



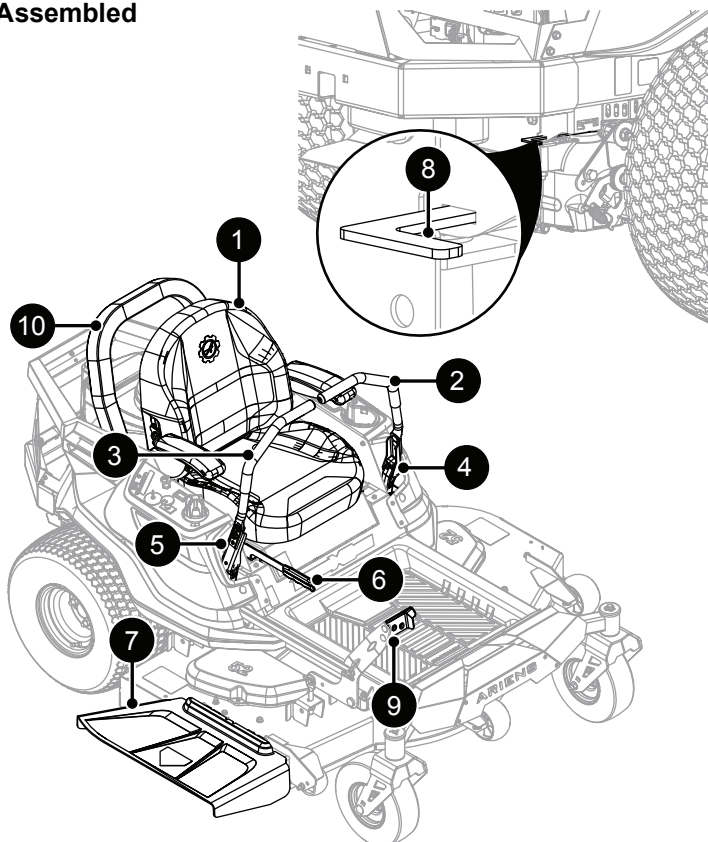
ARIENS®

Ariens IKON-XD

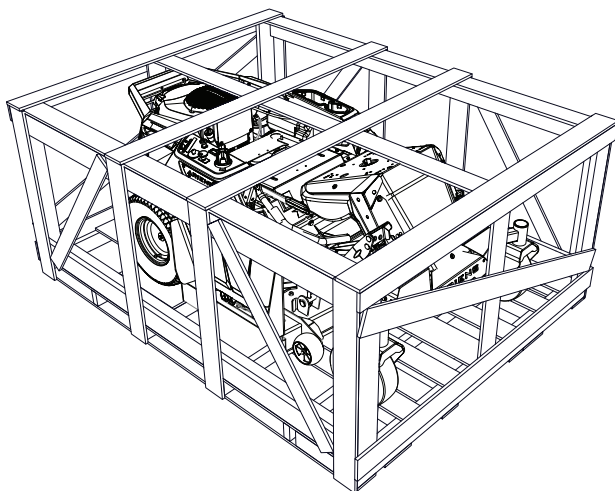
Lowe's Items 1461303, 1461304, 1461314,
1461315, 1475143, 1475144, 1475145

Setup Instructions

Assembled



As Shipped

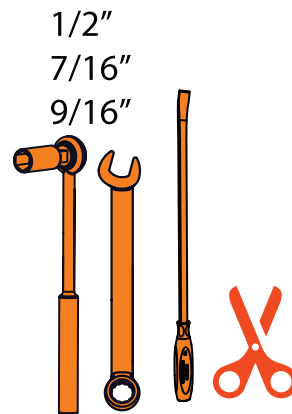


IDENTIFICATION

1. Seat
2. Left Steering Control Lever
3. Right Steering Control Lever
4. Left Control Arm
5. Right Control Arm
6. Parking Brake
7. Discharge Chute
8. Transaxle Bypass Levers
9. Deck Lift Pedal
10. Engine Guard

Tools for Assembly:

- Pry Bar
- Cutting Tool
- 7/16" Wrench
- 9/16" Wrench
- 1/2" Wrench
- Socket Wrench
- 1/2" Socket
- 7/16" Socket
- 9/16" Socket





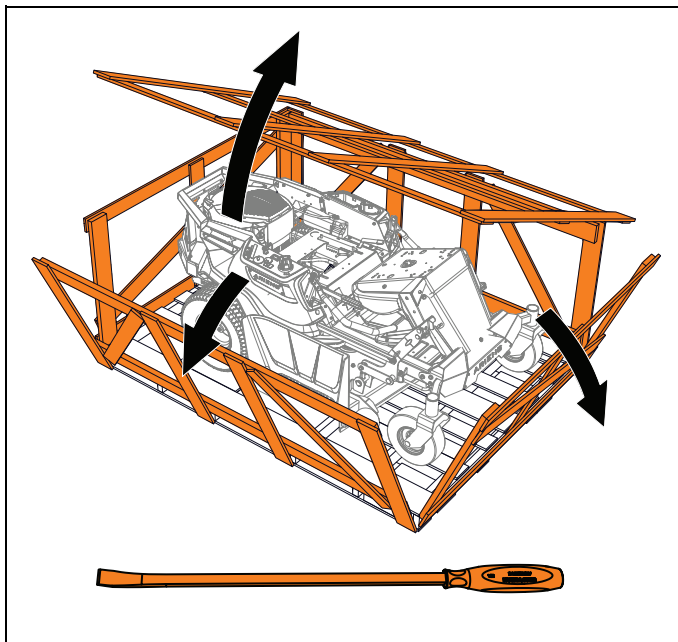
WARNING: AVOID INJURY. Read and understand the *Safety* section in the Operator's Manual before proceeding. DO NOT start engine until assembly is complete.

1.



CAUTION: AVOID INJURY. Small wood splinters can eject when breaking crate. Wear adequate eye protection and gloves.

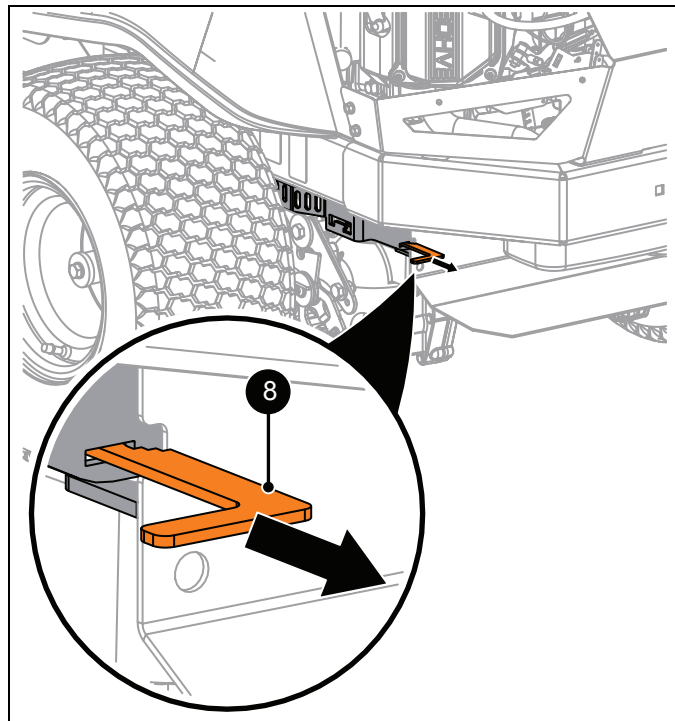
- a. Using a pry bar, remove and discard crate top and sides.
- b. Remove plastic bag from around unit and discard.



