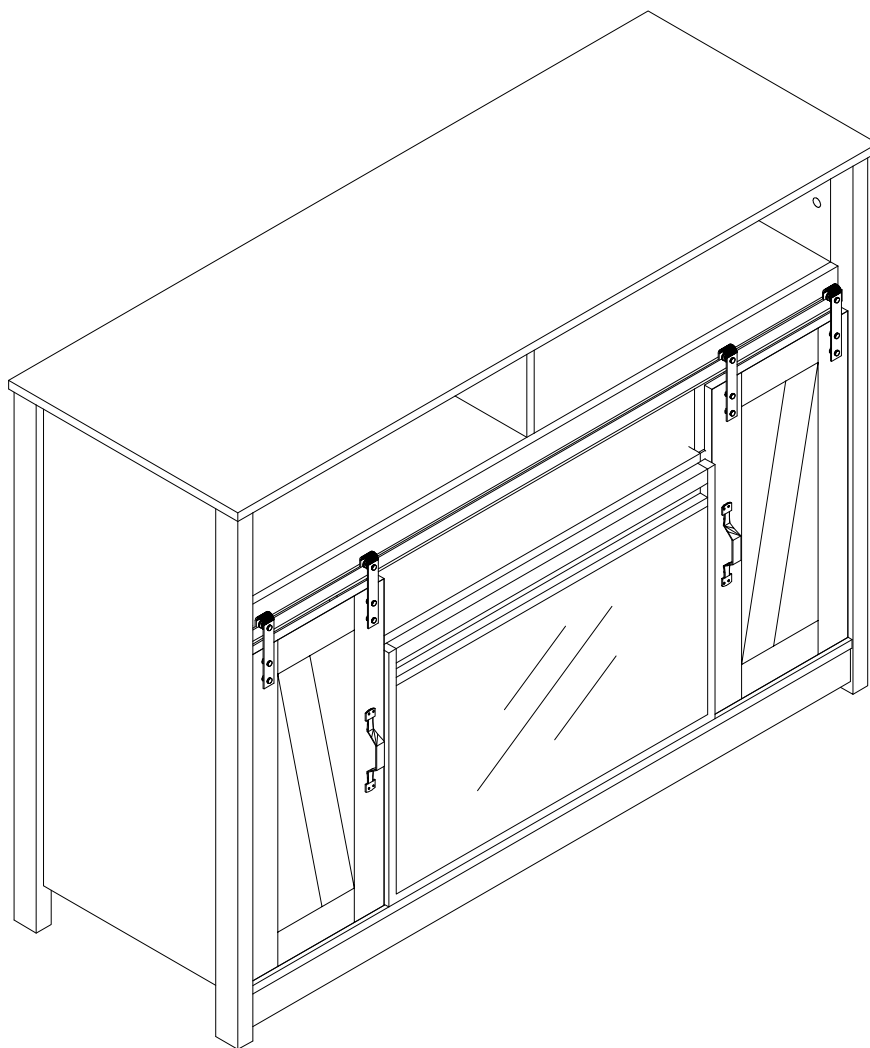


# ASSEMBLY INSTRUCTION FOR ACME FURNITURE

## MODEL# AC00274-1

Thank you for purchasing the quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify and count all parts and metal hardware. Compare with all parts list to be sure all parts are present. If any part(s) are missing or damaged, please contact your local furniture dealer. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

**\*\*\*Do not fully tighten screws until fully assembled\*\*\***

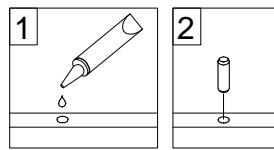


### Attention:

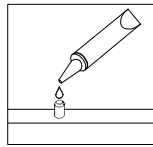
\*\*\*Some number parts listed on the instruction sheet may not be in parts bag as they may already be assembled. Carefully check parts and packing materials prior to ordering replacements.

# General Assembly Guidelines

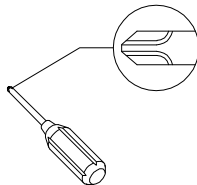
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



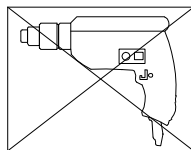
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

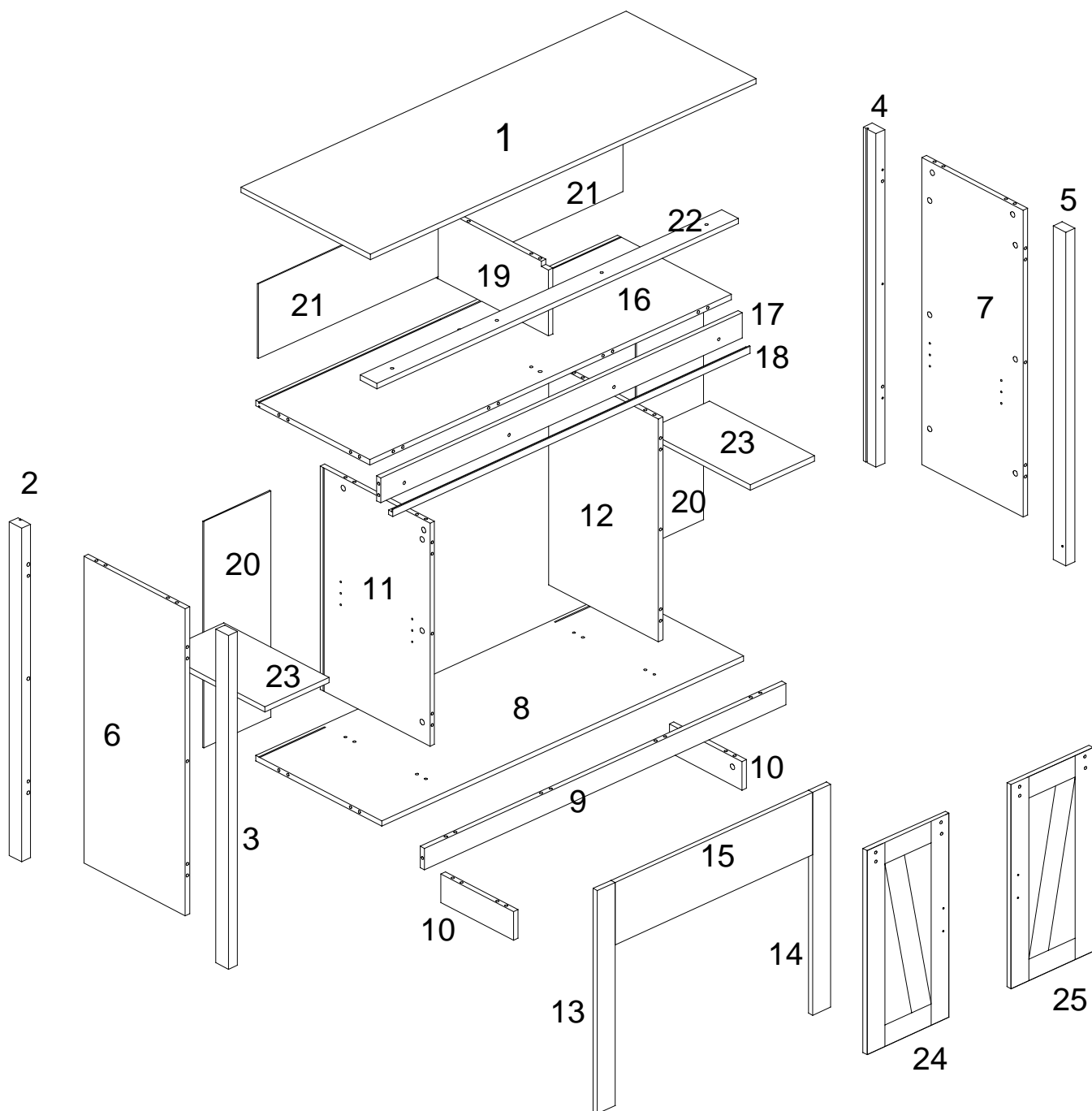


- VII. Power tools should not be used to assemble this product.
























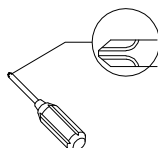
- VIII. Drill may be needed for securing product to wall.

