

Silicone Installation Systems

PROVantage®
Glass Block Installation System

For 4 Inch and 3 Inch Glass Block

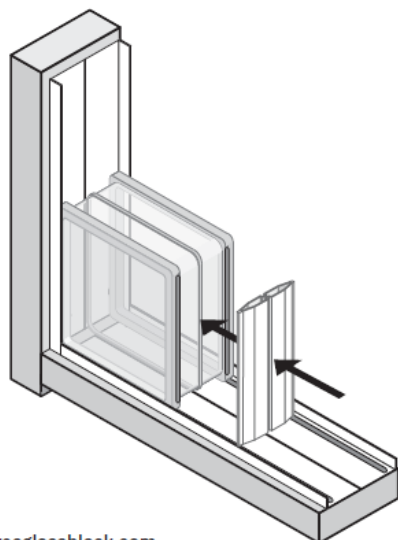
KWiK'N-EZ®

For 80mm Glass Block

Or

myMINIGLASS™

Assembly Instructions



Seves Glass Block

Glass Block Silicone Installation System Assembly Instructions

The installation systems described in this booklet make achieving professional installation results of SEVES Glass Block easy. They are compatible with the ProVantage® for 3-inch and 4-inch block sizes, the KWiK'N-EZ® for 80mm blocks, and the myMINIGLASS™ glass blocks.

Installation Method #1 (Channel Construction)

- This method is used to install straight walls in 4-sided openings.
- In this method, glass block is installed in a perimeter channel.
- The maximum opening size for exterior panels is 50 square feet, framed on all four sides.
- The maximum opening size for interior panels is 85 square feet, framed on at least two sides.
- The joints of these panels may be finished with grout (see page 23), or silicone (see page 24)

Installation Method #2 (Wall Anchor Construction)

- This method is used to install straight, curved, 45°, and 90° angled attached walls at two, three or four sides.
- In this method, glass block panels are secured to the wall using special wall anchors.
- The maximum opening size for exterior panels is 50 square feet, framed on all four sides.
- The maximum opening size for interior panels is 85 square feet, framed on at least two sides.
- The joints of these panels may be finished with grout (see page 23), or silicone (see page 24)

All glass block panels are non-load bearing, so adequate provisions must be made for support of construction around the panel.

Seves Glass Block has 4 different lines of accessories. They are 3" and 4" ProVantage®, 80mm KWiK'N-EZ®, and myMINIGLASS™. Please choose the appropriate product line installation accessories for the type of product line you are installing.

The materials required for all Seves Glass Block installation methods are:

- Seves Glass Block for project
- Horizontal Spacers
- Vertical Spacers
- Glass Block Silicone Sealant
- Joint Finish — Grout or Silicone
- Grout Sealer (grout finish only)
- #6 x 1" Flat Head Galvanized or Stainless Steel Screws

Note: If using 12" glass block, cut 11-1/2" pieces from the horizontal spacers to make vertical spacers.

Installation Method #1 (Channel Construction) also requires:

- Perimeter Channel

Installation Method #2 (Anchor Construction) also requires:

- ProVantage® Anchors

Tools required for installing the glass block are a utility knife, screwdriver, 2-foot level, tape measure, caulk gun, rubber mallet, electric drill, fine-tooth saw, spoon shaped finishing tool and razor blade.

For Grout Finishing you will also need a rubber float, bucket, tile/grout sponge, and cheesecloth.

Channel Construction Installation

Method #1 — Straight Applications Only

1. PREPARE THE OPENING

- A. Make sure the opening is the correct size. Use the table below to find the correct dimensions for a straight glass block wall anchored using a horizontal floor channel and two vertical channels in a framed opening.

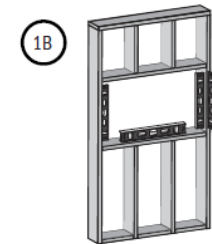
PROVantage® Glass Block Installation System Installation Method #1 Perimeter Channel Construction 4" ProVantage®, or 3" ProVantage®				
Rough Opening Width and Height (Inches)				
Number of Blocks	4 Inch Block Width	6 Inch Block Width	8 Inch Block Width	12 Inch Block Width
1	4 - 1/4	6 - 1/4	8 - 1/4	12 - 1/4
2	8 - 1/8	12 - 1/8	16 - 1/8	24 - 1/8
3	12	18	24	35 - 7/8
4	15 - 7/8	23 - 7/8	31 - 7/8	47 - 3/4
5	19 - 3/4	29 - 3/4	39 - 3/4	59 - 3/4
6	23 - 5/8	35 - 5/8	47 - 5/8	71 - 1/2
7	27 - 1/2	41 - 1/2	55 - 1/2	83 - 3/4
8	31 - 3/8	47 - 3/8	63 - 3/8	95 - 1/8
9	35 - 1/4	53 - 1/4	71 - 1/4	107
10	39 - 1/8	59 - 1/8	79 - 1/8	118 - 3/4
11	43	65	87	130 - 5/8
12	46 - 7/8	70 - 7/8	94 - 7/8	142 - 3/8
Note: Blocks are available in 4" x 8", 6" x 8", 8" x 8" and 12" x 12" sizes.				
For panels larger than 12 block in width or height: Add 3 - 7/8" for each 4" wide block. Add 5 - 7/8" for each 6" block. Add 7 - 7/8" for each 8" block. Add 11 - 7/8" for each 12" block.				

