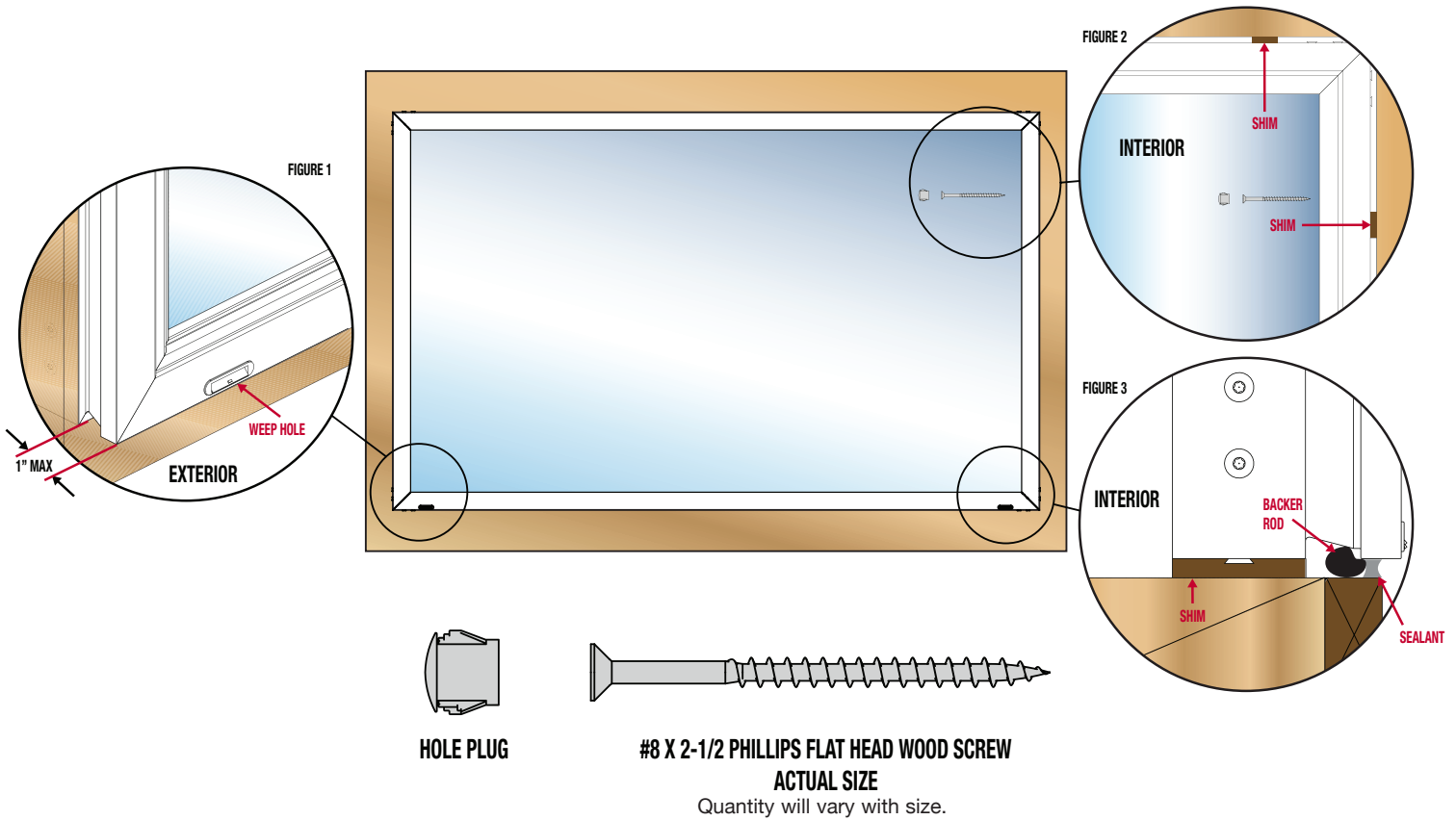


Fixed Glass Porch Windows Installation Instructions



Two people are recommended for installation. Use safe lifting techniques.

1. Position the panel in the opening with the weep holes at the bottom facing the exterior (Figure 1). To ensure the panel is secured properly, **DO NOT** overhang the panel more than 1" beyond the outside face of the framing (Figure 1).

Flexible flashing can be used at the sill following the flashing manufacturer's instructions for added water protection

To ensure water drains properly, make sure the front face of the panel is flush with or extends past the outermost surface of any framing, trimming, or outside siding.

2. Center the panel vertically and horizontally. Install shims within 1" of each screw hole along all four sides and under the corners of the sill. Shim to square and plumb (Figure 2).

Install a provided screw into each pre-punched hole in each jamb, head, and sill. **DO NOT** over tighten the screws.

Snap an included Screw Hole Plug into each pre-punched screw hole (Figure 2).

3. From the exterior, create a continuous air and water seal between the framing and all four sides of the panel with backer rod and sealant (Figure 3).

NOTE: Sealant must not cover the exterior weep holes. For proper water drainage, the exterior trim should not extend past the face of the panel unless the panel has been installed into an opening with a sloped sill.

If desired, repeat sealing on the interior using low expansion polyurethane foam or backer rod and sealant. Apply interior trim as desired.

The SNX55 panels are uniquely designed for areas that function as an extension of the outdoors. Although designed to deter moisture, SNX55 panels are ideal for homeowners who wish to embrace the outdoors and some weather-related elements.

SNX55 panels are appropriate only for non-heated, non-air conditioned spaces. SNX55 panels are classified for use in AAMA/NPEA/NSA 2100-12 Category II sunrooms. Refer to your local building codes for window requirements specific to your location.

For questions and assistance call 888-483-3768

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