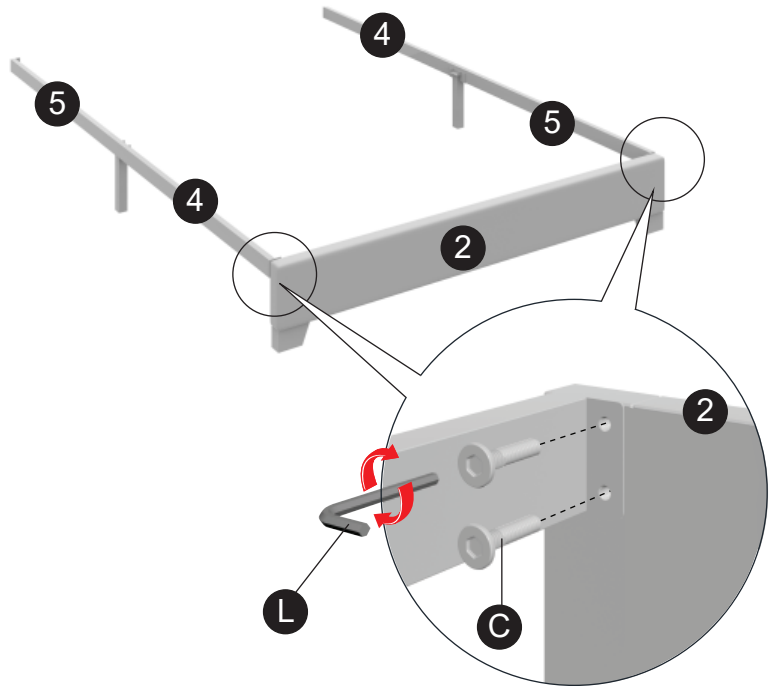
STEP 5



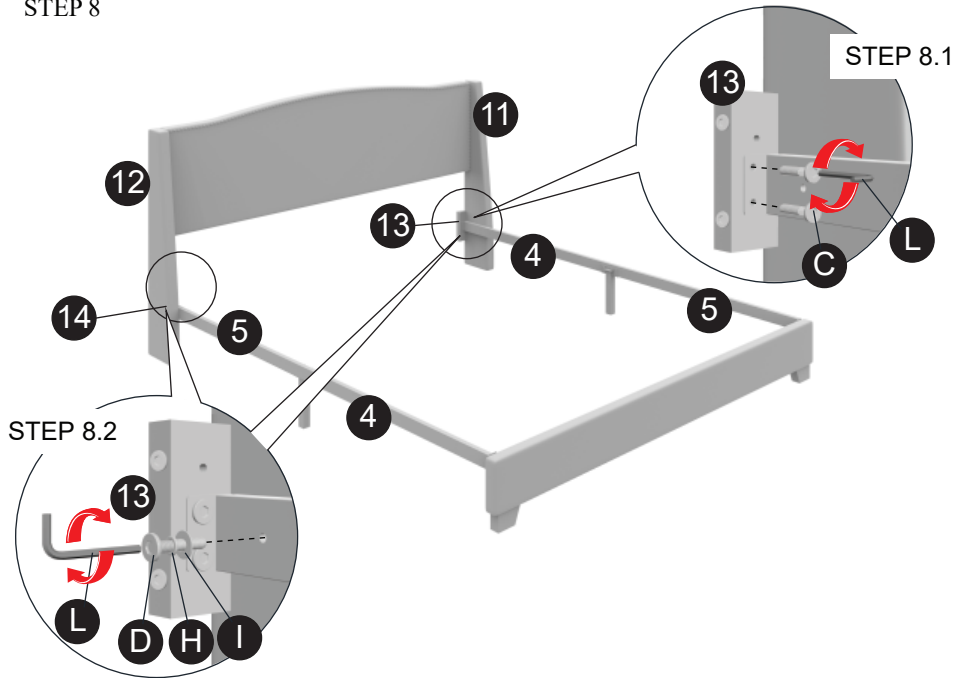
