



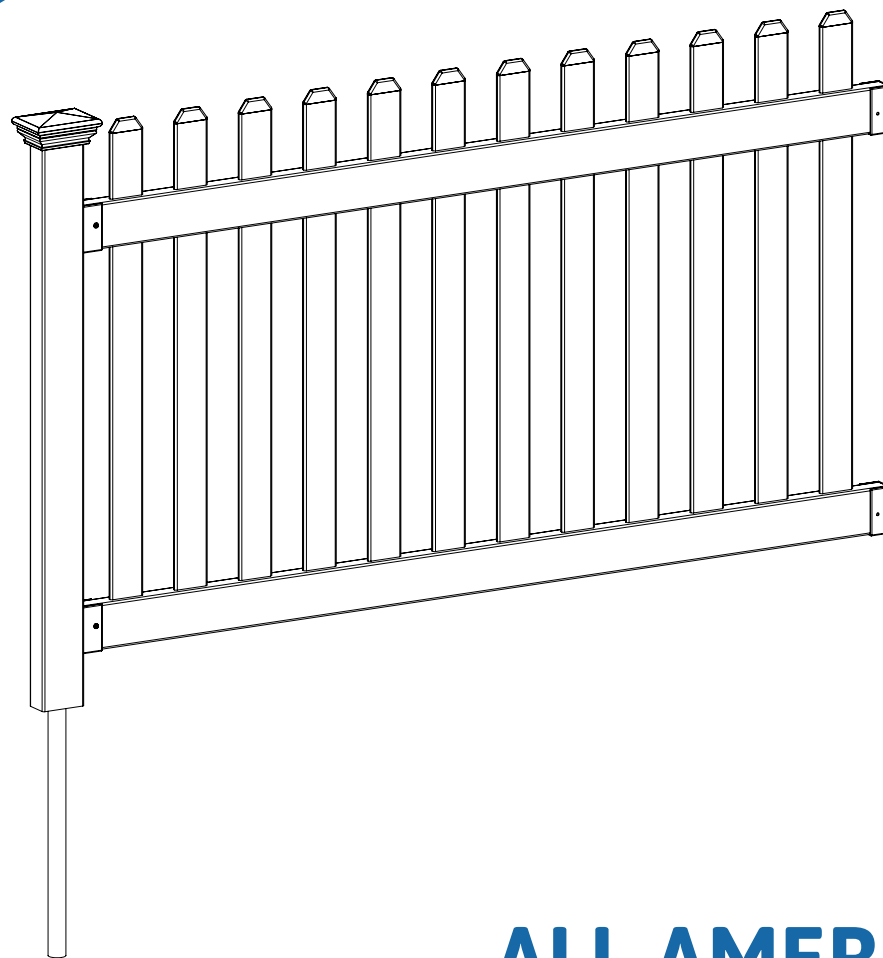
60 MIN

Approximate assembly time



Want to see a video on how
to assemble this product?

Scan the QR code



ASSEMBLY INSTRUCTIONS

ZP19084

ALL-AMERICAN
FLAT TOP PICKET FENCE WITH POST AND NO-DIG
STEEL PIPE ANCHOR KIT
(4'H X 6'W)

VER. 012926

Finishing Post

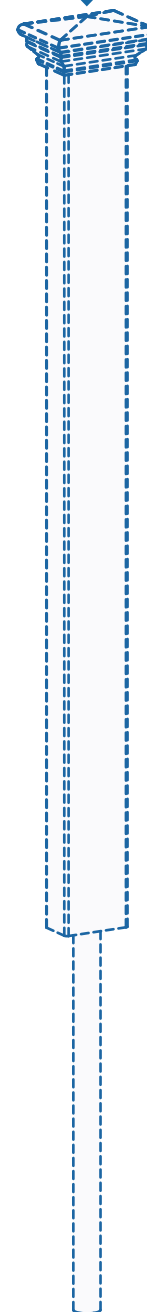
ZP 19046



Note: You only need one **ZP19046** post to finish the run!

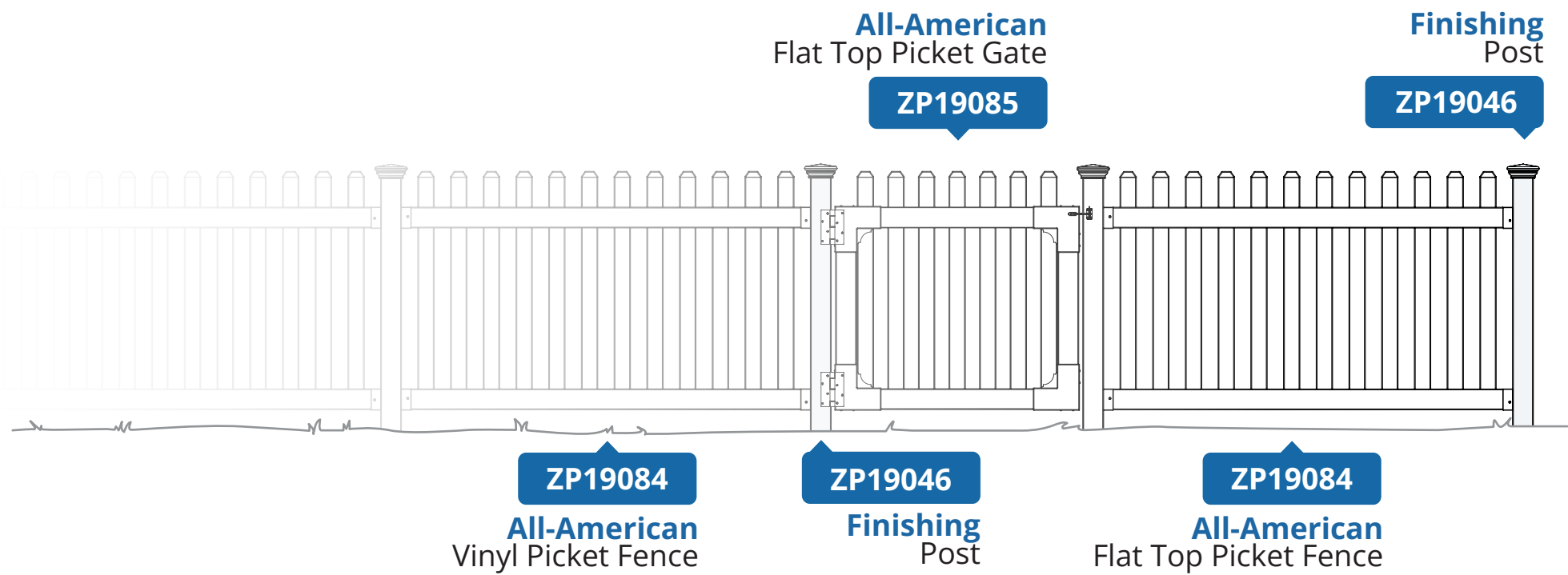
*Unless you are installing a gate (**ZP19085**), in which case you will need two finishing posts.*

Did you buy your
finishing post?



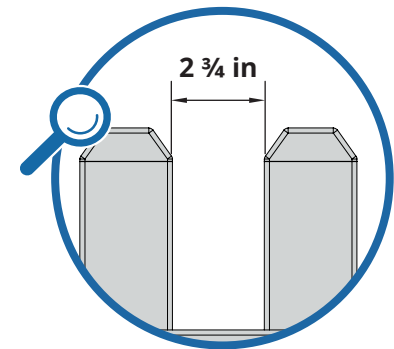
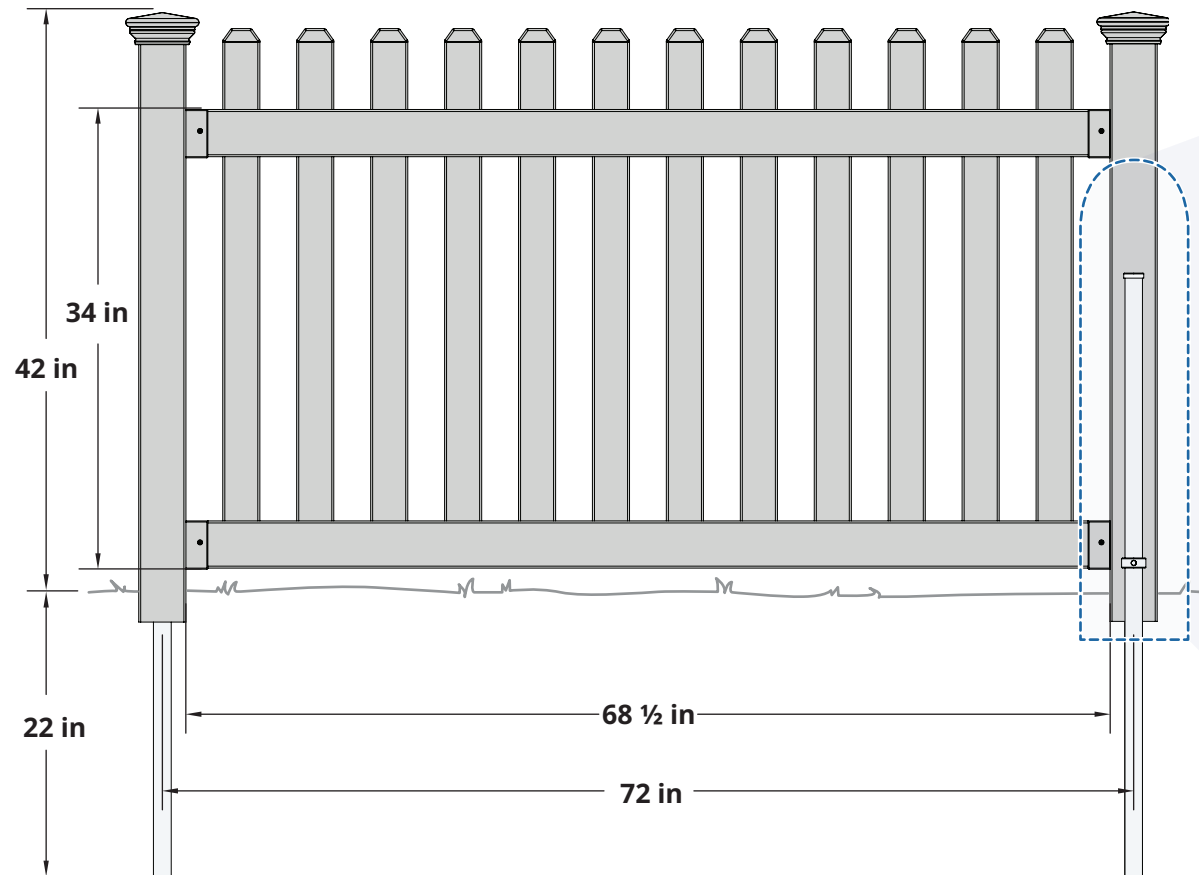
BUYING GUIDE