# Parts List



# Hardware List

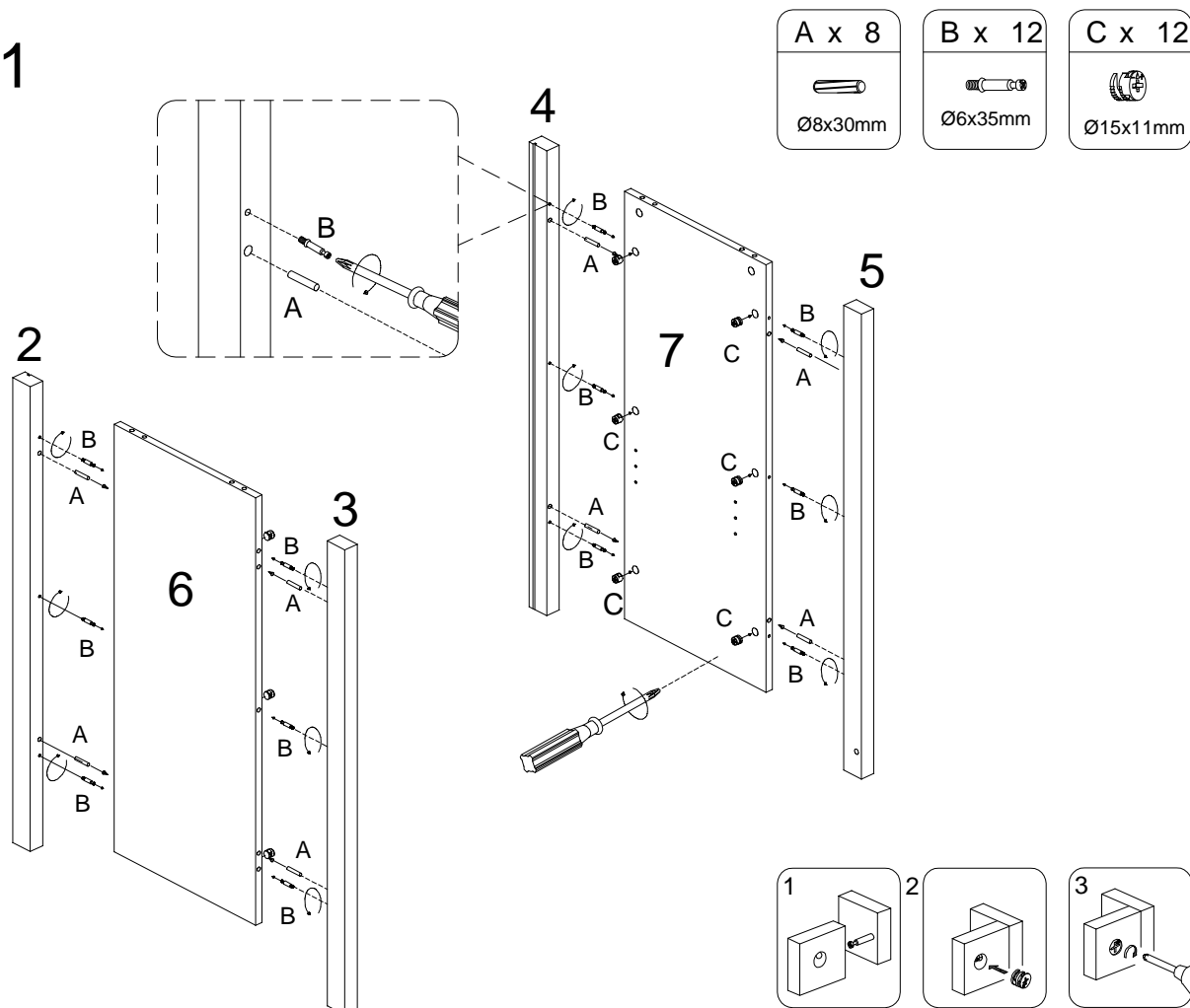
A		Ø8x30mm	Wooden dowel	50 pcs
B		Ø6x35mm	Cam bolt	58 pcs
C		Ø15x11mm	Cam lock	58 pcs
D		Ø30mm	Sticker	58 pcs
E		Ø6x50mm	Screw	4 pcs
F		Ø1/4"x20mm	Bolt	8 pcs
G		Ø1/4"x12mm	Bolt	8 pcs
H			Plastic wedge	16 pcs
I		Ø3x17mm	Screw	16 pcs
J			Anti overturning device	1 pcs
K		Ø4x12mm	Screw	7 pcs
L		Ø8x5x16mm	Shelf support pin	8 pcs
M		Ø4x18mm	Screw	4 pcs
N		4mm	Hex Key	1 pc
O			Hanging wheel	4 pcs
P			Positioning iron	4 pcs
Q			Glue tube	1 pc
R		Ø3.5x14mm	Bolt	8 pcs
S			Handle	2 pcs
T		Ø4x30mm	Screw	1 pcs
U			Anchor	1 pcs



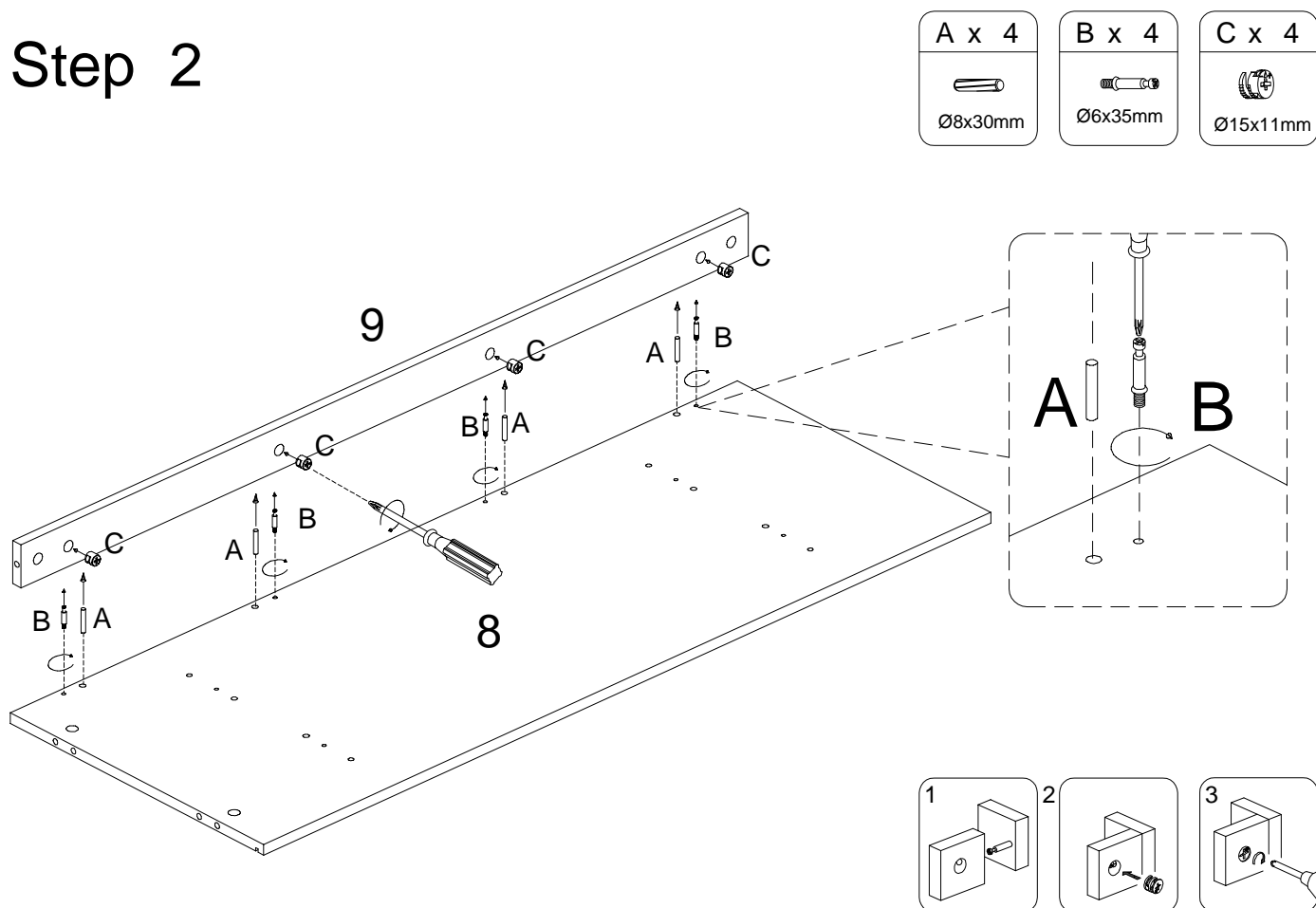
Philips head screwdriver required for assembly  
(not included)