STEP 6



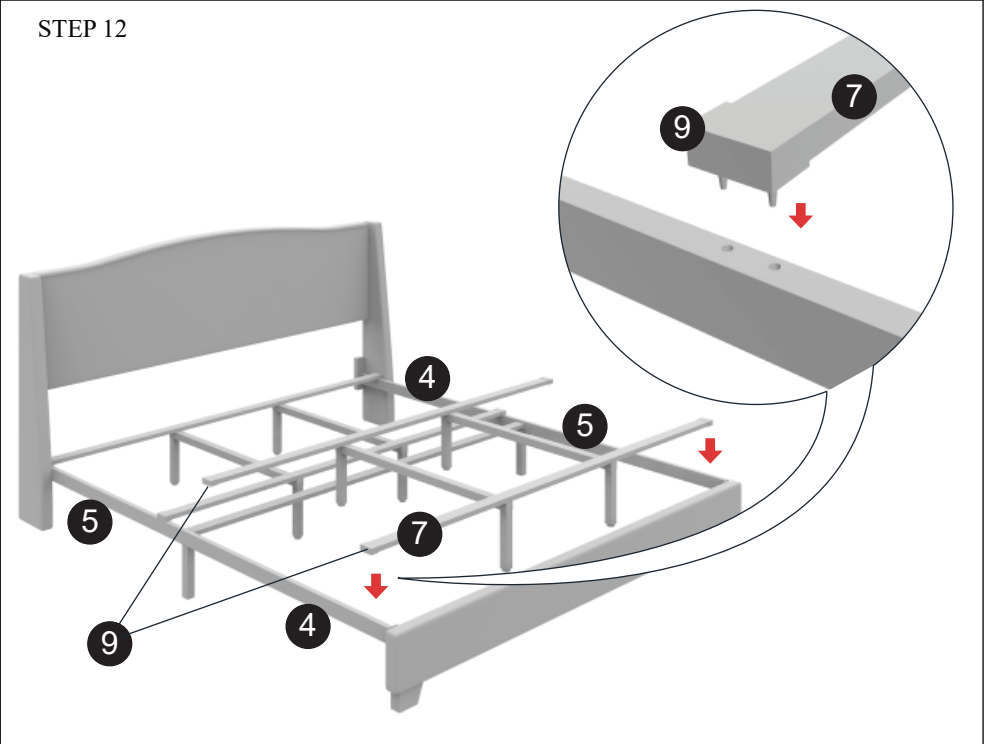
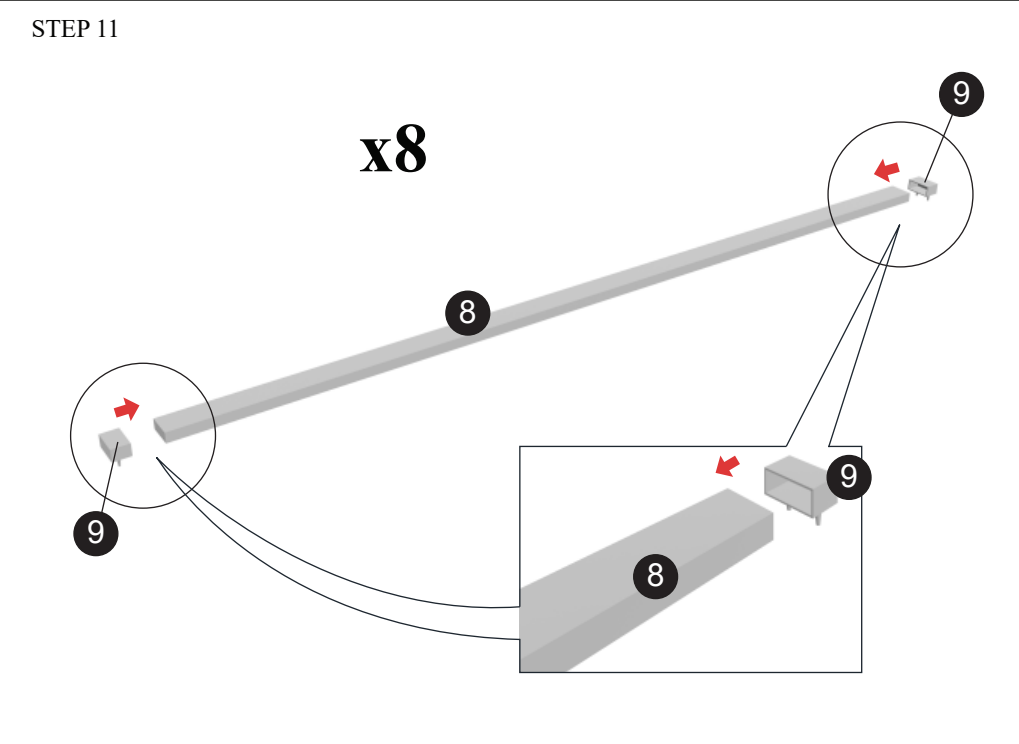
