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## INSTANT BOND ACTIVATOR

Titebond Instant Bond is a two-part bonding system that takes between 5 - 15 seconds to set and 30 - 60 seconds for initial cure. It provides a strong, permanent bond and is ideal for hard to reach joints or surface areas that are difficult to clamp. Designed primarily for wood and wood products, this adhesive is also very effective on a wide variety of materials and substrates. Instant Bond Activator is used to accelerate the curing of all Titebond Instant Bond Adhesives. The Activator is especially effective for large gaps, very porous woods and bridge bonding joints, bonding acidic surfaces or in low humidity conditions. It is a heptane-based solvent that will not mar finishes or damage plastics.



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## Features & Benefits

Designed for use with all Titebond Instant Bond Adhesives  
Accelerates the curing of Titebond Instant Bond Adhesives  
Especially effective for large gaps, very porous woods and bridge bonding joints  
Useful when bonding acidic surfaces or in low humidity conditions  
Heptane-based solvent will not mar finishes or damage plastics

## Application Guidelines

**Application Temperature:** Above 50°F (10°C)  
**Assembly Time After Application :** Immediate (70°F : 50% RH)  
**Method of Application:** Spray bottle or brush

## Physical Properties

**Type:** Heptane-based accelerator  
**Reactive VOC:** 720 g/L  
**State:** Liquid  
**Weight Per Gallon:** 6.59 lbs.  
**Color:** Clear  
**Flashpoint:** 15°F  
**Viscosity:** 3 cps  
**Freeze / Thaw Stability:** Stable  
**Percent Volatile:** 100%  
**Specific Gravity:** 0.79  
**Storage Life:** 24 months in unopened containers under 50°F

## Limitations

Titebond Instant Bond Activator is not intended for exterior use or where moisture is likely. Store in a cool, dry place. Handling and set times of Titebond Instant Bond Adhesives may be affected by environmental conditions. Product is extremely flammable. Keep away from heat, sparks and flame.

## Product SKUs

Part Number	UPC	Case UPC	Size	Weight	Units Per Package	Pack Per Pal
6311	037083063110	10037083063117	2 Oz. Spray Bottle	2.00	15	21

## Caution Statement

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**DANGER: EXTREMELY FLAMMABLE LIQUID. VAPOR HARMFUL.**

Contains heptane and methylcyclohexane. Keep away from heat, sparks and flame. Use only with positive cross ventilation. Avoid breathing vapors. Do not swallow. Do not allow eye contact or prolonged skin contact. Exposure may cause CNS, eye, skin or respiratory system effects. **FIRST AID:** If inhaled, remove to fresh air. Seek medical attention if symptoms persist. Eye contact: Flush eye with water for 15 minutes and seek medical attention immediately. If swallowed, do not induce vomiting; contact physician immediately. For skin contact, wash contact area with soap and water. Contact physician if irritation persists. Refer to Safety Data Sheet for additional information. **KEEP OUT OF THE REACH OF CHILDREN.**

**WARNING:** This product contains trace amounts of benzene and toluene, chemicals known to the State of California to cause cancer and birth defects.

**Important Notice:** Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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