

PRESSURE SENSITIVE ADHESIVE

Deco Products Pressure Sensitive Adhesive is a solvent free, non-flammable, freeze-thaw stable adhesive specifically designed for the installation of vinyl tile, vinyl plank along with both vinyl backed and non-vinyl backed carpet tiles. Deco Products PSA can also be used for the installation of cushion-backed vinyl flooring and approved cushions in a double glue down application. This adhesive has high shear strength, fast dry times and low VOC's.

Packaging: 4 gallon pail, 1 gallon pail and 1 quart



Key Features

- › High solids
- › Solvent free
- › Extended working time of up to 6 hours
- › Moisture resistant up to 90% RH and 10 lbs. MVER
- › Dries fast
- › Moisture resistant



CERTIFIED BY
SCS Global Services

PRESSURE SENSITIVE ADHESIVE

COVERAGE

Flooring	Trowel Recommendation	Approximate Spread Rate
Smooth backed carpet tile	1/16" x 1/32" x 1/32" or 3/8" short nap roller	200-225 ft ² / Gallon 250-300 ft ² / Gallon
Fiberglass backed sheet	1/16" x 1/32" x 1/32" or 3/8" short nap roller	200-225 ft ² / Gallon 250-300 ft ² / Gallon
Rough backed carpet tile	1/16" x 1/16" x 1/16" Square Notch	150-200 ft ² / Gallon
Vinyl Tile and Plank Flooring with or without attached cushion	1/16" x 1/32" x 1/32" or 3/8" short nap roller	200-225 ft ² / Gallon 250-300 ft ² / Gallon

*Spread rate will vary based on substrate texture and absorption rate, trowel angle and other factors. Use this chart as a reference only.

APPROVED SUBSTRATES

- Concrete
- APA rated plywood
- Portland based underlayment
- Terrazzo
- Properly prepared gypcrete / lightweight concrete
- Radiant heated floors
- Single layer of approved, fully adhered resilient flooring

SUBSTRATE PREPARATION

All substrates should be prepared in accordance with flooring manufacturers guidelines and/or ASTM F710. Moisture tests are required on all concrete subfloors regardless of age or elevation. Moisture testing must be performed in accordance with the most current ASTM F1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride, with levels not to exceed 10 lbs. per 24 hours per 1000 sf and ASTM F2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes with readings not exceeding 90%.

STORAGE

Protect adhesive from freezing. Store material in temperature-controlled buildings.

SHELF LIFE

Unopened packaging stored in proper conditions have a shelf life of 2 years.

TECHNICAL DATA

Base Polymer	Acrylic
Color	White
Shelf Life	2 years in unopened container
Application Temp. Range	60°-95° F
Dry Time	Dries to no transfer in 30 minutes*
Open Time	Up to 6 hours**
VOC Content	6 grams / Liter

*Ambient temperature and humidity will greatly affect the dry time of the adhesive.

**Keep the adhesive clean and free from debris during installation.

INSTALLATION INSTRUCTIONS

All subfloor preparation instructions from the flooring manufacturer and current industry standards must be followed. Moisture testing is required on all concrete subfloors, regardless of grade level or if the concrete is freshly poured or is classified as an older slab. All moisture testing should be performed using the most up to date ASTM F1869 Anhydrous Calcium Chloride and ASTM F2170.

Spread the adhesive using the recommended trowel from the chart above. For a releasable application, allow the adhesive to flash off for 20-30 minutes until there is no transfer of adhesive to your finger. The adhesive will turn from white to clear. Once there is no transfer and the adhesive is clear, you can safely apply flooring for up to 6 hours. Ambient temperature and humidity will greatly affect the dry time of the adhesive. It is the responsibility of the installer to note when the adhesive is ready to receive flooring. Once the flooring has been installed, it must be rolled using a 100 lb. 3-section roller, in both directions.

RESTRICTIONS

- Refer to flooring manufacturer for recommendation.
- For interior installations only.
- Do not install when MVER is over 10 lbs. per 1,000 sf per 24 hours per ASTM F1869.
- Do not install when Relative Humidity is over 90% when tested in accordance with ASTM F2170.
- It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the intended application.

CLEAN UP

Fresh adhesive can be cleaned up using water and a clean cloth, dried adhesive will require the use of mineral spirits or other clear solvent.

WARRANTY

Deco Products offers a limited liability warranty for this material when used in accordance with the label and TDS.



We Are Committed To Being The Ultimate Home Solutions Supplier For DIY Style Products!

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