ALL-AMERICAN FLAT TOP PICKET FENCE, GATE, AND FINISHING POSTS

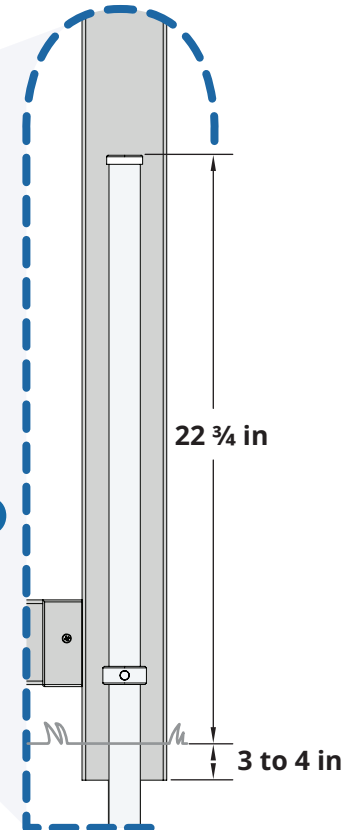


ALL-AMERICAN

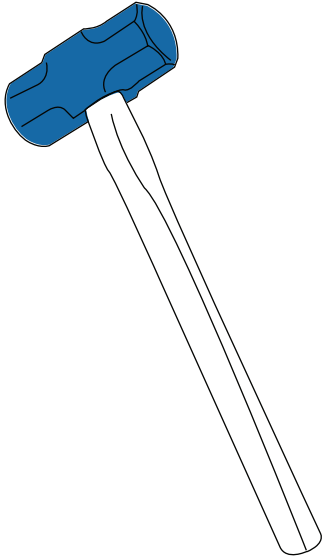
DETAILED DIMENSIONS AND SPECIFICATIONS



Pipe Anchor Detail



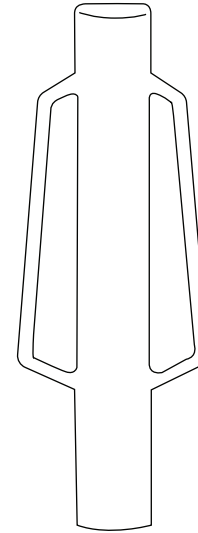
TOOLS NEEDED



Good

Sledge Hammer (10-15 lbs)

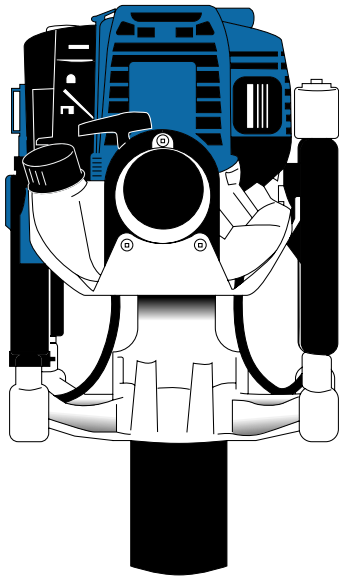
- Recommended for small projects. Two people will be needed to maintain a level pipe installation.



Better

Manual Post Pounder (12-18 lbs)

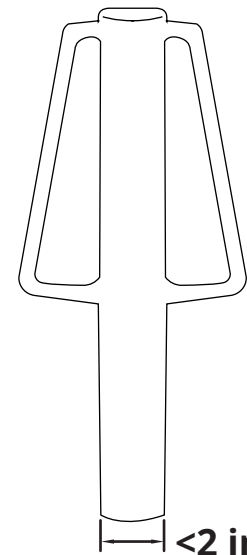
- Recommended for projects with less than 10 pipes. These can be purchased online from Amazon, Home Depot, or Lowes.



Best

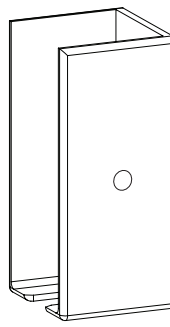
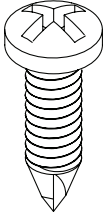
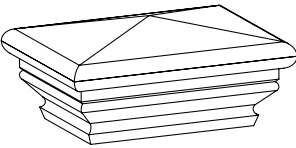
Gas Powered Post Pounder

- Best for large projects as this option requires the least physical labor. Visit our website for rental information. Any comparable gas powered pounder will work as well.

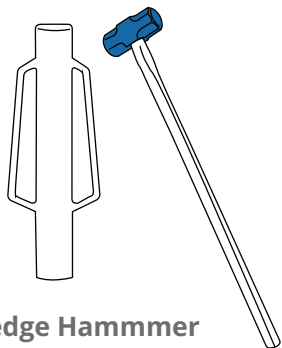


Note: Ensure whichever post pounder you choose has a barrel 2" or greater in diameter.

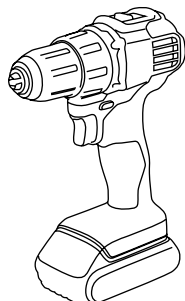
INCLUDED MATERIALS

 A	 B	 C	 D
Pipe Anchor (1) 1 5/8" Diameter x 44 7/8" L	Post (1) 2" x 3 1/2" x 44 5/8"	Bracket (4)	Bottom Rail (1) 1 1/2" x 3 1/2" x 68 1/4"
 E	 F	 G	 H
Top Rail (1) 1 1/2" x 3 1/2" x 68 1/4"	Picket (12) 3/8" x 2 3/4" x 40"	1" Self-Drilling Stainless Steel Screw (24)	Post Cap (1)

TOOLS NEEDED



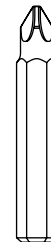
Pounder / Sledge Hammer



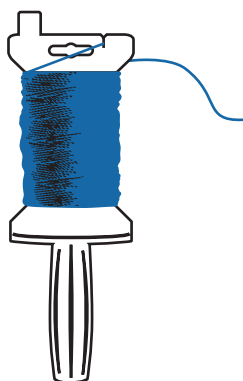
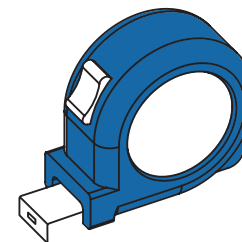
Drill



**Minimum
2 in Drill Bit**



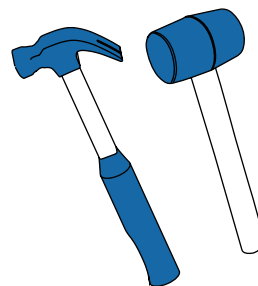
Measuring Tape



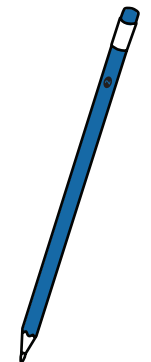
Stringline Reel



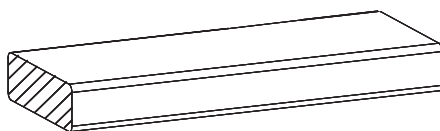
**Stakes
(for stringline)**



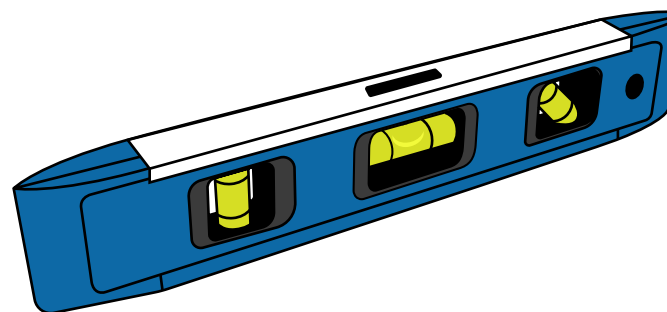
**Hammer or Mallet
(Optional for stakes)**



