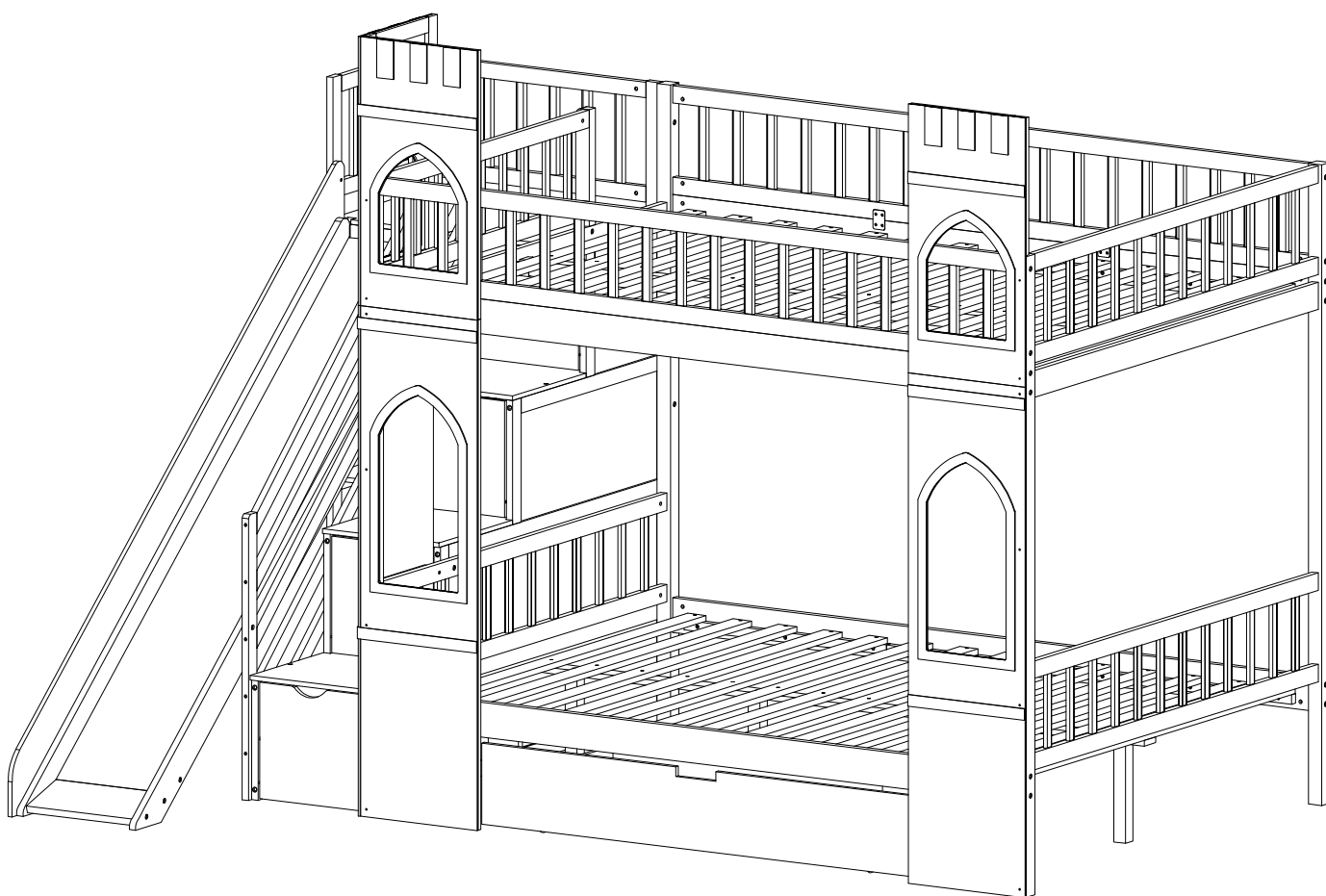


ASSEMBLY INSTRUCTIONS

INSTRUCTIONS DE MONTAGE



N708P480674/N708P480675
N708P480676/N708P480677

SAFETY WARNING

1. This bed is designed for use only mattress(es) meeting the following specifications on the upper bunk, and lower bunk

Upper bunk bed

Bed Type	Length	Width	Thickness
Full Standard	74" - 75"	53 1/2 "	6"

Lower bunk bed

Bed Type	Length	Width	Thickness
Full Standard	74" - 75"	53 1/2 "	6"

2. Replacement parts, including additional guardrails, may be obtained from any of our GIGACLOUD TECHNOLOGY (USA) INC. 4388 SHIRLEY AVENUE EL MONTE, CA 91731)
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed.
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of the mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
11. Use of a night light may provided added safety precaution for a child using the upper bunk.
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited.
14. STRANGULATION HAZARD – Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hook, belts and jump ropes.
15. Keep these instructions for future reference
16. We recommend assembling your bunk bed on a shipping carton to protect your floor or carpet
17. Be certain all staples are out of the box before beginning assembly on the shipping carton
18. Prohibit more than one person on upper bunk

AVERTISSEMENTS DE SÉCURITÉ

1. Ce lit est conçu pour être utilisé uniquement avec des matelas répondant aux spécifications suivantes sur la couchette supérieure et la couchette inférieure

Lit superposé supérieur

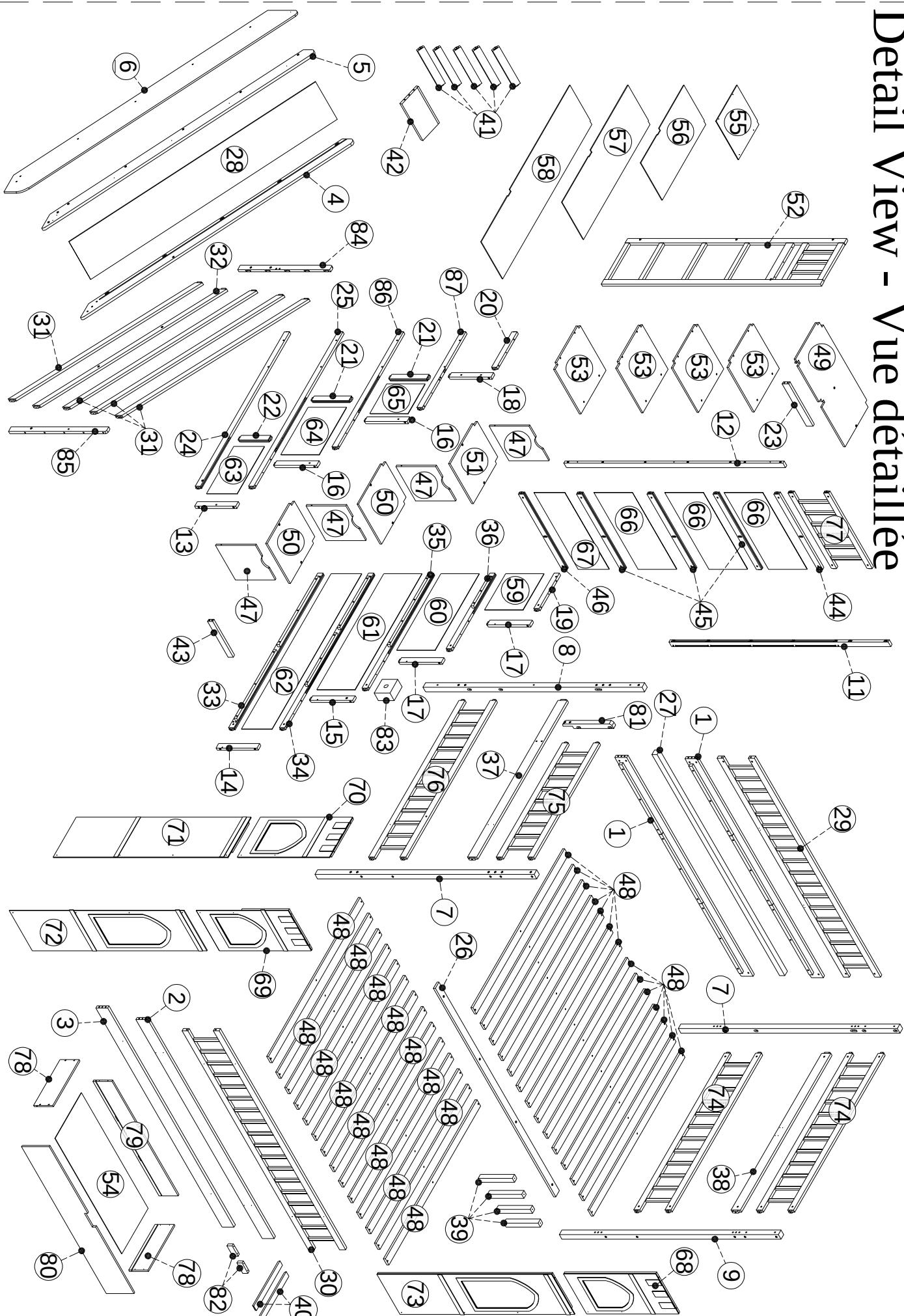
Type de lit	Longueur	Largeur	Épaisseur
Full Standard	74po 75po	53 1/2po	6po

Couchette inférieure

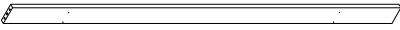
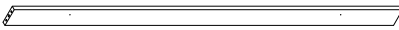
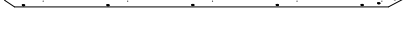
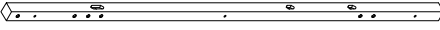
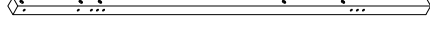
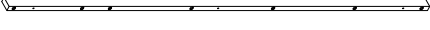
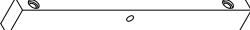
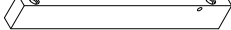
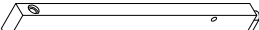
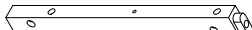
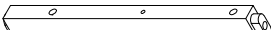
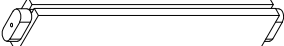
Type de lit	Longueur	Largeur	Épaisseur
Full Standard	74po -75po	53 1/2po	6po

2. Des pièces de rechange, y compris des garde-corps supplémentaires, peuvent être obtenues auprès de l'un de nos
(GIGACLOUD TECHNOLOGY (USA) INC. 4388 SHIRLEY AVENUE EL MONTE, CA 91731)
3. Suivez les informations figurant sur les avertissements figurant sur la structure d'extrémité du lit superposé supérieur et sur le carton.
Ne retirez pas l'étiquette d'avertissement du lit.
4. Utilisez toujours des matelas ou des supports de matelas de taille recommandée, ou les deux, pour éviter tout risque de piégeage ou chutes.
5. La surface du matelas doit être à au moins 5 po (127 mm) sous le bord supérieur des barrières de sécurité.
6. Ne laissez pas les enfants de moins de 6 ans utiliser la couchette supérieure.
7. Vérifiez et assurez-vous périodiquement que le garde-corps, l'échelle et les autres composants sont dans leur position appropriée, exempt de dommages et que tous les connecteurs sont bien serrés.
8. Ne permettez pas les jeux brutaux sur ou sous le lit et interdisez de sauter sur le lit.
9. Utilisez toujours l'échelle pour entrer et sortir de la couchette supérieure.
10. N'utilisez pas de pièces de rechange. Contactez le fabricant ou le revendeur pour obtenir des pièces de rechange.
11. L'utilisation d'une veilleuse peut constituer une mesure de sécurité supplémentaire pour un enfant utilisant la couchette supérieure.
12. Utilisez toujours des barrières de sécurité sur les deux côtés longitudinaux du lit supérieur. Si le lit superposé doit être placé à côté du mur, la barrière de sécurité qui s'étend sur toute la longueur du lit doit être placée contre le mur pour éviter tout piégeage entre le lit et le mur.
13. L'utilisation de matelas à eau ou de matelas flottants pour le sommeil est interdite.
14. RISQUE D'ÉTRANGLEMENT - Ne jamais attacher ou suspendre des objets à une partie quelconque du lit superposé qui ne sont pas conçu pour être utilisé avec le lit ; par exemple, mais sans s'y limiter, un crochet, des ceintures et des cordes à sauter.
15. Conservez ces instructions pour référence ultérieure.
16. Interdire à plus d'une personne de dormir sur la couchette supérieure.
17. Nous vous recommandons d'assembler votre lit superposé sur le carton d'expédition pour protéger votre sol ou votre tapis.
18. Assurez-vous que toutes les agrafes sont sorties de la boîte avant de commencer l'assemblage sur le carton d'expédition.

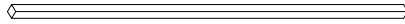
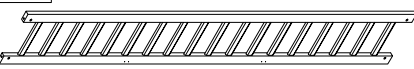
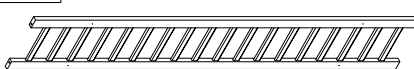
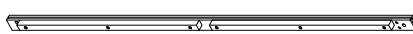
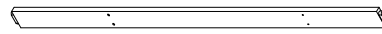
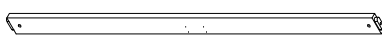
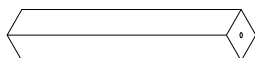
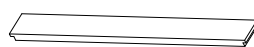
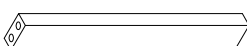
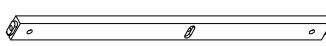
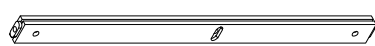
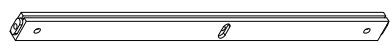
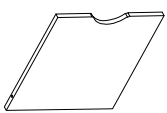
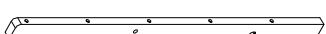
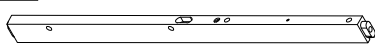
Detail View - Vue détaillée



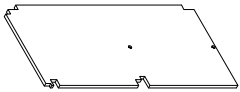
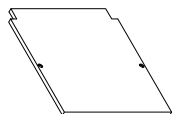
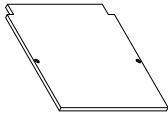
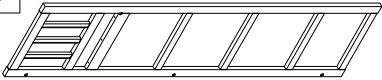
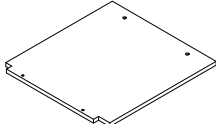
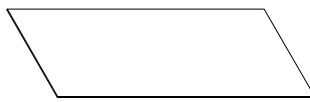
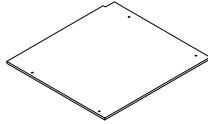
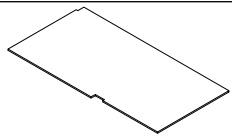
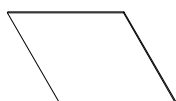
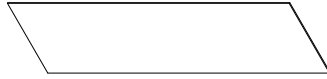
Part Lists - Listes de pièces :N708P480674

①		②		③	
Bed Side Rail/Longeron de lit 02 Pcs/pièces		Bed Side Rail/Longeron de lit 01 Pcs/pièces		Bed Side Rail/Longeron de lit 01 Pcs/pièces	
④		⑤		⑥	
Slide Side Rail / Longeron du toboggan 01 Pcs/pièces		Slide Side Rail / Longeron du toboggan 01 Pcs/pièces		Slide Side Panel / Panneau de toboggan 01 Pcs/pièces	
⑦		⑧		⑨	
Bed Leg / Pied de lit 02 Pcs/pièces		Bed Leg / Pied de lit 01 Pcs/pièces		Bed Leg / Pied de lit 01 Pcs/pièces	
⑫		⑪		⑫	
Cross Rail / Traverse 01 Pcs/pièces		Rear Upright Rail / Montant arrière 01 Pcs/pièces		Rear Upright Rail / Montant arrière 01 Pcs/pièces	
⑬		⑭		⑮	
Front Upright Rail / Montant avant 01 Pcs/pièces		Front Upright Rail / Montant avant 01 Pcs/pièces		Front Upright Rail / Montant avant 01 Pcs/pièces	
⑯		⑰		⑱	
Front Upright Rail / Montant avant 02 Pcs/pièces		Upright Rail / Montant 02 Pcs/pièces		Upright Rail / Montant 01 Pcs/pièces	
⑲		⑳		㉑	
Cross Rail / Traverse 01 Pcs/pièces		Cross Rail / Traverse 01 Pcs/pièces		Upright Rail / Montant 02 Pcs/pièces	
㉒		㉓		㉔	
Upright Rail / Montant 01 Pcs/pièces		Upright Rail / Montant 01 Pcs/pièces		Cross Rail / Traverse 01 Pcs/pièces	

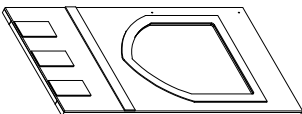
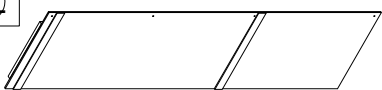
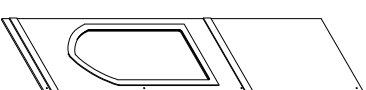
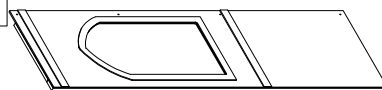
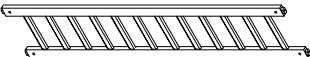
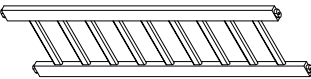
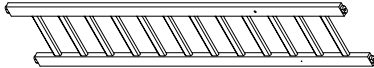
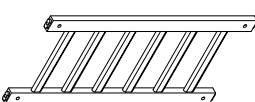
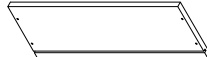
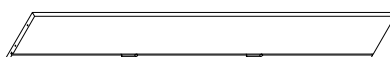
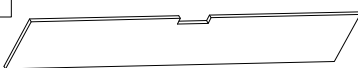
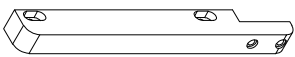
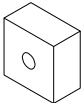
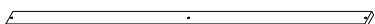
Part Lists - Listes de pièces :N708P480675

26  Slat Support Rail / Support de lattes 01 Pcs/pièces	27  Slat Support Rail / Support de lattes 01 Pcs/pièces	28  Slide Panel / Panneau de toboggan 01 Pcs/pièces
29  Guard Rail Frame / Cadre de garde-corps 01 Pcs/pièces	30  Guard Rail Frame / Cadre de garde-corps 01 Pcs/pièces	31  Guard Rail / Barre de garde-corps 04 Pcs/pièces
32  Guard Rail / Barre de garde-corps 01 Pcs/pièces	33  Cross Rail / Traverse 01 Pcs/pièces	34  Cross Rail / Traverse 01 Pcs/pièces
35  Cross Rail / Traverse 01 Pcs/pièces	36  Cross Rail / Traverse 01 Pcs/pièces	37  Cross Rail / Traverse 01 Pcs/pièces
38  Cross Rail / Traverse 01 Pcs/pièces	39  Support Leg / Pied de support 04 Pcs/pièces	40  Drawer Bottom Support / Support de fond de tiroir 02 Pcs/pièces
41  Slide Support / Support de toboggan 05 Pcs/pièces	42  Slide Support / Support de toboggan 01 Pcs/pièces	43  Cross Rail / Traverse 01 Pcs/pièces
44  Upper Rear Cross Rail / Traverse arrière supérieure 01 Pcs/pièces	45  Middle Rear Cross Rail / Traverse arrière centrale 03 Pcs/pièces	46  Lower Rear Cross Rail / Traverse arrière inférieure 01 Pcs/pièces
47  Vertical Panel / Panneau vertical 04 Pcs/pièces	84  Upright Rail / Montant 01 Pcs/pièces	85  Upright Rail / Montant 01 Pcs/pièces
86  Cross Rail / Traverse 01 Pcs/pièces	87  Upright Rail / Montant 01 Pcs/pièces	

Part Lists - Listes de pièces :N708P480676

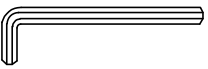
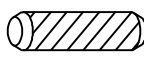
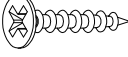
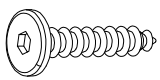
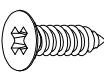
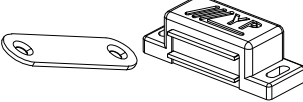
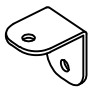
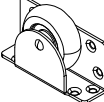
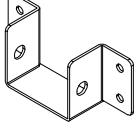
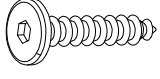
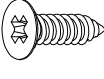
48  Bed Slat / Latte de lit 14 Pcs/pièces	49  Step Panel 1 / Panneau de marche 1 01 Pcs/pièces	50  Step Panel 3,4 / Panneau de marche 3,4 02 Pcs/pièces
51  Step Panel 2 / Panneau de marche 2 01 Pcs/pièces	52  Upright Frame / Cadre vertical 01 Pcs/pièces	53  Shelf Panel / Tablette 04 Pcs/pièces
54  Drawer Bottom / Fond de tiroir 01 Pcs/pièces	55  Shelf Panel 1 / Tablette 1 01 Pcs/pièces	56  Shelf Panel 2 / Tablette 2 01 Pcs/pièces
57  Shelf Panel 3 / Tablette 3 01 Pcs/pièces	58  Shelf Panel 4 / Tablette 4 01 Pcs/pièces	59  Side Panel 1 / Panneau latéral 1 01 Pcs/pièces
60  Side Panel 2 / Panneau latéral 2 01 Pcs/pièces	61  Side Panel 3 / Panneau latéral 3 01 Pcs/pièces	62  Side Panel 4 / Panneau latéral 4 01 Pcs/pièces
63  Side Panel 3 / Panneau latéral 3 01 Pcs/pièces	64  Side Panel 2 / Panneau latéral 2 01 Pcs/pièces	65  Side Panel 1 / Panneau latéral 1 01 Pcs/pièces
66  Upper Back Panel / Panneau arrière supérieur 03 Pcs/pièces	67  Lower Back Panel / Panneau arrière inférieur 01 Pcs/pièces	

Part Lists - Listes de pièces :N708P480677

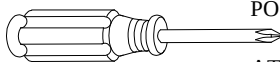
		
Upper Right Panel / Panneau supérieur droit 01 Pcs/pièces	Upper Left Panel / Panneau supérieur gauche 01 Pcs/pièces	Upper Side Panel / Panneau latéral supérieur 01 Pcs/pièces
		
Lower Side Panel / Panneau latéral inférieur 01 Pcs/pièces	Lower Left Panel / Panneau inférieur gauche 01 Pcs/pièces	Lower Right Panel / Panneau inférieur droit 01 Pcs/pièces
		
Right Side Frame / Cadre latéral droit 02 Pcs/pièces	Upper Left Frame / Cadre supérieur gauche 01 Pcs/pièces	Lower Left Frame / Cadre inférieur gauche 01 Pcs/pièces
		
Rear Frame / Cadre arrière 01 Pcs/pièces	Drawer Side Panel / Côté de tiroir 02 Pcs/pièces	Drawer Back Panel / Panneau arrière de tiroir 01 Pcs/pièces
		
Drawer Front Panel / Façade de tiroir 01 Pcs/pièces	Guard Rail Post / Montant de garde-corps 01 Pcs/pièces	Drawer Stop Block / Butée de tiroir 02 Pcs/pièces
		
Wood Block / Bloc de bois 01 Pcs/pièces	Bed Slat / Latte de lit 14 Pcs/pièces	

Hardware Lists - Listes de matériel :

N708P480677

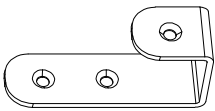
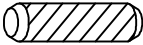
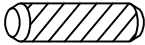
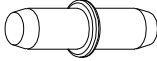
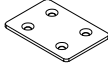
A  Ø1/4"*80mm Hex-Head bolt/Boulon à tête hexagonale 68 Pcs/pièces	B  Ø1/4"*9.5*12mm Hex-Head bolt/Boulon à tête hexagonale 104Pcs/pièces	C  K4mm Allen key/Clé Allen 02 Pcs/pièces
D  Ø1/4"*45mm Hex-Head bolt/Boulon à tête hexagonale 01 Pcs/pièces	E  Ø10*30mm Wood dowel/Cheville en bois 12 Pcs/pièces	F  Ø1/4"*55mm Hex-Head bolt/Boulon à tête hexagonale 36 Pcs/pièces
G  #4*30mm Screw/Vis 102Pcs/pièces	H  #4*25mm Screw/Vis 21 Pcs/pièces	I  Ø1/4"*25mm Hex-Head bolt/Boulon à tête hexagonale 08 Pcs/pièces
J  Ø1/4"*15mm Nut/Noix 09 Pcs/pièces	K  Ø6*70mm Screw/Vis 07 Pcs/pièces	L  #3.5*15mm Screw/Vis 28 Pcs/pièces
M M1  04set/ensemble	N  Pass L/Passe L 06 Pcs/pièces	O  Wheel/Roue 04 Pcs/pièces
P  Pass U/Passe U 02 Pcs/pièces	Q  Ø6*35mm Screw/Vis 08 Pcs/pièces	R  #3.5*12mm Screw/Vis 32 Pcs/pièces

ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)

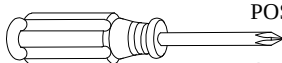


PLEASE BE CAREFUL DO NOT DAMAGE THE HOLE POSITION WHEN YOU USE POWER TOOLS !

ATTENTION À NE PAS ENDOMMAGER LA POSITION DU TROU LORSQUE VOUS UTILISEZ DES OUTILS ÉLECTRIQUES !

S		T	 Ø8*30mm	U	 Ø8*20mm
	02 Pcs/pièces	Wood dowel/Cheville en bois 07 Pcs/pièces		Wood dowel/Cheville en bois 16 Pcs/pièces	
V	 #4*50mm	W	 Ø6*20mm	X	
Screw/Vis 29 Pcs/pièces		08 Pcs/pièces		Pass /Passe 04 Pcs/pièces	
Y	 Ø6*50mm	Z	 #4*20mm		
Screw/Vis 03 Pcs/pièces		Screw/Vis 32 Pcs/pièces			

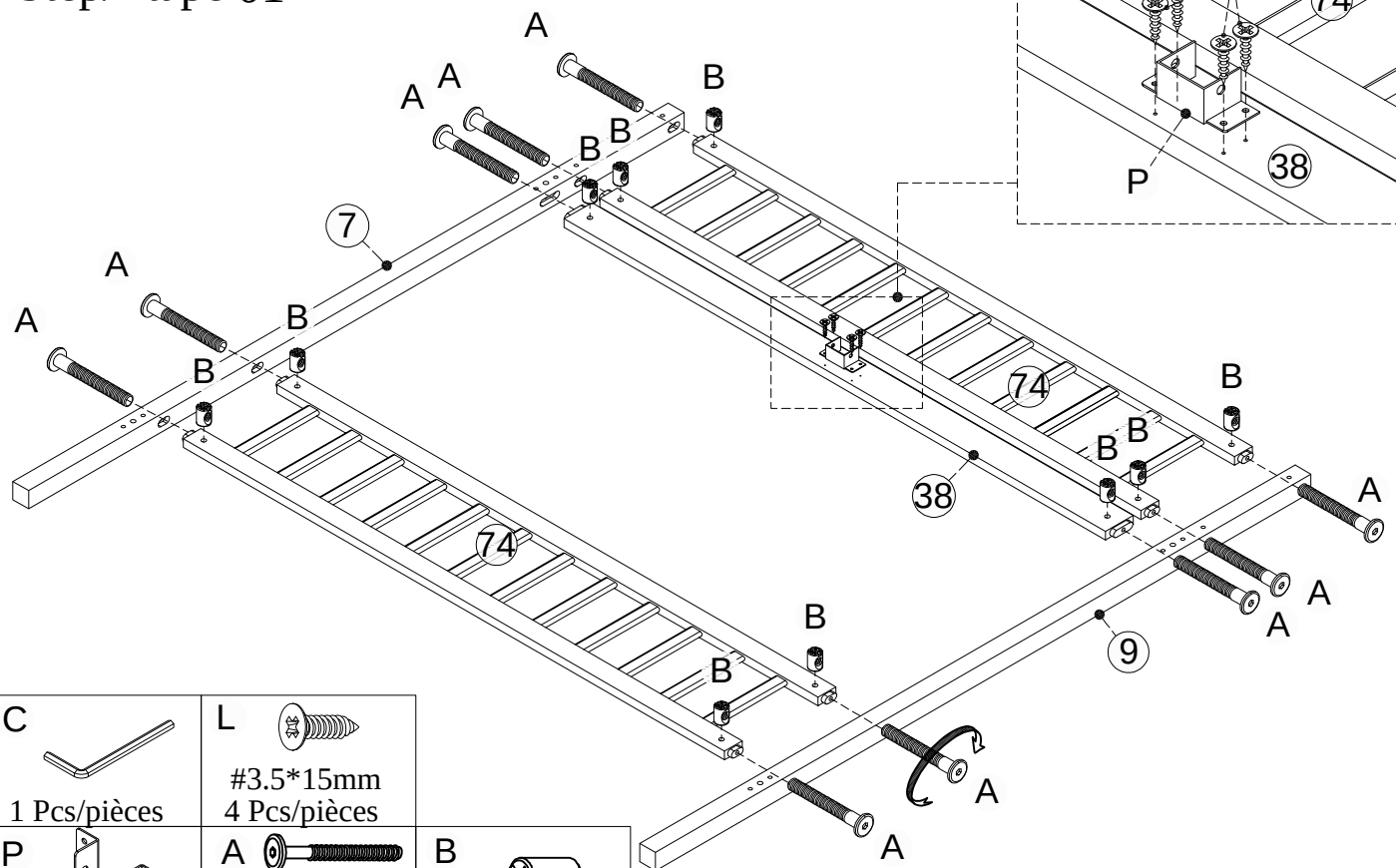
ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



PLEASE BE CAREFUL DO NOT DAMAGE THE HOLE
POSITION WHEN YOU USE POWER TOOLS !

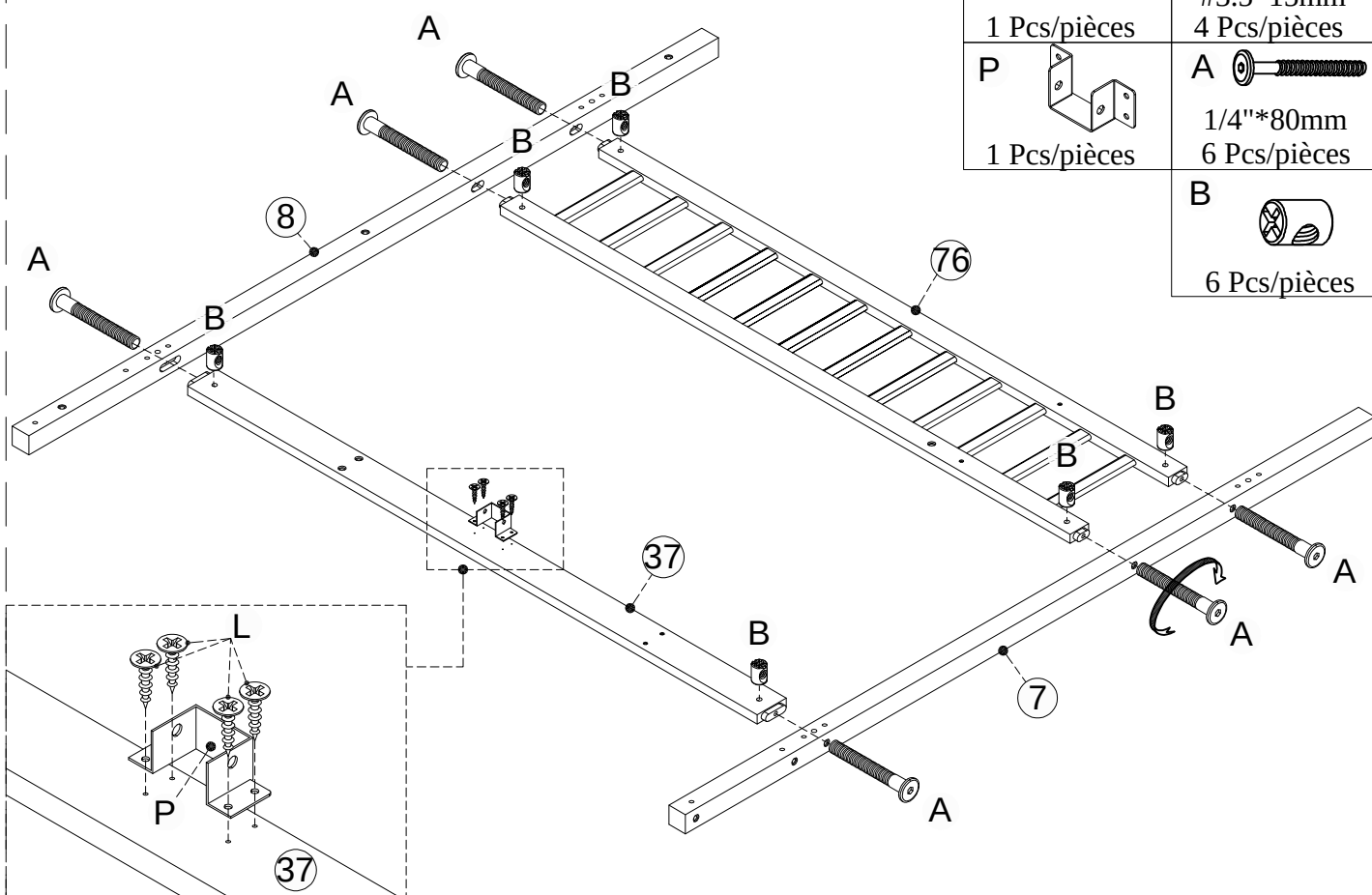
ATTENTION À NE PAS ENDOMMAGER LA POSITION DU TROU
LORSQUE VOUS UTILISEZ DES OUTILS ÉLECTRIQUES !