*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*




# Step 1

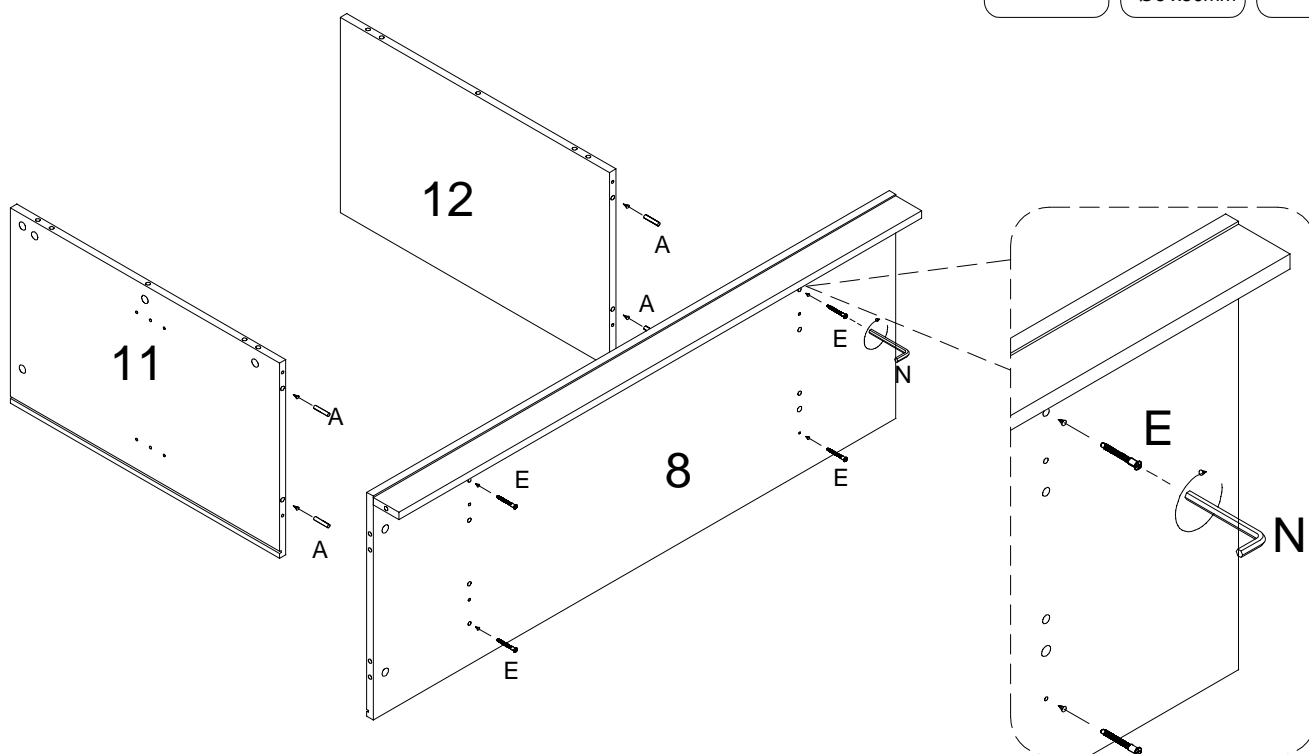


# Step 2






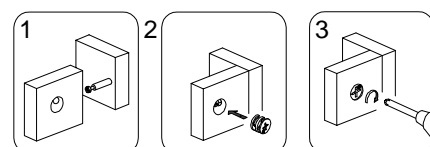
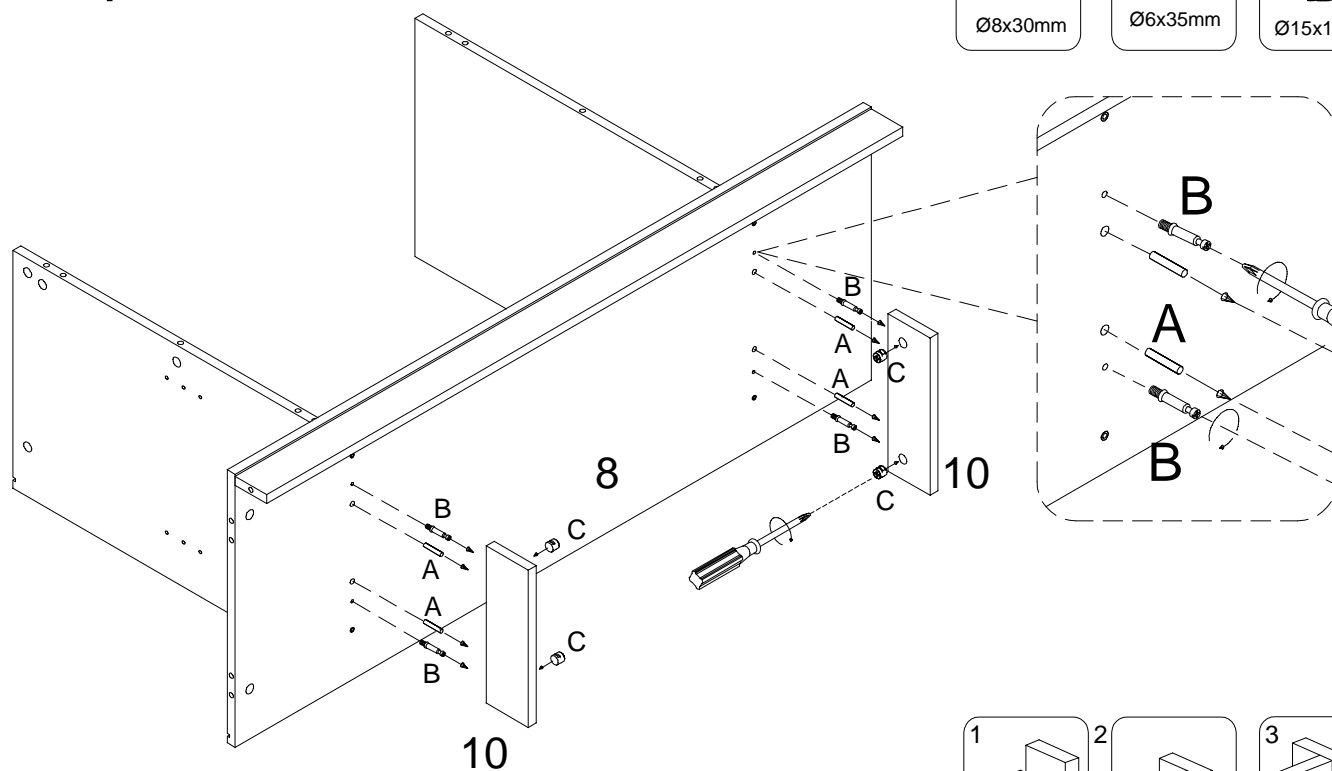
## Step 3

