

DEC4006-30






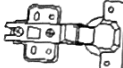



# Installation Instructions



## Some important notes before beginning assembly:

- Count all parts and hardware to make sure that there are no pieces missing. If there are pieces missing or damaged, please email [cs@designelementusa.com](mailto:cs@designelementusa.com), or call 888-487-4488 to request the part to be sent to you.
- If a power drill or screwdriver is used, set the tool on low power setting. Reclaimed woods are generally a bit delicate, and using a power tool with too much power or speed may damage the wood.
- When assembling the cabinet, do not tighten the bolts until all cabinet pieces are put together. Keeping the bolts loose will greatly help with adjustments and preventing damage. Tighten the bolts after every piece is in place.
- Each cabinet panel will have a sticker to indicate which side is the front. Follow these stickers to make sure the pieces are not assembled backwards.

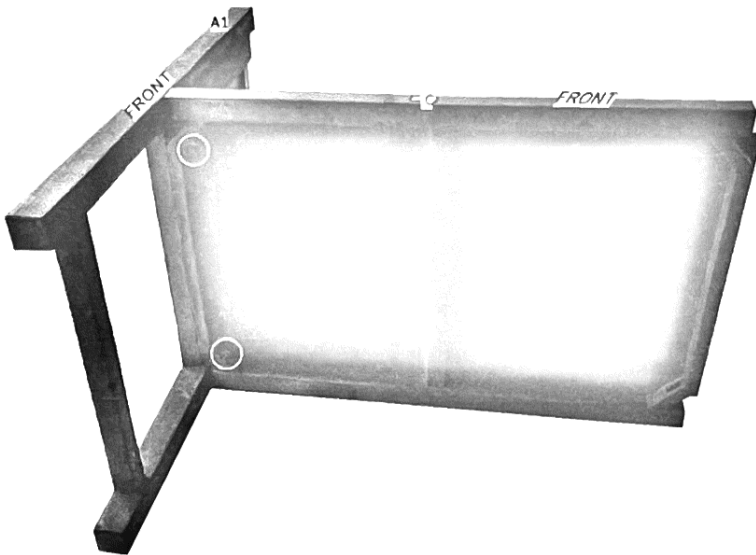
## Hardware List

N1	Long Bolt	12pcs	
N2	Tension Washer	12pcs	
N3	Washer	12pcs	
N4	Allen Wrench	1pc	
N5	Drawer/Door Pull	2pcs	
N6	Door Hinge	4pcs	
N8	Short Bolt	6pcs	
N10	Short Wood Screw	24pcs	
N11	Long Hardware Screw	4pcs	

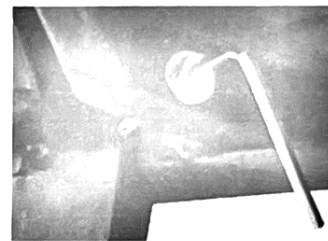
## Step 1-Cabinet Assembly

Parts Required: Panel A1, Panel C, N1(2PCS), N2(2PCS), N3(2PCS)

- Lay panel A1 down with the Front sticker facing up
- Attach panel C to A1 according to diagram
- Hand fasten bolts, do not tighten



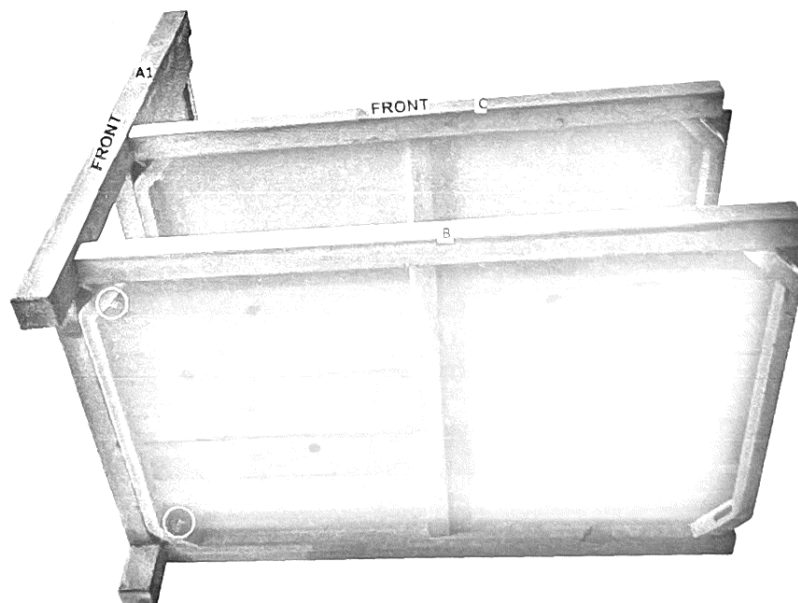
Installation sequence of N2 and N3



## Step 2-Cabinet Assembly (Continued)

Parts Required: Panel B, N1(2PCS), N2(2PCS), N3(2PCS)