Pencil



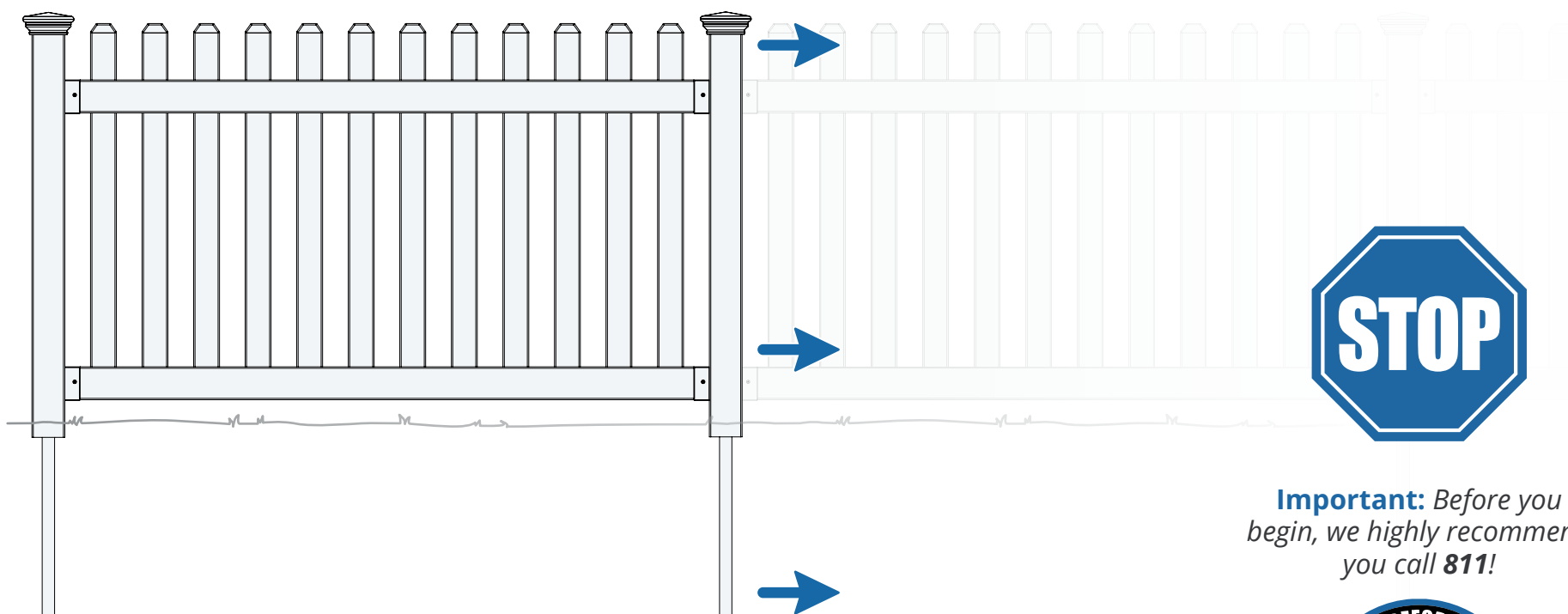
Wood Block



1 ft Level



Note: Build one full panel **FIRST** - there is a learning curve. After one panel is installed, it is most efficient to put all pipes in the ground, then build panels onto the post.

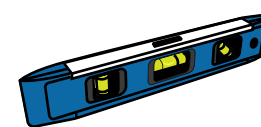
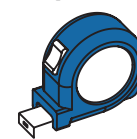


Important: Before you begin, we highly recommend you call **811**!

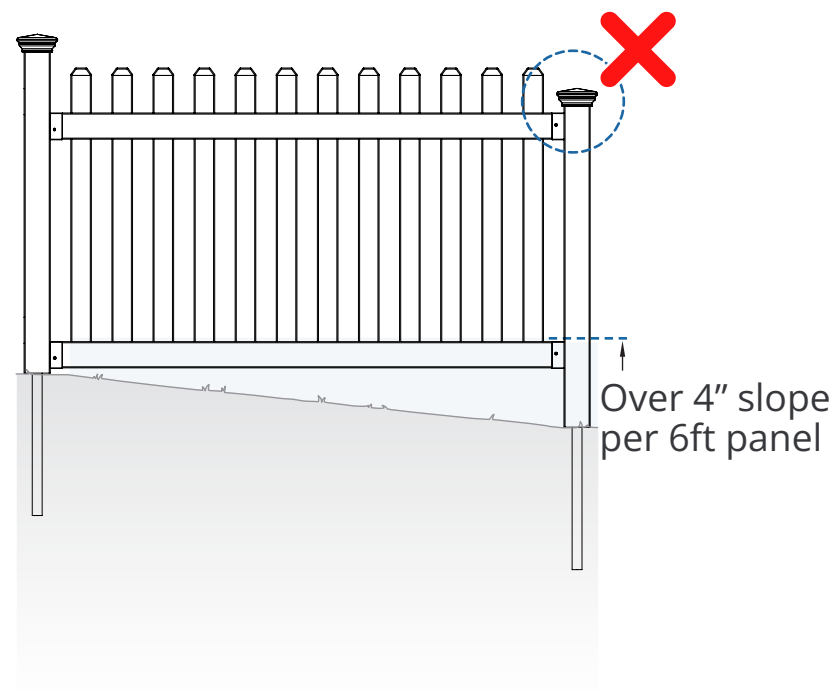
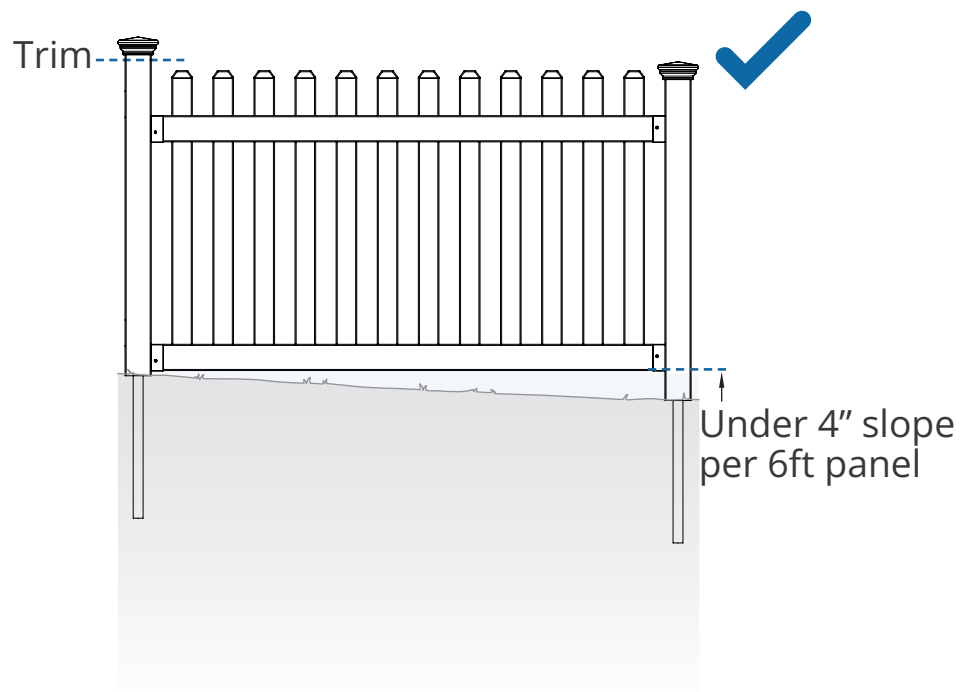


STEP 01 Determine Slope

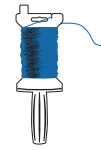
Tools Required:



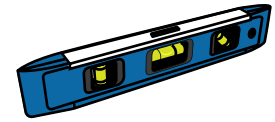
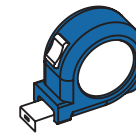
Note: If slope is greater than 3- 4" per 6', you will need to split panels and purchase an extra post & brackets.



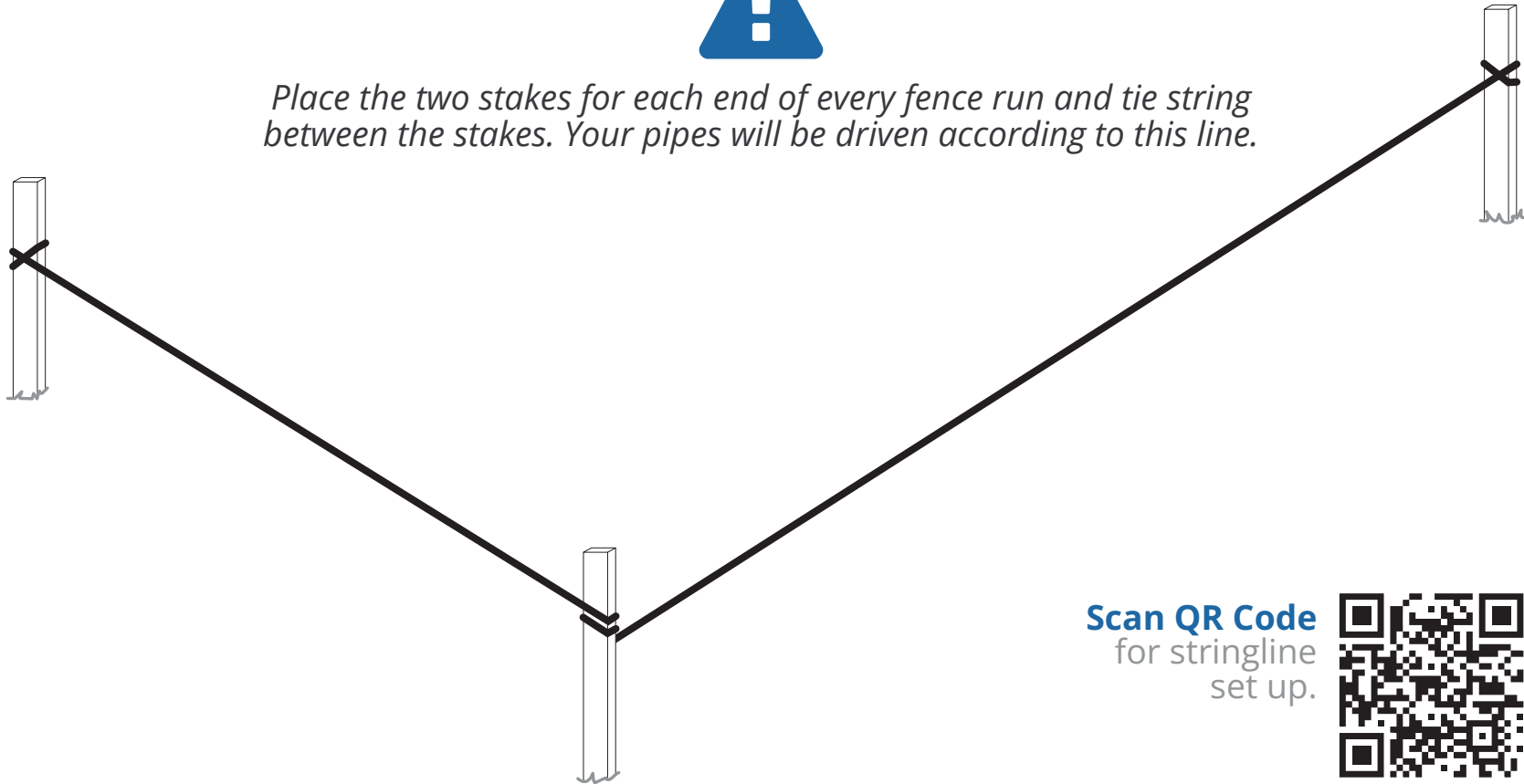
STEP 02 Set Stringline



Tools Required:



Place the two stakes for each end of every fence run and tie string between the stakes. Your pipes will be driven according to this line.