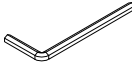
Step/Étape 01



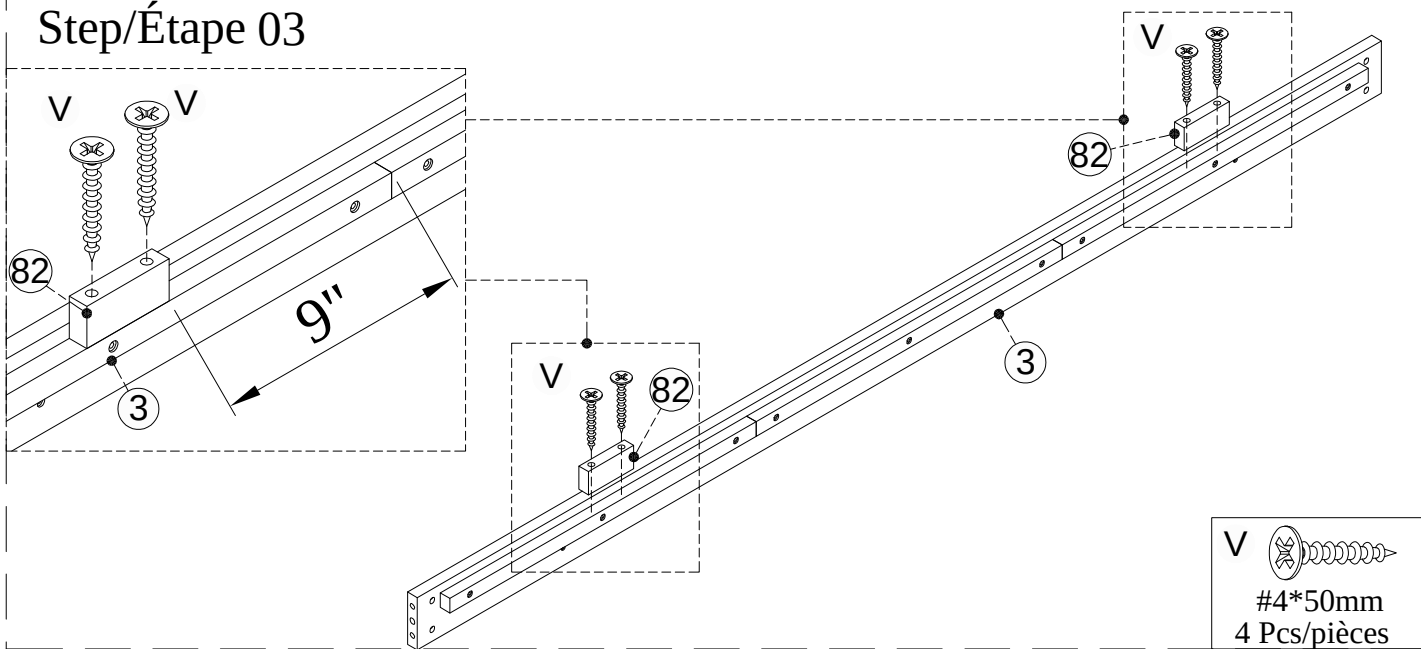
C	L	
		
1 Pcs/pièces	#3.5*15mm 4 Pcs/pièces	
P	A	B
		
1 Pcs/pièces	1/4"*80mm 10 Pcs/pièces	10 Pcs/pièces

Step/Étape 02

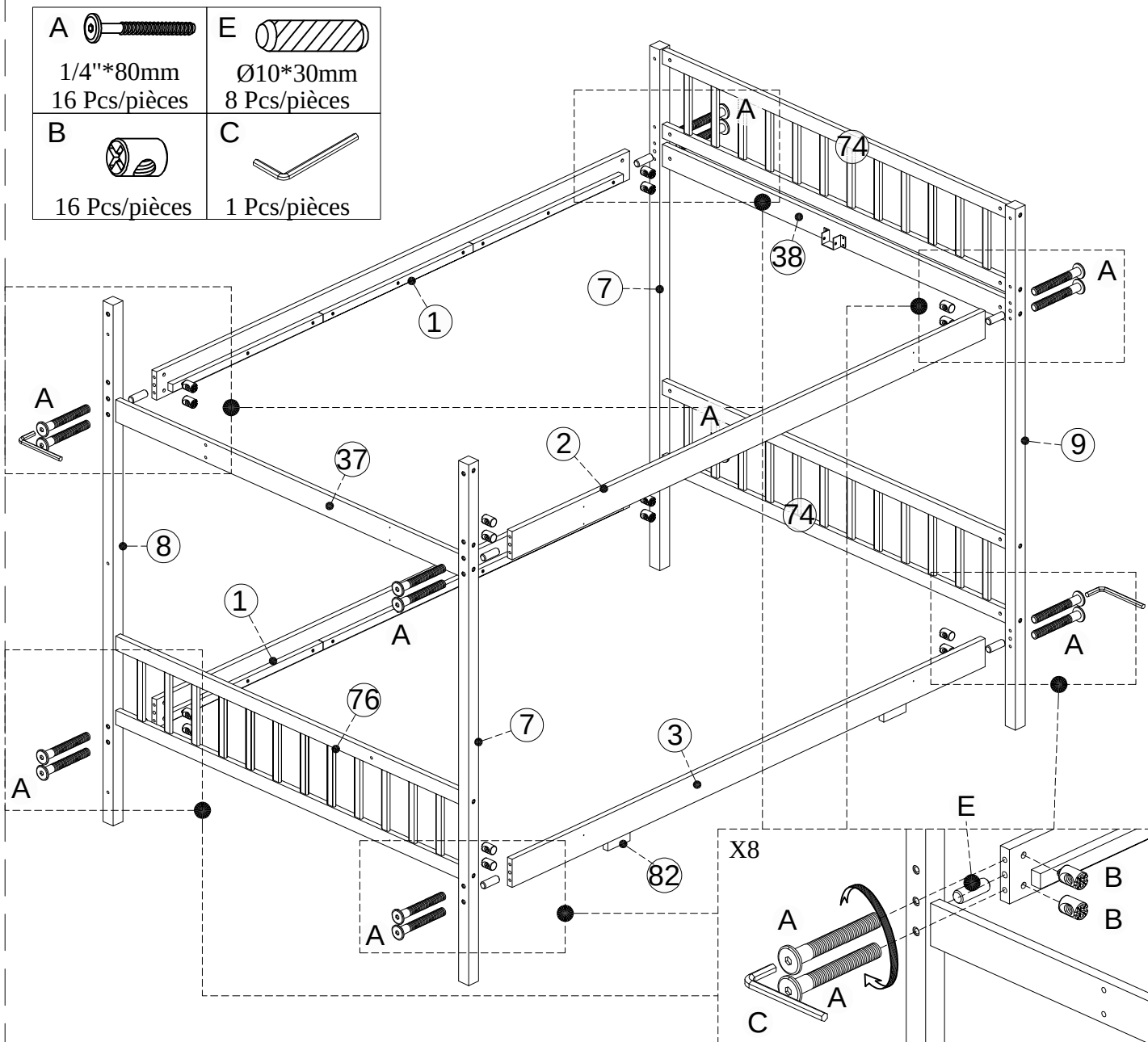


C	L
	
1 Pcs/pièces	#3.5*15mm 4 Pcs/pièces
P	A
	
1 Pcs/pièces	1/4"*80mm 6 Pcs/pièces
6	B
	
	6 Pcs/pièces

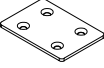
Step/Étape 03



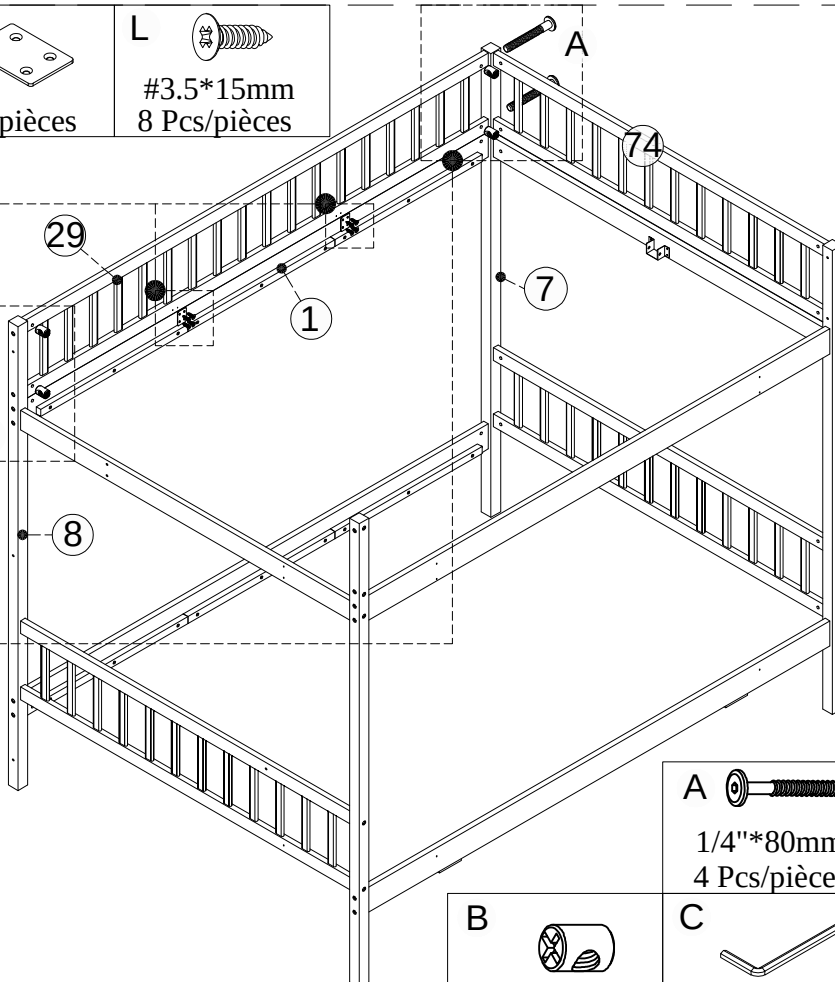
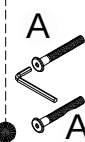
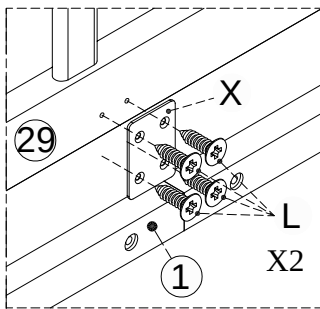
Step/Étape 04



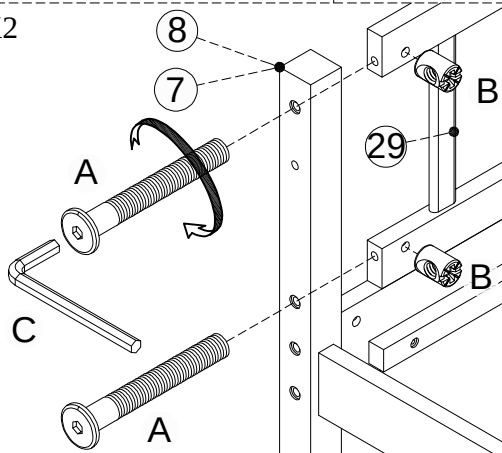
Step/Étape 05

X		L	
2 Pcs/pièces		#3.5*15mm 8 Pcs/pièces	

Step 02



X2



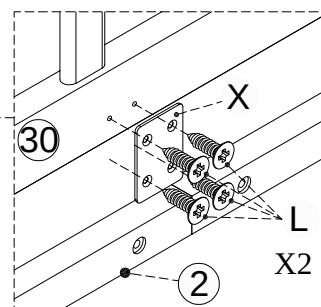
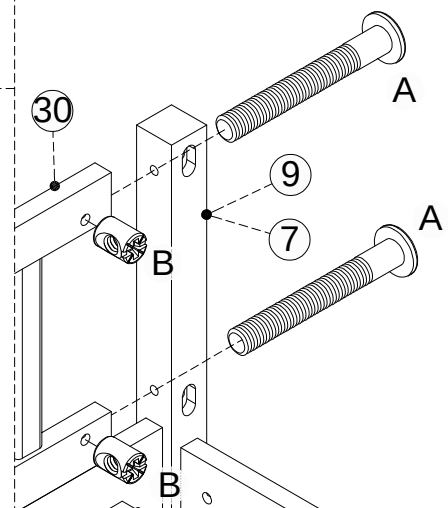
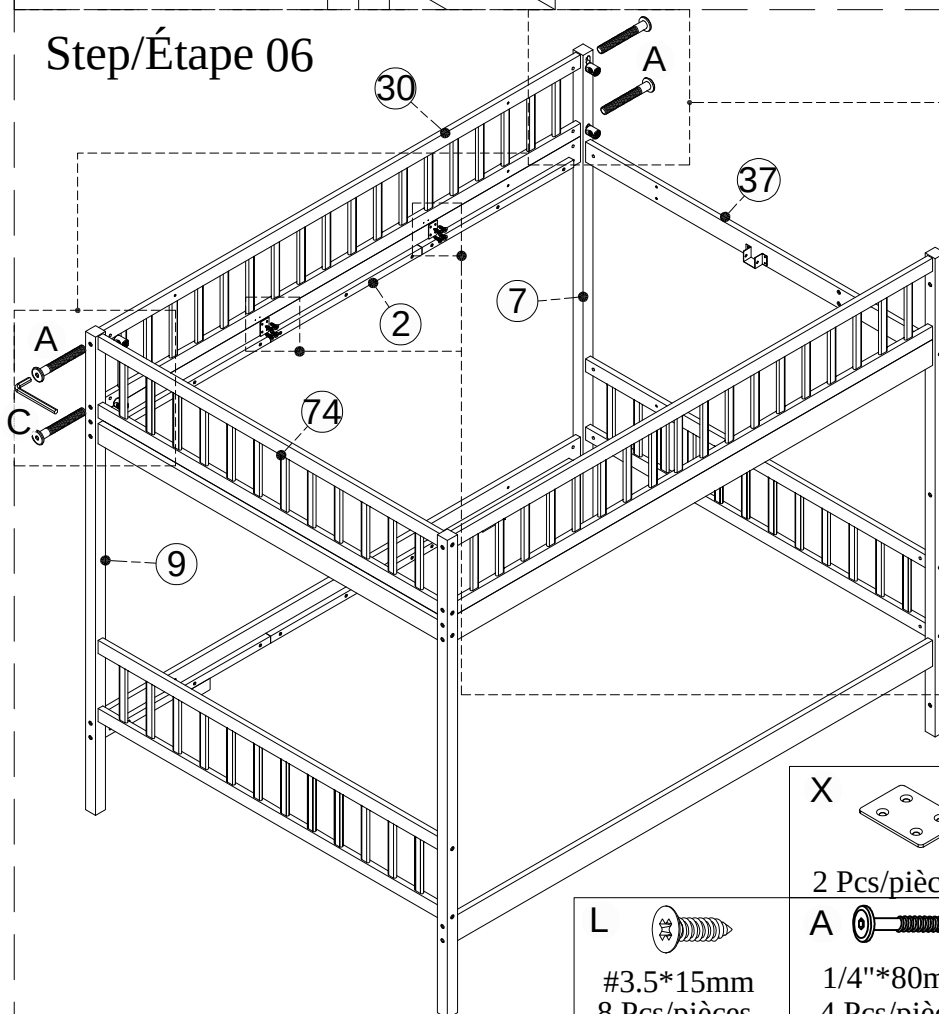
Step 01

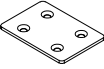
A 
1/4"*80mm
4 Pcs/pièces

B 
4 Pcs/pièces

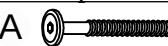
C 
1 Pcs/pièces

Step/Étape 06



X 
2 Pcs/pièces

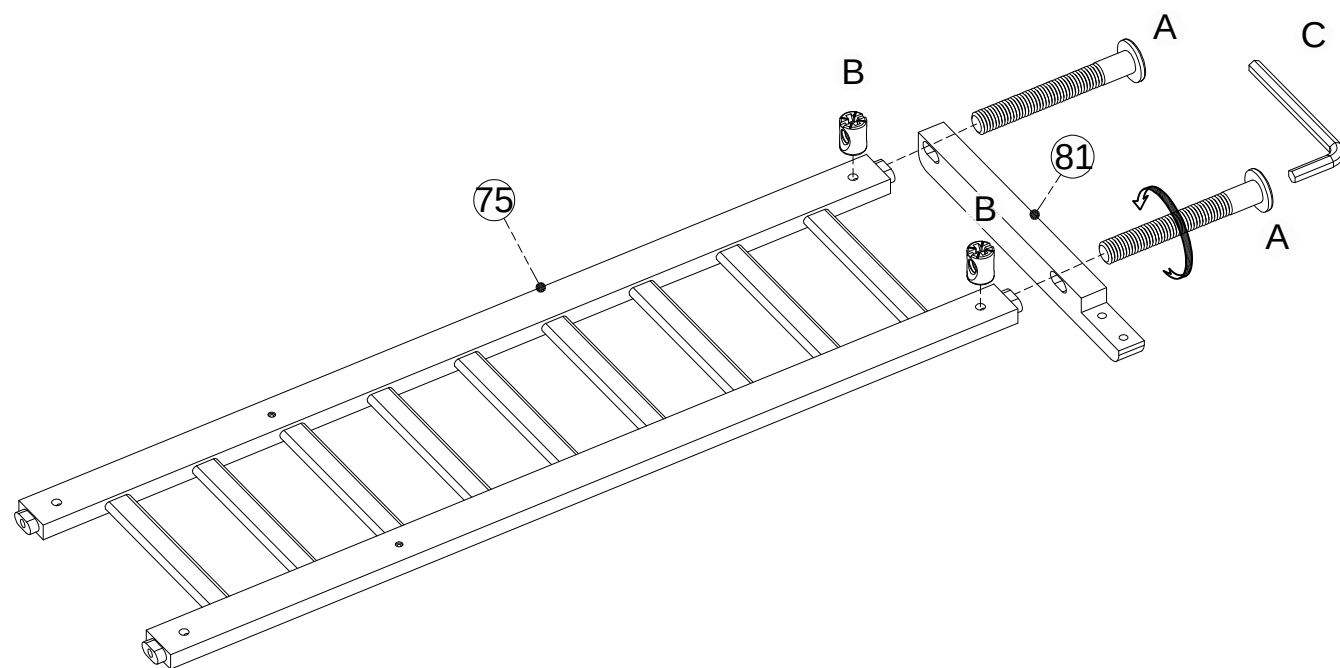
L 
#3.5*15mm
8 Pcs/pièces

A 
1/4"*80mm
4 Pcs/pièces

B 
4 Pcs/pièces

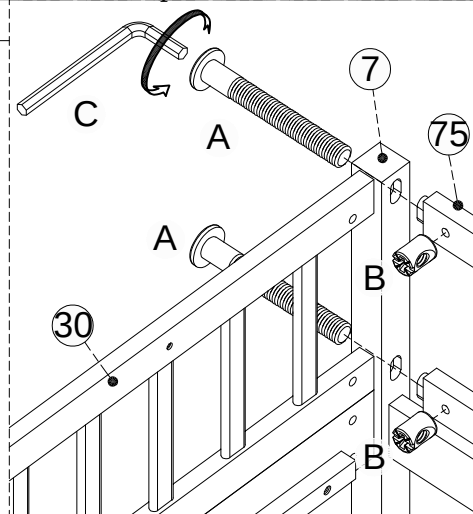
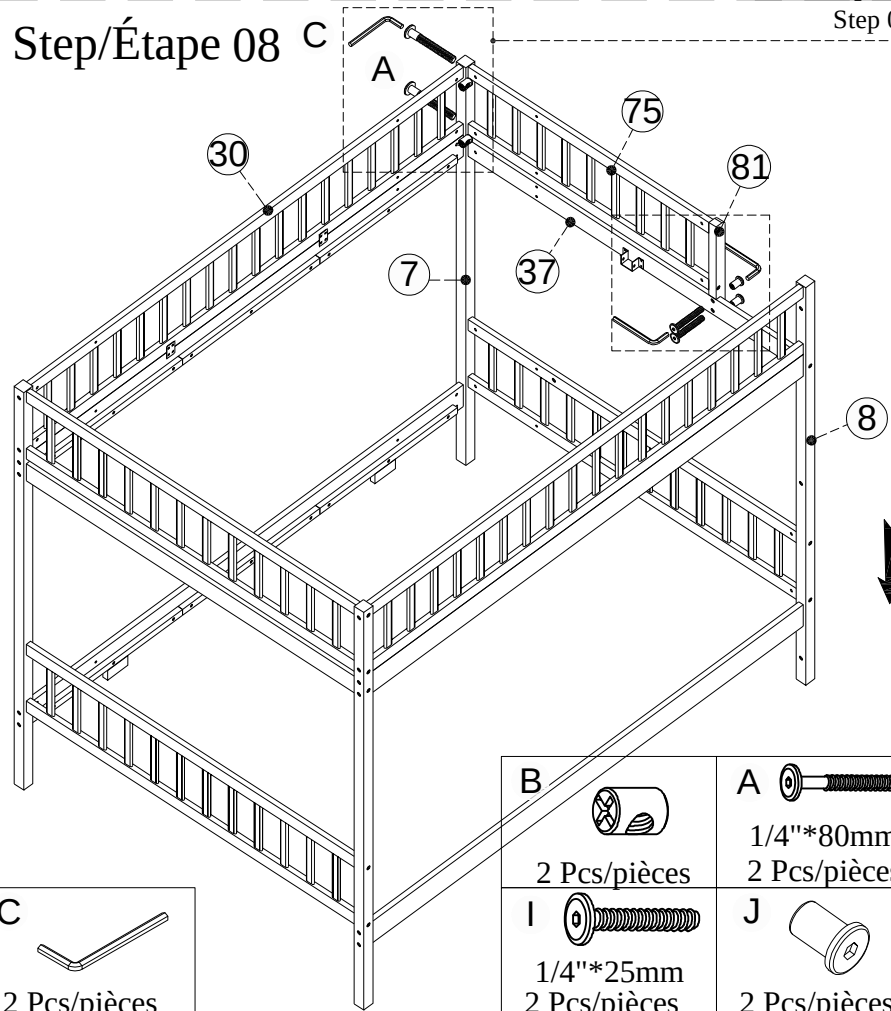
C 
1 Pcs/pièces