<b>A x 4</b>	<b>E x 4</b>	<b>N x 1</b>
		
Ø8x30mm	Ø6 x50mm	4mm

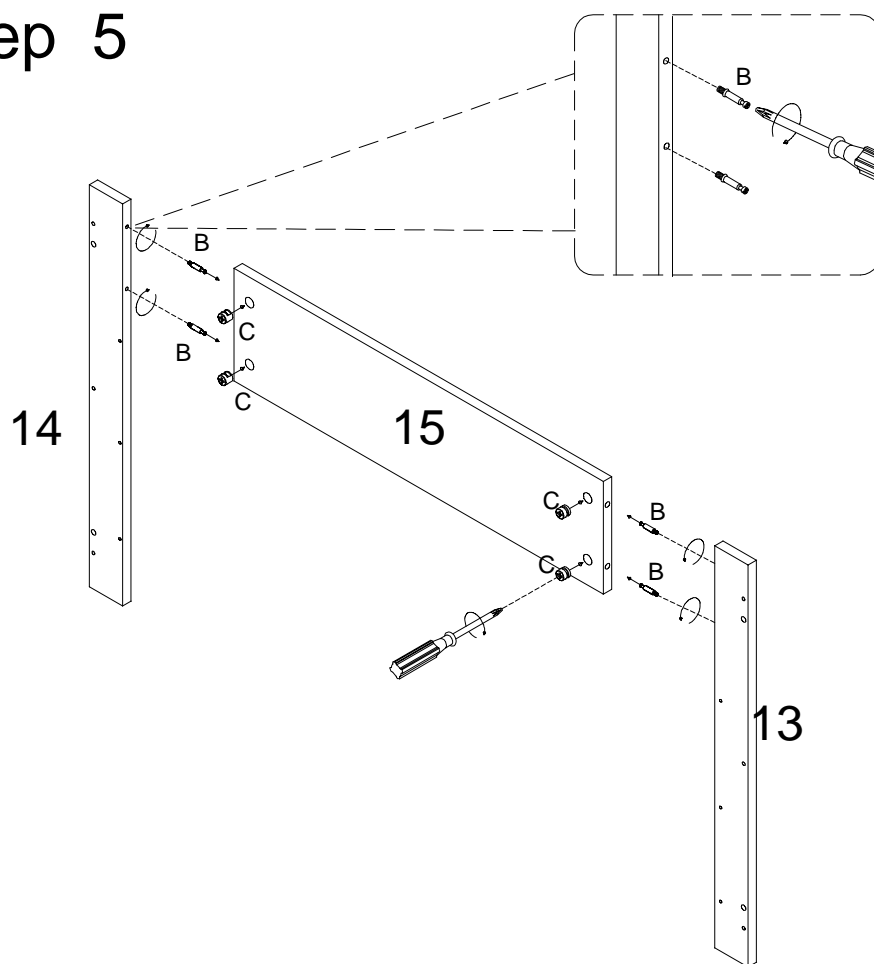


## Step 4

<b>A x 4</b>	<b>B x 4</b>	<b>C x 4</b>
		
Ø8x30mm	Ø6x35mm	Ø15x11mm

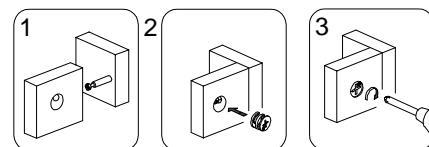


## Step 5

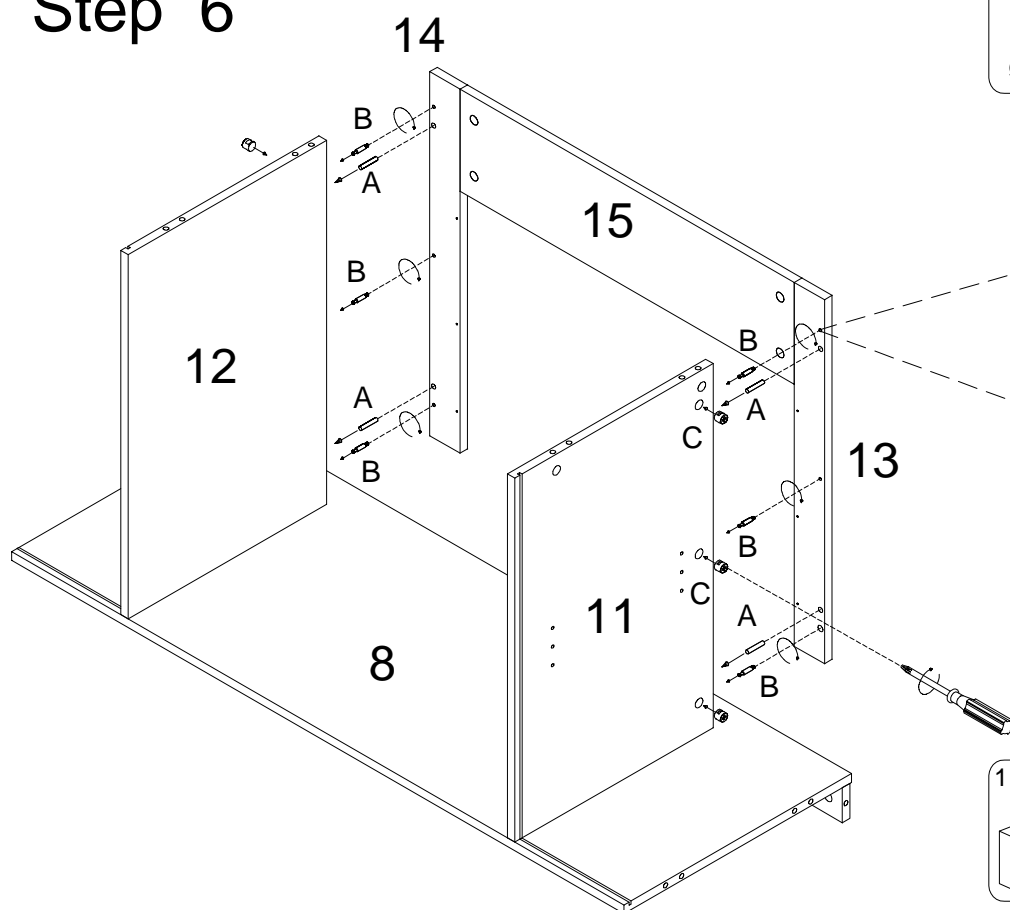


B x 4  
Ø6x35mm

C x 4  
Ø15x11mm



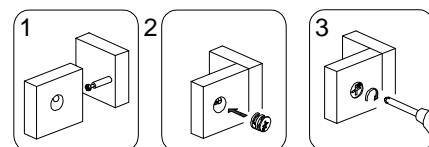
## Step 6



A x 4  
Ø8x30mm

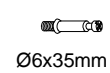
B x 6  
Ø6x35mm

C x 6  
Ø15x11mm



# Step 7

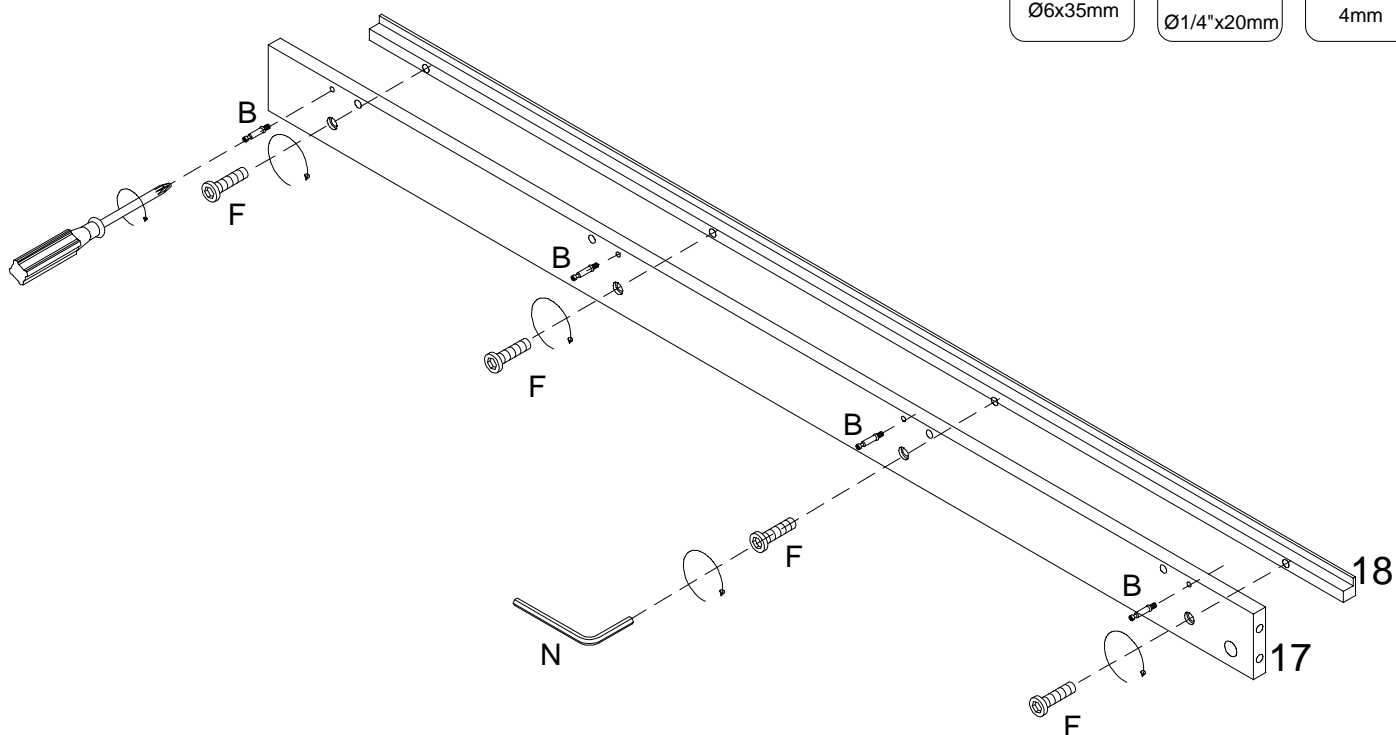
B x 4



F x 4

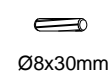


N x 1

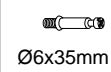


# Step 8

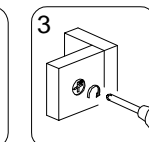
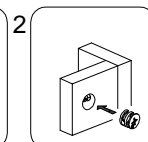
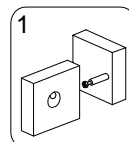
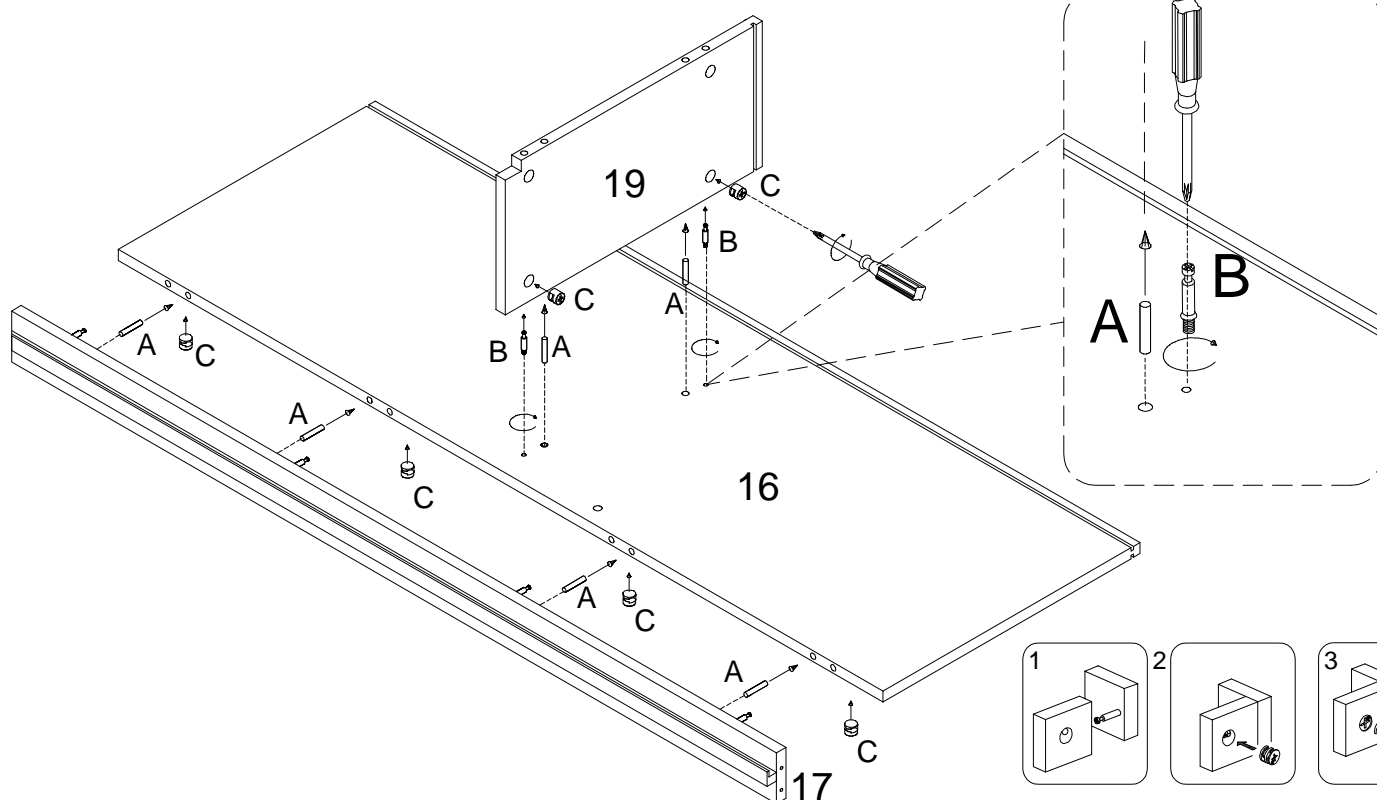
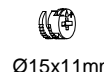
A x 6