2.

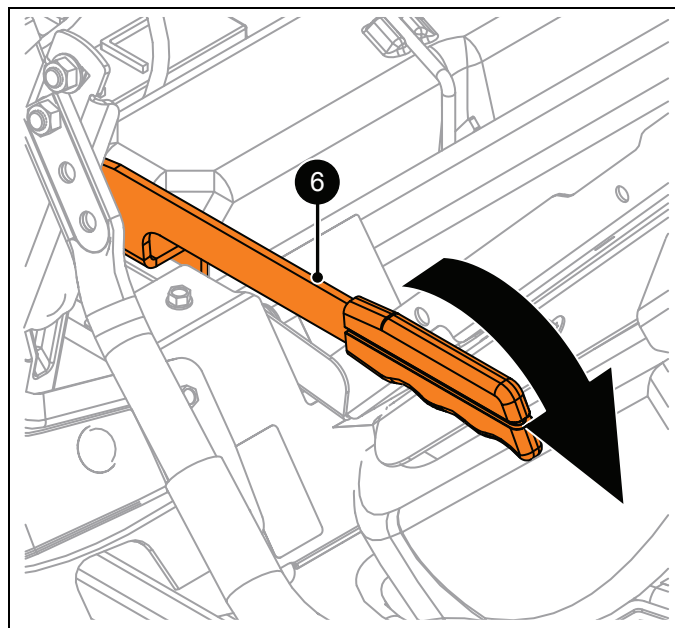
- a. Pull transaxle bypass levers (item 8) out to bypass transaxles.

IMPORTANT: Be sure to pull bypass levers on left and right side of unit.



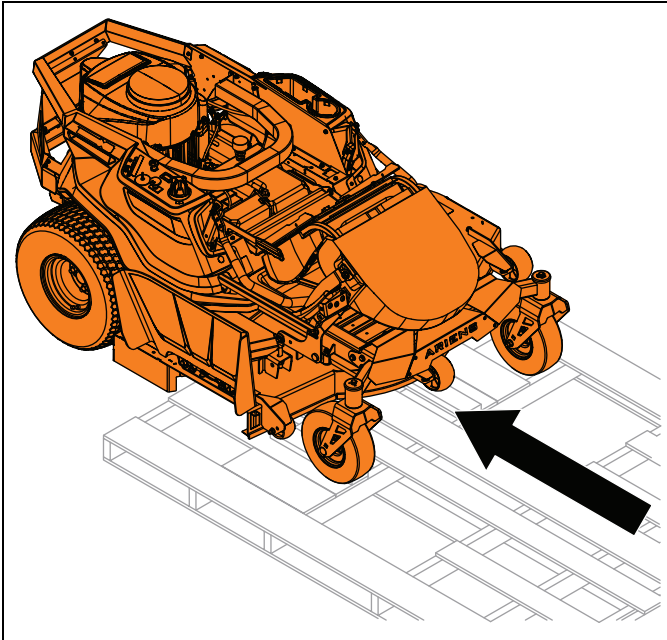
3.

- a. Release parking brake (item 6).



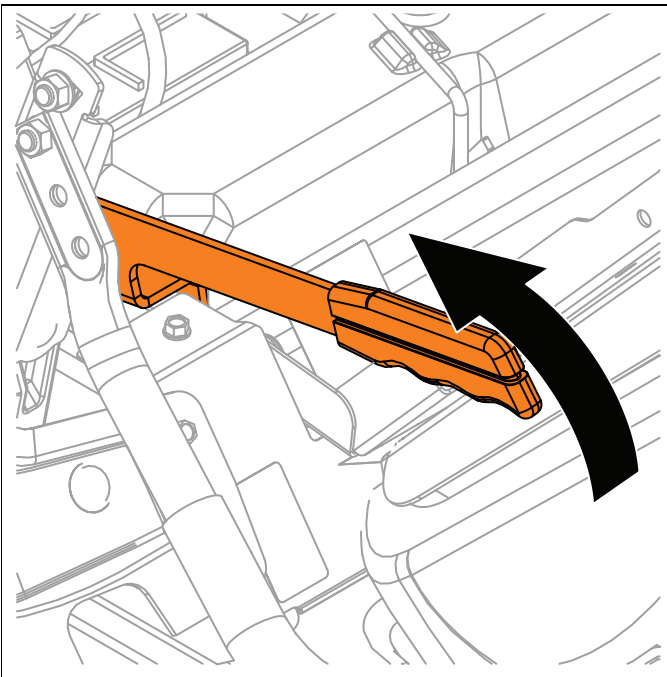
4.

- a. Slowly push unit off crate pallet.
- b. Discard pallet.



5.

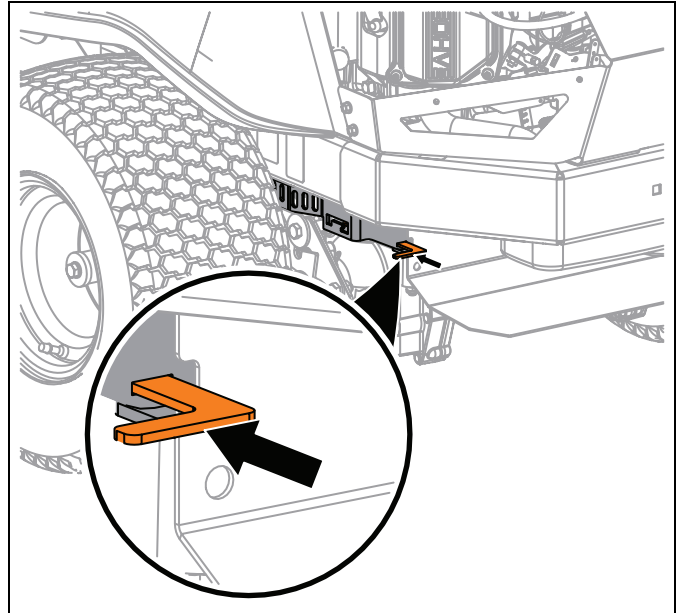
- a. Engage parking brake.



6.