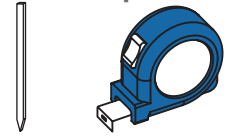


Scan QR Code
for stringline
set up.

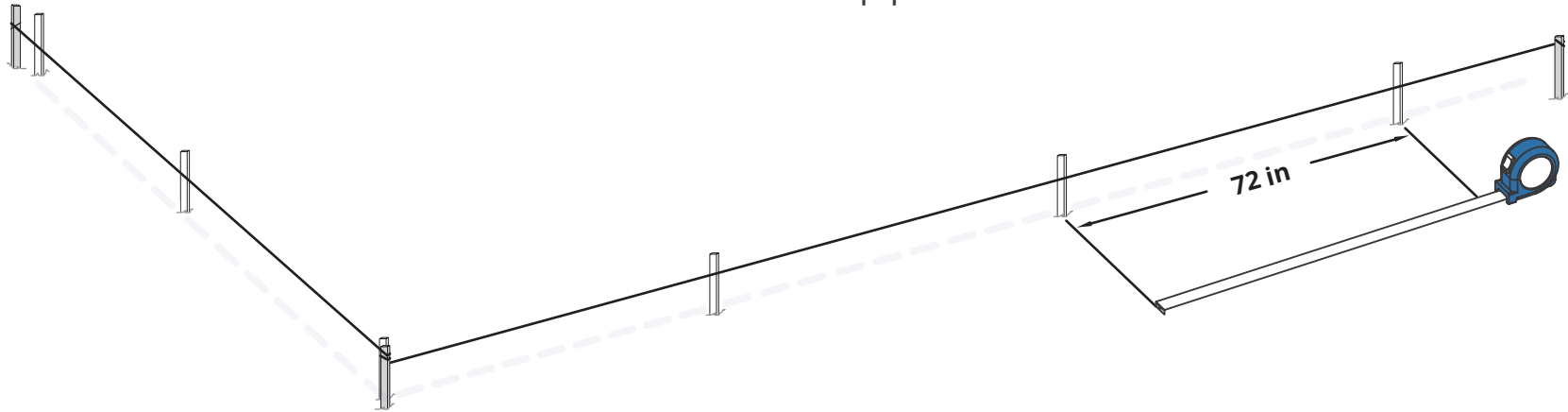


STEP 03 Mark Pipe Locations

Tools Required:



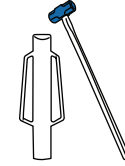
Use loose stakes or mark the ground every 72" to determine exact pipe locations.



Note: Your measurement should be from center of pipe to center of pipe.

STEP
04 Drive Pipe
Into Ground

Tools Required:

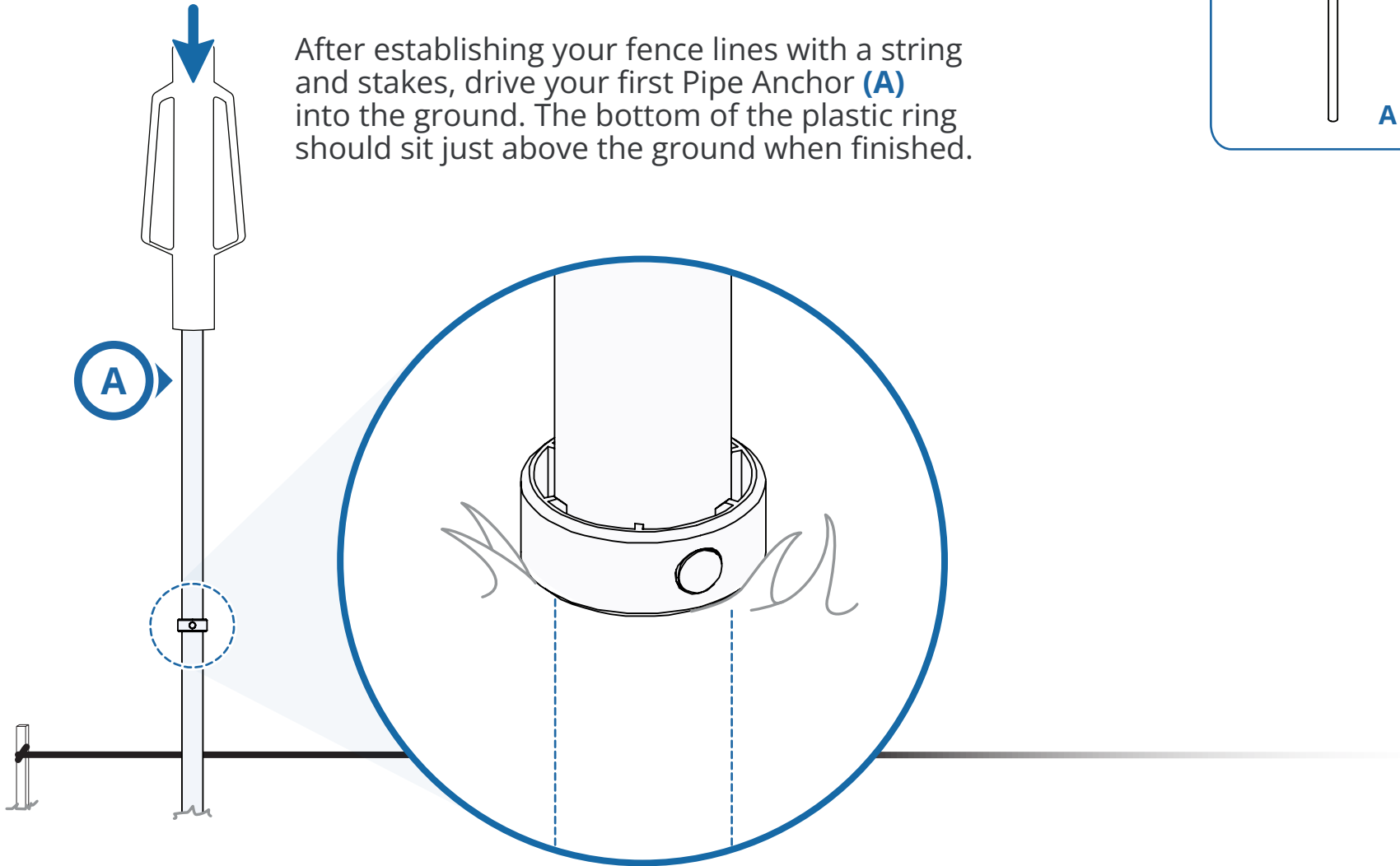


Parts:



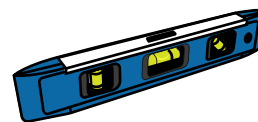
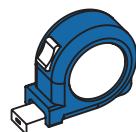
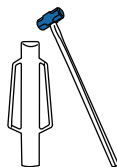
A x1

After establishing your fence lines with a string and stakes, drive your first Pipe Anchor **(A)** into the ground. The bottom of the plastic ring should sit just above the ground when finished.



STEP 05 Install Pipes

Tools Required:



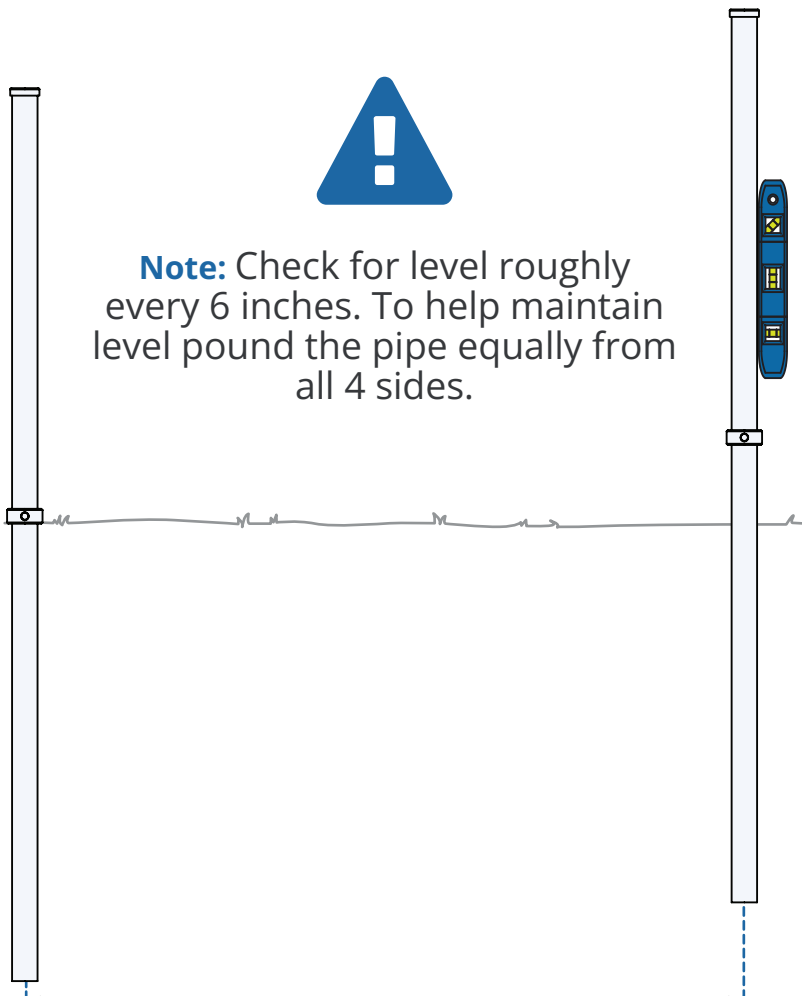
Parts:



A x1



Note: Check for level roughly every 6 inches. To help maintain level pound the pipe equally from all 4 sides.

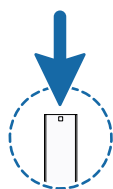


Center of pipe to center of pipe - 72 in

STEP 06 Install Posts

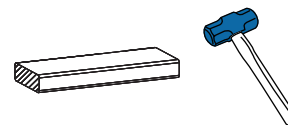
Install Post **(B)** over your pipe, ensure the tab is at the top of your post.

Using a wood block, pound the post so that the bottom 3" to 4" is below the ground. Repeat for the second post.