B x 2

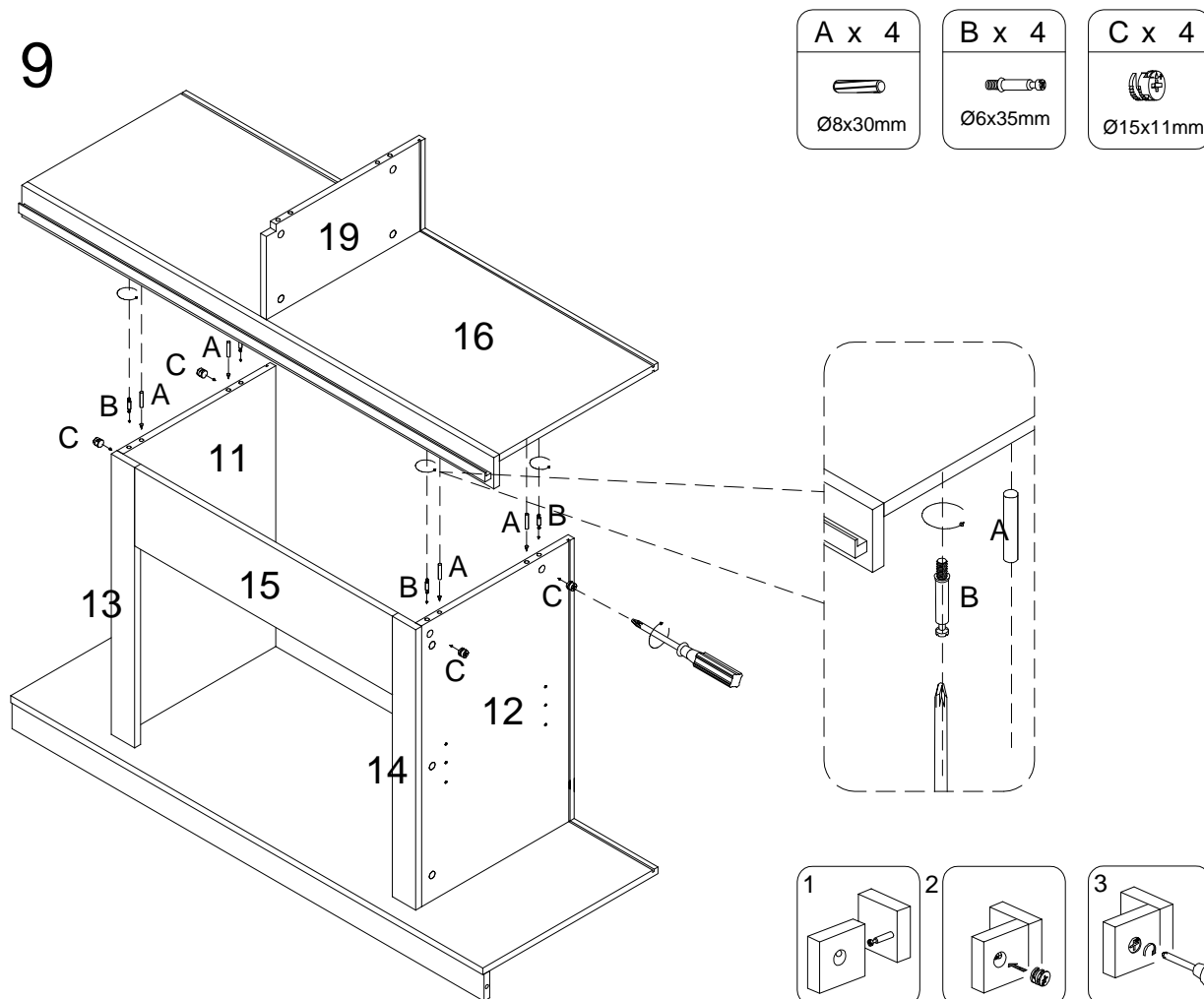


C x 6

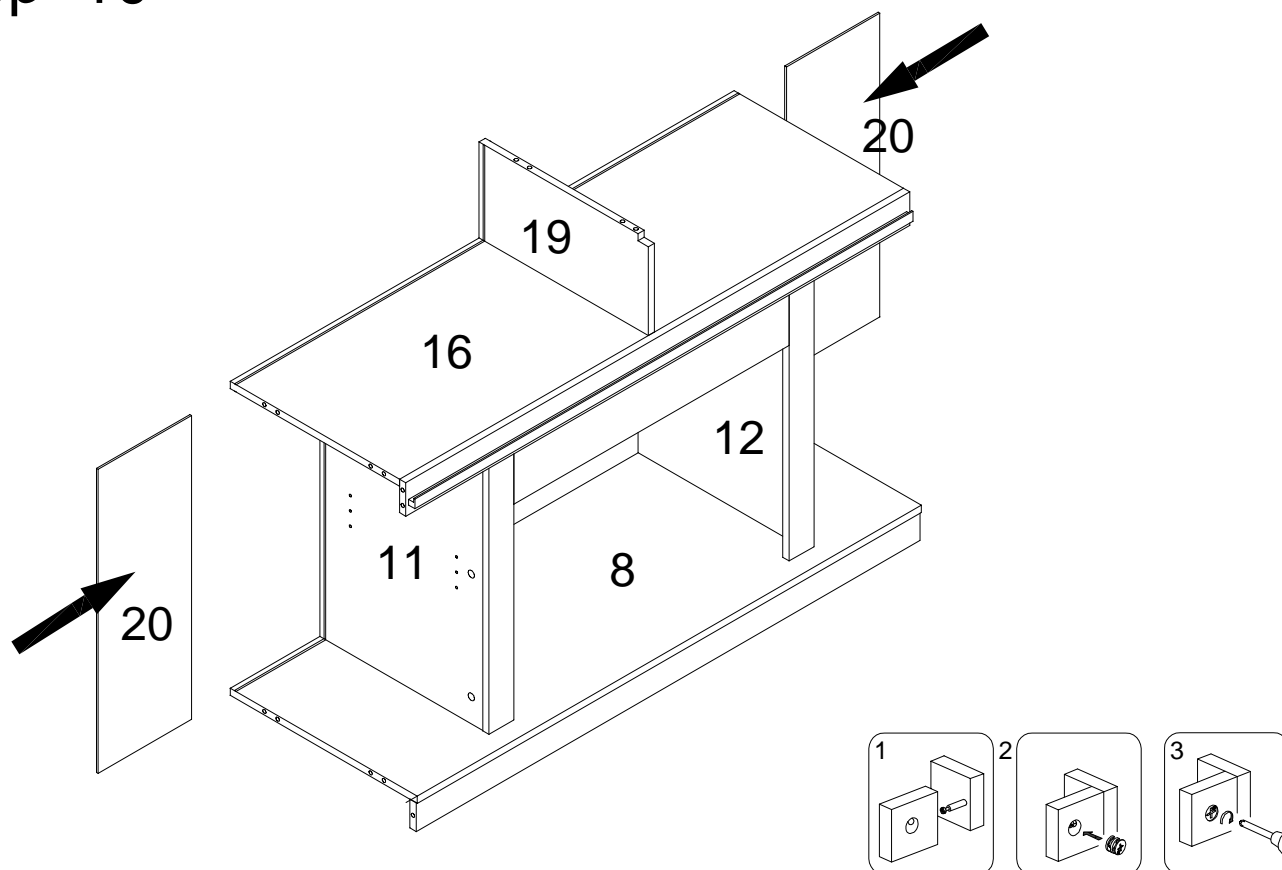






## Step 9

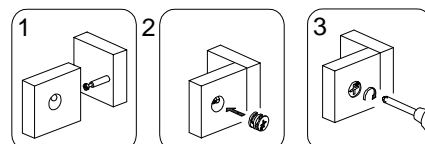
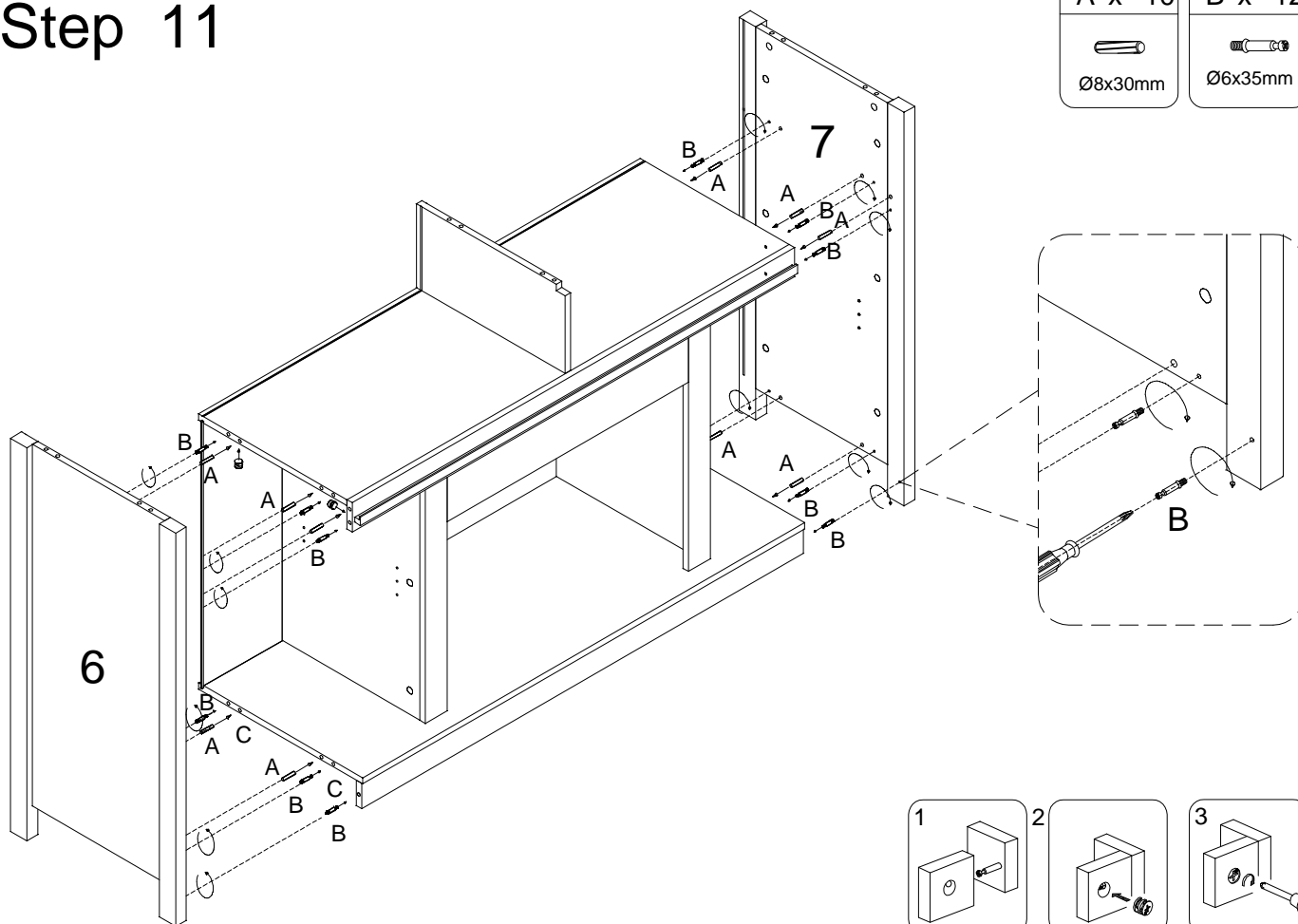


## Step 10




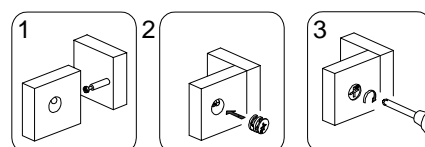
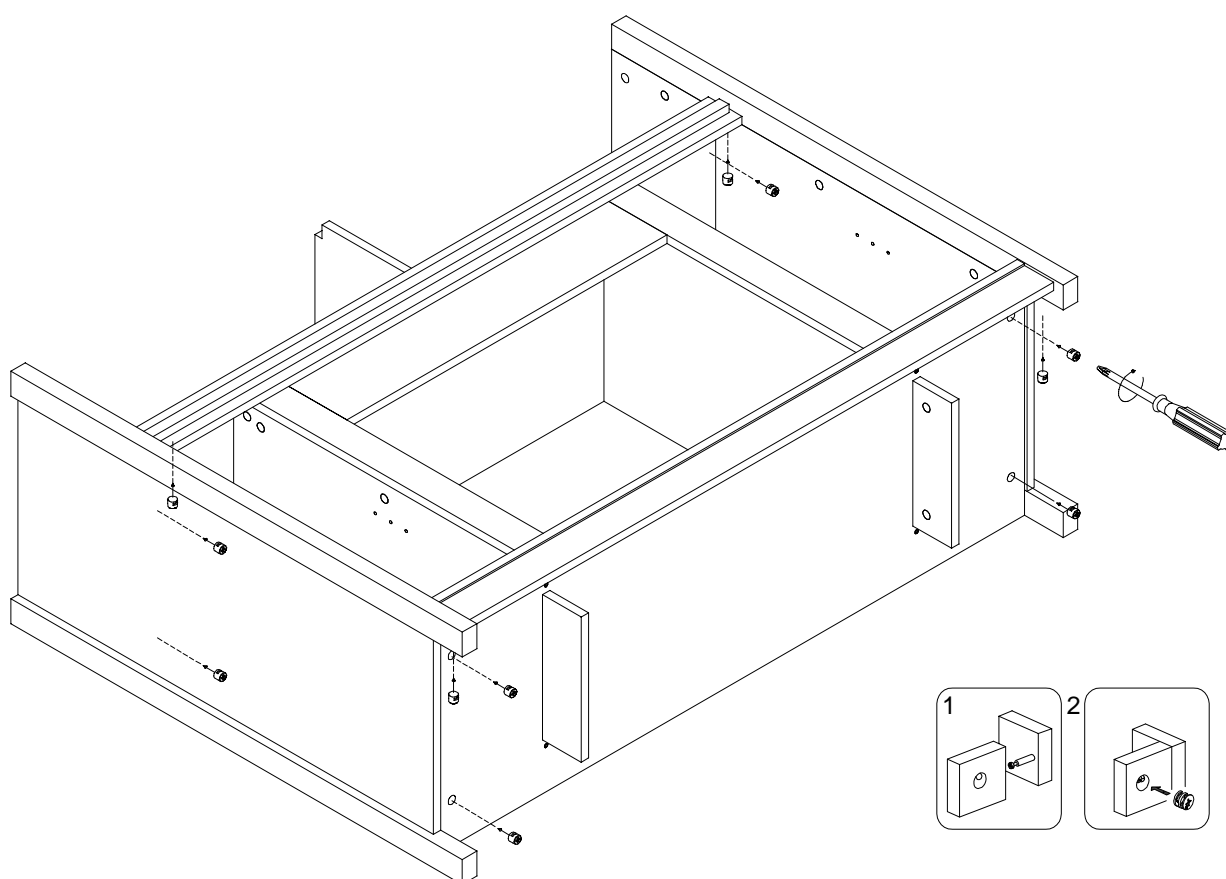
# Step 11