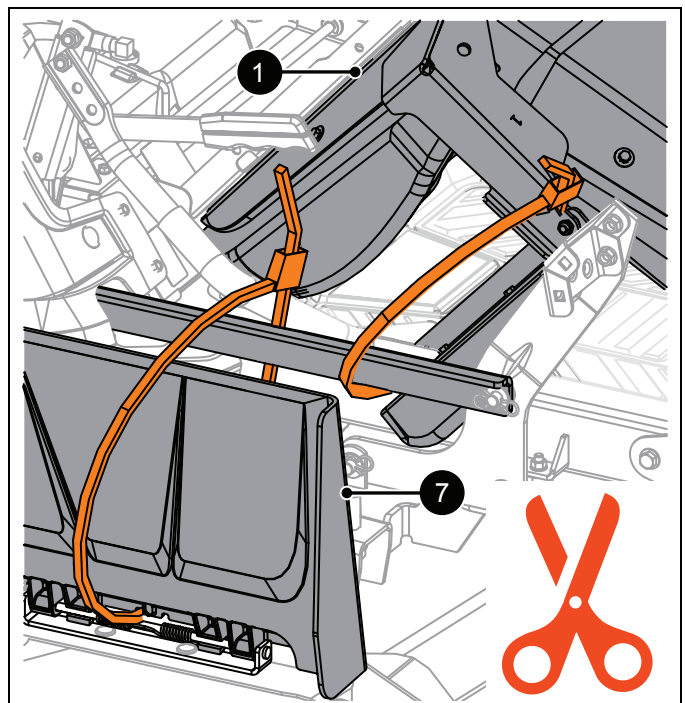
- a. Push transaxle bypass levers in to engage transaxles.

IMPORTANT: Be sure to push bypass levers in on each side of unit.



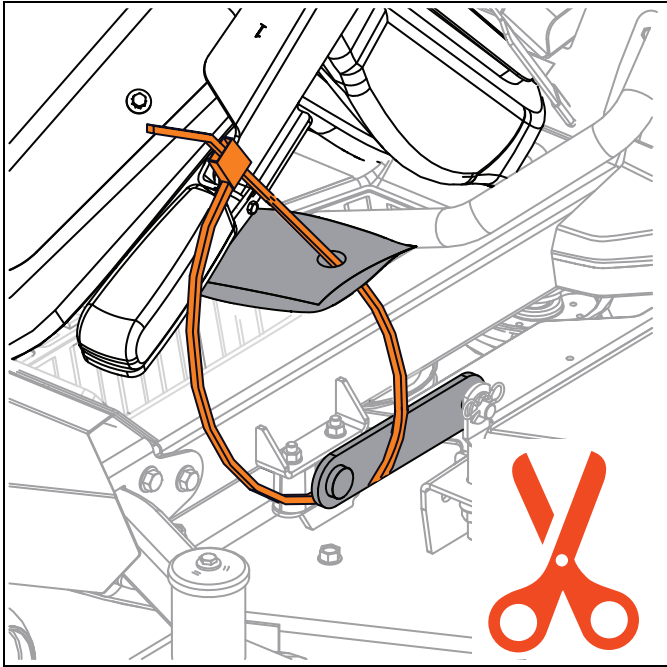
7.

- a. Cut cable ties from around discharge chute (item 7), height-of-cut link and seat (item 1) and discard.



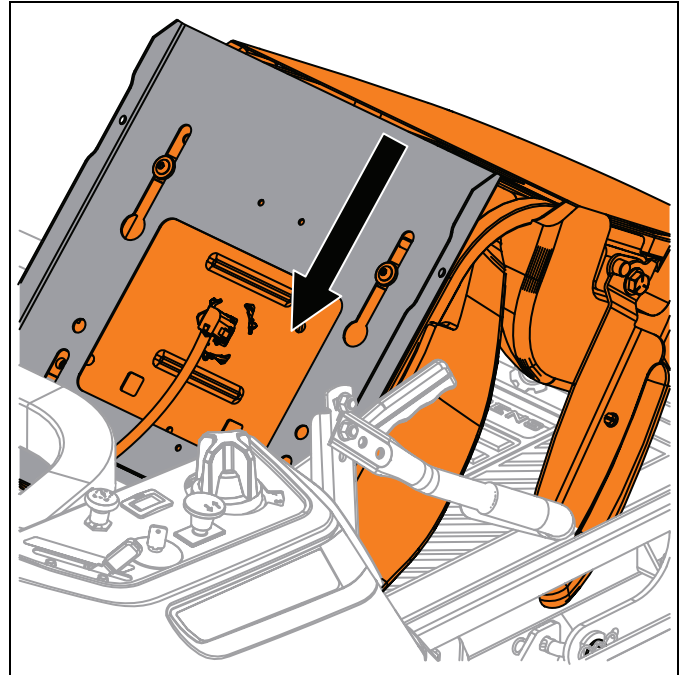
8.

- a. Cut cable tie from around left side of seat, deck lift and through literature pack and discard.



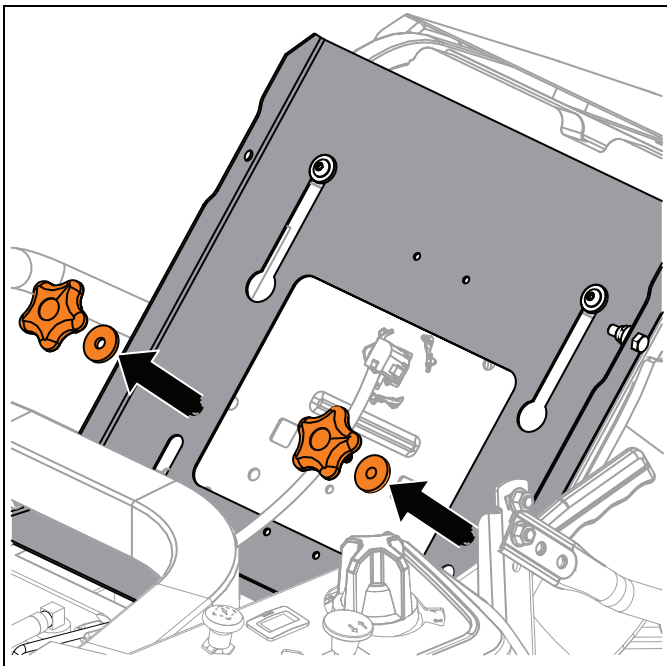
10.

- a. Move seat forward until seat holes align with lower slots in seat plate.



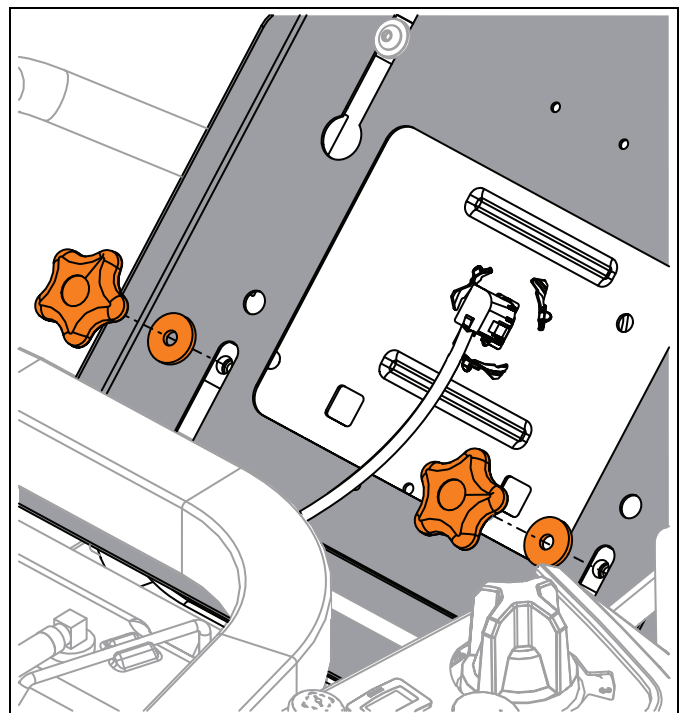
9.