B

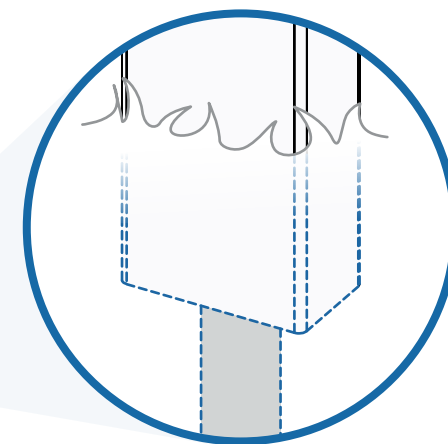
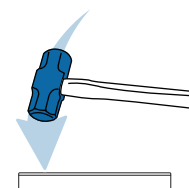
Tools Required:



Parts:

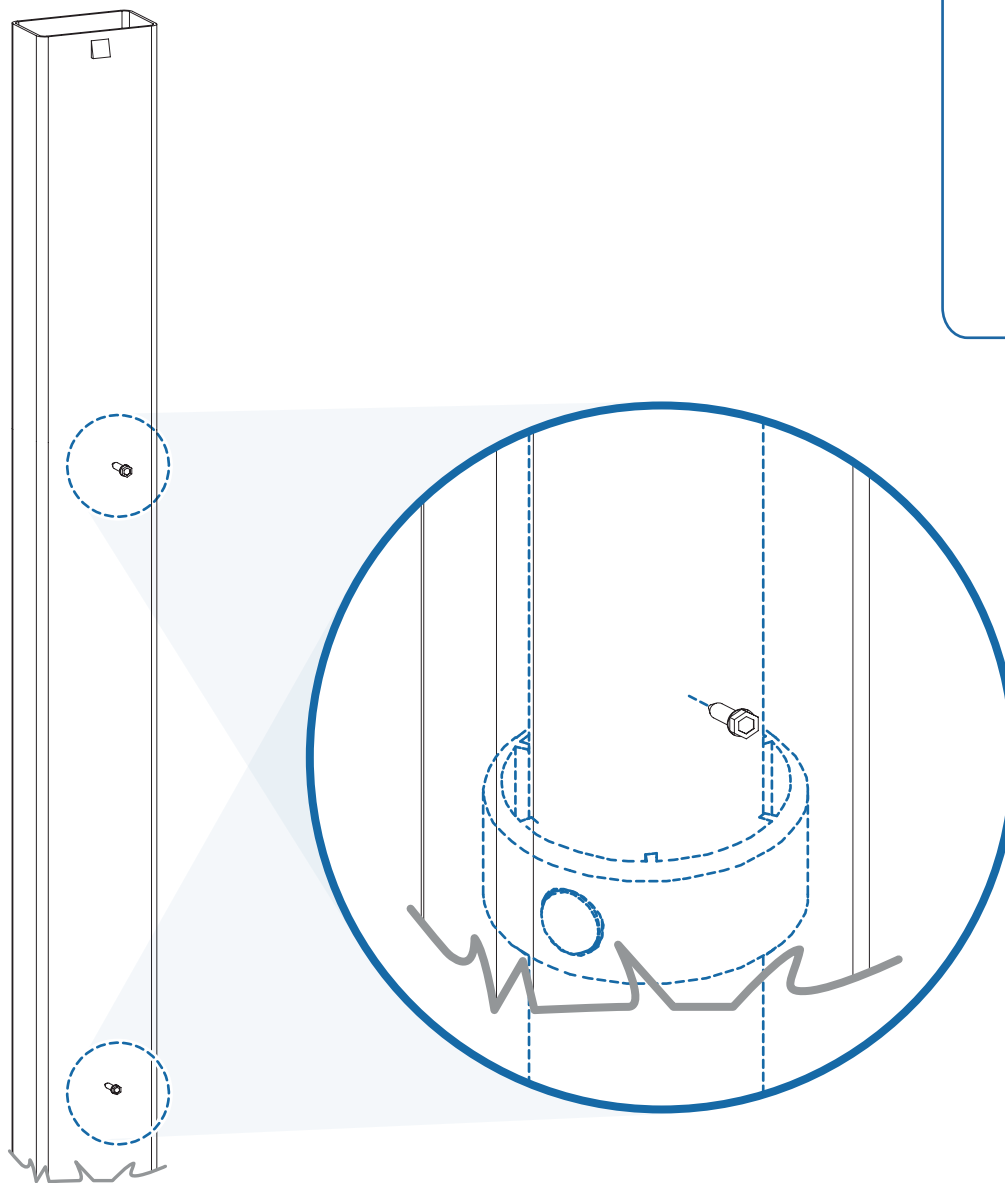


C x1



STEP 07 Secure Posts

Optional: Secure the post to the pipe anchor with (2) 1" self drilling hex head steel screws (not included).



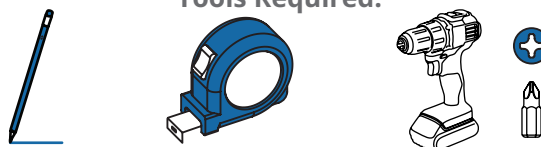
Parts:



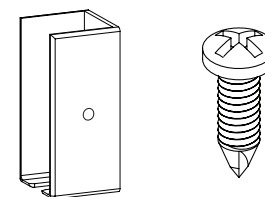
B x1

STEP 08 Bracket Installation

Tools Required:



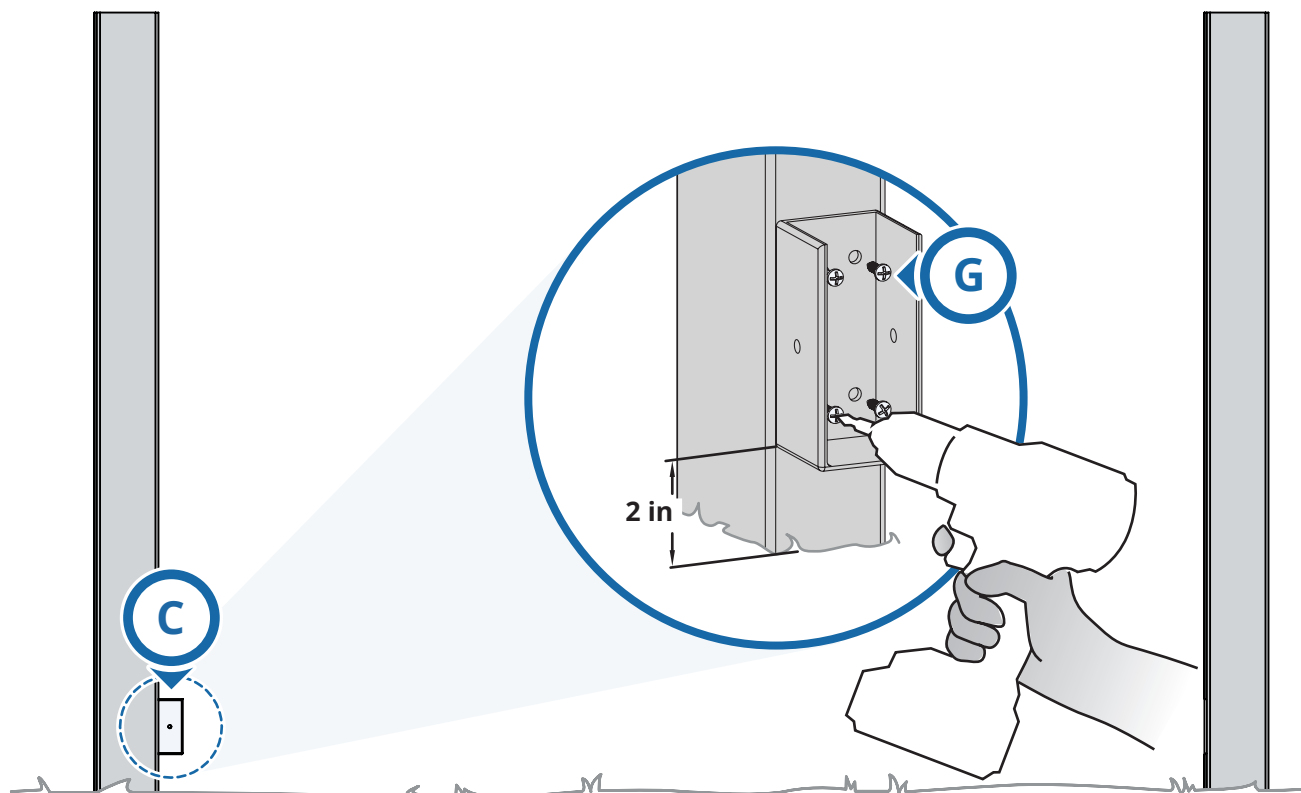
Parts:



C x1

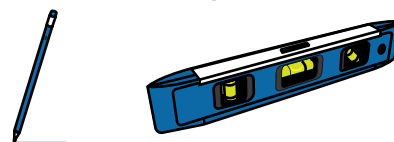
G x4

Install (1) Rail Bracket (C) on post approximately 2" off the ground using (4) 1" Self-Drilling Stainless Steel Screws (G).