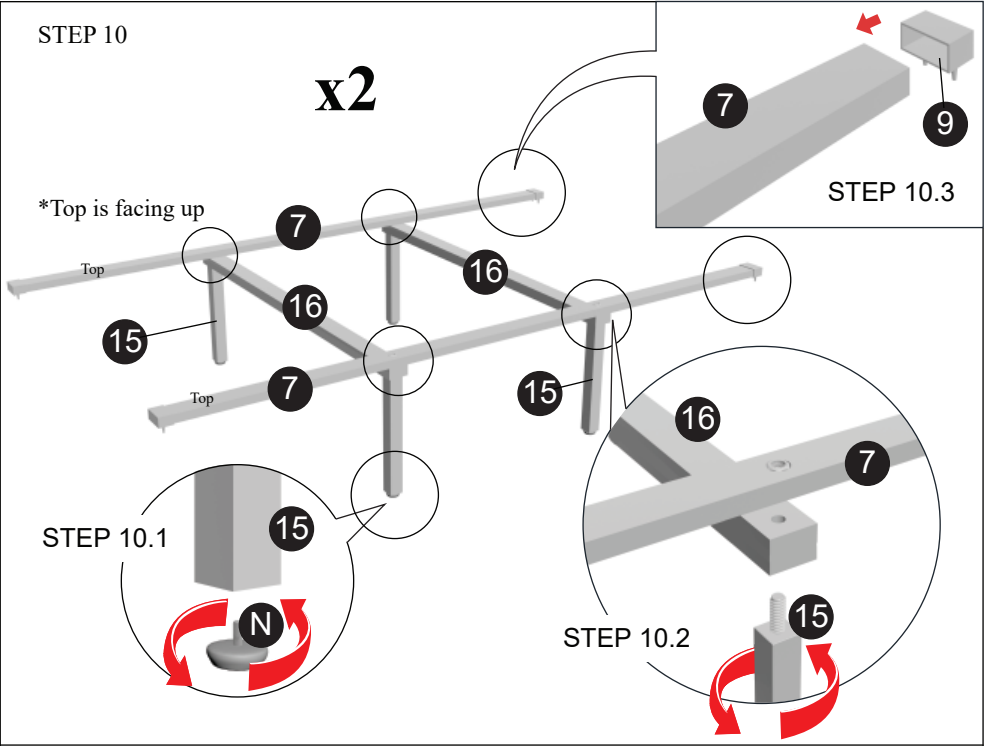
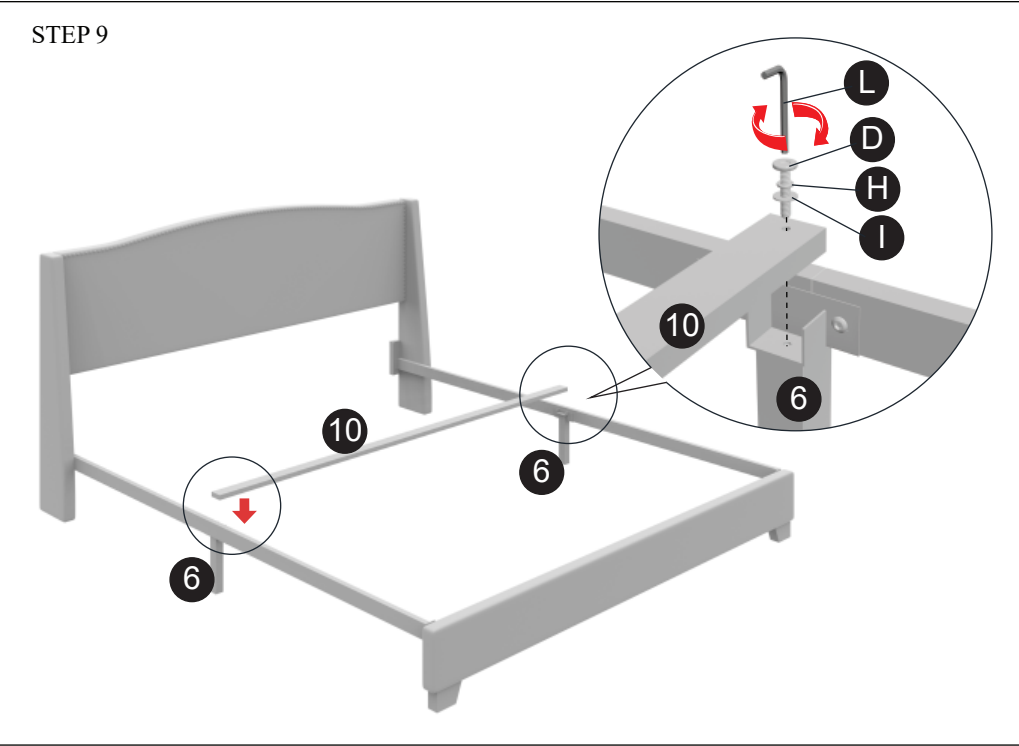
STEP 7