A x 10	B x 12
	
Ø8x30mm	Ø6x35mm

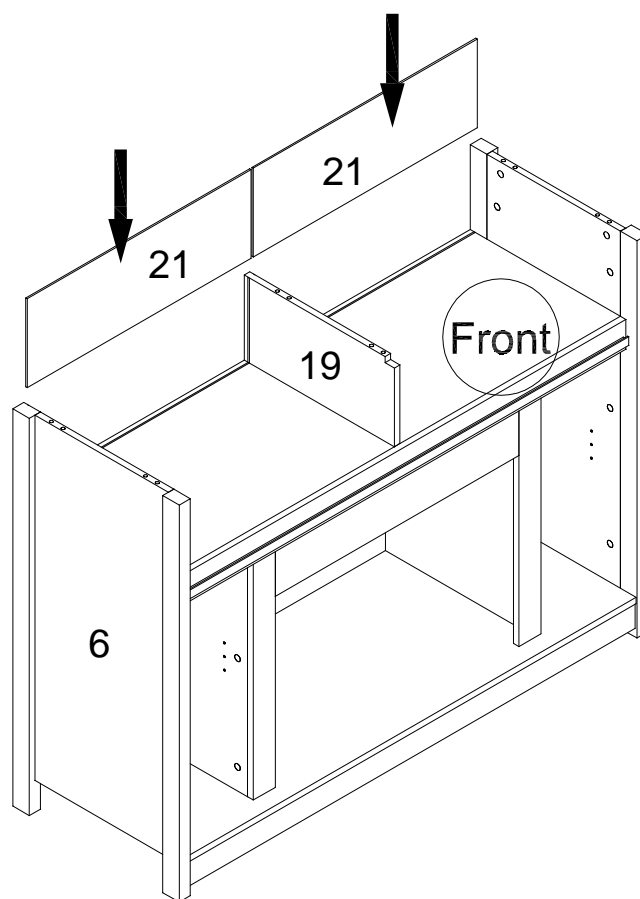


# Step 12

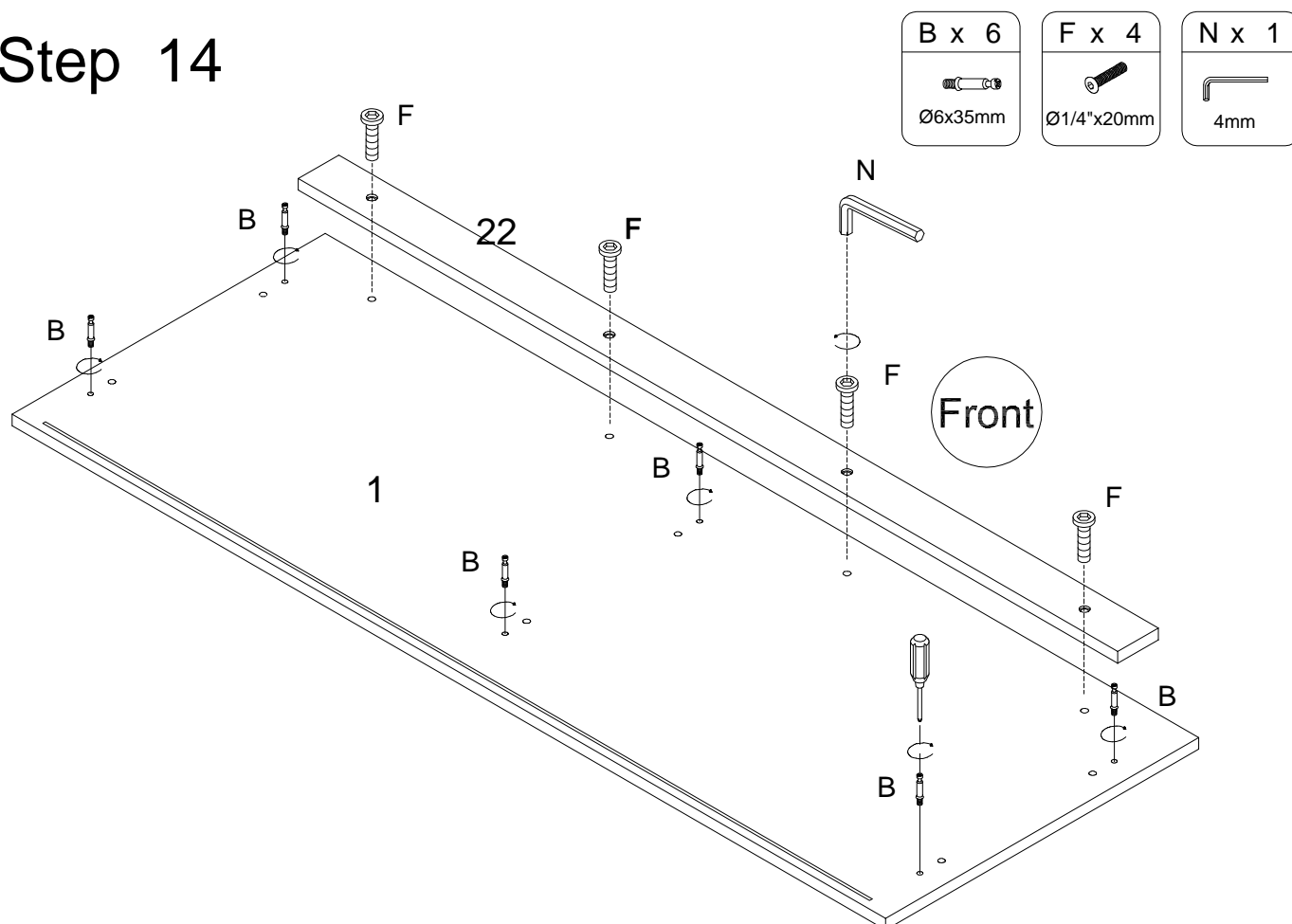
C x 12

Ø15x11mm



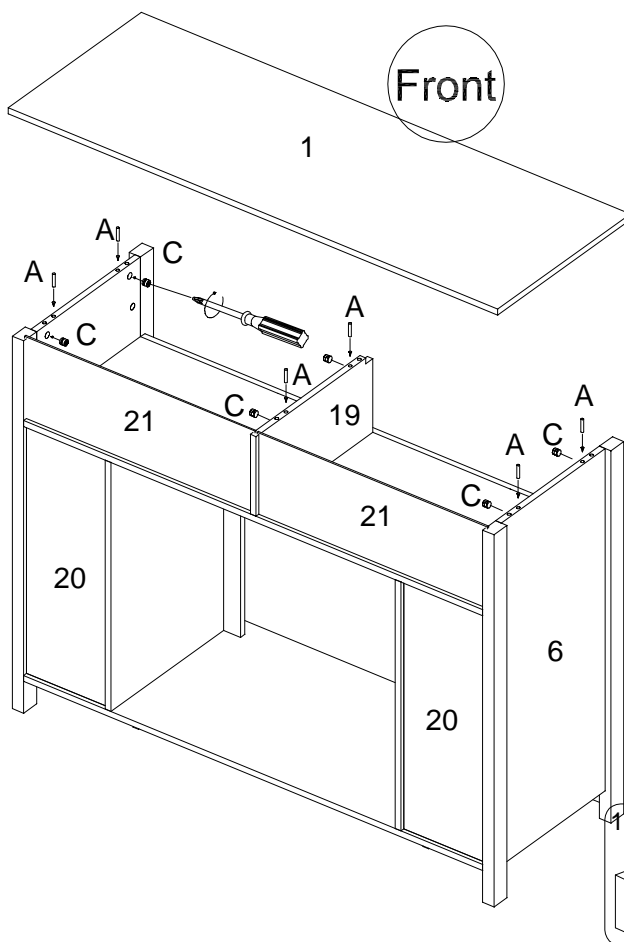
## Step 13



## Step 14



## Step 15

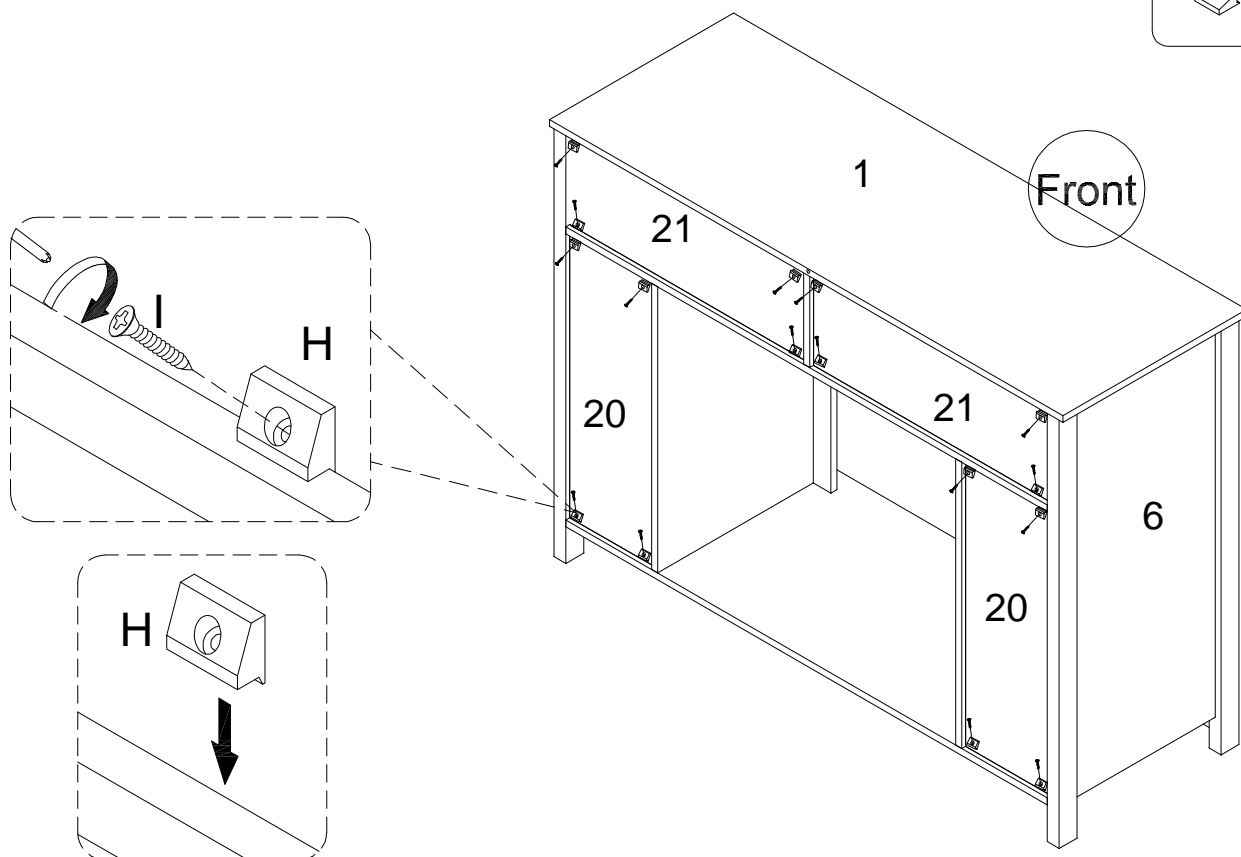

$$A \times 6$$


Ø8x30mm

$$\overline{C \times 6}$$