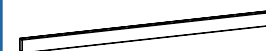


STEP 09 Bracket Alignment

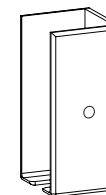
Tools Required:



Parts:

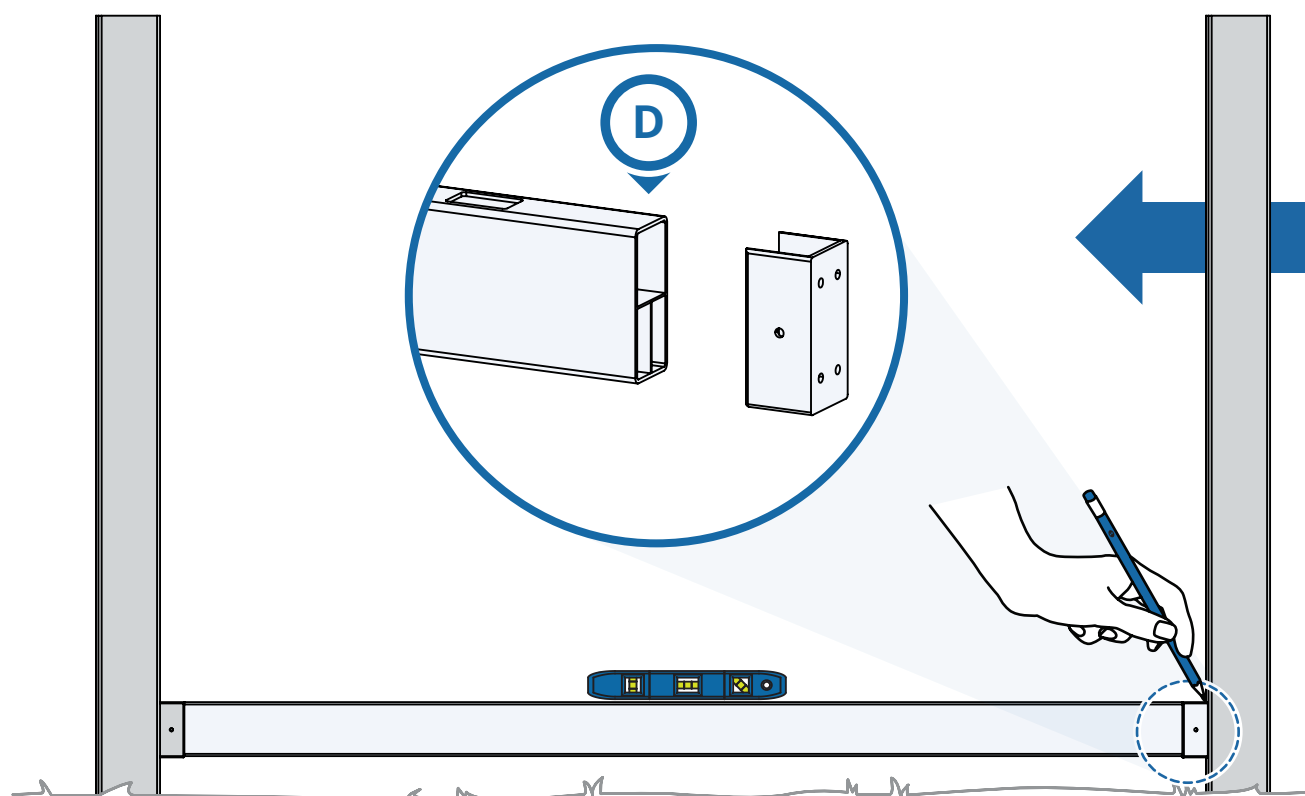


D x1



C x1

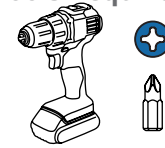
Slide the second rail bracket over the opposite end of the Bottom Rail (D) and slide the bottom rail down into the pre-installed rail bracket on the opposing side.



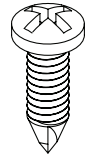
Note: Adjust this post to the rail length by sliding the post left or right.

STEP 10 Bracket Installation

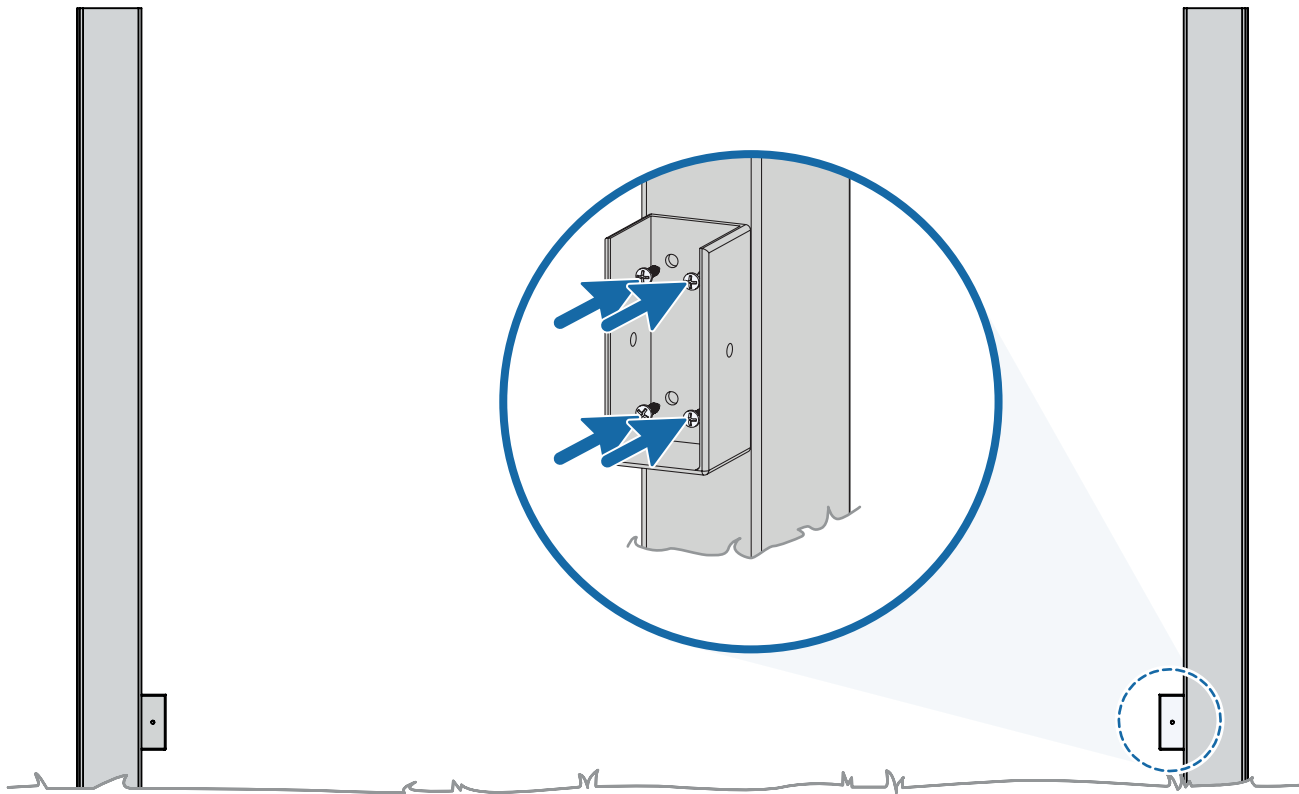
Tools Required:



Parts:

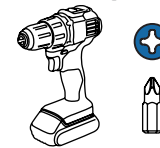
**G x4**

After marking the location of the second rail bracket, temporarily remove the bottom rail and attach the rail bracket to the post by using (4) 1" self-drilling stainless steel screws.



STEP 11 Bottom Rail Install

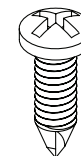
Tools Required:



Parts:

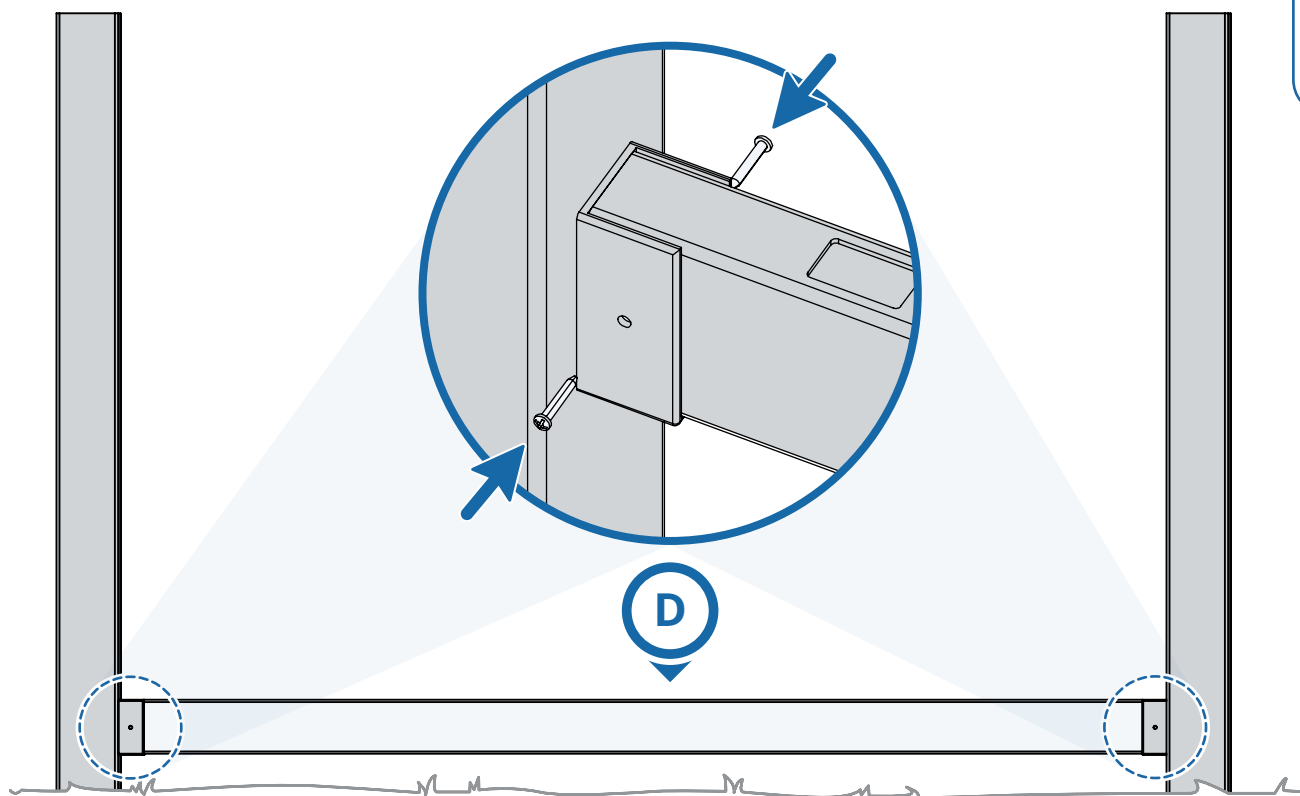


D x1



G x4

Secure bottom rail **(D)** into brackets with (4) 1" self-drilling stainless steel screws.