STEP 8

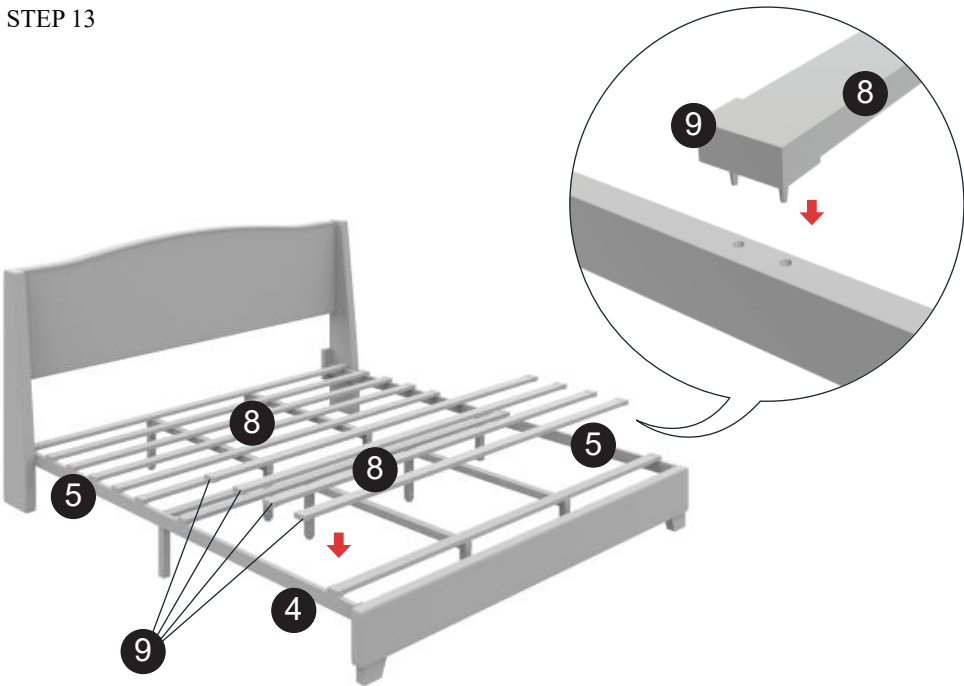


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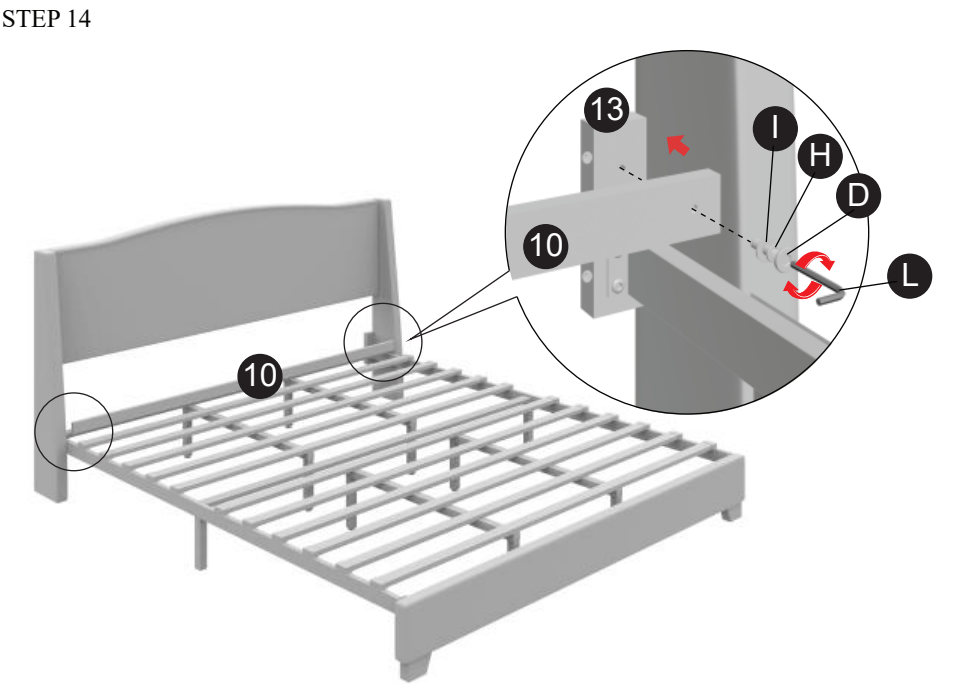


