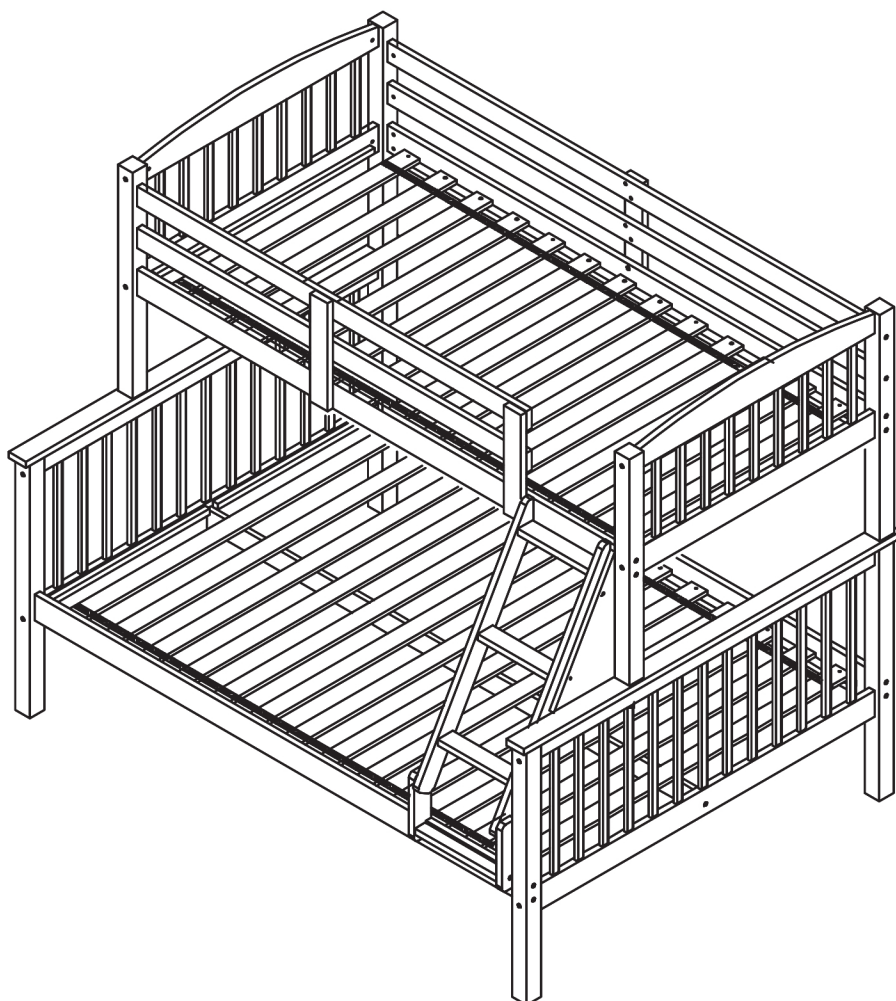
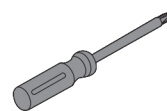


# ASSEMBLY INSTRUCTIONS

---



## TOOLS REQUIRED



**Screwdriver**  
(Not included)



**Mallet**  
(Not included)



**2 - People**  
Recommended

## ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



## **CHECK BEFORE STARTING**

☐

### **Are you missing anything?**

Double-check all parts, hardware and accessories listed are all accounted for.

☐

### **Check out our Quick Tips!**

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

### **Should we send any replacements?**

Are there any irregularities or flaws in the parts? We can send replacements!

☐

### **Prep Time!**

Please review the assembly instructions and all diagrams prior to assembling.

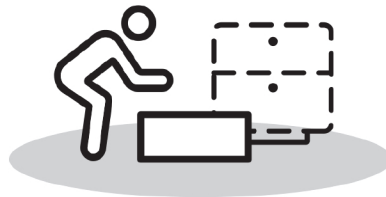
# PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



## Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



## Suitable Location

Assembling near the area of the intended location is highly recommended.



## Sufficient Space

Make sure you have enough space to move around during the assembly.



## Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent to prevent scratches and damages.



## Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

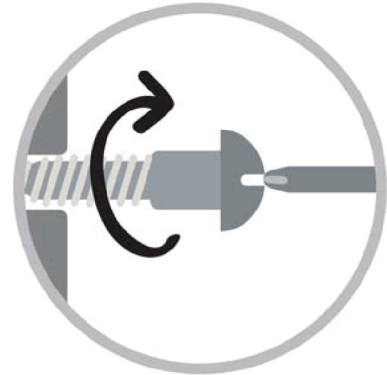
# ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY  
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly  
and insert screws or bolts into  
their respective holes.

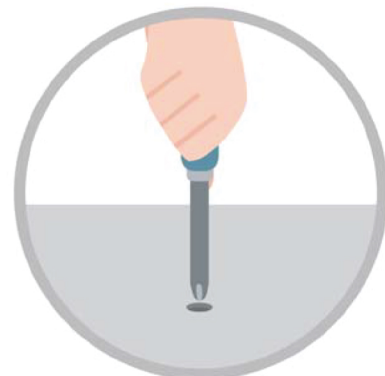


Turn clockwise to tighten and  
only tighten when step is  
completed or when instructed  
to do so.



Save the instructions and store  
any supplied tools for later  
maintenance.