Ø15x11mm

## Step 16


$$H \times 16$$

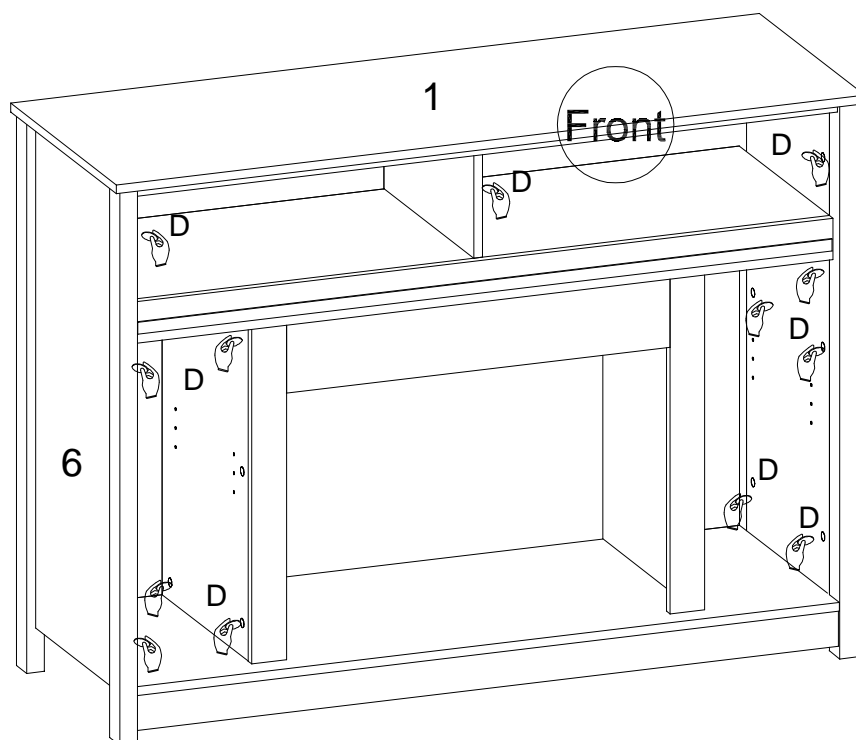

1 x 16



Ø3x17mm

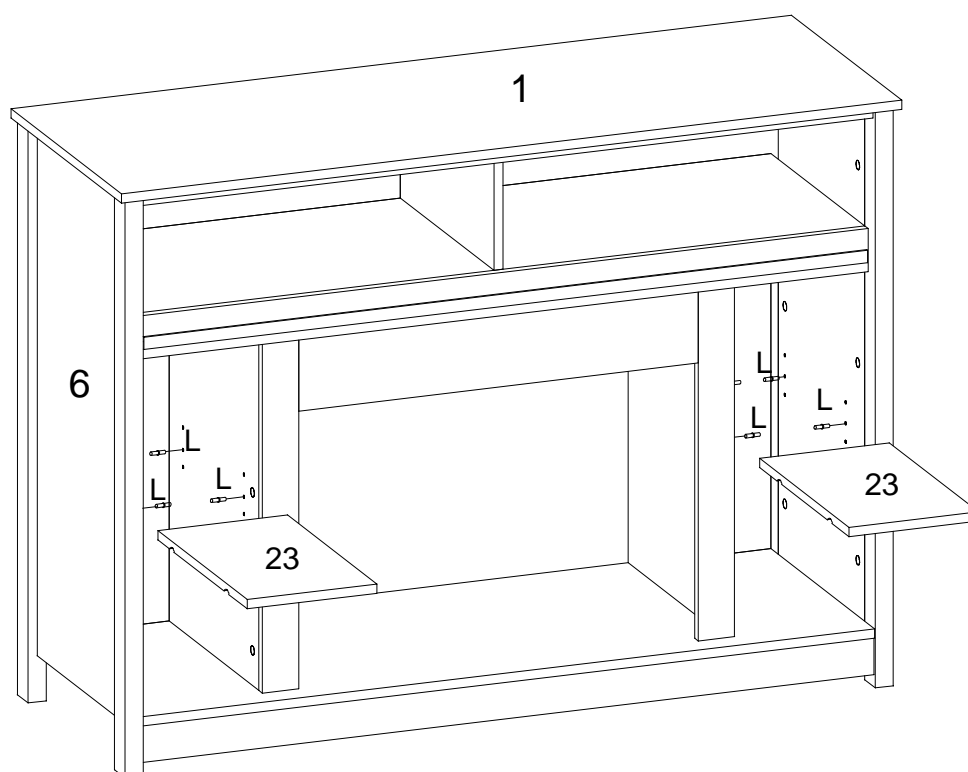
## Step 17

D x 58










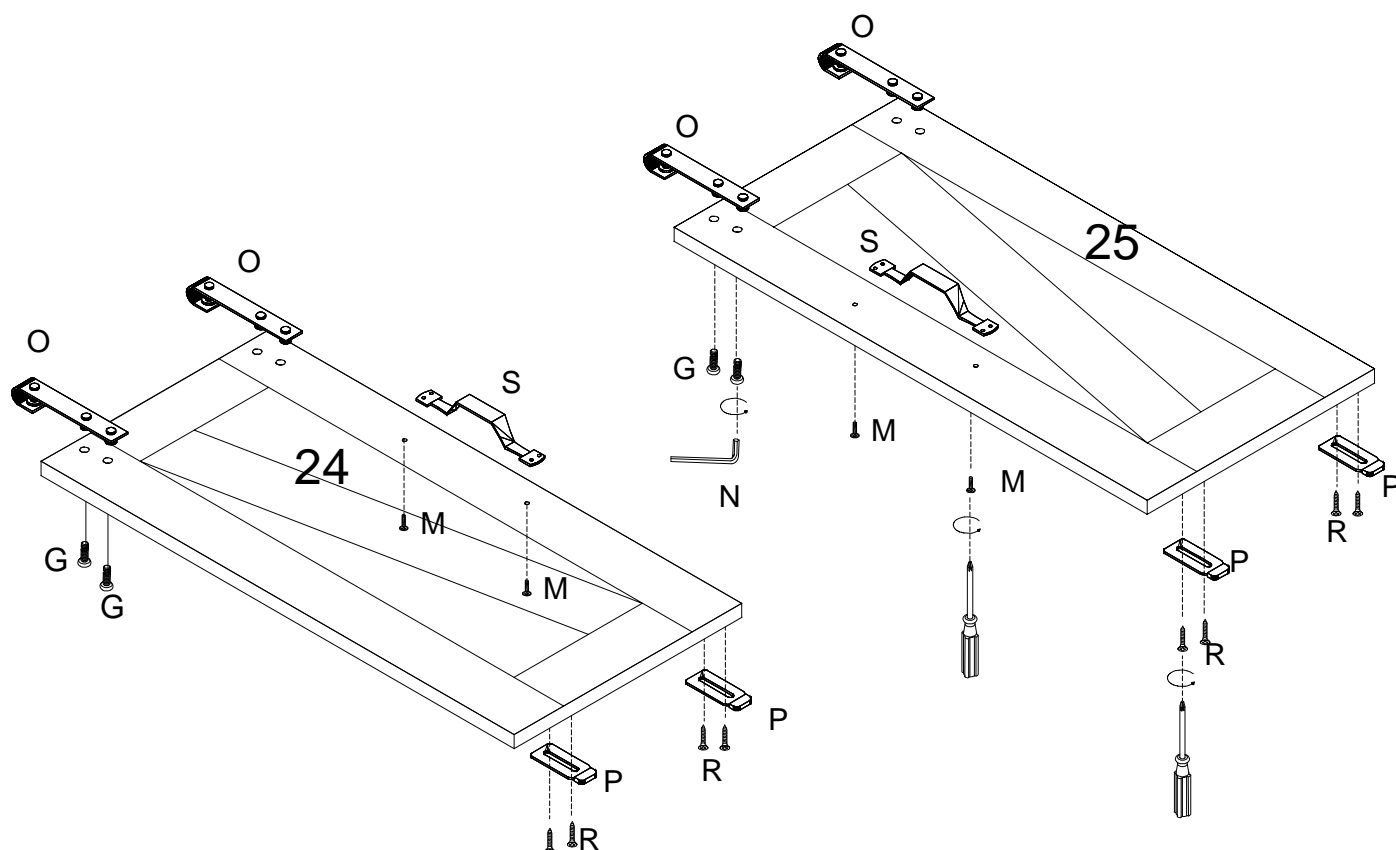
## Step 18

L x 8

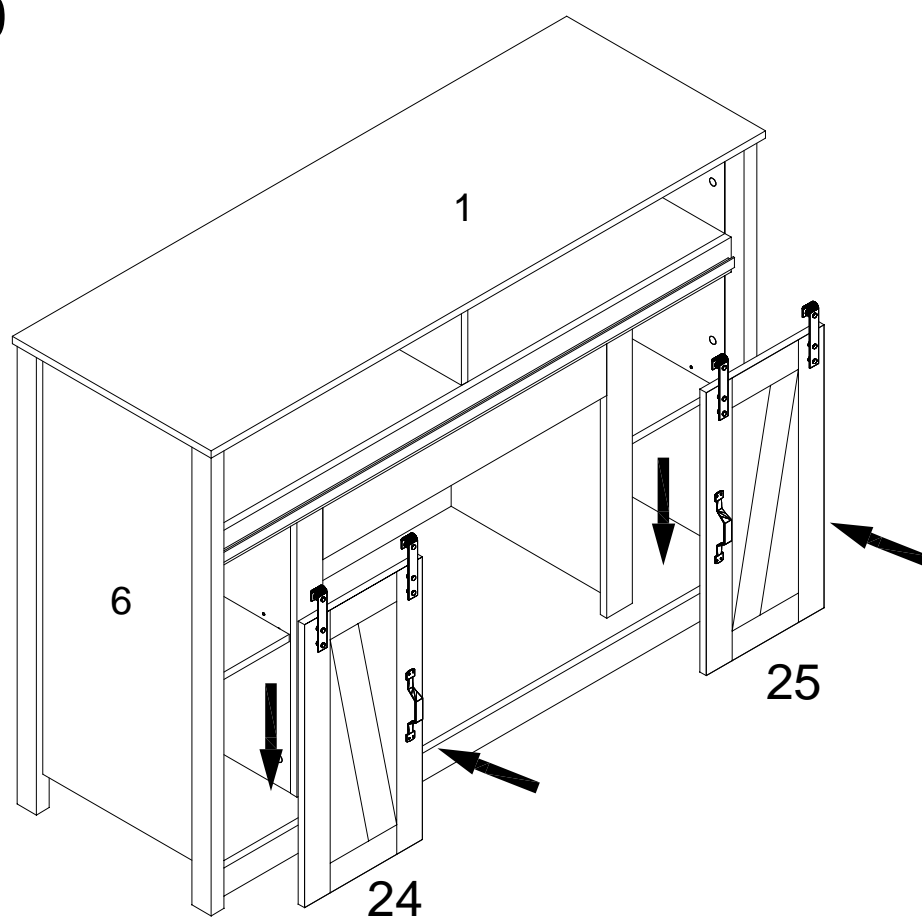