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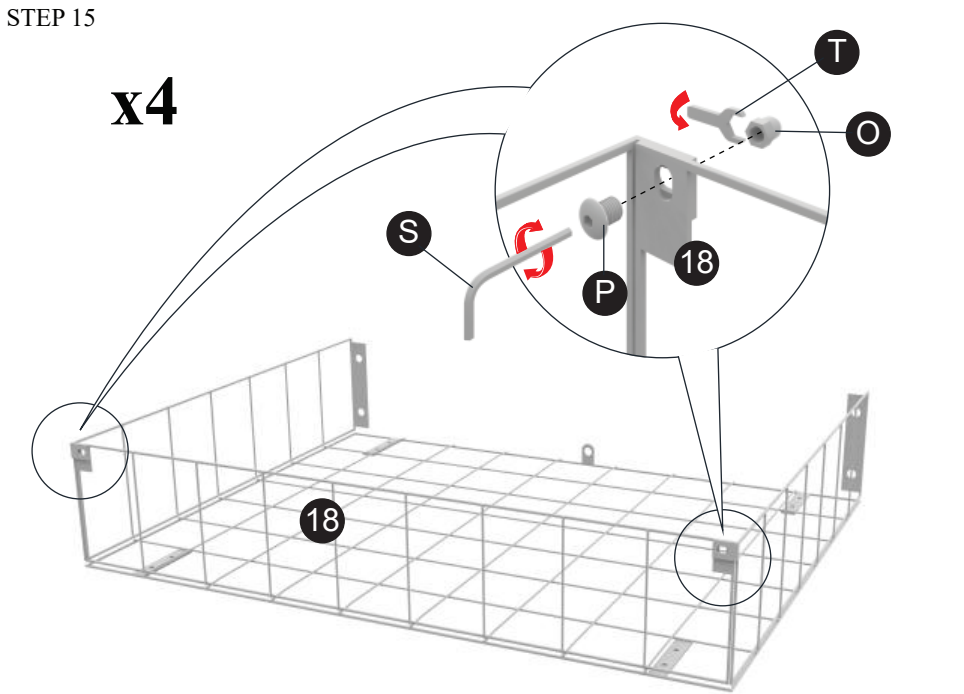
STEP 13