KWiK'N-EZ® Installation Method #1 Perimeter Channel Construction Basic Profile 80mm Block		
Rough Opening Width and Height (Inches)		
Number of Blocks	90mm Block Width (3-1/2")	190mm Block Width (7-1/2")
1	4"	8"
2	7 - 1/16	15 - 1/2
3	11 - 1/4	23 - 1/4
4	14 - 7/8	31 - 7/8
5	18 - 1/2	38 - 1/2
6	22 - 1/8	46 - 1/8
7	25 - 3/4	54
8	29 - 3/8	61 - 5/8
9	33	69
10	36 - 5/8	77
11	40 - 1/4	84 - 5/8
12	43 - 7/8	92 - 1/4
Note: Blocks are available in 90mm and 190mm sizes (3 - 1/2" and 7 - 1/2").		
For panels larger than 12 block in width or height: Add 3 - 5/8" for 90 mm wide block Add 7 - 5/8" for 190 mm wide block.		

MYMINIGLASS™ Installation Method #1 Perimeter Channel Construction - 6"	
Number of Blocks	Rough Opening Width and Height (Inches)
1	6 - 1/4
2	12 - 1/8
3	18
4	23 - 7/8
5	29 - 3/4
6	35 - 5/8
7	41 - 1/2
8	47 - 3/8
9	53 - 1/4
10	59 - 1/8
11	65
12	70 - 7/8
Note: Blocks are available in 6" sizes.	
For panels larger than 12 block in width or height: Add 5 - 7/8" per 6" wide block.	

*For Rough Openings Height, Add 1/4" to Width Measurement.

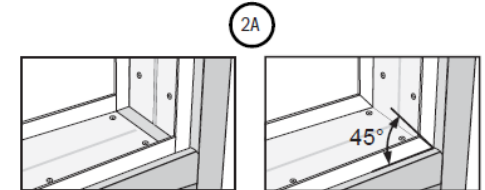
- B. Use a level to make sure the opening is level and plumb.



Note: If there are any problems with the opening, adjust it before proceeding.

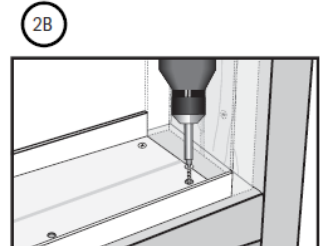
2. INSTALL PERIMETER CHANNEL

- A. Cut the channel to fit the perimeter of the opening. The channel ends may be cut straight or mitered.



- B. Install the bottom channel first.

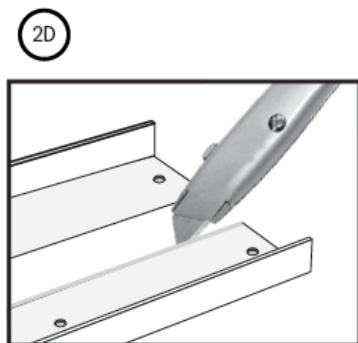
1. Apply two 1/4" beads of sealant on underside of channel horizontally 1/2" from both edges. Insert two screws in each end of the channel.



Note: If the pre-drilled holes at the ends were trimmed off when cutting the channel to length, drill new ones at the ends of the cut piece.

C. Install the side channels in the same manner making sure they are plumb before attaching with screws.

D. Cut the top channel in half lengthwise with a utility knife. Score the center groove with the knife and break the channel in half.

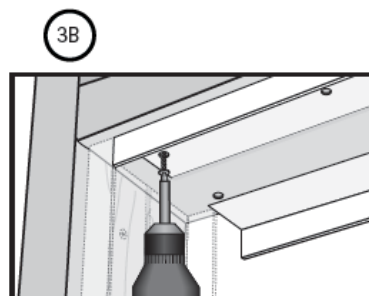


Note: Cutting the top channel in half will allow the top row of blocks to be installed. If panel is only one or two blocks wide, side channel will also need to be cut in half.

3. INSTALL THE TOP CHANNEL

A. Placing the half channel in the top of the opening making sure it is aligned with the side channels.

B. Attach the channel to the opening by inserting #6 x 1" flat head galvanized screws through the pre-drilled holes in the channel. Insert a screw at each end of the channel.