# Step 19



<b>G x 8</b>  Ø1/4"x12mm	<b>M x 4</b>  Ø4x18mm	<b>O x 4</b> 	<b>P x 4</b> 	<b>R x 8</b>  Ø3.5x14mm	<b>S x 2</b> 	<b>N x 1</b>  4mm
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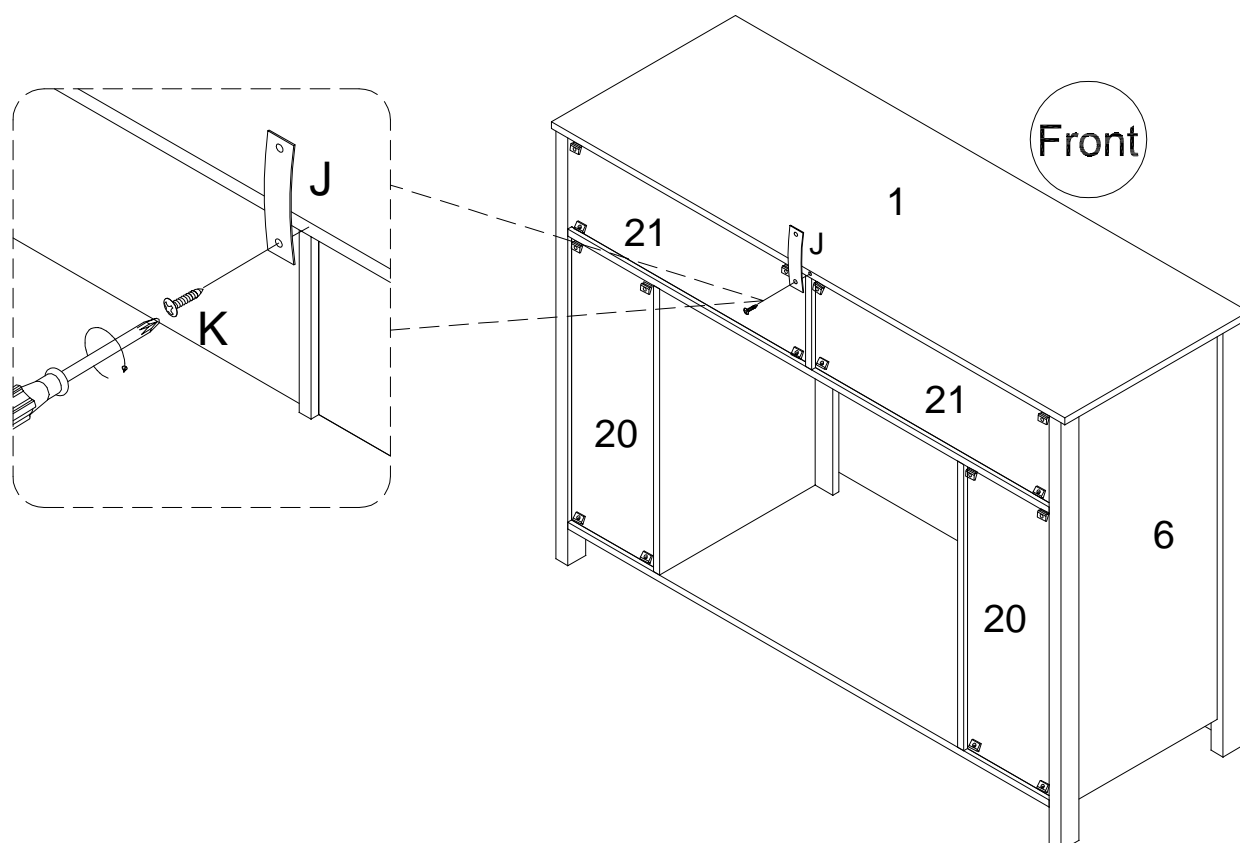


# Step 20




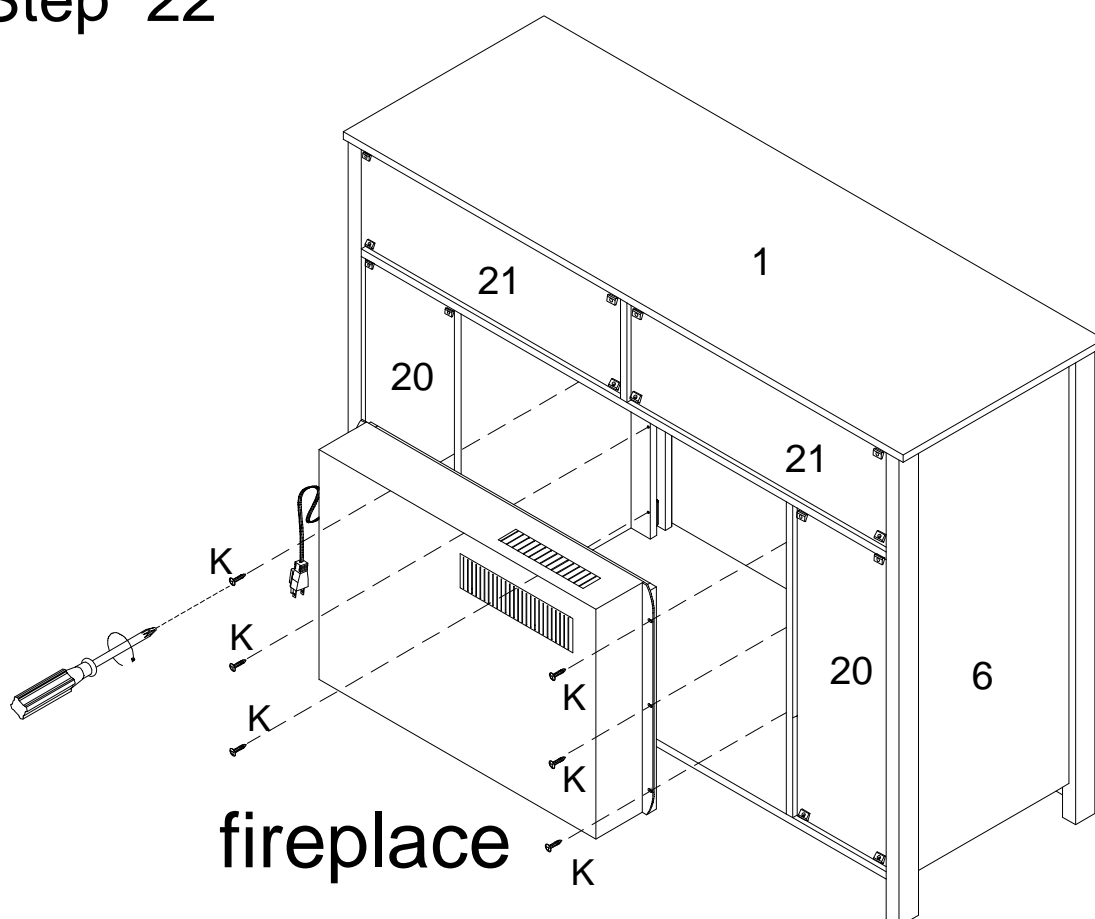
# Step 21

J x 1	K x 1
	
	Ø4x12mm



# Step 22

K x 6

Ø4x12mm



# Step 23