Use the appropriate hand tools  
or power tools for assembly.  
Select steps, such as tightening  
screws and/or bolts, may require  
hand tools to avoid causing  
damage during assembly.

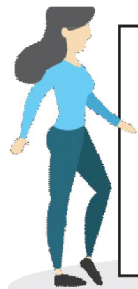


After two weeks, check and  
tighten any loose hardware and  
repeat again every six months  
thereafter.

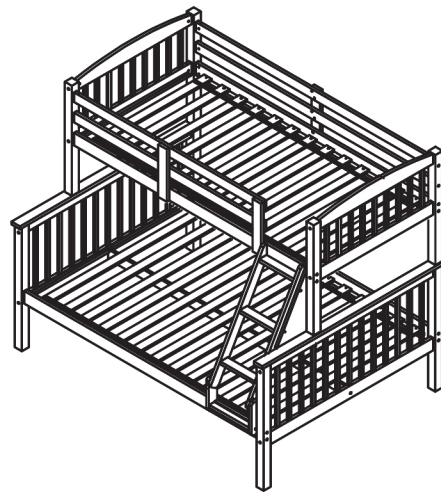
**IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.**



# SIDE RAILS



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



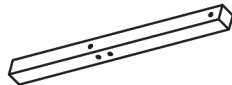
## PARTS

Ⓐ 1pc



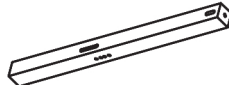
Lower Leg  
(Left-Front)

Ⓑ 1pc



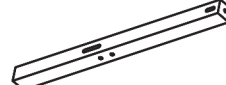
Lower Leg  
(Right-Front)

Ⓒ 1pc



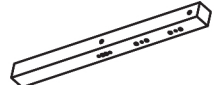
Lower Leg  
(Left-Rear)

Ⓓ 1pc



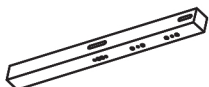
Lower Leg  
(Right-Rear)

Ⓔ 2pcs



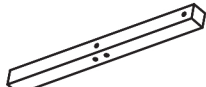
Upper Leg  
(Left Front-  
Right Rear)

Ⓕ 1pc



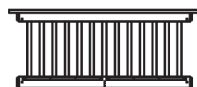
Upper Leg  
(Left-Rear)

Ⓖ 1pc



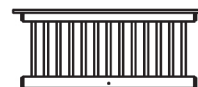
Upper Leg  
(Right-Front)

Ⓕ 1pc



Lower Frame  
(Left)

Ⓖ 1pc



Lower Frame  
(Right-Rear)

Ⓖ 1pc



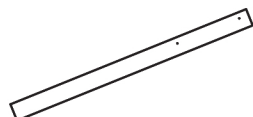
Upper Frame

Ⓖ 1pc



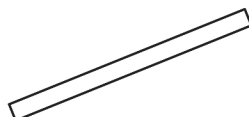
Upper Frame  
With Sticker

Ⓖ 1pc



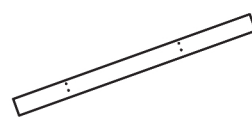
Side Rail  
(Lower Front)

Ⓖ 1pc



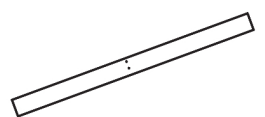
Side Rail  
(Lower Rear)

Ⓖ 1pc



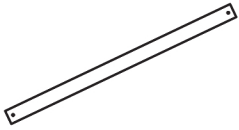
Side Rail  
(Upper Front)

Ⓖ 1pc



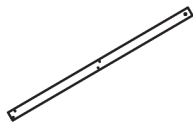
Side Rail  
(Upper Rear)

Ⓟ 1pc



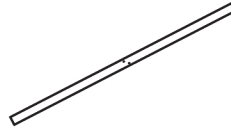
Center Rail

Ⓠ 2pcs



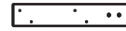
Guard Rail  
(Front)

Ⓡ 2pcs



Guard Rail  
(Rear)

Ⓢ 3pcs



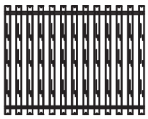
Guard Rail  
Support

Ⓣ 1set



Slat(Upper)

Ⓤ 1set



Slat(Lower)

Ⓥ 1pc



Ladder Leg  
(Upper-Right)

Ⓦ 1pc



Ladder Leg  
(Upper-Left)

Ⓧ 1pc



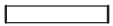
Ladder Leg  
(Lower-Right)

Ⓨ 1pc



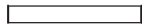
Ladder Leg  
(Lower-Left)

Ⓩ 3pcs



Ladder Stretcher  
(Upper)

Ⓐ1 1pc



Ladder Stretcher  
(Lower)