4. INSTALL THE FIRST ROW OF BLOCK

A. Cut the horizontal spacers for each course to fit snugly *inside the vertical frame channels*.

B. Open the sealant as instructed on the tube. Cut the nozzle at a 45° angle at the 1/4" mark.

C. Sealant will skin over in 15-17 minutes. Do not apply sealant to more blocks than can be installed in 10 minutes.

D. In the bottom channel apply two beads of sealant the full length of the channel 1/4" in from each side.

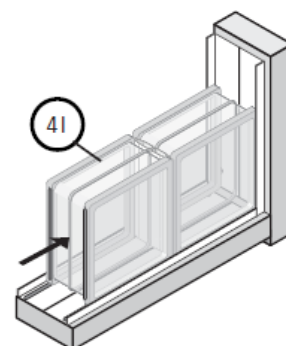
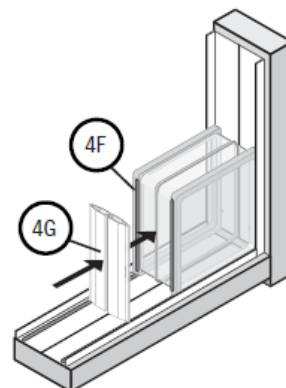
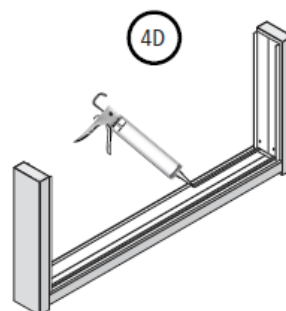
E. Place a glass block in the side channel and slide it into the bottom channel.

F. Apply two 1/4" beads of sealant behind the raised edge of glass block.

G. Press a vertical spacer into place next to the block.

H. Apply two 1/4" beads of sealant behind the raised edges of the next glass block to be inserted.

I. Insert sealant side of next block tight against the vertical spacer and apply two 1/4" beads of sealant behind the raised edge of block.

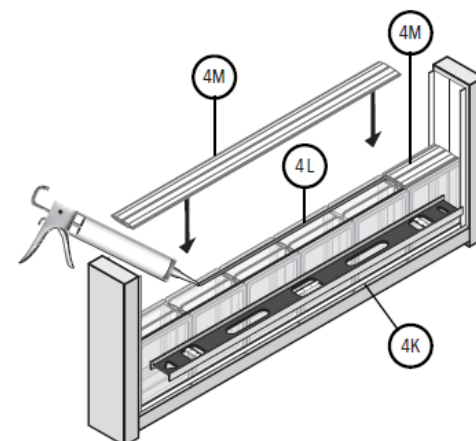


J. Continue inserting spacers and blocks in this manner to complete the row. Do not apply sealant to the side of the last block and last spacer. Insert the last block in the side channel and slide it into the bottom channel.

K. Check the first row for alignment of spacers and blocks. **Make sure all the blocks are sitting completely in the channel and the joints are tight.**

L. Apply two 1/4" beads of sealant to the top of the row of blocks just behind the raised edges.

M. Place a horizontal spacer on top of the first row of blocks. If more than one section of horizontal spacer is required, be sure to lay them end to end with the joint directly above vertical spacer. Stagger these joints on each following row.



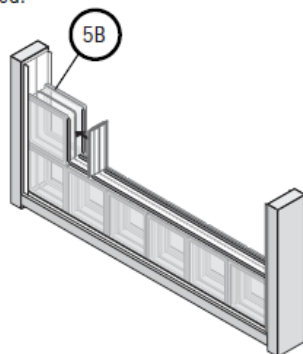
N. Remove any excess sealant. If necessary, adjust the size of the sealant beads to prevent squeeze out on the following rows. The joint areas must be kept clean of sealant.

5. INSTALL THE SECOND, THROUGH NEXT TO LAST, ROWS

A. Apply two 1/4" beads of sealant to the edges of the horizontal spacer, 1/4" in from edge of spacer.

B. Install the second row

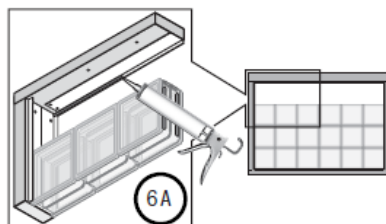
1. Start the row from the opposite end. For example, if you installed the first row from left to right, install the second from right to left.
2. Continue to install blocks and vertical spacers with sealant as illustrated.



C. Install the remaining rows in this manner until you reach the last row. Check each row for alignment vertically and horizontally.

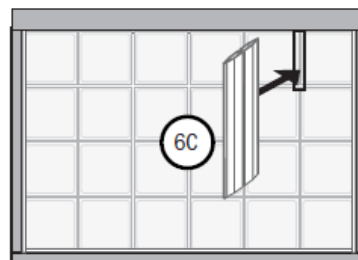
6. INSTALL THE LAST ROW

A. Apply a 1/4" bead of sealant horizontally along the top inside leg of the half channel at the top of the opening, where the faces of the blocks will contact the channel.



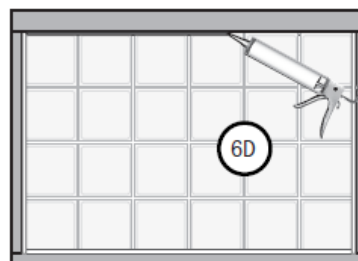
B. Slide one block with sealant applied into the right jamb and one block into the left jamb.