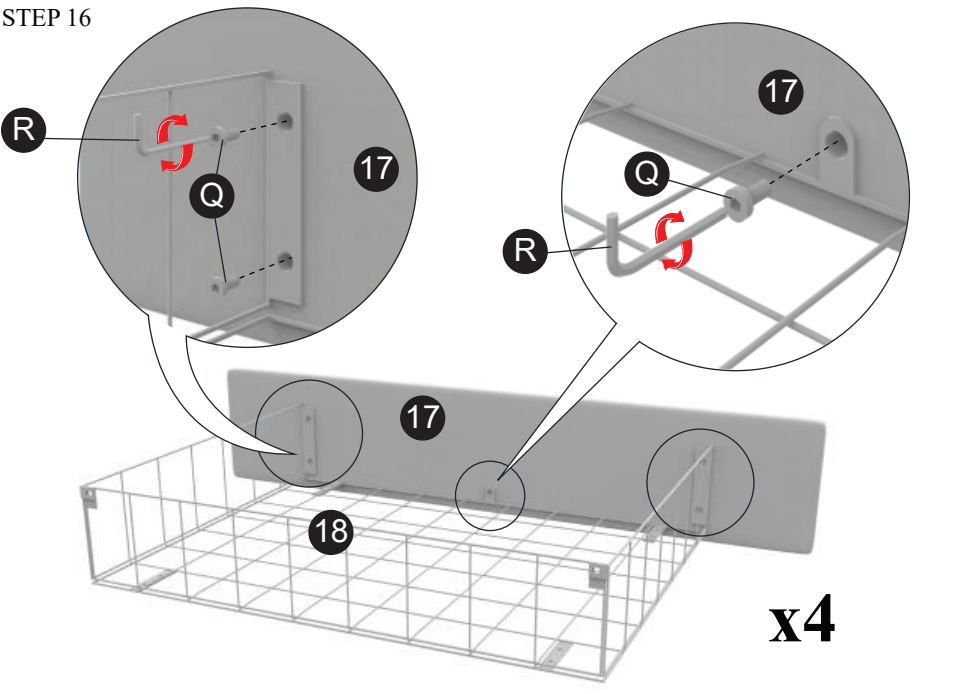
STEP 14



STEP 15

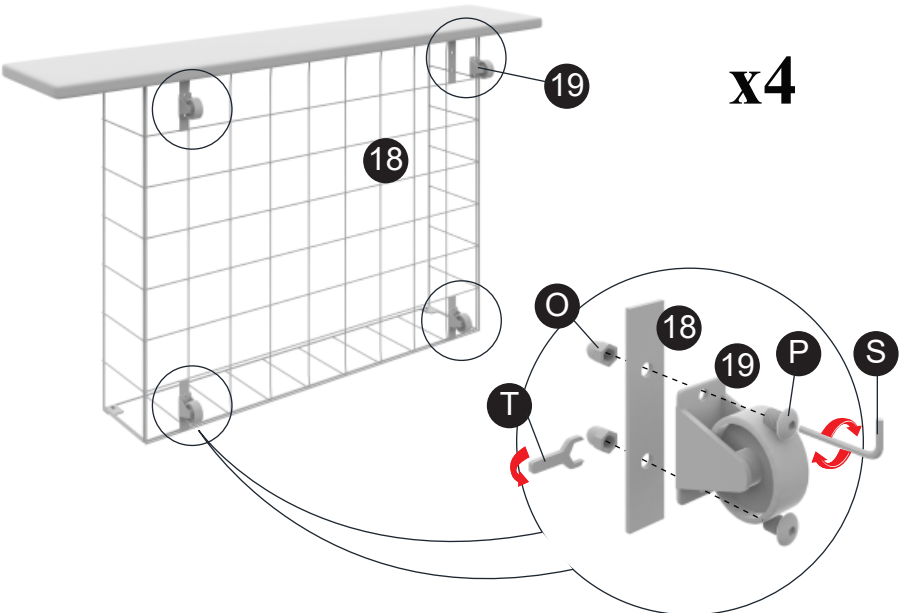


STEP 16

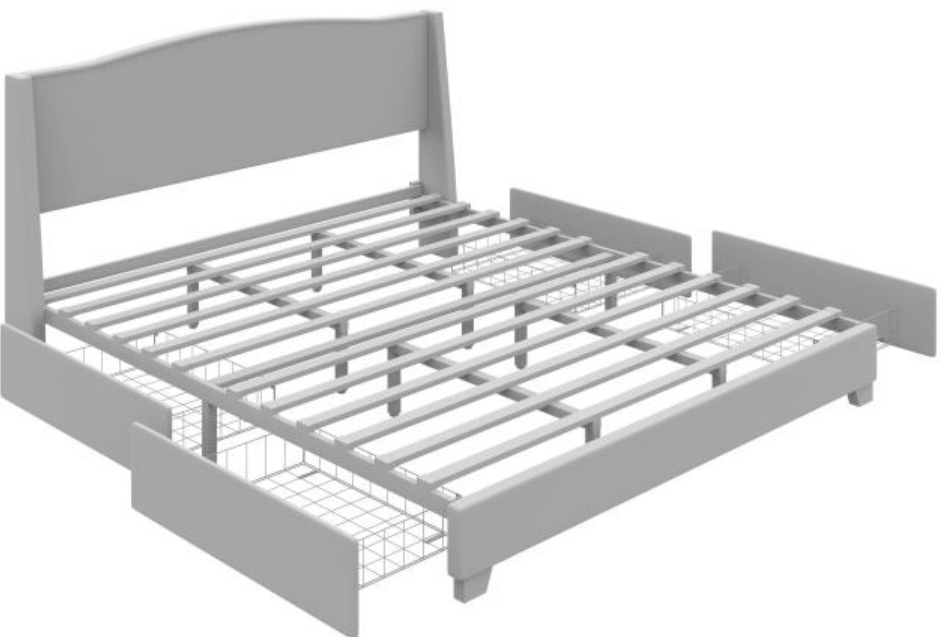


ASSEMBLY INSTRUCTION

STEP 17



STEP 18



ASSEMBLY
COMPLETED