Ⓐ2 1pc



Support Panel

## HARDWARE

① 38pcs



100mm  
Bolt

② 10pcs



60mm  
Bolt

③ 12pcs



30mm  
Bolt

④ 16pcs



30mm  
Screw

⑤ 50pcs



30  
Screw

⑥ 2pcs



16mm  
Screw

⑦ 48pcs



Barrel Nut  
M6 x 13mm

⑧ 40pcs



Wood Dowel  
ø10 x 30mm

⑨ 4pcs



Metal Pin  
ø9.5 x 127mm

⑩ 1pc



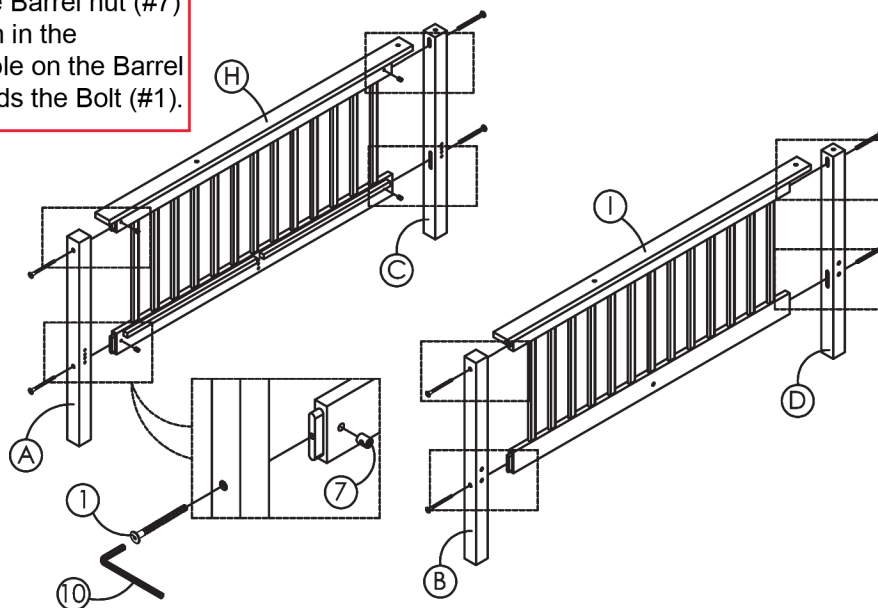
Allen Key  
M4

# ASSEMBLY INSTRUCTIONS

## 1

Part #A x 1pc  
 Part #B x 1pc  
 Part #C x 1pc  
 Part #D x 1pc  
 Part #H x 1pc  
 Part #I x 1pc  
 Hardware #1 x 8pcs  
 Hardware #7 x 4pcs  
 Hardware #10 x 1pc

I. Prepare Left/Right Lower frames (#H, #I) by inserting the Barrel nut (#7) into the holes as shown in the diagram. Ensure the hole on the Barrel nut (#7) is facing towards the Bolt (#1).



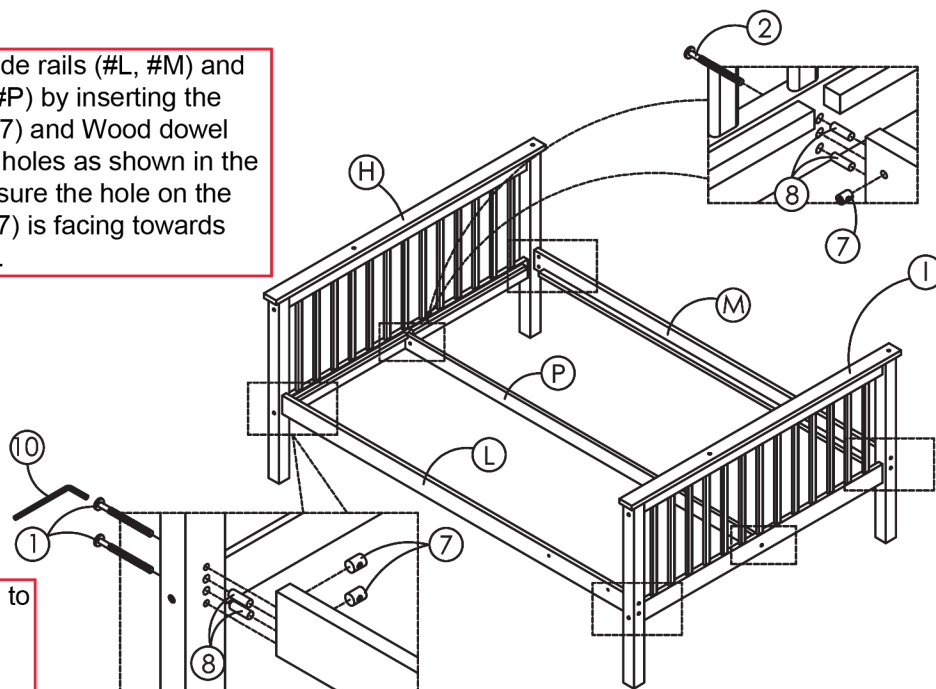
II. Align the Left-Front/Rear lower Legs (#A, #C) to the Left lower frame (#H) and secure using Bolt (#1).

III. Repeat steps with Right-Front/Rear lower legs (#B, #D) and align to Right -Rear lower frame (#I). Secure with Bolt (#1).

## 2

Part #L x 1pc  
 Part #M x 1pc  
 Part #P x 1pc  
 Hardware #1 x 10pcs  
 Hardware #7 x 10pcs  
 Hardware #8 x 12 pcs

I. Prepare Side rails (#L, #M) and Center rail (#P) by inserting the Barrel nut (#7) and Wood dowel (#8) into the holes as shown in the diagram. Ensure the hole on the barrel nut (#7) is facing towards the Bolt (#1).