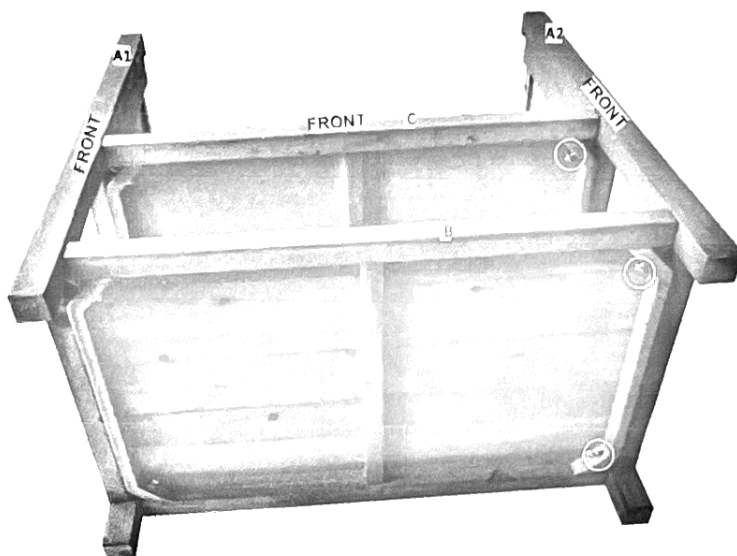
- Attach panel B according to diagram
- Hand fasten bolts, do not tighten



### Step 3-Cabinet Assembly (Continued)

Parts Required: Panel A2,N1(4PCS),N2(4PCS),N3(4PCS)

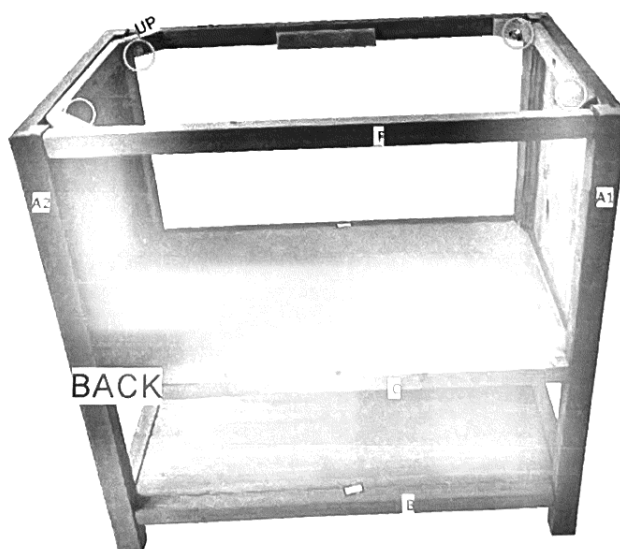
- Attach panel A2 according to diagram
- Hand fasten bolts, do not tighten



### Step 4-Cabinet Assembly (Continued)

Parts Required: Panel F,N1(4PCS),N2(4PCS),N3(4PCS)

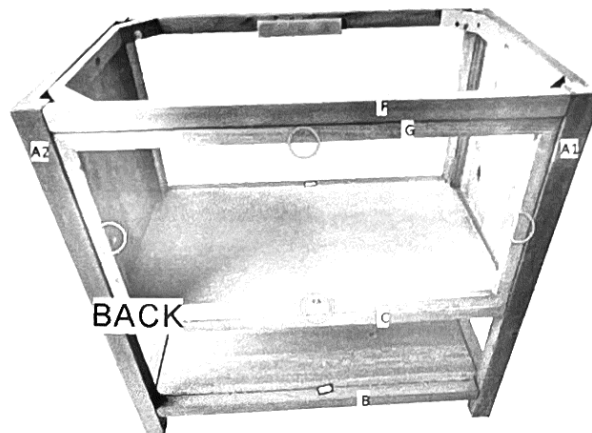
- Stand up the cabinet
- Place panel F as shown on diagram. Watch for "Front" and "UP" indicators for proper placement
- Carefully tighten N1 bolts on the 4 corners. Notice that tightening the bolts will adjust the positioning of panel F. Work all 4 corners until the panel sits straight



## Step 5-Cabinet Assembly(Continued)

Parts Required: Panel G,N8(4PCS)