- a. Remove hardware from front holes in seat plate. DO NOT discard hardware.



11.

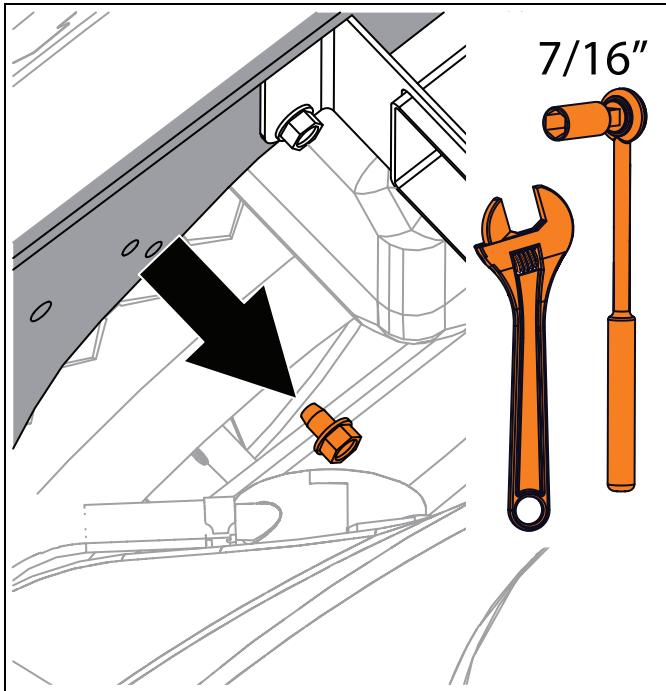
- a. Reinstall hardware removed in step 9 through lower seat plate slots.



12.

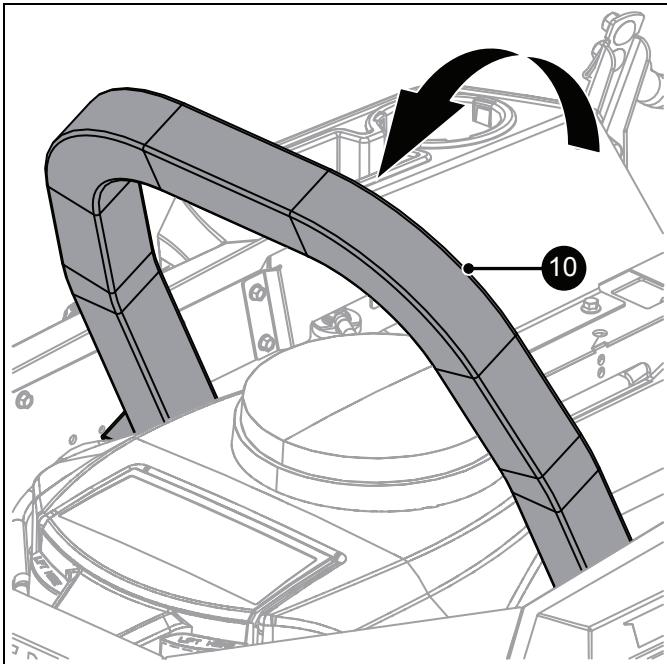
- a. Remove and retain tapping screws from left and right rear fender plates.

IMPORTANT: Be sure to only remove one tapping screw from each side of unit.



13.

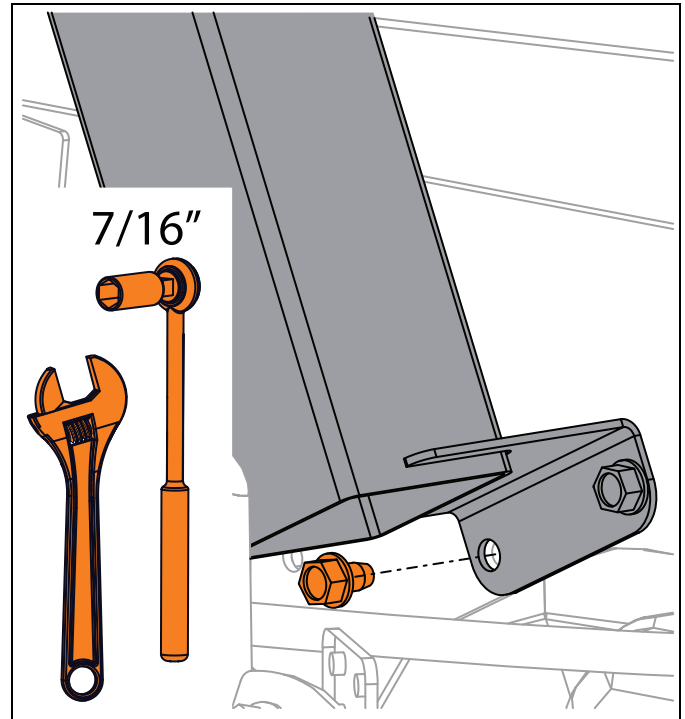
- a. Position engine guard to align with holes.



14.

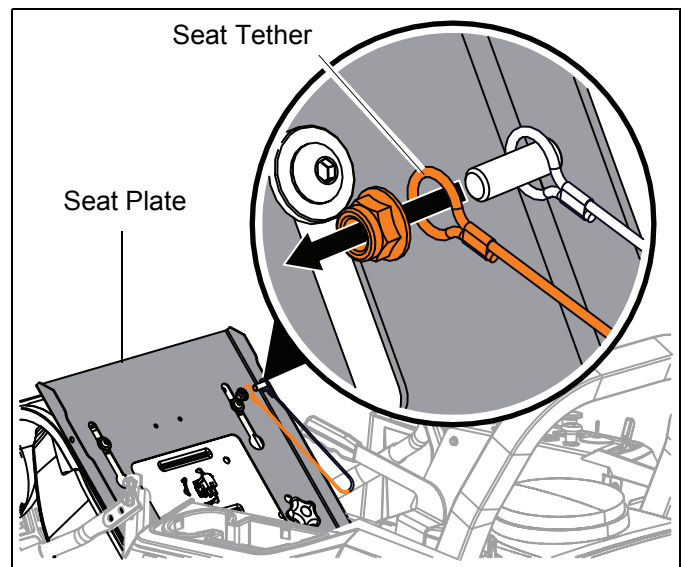
- a. Secure engine guard to rear fender plates using tapping screws removed in step 12.
- b. Tighten engine guard hardware.

IMPORTANT: Be sure to install one tapping screw and tighten two tapping screws on each side of unit.