II. Align the Side Rails (#L, #M) to the Left lower frame (#H) and the Right-rear lower frame (#I) and secure by using Bolt (#1).

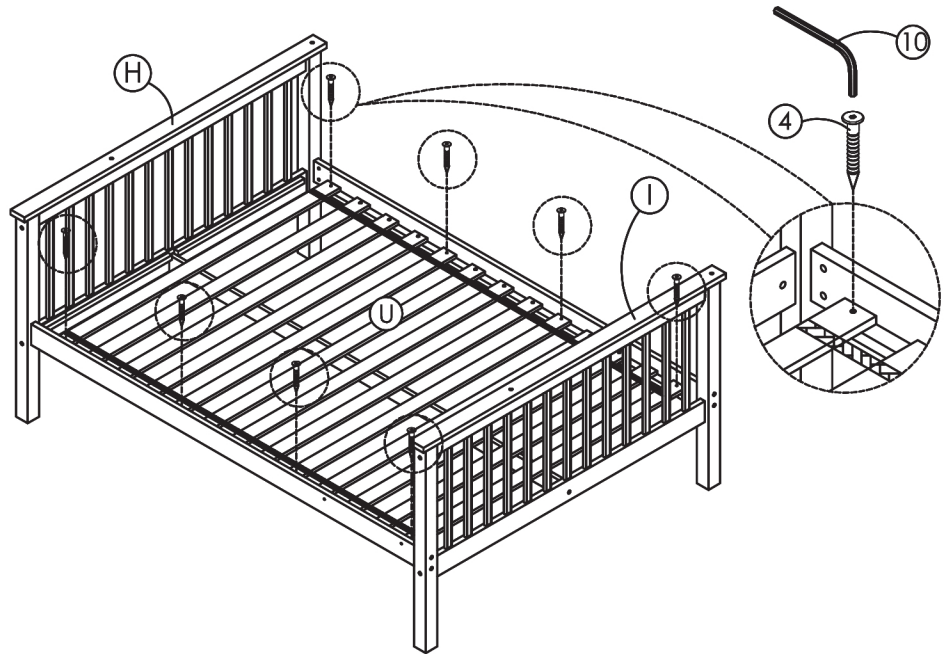
III. Align the Center rail (#P) Left lower frame (#H) and the Right-rear lower frame (#I) and secure by using Bolt (#1).

# ASSEMBLY INSTRUCTIONS

## 3

Part **#U** x 1 set  
Hardware **#4** x 8 pcs  
Hardware **#10** x 1 pcs

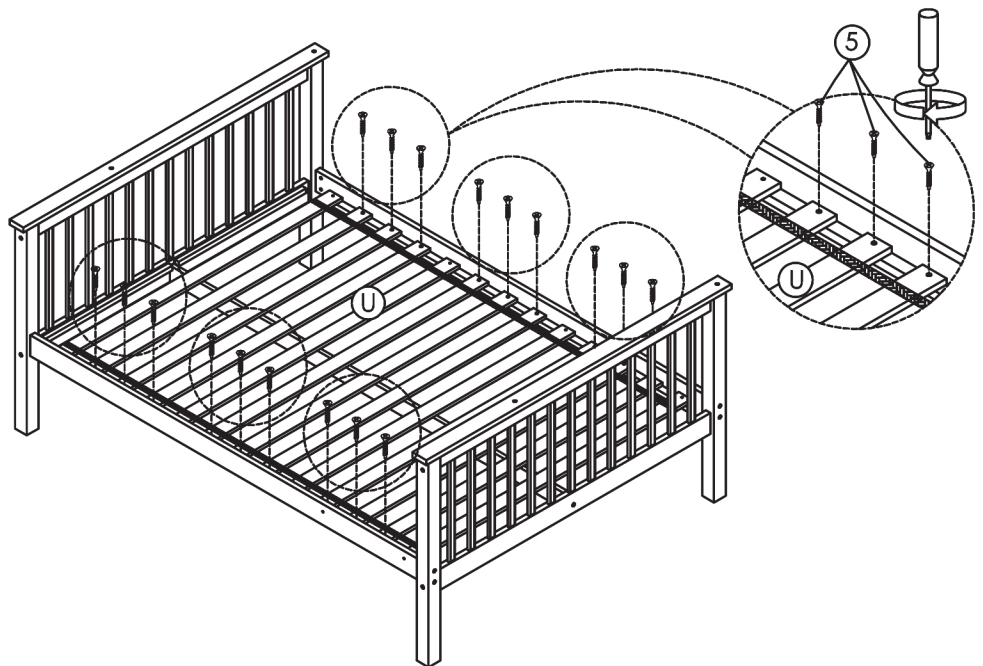
Place the Lower slat set (**#U**) over the Side rails (**#L**, **#M**) and secure at the first and every fourth slat by using Screw (**#4**).



## 4

Hardware **#5** x 18 pcs

Secure the remaining slats to Side rails (**#L**, **#M**) by using Screw (**#5**).