Step/Étape 07

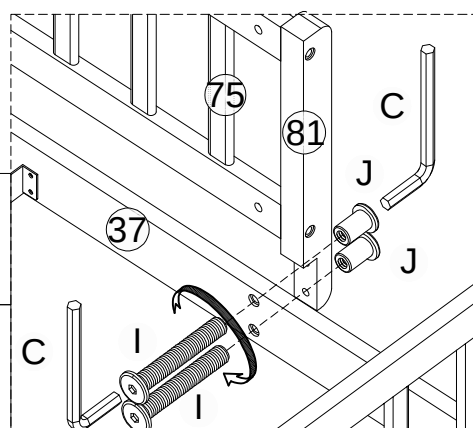


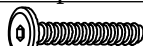
C	B	A
		
1 Pcs/pièces	2 Pcs/pièces	1/4"*80mm 2 Pcs/pièces

Step/Étape 08

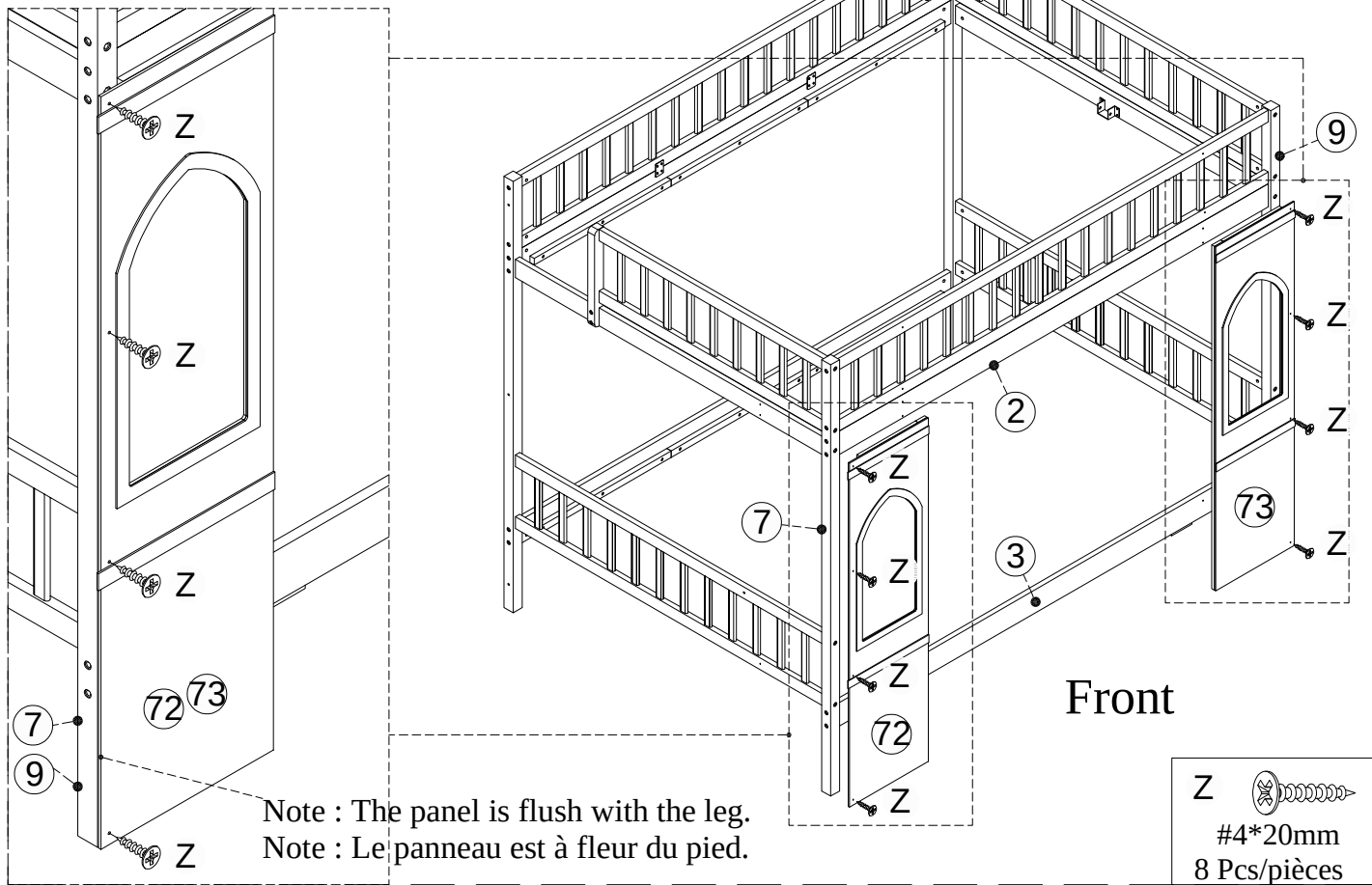


Step 02

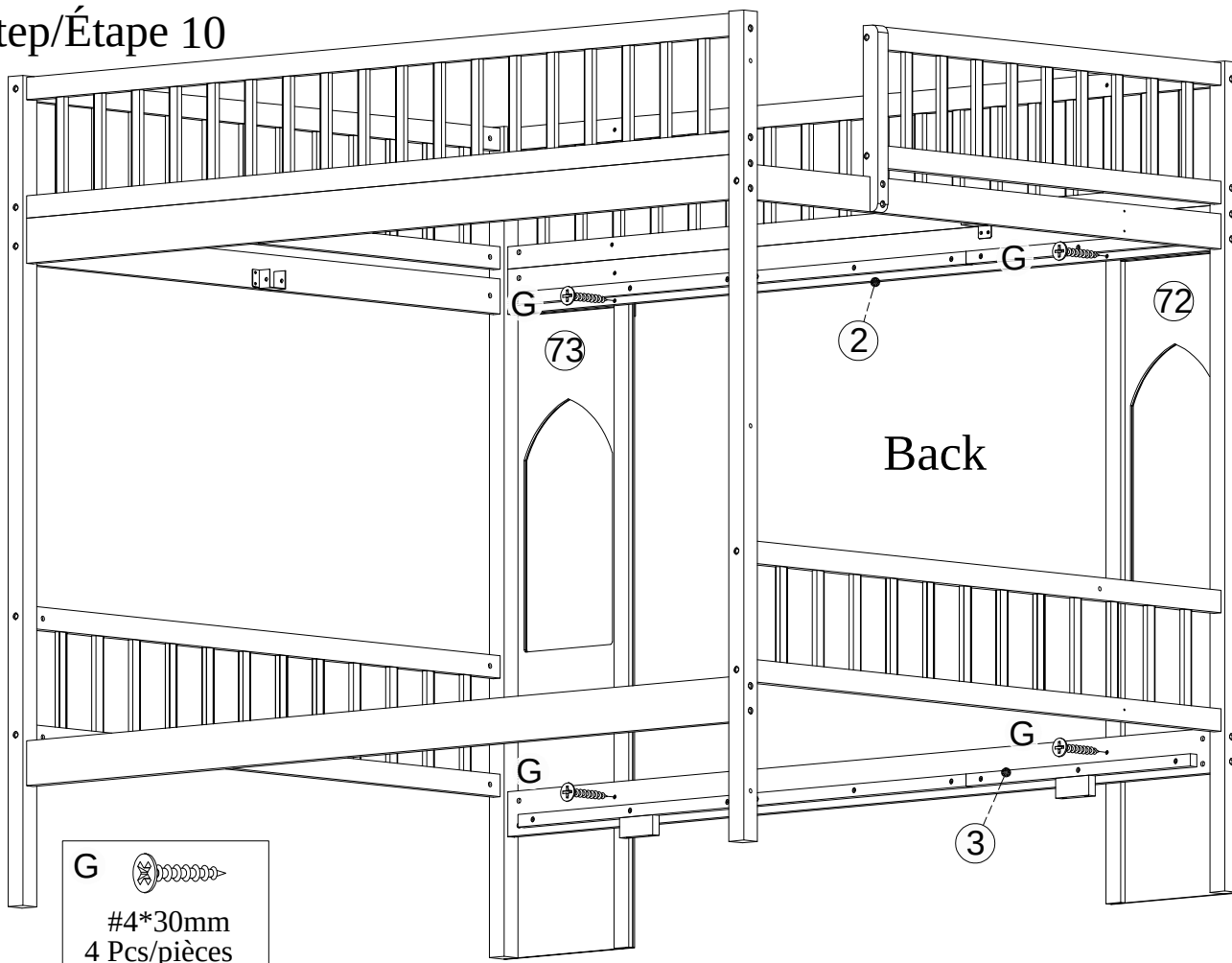


B	A
	
2 Pcs/pièces	1/4"*80mm 2 Pcs/pièces
I	J
	
1/4"*25mm 2 Pcs/pièces	2 Pcs/pièces

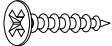
Step/Étape 09

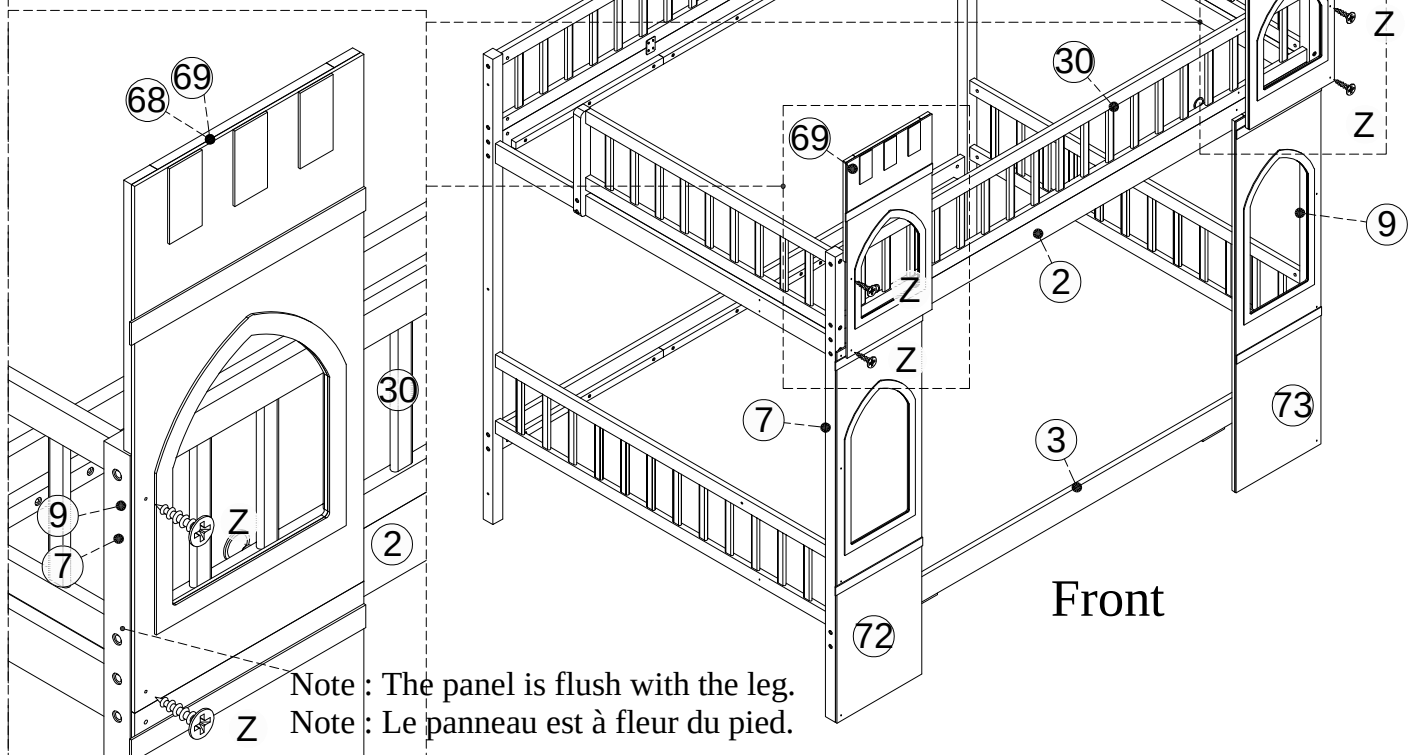


Step/Étape 10

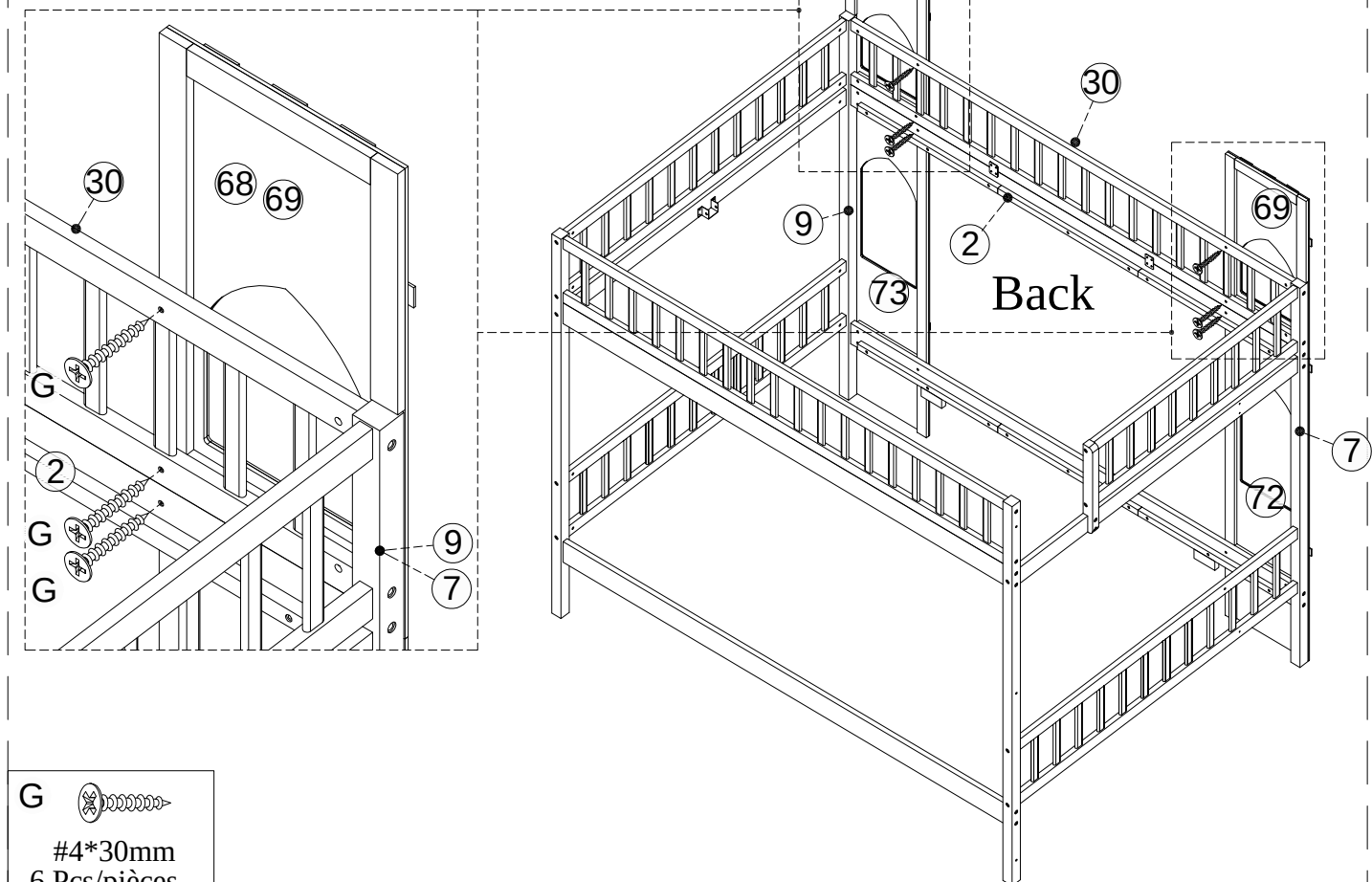


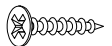
Step/Étape 11

Z 
#4*20mm
4 Pcs/pièces

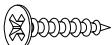


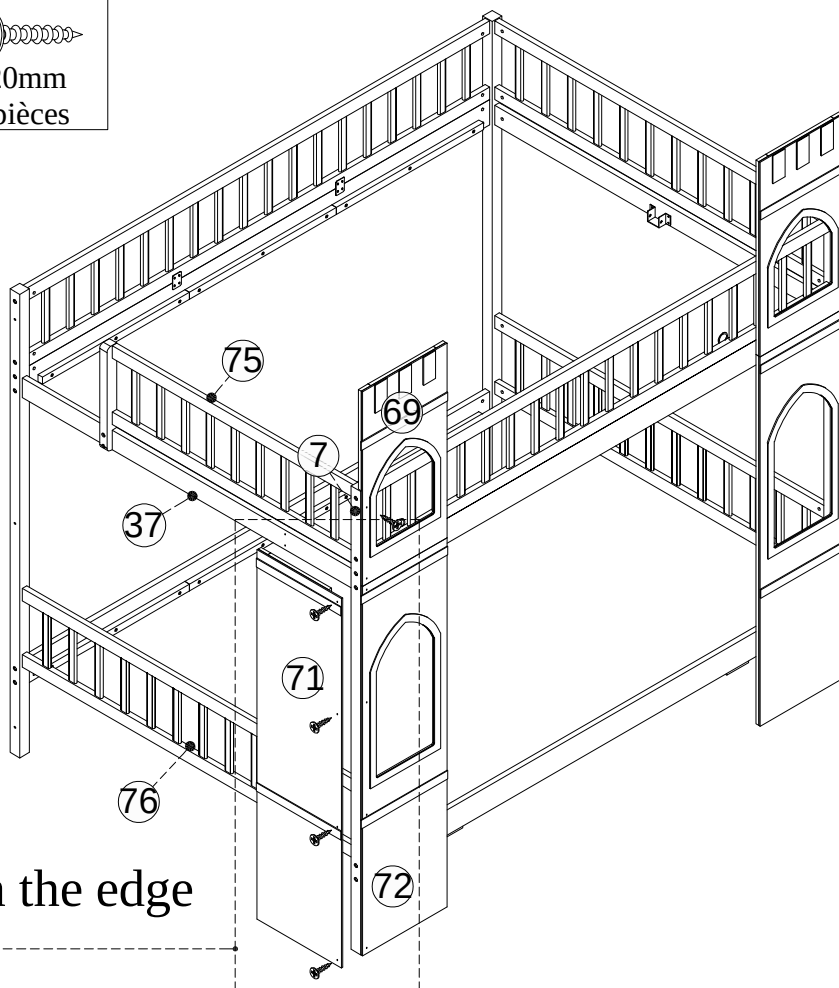
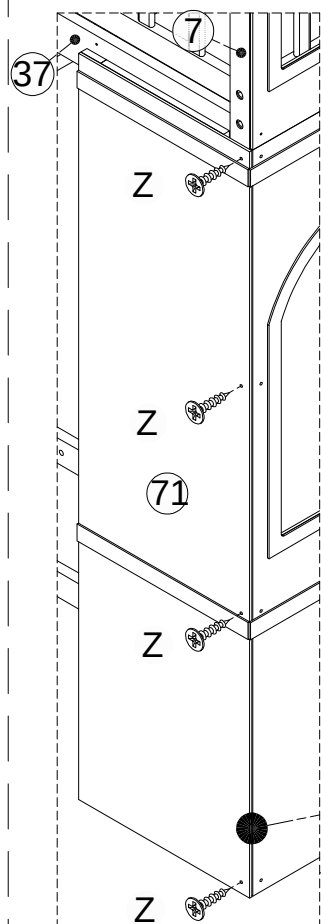
Step/Étape 12



G 
#4*30mm
6 Pcs/pièces

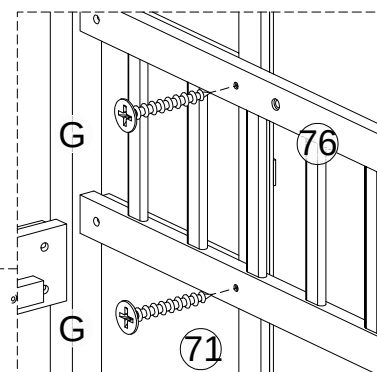
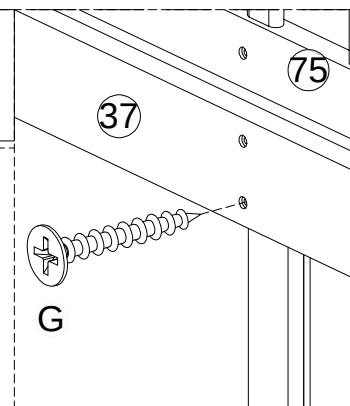
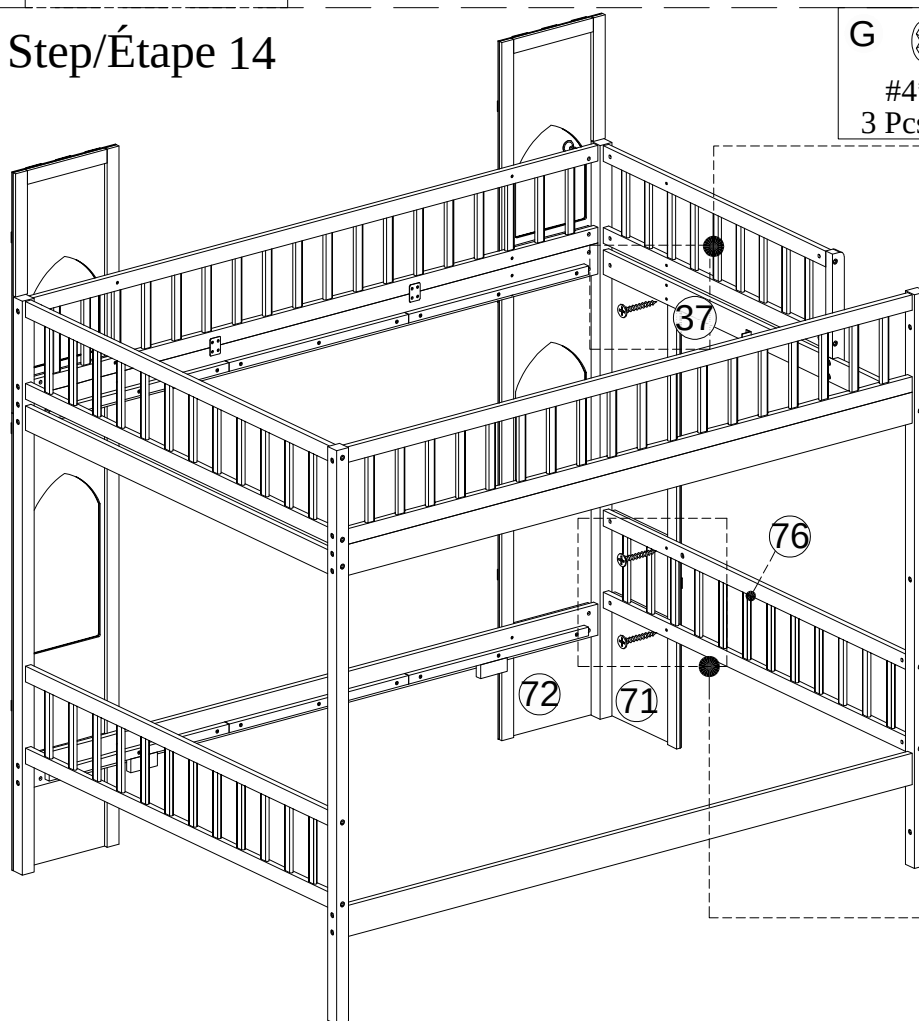
Step/Étape 13

Z 
#4*20mm
4 Pcs/pièces

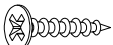


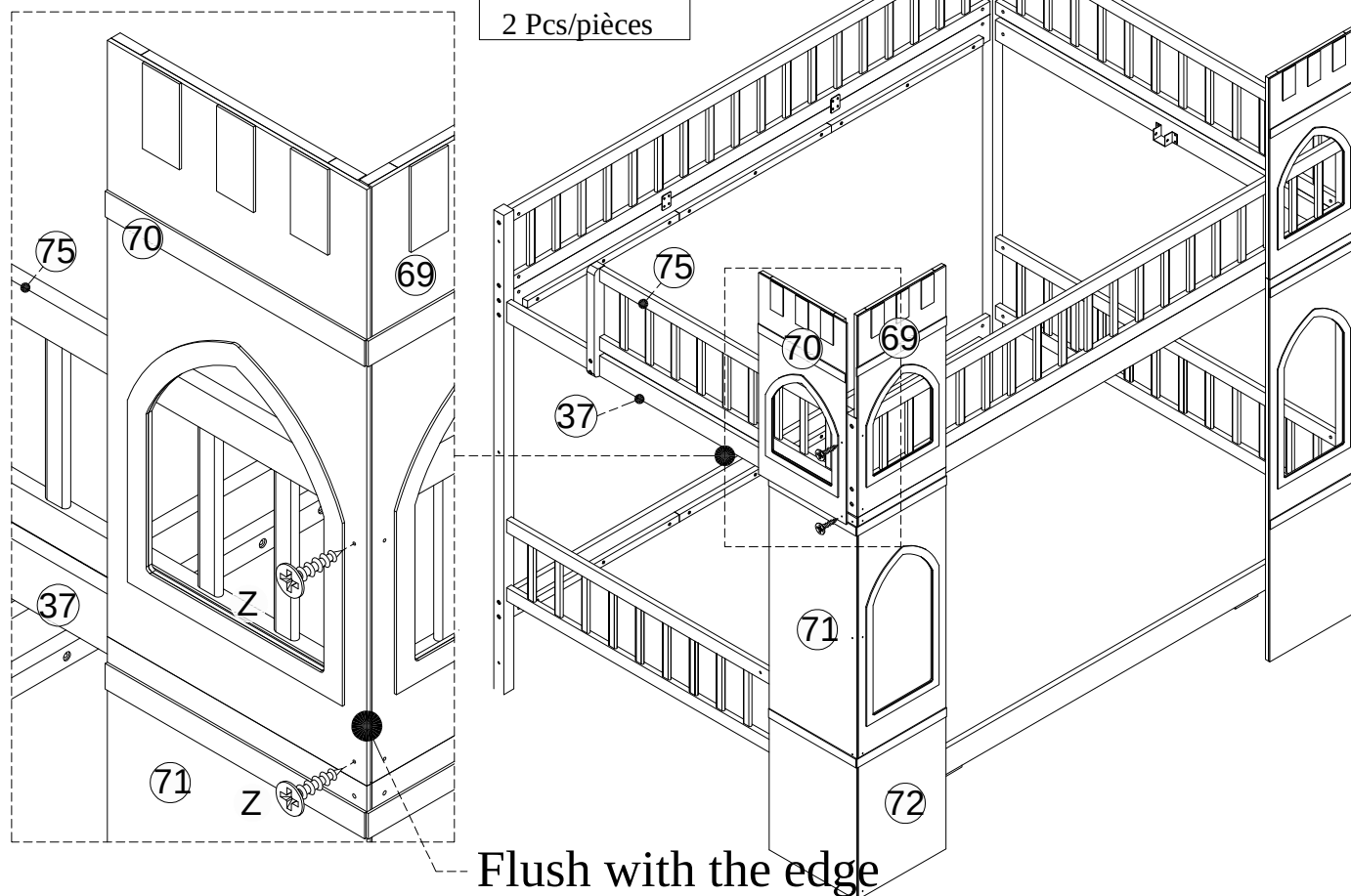
Step/Étape 14

G 
#4*30mm
3 Pcs/pièces

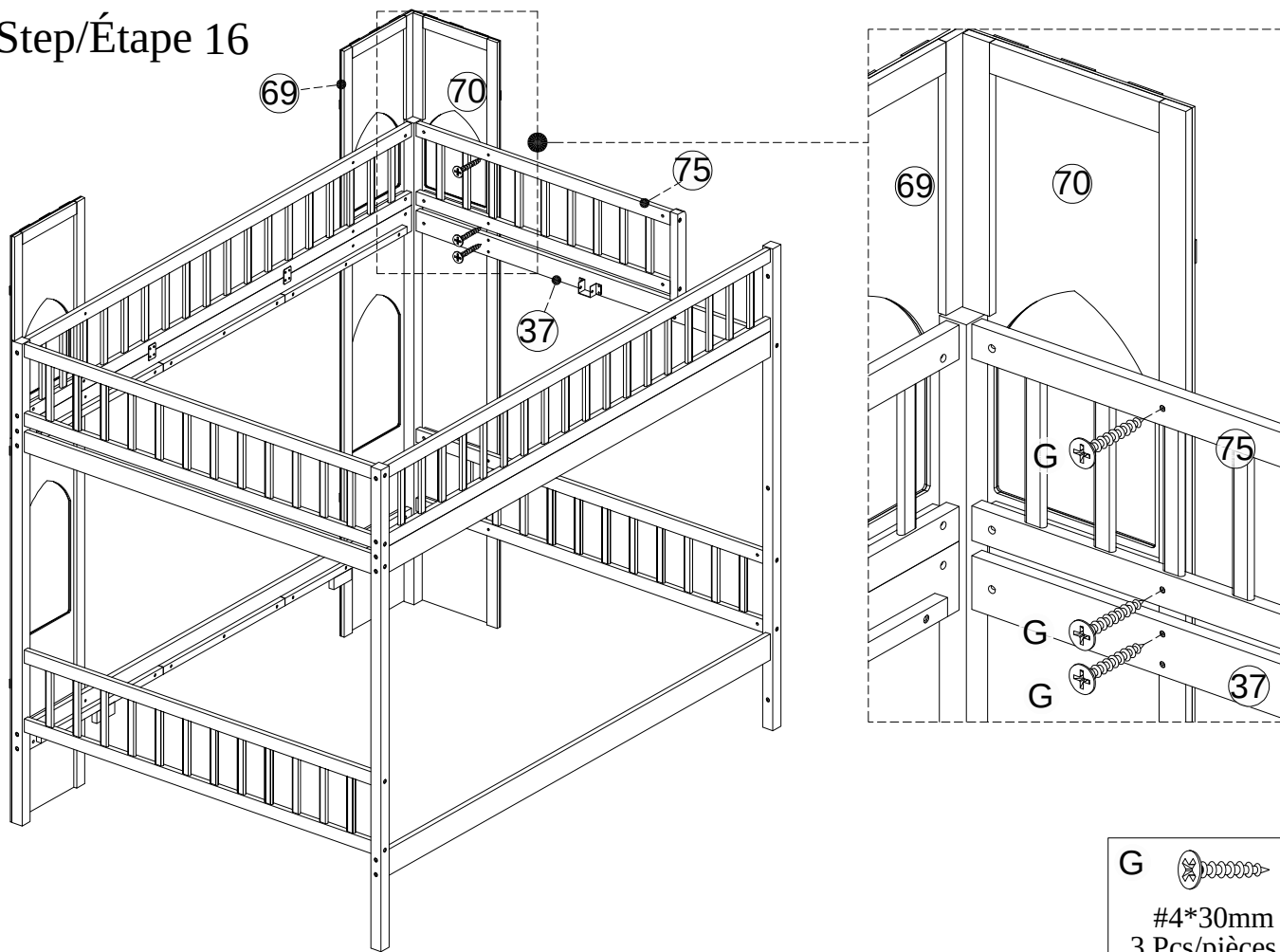


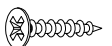
Step/Étape 15

Z 
#4*20mm
2 Pcs/pièces

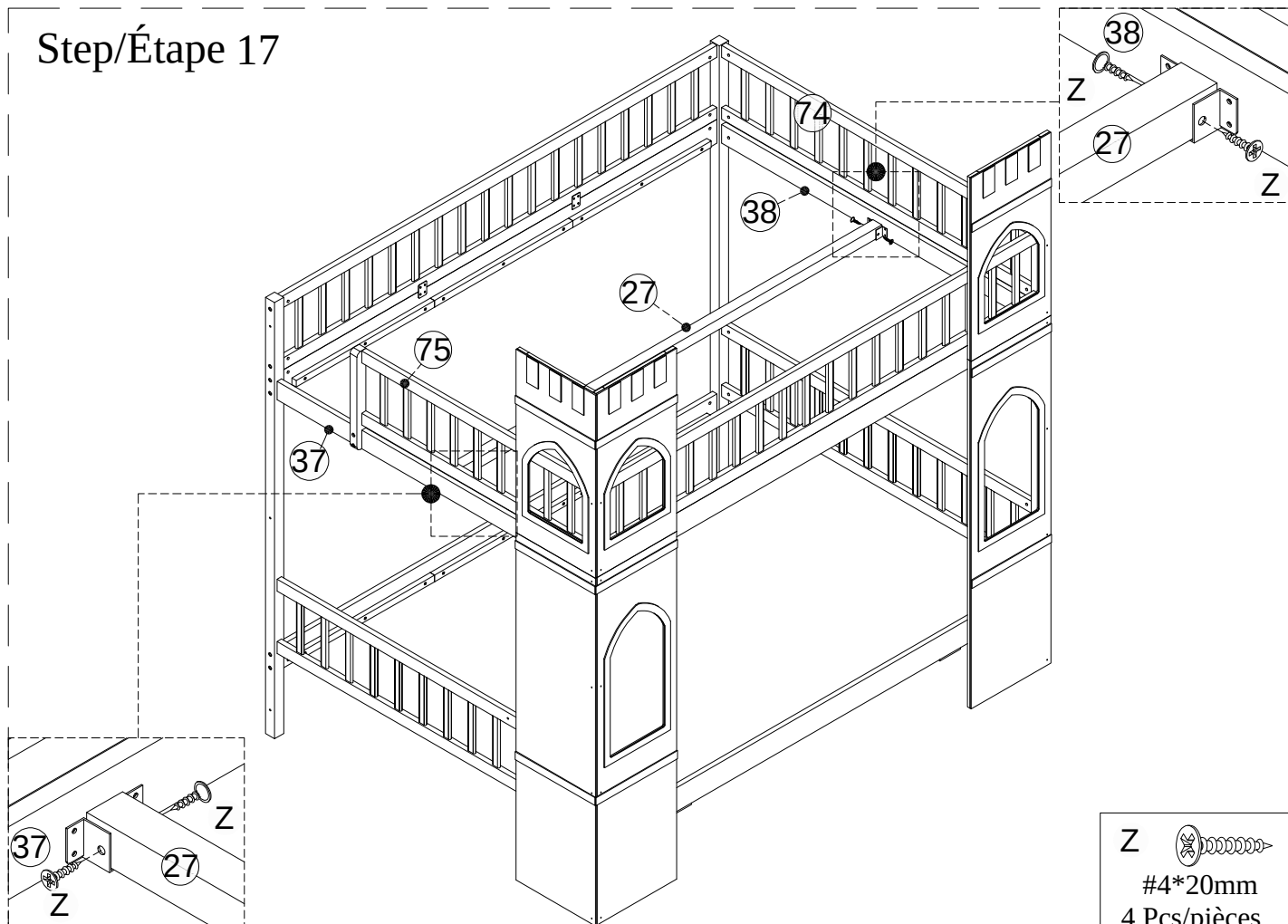


Step/Étape 16

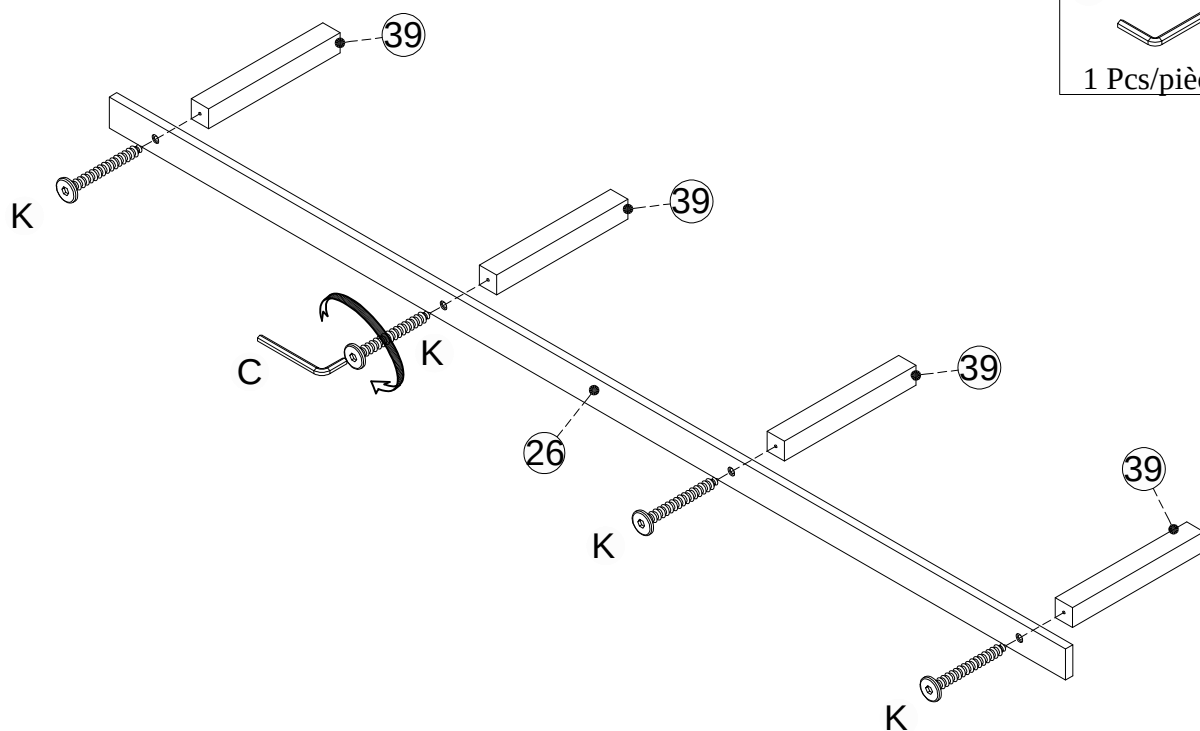


G 
#4*30mm
3 Pcs/pièces

Step/Étape 17

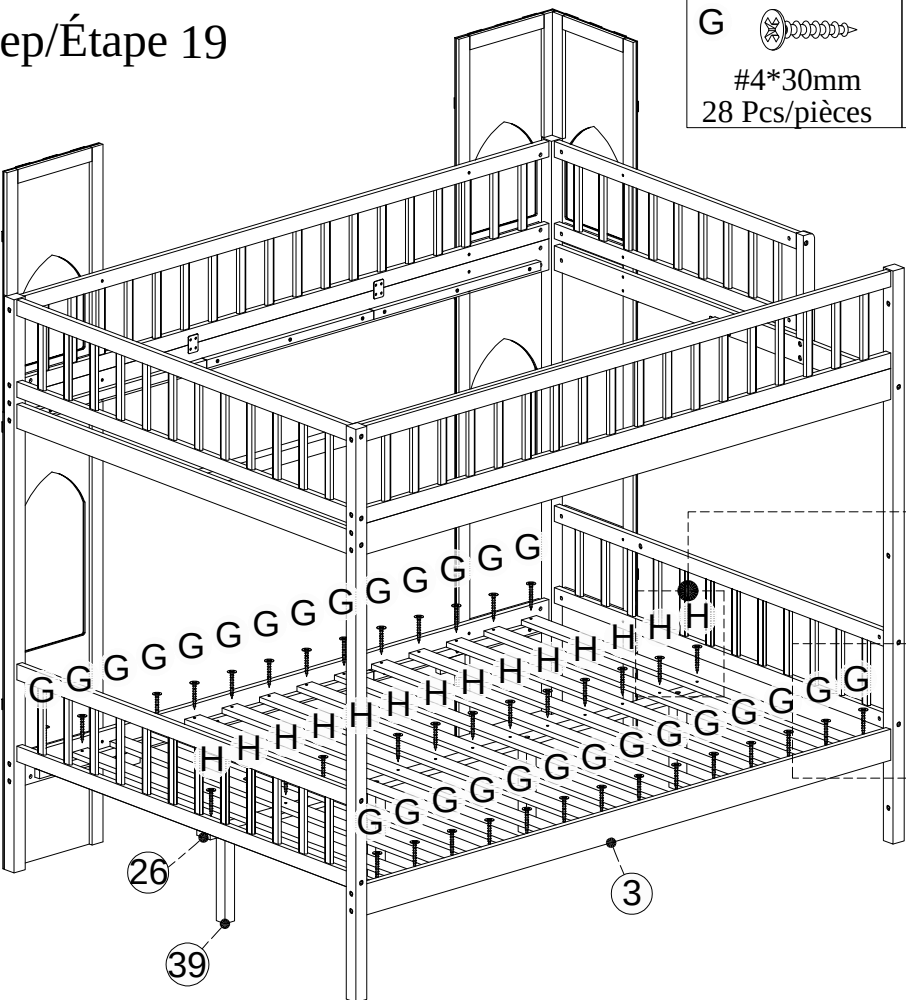


Step/Étape 18



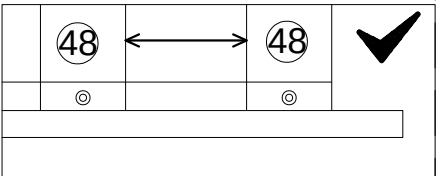
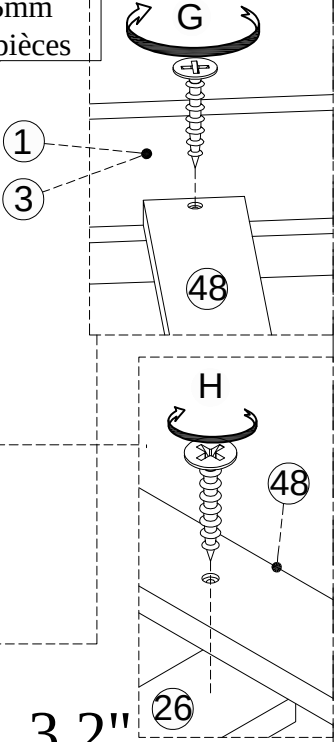
- | | |
|--------------|--|
| Z | |
| #4*20mm | |
| 4 Pcs/pièces | |
| K | |
| Ø6*70mm | |
| 4 Pcs/pièces | |
| C | |
| 1 Pcs/pièces | |