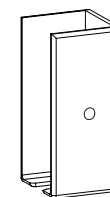


STEP 12 Top Bracket Installation

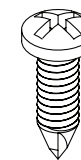
Tools Required:



Parts:



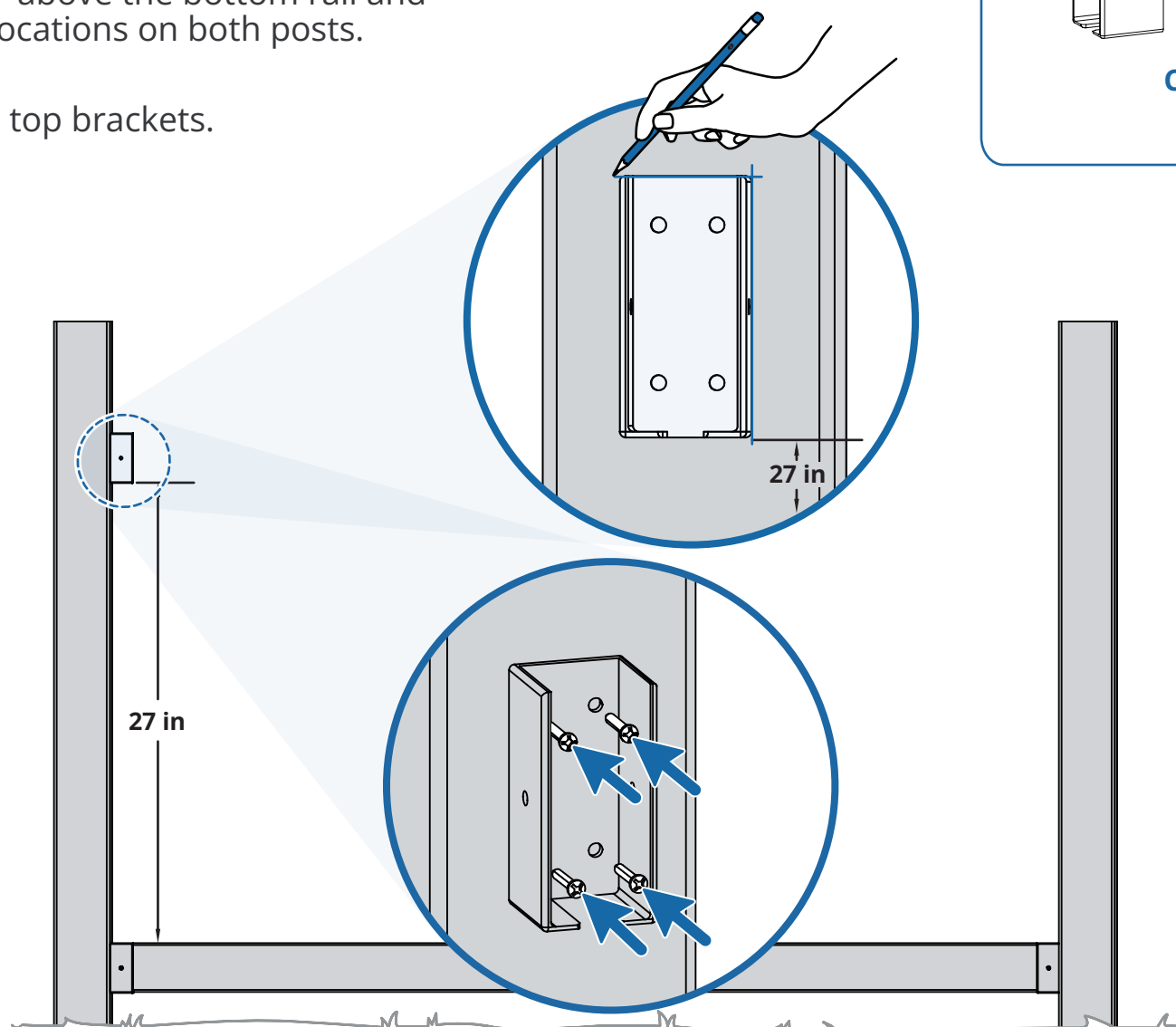
C x2



G x8

A. Measure 27" above the bottom rail and mark bracket locations on both posts.

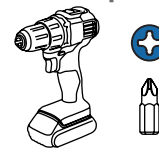
B. Secure both top brackets.



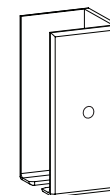
STEP 13 Bracket Installation

Remove rail after bracket location is marked. Install bracket to post.

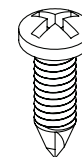
Tools Required:



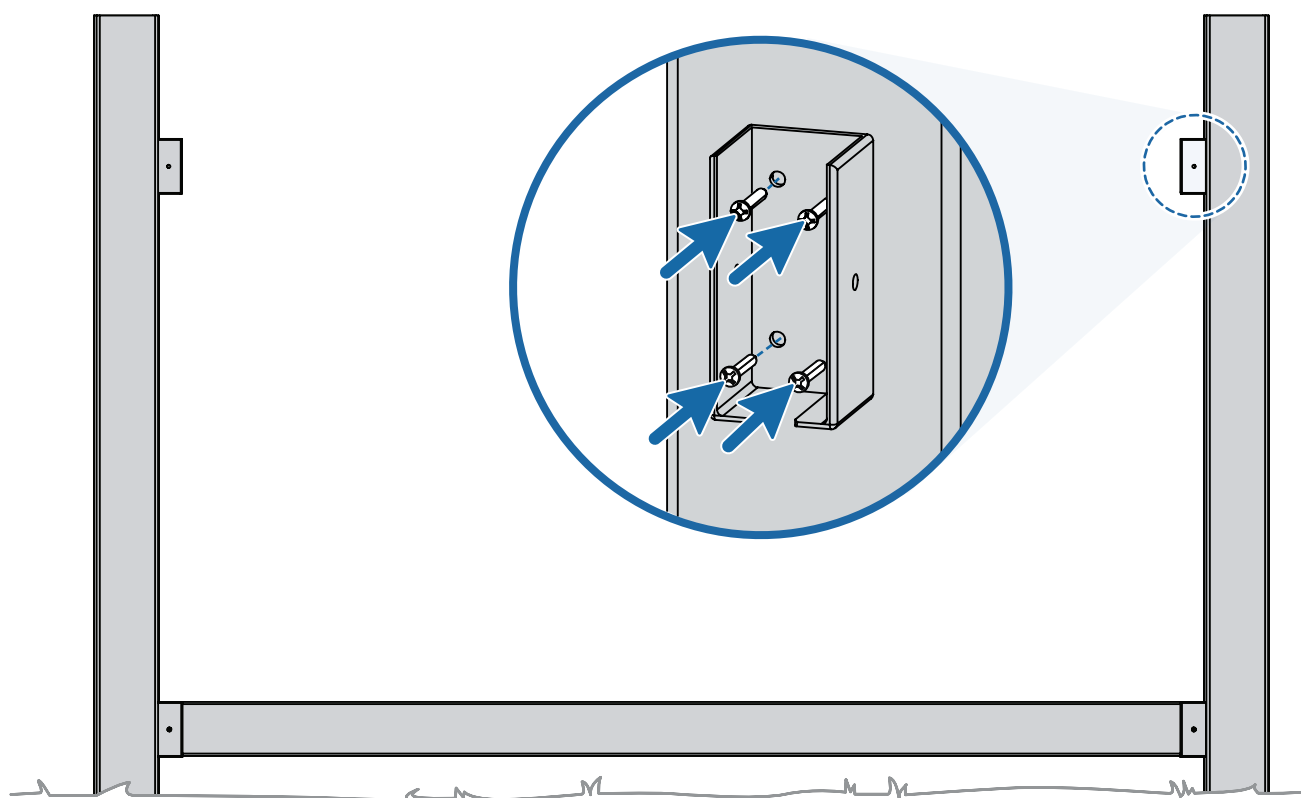
Parts:



F x1

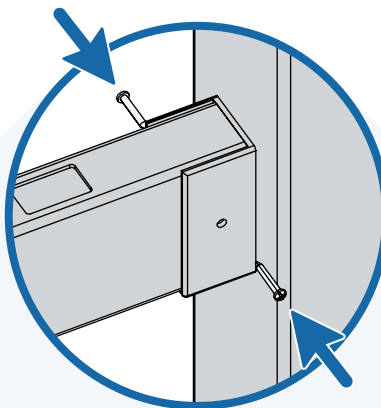


G x4

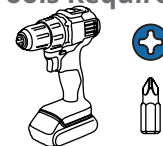


STEP
14 Top Rail
Install

Secure top rail into brackets with (4) 1" self-drilling stainless steel screws.