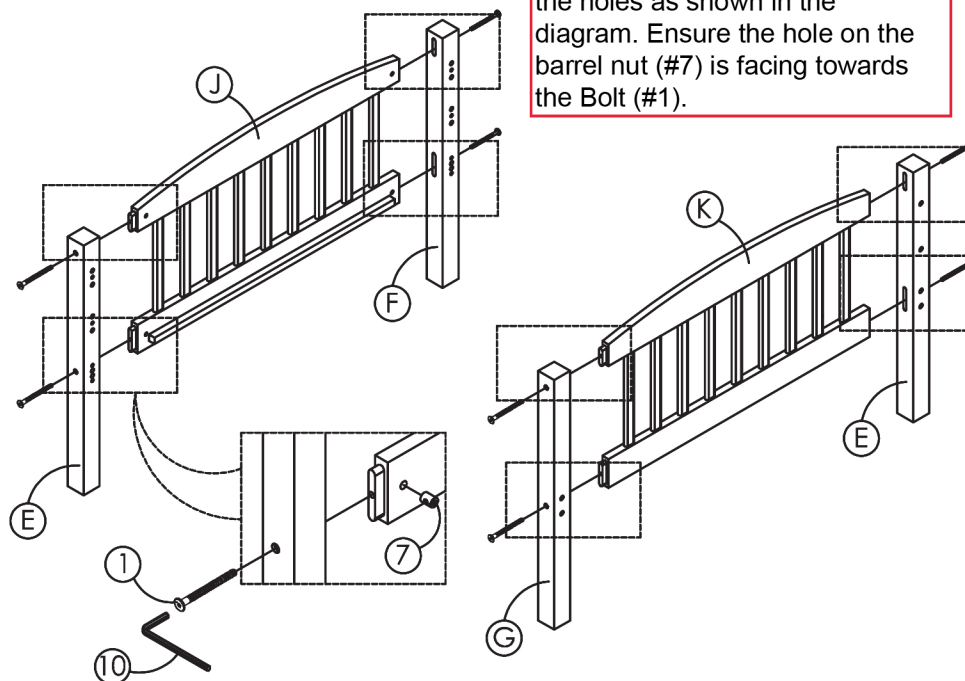


## ASSEMBLY INSTRUCTIONS

# 5

Part #E x 1pc  
Part #F x 1pc  
Part #G x 1pc  
Part #J x 1pc  
Part #K x 1pc  
Hardware #1 x 8pcs  
Hardware #7 x 8pcs  
Hardware #10 x 1pc

II. Align the Upper Legs (#E, #F) to the Upper frame (#J) and secure using Bolt (#1).  
III. Repeat steps with Upper Legs (#E, #G) and align to Upper Frame with Sticker (#K). Secure with Bolt (#1).



# 6

Part #N x 1pc  
Part #C x 1pc  
Part #C x 2pcs  
Part #R x 2pcs  
Part #S x 3pcs  
Hardware #1 x 14pcs  
Hardware #3 x 6pcs  
Hardware #5 x 12pcs  
Hardware #7 x 18pcs  
Hardware #8 x 20pcs

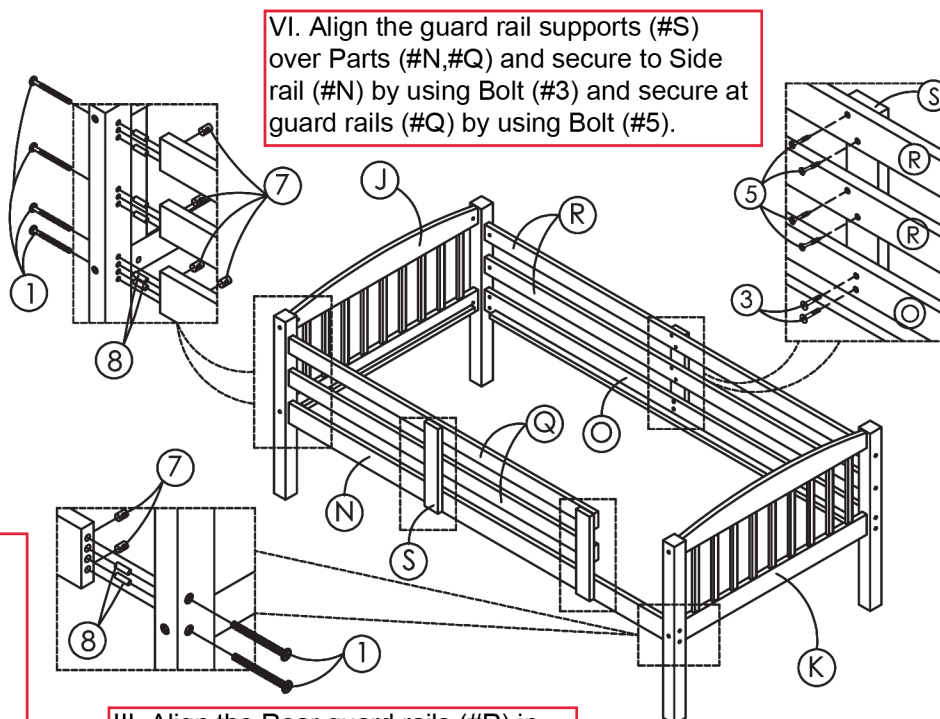
I. Prepare Side rails (#N,#O,#Q,#R) by inserting the Barrel nut (#7) and Wood dowels (#8) into the holes as shown in the diagram. Ensure the hole on the barrel nut (#7) is facing towards the Bolt (#1).