Step/Étape 19

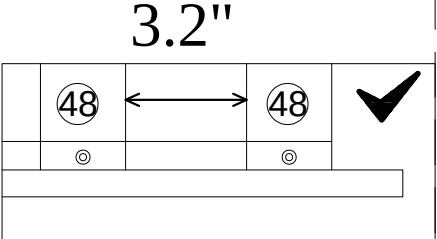
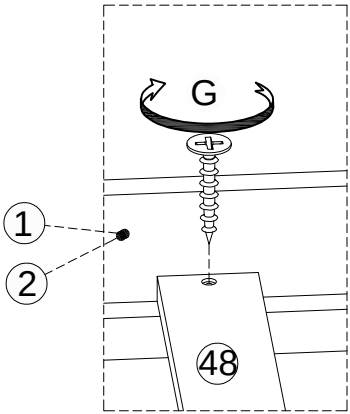
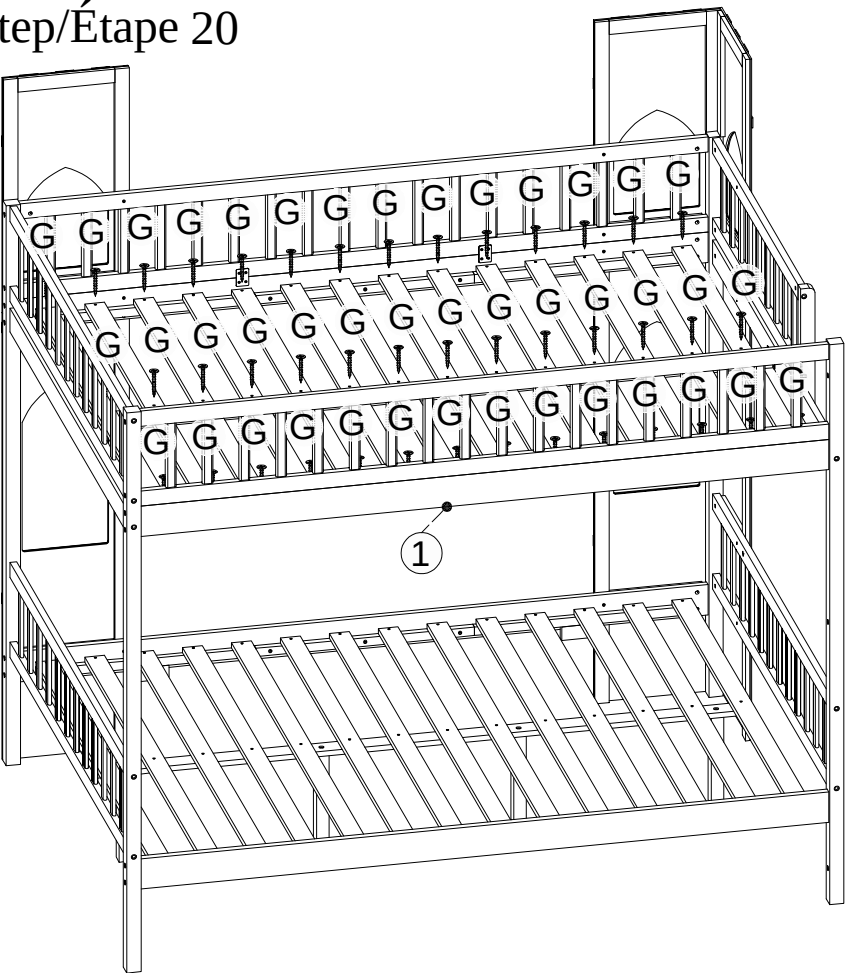


G 
#4*30mm
28 Pcs/pièces

H 
#4*25mm
14 Pcs/pièces

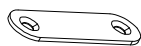


Step/Étape 20

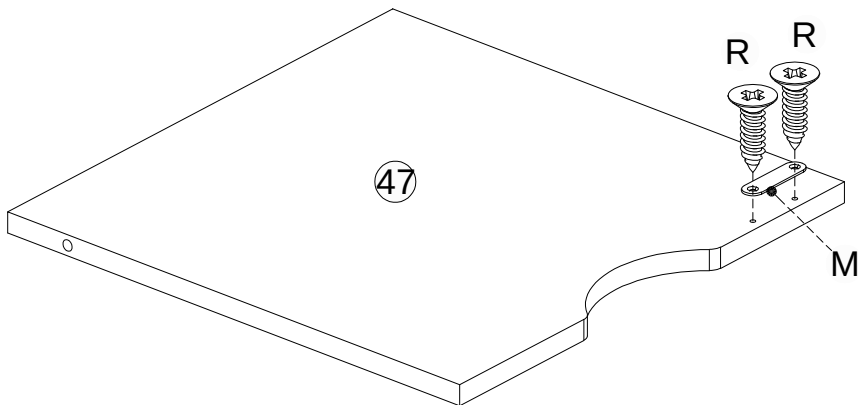


G 
#4*30mm
42 Pcs/pièces

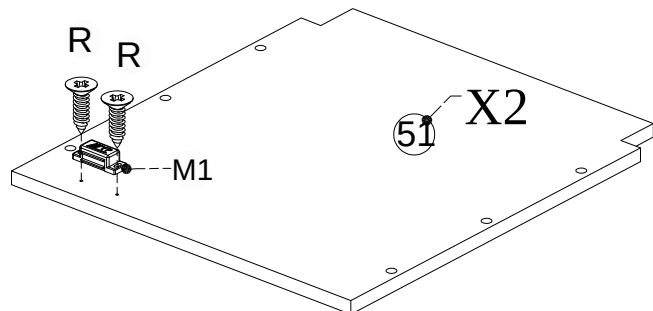
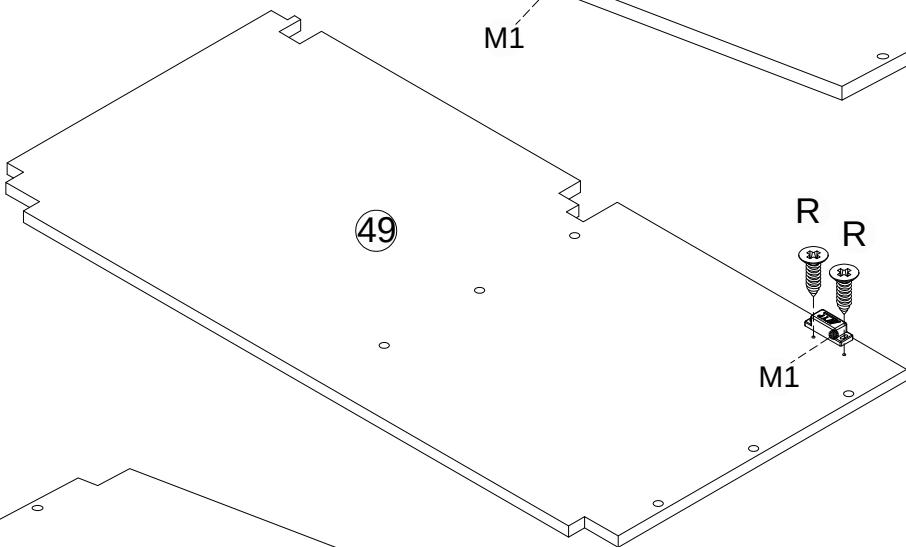
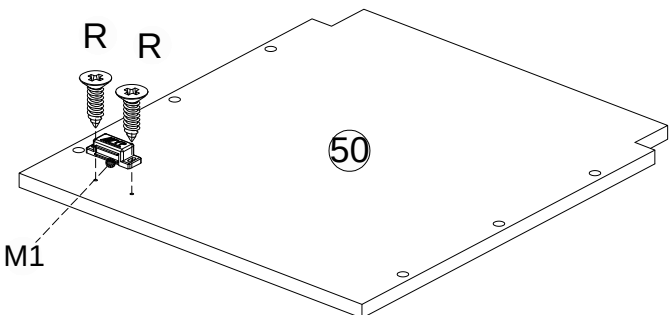
Step/Étape 21

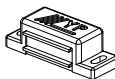
M		R	
4 Pcs/pièces		#3.5*12mm 8 Pcs/pièces	

X4

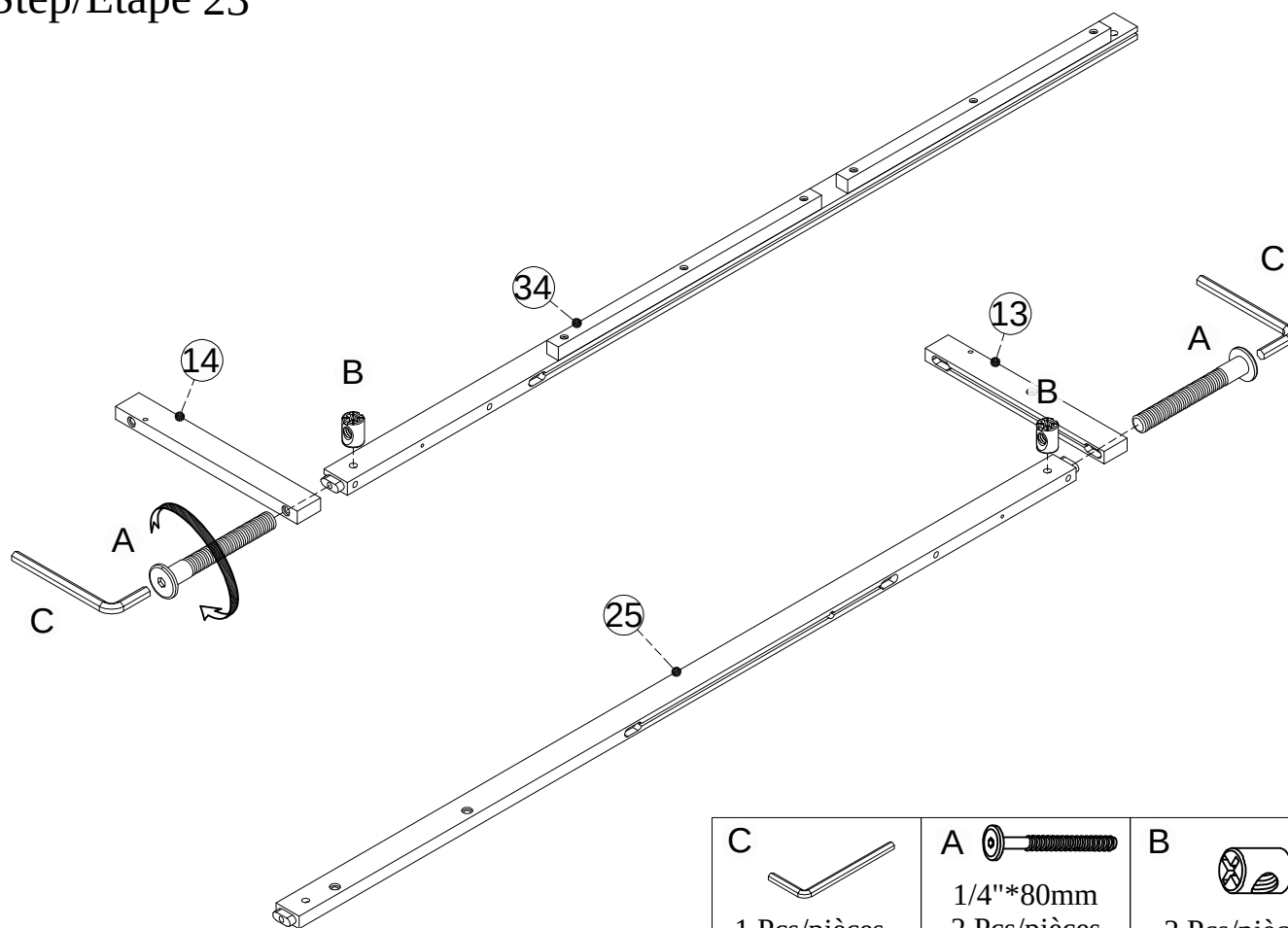


Step/Étape 22



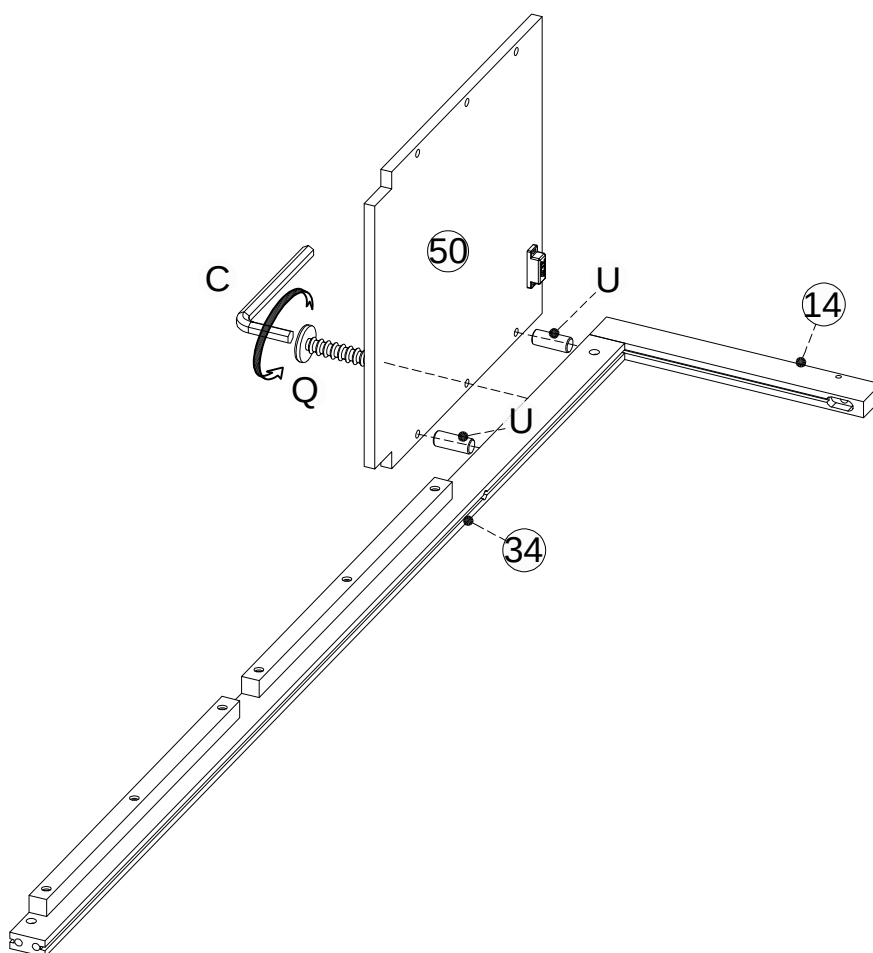
M1		R	
4 Pcs/pièces		#3.5*12mm 8 Pcs/pièces	

Step/Étape 23

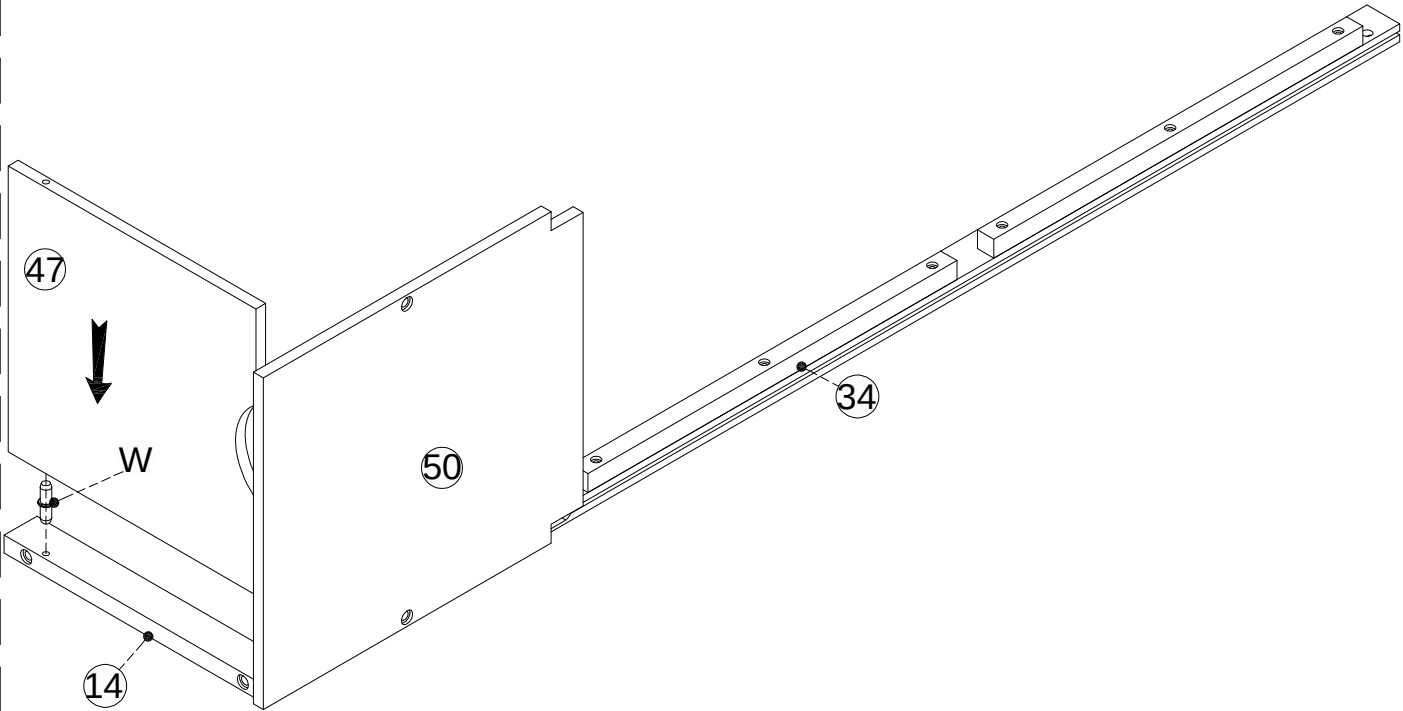


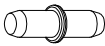
Step/Étape 24

Q  Ø6*35mm 1 Pcs/pièces
U  Ø8*20mm 2 Pcs/pièces
C  1 Pcs/pièces

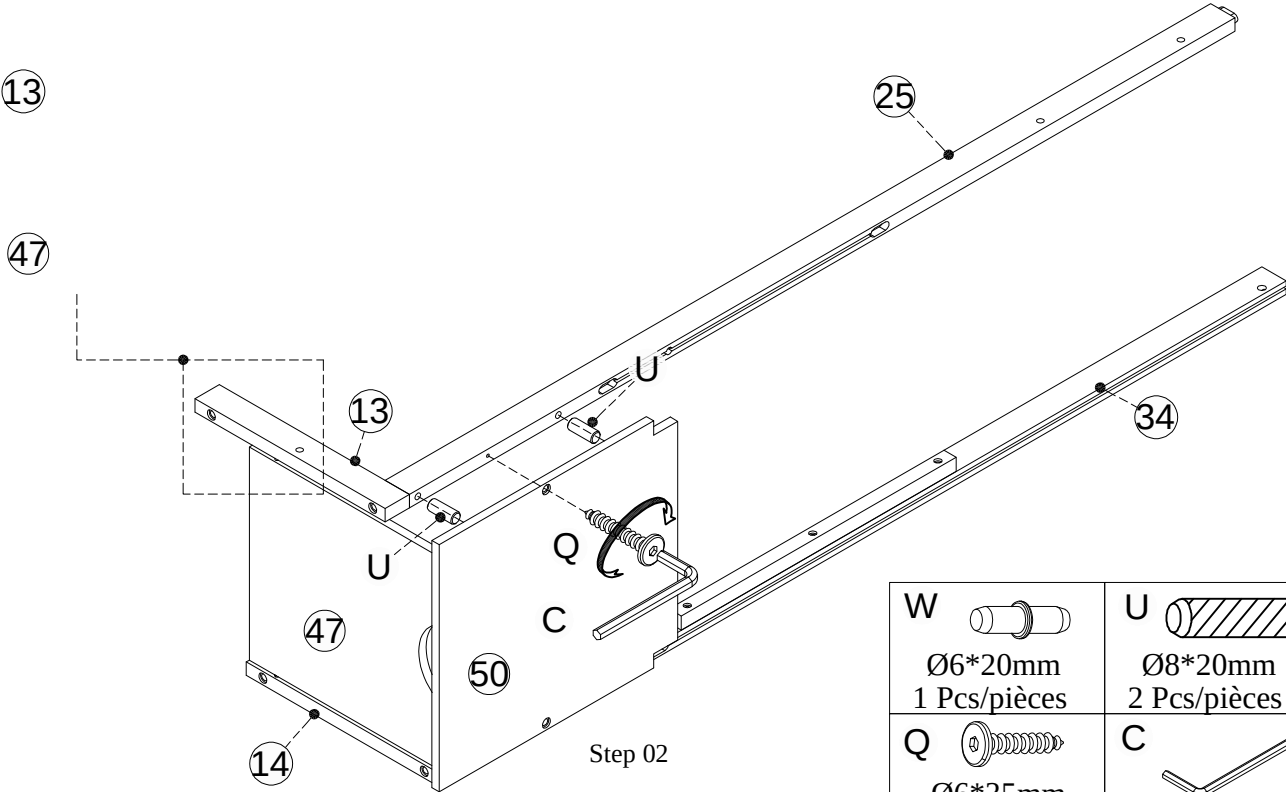


Step/Étape 25



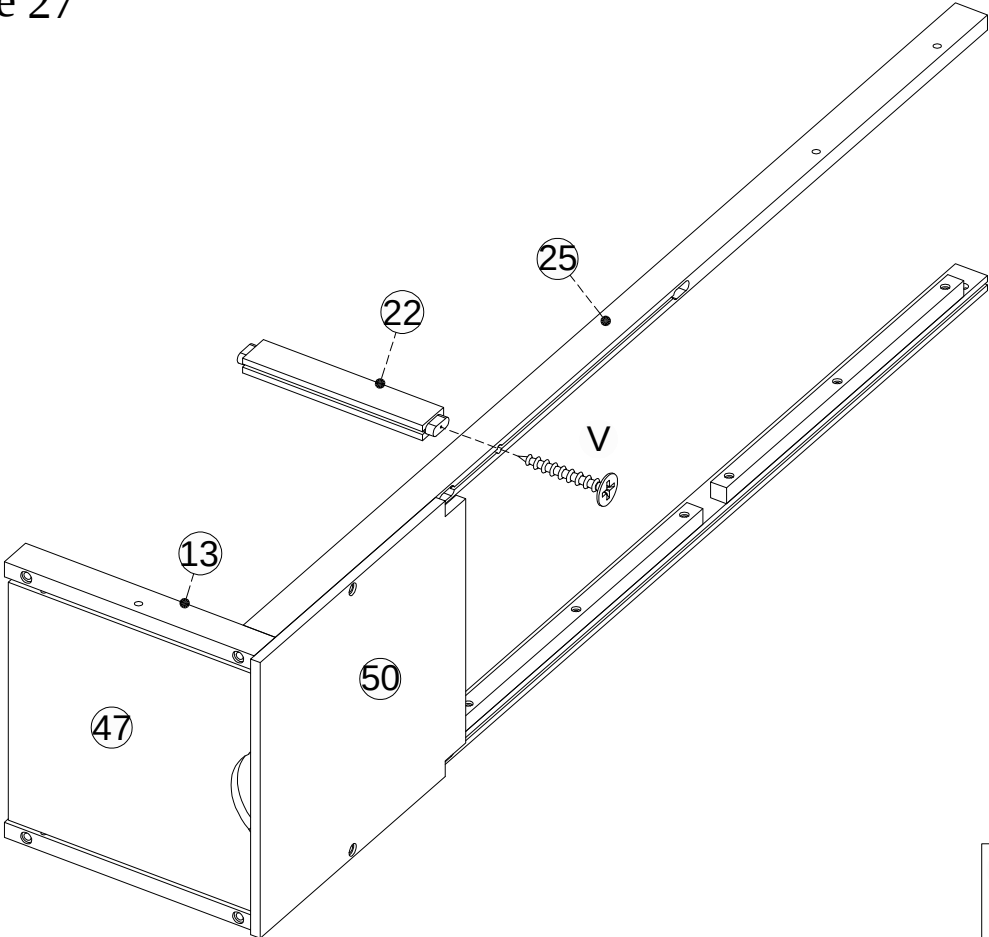
W 
Ø6*20mm
1 Pcs/pièces

Step/Étape 26



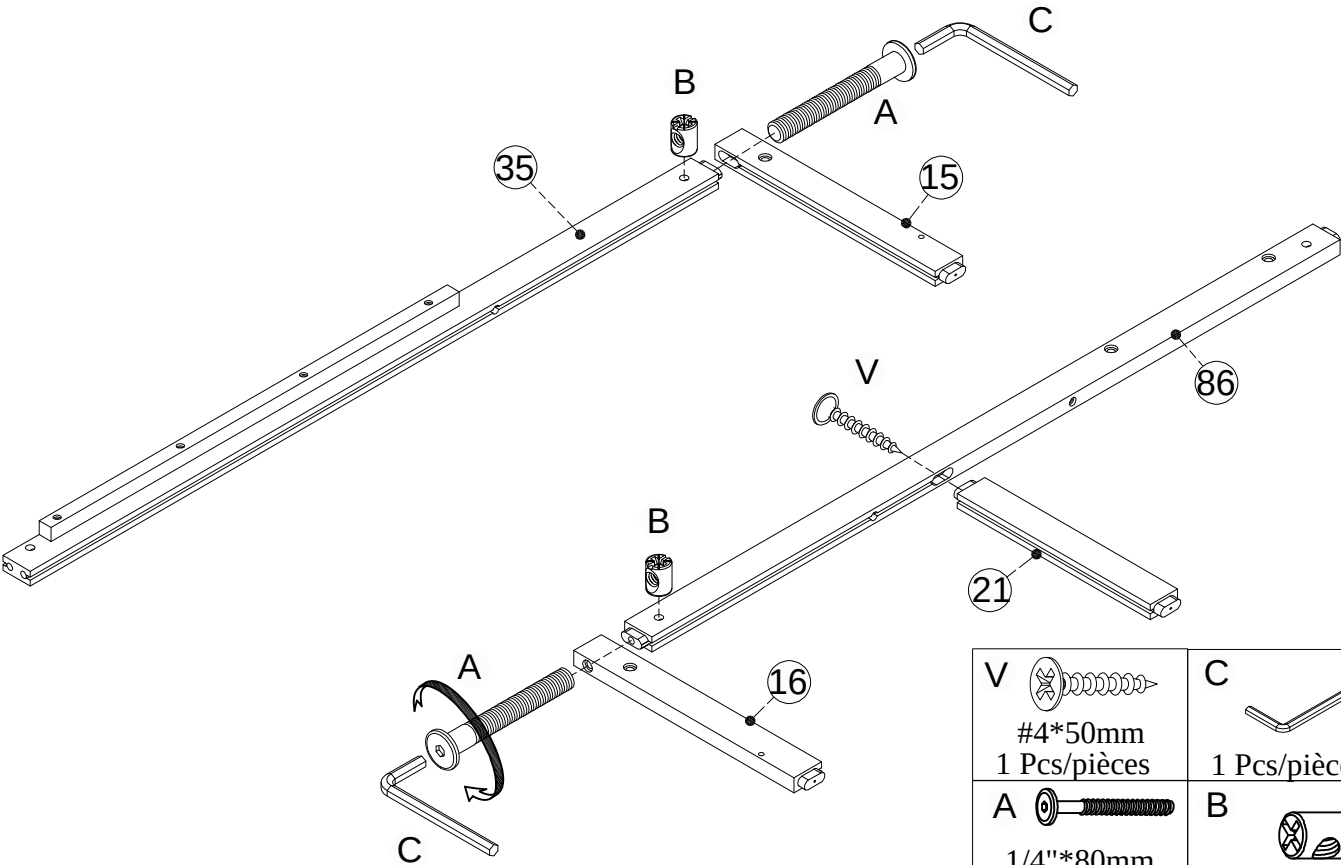
W  Ø6*20mm 1 Pcs/pièces	U  Ø8*20mm 2 Pcs/pièces
Q  Ø6*35mm 1 Pcs/pièces	C  1 Pcs/pièces

