

**WARNING!**  
COMBUSTIBLE  
LIQUID AND VAPOR

See Other Cautions  
On Back Panel

**LEAD FREE**

Contains:  
NAME  
LONG OIL ALKYD RESIN  
ALKYD RESIN  
MINERAL SPIRITS  
CALCIUM CARBONATE  
TOLUIDINE RED

CAS #  
Proprietary  
08052-41-3  
01317-65-3  
02425-85-6

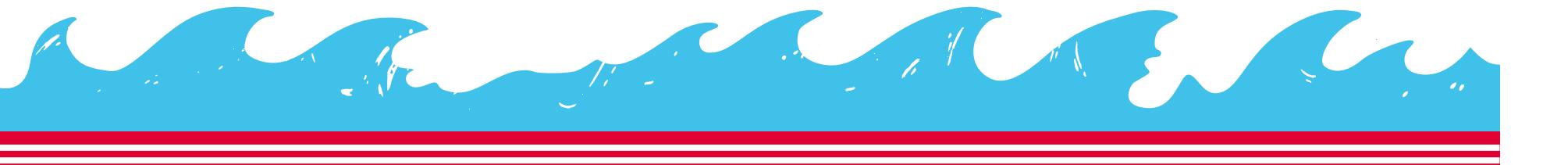


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**DURALUX®**  
**SIGNAL RED**  
M728

**ONE GALLON U. S. STANDARD MEASURE**



## Basic Use And Information

Duralux is the highest quality marine enamel available. The white stays white and colors bright and clear. It is made from alkyl resin for smoother leveling and higher gloss retention. It washes like glazed tile after it is applied. It resists oil, gasoline and discolored from harbor gases.

## Technical Information

**Distance:** On properly prepared surfaces, expect to cover from 400-500 square feet per gallon.  
**Drying Time:** Four hours, but slightly longer on damp or cold days. Allow 12-16 hours for thorough hardening before repainting.  
**Maximum V.O.C.:** 3.8 lbs./gal.

## Surface Preparation

All surfaces must be free of moisture, wax, dirt, rust and other foreign matter. Remove any loose or peeling paint. Use sandpaper or power brushing to dull any existing gloss. Remove all dust by wiping surfaces with a clean cloth dampened with paint thinner. **WARNING!** If you scrape, sand or remove old paint, you may release lead dust. **LEAD IS TOXIC.** EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with H-11PA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log onto [www.epa.gov/lead](http://www.epa.gov/lead).

### Unpainted Surfaces:

- **Wood** – Prime with Duralux Yacht Primer No. M741, apply two coats of Duralux.
- **Steel** – On clean, rust-free steel, apply two coats of Duralux Zinc Chromate Primer No. M739, apply two coats of Duralux.
- **Aluminum** – Pretreat with suitable wash primer. Apply one coat of Duralux Zinc Chromate Primer No. M739. Top with two full coats of Duralux.
- **Fiber Glass** – Wipe down with Acetone prior to sanding and after sanding. Top with two thin coats of Duralux.

### Painted Surfaces:

- **Wood** – Sand thoroughly, spot prime bare areas then apply two coats of Duralux.
- **Steel** – Clean all bare areas to bright steel. Touch up with two coats of Duralux Zinc Chromate Primer No. M739. Top with two full coats of Duralux.
- **Aluminum** – Touch up all bare areas with Duralux Zinc Chromate Primer No. M739. Top with two full coats of Duralux.
- **Fiber Glass** – Wipe down with Acetone prior to sanding and after sanding. Top with two thin coats of Duralux.

## Application

- **Method:** Use brush, spray or roller.
- **Thinning:** Not recommended. If thinning is desired, use either Paint Thinner 650 or xylene up to a half-pint per gallon.
- **Clean Up:** Clean equipment with paint thinner.

### CONTAINS PETROLEUM DISTILLATE

VAPOR HARMFUL. MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA. CAUSES EYE, SKIN, NOSE AND THROAT IRRITATION. **NOTICE:** Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Keep away from heat and flame. Do not smoke. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. Do not breathe the vapors or spray mist.

**Use only with adequate ventilation.** Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow manufacturer's directions for respirator use. Close container after each use. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

**First Aid:** If swallowed, do not induce vomiting. Call a physician immediately. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention. If skin is washed thoroughly with soap and water.

If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

**KEEP OUT OF REACH OF CHILDREN.**

⚠ WARNING: Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)