C. Install the remaining blocks in the same manner as before, except **do not apply sealant in the last vertical joint**. Insert the last spacer after installing the last block.

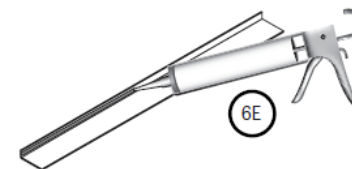


DO NOT APPLY SEALANT IN THE LAST VERTICAL JOINT

D. Apply a 1/4" bead of sealant horizontally across the top of the opening 1/2" from the face of the glass blocks. This sealant line will be used to secure the second half of the top channel.



E. Apply a 1/4" bead of sealant along the top inside leg of the second half channel.



F. Slide the half channel into place between the blocks and the top of the opening. If necessary, temporarily apply a piece of tape to the channel to hold it in place until the sealant sets.

G. Wait 24 hours before finishing the joints to allow the sealant to cure.

Note: Please go to page 23 or 24 for joint finishing instructions to complete your project.

Wall Anchor Construction Installation

Method #2 — Straight or Shaped Applications

1. PREPARE OPENING OR CURB

A. Make sure the opening is the correct size. Use the table below to find the correct dimensions for a straight glass block wall anchored on two jambs using channels.

PROVantage® Glass Block Installation System Installation Method #2 Wall Anchor Construction 4" ProVantage®, 3" ProVantage®					
Rough Opening Width (Inches) For Rough Openings Height, Add 1/4" to Width Measurement.					
Number of Blocks	4 Inch Block Width	6 Inch Block Width	8 Inch Block Width	12 Inch Block Width	
1	3 - 3/4	5 - 3/4	7 - 3/4	11 - 3/4	
2	7 - 5/8	11 - 5/8	15 - 5/8	23 - 5/8	
3	11 - 1/2	17 - 4/8	23 - 1/2	35 - 1/2	
4	15 - 1/2	23 - 4/8	31 - 1/2	47 - 1/2	
5	19 - 3/8	29 - 3/8	39 - 3/8	59 - 3/8	
6	23 - 1/4	35 - 2/8	47 - 1/4	71 - 1/4	
7	27 - 1/8	41 - 1/8	55 - 1/8	83 - 1/8	
8	31	47	63	95	
9	35	53	71	107	
10	38 - 7/8	58 - 7/8	78 - 7/8	118 - 7/8	
11	42 - 3/4	64 - 3/4	86 - 3/4	130 - 3/4	
12	46 - 5/8	70 - 5/8	94 - 5/8	142 - 5/8	
Note: Blocks are available in 4" x 8", 6" x 8", 8" x 8" and 12" x 12" sizes. For panels larger than 12 block in width or height: Add 3 - 7/8" for each 4" wide block. Add 5 - 7/8" for each 6" block. Add 7 - 7/8" for each 8" block. Add 11 - 7/8" for each 12" block.					

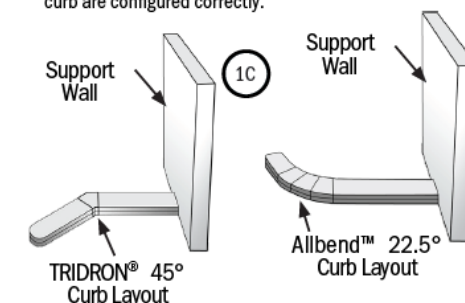
KWiK'N-EZ® Installation Method #2 Anchor Wall Construction Basic Profile 80mm Block			
Rough Opening Width (Inches)*			
Number of Blocks	90mm Block Width (3-1/2")	190mm Block Width (7-1/2")	
1	3 - 1/2	7 - 1/2	
2	7 - 1/8	15 - 1/8	
3	10 - 3/4	22 - 3/4	
4	14 - 1/2	30 - 1/2	
5	18 - 1/8	38 - 1/8	
6	21 - 3/4	45 - 3/4	
7	25 - 3/8	53 - 3/8	
8	29	61	
9	32 - 3/4	68 - 3/4	
10	36 - 3/8	76 - 3/8	
11	40	84	
12	43 - 5/8	91 - 5/8	
Note: Blocks are available in 90mm and 190mm sizes (3-1/2" and 7-1/2") For panels larger than 12 block in width or height: Add 3 - 5/8" for 90 mm wide block. Add 7 - 5/8" for 190 mm wide block.			

*For Rough Opening's Total Height, Add 1/4" to Width Measurement.

MYMINIGLASS™ Installation Method #2 Anchor Wall Construction - 6"		
Rough Opening Width (Inches)*		
Number of Blocks	6" Block Width	
1	5 - 3/4	
2	11 - 5/8	
3	17 - 1/2	
4	23 - 1/2	
5	29 - 3/8	
6	35 - 1/4	
7	41 - 1/8	
8	47	
9	53	
10	58 - 7/8	
11	64 - 3/4	
12	70 - 5/8	
Note: Blocks are available in 6" size. For panels larger than 12 block in width or height: Add 5 - 7/8 per 6" wide block.		