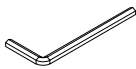
Step/Étape 27



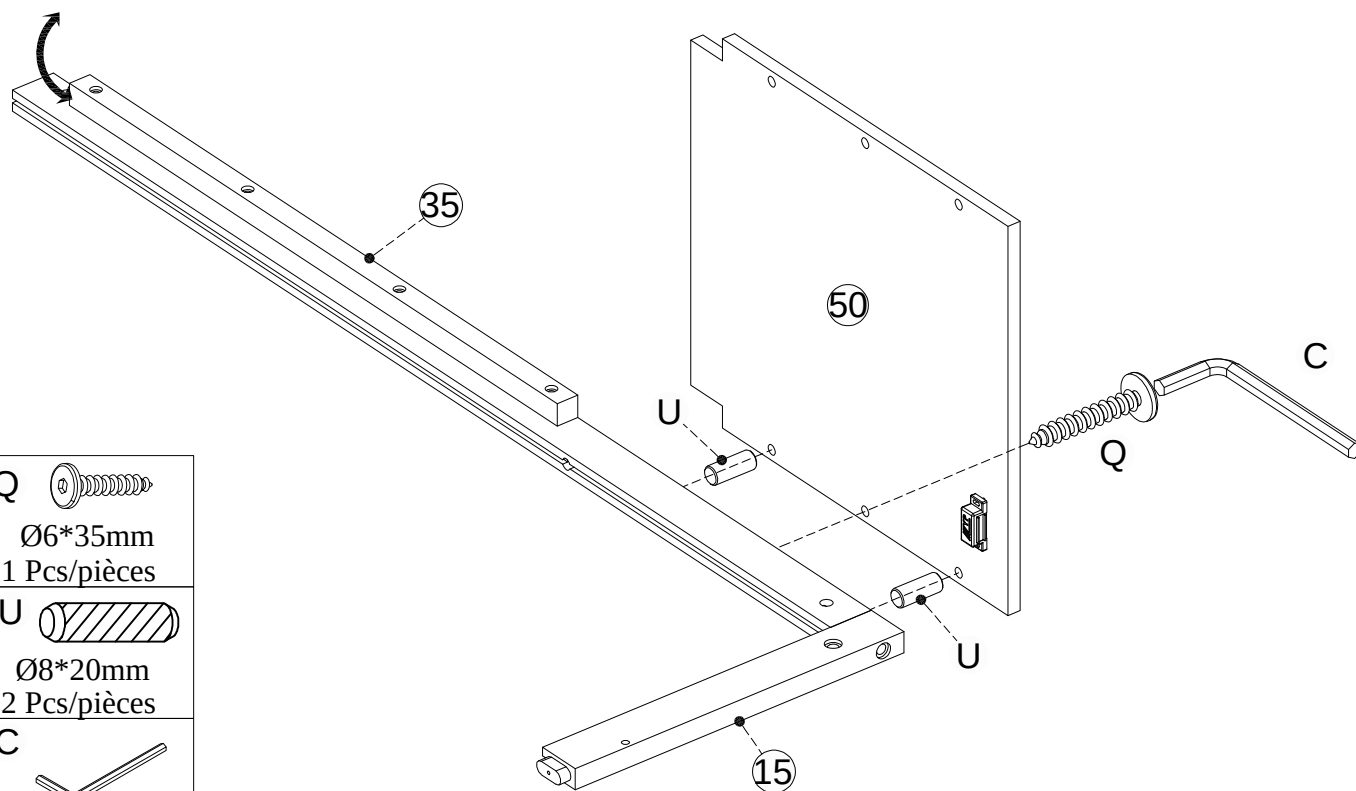
V 
#4*50mm
1 Pcs/pièces

Step/Étape 28

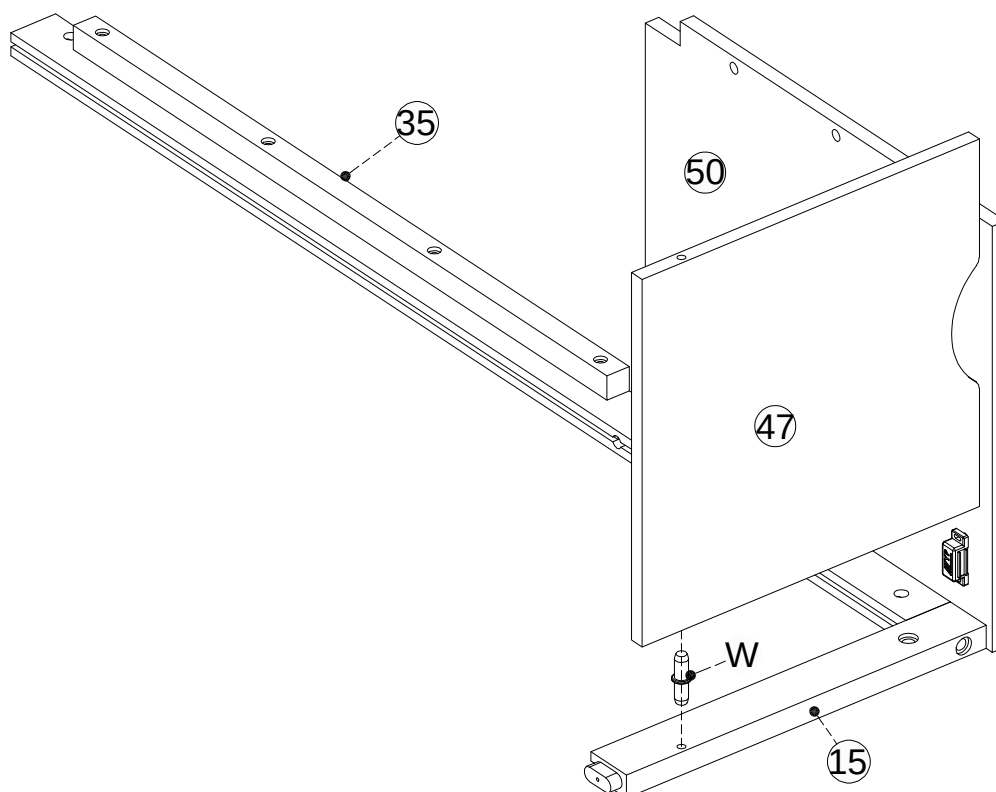


V  #4*50mm 1 Pcs/pièces	C  1 Pcs/pièces
A  1/4"*80mm 2 Pcs/pièces	B  2 Pcs/pièces

Step/Étape 29

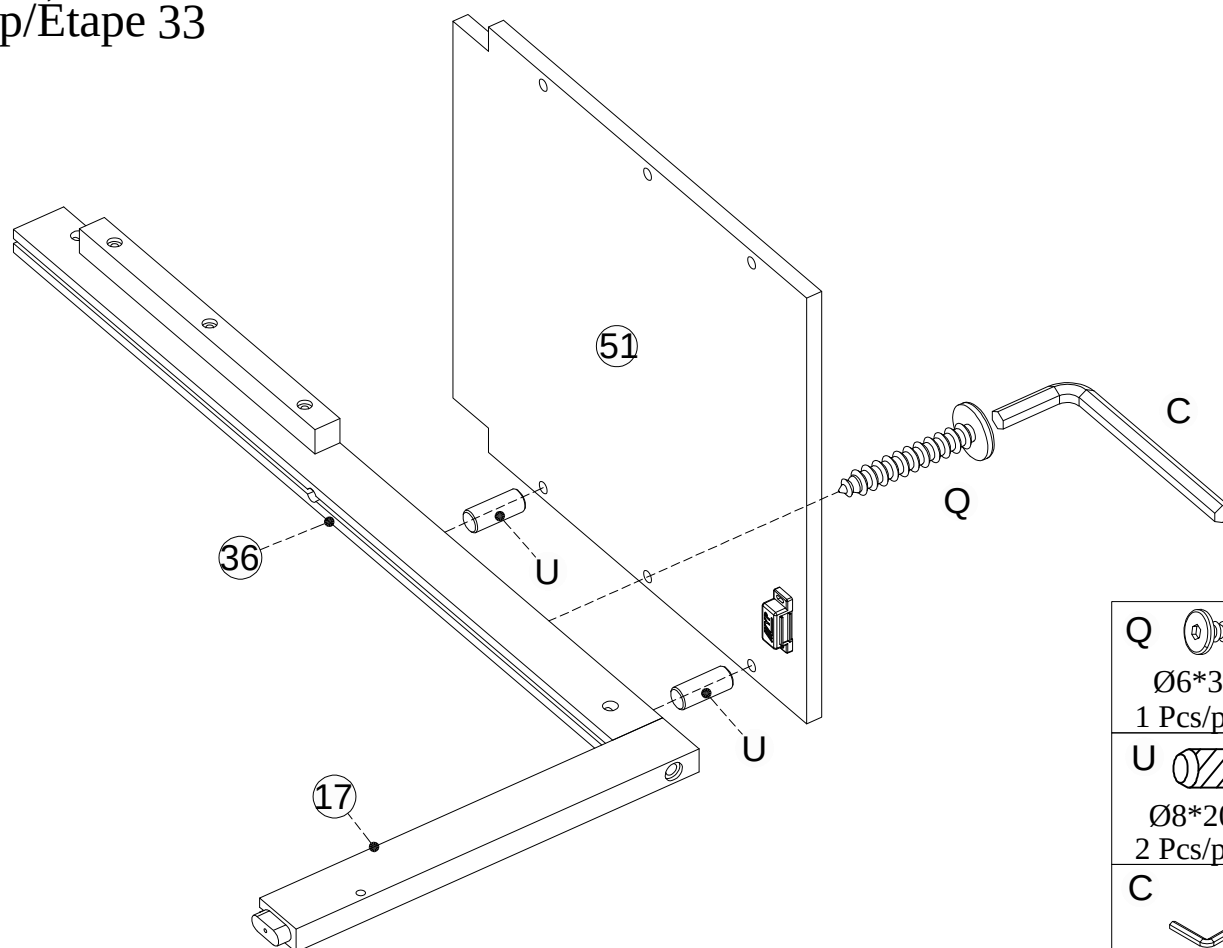


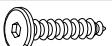
Step/Étape 30



W 
Ø6*20mm
1 Pcs/pièces

Step/Étape 33

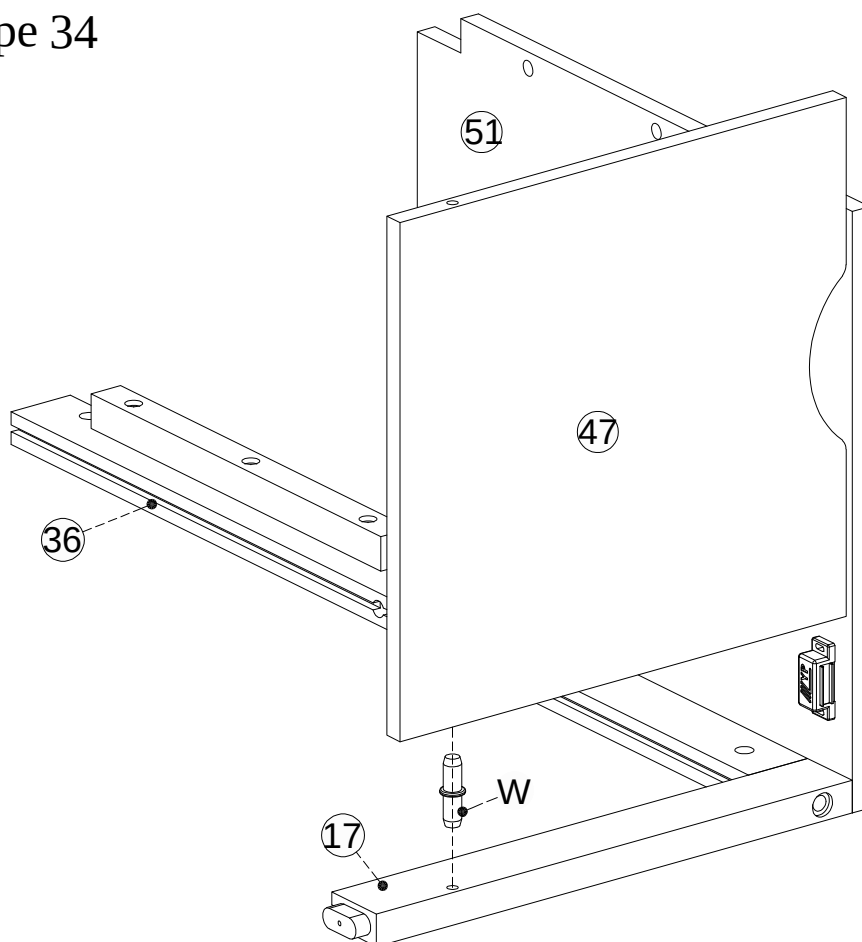


Q 
 Ø6*35mm
 1 Pcs/pièces

U 
 Ø8*20mm
 2 Pcs/pièces

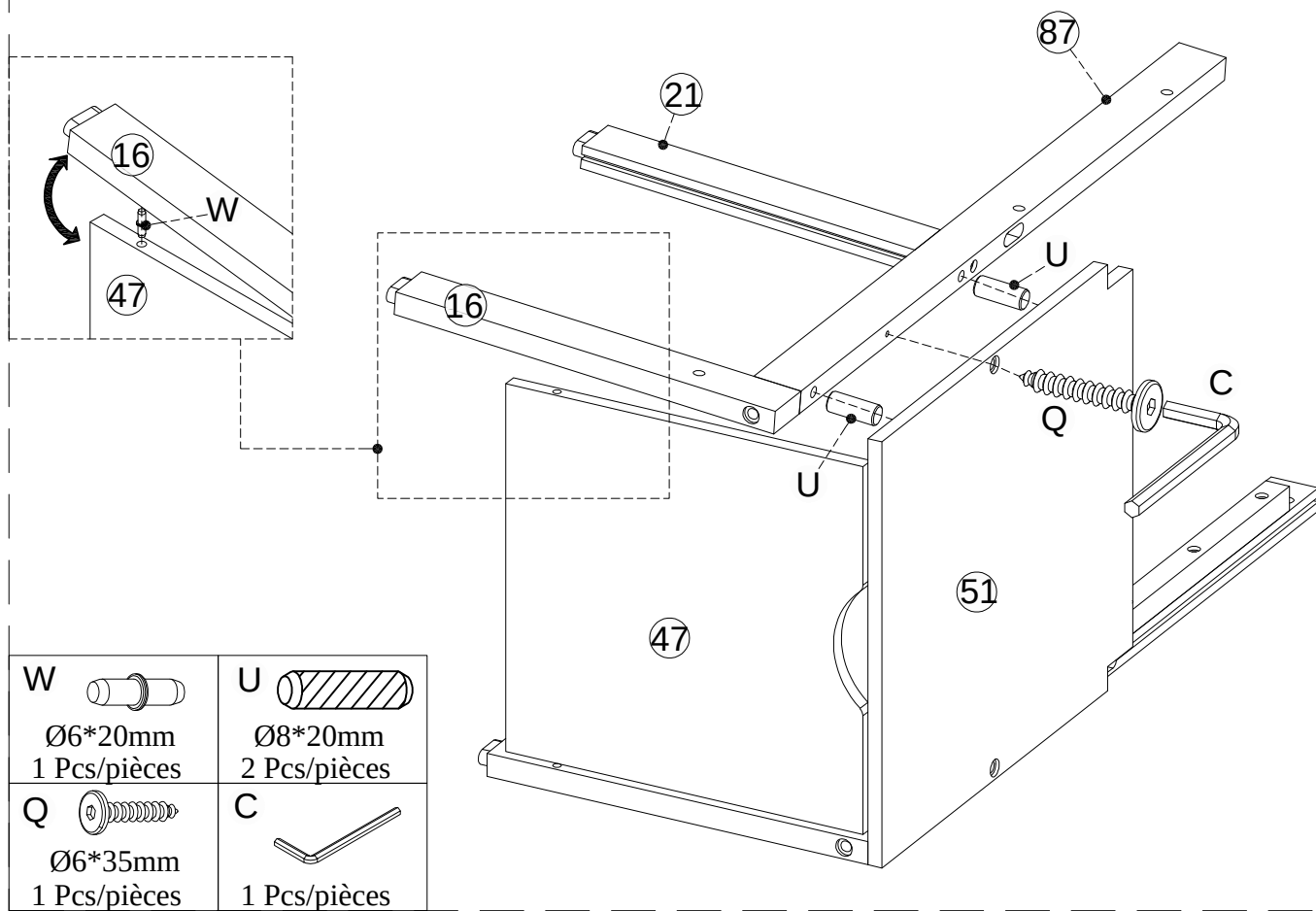
C 
 1 Pcs/pièces

Step/Étape 34

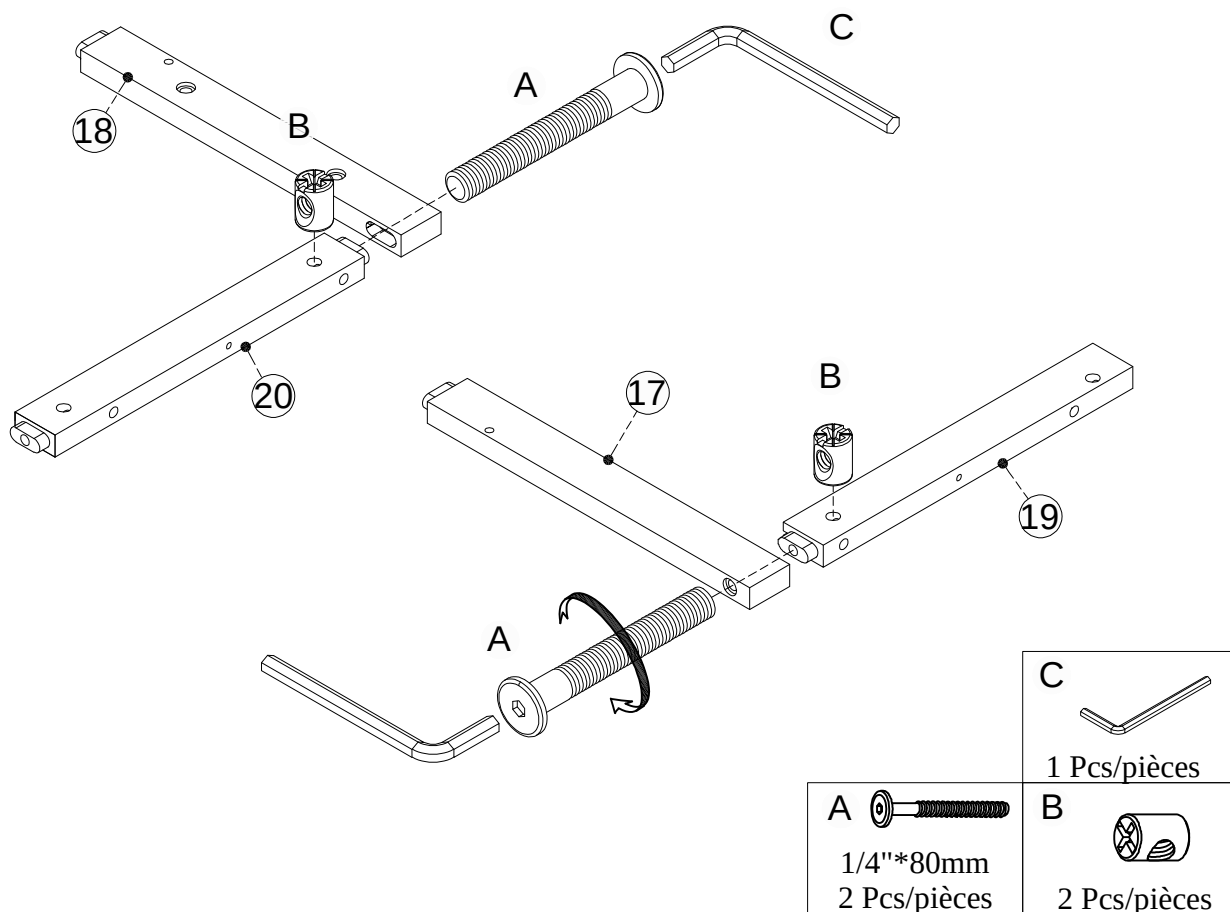


W 
 Ø6*20mm
 1 Pcs/pièces

Step/Étape 35



Step/Étape 36

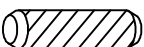


Step/Étape 37

Q 

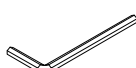
Ø6*35mm

1 Pcs/pièces

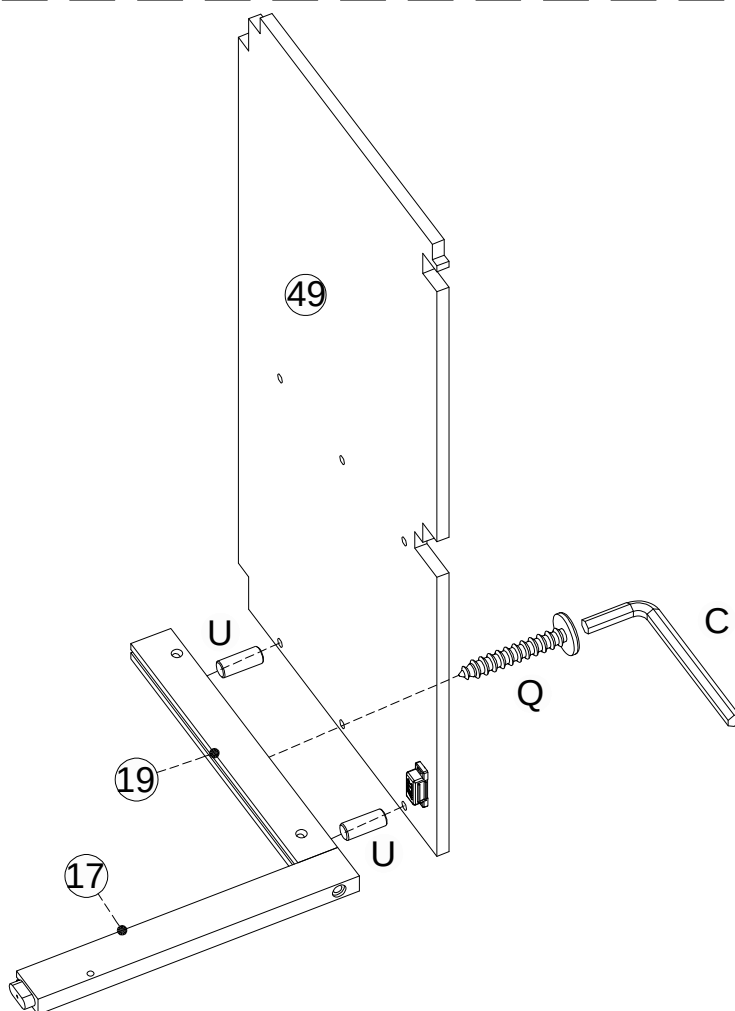
U 

Ø8*20mm

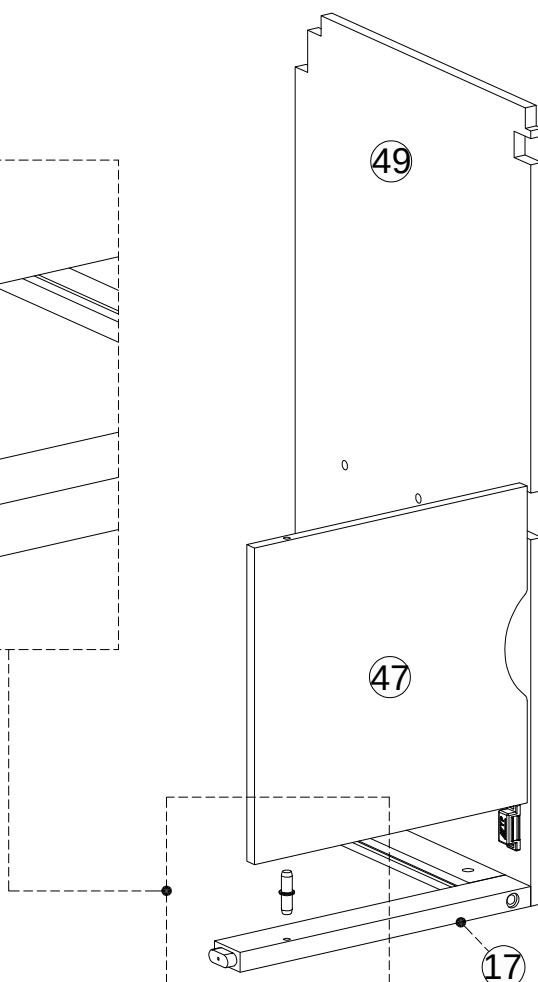
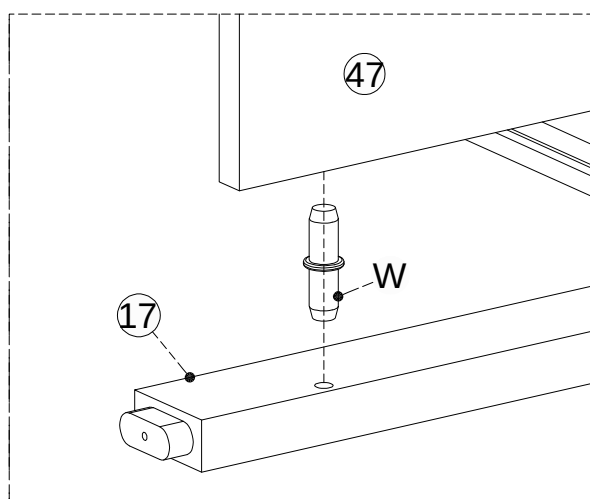
2 Pcs/pièces

