

# Instructions For Crimping PEX Rings

## Step 1 Prep Tube

Cut PEX tubing square, with a clean even edge and remove any burrs.  
(cutter & deburring tool sold separately)

## Step 2 Prep Fitting

Slip crimp ring over tubing and insert fitting into PEX tubing. Tubing should cover all the ribs on the fitting.

## Step 3 Crimp Ring

Set crimp ring 1/8" to 1/4" from end of tubing. Fully crimp ring with tool.

## Step 4 Check

Use the Go / No-Go Gauge to insure a leakproof joint. Pressure test the PEX tubing and inspect before burying or normal use.

## Crimp Tool Instructions

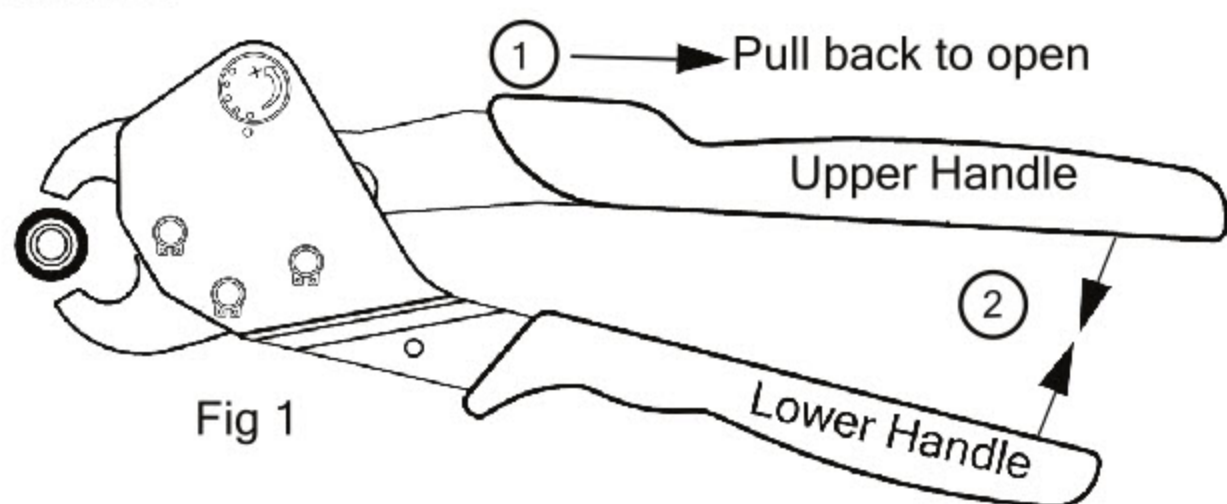


Fig 1

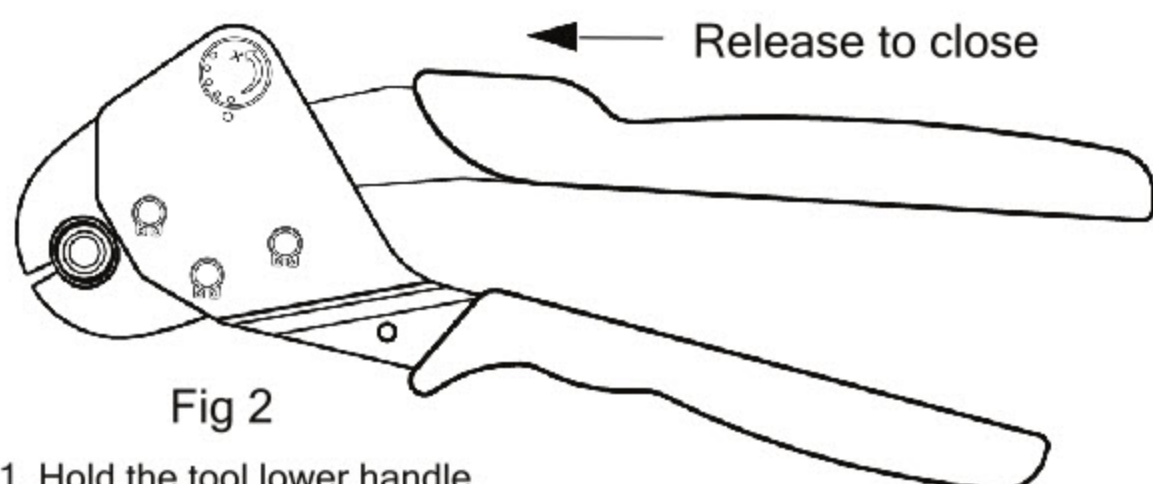


Fig 2

1. Hold the tool lower handle.
2. Using a rolling action, pull back on the upper handle ① to open the tool jaws. (Fig. 1)
3. Grasp the handles lightly ② to maintain the tools open position.
4. Center crimp tool over copper ring.
5. Loosen your grip to allow the spring pressure to close the jaws around the ring to be crimped. Before squeezing the handles make sure the ring is centered inside the tool jaws. (Fig. 2)
6. Squeeze the handles closed until the ends butt (Fig 3). CRIMP EACH RING ONCE ONLY!
7. Using a rolling action, pull back on the upper handle to remove from the crimped ring, pipe and fitting.

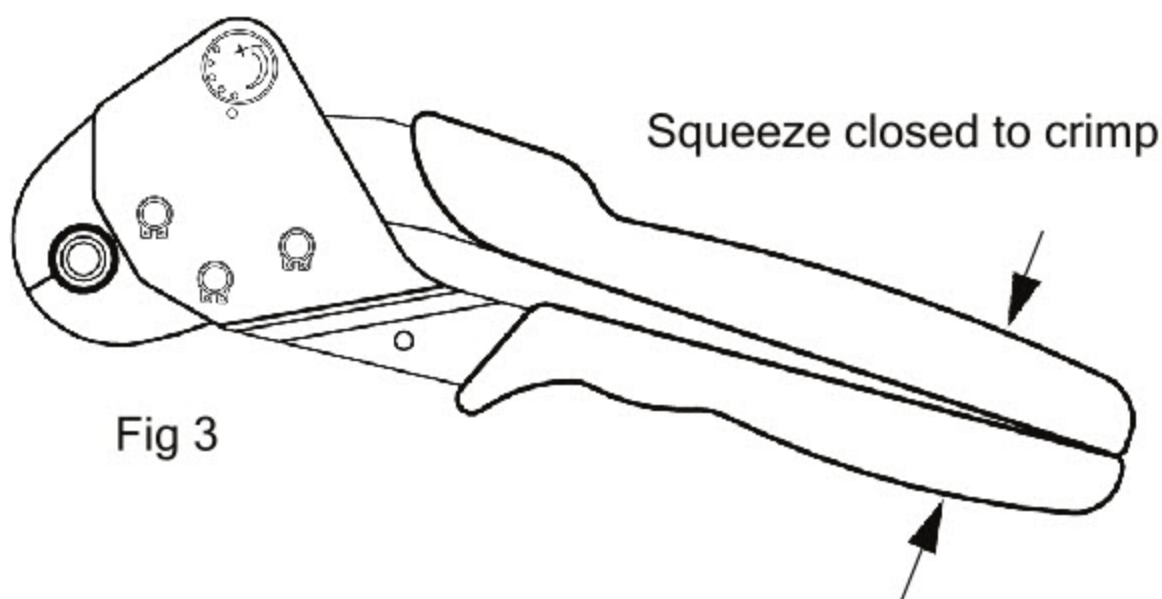


Fig 3