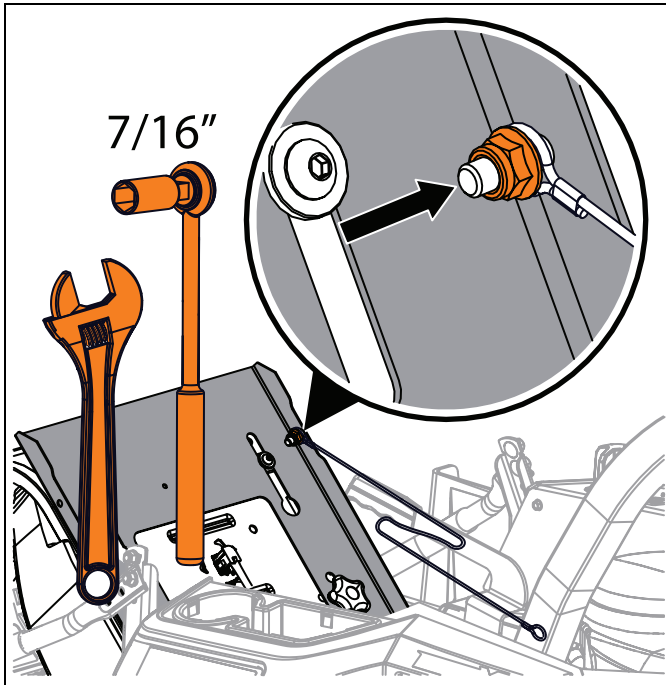
15.

- a. Remove hardware retaining seat tether ends to seat plate. DO NOT discard hardware.



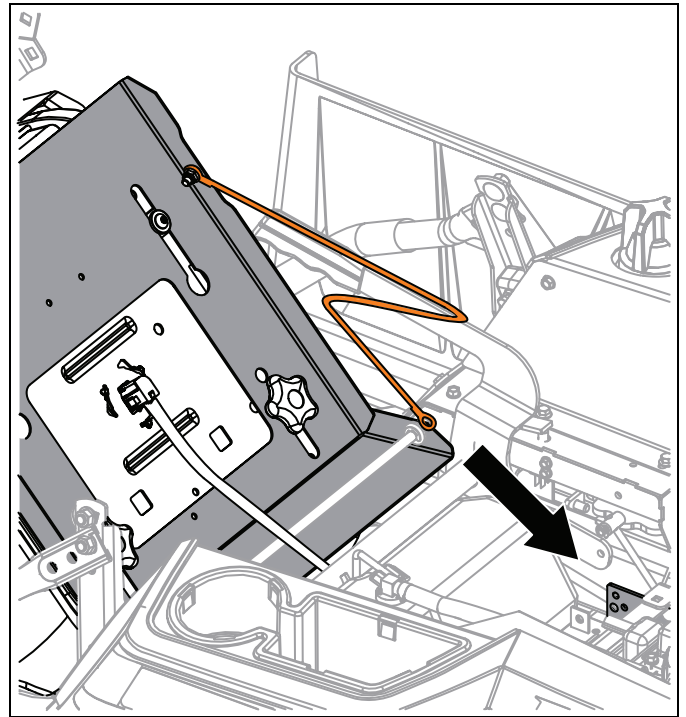
16.

- a. Secure one seat tether end to seat plate with hardware removed in previous step.



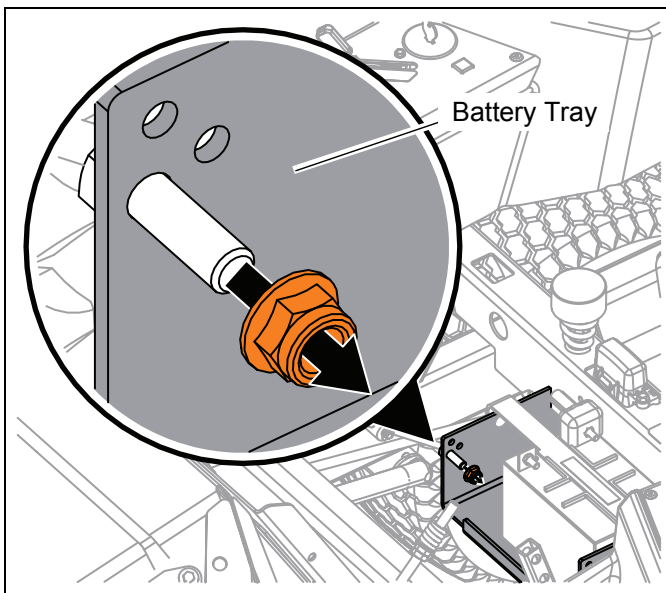
18.

- a. Route seat tether end toward battery tray.



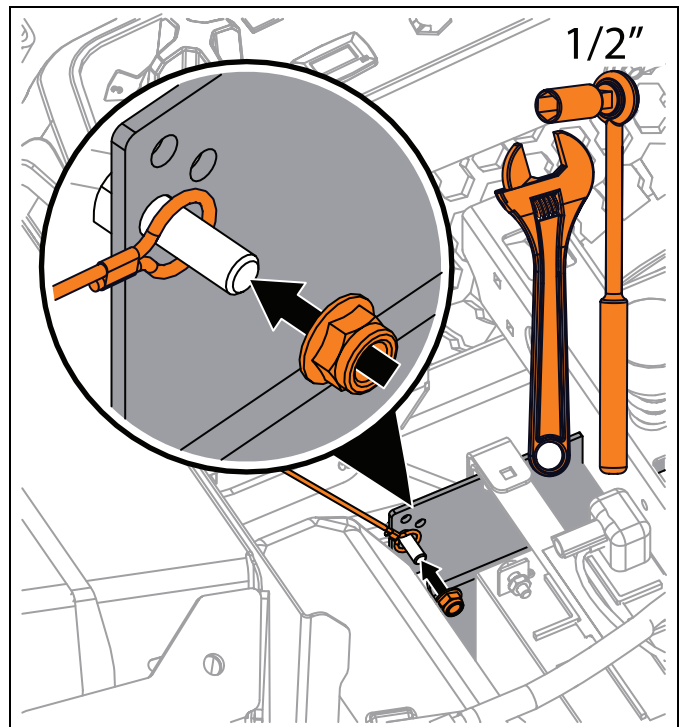
17.

- a. Remove loose hardware from battery tray. DO NOT discard hardware.



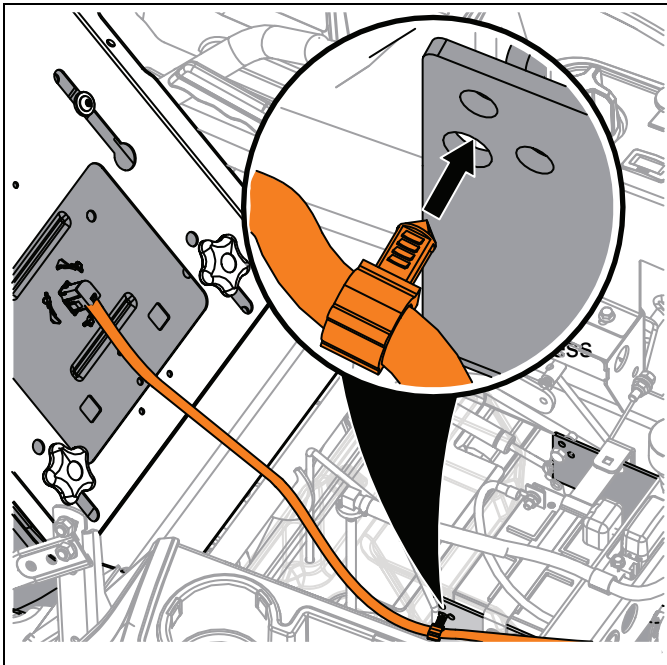
19.