B. For walls with curves and/or angles it is recommended that you layout the first coarse of block for your wall before constructing a curb.

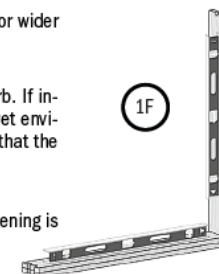
C. Make sure the curved and/or angled sections of your opening or curb are configured correctly.



D. The curb must be as wide as, or wider than, the glass block thickness.

E. Apply finish material to the curb. If installing the glass blocks in a wet environment, take steps to ensure that the curb is waterproofed.

F. Use a level to make sure the opening is level and plumb.



G. Verify all measurements. Remember, for rough opening's total height, add 1/4" to width measurement

H. If there are any problems with the opening or curb, adjust it before proceeding.

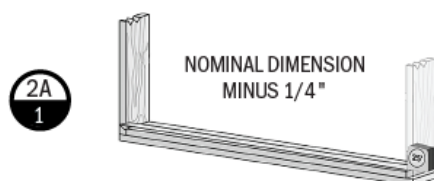
I. Available shapes and finishing pieces, with corresponding Series/Collections:

Block Shapes	Series/Collection
ALLBEND™ 22.5°	4" and 80mm
90° Radius Corner	4" and 80mm
90° Sharp Corner	4" and 80mm and myMINIGLASS™
Endblock™	4" and 80mm and myMINIGLASS™
Double End	4" and 80mm and myMINIGLASS™
TRIDRON® 45°	4" only

2. TEST FIT THE FIRST ROW

A. Cut horizontal spacers for straight sections of the wall.

1. For straight walls between two jambs or one jamb and a shaped block, cut the horizontal spacer 1/4" shorter than the nominal dimension.

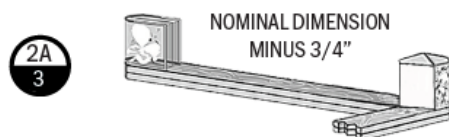


Note: If it is necessary to have a joint in the horizontal spacer, to extend it to fit the width of the section, make sure the joint will align with a vertical spacer. Stagger these joints on each following row.

2. For straight sections between one jamb and an EndBlock™, cut the horizontal spacer 1" shorter than the nominal dimension.



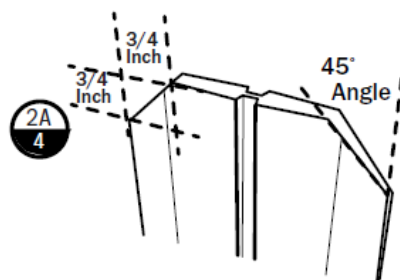
3. For straight sections between a shaped block* and an EndBlock™, cut the horizontal spacer 3/4" shorter than the nominal dimension.



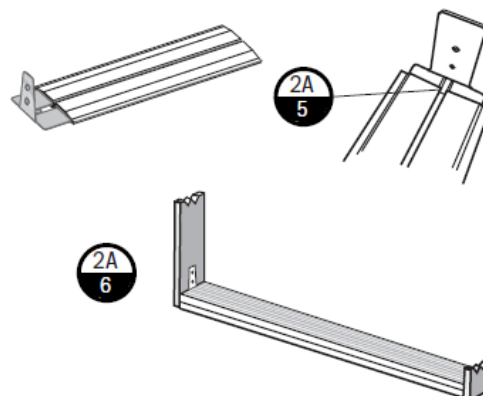
* See Glossary at end of booklet.

(TEST FIT THE FIRST ROW CONTINUED)

4. For EndBlock™, trim the end of the horizontal spacer to fit the shape by cutting the two corners at a 45° angle 3/4" from each corner.



5. Insert wall anchors into the ends of the horizontal spacer where it meets a jamb. Make sure center finger of wall anchors fit into the top of the center groove of the spacer.

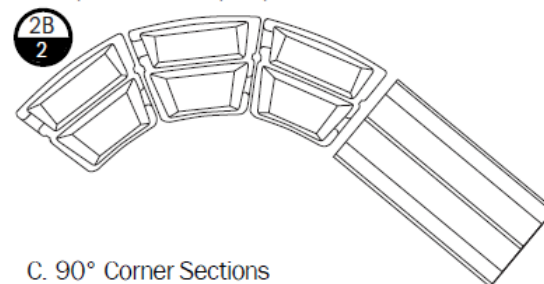


6. Place the spacer in the bottom of the opening, centered in the section. DO NOT install with screws.

B. AllBend™ Curved Wall Sections

1. Find the seam at the edge of an AllBend™ (22.5°) horizontal spacer. Pry the spacer apart into two pieces. Remove the barbed tabs from one half. (4" and 80mm only)

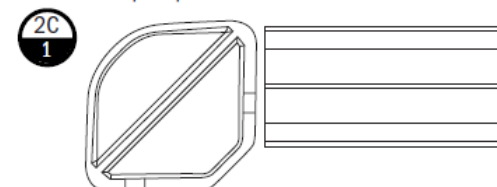
2. Place the half spacer, flat side down, in the bottom of the opening, centered under the AllBend™ block location. There should be a 1/2" tapered to a 1/4" gap between straight sections of spacer and the shaped spacer.