C 

1 Pcs/pièces



Step/Étape 38

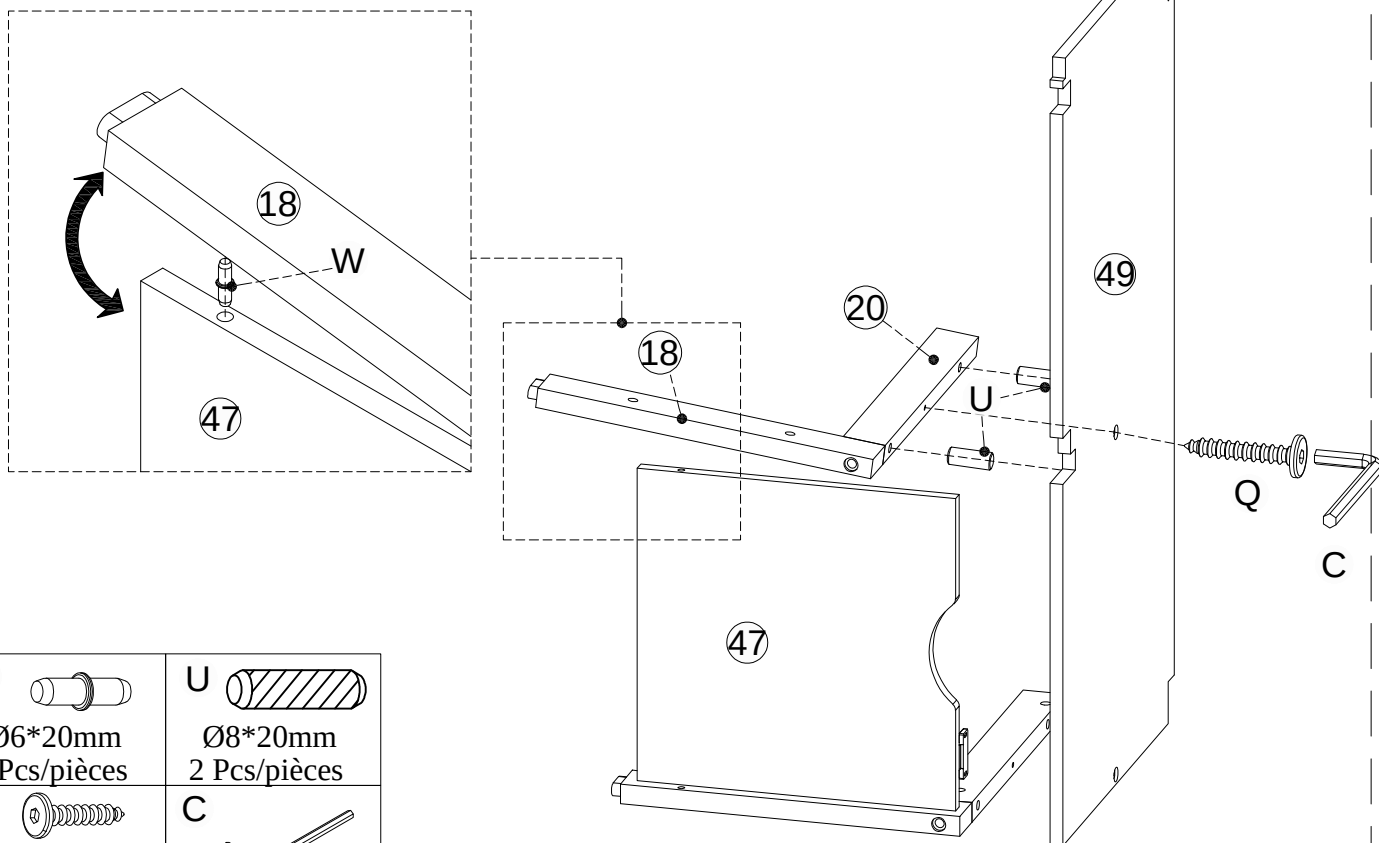


W 

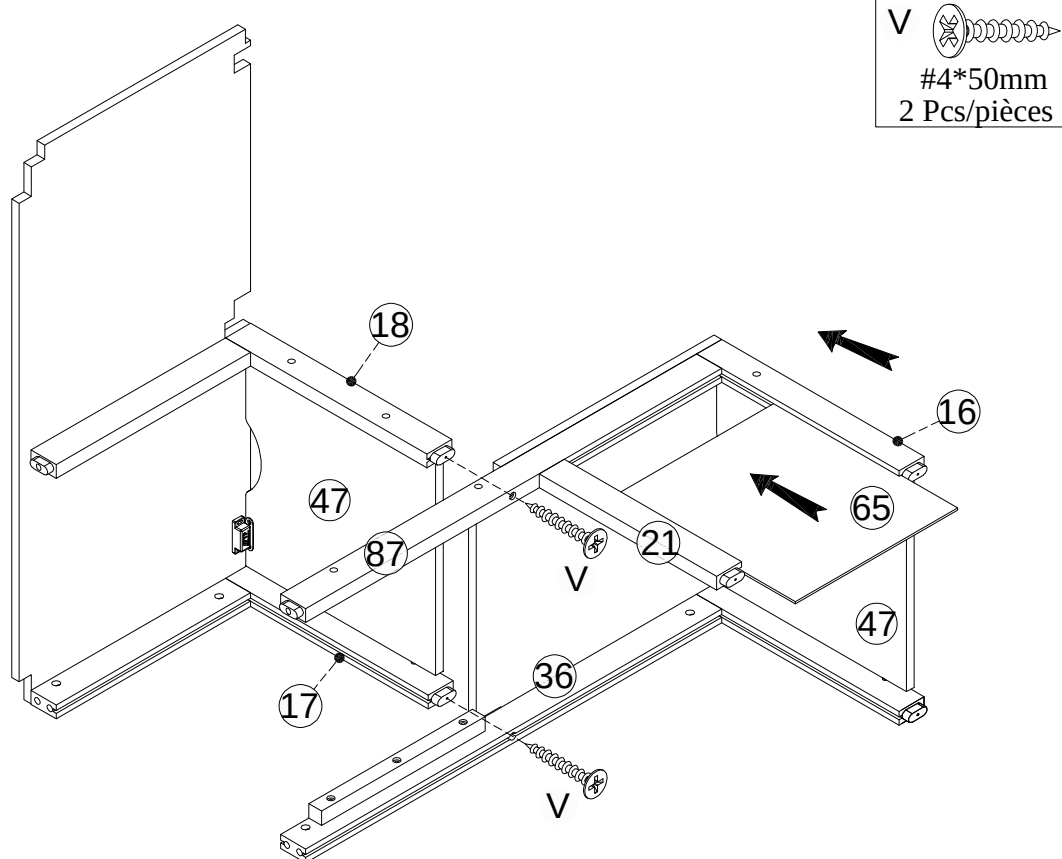
Ø6*20mm

1 Pcs/pièces

Step/Étape 39

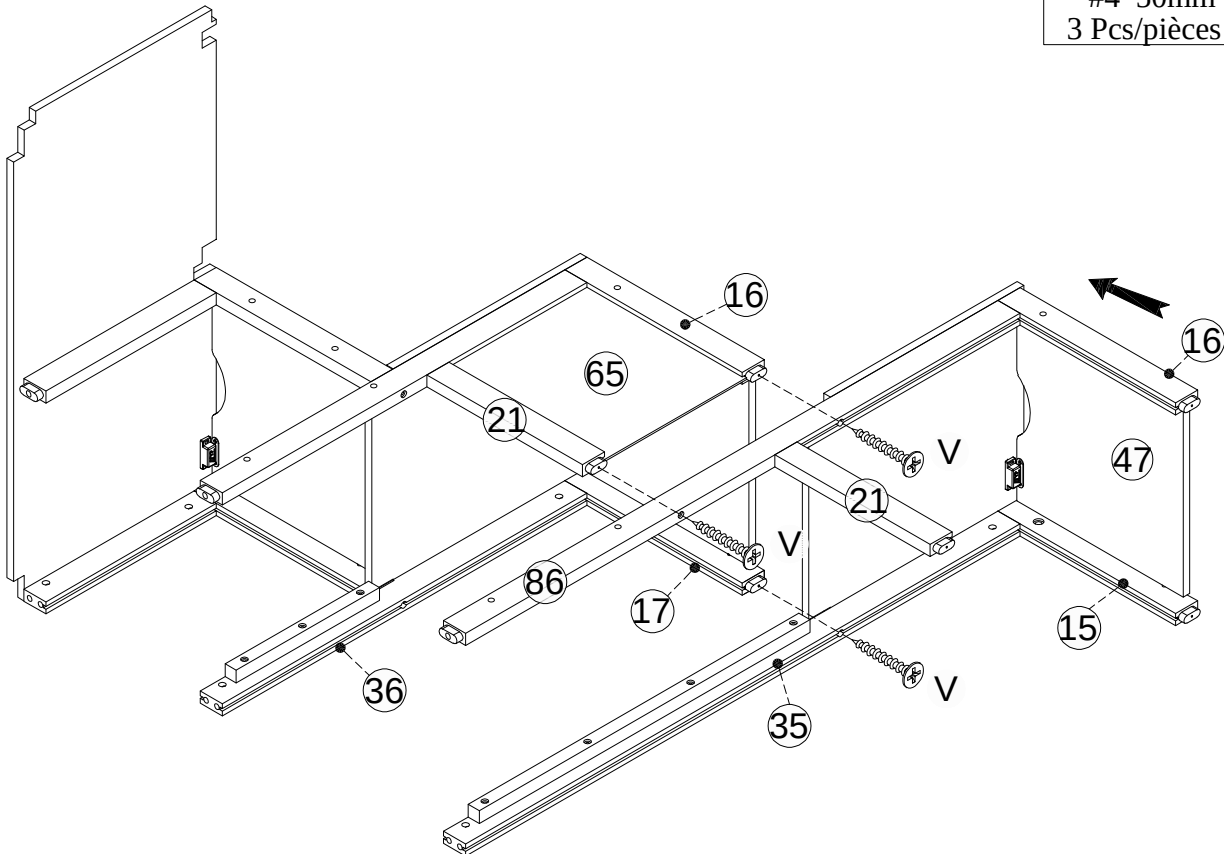


Step/Étape 40

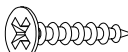


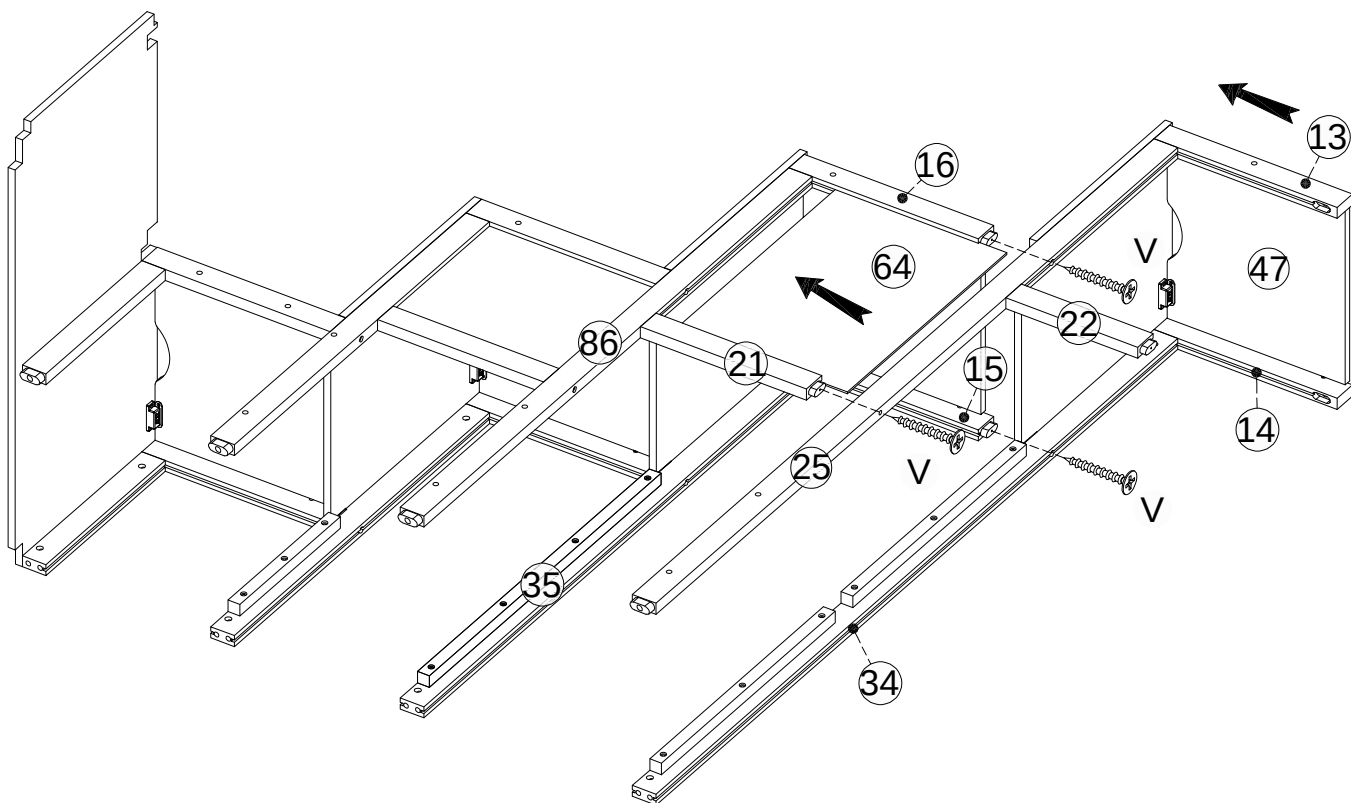
Step/Étape 41

V 
 #4*50mm
 3 Pcs/pièces



Step/Étape 42

V 
#4*50mm
3 Pcs/pièces



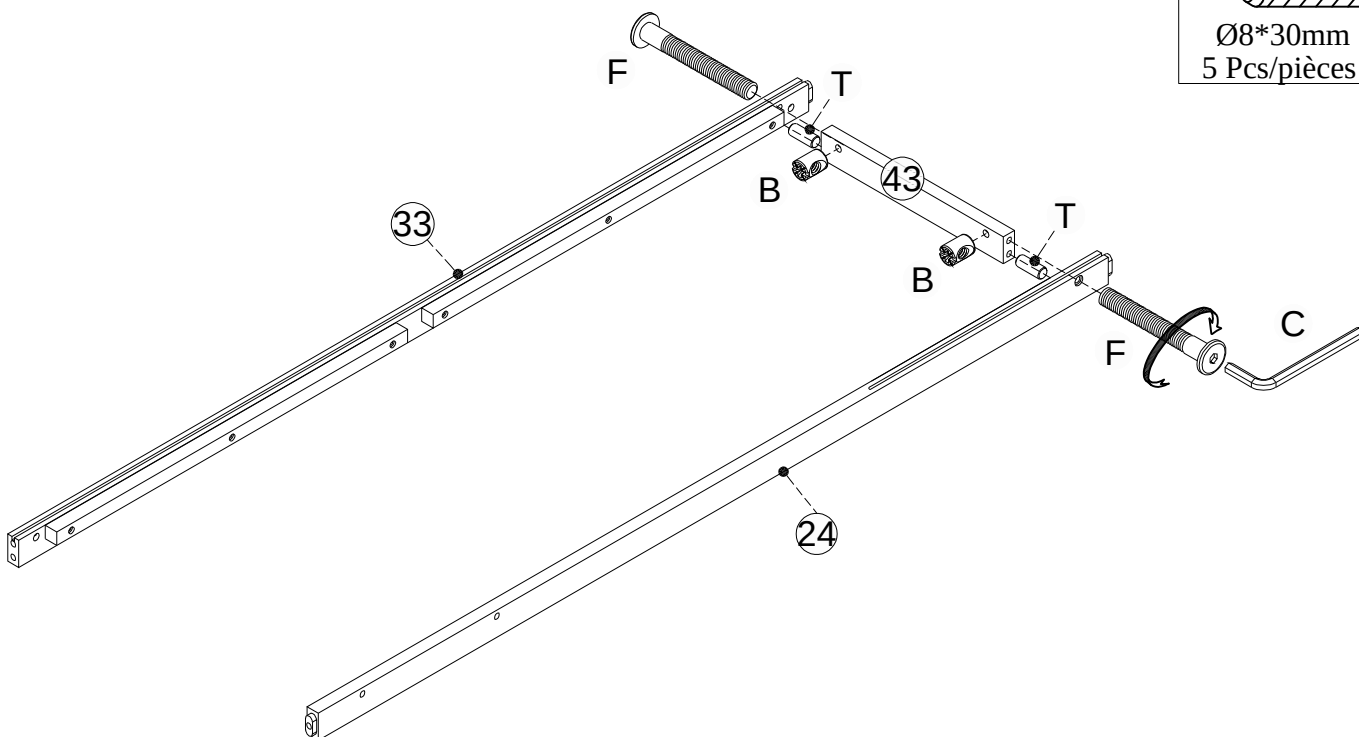
Step/Étape 43

B 
2 Pcs/pièces

C 
1 Pcs/pièces

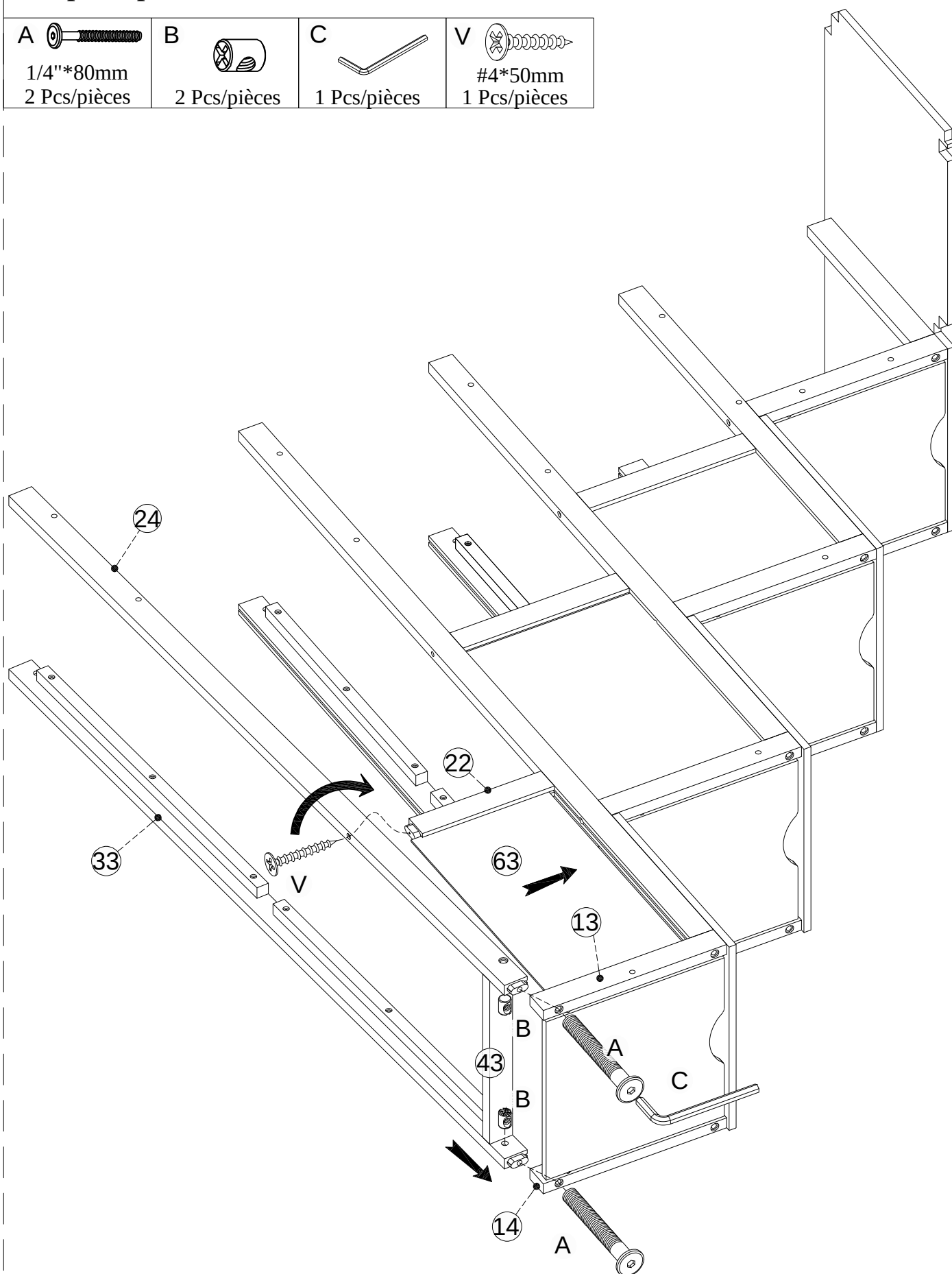
F 
1/4"*55mm
2 Pcs/pièces

T 
Ø8*30mm
5 Pcs/pièces

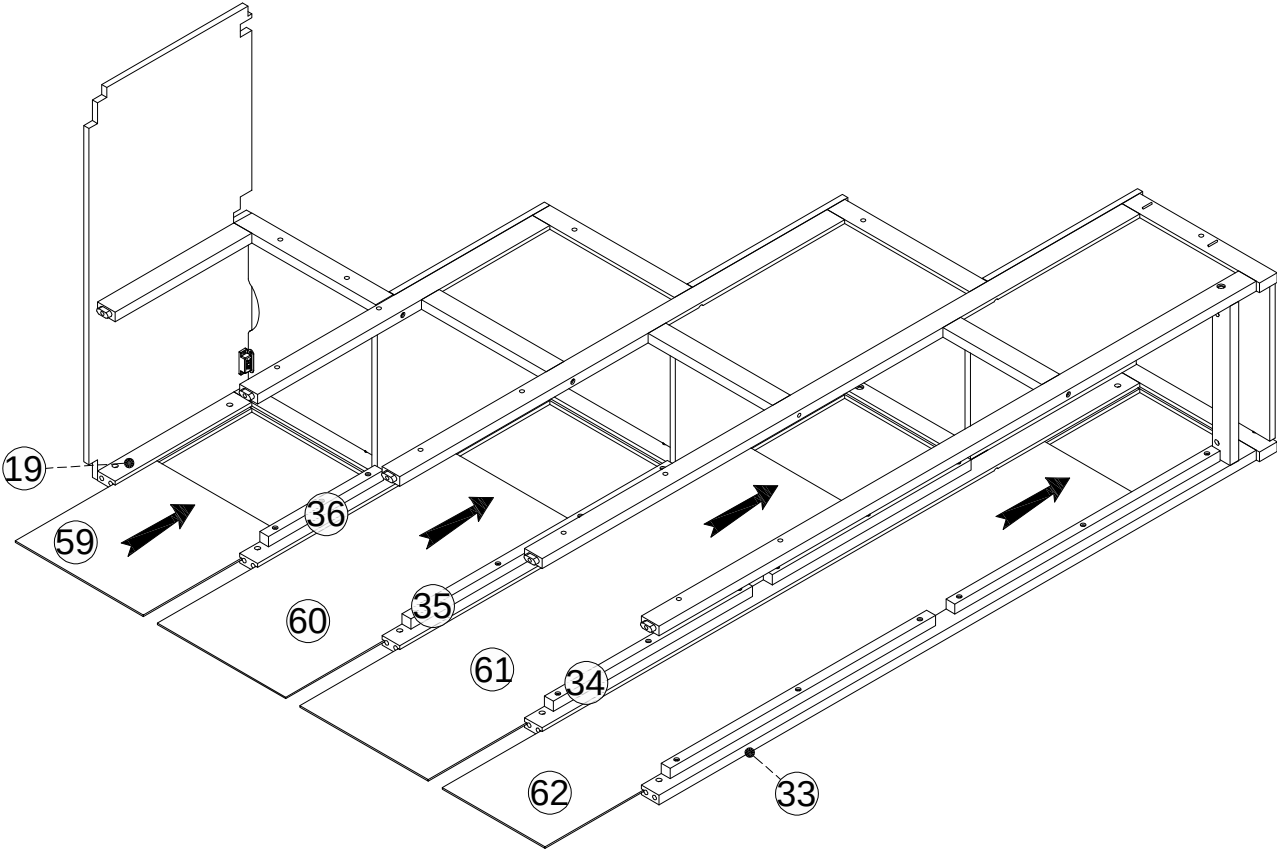


Step/Étape 44

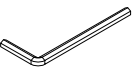
A  1/4"*80mm 2 Pcs/pièces	B  2 Pcs/pièces	C  1 Pcs/pièces	V  #4*50mm 1 Pcs/pièces
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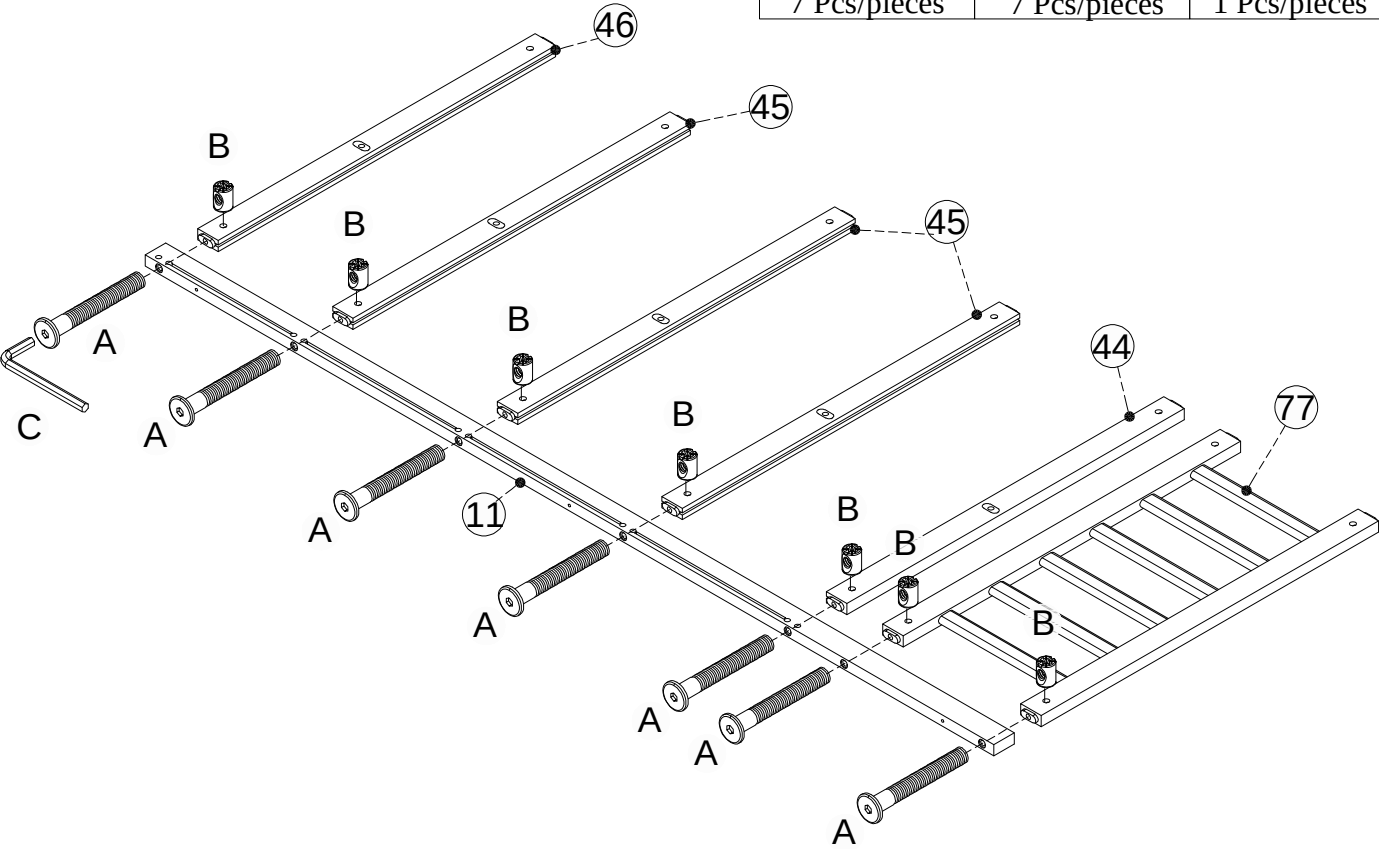


Step/Étape 45



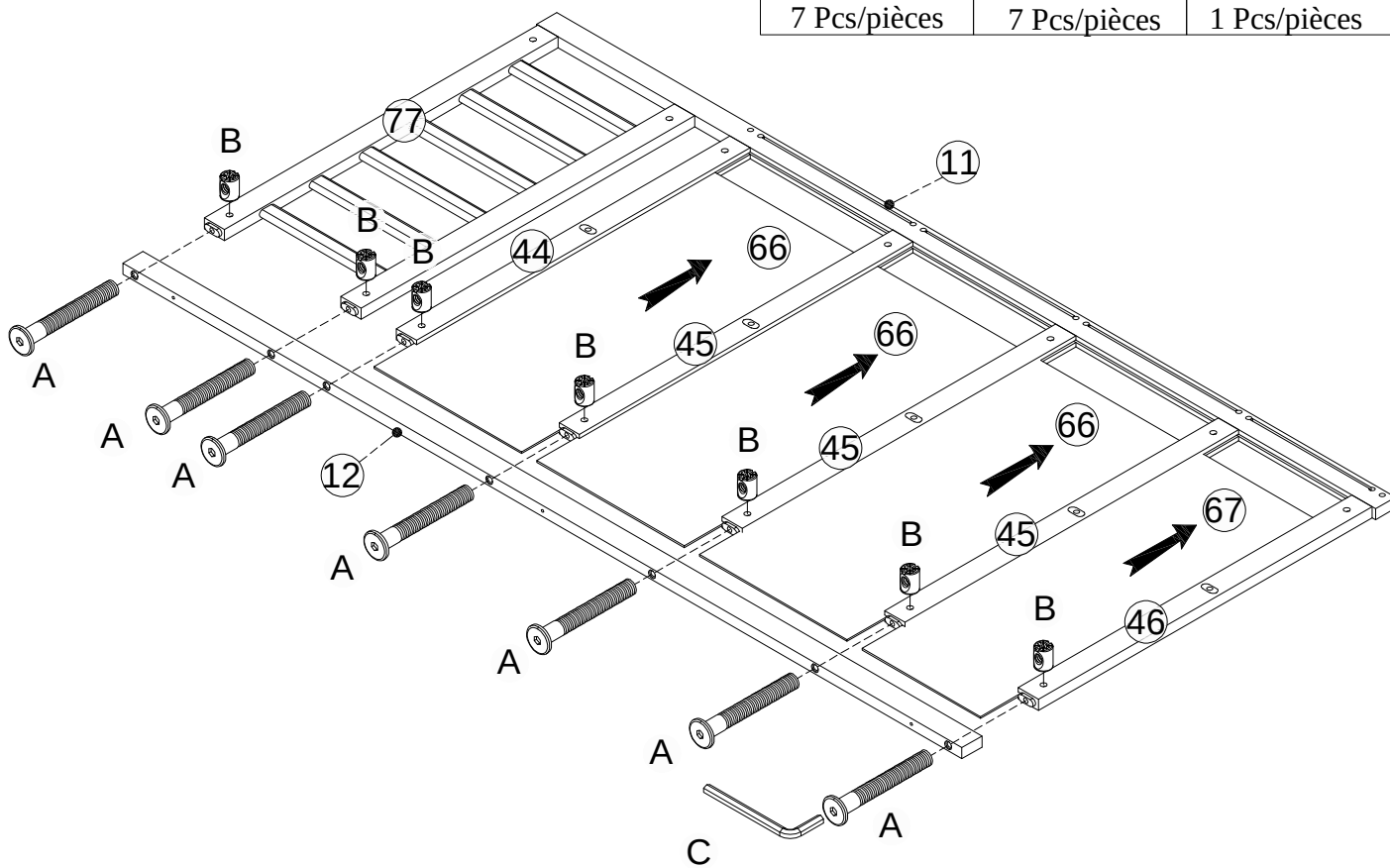
Step/Étape 46

A 	B 	C 
1/4" * 80mm 7 Pcs/pièces	7 Pcs/pièces	1 Pcs/pièces



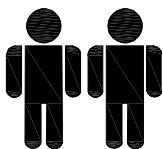
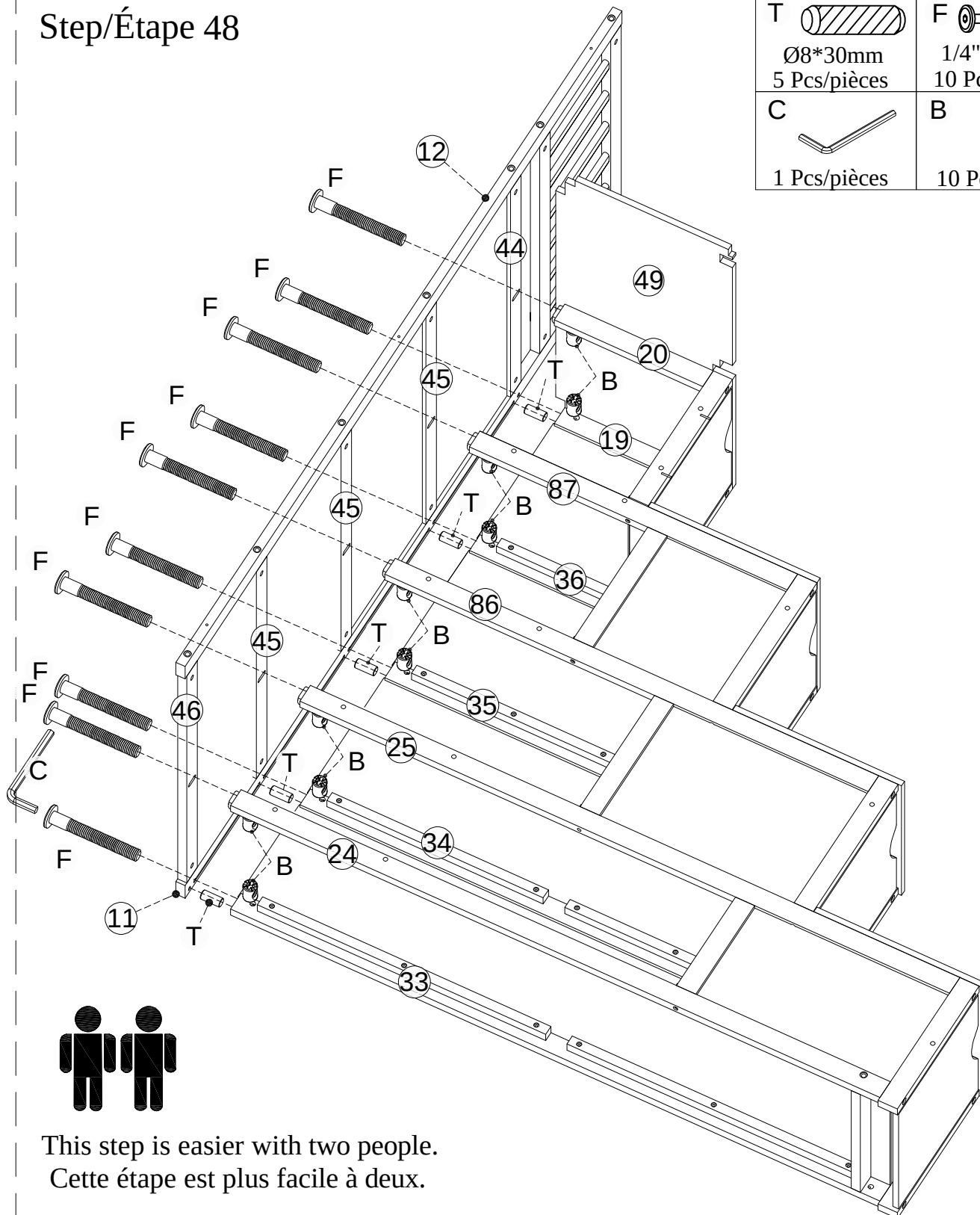
Step/Étape 47

A		B		C	
1/4"×80mm		7 Pcs/pièces		1 Pcs/pièces	
7 Pcs/pièces					



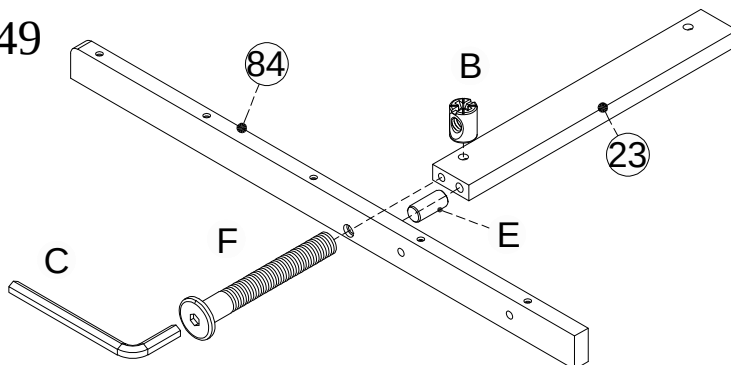
Step/Étape 48

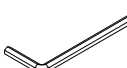
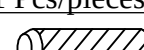
T  Ø8*30mm 5 Pcs/pièces	F  1/4"*55mm 10 Pcs/pièces
C  1 Pcs/pièces	B  10 Pcs/pièces



This step is easier with two people.
Cette étape est plus facile à deux.