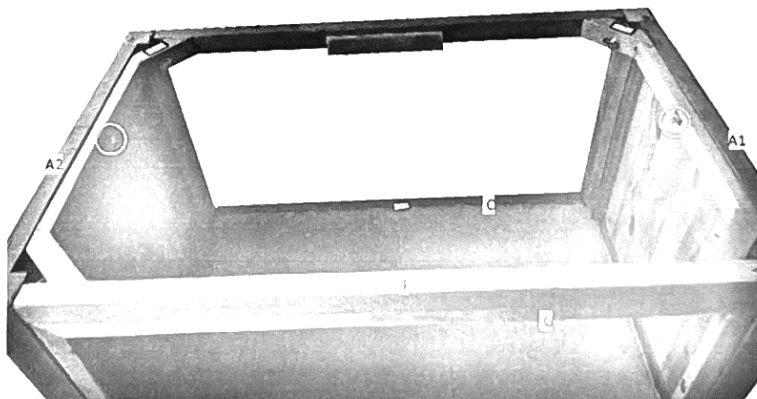
- Fasten N8 bolts as shown on diagram. Do not overtighten



## Step 6-Cabinet Assembly ,Adjustment

Parts Required: N8 (2pcs)

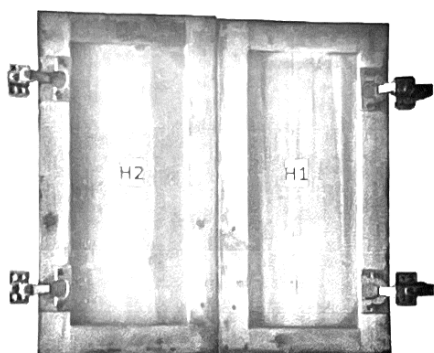
- Fasten N8 bolts as shown on diagram. Do not overtighten
- Once Panel F is adjusted correctly, tighten the other N1 bolts underneath the cabinet. Adjust carefully and do not overtighten



## Step 7-Prepare Doors H1 and H2 for Installation

Parts Required: N5 (2pcs), N6 (4pcs), N11 (4pcs), N10 (8pcs)

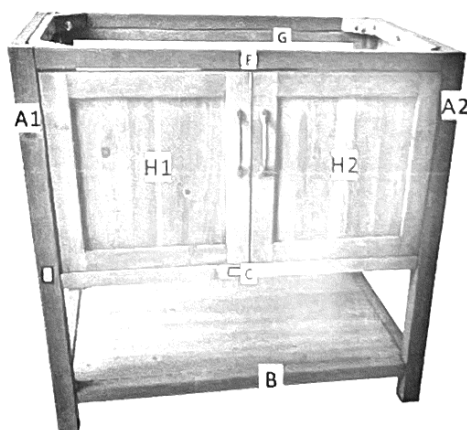
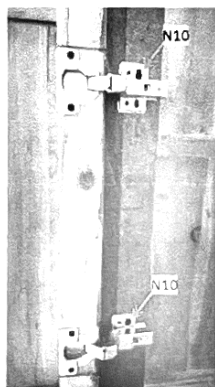
- Attach N6 hinges to doors as shown in diagram. 2 N10 screws per hinge
- Attach N5 handles to doors using N11 bolts



## Step 8-Installation of Doors

Parts Required: N10 (4pcs)

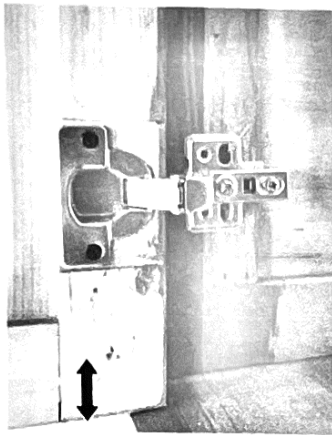
- Locate the indentations in the cabinet where the hinges should attach to. Use these indentations to drill and secure the door hinges by the large holes found on the hinges using N10 screws (1 N10 per hinge)
- Do not overtighten the screws to allow adjustments found on the next step



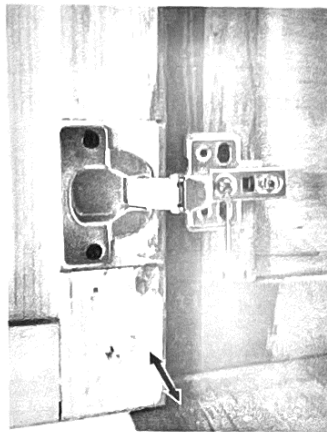
## Step 9-Door Adjustment

Parts Required: N10 (12pcs)

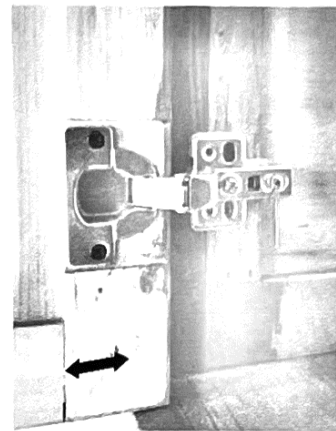
- The doors can be adjusted left/right or in/out by adjusting the screw on each hinge as shown on the diagram
- Once adjustments are done, use N10 screws (3 per hinge) to properly secure the hinges to the cabinet. Tighten all screws



Adjust height



Adjust laterally



Adjust depth