- a. Secure open seat tether end to battery tray with hardware removed in step 17.



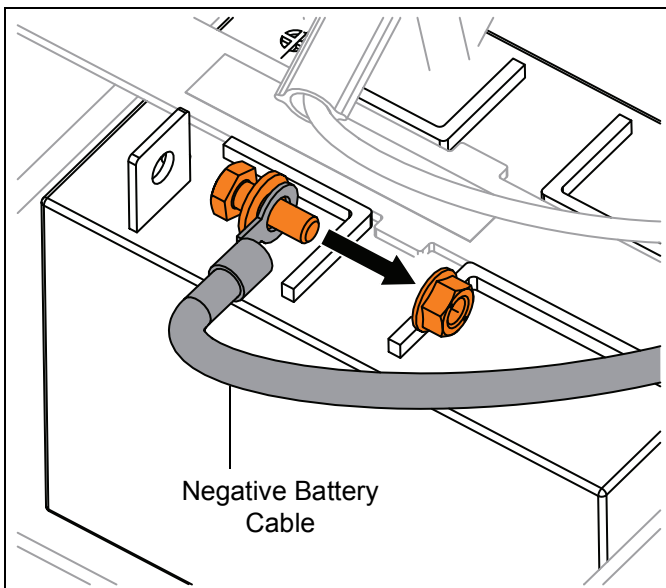
20.

- a. Clip wire harness to hole in battery tray.



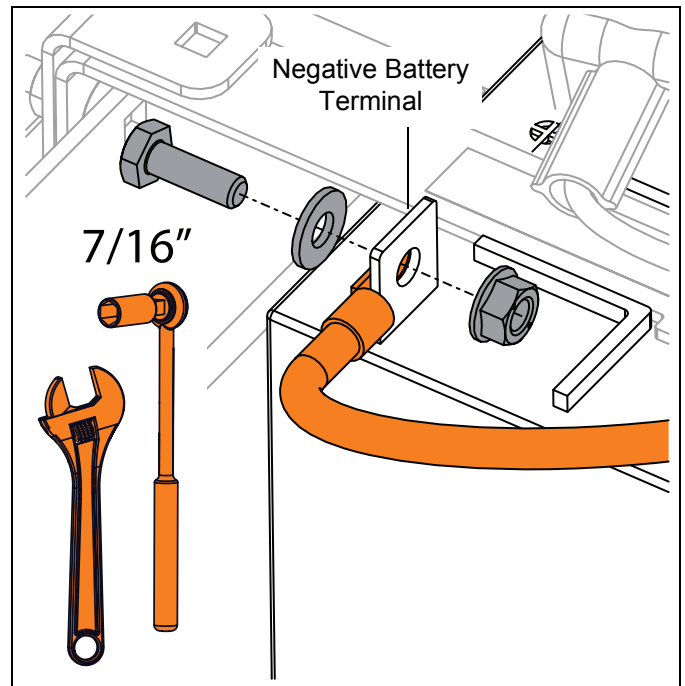
21.

- a. Remove hardware from negative (black) battery cable.



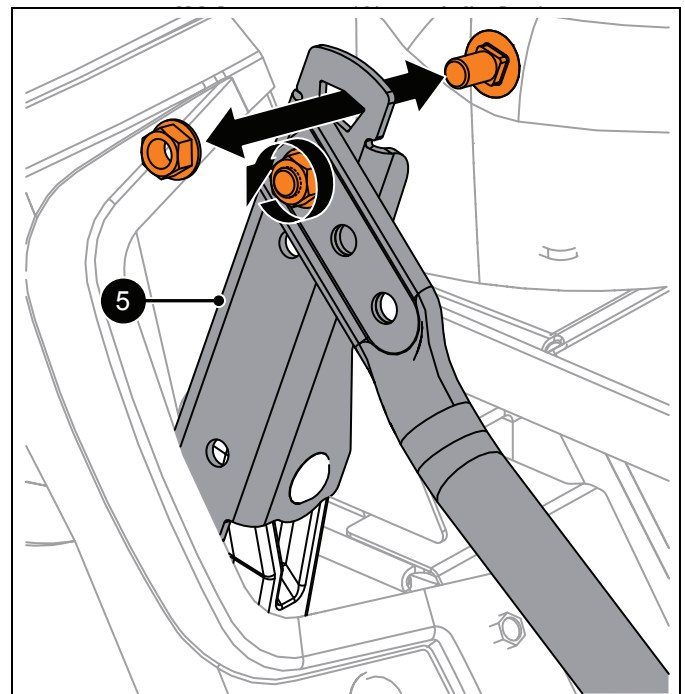
22.

- a. Secure negative battery cable to negative (open) battery terminal with hardware removed in previous step.



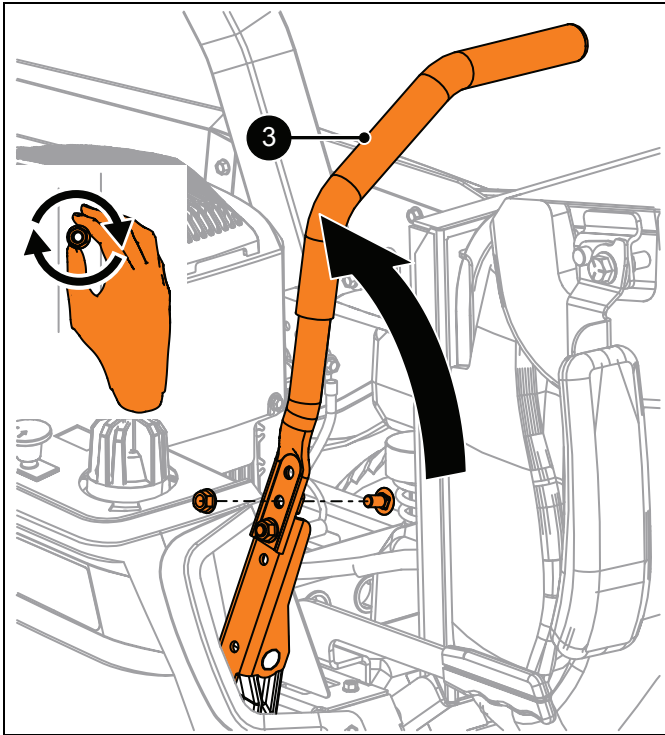
23.

- a. Remove upper hardware from right control arm (item 5) and loosen lower hardware. DO NOT discard hardware.