II. Align the Upper side rails (#O,#N) in between the Upper Frames (#J, #K) and secure by using Bolts (#1).

III. Align the Rear guard rails (#R) in between the Upper Frames (#J, #K) and secure by using Bolts (#1).

IV. Align the guard rail support over rails (#O,#R) and secure at Side rail (#O) by using Bolt (#3) and secure at guard rails (#R) by using Bolt (#5).

V. Align the Rear guard rails (#Q) to the Upper Frame (#J) and secure to by using Bolts (#1).



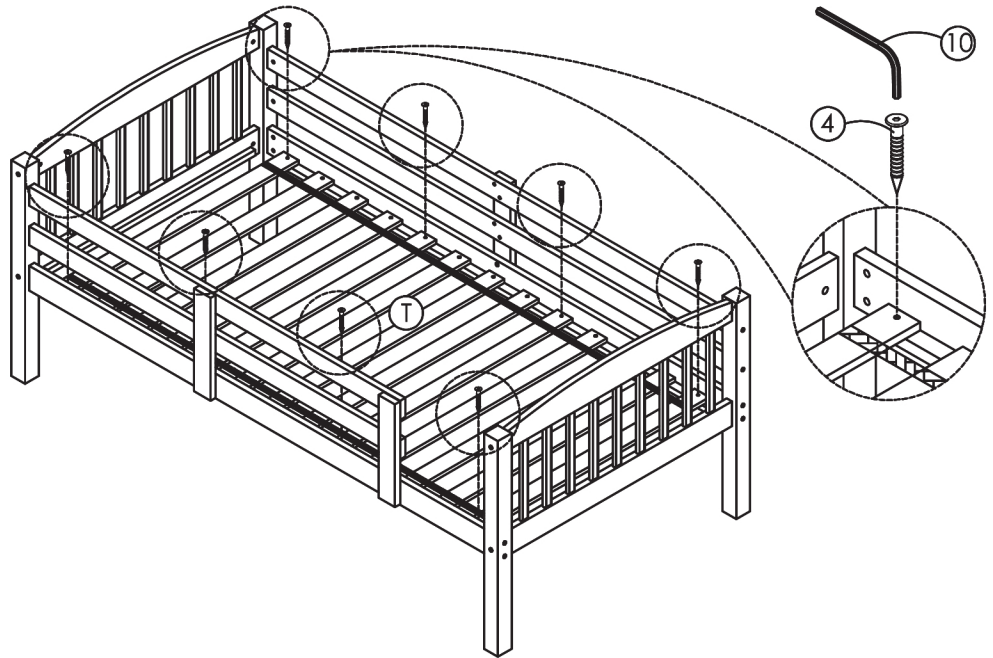


# ASSEMBLY INSTRUCTIONS

## 7

Part **#T** x 1set  
Hardware **#4** x 8pcs  
Hardware **#10** x 1pc

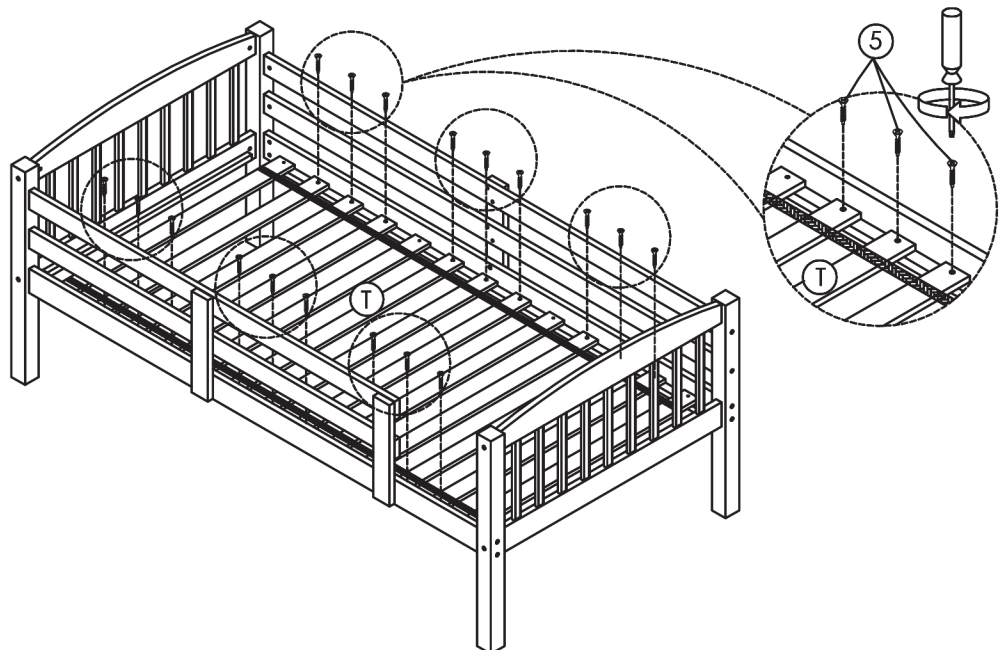
Place Upper slat set (**#T**) over the Side rails (**#N**, **#O**) and secure at first and every fourth slat by using Screw (**#4**).



## 8

Hardware **#5** x 18pcs

Secure the rest of the slats by using Screw (**#5**).