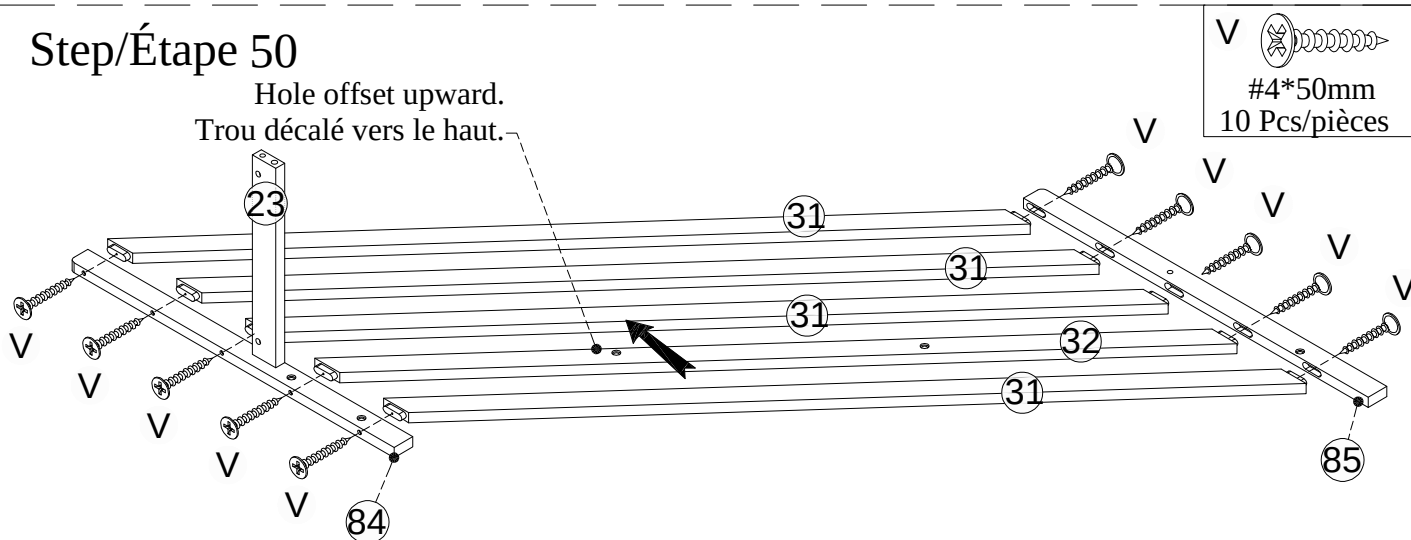
Step/Étape 49



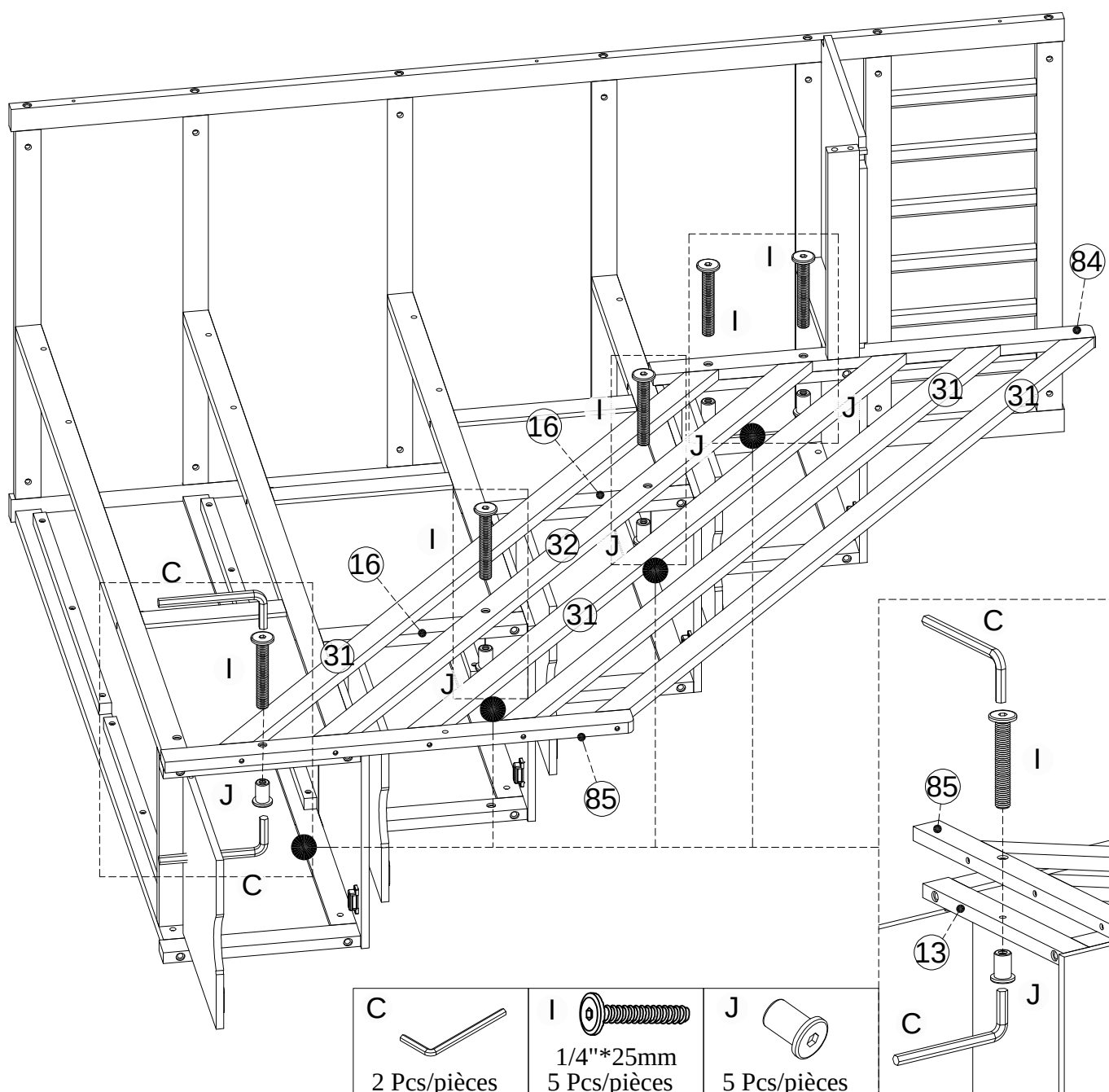
F  1/4"*55mm 1 Pcs/pièces	B  1 Pcs/pièces
C  1 Pcs/pièces	E  Ø10*30mm 1 Pcs/pièces

Step/Étape 50

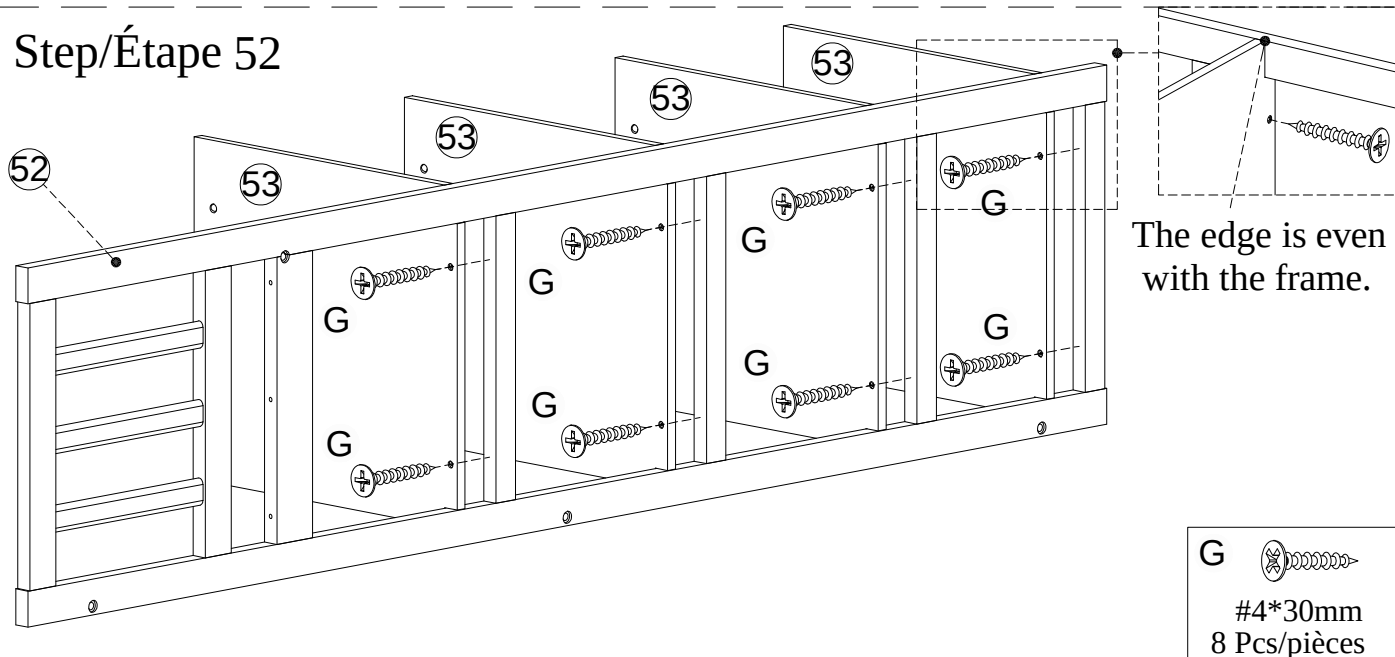
Hole offset upward.
Trou décalé vers le haut.



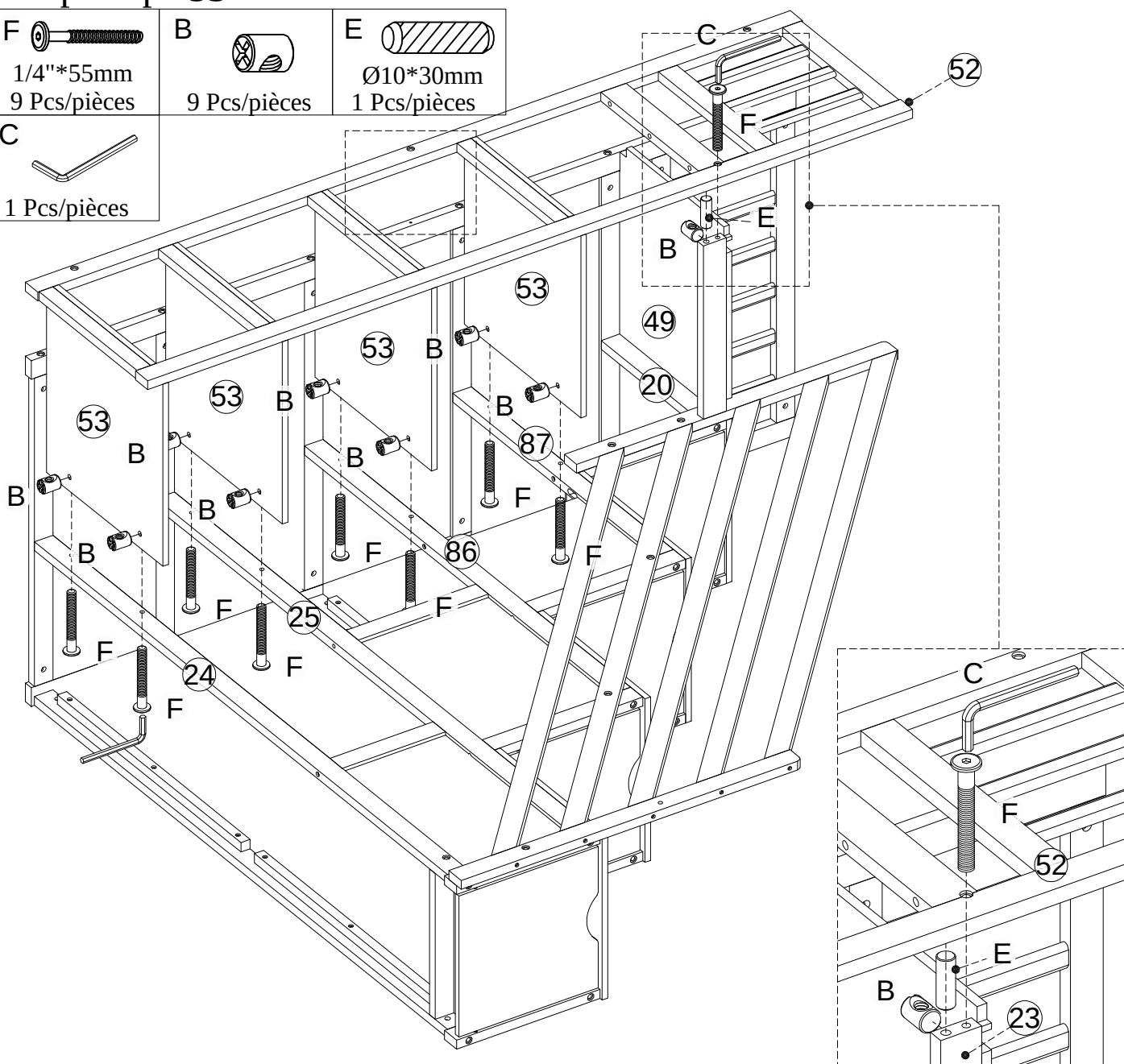
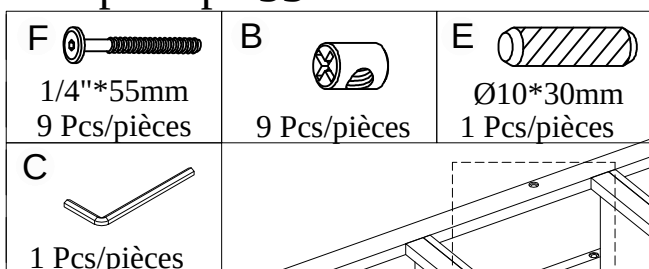
Step/Étape 51



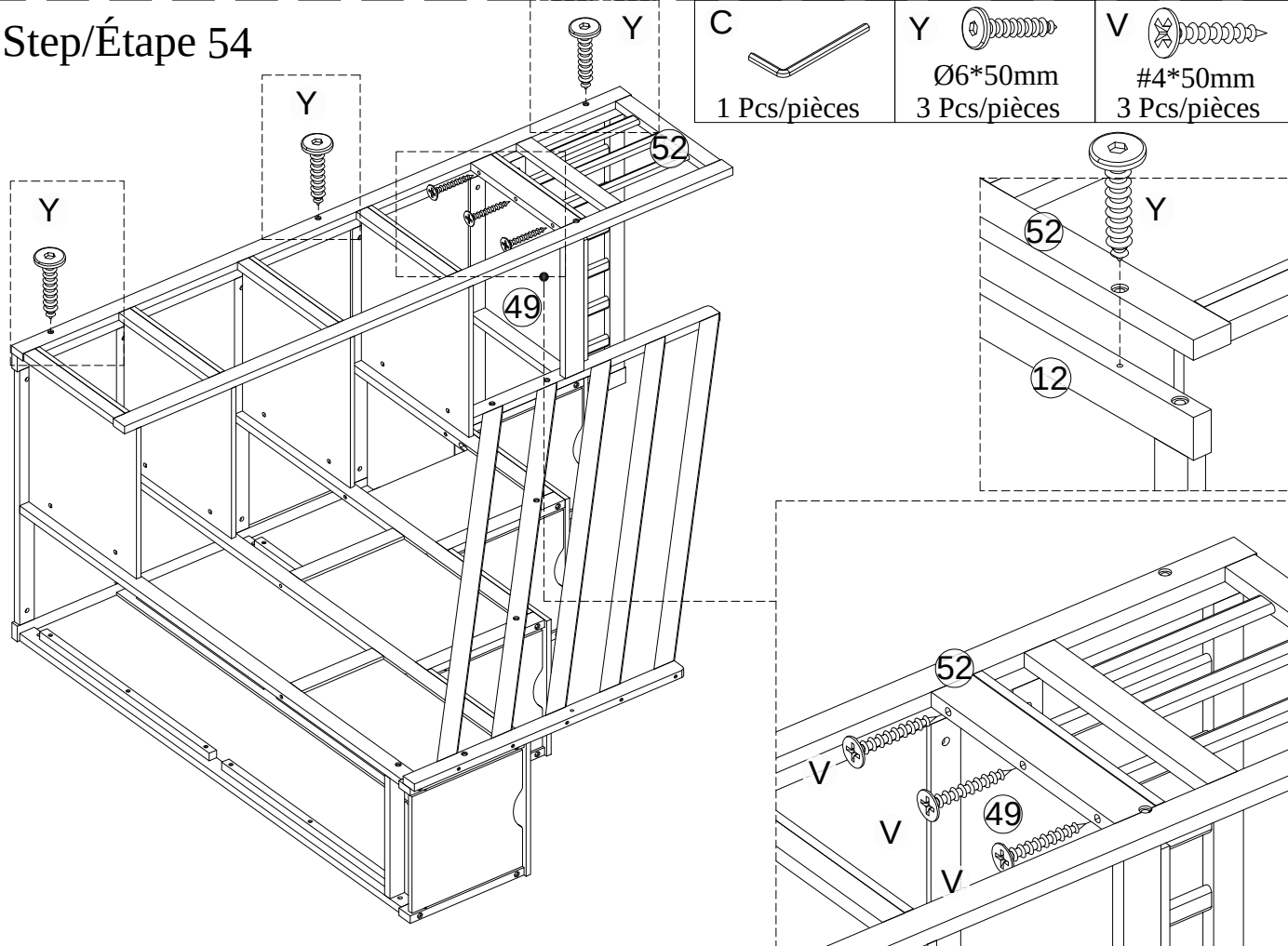
Step/Étape 52



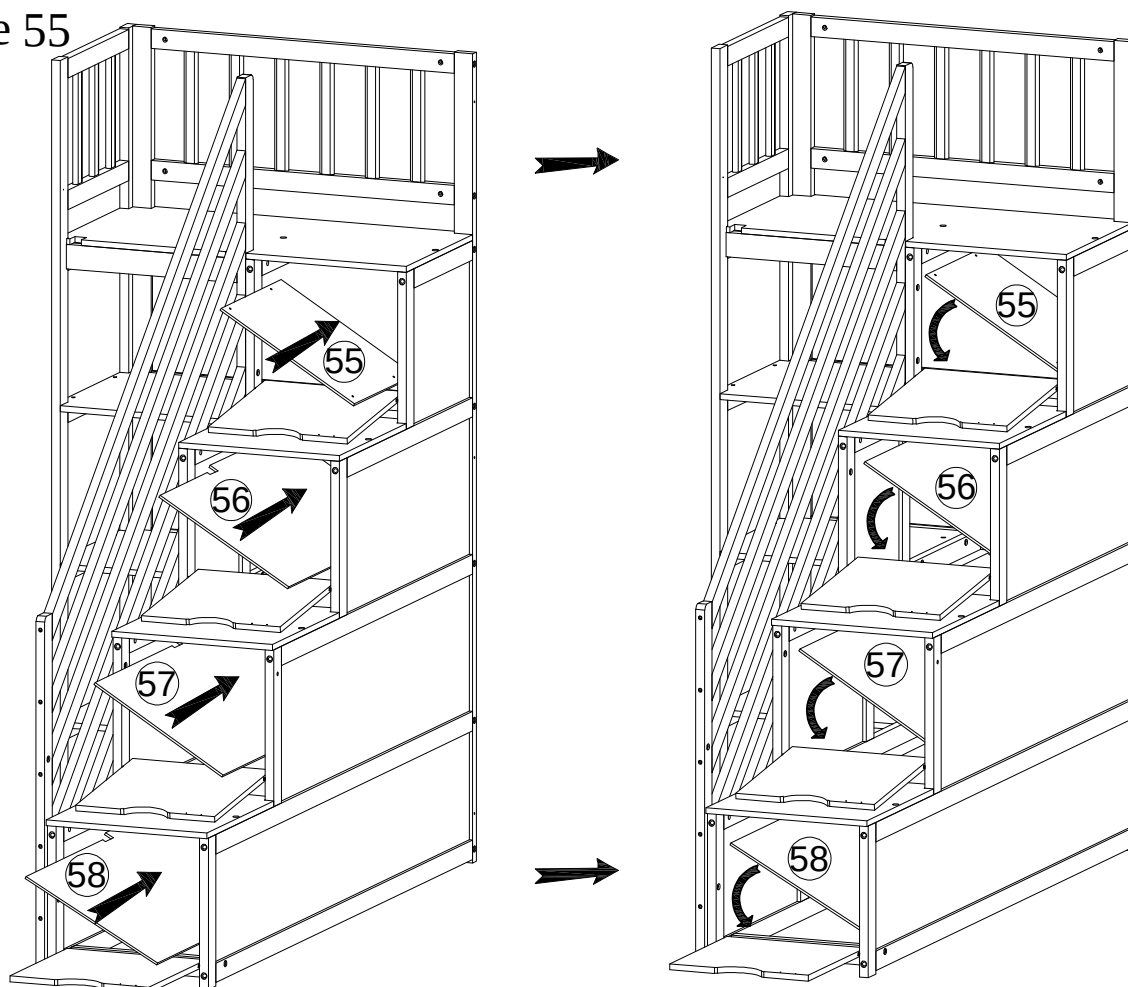
Step/Étape 53



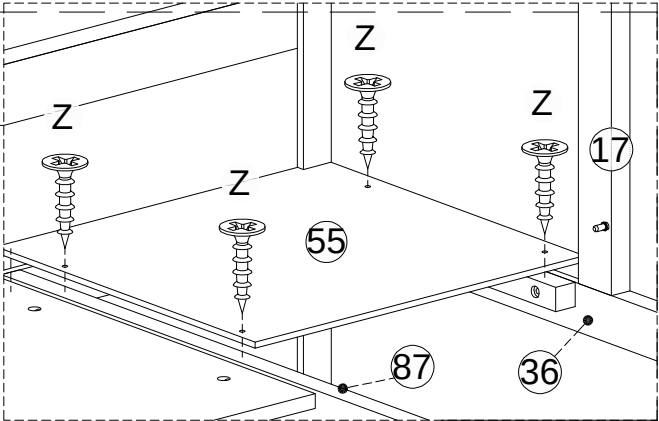
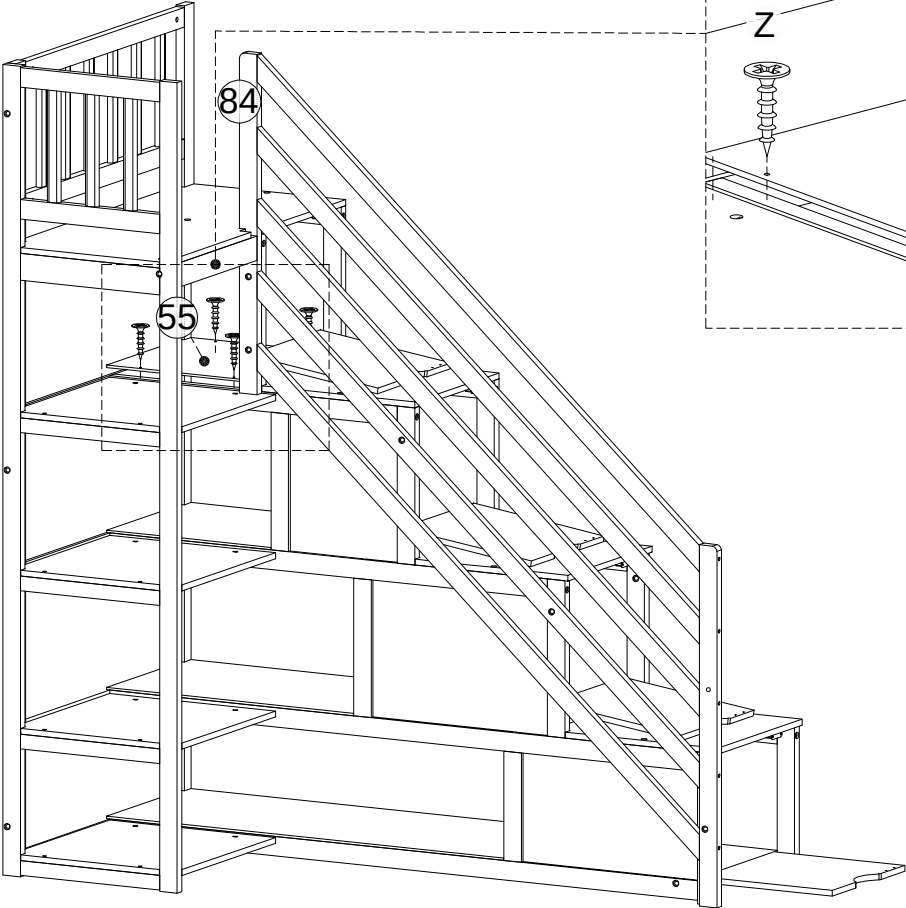
Step/Étape 54

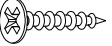


Step/Étape 55

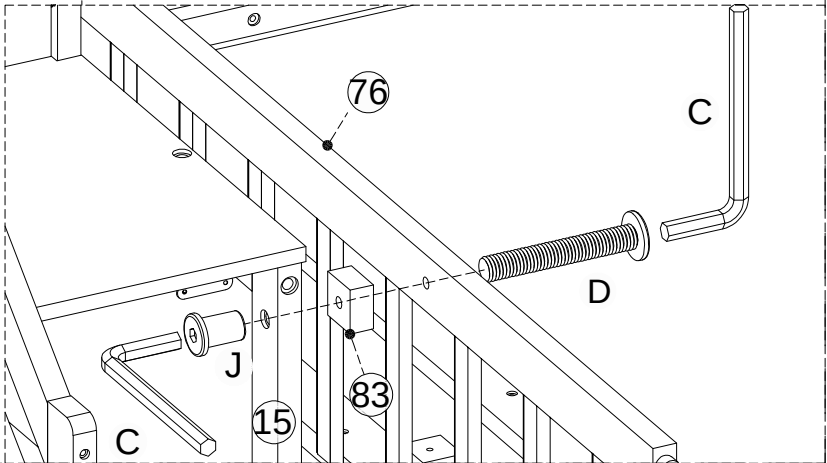
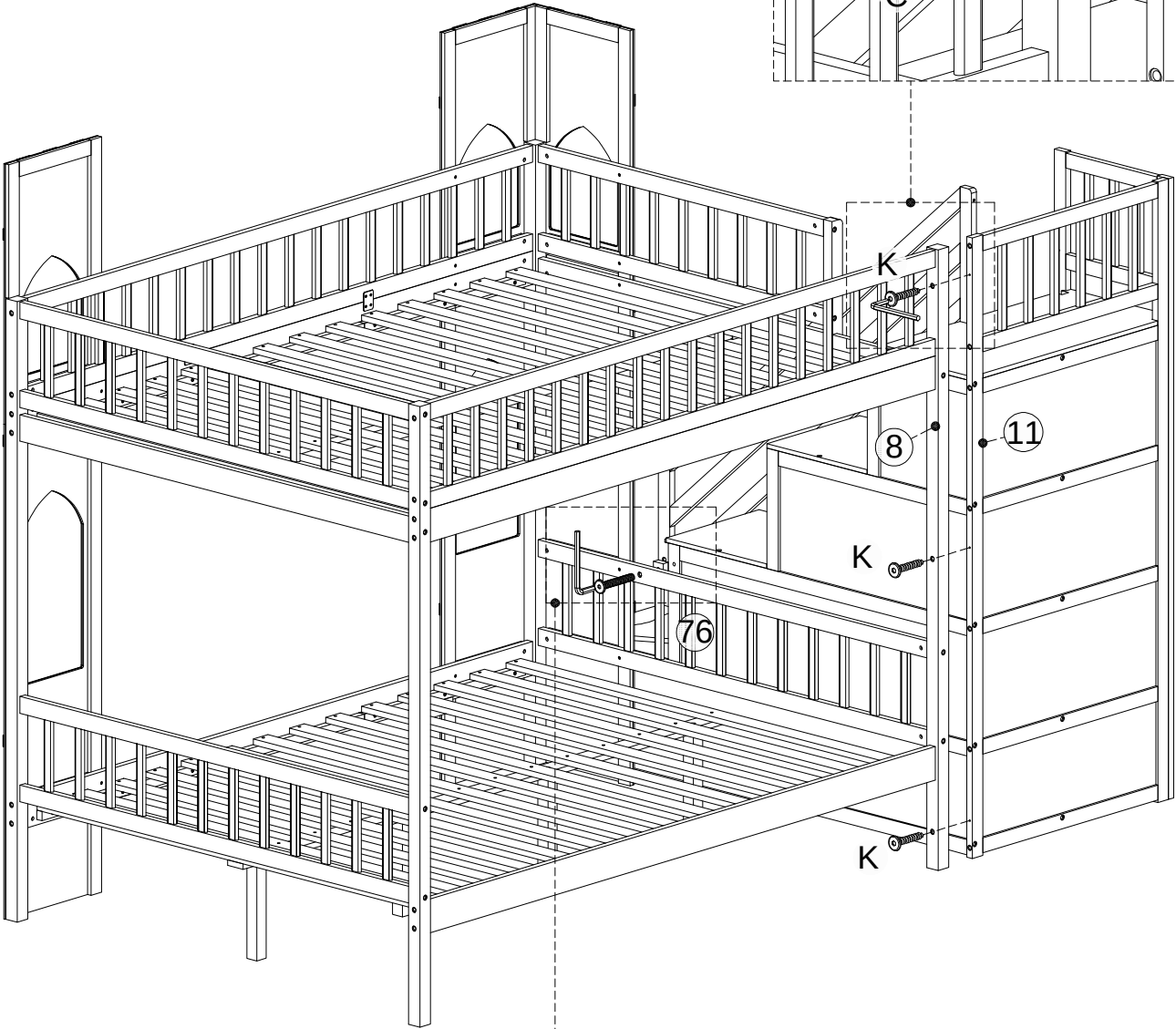