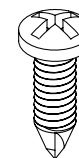
Tools Required:



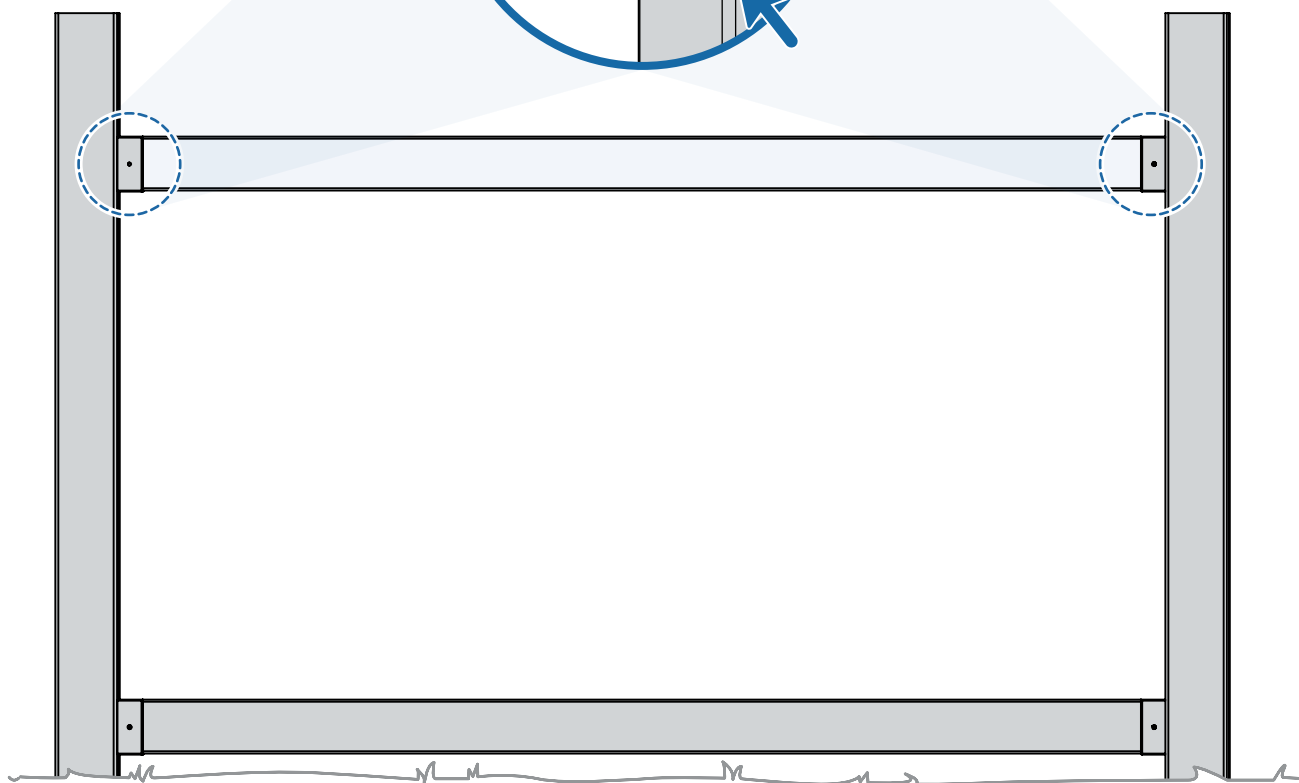
Parts:



E x1



G x4



STEP 15 Picket Installation

Scan QR Code
to watch how to
easily install
the pickets.

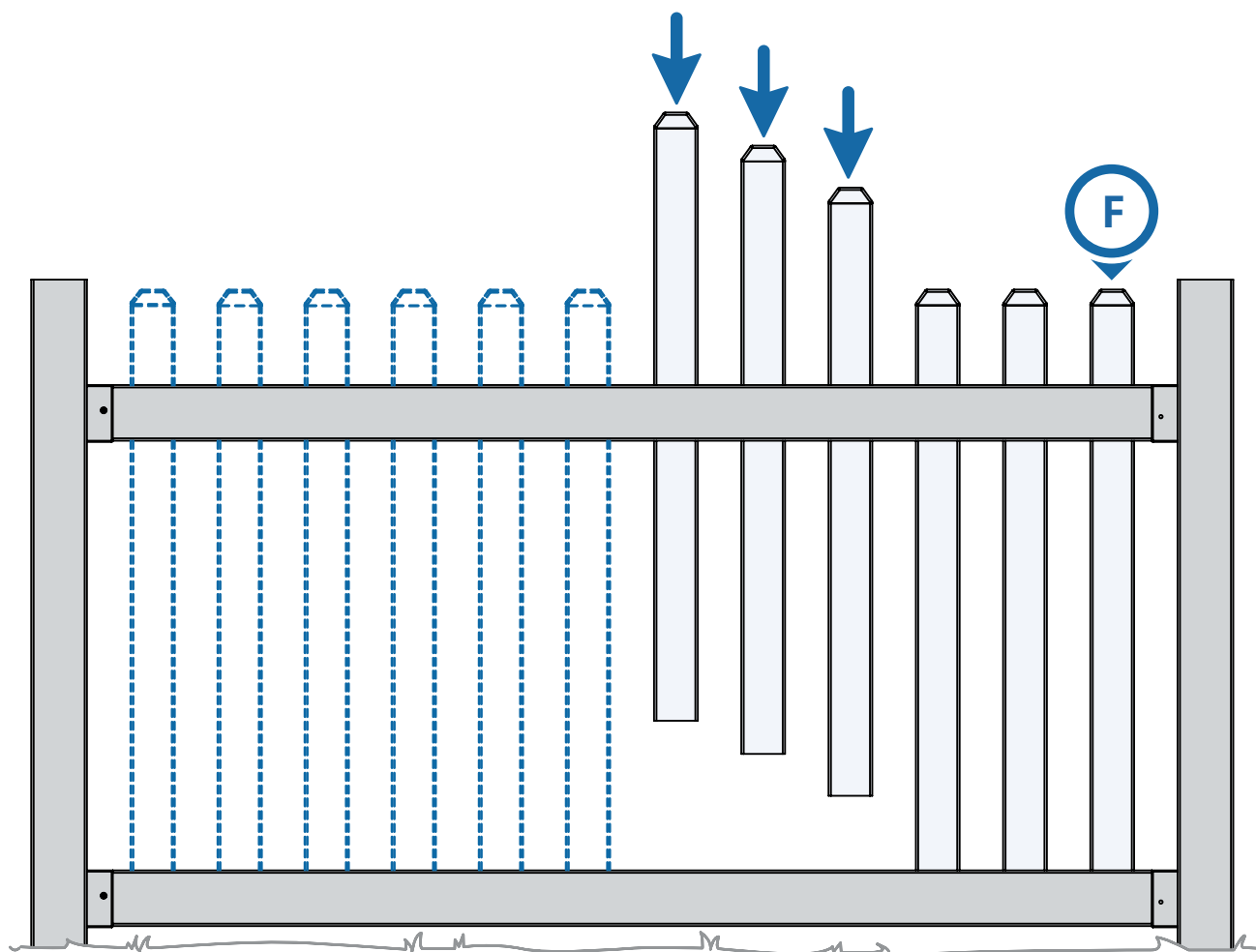


Parts:



F x12

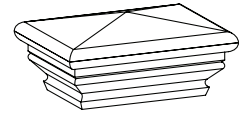
Insert pickets into both rails until you
hear and feel them lock into place.



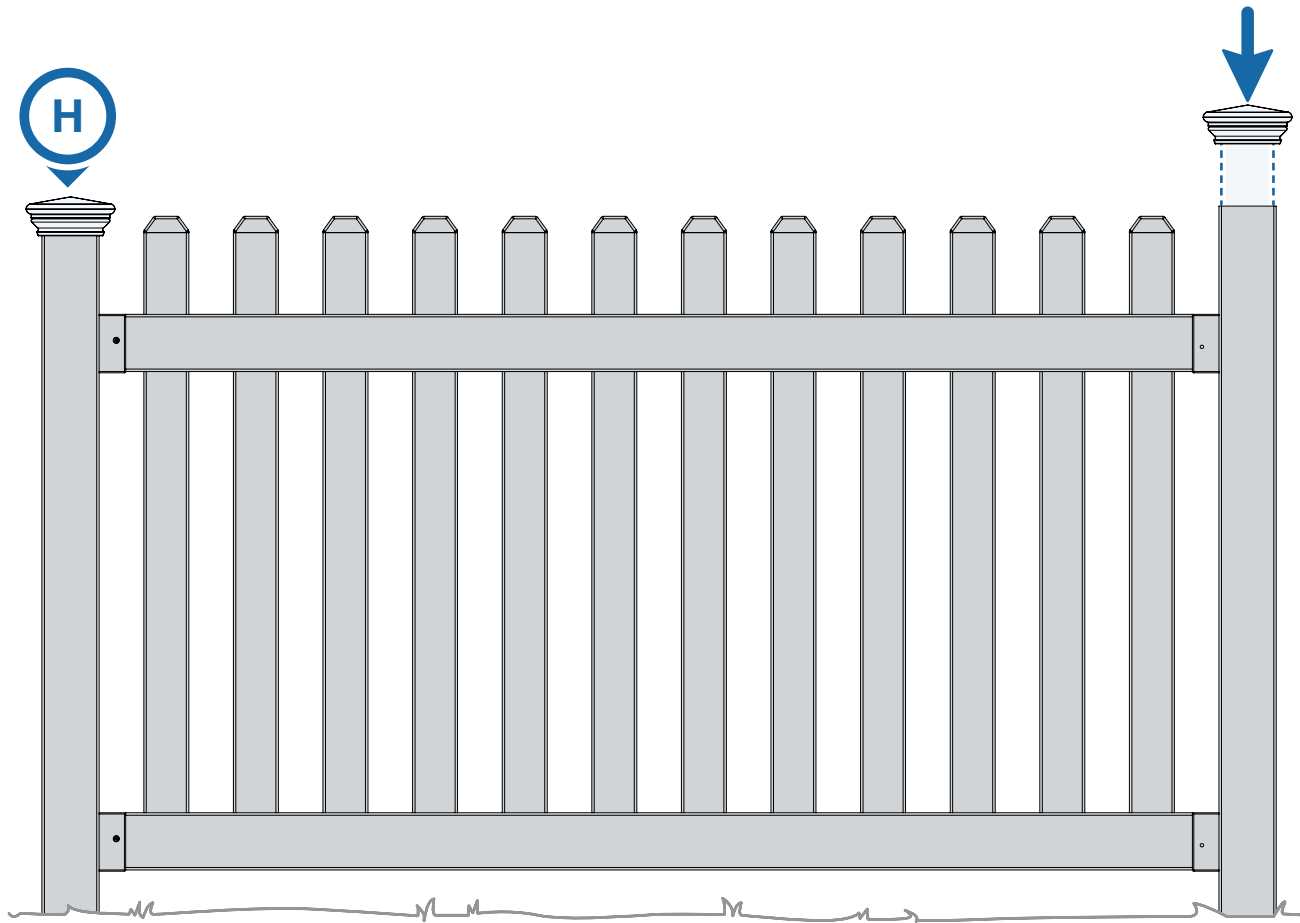
STEP
16 Post
Caps

Place caps on posts to finish your panel.

Parts:



H x1





ASSEMBLY INSTRUCTIONS

ZP19084



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