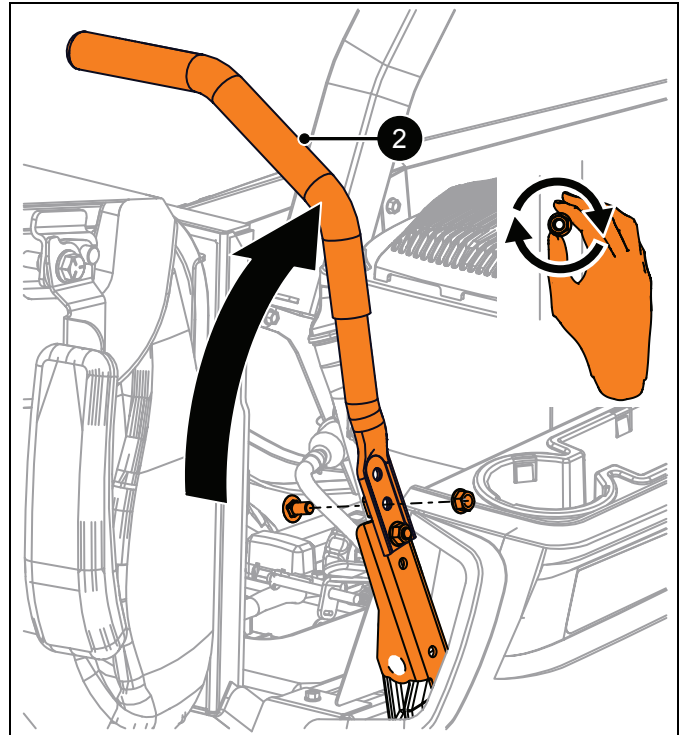
24.

- a. Rotate right steering control lever (item 3) into the operating position and reinstall hardware removed in the previous step, but DO NOT fully tighten hardware.



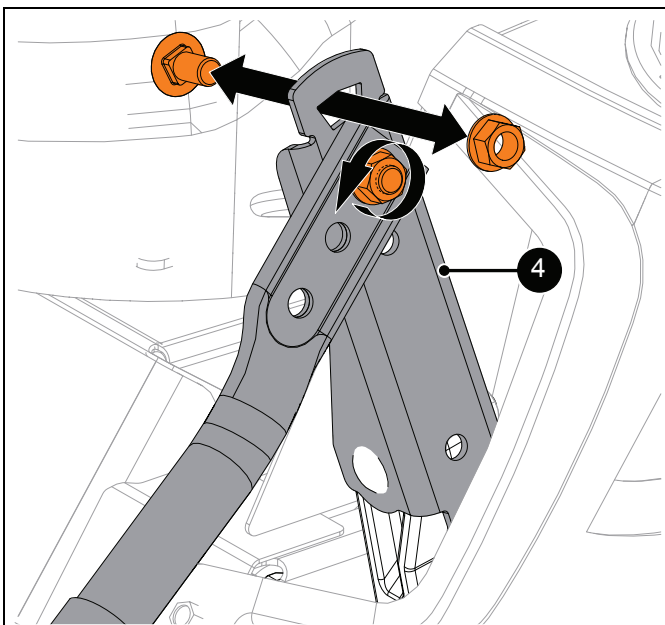
26.

- a. Rotate left steering control lever (item 2) into the operating position and reinstall hardware removed in the previous step, but DO NOT fully tighten hardware.



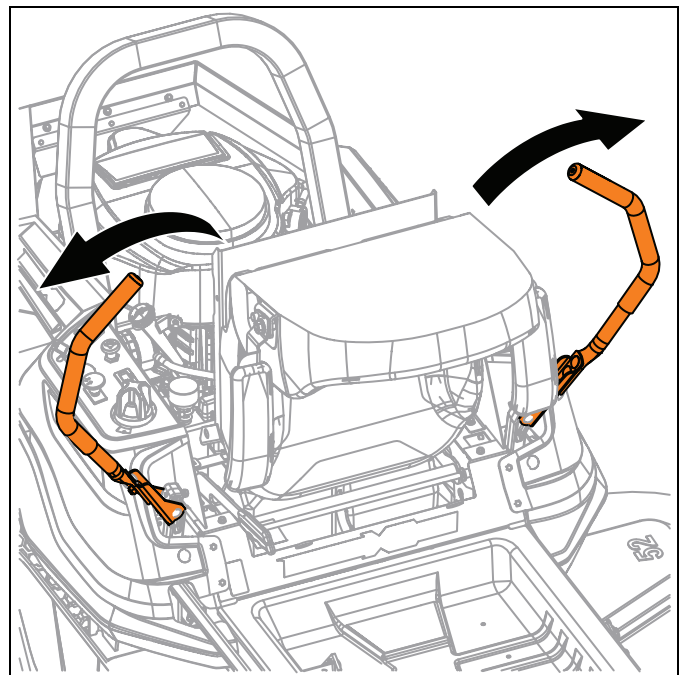
25.

- a. Remove upper hardware from left control arm (item 4) and loosen lower hardware. DO NOT discard hardware.



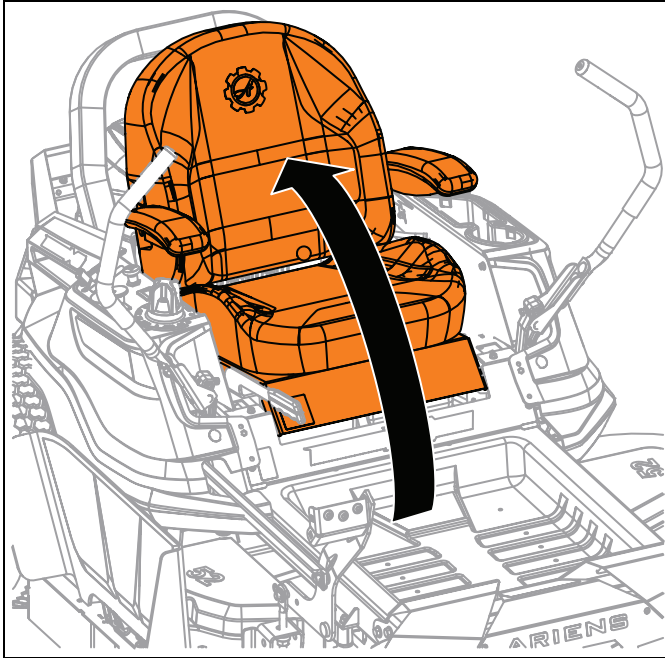
27.

- a. Rotate steering control levers outward.



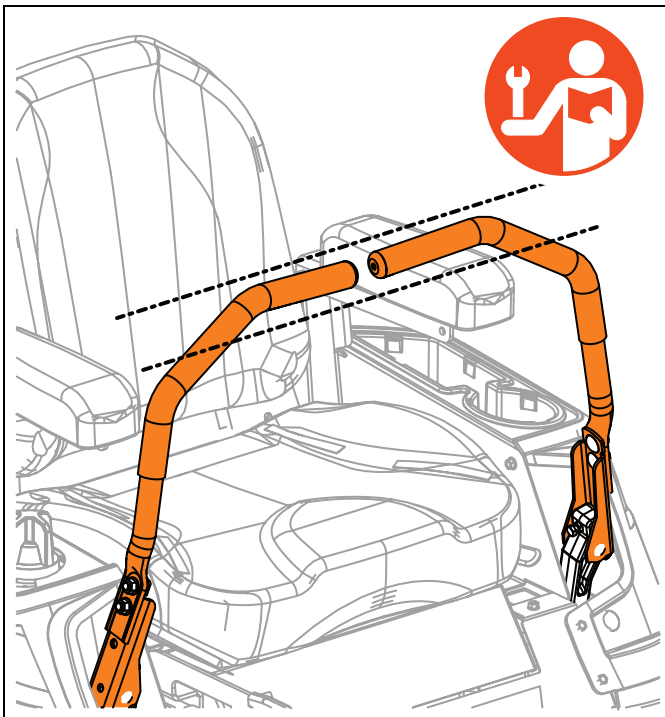
28.