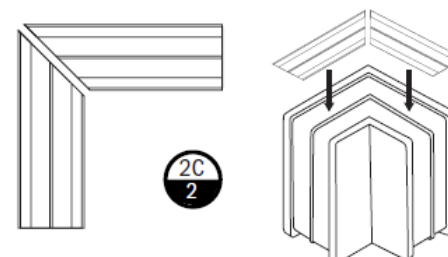
C. 90° Corner Sections

1. Find the seam at the edge of an Radius 90° corner. Pry the spacer apart into two pieces. (4" and 80mm)

- a. Remove the barbed tabs from a half corner horizontal spacer. (4" and 80mm only)
- b. Place the spacer in the bottom of the opening, centered under the Corner block location. There should be a 1/2" gap between straight sections of the spacer and the shaped spacer.



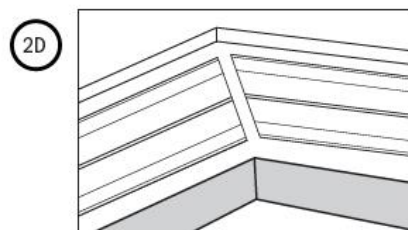
2. Sharp 90° corner (4", 80mm and myMINIGLASS™ only)
 - a. Cut standard spacers at 45°
 - b. Align spacers below block to create 90° corner.



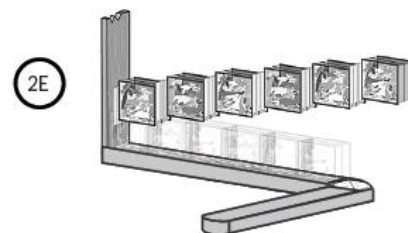
(TEST FIT THE FIRST ROW CONTINUED)

D. 45° angled Tridron® sections (4" only)

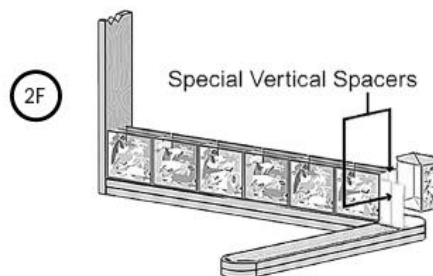
1. Cut standard spacers at 22.5°
2. Align spacers below block to create 45° corner.



E. Install the first row of blocks and vertical spacers, starting with first block in the jamb.



F. There are special vertical spacers for shaped blocks. Be sure to insert these spacers before, between and after shaped blocks.



G. The vertical spacers for AllBend™ blocks are tapered, the spacers for 90° blocks are flat. The smaller end is placed at the back of the AllBend™ block. The appropriate vertical spacers are packaged with the shaped horizontal spacers. Tridron® and sharp 90° corners and EndBlock™ are standard vertical spacers.

Vertical Spacers for Shapes and EndBlock™s

Spacer required between two Allbend™s.



Spacer required between AllBend™ and standard block.



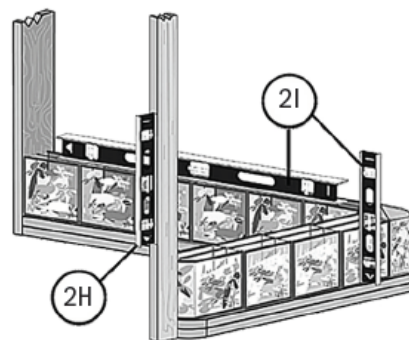
Flat Spacer required between a 90° Radius Corner and standard block; or vertically in jambs.



Standard spacer or 90° sharp corner, TRIDRON®, and all EndBlock™.

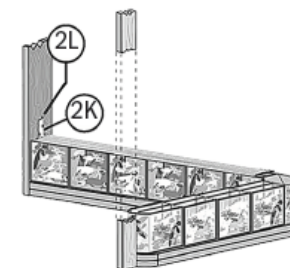


H. If your project does not have a jamb on both ends, you may need to temporarily prop a 2 x 4 stud at the open end of the wall. Make sure the stud is plumb. This stud will serve as a plumb point for you to follow as you set blocks.



(TEST FIT THE FIRST ROW CONTINUED)

- I. Check the first row for level lengthwise and crosswise. Make sure the blocks are straight and plumb.
- J. If necessary, insert plastic shims under the channel to level the row. Use a flat blade screwdriver to lift the channel as you insert shims.
- K. Place a horizontal spacer with anchor inserted into the ends, on top of the first row.