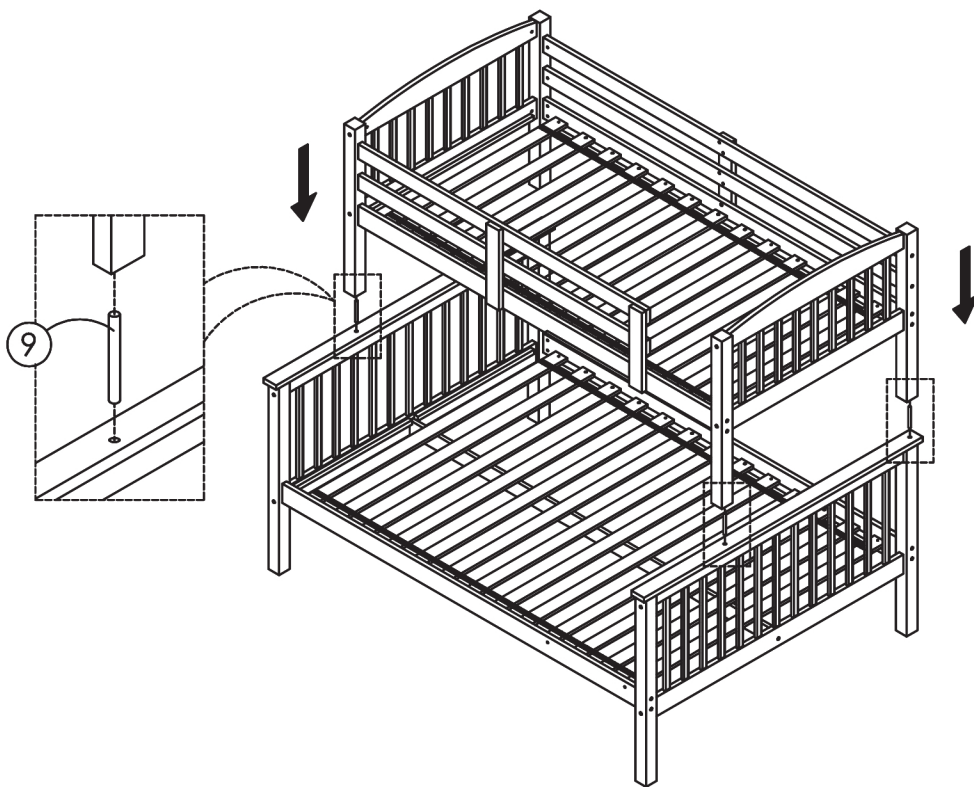


# ASSEMBLY INSTRUCTIONS

## 9

Hardware #9 x 4pcs

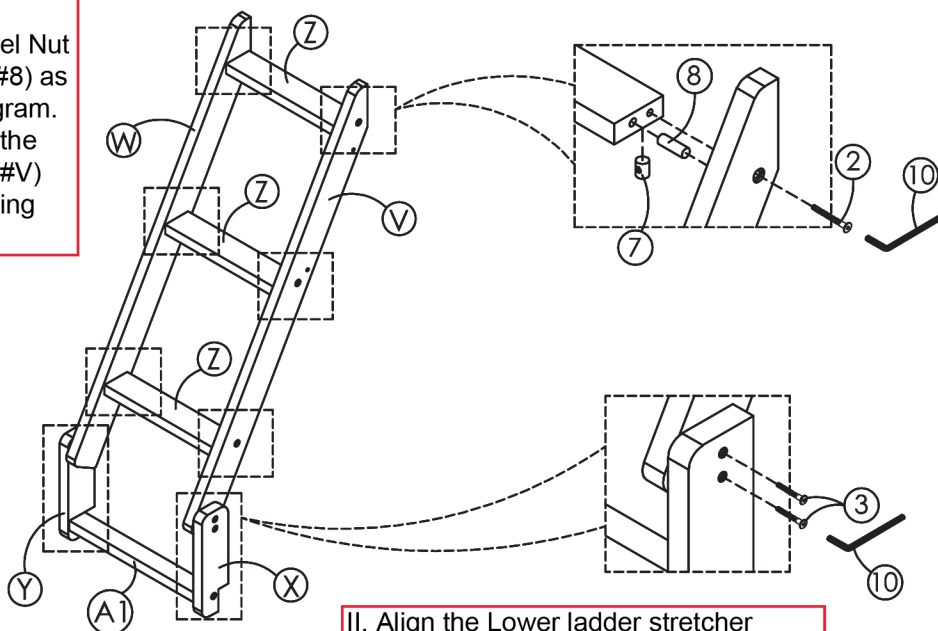
Use Metal pin (#9) to align and attach top bunk bed onto the bottom bed.



## 10

Part #V x 1pc  
 Part #W x 1pc  
 Part #X x 1pc  
 Part #Y x 1pc  
 Part #Z x 1pc  
 Part #A1 x 1pc  
 Hardware #2 x 10pcs  
 Hardware #3 x 4pcs  
 Hardware #7 x 8pcs  
 Hardware #8 x 8pcs  
 Hardware #10 x 1pc

I. Prepare the Ladder stretcher (#Z) by inserting the Barrel Nut (#7) and Dowel (#8) as shown in the diagram. Align in between the Ladder legs (#W,#V) and secure by using Bolt (#2).