- a. Rotate seat into the operating position.



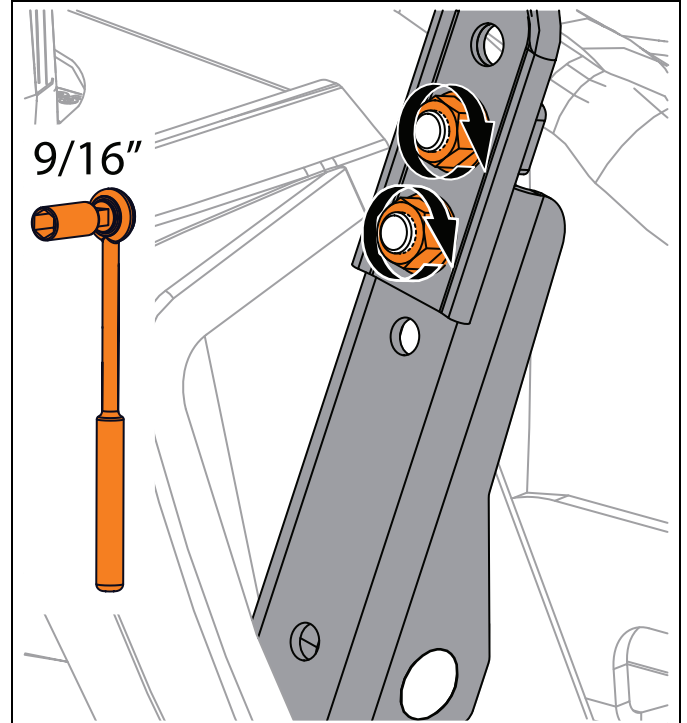
29.

- a. Return steering control levers to operating position and align left and right sides.



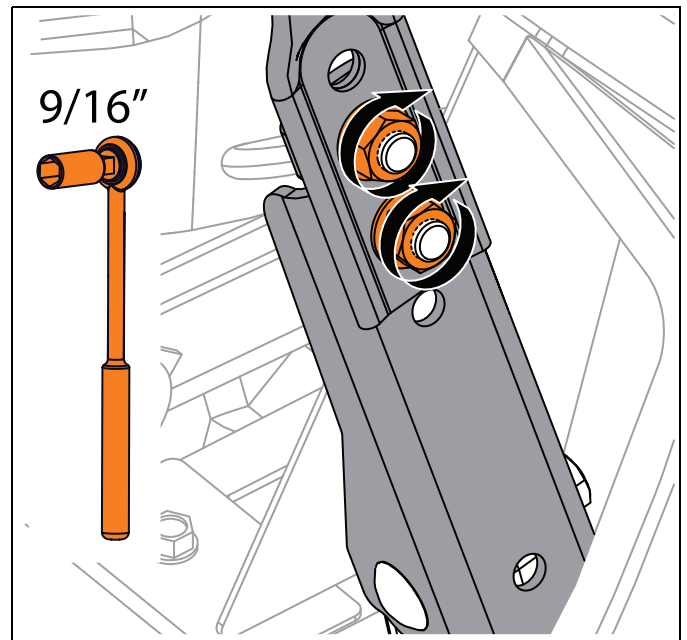
30.

- a. Tighten right steering control lever hardware.



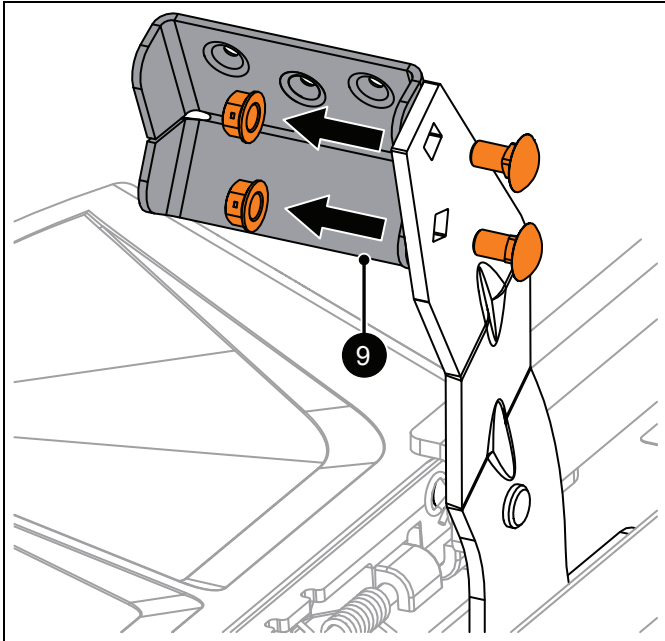
31.

- a. Tighten left steering control lever hardware.



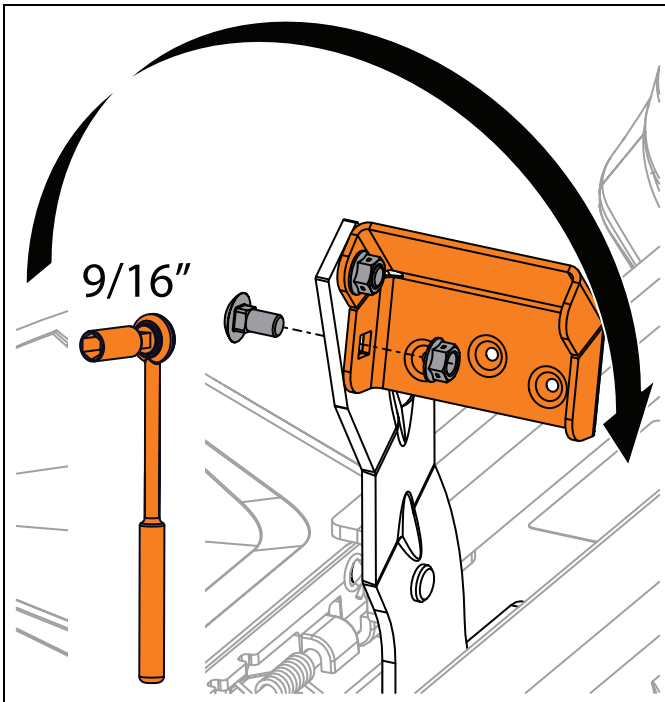
32.

- a. Remove hardware from deck lift pedal. DO NOT discard hardware.



33.

- a. Rotate deck lift pedal 180 degrees and secure to opposite side of deck lift arm using hardware removed in previous step.



WARNING: AVOID INJURY. DO NOT proceed until operation and safety rules are fully understood.



Read and understand Operator's Manual before proceeding.