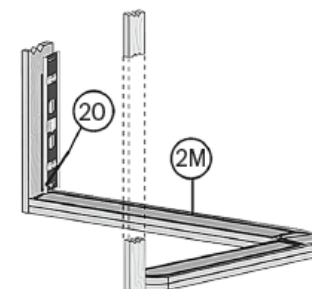


L. Mark the location of the center of the anchor on the jamb. If your wall has two jambs, mark the centers of the anchors on both jambs. These marks will be used to draw a plumb line on the jambs.

M. Removed the top horizontal spacer, block and vertical spacers, being careful not to disturb the bottom horizontal spacer or shims.

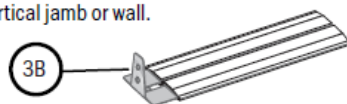
N. Trace the outline of the horizontal spacers and mark the shim locations.

O. Starting with the center mark of the first anchor, Use a level to draw a plumb line on the jambs the height of the panel. This will be the center line for all of the anchors.

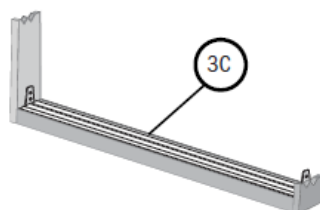


3. INSTALLING THE FIRST ROW

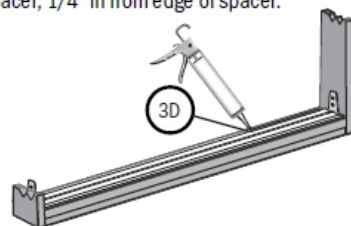
- Cut the horizontal spacers for each course to fit the opening.
- Insert an anchor into the ends of the horizontal spacer where it will meet a vertical jamb or wall.



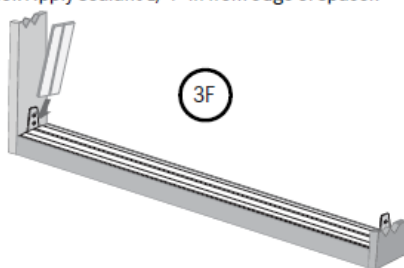
- Apply two 1/4" beads of sealant to the edges of the horizontal spacers 1/4" in from the edge of the spacer. Place spacer sealant side down.



- Then apply two 1/4" beads of sealant to the top of this same horizontal spacer, 1/4" in from edge of spacer.

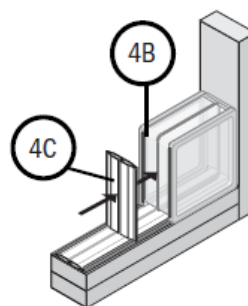


- Attach anchor to jamb with galvanized or stainless steel screws.
- Apply two 1/4" beads of sealant to a vertical half spacer, 1/4" in from edge of spacer. Place it in the vertical jamb, covering the anchor. Apply sealant 1/4" in from edge of spacer.

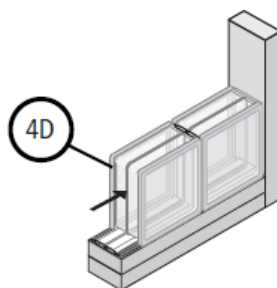


4. INSTALL THE GLASS BLOCK

- Place a glass block in the opening against the jamb.
- Apply two 1/4" beads of sealant behind the raised edge of the glass block.
- Press a vertical spacer into place next to the block.



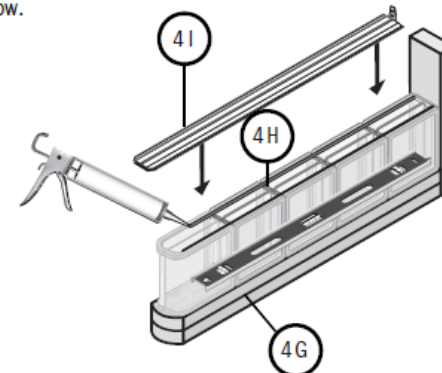
- Apply two 1/4" beads of sealant behind the raised edge of the next glass block to be inserted.



- Insert sealant side of next block tight against the vertical spacer and apply two 1/4" beads of sealant behind the raised edge of block.
- Continue inserting spacers and blocks in this manner to complete the row.
- Check the first row for alignment of spacers and blocks. Make sure all the blocks are level and the joints are tight.

- Apply two 1/4" beads of sealant to the top of the row of blocks just behind the raised edges.

- Place a horizontal spacer with anchors installed on top of the first row of blocks. If more than one section of horizontal spacer is required, be sure to lay them end to end with the joint directly above a vertical spacer. Stagger these joints on each following row.



- Remove any excess sealant. If necessary, adjust the size of the sealant beads to prevent squeeze out on the following rows. The joint areas must be kept clean of sealant.
- Install the remaining rows of glass blocks, spacers, and anchors. Check each row for alignment.

Grout Finishing IMPORTANT:

Sanded acrylic polymer modified cement based grout, or urethane based sanded grout suitable for use on ceramic, porcelain, or glass tiles MUST be used.