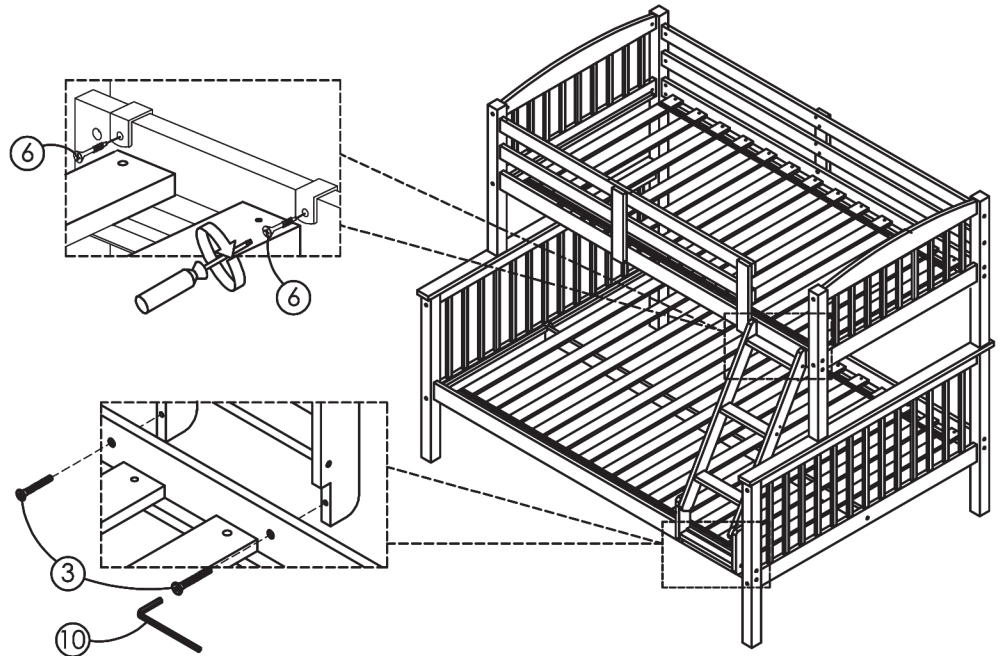
II. Align the Lower ladder stretcher (#A1) in between the Lower ladder legs (#X,Y) and secure by using Bolt (#2). Align the top of the Ladder Legs (#X,Y) to the bottom of the Ladder and secure by using Bolt (#3).

# ASSEMBLY INSTRUCTIONS

## 11

Hardware #3 x 2pcs  
Hardware #6 x 2pcs  
Hardware #10 x 1pc

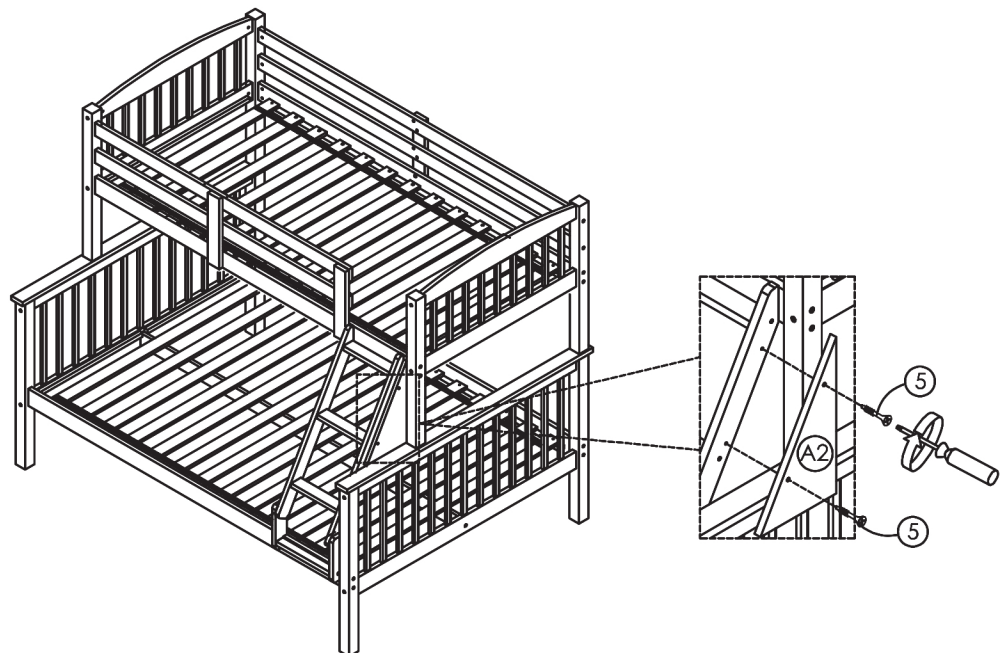
Hook the ladder onto the Upper bunk side rail (#N) and secure hook by using Screw (#6). Secure Ladder Legs to the Bottom bunk side rail (#L) by using Bolt (#3).



## 12

Part #A2 x 1pc  
Hardware #5 x 2pcs

Align the Support panel (#A2) to the Ladder Leg (#V) and secure by using Screw (#5).



Note: MUST TIGHTEN SCREWS PERIODICALLY WITH USE SCREWS MAY BECOME LOOSE.  
CHECK TIGHTNESS OF ALL SCREWS EVERY 6-8 WEEKS.