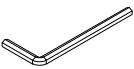
Step/Étape 56



Z 
#4*20mm
04 Pcs/pièces

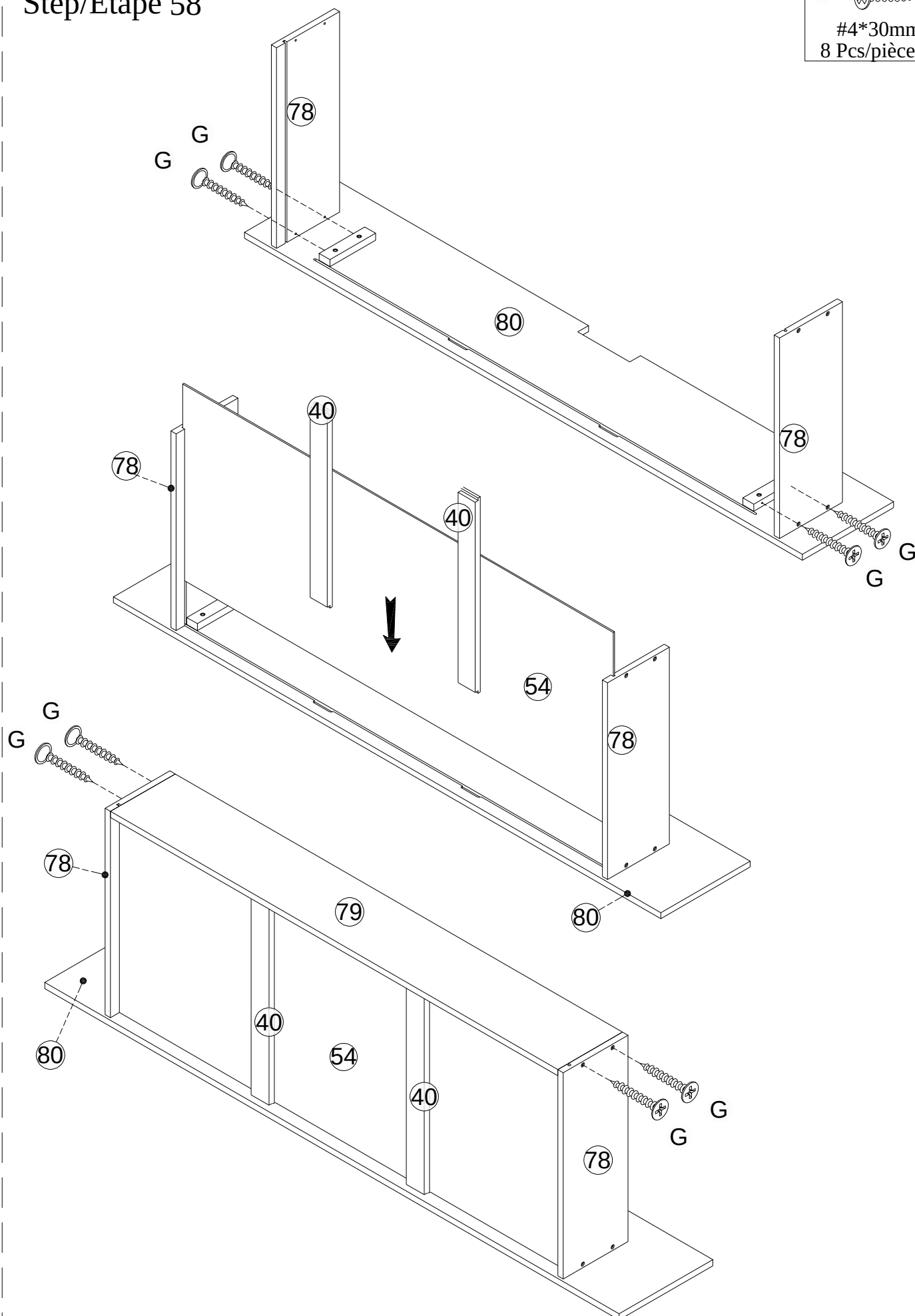
Step/Étape 57



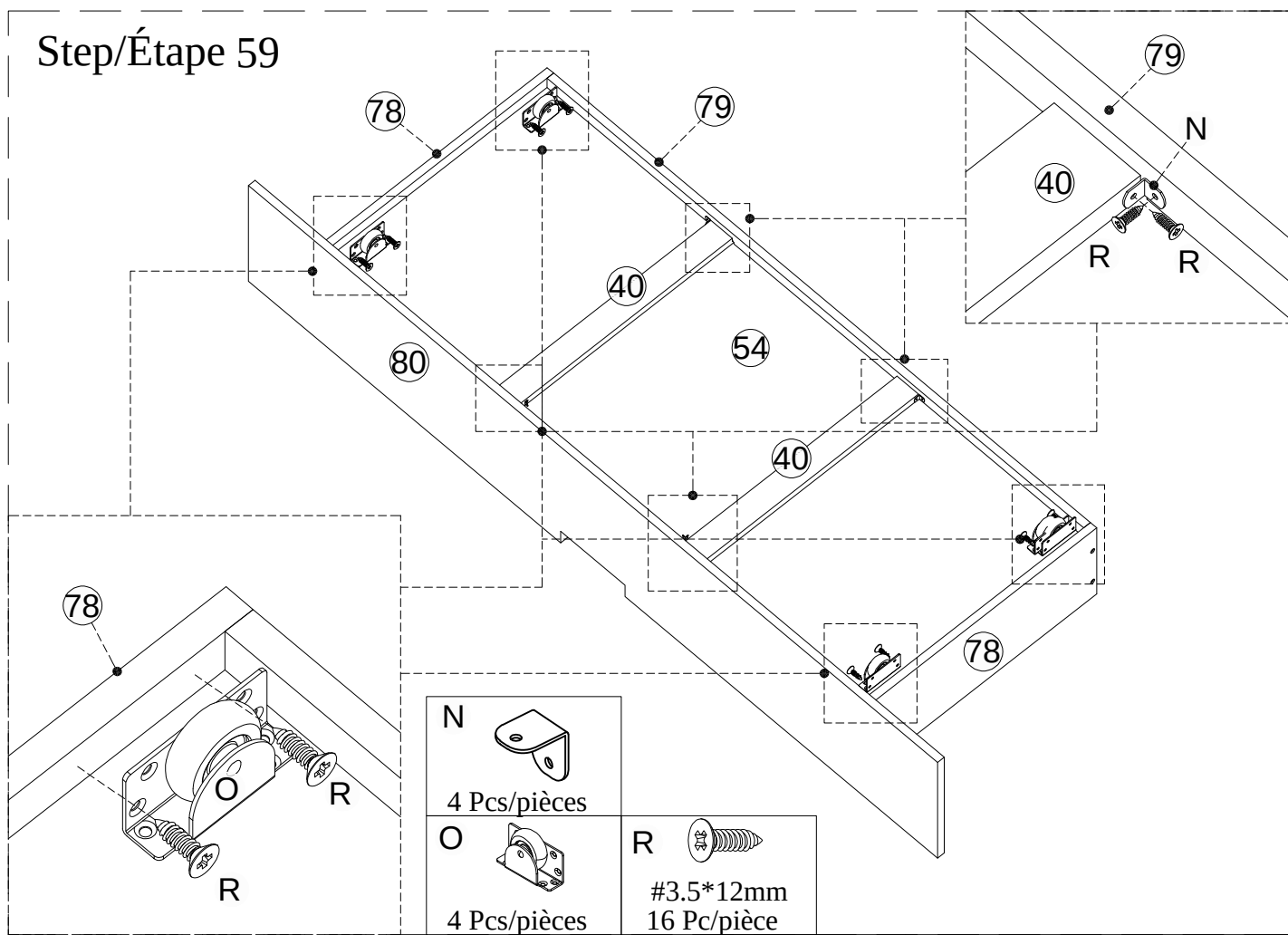
C 	D 
2 Pcs/pièces	1/4"*45mm 1 Pcs/pièces
J 	K 
1 Pcs/pièces	Ø6*70mm 3 Pcs/pièces

Step/Étape 58

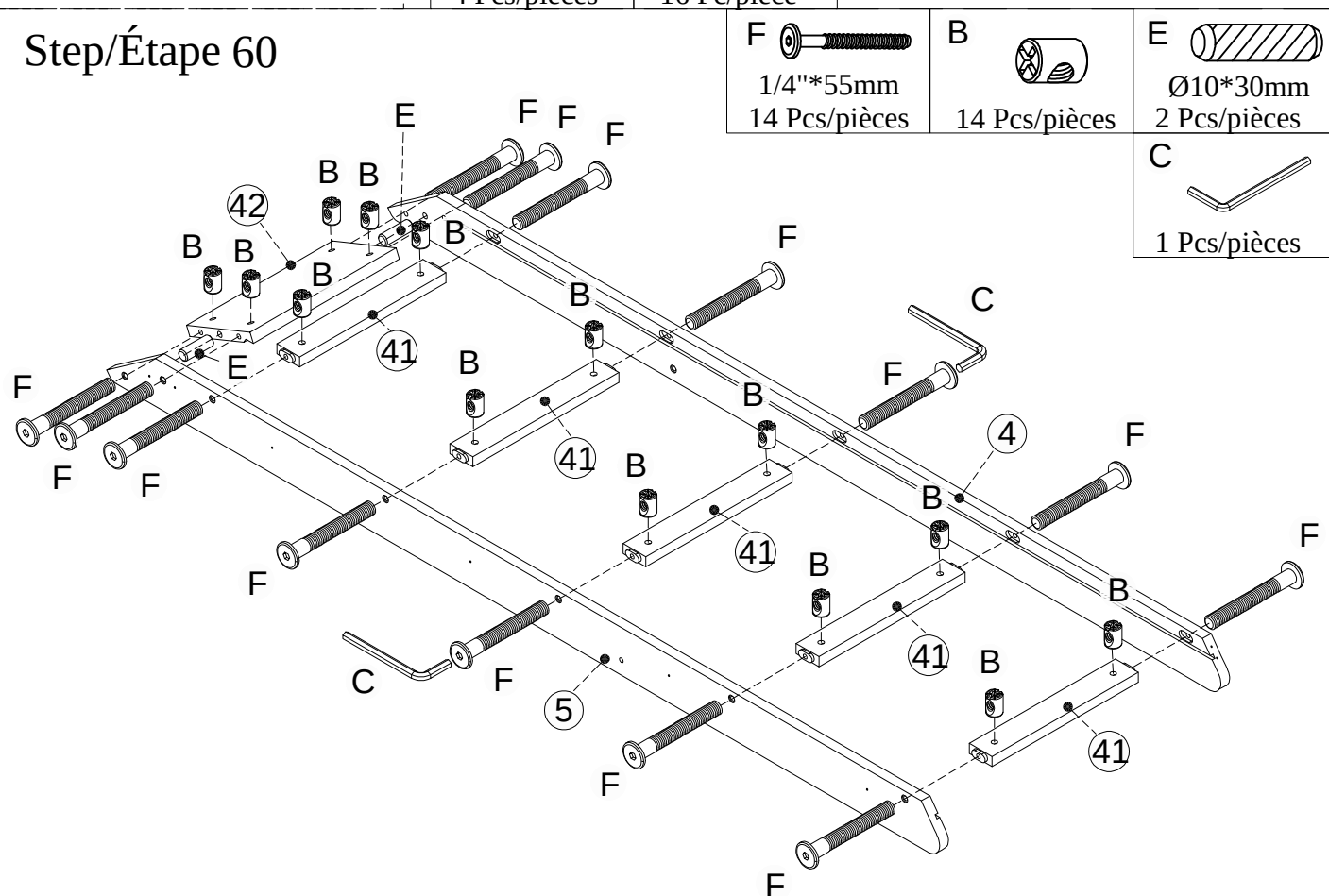
G 
#4*30mm
8 Pcs/pièces



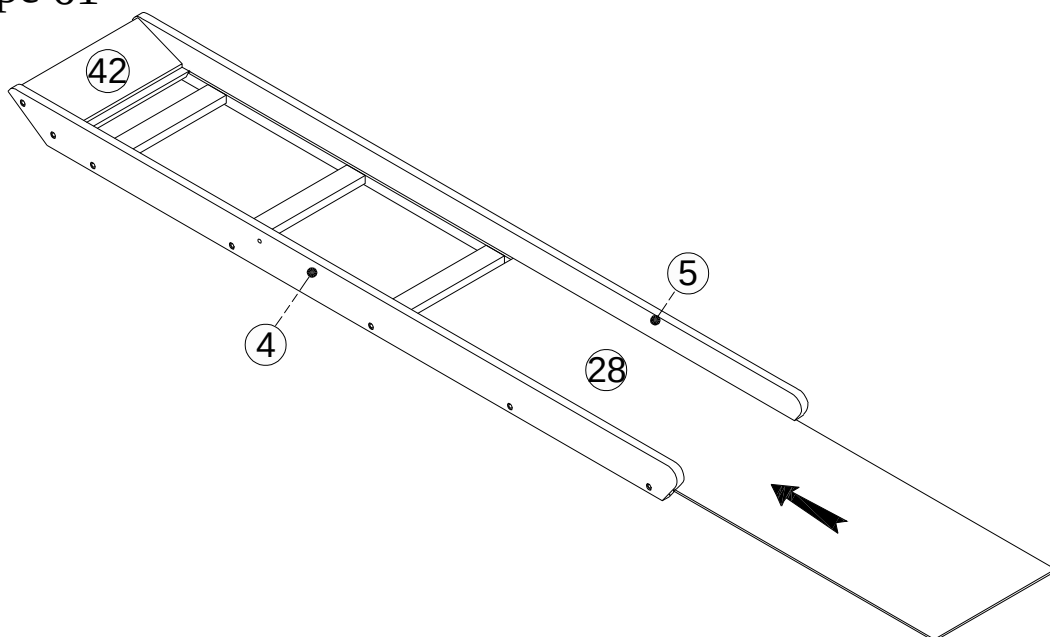
Step/Étape 59



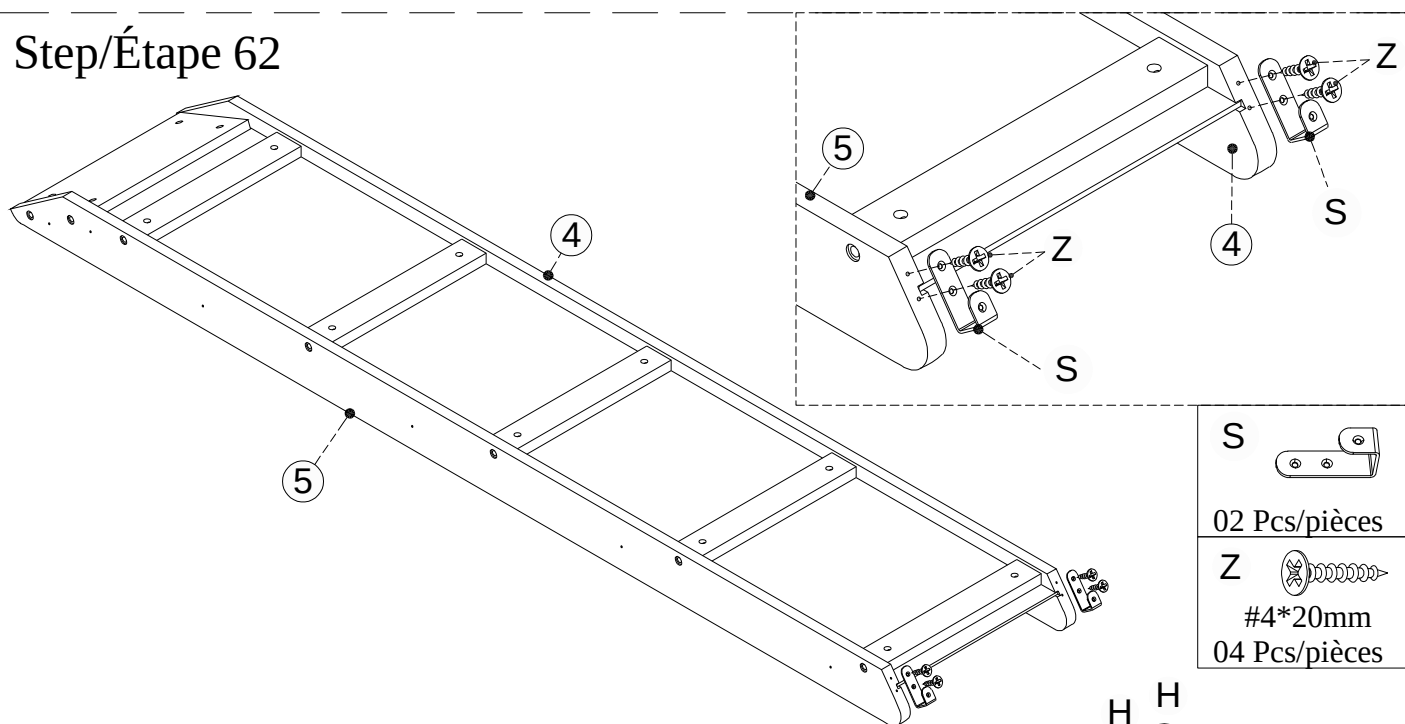
Step/Étape 60



Step/Étape 61



Step/Étape 62

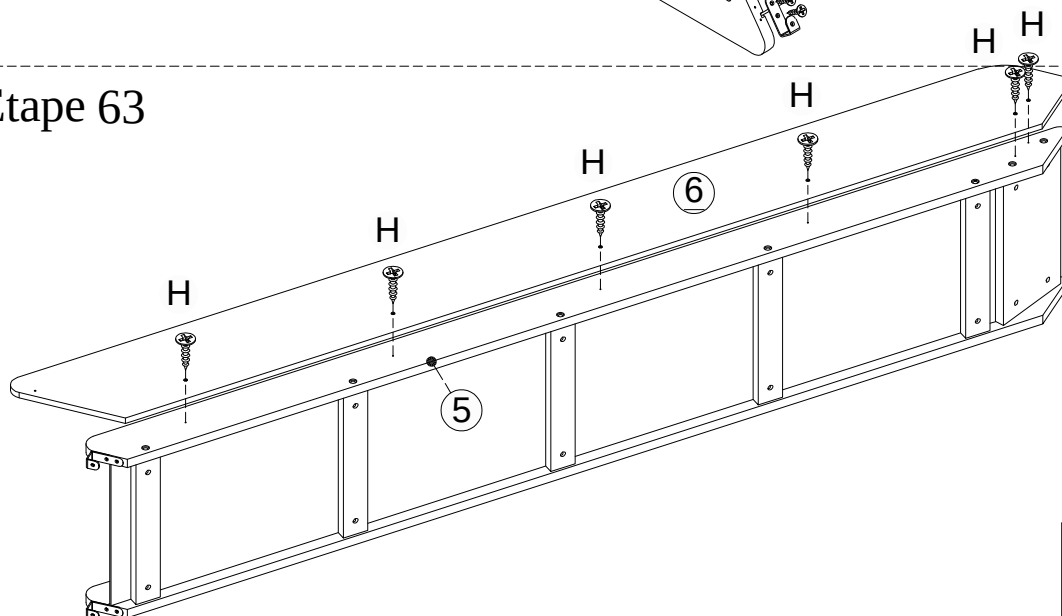


02 Pcs/pièces



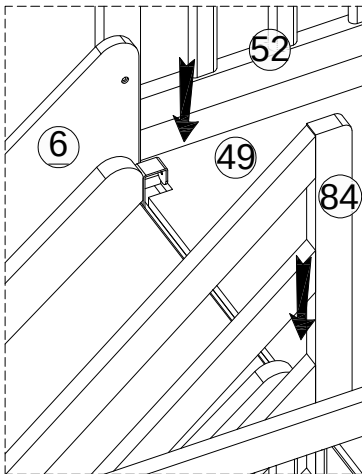
#4*20mm
04 Pcs/pièces

Step/Étape 63

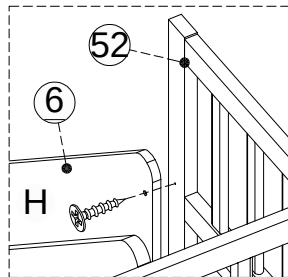


#4*25mm
6 Pcs/pièces

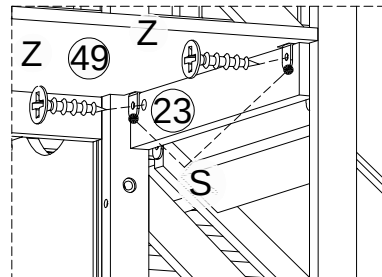
Step/Étape 64



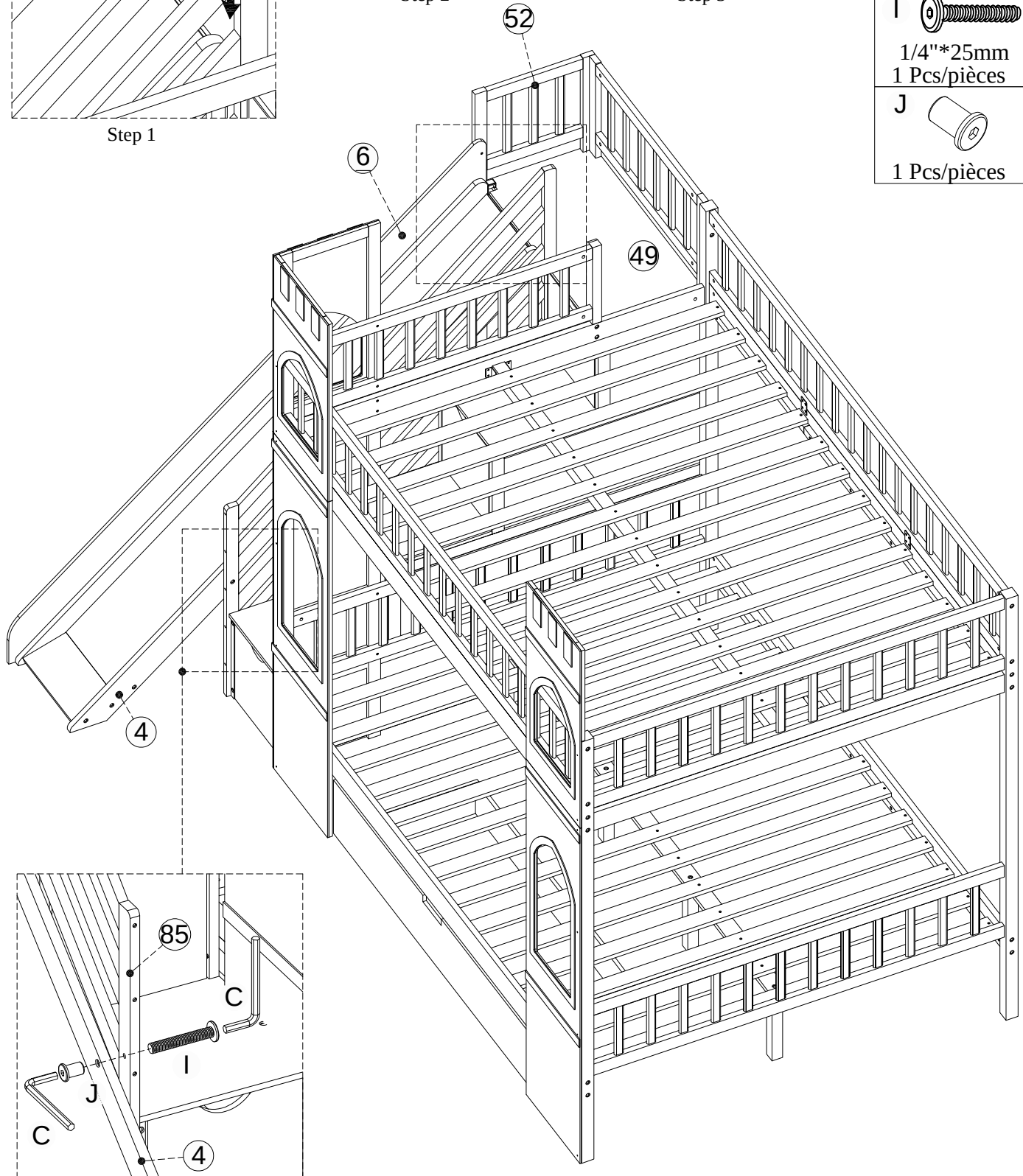
Step 1



Step 2

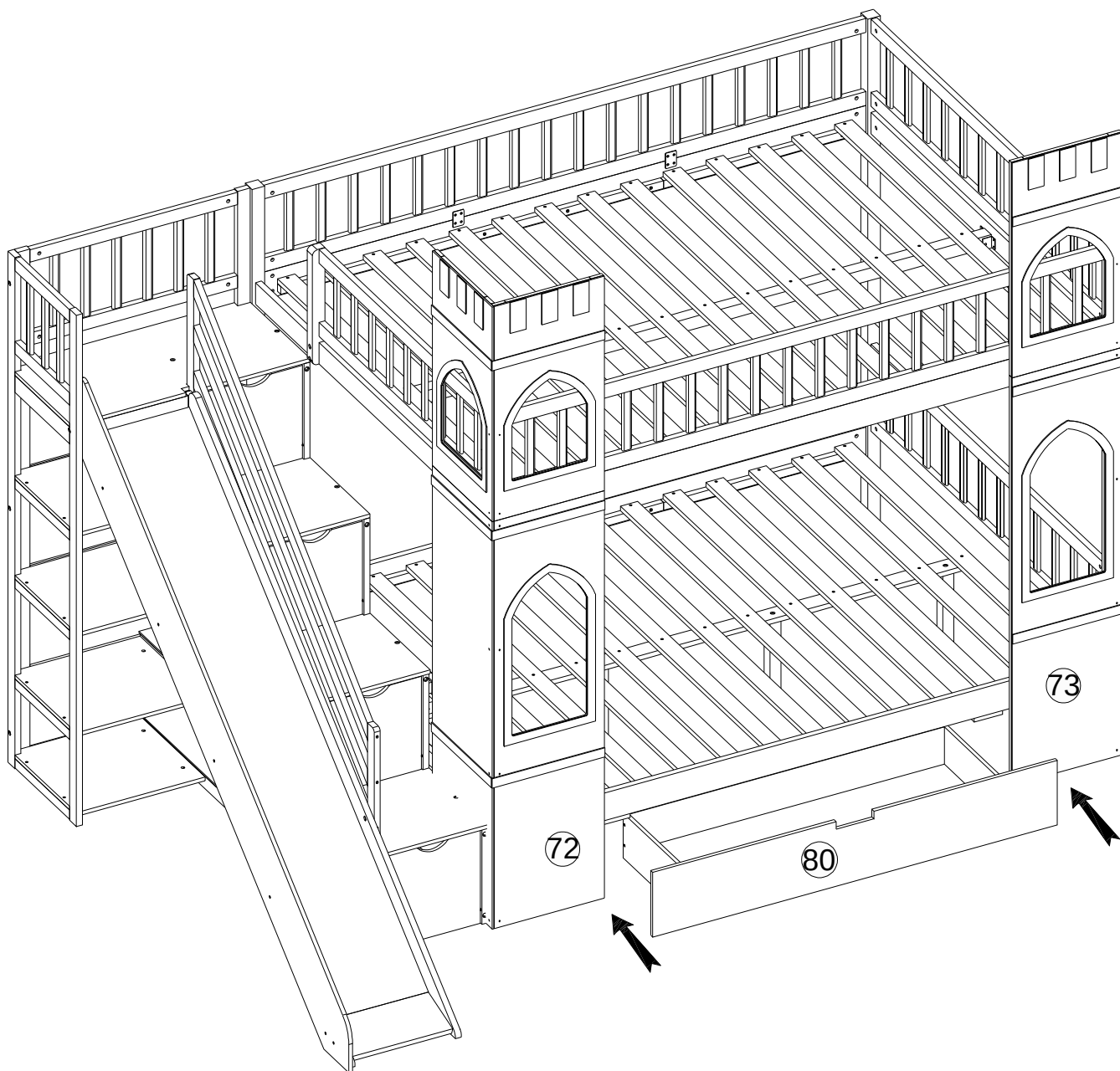


Step 3



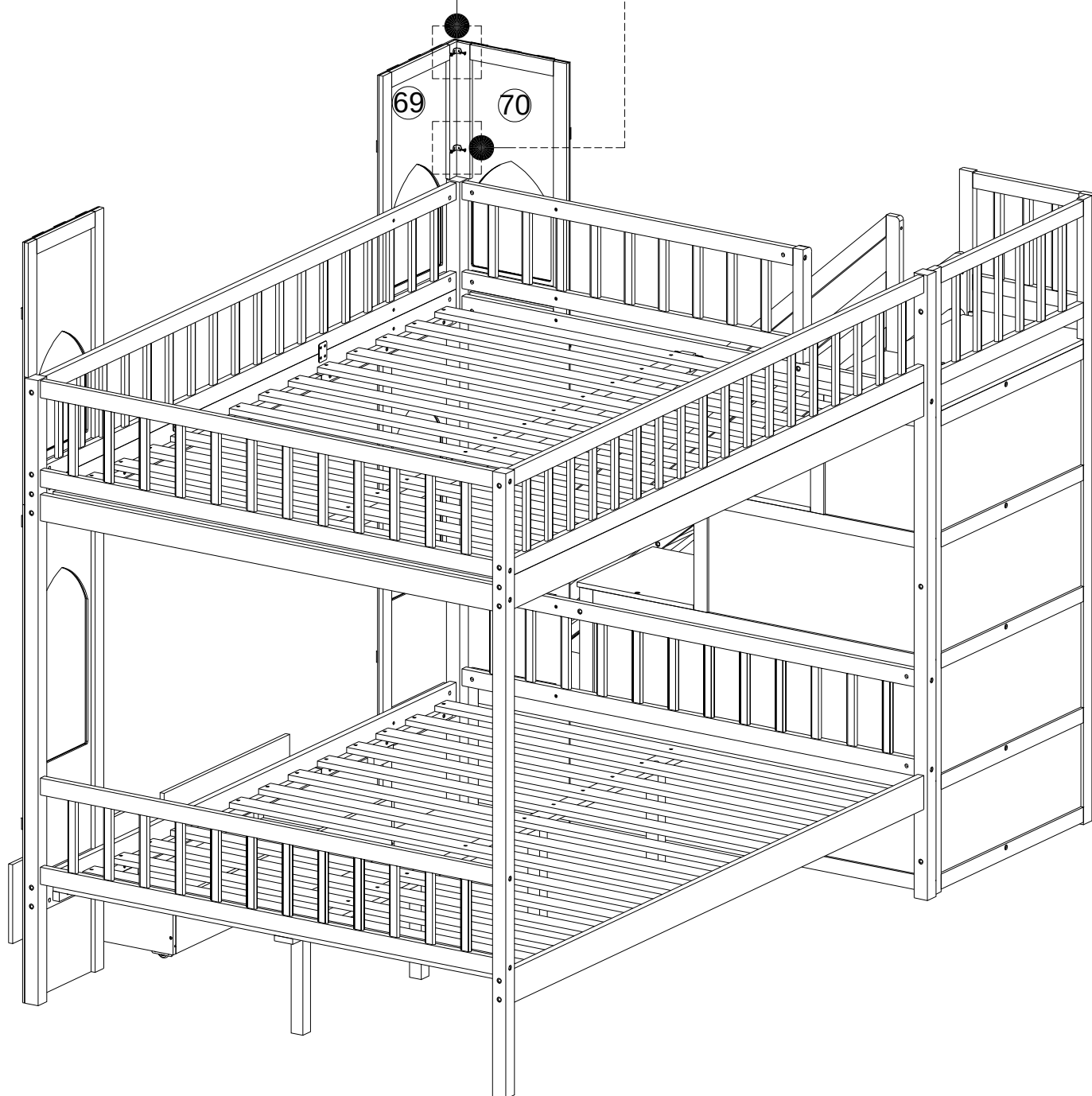
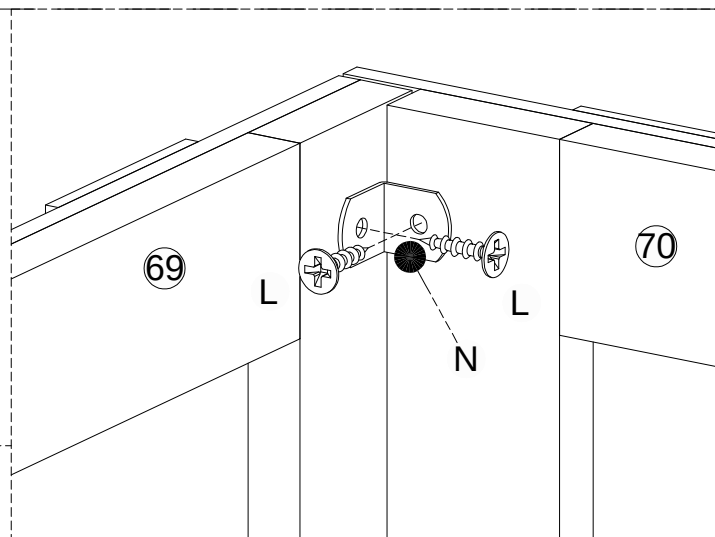
H		#4*25mm 01 Pcs/pièces
C		2 Pcs/pièces
Z		#4*20mm 02 Pcs/pièces
I		1/4"*25mm 1 Pcs/pièces
J		1 Pcs/pièces

Step/Étape 65



Step/Étape 66

N  2 Pcs/pièces	L  #3.5*15mm 4 Pcs/pièces
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COMPLETED - COMPLÉTÉ