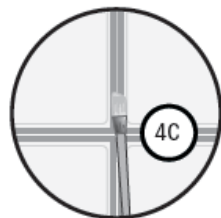
CAUTION:

Avoid contact with skin. Safety glasses and impervious gloves are recommended to minimize skin and eye contact. Also provide sufficient mechanical ventilation.

- Remove any sealant squeezed out from the joints with a utility knife.
- Follow directions on the Surface Grout container for grout application.

Note: Walls attached at only two or three sides may be "flexible" until they are grouted.

C. For applications in humid environments, wait 72 hours and apply sealer to the grout lines with a paint brush. Immediately wipe sealer off glass surfaces to prevent it from adhering to the glass.



D. Apply a second coat of sealer once the first coat is dry.

E. After the grout has cured for 72 hours, caulk all perimeter joints with a bead of sealant.

Sealant Finishing of Exterior Joints

IMPORTANT:



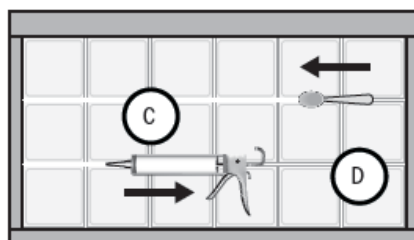
Use Seves Glass Block silicone sealant.
Not recommended for shower applications.

CAUTION:

Avoid contact with skin. Safety glasses and impervious gloves are recommended to minimize skin and eye contact. Also provide sufficient mechanical ventilation.

Note: If you are installing blocks in a moist environment or if your wall is not framed on all four sides, grout finish is recommended.

- Remove any sealant squeezed out from the joints with a utility knife.
- Open the sealant as instructed on the tube. Coverage rate is one tube per 16 blocks. Do not seal more joints than you can tool in 15 minutes.
- Seal the horizontal joints first by placing the nozzle of the tube in the joint at the perimeter on a 45° angle. Pull the tube along the joint while laying a bead of sealant. Slightly overfill the joints.



D. Push a spoon shaped finishing tool over the joints at a 45° angle to collect the excess sealant and seal the joint. Periodically wipe the sealant from the finishing tool.

E. Seal the vertical joints in the same manner. Carefully work the joint intersections to create a smooth finish.

F. Let the sealant cure for 48 hours before putting any stress on the panel.

G. Seal the perimeter joints with sealant.

Maintenance

An important part of the functional beauty of Seves Glass Block products is that they are virtually maintenance free! There's nothing to rot, rust, peel or paint. All that is needed is an occasional wiping with a damp, soft cloth on interior panels or a hosing on exterior panels. With minimal attention, your Seves Glass Block will remain sparkling and beautiful for years!

If you need assistance

We hope these instructions are clear and answer your questions about the installation of Seves Glass Blocks and Finishing Units with the ProVantage® Glass Block Installation System. For more information on Seves Glass Block visit our website at: seves-glassblock.com.

The information contained herein is accurate and reliable to the best of our knowledge. But, because Seves Glass Block has no control over installation, workmanship, accessory materials, or conditions of application NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, EITHER AS TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS MADE as to the performance or results of an installation containing the products which extends beyond the description on the face hereof and ANY AND ALL LIABILITY FOR NEGLIGENCE, STRICT LIABILITY OR ANY OTHER THEORY OF TORT LIABILITY IS EXPRESSLY DISCLAIMED. If the products otherwise fail to conform to the representations made herein, through no fault of the buyer, buyer's exclusive remedy at Seves Glass Block's option, is the repair or replacement, of the nonconforming products or return of the purchase price paid by purchaser. If replacement is elected, Seves Glass Block will not be responsible for installation or labor costs. In no event shall Seves Glass Block be responsible or liable for an incidental, special, consequential or punitive damages which might result from product failure, regardless of the theory of liability upon which any such damages are claimed.

Seves Glass Block provides written warranties for many of its products, and such warranties take precedence over the statements contained herein. You may obtain a copy of the warranty for this product by contacting Seves Glass Block.

Glossary

ProVantage®: A glass block installation system for Seves Glass Block of 4 inch thickness and 3 inch thickness size that utilizes Perimeter Channel Construction or Wall Anchors in combination with plastic spacers, steel anchor hardware, and reinforcing rods.

Kwik'N-EZ: The installation system for 80mm thick glass block.

MyMINIGLASS: The installation system for glass blocks that are 5 3/4" x 5 3/4" x 3".

Framed: Structure made for admitting, enclosing, or supporting something. Framing, in construction, is the fitting together of pieces to give a structure support and shape. Framing materials are usually wood, engineered wood, or structural steel.

Attached: Joined, fastened, or connected to something. (A frame.)

Anchor: Something that serves to hold an object firmly (in position/place).

Shaped Block:



Tridron™ 45°



Radius Corner



Sharp 90° Corner



AllBend™ 22.5°



Double End



EndBlock™