

DCE450D1 20V MAX* COPPER SWAGE TOOL KIT

Efficiently complete a wide range of swaging applications and expand 3/4 in. soft copper tubing up to 3X faster** than a manual swage tool with the 20V MAX* Copper Swage Tool. Ideal for a variety of heating, cooling, and refrigeration workflows, this kit includes 6 expansion heads including 3/8 in., 1/2 in., 5/8 in., 3/4 in., 7/8 in, and 1-1/8 in. Ideal for soft copper applications requiring brazing, this tool consistently produces even swages, removing the need for copper fittings. To help prevent cracking, the 3/8 in. expansion head features a 2-stage adjustable collar that allows for a partial expansion in position 1 and a full expansion in position 2. The 20V MAX* Copper Swage Tool helps you finish jobs fast with up to 620 swages on one battery charge†.

- * Maximum initial battery voltage (measured without a workload) is 20 volts. Nominal voltage is 18 volts.
- ** [ASTM B280 ACR] soft copper tubing, compared to Hilmor® 1839015 Compact Swage Tool, swage time only, using DCB203 battery. Hilmor® is a registered trademark of Diversitech Corporation, which has not endorsed or approved this comparison
- † Using DCB203 battery on 3/4 in. (ASTM B280 ACR) soft copper.





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KIT INCLUDES

DCE450D1K

- (1) DCE450 20V MAX* Copper Swage Tool
- (1) 20V MAX* DCB203 Battery (2.0 Ah)
- (6) Expansion Heads (3/8 in., 1/2 in., 5/8 in., 3/4 in., 7/8 in., 1-1/8 in.)
- (1) Belt Clip, (1) Charger and Kit Box



SPECIFICATIONS

CAPACITY	1/4 in1-5/8 in.
LENGTH	6.38 in.
WIDTH	3.66 in.
HEIGHT	11.10 in.
SPEED	60 stroke/min
WEIGHT (TOOL ONLY)	3.97 lbs.

TOOL WARRANTY



YEAR
LIMITED
WARRANTY



FREE SERVICE



Salar Charles State Charles

MONEY BACK GUARANTEE





1/4 in. to 1-5/8 in. expansion capacity. 1/4 in., 5/16 in., 1-3/8 in., and 1-5/8 in. heads sold separately from DCE450D1 kit

ACCESSORY OPTIONS (SOLD SEPARATELY)



1/4 in. Expansion Head DCE450014



3/4 in. Expansion Head DCE450034



5/16 in. Expansion Head DCE4500516



7/8 in. Expansion Head DCE450078



3/8 in. Expansion Head DCE450038



1-1/8 in. Expansion Head DCE450118



1/2 in. Expansion Head



1-3/8 in. Expansion Head DCE450138



5/8 in. Expansion Head DCE450058



1-5/8 in. Expansion Head DCE450158

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DCE450D1SS